

CATEGORY 1

REGULATORY INFORMATION DISTRIBUTION SYSTEM (RIDS)

ACCESSION NBR: 9811060176 DOC.DATE: 98/10/27 NOTARIZED: NO DOCKET #
 FACIL: 50-410 Nine Mile Point Nuclear Station, Unit 2, Niagara Moha 05000410
 AUTH.NAME: AUTHOR AFFILIATION
 NILSSON, B. Velan Valve Co.
 RECIP.NAME: RECIPIENT AFFILIATION
 WIGGINS, J. Region 1 (Post 820201)

SUBJECT: Forwards copy of corrective action for LER 98-014-00 dtd 980624.

DISTRIBUTION CODE: IE22D COPIES RECEIVED: LTR 1 ENCL 1 SIZE: 9
 TITLE: 50.73/50.9 Licensee Event Report (LER), Incident Rpt, etc.

NOTES:

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	PD1-1 PD	1 1	HOOD, D	1 1
INTERNAL:	ACRS	1 1	AEOD/SPD/RAB	2 2
	AEOD/SPD/RRAB	1 1	<u>FILE CENTER</u>	1 1
	NRR/DE/ECGB	1 1	NRR/DE/EELB	1 1
	NRR/DE/EMEB	1 1	NRR/DRCH/HICB	1 1
	NRR/DRCH/HOHB	1 1	NRR/DRCH/HQMB	1 1
	NRR/DRPM/PECB	1 1	NRR/DSSA/SPLB	1 1
	RES/DET/EIB	1 1	RGNI FILE 01	1 1
EXTERNAL:	L ST LOBBY WARD	1 1	LITCO BRYCE, J H	1 1
	NOAC POORE, W.	1 1	NOAC QUEENER, DS	1 1
	NRC PDR	1 1	NUDOCS FULL TXT	1 1

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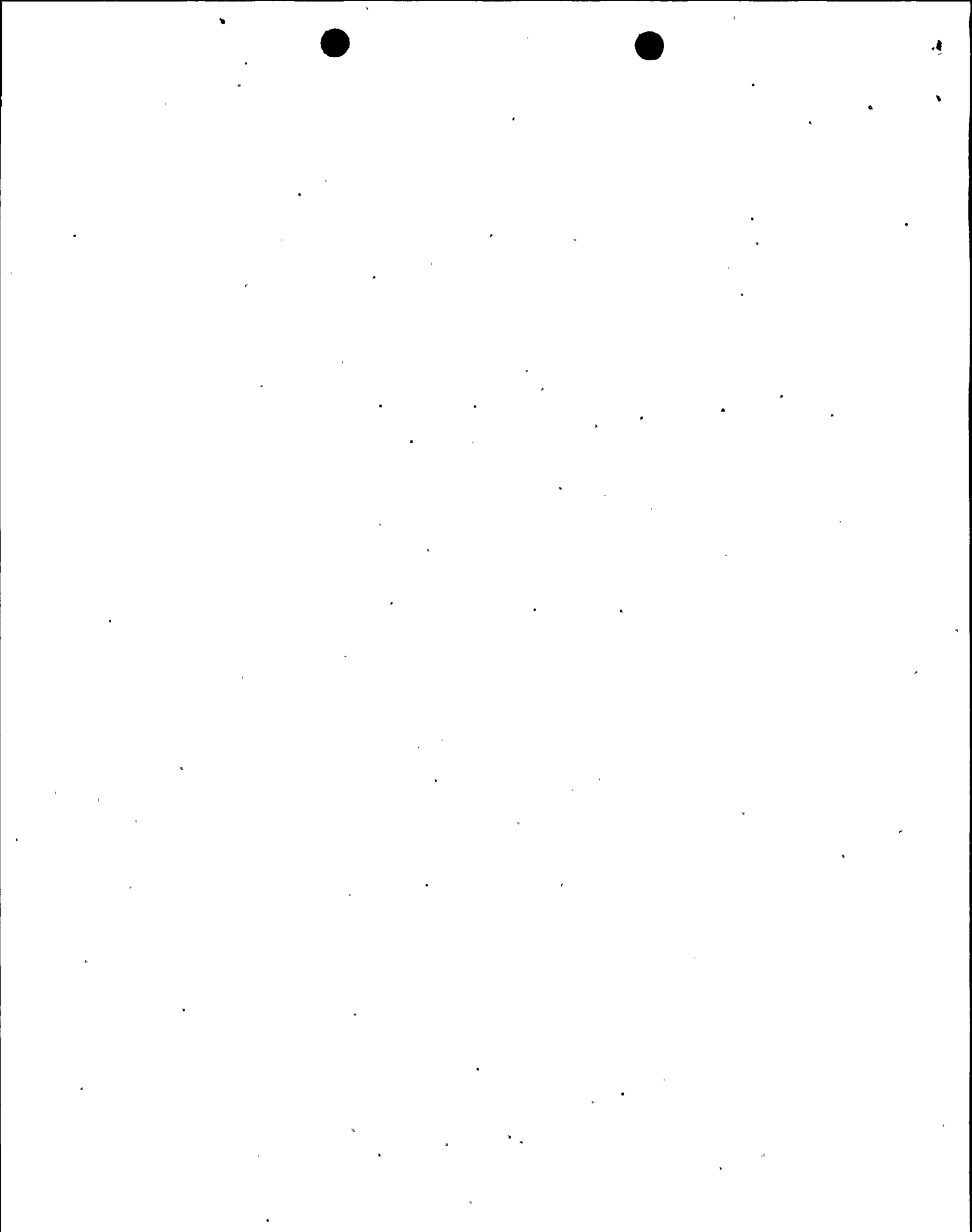
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AD4



