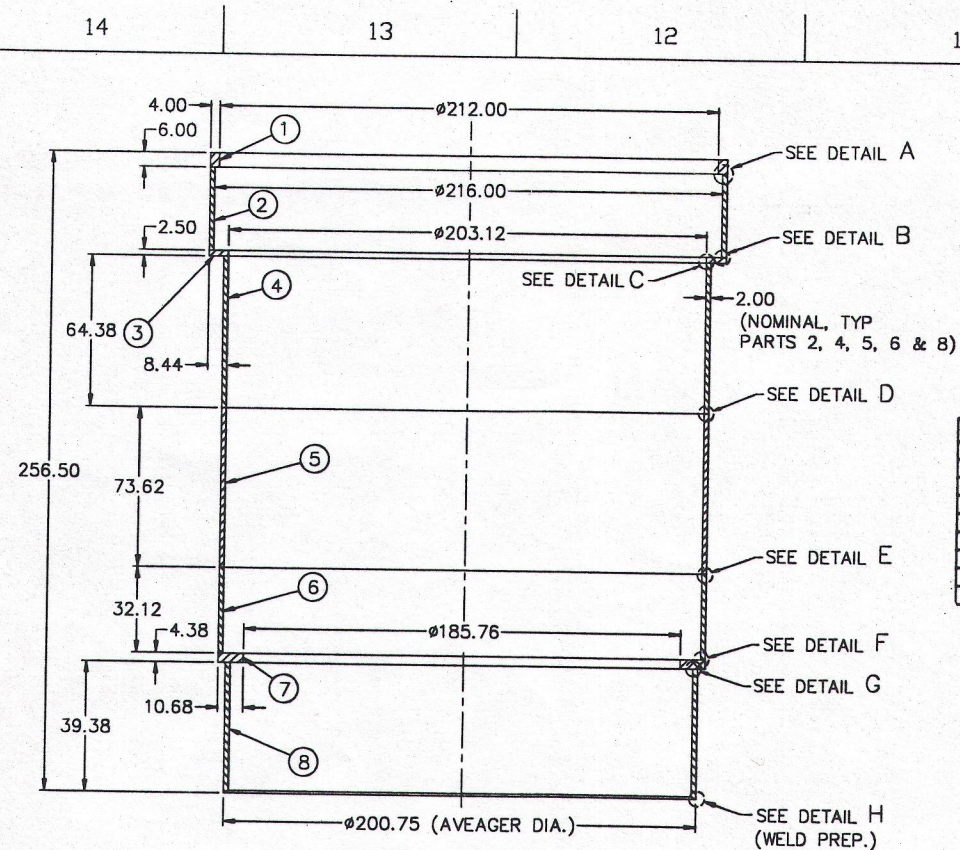


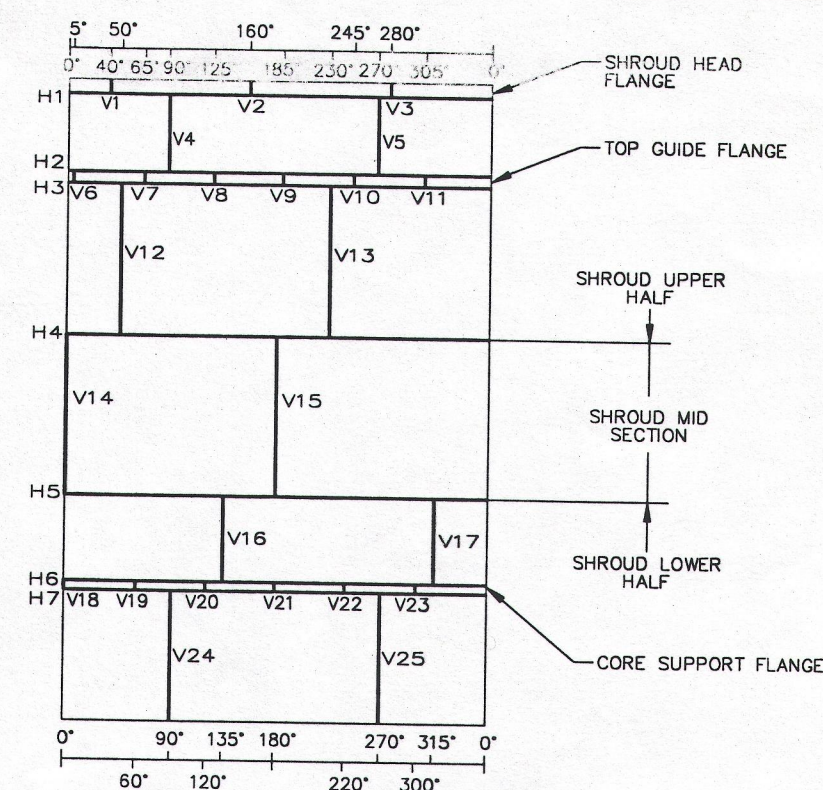


- NOTES:
1. CORE SPRAY SPARGER ASSEMBLY, INTERNAL AND EXTERNAL BRACKETS/PADS ARE NOT SHOWN FOR CLARITY.
 2. ALL DIMENSIONS ARE REFERENCE.

HORIZONTAL WELD NUMBER	WELD DETAIL NUMBER
H1	DETAIL A
H2	DETAIL B
H3	DETAIL C
H4	DETAIL D
H5	DETAIL E
H6	DETAIL F
H7	DETAIL G
H8	DETAIL H

PART NO.	VERTICAL WELD NO.	WELD DETAIL NO.	PART NO.	VERTICAL WELD NO.	WELD DETAIL NO.
1	V1	DETAIL J	5	V14	DETAIL M
	V2	DETAIL J		V15	DETAIL M
	V3	DETAIL J	6	V16	DETAIL M
2	V4	DETAIL K		V17	DETAIL M
	V5	DETAIL K	7	V18	DETAIL N
	V6	DETAIL L		V19	DETAIL N
	V7	DETAIL L		V20	DETAIL N
	V8	DETAIL L		V21	DETAIL N
	V9	DETAIL L		V22	DETAIL N
	V10	DETAIL L		V23	DETAIL N
	V11	DETAIL L	8	V24	DETAIL P
4	V12	DETAIL M		V25	DETAIL P
	V13	DETAIL M			

