May 14, 1998

Mr. J. B. Hosmer
Engineering Vice President
Commonwealth Edison Company
Executive Towers West III
1400 Opus Place, Suite 500
Downers Grove, IL 60515

SUBJECT: ENGINEERING MANAGEMENT MEETING SUMMARY

Dear Mr. Hosmer:

On May 12, 1998, we met with you and members of your staff to discuss engineering activities at ComEd. Specifically, the meeting discussion focused on the engineering learning process. The handout you provided to us during the meeting to aid in the discussion is enclosed.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter and the enclosure will be placed in the NRC Public Document Room.

Sincerely,

original /s/ J. A. Grobe

John A. Grobe, Director Division of Reactor Safety

Docket Nos.: 50-456; 50-457; 50-454;

50-455; 50-237; 50-249; 50-373; 50-374; 50-254; 50-265; 50-295; 50-304

Enclosure: As stated

**See Attached Distribution** 

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cc w/encl:

- M. Wallace, Senior Vice President
- D. Helwig, Senior Vice President
- G. Stanley, PWR Vice President
- J. Perry, BWR Vice President
- D. Farrar, Regulatory Services Manager
- I. Johnson, Licensing Director

DCD - Licensing

- T. Tulon, Braidwood Site Vice President
- K. Graesser, Byron Site Vice President
- M. Heffley, Dresden Site Vice President
- F. Dacimo, LaSalle Site Vice President
- J. Dimmette, Jr., Quad Cities Site Vice President
- J. Brons, Zion Site Vice President

**Braidwood Station Manager** 

- K. Kofron, Byron Station Manager
- P. Swafford, Dresden Station Manager
- T. O'Connor, LaSalle Station Manager
- W. Pearce, Quad Cities Station Manager
- R. Starkey, Zion Plant General Manager
- T. Simpkin, Braidwood Regulatory Assurance Supervisor
- D. Brindle, Byron Regulatory Assurance Supervisor
- F. Spangenberg, Dresden Regulatory Assurance Manager
- P. Barnes, LaSalle Regulatory Assurance Supervisor
- C. Peterson, Quad Cities Regulatory Affairs Manager
- R. Godley, Zion Regulatory Assurance Supervisor
- R. Hubbard, MHB Technical Associates
- N. Schloss, Economist, Office of the Attorney General

State Liaison Officer

State Liaison Officer, Wisconsin

Mayor, City of Zion

Chairman, Illinois Commerce Commission

W. Leech, Manager of Nuclear MidAmerican Energy Company

#### **Distribution**:

IEO (E-Mail)

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SAR (E-Mail) NRR Project Mgrs. Braidwood, Byron, Dresden, LaSalle, Quad Cities, Zion w/encl A. Beach, RIII w/encl J. Caldwell, RIII w/encl B. Clayton, RIII w/encl SRIs Braidwood, Byron, Dresden, LaSalle, Quad Cities, Zion w/encl DRP w/encl TSS w/encl DRS (2) w/encl RIII PRR w/encl PUBLIC IE-01 w/encl Docket File w/encl **GREENS** 

## COMMONWEALTH EDISON ENGINEERING MEETING MAY 12, 1998

#### **LIST OF ATTENDEES**

#### ComEd

- J. Hosmer, Vice President, Engineering
- D. Farrar, Licensing
- R. Renhart, Engineering

#### **USNRC**

- J. Grobe, Director, Division of Reactor Safety
- J. Gavula, Chief, Engineering Specialists Branch 1
- J. Jacobson, Chief, Lead Engineers Branch
- M. Jordan, Chief, Branch 3, Division of Reactor Projects
- D. Butler, Reactor Engineer
- E. Duncan, Reactor Engineer

