

# CATEGORY 2

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 RECIP. NAME      RECIPIENT AFFILIATION  
 HECHT, W.F.      Pennsylvania Power & Light Co.

SUBJECT: Request info, per 10CFR50.54(f) re adequacy & availability  
 of designs bases info that will provide NRC added confidence  
 & assurance that plant operated & maintained within design  
 bases & deviations reconciled.

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UNITED STATES  
NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20555-0001

October 9, 1996

Mr. William F. Hecht  
Chairman, President, and Chief Executive Officer  
Pennsylvania Power & Light Company  
2 North Ninth Street  
Allentown, PA 18101

SUBJECT: REQUEST FOR INFORMATION PURSUANT TO 10 CFR 50.54(f) REGARDING  
ADEQUACY AND AVAILABILITY OF DESIGN BASES INFORMATION

Dear Mr. Hecht:

The purpose of this letter is to require information that will provide the U.S. Nuclear Regulatory Commission (NRC) added confidence and assurance that your plant(s) are operated and maintained within the design bases and any deviations are reconciled in a timely manner.

Background

In the mid- to late 1980s, NRC safety system functional inspections (SSFIs) and safety systems outage modifications inspections (SSOMIs) identified concerns that design bases information was not being properly maintained and plant modifications were being made without the licensee having an understanding of the plant design bases. The NRC's findings heightened the nuclear industry's awareness of the need to improve the adequacy and availability of design documentation, and many licensees voluntarily initiated extensive efforts to improve the design bases information for their plants.

To assist the industry in performing design bases improvement programs, the Nuclear Management and Resources Council (NUMARC)<sup>1</sup> developed a guidance document, NUMARC 90-12, "Design Basis Program Guidelines." These guidelines were intended to provide a standard framework for licensee programs to improve plant design bases information.<sup>2</sup> The NRC staff reviewed the guidelines and provided comments to NUMARC in November 1990. In emphasizing the importance of validating the facility against current design information, the staff

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<sup>1</sup>NUMARC was consolidated into the Nuclear Energy Institute (NEI) on March 23, 1994.

<sup>2</sup>As discussed in NUMARC 90-12, these programs or efforts would emphasize collation of design basis information and the supporting design information, not the identification or re-creation of the licensing basis for a plant or the regeneration of missing analyses and calculations.

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stated that the goal of any program should be to establish confidence that the existing facility is in accordance with the current design documents and that any deviations will be reconciled. The staff concluded that the NUMARC guidelines would provide worthwhile insights to utilities undertaking design reconstitution programs and that the guidelines appeared to provide sufficient flexibility for licensees to structure their programs to respond most efficiently to any unique needs and circumstances of a particular licensee. The staff requested NUMARC to consider making design reconstitution a formal NUMARC initiative and commented that design documents that support technical specification values and that are necessary to support operations or to respond to events should be regenerated if missing. NUMARC subsequently concluded that a formal initiative was not necessary because most of its members were already conducting or evaluating the need to conduct design reconstitution programs, and agreed to forward the guidelines, with the NRC's comments, to its members for use on a voluntary basis.

To provide more information to the industry on this topic and to provide an independent view of the design control issue, the staff conducted a survey of six utilities and one nuclear steam supply system vendor to determine the status of design control problems and the strengths and weaknesses of the sample utility programs. The results were published in February 1991 in NUREG-1397, "An Assessment of Design Control Practices and Design Reconstitution Programs in the Nuclear Industry." The survey observations were as follows:

- The need for a design documentation reconstitution program was directly proportional to the age of the plant.
- The general intent of the program should be to provide a central location for design bases information, with emphasis on the design intent (the "why" of the design).
- The design bases documents should be a top-level directory that defines the current plant configuration.
- Reestablishment of design bases without reconstitution of the supporting design documents, as necessary, may not provide a sufficient level of information for future modifications or current plant operation, or to quickly respond to operating events.
- Minor changes to the design should be tracked to support the conclusion that the changes in the aggregate do not affect the validity of existing calculations and the ability of a system to perform its design functions.



Some common weaknesses of licensee programs identified during the survey included the following:

- Design reconstitution programs had not identified in advance the documents that are necessary to demonstrate that a structure, a system, or a component will function properly.
- The process for regenerating missing design documentation was not always proceduralized so that it could be handled in a systematic manner.
- Validation of the content of specific output documentation was not always thoroughly carried out.

