APPLICABILITY

SURVEILLANCE REQUIREMENTS (Continued)

ASME Boiler and Pressure Vessel Code and applicable Addenda terminology for inservice inspection and testing activities

Weekly Monthly Quarterly or every 3 months Semiannually or every 6 months Every 9 months Yearly or annually Required frequencies for performing inservice inspection and testing activities

At least once per 7 days At least once per 31 days At least once per 92 days At least once per 184 days At least once per 275 days At least once per 365 days

- c. The provisions of Specification 4.0.2 are applicable to the above required frequencies for performing inservice inspection and testing activities.
- d. Performance of the above inservice inspection and testing activities shall be in addition to other specified Surveillance Requirements.
- e. Nothing in the ASME Boiler and Pressure Vessel Code shall be construed to supersede the requirements of any Technical Specification.

ADD .

The Inservice Inspection Program for piping identified in NRC Generic Letter 88-01 shall be performed in accordance with the NRC Staff position on Schedule, Methods and Personnel, and sample expansions included in the Generic Letter.

05000387 PDR

7304170278 730416 PDR ADOCK 050003 • 

.

3

**`**, ۰ ۰ 

3/4.4.3 REACTOR COOLANT SYSTEM LEAKAGE

# LEAKAGE DETECTION SYSTEMS

# LIMITING CONDITION FOR OPERATION

3.4.3.1 At least the following reactor coolant system leakage detection systems shall be OPERABLE:

- a. Two drywell floor drain sump level channels, and
- b. One primary containment atmosphere gaseous radioactivity monitoring system channel and one containment atmosphere particulate radioactivity monitoring system channel aligned to the drywell.

APPLICABILITY: OPERATIONAL CONDITIONS 1, 2 and 3.

#### ACTION:

a. With one or both channels of the drywell floor drain sump level monitoring system inoperable, be in at least HOT SHUTDOWN within the next 12 hours and in COLD SHUTDOWN within the following 24 hours.

30 DAYS PROVIDED b. With both channels of the gaseous radioactivity monitoring system THE DENUELL FLOOD DEALLY inoperable or with both channels of the particulate radioactivity SUMP FLOAD REATE 13 MONITORED END DETERMINED Obtained and analyzed at least once per 24 hours. If at least one BY ALTERNATE MEANS AT channel of the affected monitoring system cannot be returned to GASST ONCE FER 12HOURS. OPERABLE status and aligned to the drywell within 30 days, or the grab samples are not obtained and analyzed as required, be in at least HOT SHUTDOWN within the next 12 hours and in COLD SHUTDOWN within the following 24 hours.

# SURVEILLANCE REQUIREMENTS

4.4.3.1 The reactor coolant system leakage detection systems shall be demonstrated OPERABLE by:

- a. Primary containment atmosphere particulate and gaseous monitoring systems-performance of a CHANNEL CHECK at least once per 12 hours, a CHANNEL FUNCTIONAL TEST at least once per 31 days and a CHANNEL CALIBRATION at least once per 18 months.
- b. Drywell floor drain sump level monitoring system-performance of a CHANNEL FUNCTIONAL TEST at least once per 31 days and a CHANNEL CALIBRATION at least once per 18 months.

SUSQUEHANNA - UNIT 1

.

. .

.

OPERATIONAL LEAKAGE

LIMITING CONDITION FOR OPERATION

3.4.3.2 Reactor coolant system leakage shall be limited to:

- a. No PRESSURE BOUNDARY LEAKAGE.
- b. 5 gpm UNIDENTIFIED LEAKAGE. .
- c. 25 gpm total leakage averaged over any 24-hour period.
- d. 1 gpm leakage at a reactor coolant system pressure of  $1000 \pm 10$  psig from any reactor coolant system pressure isolation valve specified in Table 3.4.3.2-1.

e. 2\_gpm\_increase\_in\_UNIDENTIFIED LEAKAGE within any \*-hour periodx

APPLICABILITY: OPERATIONAL CONDITIONS 1, 2 and 3.