VELAN VALVE CORPORATION

18 Avenue "C" Tel: (514) 748-7743
Griswold Industrial Park Tel: 05-825668
Williston, Vermont 05495-9798 Fax: (514) 748-8635



October 27, 1998

Ref. No.: BN981027-NRC

United States Nuclear Regulatory Commission
475 Allendale Road
King of Prussia, PA 19406

Attn: Mr. Jim Wiggins

Subject: Valve weights

Gentlemen,

In response to a Licensing Event Report, which was issued by Niagara Mohawk to the NRC on June 24, 1998 (copy attached), we are pleased to forward copy of our corrective action for your information. Additionally, we have also investigated impact on other small bore valves.

During verification of current production of 2" and smaller valves (the only valve sizes affected by this report), which have been, and currently are being manufactured to our Nuclear Standardized valve program, we found, that there are isolated and mostly marginal discrepancies, between the actual weights and weights shown on the applicable drawing. Attached you will find a reference list which identifies valves and drawing numbers affected by this verification.

Weights currently listed on drawings came from older data and fell within the +/- 10% margin, which has commonly been an accepted practice

The process of arriving at the new weights consisted of actually weighing 3 sample valves from each size and type, which were recorded. The heaviest recorded reading is the one which is identified in the attached listing.

The new weight which has been established during this verification process will be used when updating all drawings which fall within the Nuclear Standardized valve program. All drawings issued against this program will be updated and distributed as required by the end of 1998. In addition a rigorous program of verifying valve weights has now been introduced.

We regret any inconvenience this may cause, but trust that the impact after your analysis will be minimal. Should additional information / assistance be required, please do not hesitate to contact us,

Sincerely yours,

Velan Valve Corp.