In late 1991, the NRC staff evaluated whether rulemaking, guidance, or a policy statement was needed to address the issue of licensees retaining accurate design bases information. It concluded that the existing regulatory requirements for design control were adequate; however, it determined that the publication of a policy statement addressing design bases information and publication of a generic letter requesting licensees to describe their design reconstitution programs would be beneficial. Additionally, the staff stated its intention to continue to evaluate design control adequacy during its performance-based inspections such as SSFIs and SSOMIs. The staff also expected that the enforcement policy guidance to provide greater opportunities for enforcement discretion<sup>3</sup> would encourage voluntary identification of past design, engineering, and installation issues by licensees. With the Commission's approval, the staff proceeded with this approach.

In August 1992, the NRC issued a Commission policy statement "Availability and Adequacy of Design Bases Information at Nuclear Power Plants" (57 FR 35455) (Attachment 1). This policy statement stressed the importance of maintaining current and accessible design documentation to ensure that (1) plant physical and functional characteristics are maintained and consistent with design bases, (2) systems, structures, and components can perform their intended functions, and (3) the plant is operated in a manner consistent with the design bases. In the policy statement, the Commission recommended that all power reactor licensees assess the accessibility and adequacy of their design bases information and that they be able to show that there is sufficient documentation to conclude that the current facility configuration is consistent with the design bases. The policy statement outlined the additional actions the NRC would take to keep apprised of the industry's design reconstitution activities previously discussed.

Following review by the Committee To Review Generic Requirements (CRGR) and the Commission, a draft generic letter was issued for public comment on March 24, 1993. The proposed generic letter requested licensees, on a

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<sup>3</sup>NRC would refrain from imposing civil penalties for violations up to Severity Level II if the violations were identified and corrected as a result of systematic voluntary initiatives.

voluntary basis, to submit information and schedules for any design bases programs completed, planned, or being conducted, or a rationale for not implementing such a program. All but one of the commenters concluded that the generic letter was unnecessary and unwarranted. NUMARC responded that it believed the NRC's request for descriptions, schedules, and dates would have a negative impact on ongoing design efforts and that NRC's focus on schedules would undermine the licensees' ability to manage the activities. In SECY-93-292, "Generic Letter on the Availability and Adequacy of Design Bases Information," dated October 21, 1993, the staff recommended that the generic letter not be issued. The staff stated that publication of the policy statement and the proposed generic letter conveyed to the industry the Commission's concern and that publication of the generic letter would not further licensees' awareness of the importance of the activities. The staff proposed to continue performing design-related inspections and to gather information and insights as to how well the licensees' design-related programs were being implemented. The Commission issued a staff requirements memorandum that agreed with the staff's proposal.

In response to the findings relating to the regulatory burden of team inspections identified in the 1991 Regulatory Impact Survey, during the past several years the staff has reduced its effort on specific, resource-intensive, design-related team inspections, and followed the issue of accurate and accessible design documentation at plants principally as an element of inspection and followup of operations-related activities. The issuance of the NUMARC guidelines and ongoing industry efforts to improve and maintain design bases information also contributed to this decision.

#### Current Problem

Over the past several months, NRC's findings during inspections and reviews have identified broad programmatic weaknesses that have resulted in design and configuration deficiencies at some plants, which could impact the operability of required equipment, raise unreviewed safety questions, or indicate discrepancies between the plant's updated final safety analysis report (UFSAR) and the as-built or as-modified plant or plant operating procedures. These inspections and reviews have also highlighted numerous instances in which timely and complete implementation of corrective action for known degraded and nonconforming conditions and for past violations of NRC requirements has not been evident. Overall, the NRC staff has found that some licensees have failed to (1) appropriately maintain or adhere to plant design bases,<sup>4</sup>

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<sup>4</sup>As described in 10 CFR 50.2, design bases is defined as, "Design bases mean that information which identifies the specific functions to be performed by a structure, system, or component of a facility, and the specific values or ranges of values chosen for controlling parameters as reference bounds for design..." The design bases of a facility, as so defined, is a subset of the licensing basis and is contained in the FSAR. Information developed to implement the design bases is contained in other documents, some of which are docketed and some of which are retained by the licensee.