#### MidAmerican

D. Tubbs, Senior Engineer

# ENGINEERING LEARNING PROCESS COMED MEETING WITH NRC REGION III

May 12, 1998



# **AGENDA**

	•	
Topic	Slides	<u>By</u>
◆ Introduction		
<ul> <li>Objectives of Presentation</li> </ul>	3	Hosmer
- Nuclear Safety	4, 5	Hosmer
<b>♦ The Learning Process</b>	6	Hosmer
♦ Dresden ISI and SSFI Lessons	7-13	Renuart
<b>♦ Quad Cities Lessons</b>	14-16	Hosmer
♦ Measuring Learning	17-20	Renuart
<b>♦ Conclusions</b>	21	Hosmer
		<sup>2</sup> om/Ed
NRC Meeting 5/12/98 2		

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# **OBJECTIVES OF PRESENTATION**

- **◆Present the Learning Process**
- ◆Provide Examples of Learning by ComEd Engineering
- **◆ Discuss Measurements of Effectiveness**
- **◆Draw Conclusions about Effectiveness**



# **NUCLEAR SAFETY**

Outcome

**Avoidance** of Events

**Achieved By** 

**Setting High Standards** and **Expectations** 

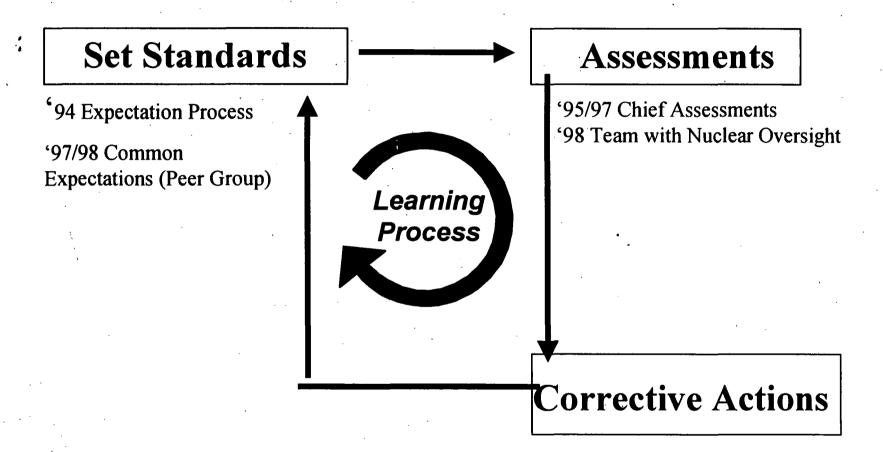
Learning from Experiences (Internal and External)

**Effective Learning Model** 

- Assessment
- Corrective Action



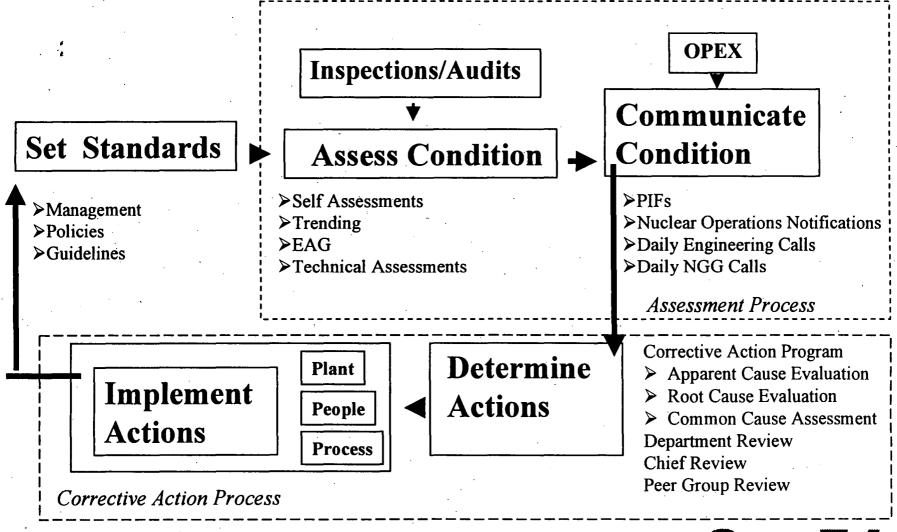
# GENERAL LEARNING PROCESS MODEL



'97 Corporate Program Established



# THE LEARNING PROCESS AT COMED



# DRESDEN ISI

# **◆** Assessment Process:

- -: Need to Better Understand and Maintain Design Basis
- Need to Improve Quality and Access to Calculations
- Improve the Quality of Operability Assessments
- Improve the Quality of Safety Evaluations

