

CONTROLLED

NIAGARA MOHAWK POWER CORPORATION

NINE MILE POINT UNIT 2  
TEN YEAR  
INSERVICE INSPECTION  
PROGRAM PLAN

SECTION I  
PRESSURE RETAINING COMPONENT EXAMINATION  
(IWB, IWC, IWD)

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1.0

INTRODUCTION

The Inservice Inspection Examination Plan for Pressure-Retaining Components for the Nine Mile Point Nuclear Station Unit 2 (NMP2) details the technical basis and provides the overall description of the activities planned to fulfill the ISI requirements for pressure-retaining components and their supports, as defined in the American Society of Mechanical Engineers, Boiler and Pressure Vessel Code, Section XI, "Rules for Inservice Inspection of Nuclear Power Plant Components." The ISI examination plan included herein (Section I) identifies the Class 1, 2, and 3 components (e.g. piping, pumps, valves, vessels) required to be examined in accordance with Subsections IWB, IWC, and IWD of ASME Section XI. The examination plan for component supports is found in Section II of this document.

1.1

REGULATORY REQUIREMENTS

The 1983 Edition with Summer 1983 (1983S83) Addenda of the ASME Boiler and Pressure Vessel Code Section XI is used for determining the minimum inspection requirements of this first 10-year interval ISI plan. However, use of this edition and addenda is subject to modifications which allow the use of other requirements for determining Class 1 and 2 pipe weld requirements. The 1974 Edition with Summer 1975 Addenda of Section XI will be used for determining Class 1 pipe weld requirements, and ASME Section XI Code Case N-408 will be used for determining Class 2 pipe weld requirements. This is explained in more detail in the following paragraphs.

This first 10-year ISI plan complies with the 1983S83 Edition and Addenda of Section XI, as required by Title 10, Part 50 of the Code of Federal Regulations, 1986 Edition. Specifically, 10CFR50.55a(b)(2) currently incorporates the 1983S83 edition and addenda by direct reference.

Paragraph (g)(4) of 10CFR50.55a requires that 10-year ISI plans comply with the latest edition and addenda of Section XI incorporated by reference in Paragraph (b)(2) on the date 12 months prior to the date of issuance of the operating license. For NMP2, the operating license was issued on October 31,



1986. The use of any later edition and addenda of Section XI is allowed if it has been incorporated in Paragraph (b)(2).

## 1.2 SECTION XI OF THE ASME BOILER AND PRESSURE VESSEL CODE

The preceding stated that the 1983S83 Edition and Addenda was used in developing this first 10-year interval ISI plan because of direct reference in 10CFR50.55a. However, certain modifications apply:

### 1.2.1 ASME Code Class 1 Pipe Welds

10CFR50.55a(b)(2)(ii) allows for the optional use of the 1974 Edition with Addenda through Summer 1975 (1974S75) of Section XI for determining the extent of examination for Class 1 pressure-retaining pipe welds if the plant's construction permit was docketed prior to July 1, 1978.

"The extent of examination for Code Class 1 pipe welds may be determined from the requirements of Table IWB-2500 and IWB-2600 Category B-J of Section XI of the ASME Code in the 1974 Edition and Addenda through the Summer 1975..."

Table IWB-2600 from the 1974S75 Section XI, which specifies the type of NDE to be applied to the welds on various size piping, is not used in this ISI plan. For this ISI plan, the type of NDE applied is determined from the 1983S83 Section XI (which in this respect is identical to the 1986 Edition of Section XI) and reflects current ASME thinking.

To summarize the approach taken for Class 1 pipe welds:

#### Weld Selection

- The 1974S75 Section XI is used for determining the percentage of nonexempt welds which are subject to examination.





### Examination Method

- The 1983S83 Section XI is used for determining the type of NDE applied to these welds. This code year is also used to identify exemptions.

#### 1.2.2 ASME Code Class 2 Pipe Welds

ASME Section XI Code Case N408, "Alternative Rules for Examination of Class 2 Piping," is referenced in Revision 5 of NRC Regulatory Guide 1.147 as being acceptable for use. This Code Case has been used for determining examination requirements for Class 2 pressure-retaining pipe welds and the exemptions for all Class 2 components.

#### 1.2.3 Nonapplicability of Subsection IWE

Subsection IWE (Class MC Components) to ASME Section XI has not been endorsed for use by the NRC and is therefore not addressed in this ISI Plan. Appendix J testing, as required by the Code of Federal Regulations, is being performed at NMP2 to verify the integrity of the containment.

### 1.3 AUGMENTED REQUIREMENTS

For purposes of this ISI plan, augmented inspections are those scheduled inspections which are not required by ASME Section XI. These augmented inspections are typically pursuant to FSAR requirements, NRC regulatory guides, or NSSS supplier recommendations (SIL's).

#### 1.3.1 FSAR Requirements

FSAR paragraph 3.6.2.1.5a, 2g and FSAR Question 250.4, specifies that a volumetric examination is required on 100% of welds in high-energy piping in the break exclusion region.

The break exclusion region, i.e., the zone of piping where breaks are not postulated during design analysis, extends between the piping support restraint



or group of restraints just outboard (away from containment) of both inside and outside containment isolation valves.

High-energy piping in the containment penetration region is found on the following systems:

- Main Steam
- Reactor Core Isolation Cooling (Steam Supply)
- Feedwater
- Reactor Water Clean-up

If a weld in this region is already required to be volumetrically examined per Section XI requirements, the augmented requirement is waived for that weld. All branch connection welds and associated welds to the first isolation valve shall be included in this augmented requirement with the exception that branch connection welds, socket welds, and circumferential butt welds which are less than 4-inch diameter, only require a surface examination instead of a volumetric.

The FSAR requirement for examining break exclusion region welds results in the examination of certain Class 3 and 4 welds. For purposes of the plan examination tables, these welds will be listed in the exam class of the connected Class 1 or 2 piping from the containment penetration. The only exception is the main steam break exclusion welds which are listed in the plan table under Class 2 per the NMP2 FSAR.



1.3.2 Regulatory Guides

The Regulatory Guides which have been determined to be applicable to NMP2 for purposes of this ISI plan are listed below:

TABLE 1.3-1  
NRC REGULATORY GUIDES

<u>NUMBER</u>	<u>DESCRIPTION OF REG. GUIDE</u>	<u>APPLICABLE TO</u>	
		<u>PLAN</u>	<u>IMPLEMENTATION</u>
1.26	Quality Group Classifications (Rev. 3)	Yes	No
1.147	Section XI Code Case Acceptability (Rev. 5)	Yes	Yes
1.150	UT of RPV Welds During PSI and ISI (Rev. 1)	No	Yes

The specific applicability of each of these Regulatory Guides will now be discussed.

RG 1.26

Quality Group Classifications for Nuclear Piping and Components

Although the existing design Class 1, 2, and 3 boundaries were used in development of this program, the Reg. Guide was used as a reference document throughout the course of ISI plan development. For example, although designed to Class 4 requirements, the Main Steam piping between the containment isolation valves and the stop valves has been upgraded to Class 2 for ISI purposes. This upgrade is supported by the NMP2 FSAR.



RG 1.147

ASME Code Case Applicability

This Reg. Guide lists the ASME Section XI Code Cases which are acceptable to the NRC. The Code cases listed in this Reg. Guide and which are applicable to NMP2 are listed in Table 1.3-2.

RG 1.150

UT of RPV Welds During ISI

Compliance with this Reg. Guide is addressed in NES procedure document #85A-284.

**1.3.3 ASME Section XI Code Cases**

Section XI Code Cases applicable to ISI are shown in Table 1.3-2 on the following page. Each of the code cases listed is applicable to the 1983 edition of Section XI with Summer 1983 addenda. Each of the listed code cases is also approved by the NRC via regulatory guide 1.147, Rev. 5.

**1.3.4 Service Information Letters (SIL's)**

SIL 419

This SIL recommends a Liquid Penetrant (PT) examination for the wedges of the type #101, #102, and #112 CRD HCU manual valves. There are 185 of each of these valve types since there is one for each CRD. NMPC has elected to implement the recommendations of this SIL on the following basis:

- The wedges of the #101 and #102 valves will be PT examined each time the companion CRD is removed for maintenance. NMPC will examine no more than five valves of these two types during a particular outage.





TABLE 1.3-2  
APPLICABLE CODE CASES

<u>NUMBER</u>	<u>DESCRIPTION OF CODE CASE</u>	<u>APPLICABLE TO PLANS</u>	<u>APPLICABLE TO IMPLEMENTATION</u>
N209	Conditional Acceptance of Certain Indications	No	Yes
N307-1	Revised UT Exams for B-G-1	No	Yes
N355	Cal. Block for Angle Beam UT of Large Fittings	No	Yes
N390	Evaluation Criteria for Flaws Near Certain Discontinuities	No	Yes
N408	Alt. Rules for Class 2 Piping	Yes	No
N415	Rules for Testing Pressure Relief Devices	Yes	Yes
N419	Extent of VT-1 Exams for B-G-1	Yes	No
N426	Extent of VT-1 Exams for B-G-2	Yes	No



- A minimum of five #112 valves will undergo a PT valve wedge examination during every refueling outage.

#### SIL 433

This SIL recommends that all shroud head bolts be UT examined each time the shroud head and separator assembly are moved to the equipment storage pool. If any of the bolts are cracked, they should be replaced with new bolts. The inspections shall be conducted during each refueling outage until the bolts are replaced with the redesigned version available from GE. The redesigned shroud head bolts eliminate the collar crevice, which has been known to crack in service.

#### **1.3.5 Implementation Augmented Requirements**

Certain Code Cases and Reg. Guides which pertain to the implementation of inspections required in this ISI plan are identified in Table 1.3-2. However, no attempt has been made during the development of this ISI plan to provide a complete listing of all regulatory material which may be applicable to the implementation of these inspections.

#### **1.3.6 Typical Augmented Requirements NOT Applicable to the NMP2 Plan**

##### NUREG-0619

This NUREG is covered in the FSAR as Licensing Issue 36. The subject is cracking of the feedwater nozzles and control rod drive return lines at BWR's. However, neither of these are problems at NMP2 since:

- o The feedwater nozzles have been redesigned by GE and a topical report issued covering this redesign has been accepted by the NRC.
- o The potential CRD return line problem has been solved at NMP2 by removing the CRD return line, thus eliminating temperature transients that caused cracking in other BWR facilities.



NUREG-0313

Revision 1 is the current official version of this NUREG, and this is thoroughly addressed in the NMP2 FSAR Section 5.2.3.4.1. The subject is inter-granular stress corrosion cracking in the stainless steel piping material at BWRs. The following excerpts from this FSAR section should suffice as evidence of NMP2 compliance:

- o "Since these materials have all been demonstrated to be highly resistant to oxygen-assisted stress corrosion in the as-installed condition, the reactor coolant pressure boundary is in complete compliance with NUREG-0313, Rev. 1."
  
- o "In addition to the RCPB, all balance of plant ASME Class 1, 2 and 3 piping and components comply with NUREG-0313, Rev. 1, except as noted below:
  1. . Where the normal operating temperature is 200°F or less, the line has not necessarily been revised to comply with NUREG-0313, Rev. 1. Test data and analysis of actual in-service failures demonstrate that there is an insignificant risk of IGSCC in systems which normally operate at temperatures of 200°F or less in normal BWR environments.
  
  2. Where the normal operating temperature exceeds 200°F for an extremely short period of time (less than 1 percent of the total design life of the plant), the line has not necessarily been revised to comply with NUREG-0313 Rev. 1. In these cases, the total length of time in which these lines are exposed to temperatures greater than 200°F is insignificant with respect to the service conditions that cover IGSCC."

The NDE procedures used for stainless steel components at NMP2 include detection of IGSCC.



1.3.7 IE Bulletins and IE Notices

IE Bulletins and Notices dated up to November 1986 were reviewed for applicability to the NMP2 ISI Plan Development Program. None of these are incorporated by direct reference in this ISI plan.





2.0 CLASS 1, 2, AND 3 ISI BOUNDARIES

2.1 P&ID'S (FLOW DIAGRAMS)

The NMPC piping and instrumentation drawings (P&ID's) covering all ASME Class 1, 2, and 3 systems were used to determine which piping lines and components are subject to the examinations required by Section XI. The P&ID's in scope are shown in Table 2.1-1.

The component classifications used were determined by the class designations provided on the P&ID's. One exception to the use of the classifications indicated on the P&ID's is the main steam piping between the containment isolation valves and the turbine stop valves.

This Class 4 piping is inspected to Section XI requirements for Class 2 piping. The classification upgrade of this main steam piping is consistent with the FSAR and Reg. Guide 1.26.