## ACTION:

- a. With any PRESSURE BOUNDARY LEAKAGE, be in at least HOT SHUTDOWN within 12 hours and in COLD SHUTDOWN within the next 24 hours.
- b. With any reactor coolant system leakage greater than the limits in b and/or c, above, reduce the leakage rate to within the limits within 4 hours or be in at least HOT SHUTDOWN within the next 12 hours and in COLD SHUTDOWN within the following 24 hours.
- c. With any reactor coolant system pressure isolation valve leakage greater than the above limit, isolate the high pressure portion of the affected system from the low pressure portion within 4 hours by use of at least one closed manual or deactivated automatic valves, or be in at least HOT SHUTDOWN within the next 12 hours and in COLD SHUTDOWN within the following 24 hours.
- d. With one or more of the high/low pressure interface valve leakage pressure monitors shown in Table 3.4.3.2-1 inoperable, restore the inoperable monitor(s) to OPERABLE status within 7 days or verify the pressure to be less than the alarm pressure at least once per 12 hours; restore the inoperable monitor(s) to OPERABLE status within 30 days or be in at least HOT SHUTDOWN within the next 12 hours and in COLD SHUTDOWN within the following 24 hours.
- e. With any reactor coolant system UNIDENTIFIED LEAKAGE increase greater than 2 gpm within any X-hour period; identify the source of leakage increase as not service sensitive Type 304 or 316 austenitic stainless steel within X-hours or be in at least HOT SHUTDOWN within the next 12 hours and/in COLD SHUTDOWN within the following 24 hours.

17

# SURVEILLANCE REQUIREMENTS

4.4.3.2.1 The reactor coolant system leakage shall be demonstrated to be within each of the above limits by:

- a. Monitoring the primary containment atmospheric particulate and gaseous radioactivity at least once per 4 hours, and
- b. Monitoring the drywell floor drain sump level at least once per X hours.
- c. Determining the total IDENTIFIED LEAKAGE at least once per 24 hours.

4.4.3.2.2 Each reactor coolant system pressure isolation valve specified in Table 3.4.3.2-1 shall be demonstrated OPERABLE by leak testing pursuant to Specification 4.0.5 and verifying the leakage of each valve to be within the specified limit:

- a. At least once per 18 months, and
- b. Prior to returning the valve to service following maintenance, repair or replacement work on the valve which could affect its leakage rate.

The provisions of Specification 4.0.4 are not applicable for entry into OPERATIONAL CONDITION 3.

4.4.3.2.3 The high/low pressure interface valve leakage pressure monitors shall be demonstrated OPERABLE with the alarm setpoints per Table 3.4.3.2-1 by performance of a:

a. CHANNEL FUNCTIONAL TEST at least once per 31 days, and

b. CHANNEL CALIBRATION at least once per 18 months.

**F** ۰ ۰ ۰ ۲ ۰ ۱

۰ ۰

,

· .

1

· · · ·

## 3/4.4 REACTOR COOLANT SYSTEM

BASES (Continued)

(H)nary

Pereu Lemer

4AS

LEAVAGIE

GF UNIDENTIFIED

REFLECT

THE THE

P

10-88

GENERIC

ð

REQUIREMENTS

WZ P

#### 3/4.4.2 SAFETY/RELIEF VALVES

The safety value function of the safety/relief values operate to prevent the reactor coolant system from being pressurized above the Safety Limit of 1325 psig in accordance with the ASME Code. A total of 10 OPERABLE safetyrelief values is required to limit reactor pressure to within ASME III allowable values for the worst case upset transient.

Demonstration of the safety/relief valve lift settings will occur only during shutdown and will be performed in accordance with the provisions of Specification 4.0.5.

3/4.4.3 REACTOR COOLANT SYSTEM LEAKAGE

3/4.4.3.1 LEAKAGE DETECTION SYSTEMS

The RCS leakage detection systems required by this specification are provided to monitor and detect leakage from the reactor coolant pressure boundary.

#### 3/4.4.3.2 OPERATIONAL LEAKAGE

The allowable leakage rates from the reactor coolant system have been based on the predicted and experimentally observed behavior of cracks in pipes. The normally expected background leakage due to equipment design and the detection capability of the instrumentation for determining system leakage was also considered. The evidence obtained from experiments suggests that for leakage somewhat greater than that specified for UNIDENTIFIED LEAKAGE the probability is small that the imperfection or crack associated with such leakage would grow rapidly. However, in all cases, if the leakage rates exceed the values specified or the leakage is located and known to be PRESSURE BOUNDARY LEAKAGE, the reactor will be shutdown to allow further investigation and corrective action.