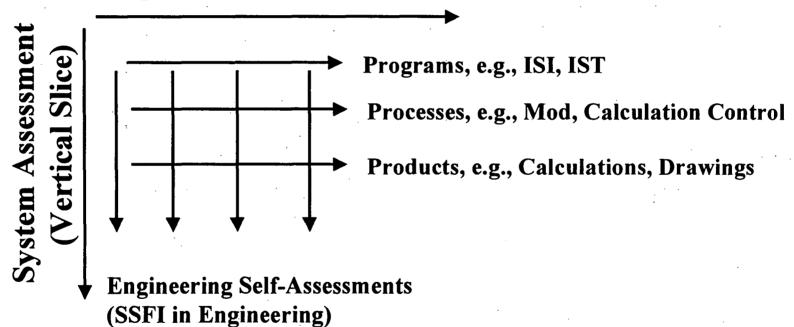
# **◆ Corrective Actions Process:**

<ul> <li>Common NSPs (Operating Evaluations, 50.59, UFSAR)</li> </ul>	Ongoing
- Safety Evaluation Training	Ongoing
- SSFIs in Engineering	Ongoing
<ul> <li>Design Basis Improvement Project</li> </ul>	Started
- EAG Program	Started



# **Engineering Assessment Model**

## **Program Assessments (Horizontal Slice)**





# SUMMARY OF THE OVERSIGHT ACTIVITIES BY THE CHIEFS

#### **OVERSIGHT PERFORMED IN 1995-97**

Programs/Plants	BRAIDWOOD	BYRON	DRESDEN	LASALLE	QUAD	ZION
ISI	YES	YES	YES	YES	YES	YES
IST	YES	YES	YES	YES	YES	YES
GL 89-13	NO	8(0)	NO	YES	140	YES
Maint. Rule	YES	YES	YES	YES	YES	YES
Appendix R	YES	YES	YES	YES	YES	YES
Flow Acc. Coros	YES	YES	YES	YES	YES	YES
GL 89-10	YES	YES	YES	YES	YES	YES
VETIP	YES	YES	YES	YES	Yes	YES
Appendix J	YES	YES	YES	YES	YES	YES
Environ. Qual.	YES	YES	YES	YES	YES	YES
Setpoint Control	YES	YES	YES	YES	NO	YES
NDT/IST	YES	YES	YES	YES	YES	YES

<sup>\*</sup> Although the oversight is indicated as "No", support was provided to the site.



### **EFFECTIVENESS of CHIEFS' OVERSIGHT**

# ASSESSMENT

- **♦ Did Not Influence**Standard Programs
- **♦ Did Not Conduct** Effectiveness Reviews
- ◆ Did Not Get Nonconformances Into Corrective Action Program

# **CORECTIVE ACTION**

Five Programs Underway (ISI, MR, Appx R, IST, 89-13)

Conduct 3 - 6 Months

PIFS Generated by Stations with Corrective Actions Identified



# **SSFI SUMMARY**

## **♦** Assessment:

- Most Issues had been Previously Identified and Lacked Closure
  - » Low Priority for Correcting Old Problems
  - » Engineering Culture did not Encourage Problem Identification Assessment

# **♦** Corrective Action:

- Better Procedural Adherence
- Better PIF Initiation as Problems are Discovered
- Accountability through Nuclear Tracking System
- Improved Engineering Work Control Program