(2) appropriately maintain or adhere to the plant licensing basis,<sup>5</sup>  
(3) comply with the terms and conditions of licenses and NRC regulations, and  
(4) assure that UFSARs<sup>6</sup> properly reflect the facilities. Attachment 2 provides examples of some of the deficiencies recently identified by the staff. As a consequence of this new information, the NRC believes that the industry's voluntary efforts to improve and maintain design bases information for their plants, consistent with NUMARC 90-12, the staff's comments on the industry guidelines, and the Commission policy statement, have not been effective in all cases.

The magnitude and scope of the problems that the NRC staff has identified raise concerns about the presence of similar design, configuration, and operability problems and the effectiveness of quality assurance programs at other plants. Of particular concern is whether licensee programs to maintain configuration control at plants licensed to operate are sufficient to demonstrate that plant physical and functional characteristics are consistent with and are being maintained in accordance with their design bases. The extent of the licensees' failures to maintain control and to identify and correct the failures in a timely manner is of concern because of the potential impact on public health and safety should safety systems not respond to challenges from off-normal and accident conditions.

It is emphasized that the NRC's position has been, and continues to be, that it is the responsibility of individual licensees to know their licensing basis, to have appropriate documentation that defines their design bases, and to have procedures for performing the necessary assessments of plant or procedure changes required by NRC regulations. Attachments 3 and 4 are a recent exchange of correspondence between J. Colvin, NEI, and Chairman S. Jackson, NRC, regarding these subjects.

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<sup>5</sup>The licensing basis for a plant originally consists of that set of information upon which the Commission, in issuing an initial operating license, based its comprehensive determination that the design, construction, and proposed operation of the facility satisfied the Commission's requirements and provided reasonable assurance of adequate protection to public health and safety and common defense and security. The licensing basis evolves and is modified throughout a plant's licensing term as a result of the Commission's continuing regulatory activities, as well as the activities of the licensee.

<sup>6</sup>The FSAR is required to be included in, and is one portion of, an application for an operating license (OL) for a production or utilization facility. 10 CFR 50.34(b) describes the information which must be included in an FSAR. The FSAR is the principal document upon which the Commission bases a decision to issue an OL and is, as such, part of the licensing basis of a facility. It is also a basic document used by NRC inspectors to determine whether the facility has been constructed and is operating within the license conditions.

Action

The NRC has concluded that it requires information that can be used to verify compliance with the terms and conditions of your license(s) and NRC regulations, and that the plant UFSAR(s) properly describe the facilities, as well as to determine if other inspection activities<sup>7</sup> or enforcement action<sup>8</sup> should be taken. Therefore, you are required, pursuant to Section 182(a) of the Atomic Energy Act of 1954, as amended, and 10 CFR 50.54(f), to submit a response to this letter within 120 days of its receipt. Your response must be written and signed under oath or affirmation.

Please submit the original copy of your response to the NRC Document Control Desk, and send a copy to the Director, Office of Nuclear Reactor Regulation and to the appropriate regional administrator. The following information is required for each licensed unit:

- (a) Description of engineering design and configuration control processes, including those that implement 10 CFR 50.59, 10 CFR 50.71(e), and Appendix B to 10 CFR Part 50;
- (b) Rationale for concluding that design bases requirements are translated into operating, maintenance, and testing procedures;
- (c) Rationale for concluding that system, structure, and component configuration and performance are consistent with the design bases;
- (d) Processes for identification of problems and implementation of corrective actions, including actions to determine the extent of problems, action to prevent recurrence, and reporting to NRC; and

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<sup>7</sup>A number of design bases inspections are being planned, and your response will be used in the planning process.

<sup>8</sup>Section VII.B.3 of the NRC Enforcement Policy addresses how old design issues involving past problems in engineering, design, or installation are to be handled from an enforcement standpoint. In a related matter, the Commission recently approved changes that would modify this policy to encourage licensees to undertake voluntary initiatives to identify and correct FSAR noncompliances by (1) the exercise of discretion to refrain from issuing civil penalties for a two-year period where a licensee undertakes a voluntary initiative in this area and (2) the exercise of discretion to escalate the amount of civil penalties for violations associated with departures from the FSAR identified by the NRC subsequent to the two-year voluntary initiative period.