The Surveillance Requirements for RCS pressure isolation valves provide added assurance of valve integrity thereby reducing the probability of gross valve failure and consequent intersystem LOCA.

#### 3/4.4.4 CHEMISTRY

The water chemistry limits of the reactor coolant system are established to prevent damage to the reactor materials in contact with the coolant. Chloride limits are specified to prevent stress corrosion cracking of the stainless steel. The effect of chloride is not as great when the oxygen concentration in the coolant is low, thus the 0.2 ppm limit on chlorides is permitted during POWER OPERATION. Ouring shutdown and refueling operations, the temperature necessary for stress corrosion to occur is not present so a 0.5 ppm concentration of chlorides is not considered harmful during these periods.

SUSQUEHANNA - UNIT 1

...

Amendment No. 56

APPLICABILITY

## SURVEILLANCE REQUIREMENTS

4.0.1 Surveillance Requirements shall be met during the OPERATIONAL CONDITIONS or other conditions specified for individual Limiting Conditions for Operation unless otherwise stated in an individual Surveillance Requirement.

4.0.2 Each Surveillance Requirement shall be performed within the specified surveillance interval with a maximum allowable extension not to exceed 25 percent of the specified surveillance interval.

4.0.3 Failure to perform a Surveillance Requirement within the <u>allowed</u> <u>surveillance</u> interval, <u>defined by Specification 4.0.2</u>, shall constitute noncompliance with the OPERABILITY requirements for a Limiting Condition for Operation. <u>The time limits of the ACTION requirements are applicable</u> <u>at the time it is identified that a Surveillance Requirement has not been</u> <u>performed</u>. The ACTION requirements may be delayed for up to 24 nours to <u>permit the completion of the surveillance when the allowable outage time</u> <u>limits of the ACTION requirements are less than 24 hours</u>. Surveillance Requirements do not have to be performed on inoperable equipment.

4.0.4 Entry into an OPERATIONAL CONDITION or other specified applicable condition shall not be made unless the Surveillance Requirement(s) associated with the Limiting Condition for Operation have been performed within the applicable surveillance interval or as otherwise specified. This provision shall not prevent passage through or to OPERATIONAL CONDITIONS as required to comply with ACTION requirements.

4.0.5 Surveillance Requirements for inservice inspection and testing of ASME Code Class 1, 2, & 3 components shall be applicable as follows:

- a. Inservice inspection of ASME Code Class 1, 2, and 3 components and inservice testing of ASME Code Class 1, 2, and 3 pumps and valves shall be performed in accordance with Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda as required by 10 CFR 50, Section 50.55a(g), except where specific written relief has been granted by the Commission pursuant to 10 CFR 50, Section 50.55a(g)(6)(i).
- b. Surveillance intervals specified in Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda for the inservice inspection and testing activities required by the ASME Boiler and Pressure Vessel Code and applicable Addenda shall be applicable as follows in these Technical Specifications:

\*Not applicable to 18 month surveillances required to be performed prior to the startup following the end of the Unit 2 Third Refueling and Inspection Outage.

SUSQUEHANNA - UNIT 2

# APPLICABILITY

aaA

#### SURVEILLANCE REQUIREMENTS (Continued)

ASME Boiler and Pressure Vessel Code and applicable Addenda terminology for inservice inspection and testing activities

Weekly Monthly Quarterly or every 3 months Semiannually or every 6 months Every 9 months Yearly or annually Required frequencies for performing inservice inspection and testing activities ì

At least once per 7 days At least once per 31 days At least once per 92 days At least once per 184 days At least once per 276 days At least once per 366 days

- c. The provisions of Specification 4.0.2 are applicable to the above required frequencies for performing inservice inspection and testing activities.
- d. Performance of the above inservice inspection and testing activities shall be in addition to other specified Surveillance Requirements.
- e. Nothing in the ASME Boiler and Pressure Vessel Code shall be construed to supersede the requirements of any Technical Specification.