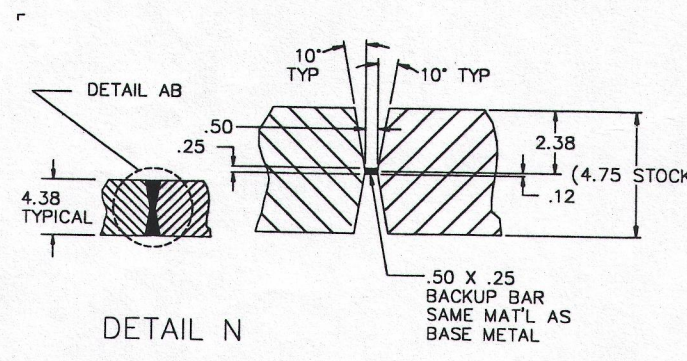
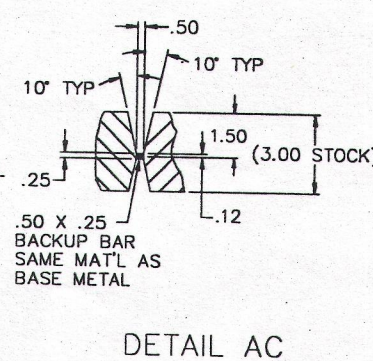
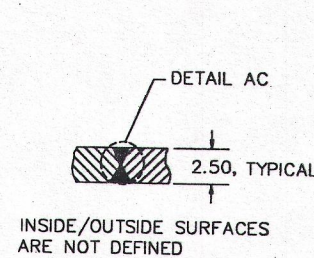
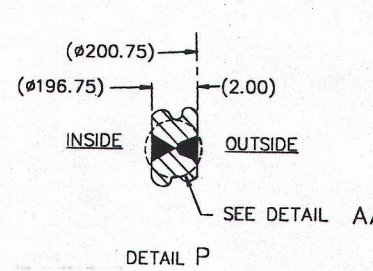
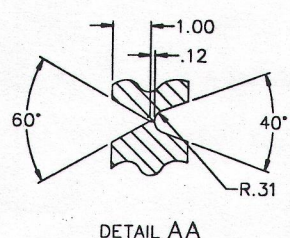
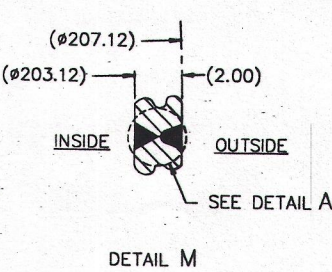
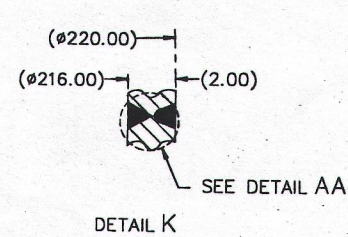
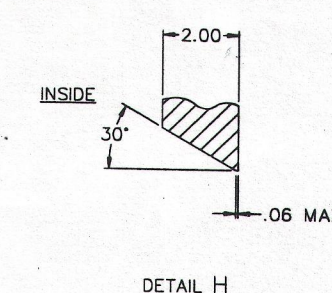
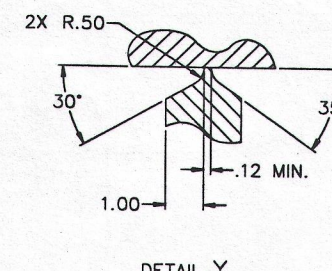
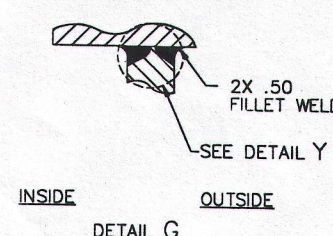
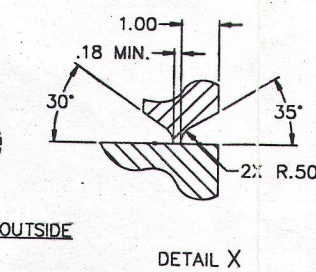
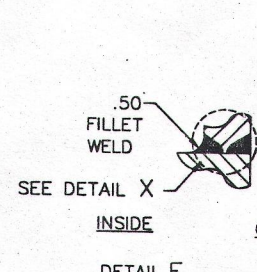
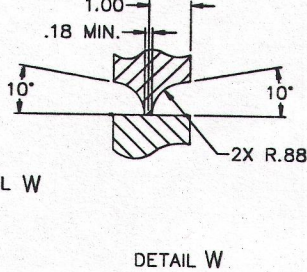
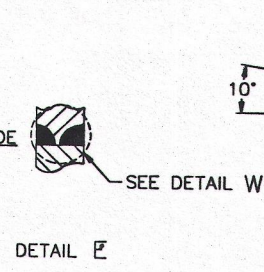