TABLE 2.1-1

P&ID'S IN SCOPE FOR ISI PLAN - SECTION I

<u>P&amp;ID NUMBER</u>	<u>SYSTEM</u>	<u>REV.</u>
2-A,B,C,D,E	Symbols	1
1-A,B,C,D,E,F,G,H,J,K	Main Steam (MSS)	3
	Mainsteam Safety Valves, Vents, and Drains (SVV)	
6-B	Feedwater (FWS)	3
11-A,B,C,D,E,F,G,H,J,L,M,P,Q	Service Water (SWP)	3
13-A,B,C,D,E	React. Bldg. Closed Loop Cooling Water (CCP)	3
19-D,E,F,G	Instrument Air (IAS)	3
19-J	Service Air (SAS)	3
20-E	Breathing Air (AAS)	3
25-A	Auxiliary Steam (ASS)	3
25-F	Turbine Gland Seal and Exhaust (TME)	3
28-A,B,C	Reactor Vessel Instrument (ISC)	3
29-A,B,C	Reactor Recirc. System (RCS)	3
30-B,C	CRD Hydraulic System (RDS)	3
31-A,B,C,D,E,F,G	Residual Heat Removal System (RHS)	3
32-A	Low-Pressure Core Spray (CSL)	3
33-A,B	High-Pressure Core Spray (CSH)	3
35-A,B	Reactor Core Isolation Cooling (ICS)	3
35-C,D	Reactor Core Isolation Cooling (ICS)	2
36-A	Standby Liquid Control (SLS)	3
37-A,B	Reactor Water Cleanup System (WCS)	3
38-A,B,C	Fuel Pool Cooling and Cleanup (SFC)	3
43-G	Fire Protection Water (FPW)	3
53-A	Control Bldg. Chilled Water (HVK)	3
61-A	Primary Containment Purge (CPS)	3
62-A,B	DBA Hydrogen Recombiner (HCS)	3
63-C,E	Reactor Bldg. Floor Drains (DFR)	3
67-A	Drywell Equipment Drains (DER)	3
81-A	Cont. Leakage Monitoring (LMS)	3
82-A,B	Cont. Atmosphere Monitoring (CMS)	3
104-A	Diesel Gen. Air Startup (EGA)	3
104-B,C	Standby Diesel Gen. Fuel (EGF)	3
105-B	Nitrogen System (GSN)	3



## 2.2 EXEMPTIONS

The Class 1, 2, and 3 exemptions which are applied in this ISI plan for determining which components are not required to be subject to volumetric, surface, and visual examinations are given below. Note that there are no exemptions which are applicable to pressure tests and the accompanying VT-2 examination.

### 2.2.1 Class 1 Exemptions

Discussion: The Class 1 exemptions used in this ISI plan are taken directly from the 1983S83 Section XI.

Exemptions used:

1. Piping of 1-inch nominal pipe size and smaller.
2. Components and their connections in piping of 1-inch nominal pipe size and smaller.
3. Reactor vessel head connections and piping, 2-inch nominal pipe size and smaller, made inaccessible by control rod drive penetrations.

### 2.2.2 Class 2 Exemptions

Discussion: ASME Section XI Code Case N408 contains exemptions and examination requirements for Class 2 pipe welds and has been accepted by the NRC for application to Class 2 pipe welds. In this ISI plan, the Code Case N408 exemptions have been used to determine the exemptions which will be applied to all Class 2 components, in addition to determining pipe weld examination requirements.

The decision to adopt one set of exemptions for all Class 2 components provides for a uniform scope for piping and components in systems portions subject to examination. The two primary differences for BWR's, when



choosing the N408 exemptions instead of those in the 1983S83 Section XI, are as follows:

- o Containment Heat Removal systems may not use the pressure and temperature exemption that is allowed by 1983S83. Disallowing this exemption for Class 2 CHR systems is consistent with the Class 3 exemptions.
- o An exemption for open-ended, nonwater-containing systems (beyond the last shutoff valve) is allowed under N408.

**Exemptions used:**

1. Vessels, piping, pumps, valves, other components, and component connections (including nozzles, socket fittings, and other connections in vessels, piping, pumps, and valves) 4-inch nominal pipe size and smaller.
2. Piping and other components of any size beyond the last shutoff valve in open-ended portions of systems that do not contain water during normal plant operations.
3. Components of systems or portions of systems other than Residual Heat Removal, Emergency Core Cooling, and Containment Heat Removal that operate (when the system function is required) at a pressure equal to or less than 275 psig and at a temperature equal to or less than 200°F.

**2.2.3 Class 3 Exemptions**

**Discussion:** The Class 3 exemptions are taken from the 1983S83 Section XI and from one relief request, as presented in the following.





Exemptions used:

1. Integral attachments of supports and restraints to components that are 4-inch nominal pipe size and smaller.

Note: Included in this exemption are nonpipe components for which neither the cumulative inlet nor cumulative outlet area exceeds the area of a 4-inch I.D. Pipe.

2. Integral attachments of supports and restraints to components exceeding 4-inch nominal pipe size are also exempt, provided:
  - a. The components are located in systems (or portions of systems) whose function is not required in support of reactor Residual Heat Removal, Containment Heat Removal, and Emergency Core Cooling; and
  - b. The components operate at a pressure of 275 psig or less and at a temperature of 200°F or less.

Note: In (a) above, those portions of systems that serve as a cooling return line to the lake are not considered to be in support of the RHR, CHR, and ECCS once they are downstream of the heat exchanger which provides this support.

3. Piping and other components of any size beyond the last shutoff valve in open-ended portions of systems that do not contain water during normal operation.

Note: This exemption is not identified in the 83S83 version of Section XI; however, it is allowed in the 1983 Edition through Winter 1983 Addenda for Class 2 systems, as well as per Code Case N408. Because Class 3 exemptions should not be more stringent than Class 2, it is included for Class 3, as documented in Relief Request RR-IWD-1.



2.2.4 Applicability of Class 2 and 3 Pressure/Temperature Exemptions

Most of the IWB, IWC, and IWD (Section XI) exemptions are quite clear and not subject to interpretation, since they are based on the physical size of components. However, IWC and IWD (Class 2 and 3, respectively) both provide exemptions for which the criteria are based on system functions and operating temperatures and pressure. These temperature and pressure exemptions were discussed in the previous section. Tables 2.2-1 and 2.2-2 provide a listing of lines and system portions where these exemptions are used on Class 2 and 3 systems, respectively.

It is important to note that where the primary flow path provides the intended system function, as identified in the exemptions, any branching flow path which does not provide a system function, as identified in the exemptions, is included as part of the primary system to the nearest isolation valve. An exception to this is on Class 3 systems, where the system is open ended to the lake and the branch occurs after the intended cooling function was performed (i.e. beyond heat exchanger).



TABLE 2.2-1

CLASS 2 SYSTEM PORTIONS EXEMPT DUE TO OPERATING TEMPERATURE AND PRESSURE

<u>SYSTEM</u>	<u>P&amp;ID</u>	<u>PRESS/TEMP*</u>	<u>DESCRIPTION</u>	<u>REFERENCE</u>
Reactor Core Isolation Cooling (ICS)	35A	150/170°	ICS pump suction from suppression pool	PDP 27-6 Rev. 6
	35B	14.7/104	Rupture disc to atmosphere	
	35D	26.3/100°	ICS pump suction piping	
Containment Purge (CPS)	61A	0.8/110°	Purge inlets to suppression chamber and drywell	PDP 22-23 Rev. 3
	61A	2.0/135°	Purge outlet from suppression chamber and drywell	
Reactor Building Equipment and Floor Drains (DFR)	63C	3.3/150°	Containment Drain Header	PDP 26-3 Rev. 4
	63E	3.3/150°	Drywell to Reactor Building Drain Header	
DBA Hydrogen Recombiner	62B	235/160°	Outlet of Water Spray Coolers	PDP 27-13 Rev. 5
High-Pressure Core Spray (CSH)	33B	100/104°	CSH Pump Suction from Cond. Storage Tank	PDP 27-4 Rev. 5



TABLE 2.2-2

CLASS 3 SYSTEM PORTIONS EXEMPT DUE TO OPERATING TEMPERATURE AND PRESSURE

<u>SYSTEM</u>	<u>P&amp;ID</u>	<u>PRESS/TEMP*</u>	<u>DESCRIPTION</u>	<u>REFERENCE</u>
Service Water (SWP)	11A,B, C,D,E, F,G,H, J,L,M, P,Q	Max. operating 150/130°	All SWP piping is temperature/pressure exempt, except that which is in support of RHR, CHR, and ECC since the maximum operating press/temp for SWP is 150 psig/90°F	PDP 9-10 Rev. 7
Reactor Building Closed Cooling Water (CCP)	13C,D,E	56/102°  123/89°	Return from SFC Heat Exchangers (1A, 1B) Supply to Fuel Pool Cooling Heat Exchangers (1A, 1B)	PDP 9-1 Rev. 4
Fuel Pool Cooling and Clean-up (SFC)	38A,B	14.7/125°	Spent Fuel Pool, Reactor Refueling Cavity and Reactor Intervals Storage Pit Inlet Cooling Headers	PDP 34-2 Rev. 2
	38A,B	35/125°	Pumps P1A, P1B suction from Spent Fuel Pool.	
	38A,B	265/150°	P1A and P1B discharge X-Conn.	
Control Building Chilled Water (HVK)	53A	50/87°	All HVK Piping is pressure/temperature exempt	PDP 22-12 Rev. 4





2.2.5 Class 2 and 3 Exclusions

Various portions of the GTS, HVC, and WCS systems are excluded from Section XI examination requirements. These exclusions are explained for each of the three systems in the following paragraphs:

GTS (Standby Gas Treatment)

The safety class portions of this system are Class 2 exempt. Therefore, the only examinations which would be applicable are those of category C-H, Class 2 pressure tests. According to the NMP2 FSAR Table 3.2-1, this piping, although designed to Class 2 requirements, is actually intended to fulfill the function of ductwork. Therefore, IWC category C-H pressure tests are not applicable.

HVC (Control Building Vent and Air Conditioning)

The safety class portions of this system are Class 3 exempt. Therefore, the only examinations which would be applicable are the pressure tests of IWD. According to the NMP2 FSAR Table 3.2-1, this piping, although designed to Class 3 requirements, is actually intended to fulfill the function of ductwork. No IWD examinations are therefore scheduled for this piping.

WCS (Reactor Water Clean-up)

There are no IWD integral attachment or IWF component support examinations scheduled for the nonexempt Class 3 portions of WCS. The reasoning for excluding these system portions is described in the following paragraph.

Each of the Class 3 system portions were reviewed to determine which IWD examination category should be applied. It was verified that none of the examination categories D-A, D-B, or D-C are applicable to the WCS systems Class 3 portions.



Class 3 Exam Categories

D-A: Systems in support of reactor shutdown function

D-B: Systems in support of emergency core cooling, containment heat removal, atmosphere cleanup, and reactor residual heat removal

D-C: Systems in support of residual heat removal from spent fuel storage pool

Therefore, no IWD examinations are scheduled for these system portions. Furthermore, since IWF-2510 states that the scope of the IWF support examinations includes only the supports of components required to be examined under IWB, IWC, and IWD, no IWF examinations are required for the WCS system Class 3 portions. This portion of the WCS system will be considered as Class 3 under the NMPC Repair/Replacement Program.



3.0 SELECTION BASIS

3.1 INTRODUCTION

The purpose of this subsection is to identify the requirements from Section XI of the ASME Boiler and Pressure Vessel Code and other augmented requirements which will be used as criteria for determining the Class 1, 2, and 3 welds, component surfaces, and bolting that require examinations during the first 10-year Inservice Inspection Interval.

3.2 DISTRIBUTION OF EXAMINATION

3.2.1 Examination Frequency

The 10-Year Interval

ASME Section XI defines the first 10-year Interval as commencing at the "start of the power unit commercial operation." For NMP2, this is estimated (at the time of document preparation) to be in the last quarter of 1987. All of the Section XI inspections of this ISI plan must be completed by the end of ten years from the start of the Interval, plus a one-year grace period as allowed by Subarticle IWA-2430 of Section XI.

Inspection Periods

For scheduling purposes, the 10-year Interval is divided into three equal periods of 3-1/3 years (40 months). These periods are referred to as the first, second or third period; with the first period being the 3-1/3 years following the start of the interval.

Specifically, the inspection interval is divided into the three periods for convenience in specifying when, during the Interval, certain examinations must be performed.



Each period may be increased or decreased by as much as one year to allow the examination to correspond to plant outages, although the net increase over the 10-year interval cannot exceed one year.

ASME Section XI Subarticle IWA-2430 allows for additional flexibility in the case where a plant is out of service continuously for 6 months or more; in this situation, the period/interval during which the outage occurred may be extended for a length of time equivalent to the outage duration and the original pattern of Intervals extended accordingly for successive Intervals.