Teed

Lauri McAdam

Bertil Nilsson
Manager, Nuclear Div.

fol:

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PDR ADDCK 05000410
S PDR

CERTIFIED TO ISO 9001 QUALITY STANDARDS



Ref. No.: BN981027-NRC

United States Nuclear Regulatory Commission
475 Allendale Road
King of Prussia, PA 19406

(c/w Copy of Master List)

Attn: Mr. Jim Wiggins

Ref No. : BN981027-35

Iowa Electric Light & Power Company
Duane Arnold
3277 Daec Road
Palo, Iowa
52324

Attn: Mr. Ken Peveler

T: 319-851-7801
F: 319-851-7678

Ref No. : BN981027-29

Florida Power Corp
15760 West Power Line Street
Crystal River, Florida
34428-6708

Attn: Mr. George Oberndorfer, Mail Code SA2D

T: 352-563-2943
F: 352-563-4658

Ref. No.: BN981027-23C

Entergy Operations Inc.
1340 Echelon Parkway
Jackson, Mississippi
39213

Attn: Mr. Wenstrom Edge, Manager Material Requirements

T: 601-368-5742
F: 601-368-5806

Ref. No.: BN981027-107

Framatome Technologies
3315-A Old Forest Road
Lynchburg, VA 24501

Attn: Mr. Cliff Reynolds

T: 804-832-2955
F: 804-832-2953



Ref. No.: BN981027-02

Tennessee Valley Authority
P.O. Box 2000
Decatur, Alabama
35609

Attn: Mr. Tim Abney, Mail Drop PAB1G

T: 256-729-7570
F: 256-729-3611

c.c. Mr. Paul Bedford Fax 256-729-2998

Ref. No.: BN981027-63

Toledo Edison Company
Davis Besse Power Station
5501 North State Route 2
Oak Harbor, Ohio
43449

Attn: Mr. Lonnie Worley

T: 419-321-7511
F: 419-249-2320

Ref. No.: BN981027-63

Toledo Edison Company
Davis Besse Power Station
5501 North State Route 2
Oak Harbor, Ohio
43449

Attn: Judy Whitson

T: 419-321-7742
F: 419-249-2302

Ref. No.: BN981027-44

Northeast Utilities Service Company
Millstone Nuclear Power Station
Route 156/Rope Ferry Road
Waterford, CT
06385

Attn: Mr. Mark Surprenant, Mail Stop Building 433

T: 860-444-5527
F: 860-444-5711



Ref. No.: BN981027-42

Niagara Mohawk Power Corporation
348 Lake Road
Oswego, New York
13126

Attn: Mr. Rich Apa

T: 315-349-1760
F: 315-349-7399

Ref. No.: BN981027-66

Virginia Power Company
Innsbrook Technical Center
5000 Dominion Blvd
Glen Allen, VA
23060

Attn: Manager Nuclear Licensing & Programs

T: 804-273-2699
F: 804-273-

Ref. No.: BN981027-67

Virginia Power Company
Surry Power Station
5570 Hog Island Road
Surry, VA
23883

Attn: Mr. Jim Smart

T: 757-365-2287
F: 757-365-2311

Ref. No.: BN981027-27

Florida Power & Light Company
700 Universe Blvd.
Juno Beach, Florida
33408

Attn: Mr. R.A. Symes

T: 561-694-4287
F: 561-694-4310



Ref. No.: BN981027-38

Main Yankee
Bailey Point Ferry Road
Wiscasset, Main
04578

Attn: Mr. Tom Williamson

T: 207-882-5719

F: 207-882-5177

Ref. No.: BN981027- 41

New York Power Authority
Indian Point 3 Nuclear Plant
P.O. 26
Buchanan, New York
10511

Attn: Site Executive Officer

T:

F:

Ref. No.: BN981027- 40

New York Power Authority
James A Fitzpatrick Nuclear Power Plant
268 Lake Road
Lycoming, New York
13093