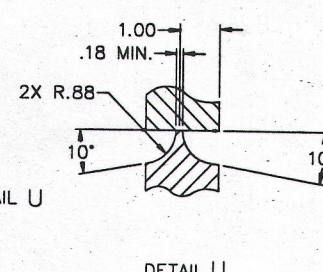
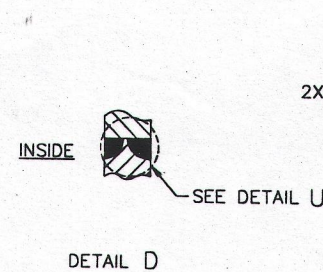
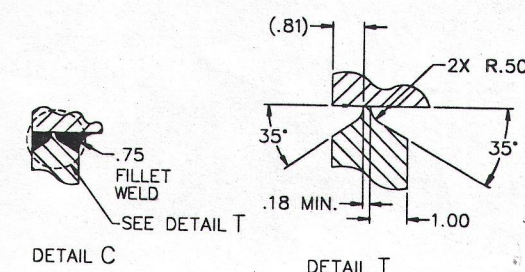
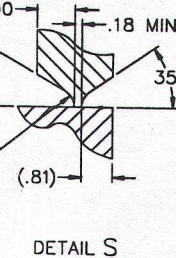
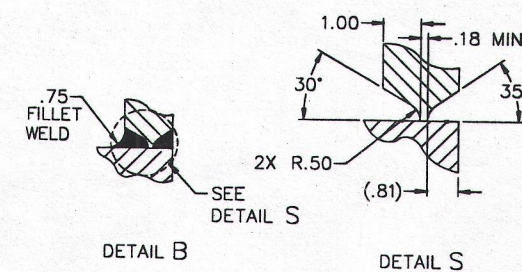
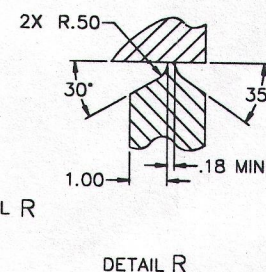
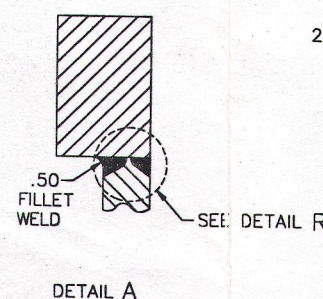
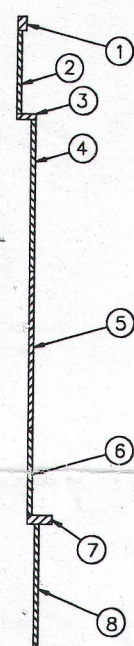
- NOTES:
1. WELD PREPARATIONS FOR THE RINGS ARE VIEWED FROM THE SIDE OF THE SHROUD FOR PARTS 3 & 7, AND FROM THE TOP FOR PART 1.
 2. WELD PREPARATIONS FOR THE CYLINDERS ARE VIEWED FROM THE TOP OF THE SHROUD FOR PARTS 2, 4, 5, 6 & 8.