### 3.2.2 Means for Specifying when an Inspection is to be Performed

As explained above, the plan specifies that certain examinations will be performed during a specific period of the interval. These will be designated 1P, 2P, and/or 3P. Other examinations can be performed anytime during the interval, provided it is performed by the end of the interval. These types of examinations will be designated EOI for "End of Interval."

In certain cases, this ISI plan specifies RO to indicate that the examination must be performed during refueling outages.

DISS indicates that the examination will take place whenever the item is disassembled.

DISG indicates that only one component (pump or valve) should be examined within a multi-group. This examination should only take place when and if disassembly is required for maintenance. If more than one component within a particular multi-group is disassembled during the interval, examination is only required to be performed on one of the components.

Where the Code does not allow deferral until the end of the interval, the examinations must be distributed among the three periods of the interval in accordance with the schedule presented in the following paragraph.





3.2.2.1 Interval Distribution

The Class 1 and 2 examinations which fall within a specific examination category shall be divided among the three periods of the interval (unless specifically indicated as otherwise) in accordance with the following schedule from Tables IWB-2412-1 and IWC-2412-1 of Section XI:

TABLE 3.2-1  
DISTRIBUTION OF INSPECTIONS

<u>Period</u>	<u>Range of Inspections</u>
1st	16% minimum and not to exceed 34% of the total examinations.
2nd	50% minimum and not to exceed 67% of the total examinations. This includes the examinations performed during the 1st Period.
3rd	100% of all required examinations (total for all three periods).

Most of the IWB, C, and D examinations are scheduled by this method. This will be indicated in the ISI plan as INTERVAL DISTRIBUTION (ID).

Interval distribution typically applies to a quantity of welds where the cumulative percent of the total number of welds examined by the end of each period must be in accordance with the ranges given in the preceding table. However, interval distribution can also apply to a single-vessel weld where a percentage of the welds length will be examined each period. The cumulative percent of total weld length examined by the end of each period must be in accordance with the ranges given in the above table.



It should also be noted that the period in which a component is examined in the 1st Interval shall be the same period that the component is again examined in successive intervals. However, inspection intervals beyond the first ten-year interval are not within the scope of this document.

### 3.2.3 Multi-Component Concept

For Class 1 and 2 multiple components of similar design, function, and service, Section XI allows for the examinations to be performed on only one of the components or divided among the components such that the total number of examinations performed is equivalent to the number that would be performed if only one of the components was required to be completely examined. This multi-component concept is used in this ISI plan and is indicated in the applicable examination categories listed in Sections 3.3 through 3.5. of this document. Those items qualifying as multiple components are identified in Appendices B, C, and D.

## 3.3 CLASS 1 EXAMINATION BASIS

### 3.3.1 Pressure-Retaining Welds in RPV (Category B-A)

#### Items B1.11, B1.12 - Shell Welds

Scope of Examination - 100% of all longitudinal and circumferential shell welds (does not include shell to flange weld).

Time Frame - End of Interval (EOI)

#### Items B1.21, B1.22 - Bottom Head Welds

Scope of Examination - 100% of accessible length of circumferential and meridional head welds.

Time Frame - End of Interval (EOI)



Items B1.21, B1.22 - Top Head Welds

Scope of Examination - 100% of the accessible length of circumferential and meridional head welds.

Time Frame - Interval Distribution (ID)

Item B1.30 - Shell to Flange Weld

Scope of Examination - 100% of the shell to flange weld.

Time Frame

1. Interval Distribution (ID)  
or
2. First Period (1P) and Third Period (3P) (in conjunction with Examination Category B-D, Full Penetration Welds of Nozzles)
  - a. First Period - Minimum 50% of the total weld length.
  - b. Third Period - Remainder of weld length not performed in first period, so that 100% of weld length has been examined.

Item B1.40 - Head to Flange Weld

Scope of Examination - 100% of head to flange weld.

Time Frame - Interval Distribution (ID)

**Note:** If partial examinations are conducted from the flange face, the remaining volumetric exams required to be performed from vessel wall may be deferred to the end of the interval. The flange face is defined as the contact area between the shell flange and head flange.



Item B1.50 - Repair Welds

Not applicable to the scope of this plan.

**3.3.2** Pressure-Retaining Welds in Vessels other than Reactor Vessels  
(Category B-B)

There are no nonexempt Class 1 vessels other than the RPV at NMP2.

**3.3.3** Full Penetration Welds of Nozzles in the RPV - Inspection Program B  
(Category B-D)

Note: Inspection Program A is not applicable to the NMP2 ISI Program.

Item B3.90 and B3.100

Scope of Examination - 100% of all nozzle to vessel welds and nozzle inside radius sections.

Time Frame

1. Interval Distribution (ID)  
or
2. (a) 1st Period (1P) - At least 25% but not more than 50% of the nozzles.  
and  
(b) 3rd Period (3P) - Remainder of nozzles to a total of 100%.

Note: Exam schedule Options 1 and 2 above are indicated in the plan examination tables as ID/1P, 3P.

Item B3.110 through B3.160

Not applicable to NMP2.





3.3.4 Partial Penetration Welds in the RPV (Category B-E)

Items B4.12, B4.13

Scope of Examination - Visually examine 25% of all nozzles within each of the following categories:

Item B4.12 - Control Rod Drive Nozzles

Item B4.13 - Instrumentation Nozzles

Time Frame - End of Interval (EOI)

Item B4.20

Not applicable to NMP2

3.3.5 Dissimilar Metal Welds (Category B-F)

Item B5.10, B5.20 - Reactor Vessel Dissimilar Welds

Scope of Examination - 100% of all nozzle to safe-end butt-welds and socket welds that meet the dissimilar metal requirements.

Time Frame

1. Interval Distribution (ID)  
or
2. Perform at the same time as the adjacent nozzle to vessel welds, Category B-D, (see Paragraph 3.3.3).

Item B5.30 through B5.120

Not applicable to NMP2.

Item B5.130 and B5.140 - Piping Dissimilar Welds



All dissimilar metal pipe welds will be examined under the scope of examination category B-J. Refer to paragraph 3.3.9 of this document.

Item B5.150

Not applicable to NMP2.

**3.3.6 Pressure-Retaining Bolting Greater than 2" Diameter (Category B-G-1)**

Item B6.10, B6.20, B6.30, B6.40, and B6.50 - Reactor Vessel Bolting

Scope of Examination - All closure head nuts (B6.10), studs (B6.20, B6.30), threads in flange holes (B6.40), closure washers, and bushings (B6.50). Bushings and threads in flange holes only require examination in the event the connection is disassembled.

Time Frame - Each of the following:

1. End of Interval (EOI) - Closure head nuts and washers. Closure head studs shall be examined when removed.
2. Disassembly (DISS) - Threads in flange hole and bushings only.

Note: If all of the bolting examinations are not performed during the same outage, then their selection will be based on a reasonable geometric distribution.

Item B6.60 through B6.170 and B6.210 through B6.230

Not applicable to NMP2.



Item B6.180, B6.190, and B6.200 - Bolting in Pumps

Scope of Examination - All studs, bolts, nuts, bushings, and washers. Should the flanged connection be disassembled, the bushings and threads in flange stud holes and 1" annular surface of flange surrounding stud or bolt shall be examined.

Refer to Appendix B for complete breakdown of pumps which qualify for the multi-component approach. The examination of bolting may be limited to the pump selected for examination under B-L-2 as allowed by Code Case N419.

Time Frame

1. Disassembly (DISS) - Threads in flange stud holes and flange surfaces only.  
and
2. End of Interval (EOI) - Bolts, studs, nuts, and washers.

3.3.7 Pressure-Retaining Bolting Less than or Equal to 2" Diameter  
(Category B-G-2)

Item B7.10 through B7.40

Not applicable to NMP2.

Item B7.50 and B7.70 - Bolting in Piping and Valves

Scope of examination - all bolts, studs, and nuts. For valves, Code Case N426 allows the bolting examinations to be limited to valves selected for examination under B-M-2. Category B-M-2 permits the application of the multi-component concept for valves. Appendix B provides a table which shows the valves selected for examination out of each multi-component group. For piping, the bolting requiring examination is bolting in piping required to be examined under B-J.



Time Frame - Interval Distribution (ID)

Item B7.60

Not applicable to NMP2.

Item B7.80 - CRD Housing Bolting

Scope of Examination - All bolts, studs, and nuts on CRD housings

Time Frame - Only examined when disassembled (DISS)

**3.3.8** Integrally Welded Attachments to Vessels (Category B-H)

Item B8.10 - Integrally Welded Attachments to Reactor Vessel

Scope of Examination - 100% of the RPV support skirt weld, and stabilizer bracket welds:

Time Frame - Interval Distribution (ID)

Item B8.20 through B8.40

Not applicable to NMP2.

**3.3.9** Class 1 Pressure-Retaining Pipe Welds (Category B-J)

As explained in Paragraph 1.2.1, the 1974 Edition with Addenda through Summer 1975 Addenda of ASME Section XI is used to determine the percent of nonexempt welds subject to examination. Although the 1974S75 Section XI requires only a random selection method, the primarily random selection of NMP2 welds was performed with a bias towards selecting welds at terminal connections and anchor points in order to increase the number of examinations on welds that are expected to be subject to the greatest stresses.





Items B9.11, B9.12, B9.21, B9.22, B9.31, B9.32, B9.40

Scope of Examinations - All dissimilar metal pipe welds plus an additional number of piping welds so that 25% of all nonexempt circumferential and branch connection pipe welds are examined. All longitudinal pipe welds intersecting any of the selected circumferential welds will also be examined.

Refer to Appendix A for complete listing, by system, of welds in Section XI scope for this examination category.

Time Frame - Interval Distribution (ID)

Item B9.11A, B9.32A - FSAR Augmented Break Exclusion Weld Examination Requirement

Scope of Examinations - As required by the NMP2 FSAR, all welds within the high-energy piping break exclusion region shall be volumetrically examined during the interval. Some of these welds have already been selected for examination under the Section XI requirements described in the preceding paragraph. In these already selected cases, only the Section XI exams are performed.

There are several items which should be noted concerning the examination plan printout tables under this category. First, all the Class 1 break exclusion welds (BEW's) are shown under Category B-J since they are all also category B-J welds. For purposes of defining the break exclusion region, the class of all welds within the region are considered to be the same as the class of the connected piping, to the associated penetration. This accounts for the fact that several Class 3 and 4 piping break exclusion welds are listed with Class 1 welds in the examination table.

Secondly, the BEW's have been distinguished from the Section XI only welds by an "A" suffix in the code cat/item column entry. For BEW's that are not selected for exam under Section XI, the FSAR required examination is different than the Section XI required examination in certain cases. An "\*" is



shown with the exam column entry for these certain cases to indicate that Section XI required surface examination has been replaced in the table by the FSAR required volumetric examination.

Time Frame - Interval Distribution (ID)

**3.3.10**      **Class 1 Integral Attachments (Category B-K-1)**

**Item B10.10 and B10.20 - Integral Attachments to Piping and Pumps**

Scope of Examination - All integrally welded attachments with a design thickness of 5/8 inch and greater. The examinations include only the welded attachments to piping required to be examined under Examination Category B-J and the welded attachments to pumps associated with this piping. The multi-component concept is not applicable to this examination category.

Note that integral attachments to piping include not only attachments associated with component supports, but also attachments associated with piping at containment penetrations. However, the Class 1 nonexempt piping containment penetrations at NMP2 are of a forged design as shown in Section XI, Figure IWB-2500-14. The surface exams required by B-K-1 need only be performed on welds that are within a region that is "t" inches from the pressure-retaining component, where "t" is the wall thickness of the pressure-retaining component (the piping in this case). At NMP2, none of the Class 1 nonexempt piping containment penetrations have welds that are within this region.

Time Frame - Interval Distribution (ID)

**Item B10.30**

Not applicable to NMP2



**3.3.11 Pressure-Retaining Welds in Pump Casings (B-L-1)**

This Examination Category is not applicable to NMP2.

**3.3.12 Internal Pressure-Retaining Surfaces of Class 1 Pump Casings  
(Category B-L-2)**

**Item B12.20**

Scope of Examination - Multi-component concept is applicable; ie., only the interior surface of one recirculation pump requires examination.

Time Frame - End of Interval (EOI)

**3.3.13 Internal Pressure-Retaining Surfaces and Body Welds of Class 1 Valve Bodies  
(Categories B-M-2 and B-M-1)**

**Item B12.40 and B12.50**

Scope of Examination - Multi-component concept is applicable; however, it is supplemented by the requirement that examinations are limited to one valve within a group of valves that are of the same constructional design (globe, gate, check), manufacturing method, and that perform similar functions within the system.

Refer to Appendix B for a complete listing of valves in scope for these examination categories. Appendix B also shows which valves are considered to qualify for the multi-component approach.