- (e) The overall effectiveness of your current processes and programs in concluding that the configuration of your plant(s) is consistent with the design bases.

In responding to items (a) through (e), indicate whether you have undertaken any design review or reconstitution programs, and if not, a rationale for not implementing such a program. If design review or reconstitution programs have been completed or are being conducted, provide a description of the review programs, including identification of the systems, structures, and components (SSCs), and plant-level design attributes (e.g., seismic, high-energy line break, moderate-energy line break). The description should include how the program ensures the correctness and accessibility of the design bases information for your plant and that the design bases remain current. If the program is being conducted but has not been completed, provide an implementation schedule for SSCs and plant-level design attribute reviews, the expected completion date, and method of SSC prioritization used for the review.

This request is covered by the Office of Management and Budget (OMB) clearance number 3150-0011, which expires July 31, 1997. The reporting burden for this collection of information is estimated to average 400 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to the Information and Records Management Branch (T-6 F33), U.S. Nuclear Regulatory Commission, Washington, D.C. 20555-0001, and to the Desk Officer, Office of Information and Regulatory Affairs, NEOB-10202 (3150-0011), Office of Management and Budget, Washington, D.C. 20503. The NRC may not conduct or sponsor, and a person is not required to respond to, a collection of information unless it displays a currently valid OMB control number.

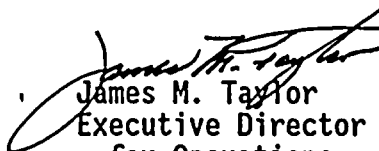
In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter and your response will be placed in the NRC Public Document Room (PDR), the Gelman Building, 2120 L Street, N.W., Washington, DC, and in the local public document room(s) for your facility or facilities.

Mr. William F. Hecht

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If you have any questions about this matter, please contact the staff members listed below, or the appropriate Office of Nuclear Reactor Regulation (NRR) project manager.

Sincerely,

  
James M. Taylor  
Executive Director  
for Operations

Docket Nos. 50-387, 50-388

Attachments:

1. Policy Statement on Availability and Adequacy of Design Bases Information at Nuclear Power Plants
2. Background Information on Recently Identified Problems
3. Letter from J. Colvin (NEI) to Chairman S. Jackson (NRC) dated 8/2/96
4. Letter from Chairman S. Jackson (NRC) to J. Colvin (NEI) dated 8/14/96

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# Rules and Regulations

Federal Register

Vol. 57, No. 154

Monday, August 10, 1992

This section of the FEDERAL REGISTER contains regulatory documents having general applicability and legal effect, most of which are keyed to and codified in the Code of Federal Regulations, which is published under 50 titles pursuant to 44 U.S.C. 1510. The Code of Federal Regulations is sold by the Superintendent of Documents. Prices of new books are listed in the first FEDERAL REGISTER issue of each week.

## NUCLEAR REGULATORY COMMISSION

### 10 CFR Part 50

#### Availability and Adequacy of Design Bases Information at Nuclear Power Plants; Policy Statement

AGENCY: Nuclear Regulatory Commission.

ACTION: Policy statement.

**SUMMARY:** The Nuclear Regulatory Commission is issuing this policy statement on availability and adequacy of design information at nuclear power plants. This policy statement describes the Commission's expectations and future actions with regard to the availability of design information and emphasizes the Commission's view that facilities should not be modified without a clear understanding of the applicable engineering design bases.

**EFFECTIVE DATE:** August 10, 1992.

**FOR FURTHER INFORMATION CONTACT:** Eugene V. Imbro, Office of Nuclear Reactor Regulation, U.S. Nuclear Regulatory Commission, Washington, DC 20555, telephone (301) 504-2967.

**SUPPLEMENTARY INFORMATION:** NRC inspection findings have demonstrated that some licensees have not adequately maintained their design bases information as required by NRC regulations. Both the problems identified during the NRC inspections and those identified by licensees have prompted most power reactor licensees to initiate, over the past several years, design bases reconstitution programs. To implement a reconstitution program, licensees seek to identify missing design documentation and to selectively regenerate missing documentation as required.

