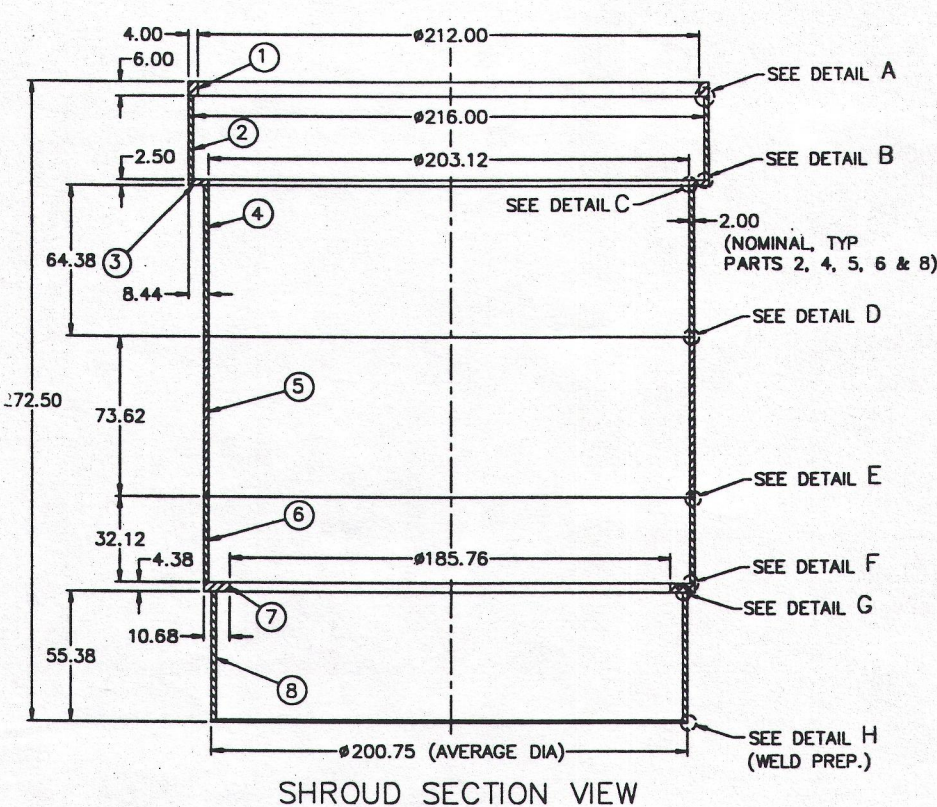
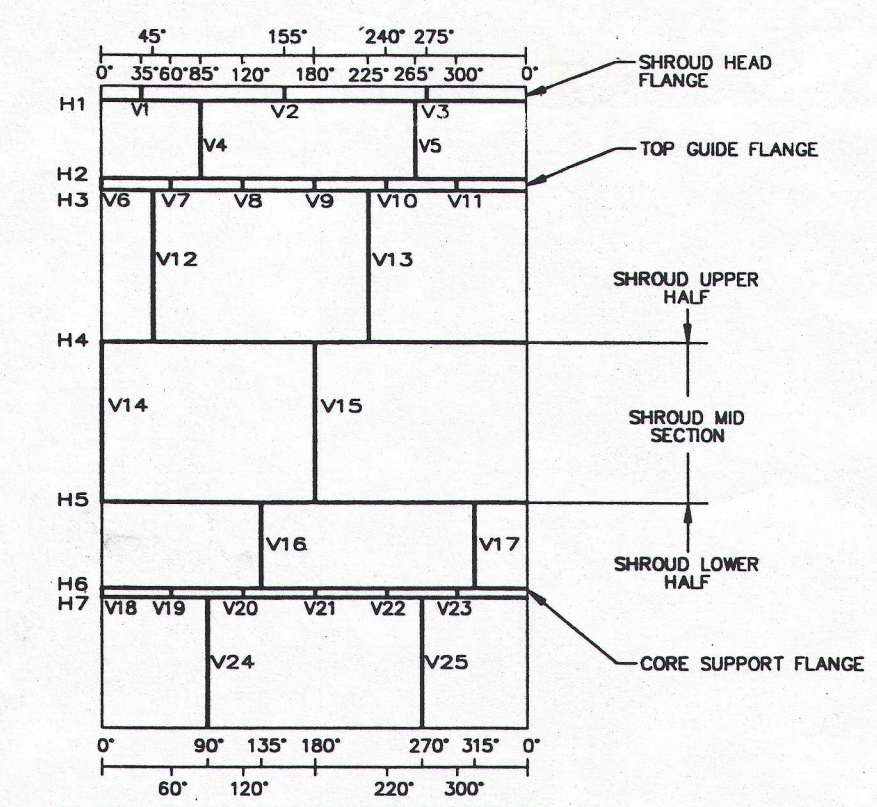




HORIZONTAL WELD DETAILS	
HORIZONTAL WELD NUMBER	WELD DETAIL NUMBER
H1	DETAIL A
H2	DETAIL B
H3	DETAIL C
H4	DETAIL D
H5	DETAIL E
H6	DETAIL F
H7	DETAIL G
H8	DETAIL H

VERTICAL WELD DETAILS					
PART NO.	VERTICAL WELD NO.	WELD DETAIL NO.	PART NO.	VERTICAL WELD NO.	WELD DETAIL NO.
1	V1	DETAIL J	5	V14	DETAIL M
	V2	DETAIL J		V15	DETAIL M
	V3	DETAIL J		V16	DETAIL M
2	V4	DETAIL K	6	V17	DETAIL M
	V5	DETAIL K		V18	DETAIL N
	V6	DETAIL L		V19	DETAIL N
3	V7	DETAIL L	7	V20	DETAIL N
	V8	DETAIL L		V21	DETAIL N
	V9	DETAIL L		V22	DETAIL N
4	V10	DETAIL L	8	V23	DETAIL N
	V11	DETAIL L		V24	DETAIL P
	V12	DETAIL M		V25	DETAIL P