# SSFI RESULTS

- ◆ Identified 154 Issues
- ♦ 66 (43%) Issues Are Closed
- **◆ Open Items Are Tracked Through NTS**



# SSFI RESULTS AND ACTIONS

**◆ Resolution to Common General Process** Weaknesses

Assessments

**Corrective Actions** 

Design Basis

**Design Basis Improvements** 

(DBI) Project

Design Control

**Training, Process** 

Improvements, NEP Revisions

for Design

**Other Stations** 

 Not Learning From Strengthen Assessment Process **Case Studies on Generic Items** 



# **QCNPS-LESSONS LEARNED: GOOD RESULTS**

- ◆RW Clean-up Pipe Break Upgrade
  - Identified at Monticello Station
- **◆ECCS Strainer, NPSH Requirement Issue** 
  - Identified at Dresden
- **◆ Clean out of Reactor Bottom Head Drain** 
  - Identified at Dresden



# **QCNPS-LESSONS LEARNED: MIXED RESULTS**

- **◆Dresden ISI** 
  - HPCI Gland Seal Steam Condenser
    - » Reevaluated And Reclassified In The SOPI Preparation Phase
- **♦** Air Start Motors
  - » Identified at Quad Cities



# **QCNPS-LESSONS LEARNED: POOR RESULTS**

- **♦** Maintenance Rule
  - Inadequate Overall Performance
  - Several NRC Violations
- **◆Appendix R "Fire Protection"** 
  - -Lack of recognition of commitments
  - -SSA, FHA

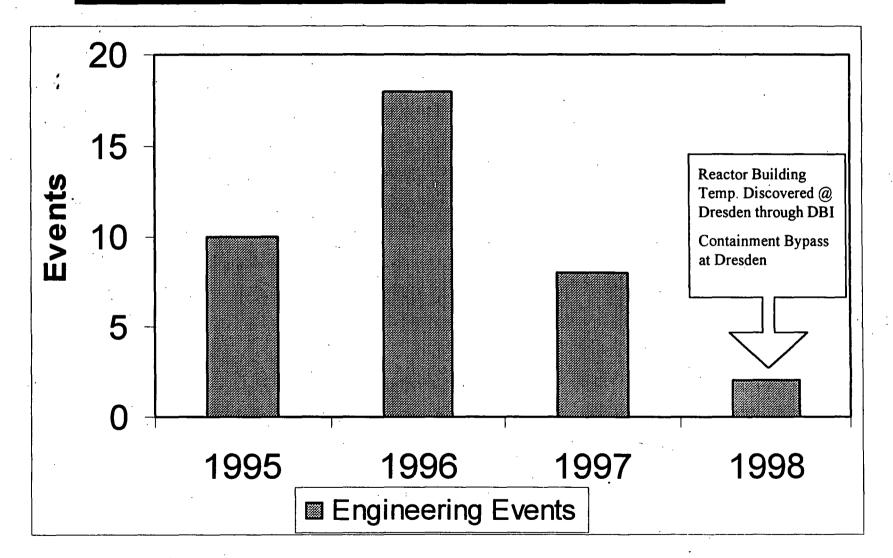


# MEASURING LEARNING PROCESS

- **◆ Major Engineering Events**
- **♦ Repeat Events**
- **◆ Percent PIFS Identified by Engineering on Engineering**
- **◆ComEd Monitors All of Above**