In 1989, Nuclear Utilities Management and Resources Council, Inc., (NUMARC) began developing their "Design Basis

Program Guidelines," NUMARC 90-12. While developing these guidelines, NUMARC discussed them at several public meetings held with the NRC. The staff has concluded the NUMARC guidelines provide a useful standard framework for implementing design reconstitution programs. The staff also agrees no single approach would enable utilities to best accomplish the reconstitution task. The NUMARC guidance appeared to provide sufficient flexibility for individual utilities to structure their programs to respond most efficiently to their unique needs and circumstances.

The staff sent comments on the guidelines to NUMARC on November 9, 1990. Commission paper SECY-90-365 informed the Commissioners in advance about the staff response to NUMARC.

The staff requested NUMARC consider making the design bases effort a NUMARC initiative. NUMARC concluded they would not pursue a formal initiative, but would forward the guidelines to their members to use on a voluntary basis. Their reason for not pursuing an initiative was that most of their members were already conducting or evaluating the need to conduct design bases reconstitution programs.

The Commission's evaluation of the status of reconstitution programs clearly indicates the licensees' substantial investment in these programs should yield positive safety benefits for a majority of sites. The NRC commends those licensees that are acting to ensure technically adequate and accessible design bases documentation is maintained.

However, the Commission is concerned some situations exist where licensees have not critically examined their design control and configuration management processes to identify requisite measures to ensure the plant is operating within the design bases envelope. Therefore, the Commission is articulating its expectations with regard to design information and elaborating on its planned activities to confirm the integrity of the as-configured plant with respect to the plant design bases.

#### Policy Statement

##### Position

The Commission has concluded that maintaining current and accessible design documentation is important to ensure that (1) the plant physical and

functional characteristics are maintained and are consistent with the design bases as required by NRC regulation, (2) systems, structures, and components can perform their intended functions, and (3) the plant is operated in a manner consistent with the design bases. The Commission believes the regulatory framework already exists to address the need for accessible design bases and control of design information. The availability of current design and licensing bases will also expedite the license renewal process.

The Commission believes, as a result of NRC inspections and licensees' self-assessments, that all power reactor licensees should assess the accessibility and adequacy of their design bases documentation. The results of this self-assessment should form the basis for a licensee's decision whether a design reconstitution program is necessary and the attributes to be included in the program. The Commission recognizes the need for a design reconstitution program to be tailored to meet the unique needs of a particular utility. The structure and content of the design document reconstitution program will be influenced by various factors, such as the utility's organizational structure, the availability or unavailability of design documentation, and the intended users of the documentation. The Commission expects that after completing a reconstitution program, or as a basis for concluding that such a program is unnecessary, the licensee will have current design documents and adequate technical bases to demonstrate that the plant physical and functional characteristics are consistent with the design basis, the systems, structures, and components can perform their intended functions and the plant is being operated in a manner consistent with the design basis.

NUMARC has developed guidance for the conduct of design bases reconstitution programs. The guidance outlines a framework to organize and collate nuclear power plant design bases information. This information provides the rationale for the design bases consistent with the definition of design bases contained in 10 CFR 50.2. NUMARC 90-12, "Design Basis Program Guidelines," was issued in October 1990 for voluntary use by NUMARC member organizations as a reference point from which licensees would review their

existing or planned efforts to collate supporting design information. The Commission believes NUMARC's approach provides a useful framework and worthwhile insights to those utilities undertaking design basis programs.

The Commission believes a licensee should be able to show that it has sufficient documentation, including calculations or pre-operational, startup or surveillance test data to conclude the current facility configuration is consistent with its design bases. The Commission further believes the design bases must be understood and documented to support operability determinations and 10 CFR 50.59 evaluations that may need to be made quickly in responding to plant events. The design bases related information should be retrievable within a reasonable period of time, however, it is not necessary for all design basis documentation to be organized in one place. The information used solely to support the development of a modification package would not need to be able to be retrieved as expeditiously as information needed to support an operability determination.

In the event the design bases information is found technically inadequate or not accessible, licensees should consider whether remedial action is warranted. A methodology should be developed and implemented to ensure licensee resources are focused on design information regeneration in a timeframe commensurate with the safety significance of the missing or erroneous information.

The Commission also emphasizes it is very important that modifications to a facility be made after a thorough review has been conducted and an understanding of the applicable underlying design bases has been gained in order to ensure appropriate design margins are preserved.

