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RECIP.NAME RECIPIENT AFFILIATION
BUTLER,W.R. Project Directorate I-2

SUBJECT: Forwards Rev 5 to ISI-T-100.0 & Rev 2 to ISI-T-200.0, "Inservice Insp Program Plan for Pump & Valve...."
revised 2/23/89 ltr.
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Director of Nuclear Reactor Regulation
Attn.: Dr. W.R. Butler, Project Director
Project Directorate I-2
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U.S. Nuclear Regulatory Commission
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SUSQUEHANNA STEAM ELECTRIC STATION
REVISION 5 TO UNIT 1 AND REVISION 2
TO UNIT 2 PUMP AND VALVE ISI PROGRAMS
PLA-3135 FILES R41-2,R15-7,A17-16

Docket Nos. 50-387
and 50-388

Dear Dr. Butler:

Attached are Revision 5 to the SSES Unit 1 Pump and Valve Inservice Inspection Program and Revision 2 to the Unit 2 Pump and Valve Inservice Inspection Program. The following is a description of the changes:

Unit 1 Pump and Valve ISI Program

Page Number(s)	Description of Change	Justification of Change
15	Transfer 3 valves to new P&ID Drawing M-112 Sheet 2 (Page 17). The P&ID coordinates are the only changes for these valves.	Plant modification DCP #84-3092C.
16	Transfer 3 valves to new P&ID M-112 Sheet 2 (Page 17). The P&ID coordinates are the only changes for these valves.	Plant modification DCP #84-3092C.
17	Addition of new page for new P&ID Drawing M-112 Sheet 2. Addition of 4 new valves HV-01201 A1/A2/B1/B2.	Plant modification DCP #84-3092C.

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Page Number(s)	Description of Change	Justification of Change
20,21 49,50,51	Addition of reference to Relief Request #58 for those valves requiring relief.	Reflect addition of new Relief Request.
127,128,129	Addition of new Relief Request #58	Inability to directly observe target Rock Corp. solenoid valves during Remote Position Indicator verification; and discontinuation of attempts to indirectly observe these solenoid valves (by observation of movements of steel shot held onto the surface of the indicator tube by the permanent magnet, attached to the valve stem, inside the indicator tube) because of damage done to several of these solenoid valves' reed switch assemblies and electrical wiring by removal and reinstallation of their covers.
130	Addition of blank page for Relief Request #59.	Blank page for sequencing.

Unit 2 Pump and Valve ISI Program

Page Number(s)	Description of Change	Justification of Change
10	Addition of 6 new valves HV-21144A, HV-21144B, 2-11-132, 2-11-133, 2-11-134, 2-11-135	Plant modification DCP #83-592F.
15,16 45,46,47,48	Addition of reference to Relief Request #58 for those valves requiring relief.	Reflect addition of new Relief Request.
119,120,121	Addition of new Relief Request #58.	Inability to directly observe target Rock Corp. solenoid valves during Remote Position Indicator verification; and discontinuation of attempts to indirectly observe these

Page Number(s)	Description of Change	Justification of Change
119,120,121 Cont'd.		solenoid valves (by observation of movements of steel shot held onto the surface of the indicator tube by the permanent magnet, attached to the valve stem, inside the indicator tube) because of damage done to several of these solenoid valves' reed switch assemblies and electrical wiring by removal and reinstallation of their covers.
122	Addition of new Relief Request #59.	Inability to individually stroke Direct Expansion Unit isolation valves HV-21144 A/B; and inability to individually exercise Direct Expansion Unit check valves 2-11-132, 2-11-133, 2-11-134, and 2-11-135.

Very truly yours,

H. W. Keiser

cc: NRC Document Control Desk (original)
NRC Region I
Mr. M. C. Thadani, NRC Project Manager-Rockville
Mr. F. I. Young, NRC Sr. Resident Inspector-SSES