

Part 21 (PAR)

Event # 52741

<b>Rep Org:</b> EMERSON PROCESS MANAGEMENT	<b>Notification Date / Time:</b> 05/09/2017 14:36 (EDT)
<b>Supplier:</b> FISHER CONTROLS INTERNATIONAL	<b>Event Date / Time:</b> 03/10/2017 (CDT)
	<b>Last Modification:</b> 05/09/2017
<b>Region:</b> 3	<b>Docket #:</b>
<b>City:</b> MARSHALLTOWN	<b>Agreement State:</b> Yes
<b>County:</b>	<b>License #:</b>
<b>State:</b> IA	
<b>NRC Notified by:</b> KIM SAGAR	<b>Notifications:</b> DON JACKSON R1DO
<b>HQ Ops Officer:</b> BETHANY CECERE	RANDY MUSSER R2DO
<b>Emergency Class:</b> NON EMERGENCY	DAVID HILLS R3DO
<b>10 CFR Section:</b>	JOHN KRAMER R4DO
21.21(a)(2) INTERIM EVAL OF DEVIATION	PART 21/50.55 REACTORS EMAIL

PART 21 REPORT - POTENTIAL MINIMUM WALL THICKNESS ISSUE ON CERTAIN POSI-SEAL VALVES

The following report was received via email:

"Pursuant to 10 CFR 21.21 (a)(2), Fisher Controls International LLC ('Fisher') is providing required written interim notification of a potential failure to comply concerning minimum wall requirements in the packing box region of certain Posi-Seal valves [A11].

"On March 10, 2017, Fisher discovered a minimum wall issue while processing an order. While the order at issue was corrected prior to shipment, Fisher is currently engaged in an extent of condition investigation to determine whether the noncompliance extends beyond the specific order. Fisher anticipates completing this investigation and disseminating additional information on or before June 9, 2017. Appropriate corrective action will be initiated to prevent reoccurrence.

"Should there be any further questions concerning this matter, please contact Benjamin Ahrens, Manager, Quality by email at Benjamin.Ahrens@Emerson.com or via phone at 641-754-2249."

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IE19  
NRR

## Hoc, HOO X

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**From:** Sagar, Kim E [AUTOSOL/FCV/MTWN] <Kim.Sagar@emerson.com>  
**Sent:** Tuesday, May 09, 2017 2:36 PM  
**To:** Hoc, HOO X  
**Subject:** [External\_Sender] Fisher Controls 10CFR21 Interim Report - A11 Packing Box Min Wall  
**Attachments:** 17QP004 A11 Packing Box Min Wall Interim Report.pdf

Attached is a Fisher Controls 10CFR21 Interim Report – A11 Packing Box Min Wall

For technical questions, please contact Ben Ahrens at (641) 754-2249 or George Baitinger at (641) 754-2026

**Kim Sagar**  
Project Coordinator  
Nuclear Business Unit  
**Emerson Automation Solutions** / Fisher Division  
T 641-754-2070  
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USA  
T (641) 754-3011  
F (641) 754-2830

May 09, 2017

U.S. Nuclear Regulatory Commission  
Attn: Document Control Desk

Subject: Fisher Controls International LLC 10 CFR 21 Interim Report  
Potential Minimum Wall Thickness Issue on Certain Posi-Seal A11 Packing Boxes

Dear Sir or Madam:

Pursuant to 10 CFR 21.21(a)(2), Fisher Controls International LLC ("Fisher") is providing required written interim notification of a potential failure to comply concerning minimum wall requirements in the packing box region of certain Posi-Seal valves.

On March 10, 2017, Fisher discovered a minimum wall issue while processing an order. While the order at issue was corrected prior to shipment, Fisher is currently engaged in an extent of condition investigation to determine whether the noncompliance extends beyond the specific order. Fisher anticipates completing this investigation and disseminating additional information on or before June 9, 2017. Appropriate corrective action will be initiated to prevent reoccurrence.

Should there be any further questions concerning this matter, please contact Benjamin Ahrens, Manager, Quality by email at Benjamin.Ahrens@Emerson.com or via phone at 641-754-2249.

Regards,

A handwritten signature in black ink, appearing to read 'Scott Lustyk', is written over a horizontal line.

Scott Lustyk  
Manager, Nuclear Business Unit