#### *Future Actions*

The Commission will continue to inspect routinely the adequacy of design control program effectiveness. The Commission concludes that ensuring the design bases and configuration of a facility are well understood and controlled in plant documents will also ensure that those parts of the current licensing bases of most safety significance are understood and controlled. Other aspects of the current licensing bases, such as emergency preparedness and security plans, should also be appropriately examined to

ensure their validity for the life of the facility, including any renewal period.

In order to ensure the Commission is appraised of industry's activities, the NRC will take the following actions.

(1) The staff will issue a generic letter requesting all licensees to describe the programs that are in place to ensure design information is correct, accessible, and maintained current. Those licensees that are not implementing a design reconstitution program will be requested to provide their rationale for not doing so. If a reconstitution program is under way, the schedule for implementation and completion will be requested.

(2) The staff will prioritize NRC inspections of licensee's management of design and configuration using SSFI-type techniques based upon responses to the generic letter and other plant specific information known to the NRC. Additional staff guidance will be developed, where needed, for the design bases aspects of these inspections.

(3) The NRC systematic assessment of licensee performance (SALP) process will be modified to explicitly address assessment of licensee programs to control design bases information that reflect NRC inspection activity in this area and assure consistent evaluations.

(4) The staff will continue to encourage self-identification of design bases issues through application of the provisions of the Commission's enforcement policy. The staff will, however, pursue enforcement actions for engineering deficiencies whose root cause lies in the inadequacy or unavailability of design bases information and which are identified during NRC inspections.

#### *Paperwork Reduction Act Statement*

This final policy statement does not contain a new or amended information collection requirement subject to the Paperwork Reduction Act of 1980 (44 U.S.C. 3501 et seq.). Existing requirements were approved by the Office of Management and Budget approval number 3150-0011.

Dated at Rockville, Maryland, this 4th day of August, 1992.

For the Nuclear Regulatory Commission.

Samuel J. Chilk.

Secretary of the Commission.

[FR Doc. 92-18895 Filed 8-7-92; 8:45 am]

BILLING CODE 7590-01-M

## DEPARTMENT OF THE TREASURY

### Office of Thrift Supervision

#### 12 CFR Part 584

[92-195]

HIN 1550-AA38

#### Registration, Examination and Reports; Statements, Applications, Reports and Notices To Be Filed

AGENCY: Office of Thrift Supervision, Treasury.

ACTION: Final rule.

**SUMMARY:** The Office of Thrift Supervision (OTS) is hereby amending its regulations pertaining to holding company reporting requirements. In updating existing forms to reflect changes necessitated by the Financial Institutions Reform, Recovery, and Enforcement Act of 1989, the OTS has combined several forms to streamline the reporting process and ease the regulatory burden on savings and loan holding companies. In particular, the reporting requirements set forth in Forms H-(b)3, H-(b)4, H-(b)5 and H-(b)10 Registration Statements are now contained in one body of instructions for all Registrants, the H-(b)10. In addition, the H-(b)11 Annual Report and the H-(b)12 Current Report have been merged into one set of instructions requiring an annual filing with quarterly updates informing the OTS of any changes. The H-(f) Dividend Notification has been rescinded, since the requirements contained in the Capital Distributions regulation are sufficient for the OTS's monitoring and supervision purposes.

**EFFECTIVE DATE:** September 9, 1992.

**FOR FURTHER INFORMATION CONTACT:** Michael P. Scott, Program Manager, (202) 906-5748, Supervision Policy, Office of Thrift Supervision, 1700 G Street, NW., Washington, DC 20552.

#### **SUPPLEMENTARY INFORMATION:**

##### **I. Background**

The OTS is today issuing a final rule amending its holding company reporting requirements. This amendment affects the registration, annual, and current reporting requirements.

