

UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION III
799 ROOSEVELT ROAD
GLEN ELLYN, ILLINOIS 60137

OCT 07 1976

Commonwealth Edison Company
ATTN: Mr. Byron Lee, Jr.
Vice President
P. O. Box 767
Chicago, Illinois 60690

Docket No. 50-237
Docket No. 50-249

Gentlemen:

Thank you for your letter dated September 27, 1976, informing us of the steps you have taken to correct the noncompliance identified in our letter dated September 8, 1976. We will examine your corrective action during a future inspection.

Your cooperation with us is appreciated.

Sincerely yours,

E. L. Jordan, Acting Chief
Reactor Construction and
Engineering Support Branch

cc: Mr. B. B. Stephenson
Station Superintendent

bcc w/ltr dtd 9/27/76:
Central Files
Reproduction Unit NRC 20b
PDR
Local PDR
NSIC
TIC
Anthony Roisman, Esq.,
Attorney





Commonwealth Edison

One First National Plaza, Chicago, Illinois
Address Reply Post Office Box 767
Chicago, Illinois 60690

September 27, 1976

Mr. James G. Keppler
Regional Director
U. S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Subject: Dresden Station Units 2 and 3
I E Inspection Report 50-237/76-20
and 50-249/76-18
NRC Docket Nos. 50-237 and 50-249

Dear Mr. Keppler:

Attached is Commonwealth Edison's response to the item noted under "Enforcement Item" in the above referenced inspection report.

Please address any questions to this office.

Sincerely,

R. L. Bolger
Assistant Vice President

SEP 29 1976

Attachment

INFRACTION:

Calibration and control of weld rod oven.

Discussion:

The Midwest Power Corporation's (MPC) weld rod control procedure did not require calibration of the weld rod storage oven or verification of the oven temperature.

Corrective Action:

On September 7, 1976, a surveillance was conducted by the CECO Quality Assurance (QA) Department, QAM 12-76-19. This surveillance verified that the rod storage oven is operating at the rated temperature. Since the oven is operating at the rated temperature, it is believed that the oven has operated properly during the torus modification work. In addition, Midwest Power Corporation instituted a daily check of the rod oven using "Tempil" sticks when the welding rod is stored in the oven. This was instituted on August 25, 1976. This was verified during QA Audit QAM-12-76-20 (September 7, 1976).

Correction to Avoid Recurrence:

The Midwest Power Corporation's weld rod control procedure will be revised to require control and verification of weld rod storage oven temperature. This procedure change will be completed by October 15, 1976.

Date of Full Compliance:

Full compliance was achieved on September 7, 1976 when proper oven temperature was verified and on August 25, 1976 when the "Tempil" stick check was instituted.

Unresolved Item 1:

The welder qualification papers which had the thickness and diameter ranges omitted have been corrected and are on site. These were reviewed by the QA Department during their Audit QAM-12-76-20.

Unresolved Item 2:

The storage area inspection records are now on site. These were reviewed during the QA Audit QAM-12-76-20 and found to be in order.