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SUBJECT: Forwards, "Inservice Insp Program Plan, First Ten-Year Insp Interval, Rev 8," for Unit 1.

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March 4, 1994

PG&E Letter No. DCL-94-046



U.S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
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Re: Docket No. 50-275, OL-DPR-80  
Diablo Canyon Unit 1  
Inservice Inspection Program Plan, Revision 8

Gentlemen:

Enclosed for your information is Revision 8 of the Diablo Canyon Power Plant, Unit 1 Inservice Inspection Program Plan. A summary of the changes is also enclosed.

Sincerely,

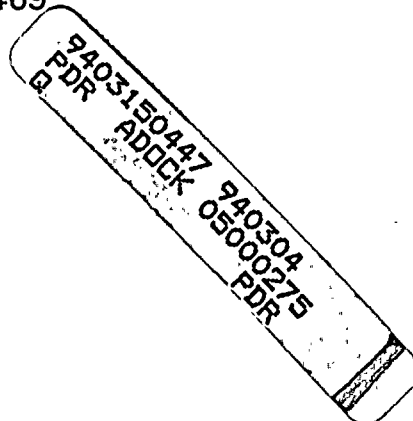
A handwritten signature in dark ink, appearing to read 'Greg M. Rueger'. The signature is fluid and cursive, with a long horizontal stroke at the end.

Gregory M. Rueger

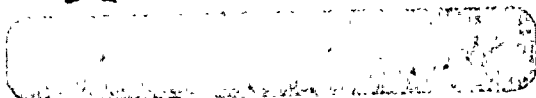
Enclosure

cc: Mary H. Miller (w/o Enc.)  
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## ENCLOSURE

DIABLO CANYON POWER PLANT  
UNIT 1 INSERVICE INSPECTION PROGRAM PLAN, REVISION 8

## SUMMARY OF CHANGES

Configuration Control

This revision updates the list of items being inspected to reflect the current configuration of the facility. A listing of NRC-approved Code Cases that are being invoked is also included. Code Cases are also referenced in appropriate sections to indicate allowed alternatives to ASME Section XI requirements.

Addition of New Relief Requests

This revision incorporates the following new relief requests that were granted in an NRC Safety Evaluation Report (SER) dated September 21, 1992: Nondestructive Examination (NDE) Relief Requests Nos. NDE-006A, NDE-008A, NDE-008B, and NDE-008C; and System Pressure Test Relief Request Nos. 10, 11A, 11B, and 12.

Changes to Existing Relief Requests

This revision incorporates several changes to existing relief requests. In all cases, these changes reflect items that are being withdrawn from the relief request and, as such, these changes do not require NRC review and approval.

- NDE-006: Relief for NDE of stabilizer separator girth welds was withdrawn because the stabilizer separator has been eliminated from the plant design.
- NDE-007: Relief for NDE of boron injection tank (BIT) circumferential welds was withdrawn because the BIT has been eliminated from the plant design.
- NDE-008, NDE-008A, NDE-008B, and NDE-008C: Many welds were withdrawn from these relief requests because PG&E has determined that relief is not required. PG&E originally reported all weld inspection limitations as a relief request, but subsequent guidance indicates that these limitations are within Code allowances and, therefore, relief is not required.
  - a. The following welds were withdrawn because PG&E inspected at least 90 percent of the welds (Code Case N-460 allows a 10 percent reduction in coverage for welds exams):  
  
NDE-008: WIB-RC-2-5, WIB-RC-2-6SE, WIB-RC-2-10, WIB-RC-2-14, WIB-RC-2-9, WIB-401, WIB-442, WIB-383, WIB-68, WIB-124, WIB-289, WIB-319, WIB-16, WIB-83, WIB-361, WIC-27, WIC-1357E, WIC-348, WIC-353



NDE-008B: WIB-57, WIB-236, WIB-77, WIB-338, WIB-48, WIB-168,  
WIB-214

NDE-008C: WIC-177

- b. The following welds were withdrawn because PG&E performed a 1-1/2 V scan from one side of the weld (the Code permits using a full or 1-1/2 V scan from one side of a weld if it is not possible to use a 1/2 V scan in both directions normal to the weld):

NDE-008: WIB-RC-3-5SE, WIB-RC-4-5SE, WIB-RC-3-12,  
WIB-RC-3-6SE, WIB-RC-4-12, WIB-RC-4-6SE,  
WIB-RC-2-18BC, WIB-RC-3-13, WIB-RC-4-13, WIB-408,  
WIB-417, WIB-64, WIB-415B, WIB-416A, WIB-432B,  
WIB-433A, WIB-422, WIB-444, WIB-71SE,  
WIB-RC-2-12, WIB-1, WIB-5, WIB-82, WIB-175,  
WIB-151, WIB-267, WIB-276, WIB-321, WIB-RC-2-11,  
WIB-248, WIB-171, WIC-9-1, WICG-101A1-4, WIC-184,  
WIC-249

NDE-008A: WIB-RC-1-5SE

NDE-008B: WIB-419, WIB-66, WIB-RC-2-4, WIB-39, WIB-157,  
WIB-322

- System Pressure Test Relief Request No. 8 - Request for relief for the following lines has been withdrawn because relief was denied in NRC SER dated October 25, 1989: Lines 327, 986, 1161, 1679, 3000, 3001, 3242, 3729, 3935, 3941, and 4353.