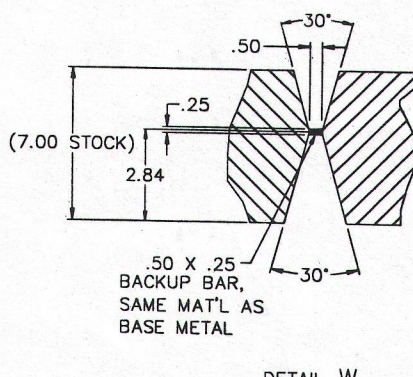
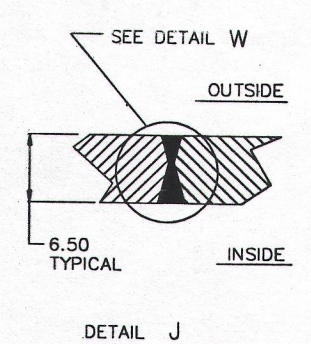
- SHROUD SURFACE DEVELOPMENT
1. AZIMUTHAL LOCATIONS OF LONGITUDINAL WELDS ARE AS SHOWN ON SUN SHIPBUILDING & DRYDOCK SHOP FABRICATION DRAWINGS.

PART NUMBER	PART NAME	QUANTITY	MATERIAL		
			TYPE	HEAT NUMBER	CARBON CONTENT - %
1	UPPER RING	3 PIECES	SA-240 TYPE 304L	636162-2	0.019
2	UPPER CYLINDER	2 PIECES	SA-240 TYPE 304L	636728-1	0.022
3	CENTRAL RING	6 PIECES	SA-240 TYPE 304L	636425-1	0.022
4	CENTRAL UPPER CYLINDER	2 PIECES	SA-240 TYPE 304L	636935-1A 636935-2A	0.024
5	CENTRAL MID CYLINDER	2 PIECES	SA-240 TYPE 304L	636728-3 636728-4	0.022
6	CENTRAL LOWER CYLINDER	2 PIECES	SA-240 TYPE 304L	636936-1A	0.021
7	LOWER RING	6 PIECES	SA-240 TYPE 304L	636711-2	0.028
8	LOWER CYLINDER	2 PIECES	SA-240 TYPE 304L	636728-2	0.022

LASALLE I SHROUD DATA



DETAIL AB



9409080148

SHROUD FABRICATOR:
SUN SHIPBUILDING & DRYDOCK CO.
FOR ADDITIONAL FABRICATION DATA SEE REPORT GENE 771-11-0194 INDEX 8
MPL NO. 813-0004

SIGNATURES	DATE	REVISION
DRIVER J.H. COOK	11 12 93	
CHECKER C. EPOLITE	28 04 94	
BY R.J. AHMANN	28 04 94	
ENGINEER RC. SZOMBATHY	28 04 94	

APPLIED PRACTICES: NA
UNLESS OTHERWISE SPECIFIED XXX

TOLERANCES ON:
2 PLACE DECIMALS ± NA
3 PLACE DECIMALS ± NA

FRACCTIONS ± NA
ANGLES ± NA

DATE: JUN 13 1994
DRAWING NO: RM-00912
SHEET: 1 OF 1

CLASS: 1E
NUCLEAR SAFETY RELATED
YES NO

CLASS: 1E
NUCLEAR SAFETY RELATED
YES NO

GENERAL ELECTRIC COMPANY
San Jose CA

INFO. DOC.
LASALLE I
SHROUD DATA

105E1347B
REV: 0

2 SKETCH

1 AC-B37470