Time Frame - End of Interval (EOI)

**Item B12.30**

Not applicable to NMP2.



**3.3.14 RPV Interior Shell and Core Support Structure (Category B-N-1 and B-N-2)**

**Item B13.10, B13.20, B13.30, and B13.40**

Scope of Examination - All accessible surfaces of the vessel shell interior surfaces (B13.10), vessel interior attachment welds (B13.20, B13.30, B13.40), and core support structure surfaces (B13.40).

Time Frame - Each of the following:

1. Refueling Outages (RO) - All surfaces of the vessel shell interior (B13.10) made accessible by removal of components during a refueling outage shall be examined during the 1st refueling outage and every other refueling outage thereafter (approximately once per period).
2. End-of Interval (EOI) - Applicable to Interior attachment welds (B13.20, B13.30) and the Core Support Structure (B13.40) only (not vessel shell interior surfaces).

**Item B13.50 through B13.70**

Not applicable to NMP2.

**3.3.15 Control Rod Drive Pressure-Retaining Welds (Category B-O)**

**Item B14.10**

Scope of Examination - Pressure-retaining welds in 10% of the peripheral CRD Housings

Time Frame - End of Interval (EOI)





**3.3.16**      **Class 1 Pressure Tests (Category B-P)**

**Items B15.10, B15.11, B15.50, B15.51, B15.60, B15.61, B15.70, and B15.71**

Scope of Examination - All external portions of piping, pumps, valves, and the reactor vessel (including nozzles and safe ends) should be examined concurrent with leakage tests and a hydrostatic test. Although some instrument lines off Class 1 process lines are Class 2, they will be pressure tested with the Class 1 process lines pressure tests. The test conditions will be identical as those required for the Class 1 process lines.

It should be noted that there are no exemptions applicable to the pressure test requirements of this Exam Category. However, alternative test methods are allowed as described in Section XI, Article IWB-5000.

**Time Frame**

1.    Refueling Outages (RO) - Examination concurrent with a leakage test.
2.    End of Interval (EOI) - Examination concurrent with a hydrostatic test.

**Items 15.20 through 15.40**

Not applicable to NMP2

**3.3.17**      **Class 1 Augmented Inspection**

Scope of Examination - All pipe welds on Class 1 portions of systems on high-energy piping systems within the break exclusion region at the containment penetrations. These inspections are described under B-J (paragraph 3.3.9) since the Class 1 break exclusion welds are B-J scope welds. This examination follows from an FSAR requirement which is described fully in paragraph 1.3.1 of this document.

**Time Frame - Interval Distribution (ID)**



Scope of Examination - CRD HCU Valves #101, 102, and 112. This examination follows the recommendations of SIL 419 and is described fully in paragraph 1.3.4 of this document.

Time Frame - See paragraph 1.3.4 of this document.

Scope of Examination - RPV Shroud Head Bolts. This examination follows the recommendations of SIL 433 and is fully described in paragraph 1.3.4 of this document.

Time Frame - See paragraph 1.3.4 of this document.

### 3.4 EXAMINATION OF CLASS 2 COMPONENTS

#### 3.4.1 Pressure-Retaining Welds in Class 2 Pressure Vessels (Category C-A)

##### Item C1.10 and C1.20

Scope of Examination - Multi-component concept is applicable, in that the required examinations may be limited to one vessel or distributed among vessels of similar size, design, and service. Refer to Appendix C for a listing which shows the Class 2 vessels that are in scope for this examination category and which of these vessels are considered to qualify for the multi-component approach.

Time Frame - Interval Distribution (ID)

##### Item C1.30

Not applicable to NMP2.



3.4.2 Pressure-Retaining Nozzle Welds in Vessels (Category C-B)

Item C2.21 and C2.22

Scope of Examination - All nozzles integrally welded or cast to vessels which are connected to piping examined under Examination Categories C-F-1 and C-F-2. In addition, the multi-component concept is applicable. Appendix C provides a listing of the Class 2 vessels in scope for this Examination Category and shows which vessels the multi-component approach is applicable to.

Time Frame - Interval Distribution (ID)  
and

Item C2.10 and C2.30

Not applicable to NMP2.

3.4.3 Integral Attachments to Vessels, Piping and Pumps (Category C-C)

The examinations of this category are limited to integral attachments whose design thickness is 3/4" or greater.

Item C3.10 - Integral Attachments to Vessels

Not applicable to NMP2

Item C3.20 - Integral Attachments to Piping

Scope of Examination - The integral attachments of the piping subject to examination under Categories C-F-1 and C-F-2.

Item C3.30 - Integral Attachments to Pumps

Scope of Examinations - All Class 2 pumps. In the case of multiple pumps, the integral attachments requiring examination are of those pumps examined



under Category C-G. Appendix D shows the pumps which are subject to examination by application of the multi-component concept.

Time Frame (for items C3.10, C3.20 and C3.30) - Interval Distribution (ID)

Item C3.40

Not applicable to NMP2.

**3.4.4 Pressure-Retaining Bolting Greater than 2 in. Diameter (Category C-D)**

Item C4.20 - Bolting in Piping

The bolting examined is bolting of piping required to be examined under Categories C-F-1 and C-F-2.

Item C4.30 - Bolting in Pumps

The bolting examined is bolting in pumps and valves examined under Category C-G. The multi-component concept is applicable, in that the bolting of only one pump or valve need be examined in the case of multiple pumps or valves of similar size, design, function, and service within a system. Appendix D shows which pumps and valves are subject to these examinations by application of the multi-component approach.

Time Frame for Items C4.20, C4.30 and C4.40 - Interval Distribution (ID)

Item C4.10 and C4.40 - Not applicable to NMP2.





3.4.5 Class 2 Pressure-Retaining Pipe Welds (Examination Categories C-F-1 and C-F-2)

Items C5.11, C5.12, C5.51, C5.52, and C5.81 (ASME Code Case N408 Item Numbers)

These requirements are determined from ASME Code Case N408.

Scope of Examination - 7.5% of all nonexempt circumferential pipe welds and branch connection welds, where the branch is >4" NPS (nominal pipe size) and connected to a nonexempt line. All longitudinal pipe welds intersecting a selected circumferential pipe weld shall also be examined. Only pipe welds with a nominal wall thickness  $\geq 3/8$ " will be examined. In accordance with the requirements of N408, the NMP2 weld selection is biased towards examining welds expected to undergo the highest stresses, such as those at terminal ends and closest to anchor points. Weld selection has been prorated among the systems and among the line sizes within each system.

Appendix E provides a breakdown of the welds in these examination categories and the selection distribution.

Time Frame - Interval Distribution (ID)

Item C5.51A (FSAR Augmented Requirements)

Scope of Examinations - As required by the NMP2 FSAR, all welds within the high-energy piping break exclusion region shall be volumetrically examined during the interval. Some of these welds have already been selected for examination under the Section XI requirements described in the preceding paragraph. In these already selected cases, only the Section XI exams are performed.

There are several items which should be noted concerning the examination plan printout tables under this category. First, all the Class 2 break exclusion welds (BEW's) are shown under C-F-2, since they are also within the scope of



C-F-2 exams. The BEW's have been distinguished in the plan tables from the Section XI - only welds by an entry of C5.51A in the code cat/item no. column. For Section XI purposes, these welds are counted under Item C5.51. For BEW's that have not been selected under Section XI, the FSAR requires a volumetric - only examination, where Section XI would require a volumetric and surface exam if the weld was selected. For these welds, an "\*" is shown with the exam column "Vol" entry to indicate that the Section XI surface exam (normally indicated with a "SUR") has been omitted since the weld is being examined under an augmented requirement which stipulates a volumetric examination only.

Time Frame - Interval Distribution (ID)

Items 5.20, 5.30, 5.60, and 5.70 (ASME Code Case N408 Item Numbers) - Not applicable to NMP2

3.4.6

Pressure-Retaining Welds in Class 2 Pumps and Valves (Category C-G)

Items C6.10 and C6.20

Scope of Examination - Class 2 pumps and valves with pressure-retaining welds in pump casings and valve bodies that are in piping runs selected for examination under Examination Categories C-F-1 and C-F-2.

Multi-component concept is applicable for multiple components of similar design, function, size, and service.

Appendix D shows a listing of the pumps and valves subject to these examinations by application of the multi-component concept.

Time Frame - Interval Distribution (ID)



**3.4.7**      **Class 2 Pressure Tests (Category C-H)**

**Items C7.10, C7.20, C7.30, C7.40, C7.50, C7.60, C7.70, and C7.80**

Scope of Examination - All external portions of pressure vessels, piping, pumps, and valves shall be examined concurrent with both inservice or functional tests and the hydrostatic test.

**Time Frame**

1.    1st Period (1P) - 100% examination concurrent with an inservice or functional test.
2.    2nd Period (2P) - 100% examination concurrent with an inservice or functional test.
3.    3rd Period (3P) - 100% examination concurrent with a hydrostatic test required at or near the end of the inspection interval.

**Note:** An inservice or functional test is required each period; however, this requirement is waived in the period that the hydrostatic test is performed. It is assumed that the hydrostatic test will be performed during the 3rd Period. However, if it is performed in another period, such as the 2nd, then the inservice or functional test is waived for that period.

**3.4.8**      **Class 2 Augmented Requirements**

Scope of Examination - All welds on Class 2 portions of systems on high-energy piping systems within the break exclusion region at the containment penetrations. These inspections are described under paragraph 3.4.5 of this document since the Class 2 break exclusion welds are also Category C-F-2 welds.

**Time Frame - Interval Distribution (ID)**



3.5 EXAMINATION OF CLASS 3 COMPONENTS

3.5.1 Class 3 Integral Attachments (Categories D-A, D-B, and D-C)

The selection basis for this Examination Category is addressed in Section II (Component Supports), Paragraph 2.3, since the examination scope consists of integral attachments corresponding to component supports that are selected to be examined under IWF of Section XI, per Note 3 of Examination Category Tables D-A, D-B, and D-C.

3.5.2 Class 3 Pressure Tests (Category D-A, D-B, and D-C)

Scope of Examination - All external portions of pressure vessels, piping, pumps, and valves shall be examined concurrent with both inservice (or functional tests) and a hydrostatic test.

Time Frame

1. 1st Period - 100% examination concurrent with an inservice or functional test.
2. 2nd Period - 100% examination concurrent with an inservice or functional test.
3. 3rd Period - 100% examination concurrent with a hydrostatic test required at or near the end of the inspection interval.

Note: An inservice or functional test is required each period; however, this requirement is waived in the period that the hydrostatic test is performed. It is assumed that the hydrostatic test will be performed during the 3rd Period of the interval.





4.0

RELIEF REQUESTS

In cases where the Section XI requirements have been determined to be impractical or impossible to comply with, Relief Requests have been prepared in accordance with 10CFR50.55a(g)(5)(iii) and are included in Appendix F. Although most of the first 10-year interval Relief Requests were previously issued for the NMP2 PSI program, some new requests for relief have been added.

All requests for relief from the inspection requirements of Subsections IWB, IWC, or IWD of Section XI will include the following as a minimum:

1. A unique alpha-numeric identifier for the Relief Request.

The identifiers for Class 1 and 2 Relief Requests will take the following format:

RR-IWX-YZ

Where:

X = B for Class 1, C for Class 2

YZ = Sequentially assigned two-digit number

2. Exact identity of the component(s) for which relief from Section XI requirements is requested. This shall include a brief description of the component's function.
3. The ASME Code Class, Examination Category, Category, and Item Number.
4. The specific ASME Code Exam requirement(s).
5. Information which justifies the request for relief which includes a statement concerning the potential impact on safety.



6. When applicable, a specification of the examination or testing which will be performed in lieu of the ASME Code requirements.
7. The schedule for implementation of the alternate examination or testing provides the schedule/frequency differs from the Code requirement.

The IWB, IWC, and IWD relief requests can be found in Appendix F.



5.0

EXAMINATION PLAN TABLE FIELDS DESCRIPTION

The examination plan tables are included as Appendix G. A brief description of each plan table field is given below. The numbers in parentheses correspond to those found on the Sample Examination Table found in Table 5.0-1.

- (1) SYSTEM - This will be the three character system designator. Each system begins on a new page.
- (2) WELD NUMBER/COMPONENT ID - The alpha-numeric identifier for the weld, bolt, or component surface to be examined. This identifier may only be unique to the particular weld or part of a component.
- (3) COMPONENT DESCRIPTION - The identifier which, together with the component/weld number, uniquely identifies the item to be examined. In cases where the component/weld number alone completely identifies the item, this column will describe the inspection situation. For example, "saddle" or "pipe/elbow" for an integral attachment or pipe weld.
- (4) ASSOCIATED ID - Piping line designation from the P&ID.
- (5) CODE CAT/ITEM - The ASME Section XI Code category number and the Code item number within that category. For example, an entry of B-J/B9.11 indicates a Class 1 category B-J circumferential pipe weld of 4-inch NPS or smaller.