Attn: Site Executive Officer

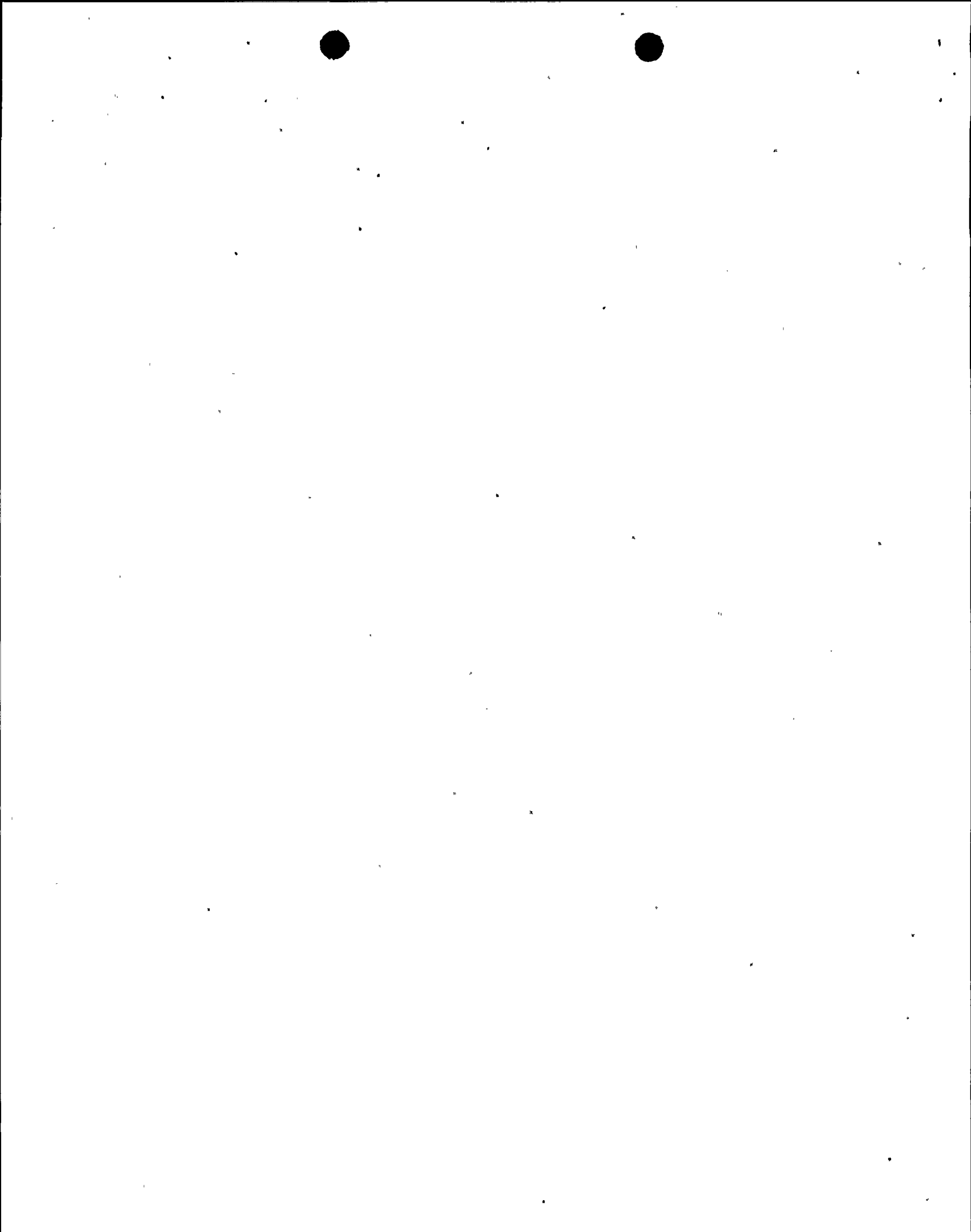
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Pacific Gas & Electric Company
Diablo Canyon Power Plant (104-3)
P.O. Box 56
Avila Beach, California
93424

Attn: Mr. Dave Taggart

T: 805-545-4201

F: 805-545-4899



Ref. No.: BN981027- 15

Consolidated Edison Company of New York
Indian Point Station
Broadway & Bleakly Avenues
Buchanan, New York
10511

Attn: Mr. Allen Bidnick

T: 914-734-5789

F: 914-737-2569

Ref. No.: BN981027- 43

North Atlantic Energy Service Corp
Seabrook Station
P.O. Box 300
Seabrook, New Hampshire
03874

Attn: Mr. John Farrell

T: 603-773-7446

F: 603-773-7177