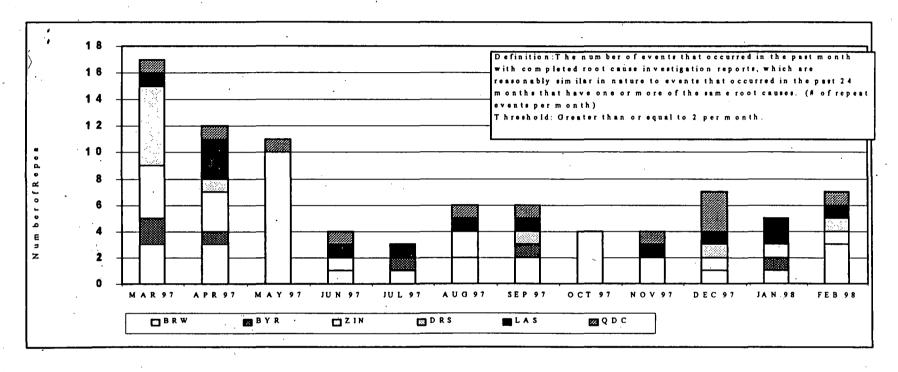
# MAJOR ENGINEERING EVENTS





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# REPEAT EVENTS METRIC



	M A R 97	A PR 97	M A Y 97	JUN 97	JUL 97	A U G 97	SEP 97	OCT 97	NOV 97	DEC 97	JA N 98	FEB 98
BRW	3	3	0	1	1	2	2	0	2	1	1	3
BYR	2	t	0	0	1	0	1	-0	0	0	1	0
ZIN	4	3	10	1	0	2	0	4	0	1	1	1
DRS	6	1.	0	. 0	: 0	0	1	0	0	1	0	1
LA S	1	3	. 0	1	1	1	1	0	1	1	2	1
QDC	1	1	1	1	0	1	1	0	1	3	0	1

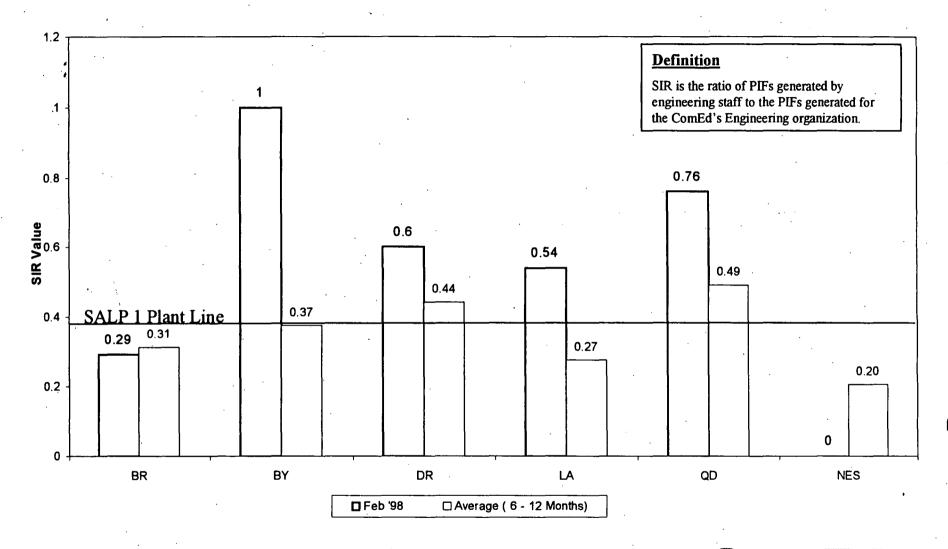
Graph displays total number of repeat events for a rolling 12 months. Table displays number of repeat events per month.

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# SELF-IDENTIFIED RATIO IN ENGINEERING



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# **CONCLUSIONS**

- ◆ Made significant fundamental changes to the learning process in ComEd's Engineering.
- ♦ Will monitor performance using the Significant Events, Repeat Event Metric and other indicators such as the Self-Identification Ratio for Engineering PIFs.
- ◆ Existing data and trends are in the correct direction. Still have declining performance trend at Quad Cities.

◆ <u>Issue</u>	<u>Failure</u>	<b>Corrective Actions</b>		
Appendix R - QC	Lack of Recognition	Look Back		
	Poor Program	Improved Std Programs		
Appendix G - QC	Poor Communication	ISI Program Change		
	Safety Culture	Licensing Reviews		
		Culture Change		
Maintenance Rule	Late Assessment	3 mos Prior to Inspection		
	No Action	Team not Family Approach		
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