For the Class 1, 2, and 3 pressure test categories of B-P, C-H, and D-A/B/C parenthetical references have been placed after the item number entry to indicate the type of pressure test. These parenthetical references are defined below:

(H) - System Hydrostatic Test; Class 1, 2, or 3.

(L) - System Leakage Test; Class 1

(I/F) - System Inservice or Functional Test; Class 2 or 3



- (6) ISI DWG - This is the ISI sketch number and, when necessary, the drawing's identifiers for the parts requiring inspection.
- (7) P&ID - Identifies the three-character (2 numbers, 1 letter) designation prior to the last digit (Revision Number).
- (8) RELIEF NUMBER - The number of the associated relief request if applicable.
- (9) EXAM METHOD - This column will indicate the type of examination which is required. The abbreviations which are used in this column are shown below:

SUR - Surface Examination (Liquid Penetrant or Magnetic Particle)

VOL - Volumetric Examination (Ultrasonic)

VT-1 - Visual Examination in accordance with IWA-2211 of Section XI

VT-3 - Visual Examination in accordance with IWA-2213 or IWA-2214 of Section XI

\* - This Section XI Category B-J weld is also a break exclusion weld (BEW) which requires examination under the NMP2 FSAR, but has not been selected for B-J examination. Since the FSAR requires only a volumetric examination for BEW's, the Category B-J "SUR" entry in the examination column is replaced by an "\*" so that only the examination to be performed is indicated. Should the need ever arise to select additional B-J welds in the future, the "\*" will serve to indicate the examination which will be required if the weld is examined under Section XI Category B-J requirements.

VOL,SUR - Volumetric and Surface Exam are required.

VOL or SUR - Surface or Volumetric exam is required. For integral attachments, the option exists to do a volumetric exam when it is not practical to do a surface exam on both sides of the weld because of accessibility limitations.





(10) INSPECTION FREQUENCY - This column will indicate the time frame for the required examination. These time frames are explained in detail in paragraph 3.2.2. The abbreviations used in the plan examination table are shown below:

- 1P - Examine during 1st Period
- 2P - Examine during 2nd Period
- 3P - Examine during 3rd Period
- ID - Interval Distribution
- ID/1P, 3P - This applies only to the reactor vessel examination categories B-D and B-F. See paragraph 3.3.3 in the plan text.
- NS - Not selected for examination
- EOI - End of Interval
- RO - Refueling Outage
- DISS - Examine when disassembled
- DISG - Examine only one component within a multi-group when and if disassembly is required for maintenance. These time frames are explained in Section 3.2.2.



INSERVICE EXAMINATION TABLE IWB AND IWC  
EXAMINATIONS

NINE MILE POINT NUCLEAR POWER STATION - UNIT #2

SYSTEM:     (1)    

<u>WELD NUMBER/ COMPONENT ID</u>	<u>COMPONENT DESCRIPTION</u>	<u>ASSOCIATED ID</u>	<u>CODE CAT/ITEM</u>	<u>ISI DWG</u>	<u>P&amp;ID</u>	<u>RELIEF NUMBER</u>	<u>EXAM METHOD</u>	<u>INSPECTION FREQUENCY</u>
(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)

TABLE 5.0-1

SAMPLE IWB, IWC EXAMINATION PLAN TABLE



**APPENDIX A**  
**CLASS 1, CATEGORY B-J**  
**PIPE WELD BREAKDOWN SUMMARY**



APPENDIX A

**Table 1: Nonexempt Class 1 Circumferential Pipe Weld Count Summary**

This table shows the total number of nonexempt circumferential pipe welds in each Class 1 system.

**Table 2: Nonexempt Class 1 Pipe Weld Count**

For each nonexempt Class 1 isometric within a system, this table shows the number of welds for each of the Section XI Category B-J item numbers.

**Table 3: Class 1 Pipe Welds Selected for Examination**

This table lists the welds selected for examination. In cases where the reason for selecting a particular weld is other than random selection, the reason is given in the table. In cases where longitudinal welds intersect a selected circumferential weld, the longitudinal weld number is given.





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TABLE 1: NONEXEMPT CLASS 1  
 CIRCUMFERENTIAL PIPE WELD COUNT SUMMARY

<u>System</u>	<u>Abbreviation</u>	<u>Nonexempt Weld Count</u>	<u>Number Selected*</u>
High-pressure Core Spray	CSH	21	5
Low-pressure Core Spray	CSL	19	5
Drywell Equipment Drains	DER	3	1
Feedwater	FWS	99	25
Reactor Core Isolation Cooling	ICS	65	16
Reactor Vessel Instrumentation	ISC	4	1
Main Steam	MSS	250	64
Reactor Recirculation	RCS	106	26
Residual Heat Removal	RHS	164	42
Standby Liquid Control	SLS	52	14
Reactor Water Cleanup	WCS	146	36
TOTAL WELD COUNT		929	235

\*NUMBER SELECTED = 25% X NONEXEMPT WELD COUNT



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TABLE 2: NONEXEMPT ISI CLASS 1 PIPE WELD COUNT

<u>System: CSH</u>	<u>Code Item No.</u>						
	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
<u>Isometric Dwg. No.</u>							
ISI-25-09	2						
ISI-25-10	18					1	
Item Totals:	20	0	0	0	0	1	0
NUMBER SELECTED:	5					0	

<u>System: CSL</u>	<u>Code Item No.</u>						
	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
<u>Isometric Dwg. No.</u>							
ISI-26-05	19						
Item Totals:	19	0	0	0	0	0	0
NUMBER SELECTED:	5						



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TABLE 2: NONEXEMPT ISI CLASS 1 PIPE WELD COUNT

System: <u>DER</u>	Code Item No.						
<u>Isometric Dwg. No.</u>	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
ISI-07-A	---	---	<u>3</u>	---	---	---	---
Item Totals:	0	0	<u>3</u>	0	0	0	0
NUMBER SELECTED:			1				

System: <u>FWS</u>	Code Item No.						
<u>Isometric Dwg. No.</u>	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
ISI-47-13	19				2		
ISI-47-14	11				1		
ISI-47-15	14						
ISI-47-16	20				2		
ISI-47-17	11				1		
ISI-47-18	<u>18</u>	---	---	---	---	---	---
Item Totals	<u>93</u>	0	0	0	<u>6</u>	0	0
NUMBER SELECTED:	23				2		



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TABLE 2: NONEXEMPT ISI CLASS 1 PIPE WELD COUNT

System: <u>ICS</u>	Code Item No.						
<u>Isometric Dwg. No.</u>	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
ISI-57-07	47						
ISI-57-09	<u>17</u>					<u>1</u>	
Item Totals:	<u>64</u>	0	0	0	0	<u>1</u>	0
NUMBER SELECTED:	16					0	

System: <u>ISC</u>	Code Item No.						
<u>Isometric Dwg. No.</u>	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
ISC-322B			<u>4</u>				
Item Totals:	0	0	<u>4</u>	0	0	0	0
NUMBER SELECTED:			1				





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TABLE 2: NONEXEMPT ISI CLASS 1 PIPE WELD COUNT

System: <u>MSS</u>	Code Item No.						
<u>Isometric Dwg. No.</u>	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
ISI-01-13	21				4	1	5
ISI-01-14	24				6		3
ISI-01-15	23				5		3
ISI-01-16	21				4		5
ISI-01-20	1						
ISI-01-21	15		2			4	
ISI-47-A			33				2
ISI-106-A	1		16				
ISI-107-A			12				1
ISI-110-A			18				1
ISI-110-B			19				
Item Totals:	<u>106</u>	<u>0</u>	<u>100</u>	<u>0</u>	<u>19</u>	<u>5</u>	<u>20</u>
NUMBER SELECTED:	29		24		5	1	5



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TABLE 2: NONEXEMPT ISI CLASS 1 PIPE WELD COUNT

System: <u>RCS</u>	<u>Code Item No.</u>						
<u>Isometric Dwg. No.</u>	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
ISI-64-00 Sheets 1 through 6/6	<u>92</u>	<u>81</u>	<u>    </u>	<u>    </u>	<u>14</u>	<u>    </u>	<u>    </u>
Item Totals:	<u>92</u>	<u>81</u>	0	0	<u>14</u>	0	0
NUMBER SELECTED:	23	35			3		



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TABLE 2: NONEXEMPT ISI CLASS 1 PIPE WELD COUNT

System: <u>RHS</u>	Code Item No.						
<u>Isometric Dwg. No.</u>	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
ISI-177-A			12				8
ISI-66-19	4						
ISI-66-21	2						
ISI-66-26	2						
ISI-66-31	2						
ISI-66-32	2						
ISI-66-47	16						
ISI-66-50	25						
ISI-66-51	20						
ISI-66-52	19						
ISI-66-53	14	1				2	
ISI-66-54	16	1				2	
ISI-66-55	<u>18</u>						
Item Totals:	<u>140</u>	<u>2</u>	<u>12</u>	0	0	<u>4</u>	<u>8</u>
NUMBER SELECTED:	35	2	3			2	2



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TABLE 2: NONEXEMPT ISI CLASS 1 PIPE WELD COUNT

System: <u>SLS</u>	Code Item No.						
	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
<u>Isometric Dwg. No.</u>							
ISI-075-A			14				
ISI-088-A			31				1
ISI-088-B			6				
Item Totals:	0	0	51	0	0	0	1
NUMBER SELECTED:			14				0

System: <u>WCS</u>	Code Item No.						
	<u>B9.11</u>	<u>B9.12</u>	<u>B9.21</u>	<u>B9.22</u>	<u>B9.31</u>	<u>B9.32</u>	<u>B9.40</u>
<u>Isometric Dwg. No.</u>							
ISI-012-A			5				
ISI-09-05	44				1		
ISI-09-06	21		17		1	2	
ISI-09-14	33						
ISI-094-A			8				
ISI-100-A			8				
ISI-217-A			5				1
Item Totals:	98	0	43	0	2	2	1
NUMBER SELECTED:	23		11		1	1	0





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TABLE 3: CLASS 1 PIPE WELDS SELECTED FOR EXAMINATION

<u>Weld Number</u>	<u>Code Item No.</u>	<u>Reason (See Key)</u>	<u>Associated Longitudinal Weld(s)</u>
2CSH-25-09-FW009	B9.11	ANC	None
2CSH-25-10-FW001	B9.11	ANC	None
2CSH-25-10-FW004	B9.11		None
2CSH-25-10-FW010	B9.11		None
2CSH-25-10-SW010	B9.11		None
2CSL-26-05-FW005	B9.11	ANC	None
2CSL-26-05-FW006	B9.11	ANC	None
2CSL-26-05-FW009	B9.11		None
2CSL-26-05-FW012	B9.11	ANC	None
2CSL-26-05-SW016	B9.11		None
2DER-07A-FW002	B9.21		None
2FWS-47-13-FW008	B9.11	DM	None
2FWS-47-13-FW009	B9.11	DM	None
2FWS-47-13-FW010	B9.11	ANC	None
2FWS-47-13-SW012	B9.11		None
2FWS-47-13-VW003	B9.31		None
2FWS-47-14-FW004	B9.11		None
2FWS-47-14-FW013	B9.11		None
2FWS-47-14-SW005	B9.11	ANC	None
2FWS-47-15-FW003	B9.11	ANC	None
2FWS-47-15-FW007	B9.11	ANC	None
2FWS-47-15-SW004	B9.11		None
2FWS-47-15-SW009	B9.11		None
2FWS-47-16-FW003	B9.11		None
2FWS-47-16-FW008	B9.11	DM	None
2FWS-47-16-FW009	B9.11	DM	None
2FWS-47-16-FW010	B9.11	ANC	None
2FWS-47-16-SW003	B9.11		None
2FWS-47-16-VW003	B9.31		None
2FWS-47-17-FW002	B9.11		None

REASON FOR SELECTION KEY:

ANC = Welded to or adjacent to an anchor  
DM = Dissimilar metal weld  
PSI = PSI indication