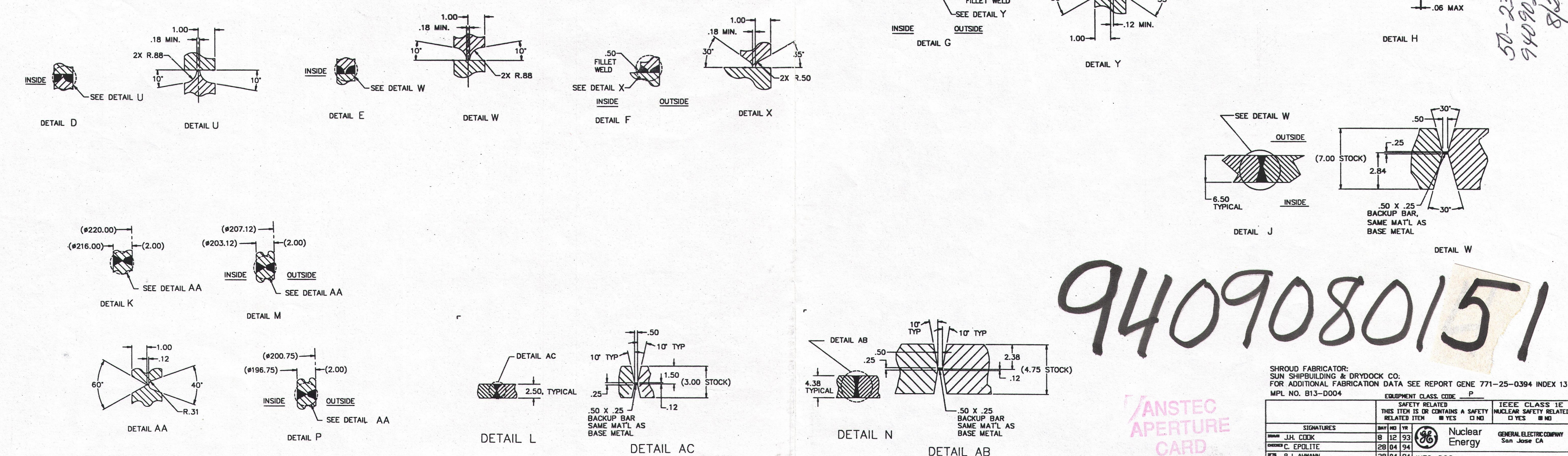
NOTES:
1. WELD PREPARATIONS FOR THE RINGS ARE VIEWED FROM THE SIDE OF THE SHROUD FOR PARTS 3 & 7, AND FROM THE TOP FOR PART 1.
2. WELD PREPARATIONS FOR THE CYLINDERS ARE VIEWED FROM THE TOP OF THE THE SHROUD FOR PARTS 2, 4, 5, 6 & 8.



NOTES:
1. AZIMUTHAL LOCATIONS OF LONGITUDINAL WELDS ARE AS SHOWN ON SUN SHIPBUILDING & DRYDOCK SHOP FABRICATION DRAWINGS.

PART NUMBER	PART NAME	QUANTITY	TYPE	MATERIAL	CARBON CONTENT - %
1	UPPER RING	3 PIECES	SA-240 TYPE 304L	2P6368-2S1 2P6368-2S2 2P6368-2S3	0.024
2	UPPER CYLINDER	2 PIECES	SA-240 TYPE 304L	2P6363-3S 2P6363-2S3	0.022
3	CENTRAL RING	6 PIECES	SA-240 TYPE 304L	2P6363-OIT	0.022
4	CENTRAL UPPER CYLINDER	2 PIECES	SA-240 TYPE 304L	2P6365-1S 2P6365-3S	0.018
5	CENTRAL MID CYLINDER	2 PIECES	SA-240 TYPE 304L	2P6368-1A 2P6368-1T	0.024
6	CENTRAL LOWER CYLINDER	2 PIECES	SA-240 TYPE 304L	2P6365-1S 2P6365-3S	0.018
7	LOWER RING	6 PIECES	SA-240 TYPE 304L	2P6363-1A 636711-2	0.022 0.028
8	LOWER CYLINDER	2 PIECES	SA-240 TYPE 304L	2P6363-2S2 2P6363-3S	0.022

LASALLE II SHROUD DATA



9409080151

SHROUD FABRICATOR:
SUN SHIPBUILDING & DRYDOCK CO.
FOR ADDITIONAL FABRICATION DATA SEE REPORT GENE 771-25-0394 INDEX 13
MPL NO. B13-D004

SIGNATURES	DATE	TIME	DATE	TIME
J.H. COOK	8	12	93	
C. EPOLITE	28	04	94	
R.J. AHMANN	28	04	94	
R.C. SZOMBATHY	28	04	94	

APPLIED PRACTICES: NA
UNLESS OTHERWISE SPECIFIED XXXX
TOLERANCES ON: 2 PLACE DECIMALS ± NA FRACTIONS ± NA ANGLES ± NA

EQUIPMENT CLASS CODE: P
SAFETY RELATED: THIS ITEM IS OR CONTAINS A SAFETY RELATED ITEM YES NO
IEEE CLASS 1E: NUCLEAR SAFETY RELATED YES NO
GENERAL ELECTRIC COMPANY: San Jose CA
INFO. DOC. LASALLE II SHROUD DATA
DATE: JUN 13 1993
DRAWING NO: 107E5313G
REV: 0