

REGULATORY INFORMATION DISTRIBUTION SYSTEM (RIDS)

ACCESSION NBR: 8304040090 DOC. DATE: 83/03/30 NOTARIZED: NO DOCKET #.
 FACIL: 50-387 Susquehanna Steam Electric Station, Unit 1, Pennsylvania 05000387.
 AUTH. NAME: AUTHORITY AFFILIATION
 CURTIS, N.W. Pennsylvania Power & Light Co.
 RECIPIENT NAME: RECIPIENT AFFILIATION
 SCHWENCER, A. Licensing Branch 2.

SUBJECT: Submits addl info supporting request for one-time exemption from performing integrated leak rate test on containment penetrations X246A1 & X246B. Maint procedures used to verify correct flange alignment & valve torque.

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NOTES: 1cv NMSS/FCAF/PM. 05000387.

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MAR 30 1983

Director of Nuclear Reactor Regulation
Attention: Mr. A. Schwencer, Chief
Licensing Branch No. 2
Division of Licensing
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

SUSQUEHANNA STEAM ELECTRIC STATION
ADDITIONAL INFORMATION ON REQUEST
FOR EXEMPTION FROM TESTING
ER 100450 FILE 841-2
PLA-1599

Docket No. 50-387

Dear Mr. Schwencer:

The purpose of this letter is to provide additional information as requested by your staff in order to support our request for a one time exemption from performing an ILRT on containment penetrations X246A and X246B.

The size of the piping connected to the RHR relief valves are as follows:

Penetration X-246A		Penetration X-246B	
<u>Valve</u>	<u>Size</u>	<u>Valve</u>	<u>Size</u>
1F055A	8"	1F055B	8"
1F106A	1"	1F106B	1"
		1F097	4"

Leakage through the valve flanges of these sizes would be small. In addition inside containment the discharge piping terminates under the suppression pool water level. The water will act as a filter of any radiation released to the suppression pool.

The plant has maintenance procedures which are used to verify that the flanges are correctly aligned and the bolts are properly torqued.

If you have any additional questions, please call.

Very truly yours,

N. W. Curtis
Vice President-Engineering & Construction-Nuclear

cc: R. L. Perch - NRC

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