<u>Weld Number</u>	<u>Code Item No.</u>	<u>Reason (See Key)</u>	<u>Associated Longitudinal Weld(s)</u>
2FWS-47-17-FW004	B9.11	ANC	None
2FWS-47-17-SW008	B9.11		None
2FWS-47-18-FW003	B9.11	ANC	None
2FWS-47-18-FW007	B9.11	ANC	None
2FWS-47-18-SW004	B9.11		None
2FWS-47-18-SW012	B9.11		None
2ICS-57-07-FW005	B9.11	ANC	None
2ICS-57-07-FW009	B9.11		None
2ICS-57-07-FW013	B9.11		None
2ICS-57-07-FW021	B9.11	ANC	None
2ICS-57-07-FW026	B9.11		None
2ICS-57-07-FW034	B9.11		None
2ICS-57-07-FWSW013	B9.11		None
2ICS-57-07-SW003	B9.11		None
2ICS-57-07-SW007	B9.11		None
2ICS-57-07-SW014	B9.11		None
2ICS-57-07-SW019	B9.11		None
2ICS-57-07-SW026	B9.11		None
2ICS-57-09-FW002	B9.11		None
2ICS-57-09-FW007	B9.11	ANC	None
2ICS-57-09-FW008	B9.11	ANC	None
2ICS-57-09-SW010	B9.11		None
2ISC-322B-FW022	B9.21	ANC	None
2MSS-01-13-FW001	B9.11	ANC	None
2MSS-01-13-FW008	B9.11	ANC	None
2MSS-01-13-FW009	B9.11	ANC	None
2MSS-01-13-SW007	B9.31		None
2MSS-01-13-FW020	B9.11	ANC	None
2MSS-01-13-FW027	B9.40		None
2MSS-01-13-SW011	B9.32		None
2MSS-01-13-SW014	B9.11		None
2MSS-01-14-FW001	B9.11	ANC	None
2MSS-01-14-FW008	B9.11	ANC	None
2MSS-01-14-FW009	B9.11	ANC	None
2MSS-01-14-FW020	B9.11	ANC	None
2MSS-01-14-FW027	B9.11	ANC	None
2MSS-01-14-SW006	B9.11		None
2MSS-01-14-SW008	B9.31		None
2MSS-01-14-SW010	B9.31		None
2MSS-01-14-SW019	B9.11		None
2MSS-01-15-FW001	B9.11	ANC	None
2MSS-01-15-FW008	B9.11	ANC	None
2MSS-01-15-FW009	B9.11	ANC	None
2MSS-01-15-FW020	B9.11	ANC	None



<u>Weld Number</u>	<u>Code Item No.</u>	<u>Reason (See Key)</u>	<u>Associated Longitudinal Weld(s)</u>
2MSS-01-15-FW027	B9.11	ANC	None
2MSS-01-15-SW008	B9.31		None
2MSS-01-15-SW011	B9.11		None
2MSS-01-15-SW017	B9.11		None
2MSS-01-16-FW001	B9.11	ANC	None
2MSS-01-16-FW008	B9.11	ANC	None
2MSS-01-16-FW009	B9.11	ANC	None
2MSS-01-16-FW020	B9.11	ANC	None
2MSS-01-16-FW028	B9.40		None
2MSS-01-16-SW004	B9.31		None
2MSS-01-16-SW010	B9.11		None
2MSS-01-20-FW001	B9.11	ANC	None
2MSS-01-21-FW006	B9.11	ANC	None
2MSS-01-21-SW005	B9.32		None
2MSS-01-21-SW010	B9.11		None
2MSS-01-21-SW015	B9.11		None
2MSS-047A-FW001A	B9.40		None
2MSS-047A-FW002A	B9.21		None
2MSS-047A-FW006	B9.21		None
2MSS-047A-FW012B	B9.21	ANC	None
2MSS-047A-FW014	B9.21		None
2MSS-047A-FW019A	B9.21	ANC	None
2MSS-047A-FW022	B9.21		None
2MSS-047A-FW023A	B9.40		None
2MSS-047A-FW026B	B9.21		None
2MSS-106A-FW002	B9.21		None
2MSS-106A-FW010	B9.21		None
2MSS-106A-FW014	B9.21		None
2MSS-106A-FW022	B9.21		None
2MSS-107A-FW002A	B9.21		None
2MSS-107A-FW005	B9.21		None
2MSS-107A-FW007	B9.40		None
2MSS-107A-FW012A	B9.21		None
2MSS-110A-FW003	B9.21		None
2MSS-110A-FW007A	B9.21		None
2MSS-110A-FW011	B9.21		None
2MSS-110A-FW016	B9.21		None
2MSS-110A-FW028A	B9.21		None
2MSS-110B-FW005	B9.21		None
2MSS-110B-FW009	B9.21		None
2MSS-110B-FW013	B9.21		None
2MSS-110B-FW018	B9.21		None
2MSS-110B-FW022	B9.21		None



<u>Weld Number</u>	<u>Code Item No.</u>	<u>Reason (See Key)</u>	<u>Associated Longitudinal Weld(s)</u>
2RCS-64-00-FWA01	B9.11	ANC	Yes:
	B9.12		-LW01
2RCS-64-00-FWA05	B9.11	ANC	Yes:
	B9.12		-LW08A
	B9.12		-LW08B
2RCS-64-00-FWA06	B9.11	ANC	None
2RCS-64-00-FWA13	B9.11		Yes:
	B9.12		-LW27
2RCS-64-00-FWA17	B9.11	ANC	Yes:
	B9.12		-LW32
2RCS-64-00-FWA21	B9.11	ANC	Yes:
			-LW23
2RCS-64-00-FWA24	B9.31		None
2RCS-64-00-FWB01	B9.11	ANC	Yes:
	B9.12		-LW33
2RCS-64-00-FWB08	B9.11		Yes:
	B9.12		-LW42
2RCS-64-00-FWB12	B9.11		Yes:
	B9.12		-LW60
2RCS-64-00-FWB14	B9.11		Yes:
	B9.12		-LW47
2RCS-64-00-FWB19	B9.11		Yes:
	B9.12		-LW49
2RCS-64-00-SW03	B9.11		None
2RCS-64-00-SW12	B9.11		None
2RCS-64-00-SW17	B9.31		None
2RCS-64-00-SW20	B9.11		Yes:
	B9.12		-LW22A
	B9.12		-LW22B
	B9.12		-LW21
2RCS-64-00-SW26	B9.11		Yes:
	B9.12		-LW19
2RCS-64-00-SW32	B9.11		Yes:
	B9.12		-LW28A
	B9.12		-LW28B
	B9.12		-LW29
2RCS-64-00-SW38	B9.11		Yes:
	B9.12		-LW04
2RCS-64-00-SW40	B9.11		Yes:
	B9.12		-LW01
	B9.12		-LW02A
	B9.12		-LW02B
2RCS-64-00-SW45	B9.11		Yes:
	B9.12		-LW43A
	B9.12		-LW43B





<u>Weld Number</u>	<u>Code Item No.</u>	<u>Reason (See Key)</u>	<u>Associated Longitudinal Weld(s)</u>
	B9.12		-LW44
2RCS-64-00-SW51	B9.31		None
2RCS-64-00-SW54	B9.11		Yes:
	B9.12		-LW48A
	B9.12		-LW48B
	B9.12		-LW49
2RCS-64-00-SW62	B9.11		Yes:
	B9.12		-LW50
2RCS-64-00-SW66	B9.11		Yes:
	B9.12		-LW58A
	B9.12		-LW58B
	B9.12		-LW59
2RCS-64-00-SW94	B9.11		Yes:
	B9.12		-LW56
	B9.12		-LW55A
	B9.12		-LW55B
2RHS-177A-FW003	B9.21		None
2RHS-177A-FW006	B9.40		None
2RHS-177A-FW009	B9.21		None
2RHS-177A-FW015	B9.21		None
2RHS-177A-FW016	B9.40		None
2RHS-66-19-FW005	B9.11	ANC	None
2RHS-66-31-FW013	B9.11	ANC	None
2RHS-66-47-FW006	B9.11		None
2RHS-66-47-FW017	B9.11		None
2RHS-66-47-SW014	B9.11		None
2RHS-66-47-SW016	B9.11		None
2RHS-66-50-FW001	B9.11	ANC	None
2RHS-66-50-FW006	B9.11		None
2RHS-66-50-FW008	B9.11	ANC	None
2RHS-66-50-SW005	B9.11		None
2RHS-66-50-SW012	B9.11		None
2RHS-66-50-SW017	B9.11		None
2RHS-66-51-FW001	B9.11	ANC	None
2RHS-66-51-FW005	B9.11		None
2RHS-66-51-FW008	B9.11	ANC	None
2RHS-66-51-FW017	B9.11		None
2RHS-66-51-SW011	B9.11		None
2RHS-66-52-FW001	B9.11	ANC	None
2RHS-66-52-FW007	B9.11	ANC	None
2RHS-66-52-SW003	B9.11		None
2RHS-66-52-SW010	B9.11		None
2RHS-66-53-FW001	B9.11	ANC	None
2RHS-66-53-FW005	B9.11		None



<u>Weld Number</u>	<u>Code Item No.</u>	<u>Reason (See Key)</u>	<u>Associated Longitudinal Weld(s)</u>
2RHS-66-53-SW004	B9.11		None
2RHS-66-53-SW006	B9.32		None
2RHS-66-53-SW010	B9.11	DM	Yes:
	B9.12		-LW02
2RHS-66-54-FW001	B9.11	ANC	None
2RHS-66-54-FW005	B9.11		None
2RHS-66-54-FWSW006	B9.11		None
2RHS-66-54-SW002	B9.11		None
2RHS-66-54-SW007	B9.32		None
2RHS-66-54-SW012	B9.11	DM	Yes:
	B9.12		-LW01
2RHS-66-55-FW001	B9.11		None
2RHS-66-55-FW005	B9.11		None
2RHS-66-55-FW008	B9.11	ANC	None
2RHS-66-55-SW001	B9.11	DM	None
2RHS-66-55-SW012	B9.11		None
2SLS-075A-FW001	B9.21	ANC	None
2SLS-075A-FW009	B9.21		None
2SLS-075A-FW014	B9.21		None
2SLS-075A-FW023A	B9.21		None
2SLS-088A-FW002	B9.21		None
2SLS-088A-FW006	B9.21		None
2SLS-088A-FW010	B9.21		None
2SLS-088A-FW014	B9.21		None
2SLS-088A-FW024	B9.21		None
2SLS-088A-FW039	B9.21	DM	None
2SLS-088A-FW045	B9.21		None
2SLS-088A-FW049	B9.21		None
2SLS-088B-FW001	B9.21	ANC	None
2SLS-088B-FW005A	B9.21		None
2WCS-012A-FW003B	B9.21		None
2WCS-09-05-FW006	B9.11		None
2WCS-09-05-FW013	B9.11		None
2WCS-09-05-FW019	B9.11		None
2WCS-09-05-SW004	B9.11		None
2WCS-09-05-SW009	B9.11		None
2WCS-09-05-SW011	B9.31		None
2WCS-09-05-SW018	B9.11		None
2WCS-09-05-SW020	B9.11	DM	None
2WCS-09-05-SW025	B9.11		None
2WCS-09-05-SW028	B9.11	DM	None
2WCS-09-05-SW035	B9.11		None
2WCS-09-06-FW002	B9.11		None



<u>Weld Number</u>	<u>Code Item No.</u>	<u>Reason (See Key)</u>	<u>Associated Longitudinal Weld(s)</u>
2WCS-09-06-FW006	B9.11	ANC	None
2WCS-09-06-FW007	B9.11	ANC	None
2WCS-09-06-FW013	B9.21		None
2WCS-09-06-FW018	B9.21		None
2WCS-09-06-FW027	B9.21		None
2WCS-09-06-FW036	B9.32		None
2WCS-09-06-SW002	B9.11		None
2WCS-09-06-SW010	B9.11		None
2WCS-09-06-SW013	B9.21		None
2WCS-09-06-SW021	B9.21		None
2WCS-09-14-FW011	B9.11		None
2WCS-09-14-FW015	B9.11		None
2WCS-09-14-FW024	B9.11		None
2WCS-09-14-SW018	B9.11		None
2WCS-09-14-SW026	B9.11		None
2WCS-09-14-SW030	B9.11		None
2WCS-09-14-SW034	B9.11		None
2WCS-09-14-SW039	B9.11		None
2WCS-094A-FW002B	B9.21		None
2WCS-094A-FW005	B9.21		None
2WCS-100A-FW002	B9.21		None
2WCS-100A-FW007A	B9.21		None
2WCS-217A-FW007	B9.21		None



**APPENDIX B**

**CLASS 1 MULTIPLE PUMP AND VALVE BREAKDOWN**





## APPENDIX B

This appendix shows the equivalency of the Class 1 pumps and valves subject to examination under ASME Section XI, Examination Categories B-L-2, B-M-1, and B-M-2.

### **Class 1 Pumps**

The recirculation pumps 2RCS\*P1A and 2RCS\*P1B are the only Class 1 pumps at NMP2.

Section XI, Table IWB-2500, Examination Category B-L-2 (Pump Casing Internal Surfaces) permits the examination of only "...one pump in each group of pumps performing similar functions in the system." The NMP2 recirculation pumps are considered equivalent. Pump 2RCS\*P1A has been selected for B-L-2 examinations. However, at any time prior to performing the examinations, NMPC reserves the right to alternatively select Pump 2RCS\*P1B for the examinations. Selecting 2RCS\*P1B in this manner will fulfill the Section XI ISI examination plan requirement.