The Inservice Inspection Program for piping identified in NRC Generic Letter 88-01 shall be performed in accordance with the NRC Staff position on Schedule, Methods and Personnel, and sample expansions included in the Generic Letter.

3/4.4.3 REACTOR COOLANT SYSTEM LEAKAGE

# LEAKAGE DETECTION SYSTEMS

# LIMITING CONDITION FOR OPERATION

3.4.3.1 At least the following reactor coolant system leakage detection systems shall be OPERABLE:

- a. Two drywell floor drain sump level channels, and
- b. One primary containment atmosphere gaseous radioactivity monitoring system channel and one containment atmosphere particulate radioactivity monitoring system channel aligned to the drywell.

<u>APPLICABILITY</u>: OPERATIONAL CONDITIONS 1, 2, and 3.

# ACTION:

a. With one or both channels of the drywell floor drain sump level monitoring system inoperable, be in at least HOT SHUTDOWN within the <u>next\_12\_hours\_and</u> in COLD/SHUTDOWN within the following 24 hours.

OPERATION MNY CONTINUE FOE UP TO 30 DANS PEONDES. THE DENWELL FLOOK Not for up to 30 DEAN SUMP FLOW RATE IS MONIFORED AND DETERMINED BY Channel of the affected monitoring system cannot be returned to ALTERNATE MEANS AT TRAD Samples are not obtained and analyzed as required, be in at LEAST ONCE PER 12 HOUSS. ONLED MILES Within the following 24 hours.

# SURVEILLANCE REQUIREMENTS

4.4.3.1 The reactor coolant system leakage detection systems shall be demonstrated OPERABLE by:

- a. Primary containment atmosphere particulate and gaseous monitoring systems-performance of a CHANNEL CHECK at least once per 12 hours, a CHANNEL FUNCTIONAL TEST at least once per 31 days and a CHANNEL CALIBRATION at least once per 18 months.
- b. Drywell floor drain sump level monitoring system-performance of a CHANNEL FUNCTIONAL TEST at least once per 31 days and a CHANNEL CALIBRATION at least once per 18 months.

## OPERATIONAL LEAKAGE

## LIMITING CONDITION FOR OPERATION

3.4.3.2 Reactor coolant system leakage shall be limited to:

- a. No PRESSURE BOUNDARY LEAKAGE.
- b. 5 gpm UNIDENTIFIED LEAKAGE.
- c. 25 gpm total leakage averaged over any 24-hour period.
- d. 1 gpm leakage at a reactor coolant system pressure of 1000  $\pm$  10 psig from any reactor coolant system pressure isolation valve specified in Table 3.4.3.2-1.

.1

e. 2-gpm-increase-in\_UNIDENTLEIED LEAKAGE within any A-hour periody

APPLICABILITY: OPERATIONAL CONDITIONS 1, 2, and 3.

## ACTION:

- a. With any PRESSURE BOUNDARY LEAKAGE, be in at least HOT SHUTDOWN within 12 hours and in COLD SHUTDOWN within the next 24 hours.
- b. With any reactor coolant system leakage greater than the limits in b. and/or c., above, reduce the leakage rate to within the limits within 4 hours or be in at least HOT SHUTDOWN within the next 12 hours and in COLD SHUTDOWN within the following 24 hours.
- c. With any reactor coolant system pressure isolation valve leakage greater than the above limit, isolate the high pressure portion of the affected system from the low pressure portion within 4 hours by use of at least one closed manual or deactivated automatic valve, or be in at least HOT SHUTDOWN within the next 12 hours and in COLD SHUTDOWN within the following 24 hours.
- d. With one or more of the high/low pressure interface valve leakage pressure monitors shown in Table 3.4.3.2-1 inoperable, restore the inoperable monitor(s) to OPERABLE status within 7 days or verify the pressure to be less than the alarm pressure at least once per 12 hours; restore the inoperable monitor(s) to OPERABLE status within 30 days or be in at least HOT SHUTDOWN within the next 12 hours and in COLD SHUTDOWN within the following 24 hours.
- e. With any reactor coolant system UNIDENTIFIED LEAKAGE increase greater than 2 gpm within any A-hour period, identify the source of leakage increase as not service sensitive Type 304 or 316 austenitic stainless steel within X hours or be in at least HOT SHUTDOWN within the next 12 hours and in COLD SHUTDOWN within the following 24 hours.

