

April 30, 1998

Mr. Robert G. Byram  
Senior Vice President-Generation  
and Chief Nuclear Officer  
Pennsylvania Power and Light Company  
2 North Ninth Street  
Allentown, PA 18101

SUBJECT: CHANGES TO THE BASES OF THE TECHNICAL SPECIFICATIONS,  
SUSQUEHANNA STEAM ELECTRIC STATION, UNITS 1 AND 2 (TAC NOS.  
MA1485 AND MA1486)

Dear Mr. Byram:

By letter dated October 21, 1997, Pennsylvania Power and Light Company submitted changes to the Bases of the Susquehanna Steam Electric Station, Units 1 and 2 Technical Specifications (TSs). These changes revise existing Bases Section 3/4.9.7 to revise the dose consequences from a fuel handling accident and to define the methods of the control of loads over the spent fuel pool. This letter acknowledges these changes to the TS Bases section. TS Page B 3/4 9-2 for each unit with the proposed changes are enclosed.

Sincerely,

/s/  
Victor Nerses, Senior Project Manager  
Project Directorate I-2  
Division of Reactor Projects - I/II  
Office of Nuclear Reactor Regulation

Docket Nos. 50-387  
and 50-388

Enclosure: As stated

cc w/encl: See next page

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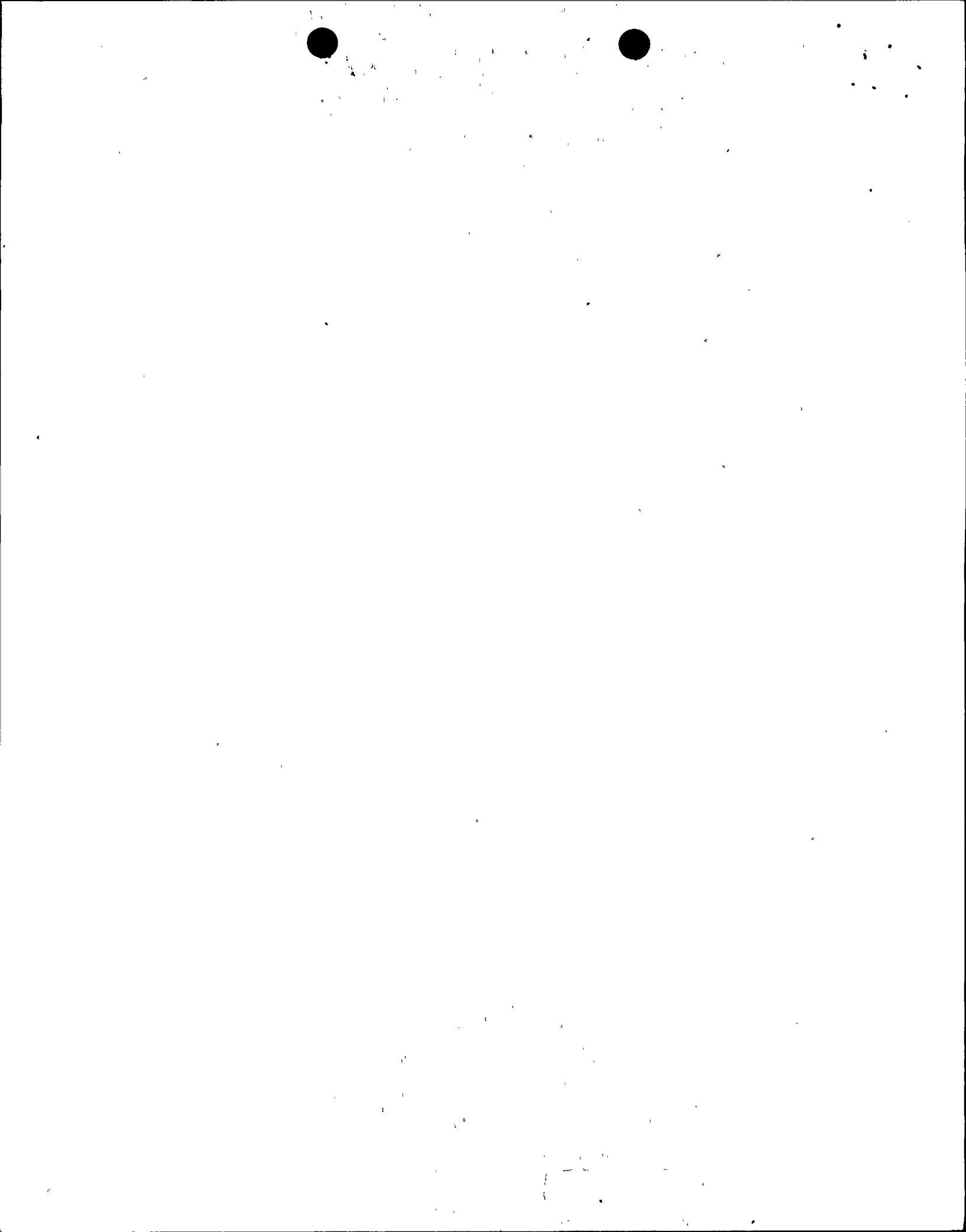
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UNITED STATES  
NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20555-0001