The other IWB-2500 examination categories which apply to the NMP2 recirculation pumps are:

B-G-1: Pressure-retaining Bolting Greater than 2-Inch Diameter

B-K-1: Integral Attachments

For Category B-G-1, the bolting examinations may be limited to the pump selected for examination under Category B-L-2. Although footnote (3) of Table IWB-2500, Category B-G-1, states that the examinations may be limited to the pumps selected under B-L-1, ASME Code Case N419 and Interpretation X1-1-83-76 provides additional clarification by stating that the B-G-1 pump bolting examinations may be limited to those pumps selected for examination under Category B-L-2. Only the bolting of 2RCS\*P1A is therefore scheduled for B-G-1 examination.

Note that, for Category B-K-1, use of the multicomponent concept is not permitted by Section XI. Therefore, as explained in paragraph 3.3.10 of the text, the integral attachments of both recirculation pumps are required to be examined.

### **Class 1 Valves**

Class 1 valves with pressure-retaining body welds require examination under Category B-M-1. Class 1 valves exceeding 4" NPS require a visual examination of internal surfaces under Category B-M-2. Both categories allow the examination of only one valve within each group of valves of the same design, same manufacturing method, and similar function. Table 1 of this appendix shows the Class 1 valves which have been determined to meet this multicomponent equivalency criteria.

The only other IWB-2500 examination category which is applicable to the Class 1 valves at NMP2 is B-G-2, Pressure-retaining Bolting 2-Inch Diameter and Less.



For examination of valve bolting under Category B-G-2, ASME Code Case N426 provides the clarification that determines which valves are subject to bolting examination. According to Code Case N426, the bolting examinations for valves may be limited to those valves selected for examination under Examination Category B-M-2. Therefore, the valves selected for B-M-2 examination, as indicated in Table 1 of this appendix, are the same valves which will undergo B-G-2 bolting examinations during the first ten-year ISI interval.

Note that only one valve from each multi-group has been selected for examination during the first interval. NMPC reserves the right to select an alternate valve from the same multi-group at any time prior to examining the originally scheduled valve. Selecting an alternate valve in this manner will fulfill the Section XI ISI examination plan requirement.



**SECTION I  
APPENDIX B**

**Table 1: ISI Class 1 Multiple Valve Equivalency Table**

<u>Multi-Group No.</u>	<u>Valve Number</u>	<u>Select for Exam(s)?</u>	<u>P&amp;ID</u>	<u>Valve Design</u>	<u>ISI Sketch</u>	<u>B-G-2 ID No.</u>	<u>B-M-2 ID No.</u>	<u>B-M-1 ID No.</u>
1	2CSH*MOV107	Yes	33-A	Gate	2	VB-100	VBY-102	N/A
2	2CSH*AOV108	Yes	33-A Check	Swing-	3	VB-500	VBY-100	N/A
3	2CSH*HCV120	Yes	33-A	Gate	1	VB-501	VBY-101	N/A
4	2CSL*MOV104	Yes	32-A	Gate	8	VB-101	VBY-105	N/A
5	2CSL*AOV101	Yes	32-A Check	Swing-	9	VB-502	VBY-103	N/A
6	2CSL*HCV117	Yes	32-A	Gate	7	VB-503	VBY-104	N/A
7	2FWS*MOV21A	Yes	6-B	Gate	21	VB-504	VBY-110	N/A
7	2FWS*MOV21B	No	6-B		22	VB-505	VBY-111	N/A
8	2FWS*AOV23A	Yes	6-B	Swing-	17	VB-506	VBY-106	N/A
8	2FWS*AOV23B	No	6-B	Check	18	VB-507	VBY-107	N/A
8	2FWS*V12A	No	6-B		23	VB-508	VBY-112	N/A
8	2FWS*V12B	No	6-B		24	VB-509	VBY-113	N/A
9	2FWS*HCV54A	Yes	6-B	Angle	19	VB-510	VBY-108	N/A
9	2FWS*HCV54B	No	6-B		20	VB-511	VBY-109	N/A
10	2ICS*MOV121	Yes	35-A	Gate	28	VB-512	VBY-116	N/A
10	2ICS*MOV128	No	35-A		29	VB-513	VBY-118	N/A
11	2ICS*AOV156	Yes	35-C	Swing-	26	VB-514	VBY-114	N/A
11	2ICS*AOV157	No	35-C	Check	27	VB-515	VBY-115	N/A
12	2ICS*MOV126	Yes	35-C	Gate	25	VB-102	VBY-117	N/A



**SECTION I  
APPENDIX B**

**Table 1: ISI Class 1 Multiple Valve Equivalency Table (Cont'd)**

<u>Multi-Group No.</u>	<u>Valve Number</u>	<u>Select for Exam(s)?</u>	<u>P&amp;ID</u>	<u>Valve Design</u>	<u>ISI Sketch</u>	<u>B-G-2 ID No.</u>	<u>B-M-2 ID No.</u>	<u>B-M-1 ID No.</u>
13	2MSS*PSV120	Yes	1-A	Safety-Valve	31	PB107, VB123 554, 555, 556	VBY-130	VWPSV120
13	2MSS*PSV121	No	1-A		32	PB110, VB124 557, 558, 559	VBY-131	VWPSV121
13	2MSS*PSV122	No	1-A		33	PB113, VB125 560, 561, 562	VBY-132	VWPSV122
13	2MSS*PSV123	No	1-A		34	PB116, VB126 563, 564, 565	VBY-133	VWPSV123
13	2MSS*PSV124	No	1-B		35	PB119, VB127 566, 567, 568	VBY-134	VWPSV124
13	2MSS*PSV125	No	1-B		36	PB122, VB128 569, 570, 571	VBY-135	VWPSV125
13	2MSS*PSV126	No	1-B		37	PB125, VB129 572, 573, 574	VBY-136	VWPSV126
13	2MSS*PSV127	No	1-B		38	PB128, VB130 575, 576, 577	VBY-137	VWPSV127
13	2MSS*PSV128	No	1-B		39	PB131, VB131 578, 579, 580	VBY-138	VWPSV128
13	2MSS*PSV129	No	1-C		40	PB134, VB132 581, 582, 583	VBY-139	VWPSV129
13	2MSS*PSV130	No	1-C		41	PB137, VB133 584, 585, 586	VBY-140	VWPSV130
13	2MSS*PSV131	No	1-C		42	PB140, VB134 587, 588, 589	VBY-141	VWPSV131
13	2MSS*PSV132	No	1-C		43	PB143, VB135 590, 591, 592	VBY-142	VWPSV132
13	2MSS*PSV133	No	1-C		44	PB146, VB136 593, 594, 595	VBY-143	VWPSV133
13	2MSS*PSV134	No	1-D		45	PB149, VB137 596, 597, 598	VBY-144	VWPSV134
13	2MSS*PSV135	No	1-D		46	PB152, VB138 599, 600, 601	VBY-145	VWPSV135
13	2MSS*PSV136	No	1-D		47	PB155, VB139 602, 603, 604	VBY-146	VWPSV136
13	2MSS*PSV137	No	1-D	48	PB158, VB140 605, 606, 607	VBY-147	VWPSV137	





SECTION I  
APPENDIX B

Table 1: ISI Class 1 Multiple Valve Equivalency Table (Cont'd)

<u>Multi-Group No.</u>	<u>Valve Number</u>	<u>Select for Exam(s)?</u>	<u>P&amp;ID</u>	<u>Valve Design</u>	<u>ISI Sketch</u>	<u>B-G-2 ID No.</u>	<u>B-M-2 ID No.</u>	<u>B-M-1 ID No.</u>
14	2MSS*AOV6A	No	1-E	Y-Globe	309	VB546	VBY178	N/A
14	2MSS*AOV6B	No	1-E		310	VB547	VBY179	N/A
14	2MSS*AOV6C	No	1-E		311	VB548	VBY180	N/A
14	2MSS*AOV6D	No	1-E		312	VB549	VBY181	N/A
14	2MSS*AOV7A	Yes	1-F		313	VB550	VBY182	N/A
14	2MSS*AOV7B	No	1-F		314	VB551	VBY183	N/A
14	2MSS*AOV7C	No	1-F		315	VB552	VBY184	N/A
14	2MSS*AOV7D	No	1-F		316	VB553	VBY185	N/A
15	2MSS*MOV111	No	1-E	Globe	49	VB-103	VBY-127	N/A
15	2MSS*MOV112	Yes	1-E		50	VB-104	VBY-128	VWMOV112
16	2MSS*MOV207	Yes	1-E	Globe	51	VB-524	VBY-129	N/A
17	2RCS*MOV10A	Yes	29-B	Gate	64	VB-113	VBY-150	N/A
17	2RCS*MOV10B	No	29-C		65	VB-114	VBY-151	N/A
18	2RCS*MOV18A	Yes	29-B	Gate	66	VB-115	VBY-152	N/A
18	2RCS*MOV18B	No	29-C		67	VB-116	VBY-153	N/A
19	2RCS*HYV17A	Yes	29-B	Gate	62	VB105, VB107, VB109, VB111	VBY-148	N/A
19	2RCS*HYV17B	No	29-C		63	VB106, VB108, VB110, VB112	VBY-149	N/A
20	2RHS*HCV54A	Yes	31-A	Gate	77	VB-525	VBY-163	N/A
20	2RHS*HCV54B	No	31-A		78	VB-526	VBY-164	N/A
21	2RHS*AOV39A	Yes	31-A	Swing- Check	71	VB-527	VBY-157	N/A
21	2RHS*AOV39B	No	31-A		72	VB-528	VBY-158	
22	2RHS*MOV40A	Yes	31-A	Globe	85	VB-529	VBY-171	N/A
22	2RHS*MOV40B	No	31-B		86	VB-530	VBY-172	N/A



**SECTION I  
APPENDIX B**

**Table 1: ISI Class 1 Multiple Valve Equivalency Table (Cont'd)**

<u>Multi-Group No.</u>	<u>Valve Number</u>	<u>Select for Exam(s)?</u>	<u>P&amp;ID</u>	<u>Valve Design</u>	<u>ISI Sketch</u>	<u>B-G-2 ID No.</u>	<u>B-M-2 ID No.</u>	<u>B-M-1 ID No.</u>
23	2RHS*MOV112	Yes	31-A	Gate	80	VB-531	VBY-166	N/A
23	2RHS*MOV113	No	31-A		81	VB-532	VBY-167	N/A
24	2RHS*HCV53A	Yes	31-A	Gate	74	VB-533	VBY-160	N/A
24	2RHS*HCV53B	No	31-A		75	VB-534	VBY-161	N/A
25	2RHS*HCV53C	Yes	31-A	Gate	76	VB-535	VBY-162	N/A
26	2RHS*AOV16A	Yes	31-A	Swing-Check	68	VB-536	VBY-154	N/A
26	2RHS*AOV16B	No	31-A		69	VB-537	VBY-155	N/A
27	2RHS*AOV16C	Yes	31-A	Swing-Check	70	VB-538	VBY-156	N/A
28	2RHS*MOV24A	Yes	31-A	Gate	82	VB-539	VBY-168	N/A
28	2RHS*MOV24B	No	31-B		83	VB-540	VBY-169	N/A
29	2RHS*MOV24C	Yes	31-B	Gate	84	VB-541	VBY-170	N/A
30	2RHS*V143	Yes	31-B	Swing-Check	87	VB-542	VBY-173	N/A
31	2RHS*MOV104	Yes	31-B	Globe	79	VB-543	VBY-165	N/A
32	2RHS*HCV131	Yes	31-A	Gate	73	VB-544	VBY-159	N/A
33	2WCS*MOV102	Yes	37-A	Globe	298	VB-118	VBY-174	N/A
33	2WCS*MOV112	No	37-A		299	VB-119	VBY-175	N/A
34	2WCS*MOV103	Yes	37-A	Globe	302	VB-122	VBY-176	N/A
35	2WCS*MOV200	Yes	37-B	Globe	303	VB-545	VBY-177	N/A



**APPENDIX C**  
**CLASS 2 MULTIPLE VESSEL BREAKDOWN**



## APPENDIX C

This appendix shows the equivalency of the Class 2 vessels subject to examination under ASME Section XI, Examination Categories C-A, C-B, C-C, and C-D.

Section XI allows for the examination of only one vessel "...in the case of multiple vessels of similar design, size, and service..." for each of the examination categories which apply to Class 2 vessels. The RHS heat exchangers 2RHS\*E1A and 2RHS\*E1B are the only Class 2 nonexempt pressure vessels at NMP2. The RHS heat exchangers are considered to be equivalent and meet the multicomponent equivalency criteria. Heat exchanger 1A has been selected for the subject Class 2 examinations.