# SURVEILLANCE REQUIREMENTS

4.4.3.2.1 The reactor coolant system leakage shall be demonstrated to be within each of the above limits by:

- a. Monitoring the primary containment atmospheric particulate and gaseous radioactivity at least once per 4 hours, and
- b. Monitoring the drywell floor drain sump level at least once per thours. (12.)
- c. Determining the total IDENTIFIED LEAKAGE at least once per 24 hours.

1

.1

4.4.3.2.2 Each reactor coolant system pressure isolation valve specified in Table 3.4.3.2-1 shall be demonstrated OPERABLE by leak testing pursuant to Specification 4.0.5 and verifying the eakage of each valve to be within the specified limit:

- a. At least once per 18 months, and
- b. Prior to returning the valve to service following maintenance, repair or replacement work on the valve which could affect its leakage rate.
- The provisions of Specification 4.0.4 are not applicable for entry into OPERATIONAL CONDITION 3.

4.4.3.2.3 The high/low pressure interface valve leakage pressure monitors shall be demonstrated OPERABLE with the alarm setpoints per Table 3.4.3.2-1 by performance of a:

- a. CHANNEL FUNCTIONAL TEST at least once per 31 days, and
- b. CHANNEL CALIBRATION at least once per 18 months.

SUSQUEHANNA - UNIT 2

Amendment No. 53

# BASES

ę

CHANGER 10-23

20H 300000 Signer ic

Lemer REE

ð

REGUIREMENTS

EPLECT THE

LHE LIMIT OF LINIDENTIFIED

Recirculation pump speed mismatch limits are in compliance with the ECCS LOCA analysis design criteria for two loop operation. The limits will ensure an adequate core flow coastdown from either recirculation loop following a LOCA. In the case where the mismatch limits cannot be maintained during the loop operation, continued operation is permitted in the single loop mode.

In order to prevent undue stress on the vessel nozzles and bottom head region. the recirculation loop temperatures shall be within 50°F of each other prior to startup of an idle loop. The loop temperature must also be within 50°F of the reactor pressure vessel coolant temperature to prevent thermal shock to the recirculation pump and recirculation nozzles. Since the coolant in the bottom of the vessel is at a lower temperature than the coolant in the upper regions of the core, undue stress on the vessel would result if the temperature difference was greater than 145°F.

# 3/4.4.2 SAFETY/RELIEF VALVES

The safety valve function of the safety/relief valves operate to prevent the s reactor coolant system from being pressurized above the Safety Limit of 1325 psig in accordance with the ASME Code. A total of 10 OPERABLE safety/relief valves is required to limit reactor pressure to within ASME III allowable values forthe worst case upset transient.

Demonstration of the safety/relief valve lift settings will occur only during shutdown and will be performed in accordance with the provisions of Specification 4.0.5.

3/4.4.3 REACTOR COOLANT SYSTEM LEAKAGE

# 3/4.4.3.1 LEAKAGE DETECTION SYSTEMS

The RCS leakage detection systems required by this specification are provided to monitor and detect leakage from the reactor coolant pressure boundary.

# 3/4.4.3.2 OPERATIONAL LEAKAGE

The allowable leakage rates from the reactor coolant system have been based on the predicted and experimentally observed behavior of cracks in The normally expected background leakage due to equipment design and Dides. the detection capability of the instrumentation for determining system leakage was also considered. The evidence obtained from experiments suggests that for leakage somewhat greater than that specified for UNIDENTIFIED LEAKAGE the probability is small that the imperfection or crack associated with such leakage would grow rapidly. A However, in all cases, if the leakage rates exceed the values specified or the leakage is located and known to be PRESSURE BOUNDARY LEAKAGE, the reactor will be shutdown to allow further investigation and corrective action.

The Surveillance Requirements for RCS pressure isolation valves provide added assurance of valve integrity thereby reducing the probability of gross valve failure and consequent intersystem LOCA.

SUSQUEHANNA - UNIT 2

Amendment No.6

NUV 2 2 1989

、 \* \* · 

, , , ,

۲. ۲.