##### **Registration Statements**

As previously structured, holding companies were required to choose from four separate registration statements. These separate statements were originally deemed necessary to accommodate special types of holding companies (i.e., companies that became savings and loan holding companies as

## BACKGROUND INFORMATION ON RECENTLY IDENTIFIED PROBLEMS

Over the past several months, design and engineering information has been obtained that indicates that design bases at certain plants have not been appropriately maintained or adhered to. Specific examples follow:

### Millstone Units 1, 2, and 3

An NRC inspection team recently found examples in which design bases information and the Updated Final Safety Analysis Report (UFSAR) did not agree with the as-built plant, operational procedures, and maintenance practices. The team found inconsistencies that required analyses, procedure changes, and design changes to resolve. For example, the Millstone Unit 3 operating procedures required isolation for the turbine-driven auxiliary feedwater pump during certain plant conditions, in conflict with technical specification requirements for operability. The team found that certain protective relays at Millstone Unit 3 were not set in accordance with the design bases information. This required re-analyses and resetting of certain relays. Based on the team's findings, the licensee initiated design changes to correct nonconforming conditions between the UFSAR and the as-built plant, including changes to the design of the Millstone Unit 2 reactor protection system to meet the design bases with respect to physical separation of redundant channels and changes to the design of the Millstone Unit 2 (post-loss-of-coolant accident (LOCA)) hydrogen monitors to meet the design bases for single failure vulnerabilities.

### Haddam Neck

An NRC inspection team found examples in which the design bases information and the UFSAR did not agree with the as-built plant, operational procedures, and maintenance practices. The team identified a number of deficiencies in engineering calculations and analyses that were relied upon to ensure the adequacy of the design of key safety systems. Deficiencies were identified in the calculations and analyses supporting the station batteries, emergency diesel generators, containment cooling system, and other key safety systems. In some cases, the inspection findings were resolved by revising the calculations and analyses. In other cases, procedure and design changes were required to resolve the issues. For example, the team identified that the design bases calculations supporting the size of the station batteries were inconsistent with the design bases stated in the FSAR. Field measurements and design modifications were required to resolve this issue.

Other issues were identified by the NRC and the licensee following the issuance of this special team inspection report that led the licensee to enter a refueling outage earlier than originally scheduled. Discrepancies included inadequate configuration management of the containment sump design and as-built conditions; a lack of detailed analysis and technical justification for the reliance on post-accident back pressure inside the containment to assure adequate net positive suction head for the residual heat removal pumps; inadequate inspection and verification of the sump as-built and material

conditions; and the lack of aggressive action in response to generic communications of industry events, which contributed to an inadequate operability determination regarding the sump screen design and mesh size. These issues impacted the operability of the emergency core cooling systems (ECCSs) under certain postulated design basis events.

### Maine Yankee

On January 10, 1996, the NRC issued a Confirmatory Order Suspending Authority for and Limiting Power Operation and Containment Pressure and a Demand for Information to the Maine Yankee Atomic Power Company. The order was based, in part, on the NRC's determination that Maine Yankee did not apply a computer code that was proposed to demonstrate compliance with the ECCS requirements of 10 CFR 50.46 in a manner that conforms to the requirements of 10 CFR Part 50, Appendix K, nor to the conditions specified in the staff's safety evaluation dated January 30, 1989. Specifically, the licensee did not demonstrate that the RELAP5YA code will reliably calculate the peak cladding temperature for all break sizes in the small-break LOCA spectrum for Maine Yankee, nor has the licensee submitted the justification for the code options selected and other justifications and sensitivity studies to satisfy conditions in the staff's safety evaluation.

In addition, the licensee assumed an initial containment pressure of 2.0 psig for calculating peak design-basis accident pressure, even though the plant's technical specifications allow a maximum operating pressure in containment of 3.0 psig. Assuming an initial containment pressure of 3.0 psig results in a calculated peak accident pressure in excess of the containment design pressure described in the UFSAR.

### Refueling Practices Survey

In a survey of licensee refueling practices conducted during the spring of 1996, the NRC identified deficiencies in the management of design bases assumptions. Many plants were found to have aspects of their design bases that were only loosely proceduralized or not proceduralized at all. Typical of this kind of discrepancy was the identification of a lack of procedures for controlling the assumptions regarding hold-up time before beginning fuel transfer. The NRC found a number of instances in which other design bases assumptions were not captured in procedures. In addition, it was necessary for licensees at 12 sites (23 units) to upgrade procedures to directly implement the design bases assumptions. In other cases, the licensee performed engineering analyses, documented pursuant to 10 CFR 50.59, as necessary, to ensure that the planned activities would not exceed design bases assumptions.