NRC FORM 591M PART 1
(07-2012)
10 CFR 2.201

U.S. NUCLEAR REGULATORY COMMISSION

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED:	2. NRC/REGIONAL OFFICE
Acuren Inspection, Inc. ADBA/WIT Pipeline 4566 Abrahamson Road, Duluth, MN 55811 Location Inspected: Griffith, IN REPORT NUMBER(S) 2017003	Region III U. S. Nuclear Regulatory Commission 2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352

3. DOCKET NUMBER(S)	4. LICENSE NUMBER(S)	5. DATE(S) OF INSPECTION
030-38913	22-27593-01	May 19, 2017

LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

☑ 1. Based on the inspection findings, no violations were identified.

☐ 2. Previous violation(s) closed.

☐ 3. The violations(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

_____ Non-cited violation(s) were discussed involving the following requirement(s):

☐ 4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
(Violations and Corrective Actions)

Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE	DATE
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Ryan Craffey	Ryan Craffey	06/06/2017
BRANCH CHIEF	Aaron McCraw		06/15/2017

NRC FORM 591M PART 3
(07-2012)
10 CFR 2.201

U.S. NUCLEAR REGULATORY COMMISSION

Docket File Information

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6. INSPECTION PROCEDURES USED	7. INSPECTION FOCUS AREAS
87121	All

SUPPLEMENTAL INSPECTION INFORMATION

1. PROGRAM CODE(S)	2. PRIORITY	3. LICENSEE CONTACT	4. TELEPHONE NUMBER
03320	1	Richard Guzlas - Site RSO	(708) 532-5100

☐ Main Office Inspection Next Inspection Date: No Change

☑ Field Office Inspection 1949 North Woodlawn Ave, Griffith, IN

☑ Temporary Job Site Inspection 6500 Daniel Burnham Drive, Portage, IN

PROGRAM SCOPE

This was an unannounced routine inspection of a large non-destructive testing company authorized to use radioactive material for industrial radiography at numerous field stations and at temporary job sites throughout NRC jurisdiction. The licensee maintained a small field station in Griffith, Indiana to serve exclusively as a storage location for radiographic exposure equipment. The licensee had one crew stationed there at the time of the inspection, though they were only physically present when collecting and returning equipment, film, and documentation. The site RSO for the company's Tinley Park, Illinois office maintained day-to-day responsibility for the Griffith location as well.

PERFORMANCE OBSERVATIONS

The inspector toured the facility in Griffith to evaluate the licensee's measures for hazard communication and exposure control, and visited a job site at a Graycor fabrication shop in Portage, Indiana to meet the crew from Griffith and to observe the conclusion of radiographic operations at the job site. The inspector discussed with the crew their implementation of procedures for equipment maintenance, survey meter use, barrier setup and control, hazardous materials transportation and emergency response. Through these observations and discussions, the inspector found the licensee's cameras to be properly labeled and in good working order, the licensee's dosimetry and survey instruments to be calibrated and operable, and the licensee's staff to be knowledgeable of radiation protection principles and licensee procedures. The inspector also conducted independent surveys of the crew's rig, and, upon returning with the crew to Griffith, the field station with all licensed material in storage. The inspector found no exposures above regulatory limits to members of the public at either location.

The inspector also reviewed a selection of records related to activities based at this field station, including utilization logs and shipping papers, sealed source and DU shield leak tests, radiographer audits and personnel dosimetry.

No violations of NRC requirements were identified as a result of this inspection.