

OCT 31 1986

Docket Nos. 50-387  
50-388

Pennsylvania Power & Light Company  
ATTN: Mr. H. W. Keiser  
Vice President  
Nuclear Operations  
2 North Ninth Street  
Allentown, Pennsylvania 18101

Gentlemen:

Subject: Combined Inspection Report Nos. 50-387/86-21 and 50-388/86-22

This refers to the Equipment Environmental Qualification inspection of Limitorque motor valve operators. The inspection was conducted by Mr. R. Paolino of this office on September 15-19, 1986, at the Susquehanna Steam Electric Station, Units 1 and 2 and at the corporate office in Allentown, Pennsylvania of activities authorized by NRC License No. NPF-14; NPF-22 and refers to the discussion of our findings held by Mr. Paolino with members of your staff at the conclusion of the inspection.

Areas examined during this inspection are described in the NRC Region I Inspection Report which is enclosed with this letter. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector.

As a result of this inspection, it appears that certain of your activities have been identified that were not conducted in full compliance with NRC requirements as set forth in the Notice of Violation, enclosed herewith as Appendix A. This violation has been categorized by severity level in accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions," a 10 CFR Part 2, Appendix C (Enforcement Policy 1986). A second apparent violation of NRC requirements is identified in the enclosed report. With regard to the second apparent violation, we are considering appropriate enforcement action and will inform you of our decision in the near future.

Your corrective actions regarding the identified deficiencies should not be delayed pending either a future NRC inspection or further action by the NRC Region I office.

You are required to respond to this letter. In preparing your response, you should follow the instructions in Appendix A. In addition, your response should address whether the violation resulted from an error in initial plant construction or from subsequent activities during plant operation.

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The response directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reducing Act of 1980, PL-96-511.

Your cooperation with us in this matter is appreciated.

Sincerely,  
Original Signed By:

*for*

*Stewart D. Ebnetter*

Stewart D. Ebnetter, Director  
Division of Reactor Safety

Enclosures:

1. Notice of Violation, Appendix A
2. Combined NRC Region I Inspection Report Nos. 50-387/86-21 and 50-388/86-22

cc w/encl:

A. R. Sabol, Manager, Nuclear Quality Assurance  
W. E. Barberich, Manager, Nuclear Licensing  
T. M. Crimmins, Superintendent of Plant-SSS  
H. W. Hirst, Manager, Joint Generation Projects Department  
R. J. Benich, Services Project Manager, General Electric Company  
B. D. Kenyon, Senior Vice President-Nuclear  
Bryan A. Snapp, Esquire, Assistant Corporate Counsel  
William Matson, Allegheny Electric Cooperative  
Public Document Room (PDR)  
Local Public Document Room (LPDR)  
Nuclear Safety Information Center (NSIC)  
NRC Resident Inspector  
Commonwealth of Pennsylvania

bcc w/encl:

Region I Docket Room (with concurrences)  
Management Assistant, DRMA (w/o encl)  
DRP Section Chief  
Robert J. Bores, DRSS

*c/pa*  
RI:DRS  
Paolino/fi  
10/22/86

*c/p*  
RI:DRS  
Anderson  
10/22/86

*for*  
RI:DRS  
Durr  
10/29/86

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