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A handwritten signature in cursive script, appearing to read "Victor Nerses".

Victor Nerses, Senior Project Manager  
Project Directorate I-2  
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Office of Nuclear Reactor Regulation

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Mr. Robert G. Byram  
Pennsylvania Power & Light Company

Susquehanna Steam Electric Station,  
Units 1 & 2

cc:

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## REFUELING OPERATIONS

### BASES

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#### 3/4.9.6 REFUELING PLATFORM

DELETED

#### 3/4.9.7 CRANE TRAVEL - SPENT FUEL STORAGE POOL

The restriction on movement of loads in excess of the nominal weight of a fuel assembly over other fuel assemblies in the storage pool ensures that in the event this load is dropped 1) the dose consequences of the accident would be well within the requirements of 10 CFR 100 doses (less than 25% of 10 CFR 100 doses), and 2) any possible distortion of fuel in the storage racks will not result in a critical array. This assumption is consistent with the activity release assumed in the safety analyses.

The restriction of movement is accomplished by interlocks, physical stops or administrative controls as stated in the Final Safety Analysis Report.

#### 3/4.9.8 and 3/4.9.9 WATER LEVEL - REACTOR VESSEL and WATER LEVEL - SPENT FUEL STORAGE POOL

The restrictions on minimum water level ensure that sufficient water depth is available to remove 99% of the assumed 10% iodine gap activity released from the rupture of an irradiated fuel assembly. This minimum water depth is consistent with the assumptions of the safety analysis.

#### 3/4.9.10 CONTROL ROD REMOVAL

These specifications ensure that maintenance or repair of control rods or control rod drives will be performed under conditions that limit the probability of inadvertent criticality. The requirements for simultaneous removal of more than one control rod are more stringent since the SHUTDOWN MARGIN specification provides for the core to remain subcritical with only one control rod fully withdrawn.

#### 3/4.9.11 RESIDUAL HEAT REMOVAL AND COOLANT CIRCULATION

The requirement that at least one residual heat removal loop be OPERABLE or that an alternate method capable of decay heat removal be demonstrated and that an alternate method of coolant mixing be in operation ensures that 1) sufficient cooling capacity is available to remove decay heat and maintain the water in the reactor pressure vessel below 140°F as required during REFUELING, and 2) sufficient coolant circulation would be available through the reactor core to assure accurate temperature indication and to distribute and prevent stratification of the poison in the event it becomes necessary to actuate the standby liquid control system.

The requirement to have two shutdown cooling mode loops OPERABLE when there is less than 22 feet of water above the reactor vessel flange ensures that a single failure of the operating loop will not result in a complete loss of residual heat removal capability. With the reactor vessel head removed and 22 feet of water above the reactor vessel flange, a large heat sink is available for core cooling. Thus, in the event a failure of the operating RHR loop, adequate time is provided to initiate alternate methods capable of decay heat removal or emergency procedures to cool the core.

## REFUELING OPERATIONS

### BASES

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