Two of the four Class 2 vessel examination categories do not apply to the RHS heat exchangers. These are:

- C-C Integral Attachments  
(Limited to attachments with thickness equal to or greater than 0.75 inch)
- C-D Pressure-Retaining Bolting Greater than 2-Inch Diameter

The remaining categories which do apply to the RHS heat exchangers are:

- C-A, Pressure-Retaining Vessel Welds
- C-B, Pressure-Retaining Nozzle Welds

The RHS heat exchanger examination requirements are summarized in Table 1 of this appendix.

Although Heat Exchanger E1A has been selected for all of the scheduled examinations, NMPC reserves the right to re-distribute the exams solely or partially on Heat Exchanger E1B. Re-distributing the examinations in this manner does not violate the requirements of the Section XI examination plan as long as the examinations performed among the two heat exchangers is equivalent to the examinations originally scheduled for E1A.





SECTION I  
 APPENDIX C

TABLE 1: SUMMARY OF CLASS 2 VESSEL EXAMINATIONS

<u>Vessel</u>	<u>Selected for Exam</u>	<u>ISI Sketch</u>	<u>Areas Requiring Examination</u>	
			<u>Code Category C-A</u>	<u>Code Category C-B</u>
2RHS*E1A	Yes	091	HW100A HW101A	HW102A HW103A HW104A HW105A
2RHS*E1B	No	092	HW100B HW101B	HW102B HW103B HW104B HW105B



**APPENDIX D**  
**CLASS 2 MULTIPLE PUMP AND**  
**VALVE BREAKDOWN**



## APPENDIX D

This appendix shows which Class 2 pumps and valves are subject to the examinations required by Code Categories C-C, C-D, and C-G by application of the multicomponent concept.

### Class 2 Pumps

There are six nonexempt Class 2 pumps:

2CSH\*P1  
2CSL\*P1  
2ICS\*P1  
2RHS\*P1A  
2RHS\*P1B  
2RHS\*P1C

Of the three RHS pumps, two satisfy the equivalency criteria of the multi-component concept. Therefore, only one of the equivalent pumps, P1A or P1B is required to be selected for examinations. Because, the third RHS pump, P1C is unique in its function and therefore, it is also required to be examined. Although, P1A has been selected for examination, NMPC reserves the right to alternatively select P1B at any time prior to examining P1A. Selecting an alternate pump in this manner will fulfill the Section XI ISI examination plan requirement.

Because the remaining Class 2 pumps (2CSH\*P1, 2CSL\*P1, and 2ICS\*P1) are unique in their function, the multicomponent concept is not applicable to them. Each of these pumps are required to be examined under C-C, C-D, and C-G.

Table 1 shows the identification numbers of the welds and bolting requiring examination on the Class 2 pumps.



SECTION I  
APPENDIX D  
TABLE 1: CLASS 2 PUMPS REQUIRING ISI

Pump	Selected For Exam	ISI Sketch	ISI IDENTIFICATION		
			Code Cat. C-C	Code Cat. C-D	Code Cat. C-G
2CSH*P1	Yes	4A, B, C	PW220, PW221, PW222, PW223	N/A	PW200, PW201, PW203, PW204, PW205, PW206, PW207, PW208, PW209, PW210, PW212, PW215, PW216, PW217, PW218, PW219
2CSL*P1	Yes	10A, B	PW319	PPB100	PW300, PW301, PW306, PW308, PW309, PW310, PW311, PW312, PW314, PW315, PW317
2ICS*P1	Yes	VPF-8651-1-9	PW400, PR401, PW402, PW403,	N/A	N/A
2RHS*P1A	Yes	88A, B	PW121A	N/A	PW100A, PW101A, PW102A, PW103A, PW108A, PW110A, PW111A, PW112A, PW113A, PW115A, PW116A, PW118A, PW122A
2RHS*P1B	No	89A, B	PW121B	N/A	PW100B, PW101B, PW102B, PW103B, PW108B, PW110B, PW111B, PW112B, PW113B, PW115B, PW116B, PW118B, PW122B
2RHS*P1C	Yes	90A, B	PW121C	N/A	PW100C, PW101C, PW102C, PW103C, PW108C, PW110C, PW111C, PW112C, PW113C, PW115C, PW116C, PW118C, PW122C

NOTE: Two of the three Residual Heat Removal System pumps (2RHR\*P1A and B) satisfy the equivalency criteria of the multicomponent concept. Therefore, only one of these two pumps is required to be selected for examination.





Class 2 Valves

The Section XI, Table IWC-2500, Code Categories\* which concern valves are: C-C, C-D, and C-G. For the nonexempt Class 2 valves at NMP2, only Category C-G (Pressure-retaining Valve Body Welds) is applicable.

Section XI, Table IWC-2500, Category C-G, permits the examination of only one valve in a group of valves of similar design, function, and service. Table 2 of this appendix shows the nonexempt Class 2 valves for which Category C-G requires examination and the multicomponent equivalency of these valves. In Table 2, equivalent valves are identified by the same group number.

It should be noted that valve-to-pipe welds are not considered in Category C-G or this appendix. Valve-to-pipe weld examinations are covered in the applicable pipe weld category (C-F-1 or C-F-2).

One valve from each multi-group has been selected for examination during the first interval. NMPC reserves the right to select an alternate valve from the same multi-group at any time prior to examining the scheduled valve. Selecting an alternate valve in this manner will fulfill the Section XI ISI examination plan requirement.

\*Other than pressure tests, Category C-H.



**SECTION I  
APPENDIX D**

**Table 2: ISI Class 2 Multiple Valve Equivalency Table**

<u>Multivalve Group No.</u>	<u>Valve Number</u>	<u>Select for Exam(s)?</u>	<u>P&amp;ID</u>	<u>Valve Design</u>	<u>ISI Sketch</u>	<u>Category C-G ID Numbers</u>
1	2CSL*MOV112	Yes	32-A	Butterfly	15	VWMOV112-A,B,C,D
2	2CSL*V121	Yes	32-A	Butterfly	16	VWV121-B,C,D
3	2CSL*HCV118	Yes	32-A	Butterfly	13	VWHCV118-A,B,C,D
4	2CSL*HCV119	Yes	32-A	Butterfly	14	VWHCV119-A,B,C,D
5	2CSL*FV114	Yes	32-A	Globe	12	VWV114-A,B
6	2ICS*MOV122	Yes	35-A	Gate	30	VWMOV122
7	2RHS*MOV9A	Yes	31-F	Butterfly	110	VWMOV9A-A,B,C,D
7	2RHS*MOV9B	No	31-E	Butterfly	111	VWMOV9B-A,B,C,D
8	2RHS*MOV8A	Yes	31-F	Butterfly	108	VWMOV8A-A,B,C,D
8	2RHS*MOV8B	No	31-E	Butterfly	109	VWMOV8B-A,B,C,D
9	2RHS*MOV12A	Yes	31-D	Butterfly	102	VWMOV12A-A,B,C,D
9	2RHS*MOV12B	No	31-E	Butterfly	103	VWMOV12B-A,B,C,D
10	2RHS*PV21A	Yes	31-D	Globe	112	VWV21A-A,B
10	2RHS*PV21B	No	31-G	Globe	113	VWV21B-A,B
11	2RHS*FV38A	Yes	31-C	Globe	98	VWV38A-A,B
11	2RHS*FV38B	No	31-B	Globe	99	VWV38B-A,B
11	2RHS*FV38C	No	31-B	Globe	100	VWV38C-A,B



SECTION I  
APPENDIX D

Table 2: ISI Class 2 Multiple Valve Equivalency Table

<u>Multivalve Group No.</u>	<u>Valve Number</u>	<u>Select for Exam(s)?</u>	<u>P&amp;ID</u>	<u>Valve Design</u>	<u>ISI Sketch</u>	<u>Category C-G ID Numbers</u>
12	2RHS*V309	Yes	31-A	Gate	114	VWV309
12	2RHS*V248	No	31-B	Gate	N/A	N/A
13	2RHS*MOV30A	Yes	31-C	Butterfly	106	VWMOV30A-A,B,C,D
13	2RHS*MOV30B	No	31-C	Butterfly	107	VWMOV30B-A,B,C,D
14	2RHS*MOV1A	No	31-C	Butterfly	N/A	N/A
14	2RHS*MOV1B	No	31-F	Butterfly	N/A	N/A
15	2RHS*MOV1C	Yes	31-G	Butterfly	101	VWMOV1C-A,B,C,D
16	2RHS*V376	Yes	31-C	Butterfly	115	VWV376-A,C,D
16	2RHS*V377	No	31-F	Butterfly	116	VWV377-A,C,D
17	2RHS*V378	Yes	31-G	Butterfly	117	VWV378-A,C,D
18	2RHS*MOV2A	Yes	31-F	Butterfly	104	VWMOV2A-A,B,C,D
18	2RHS*MOV2B	No	31-F	Butterfly	105	VWMOV2B-A,B,C,D



**APPENDIX E**  
**CLASS 2, CATEGORIES C-F-1 AND C-F-2**  
**PIPE WELD BREAKDOWN SUMMARY**





**Table 1 - Nonexempt Class 2 Circumferential Pipe Weld Count Summary**

- o This table provides the weld totals on a system and on an overall basis for each of the ASME Code Case N408 Examination Categories: C-F-1 and C-F-2.

**Table 2 - Complete Listing of Class 2 Category C-F-1 Pipe Welds Showing the Welds Selected for Examination**

- o This table lists all of the C-F-1 welds and indicates which are to be examined.
- o Since there are only 36 Category C-F-1 pipe welds at NMP2, and 28 of these require examination, it was practical to prepare only one Category C-F-1 table.
- o Of the 36 C-F-1 welds, only 17 are accessible, therefore, only these 17 were selected for examination. Welds that are inaccessible are indicated on the table and contained in Relief Request No. RR-IWC-2.

**Table 3 - Class 2 Category C-F-2 Pipe Weld Count**

- o This table provides the number of Category C-F-2 welds for each nominal pipe size on an isometric and on an overall system basis.

**Table 4 - Distribution of Class 2 Category C-F-2 Nonexempt Pipe Welds**

- o For all of the nonexempt line sizes in each system, this table shows:
  - The total number of terminal end welds
  - The number of terminal end welds selected for examination
  - The total number of structural discontinuity welds
  - The number of structural discontinuity welds selected for examination

**Table 5 - Class 2 Category C-F-2 Pipe Welds Selected for Examination**

- o This table provides a listing of the selected welds and their nominal pipe sizes.
- o This table also distinguishes between terminal end welds and structural discontinuity welds.



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 APPENDIX E

TABLE 1: NONEXEMPT CLASS 2 CIRCUMFERENTIAL PIPE WELD COUNT SUMMARY

System	Abbreviation	Number of Welds	
		Category C-F-1	Category C-F-2
High-Pressure Core Spray	CSH	6	105
Low-Pressure Core Spray	CSL	6	106
Auxiliary Steam	ASS	0	4
Reactor Core Isolation Cooling	ICS	0	116
Main Steam	MSS	0	93
Control Rod Drive	RDS	0	75
Residual Heat Removal	RHS	<u>24</u>	<u>767</u>
TOTAL NONEXEMPT WELD COUNT:		36	1,266
		<u>See "*" Below</u>	<u>x 7.5%</u>
NUMBER OF WELDS TO BE SELECTED:		28	95

\* Footnote (2) of ASME Code Case N408 requires that for each category (C-F-1 and C-F-2), the welds selected for examination shall include 7.5%, but not less than 28 of all nonexempt welds in that category.



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TABLE 2: COMPLETE LISTING OF CLASS 2 CATEGORY C-F-1 PIPE WELDS  
SHOWING THE WELDS SELECTED FOR EXAMINATION

<u>WELD NUMBER</u>	<u>NOMINAL PIPE SIZE</u>	<u>SELECTED</u>
2CSH-25-05-FW002 (LW02-1)	20-inch	Yes
2CSH-25-05-FW010 (LW02-2)	"	Yes
*2CSH-25-05-FW012	"	No
*2CSH-25-05-FW013	"	No
*2CSH-25-05-FW014	"	No
2CSH-25-05-FW015	"	Yes
*2CSL-26-01-FW026	20-inch	No
*2CSL-26-01-FW027	"	No
*2CSL-26-01-FW028	"	No
2CSL-26-01-FW029	"	Yes
2CSL-26-01-FW030	"	Yes
*2CSL-26-01-FW035	"	No
2RHS-66-13-FW002	24-inch	Yes
2RHS-66-13-FW020	"	Yes
2RHS-66-13-FW021	"	Yes
*2RHS-66-13-FW023	"	No
*2RHS-66-13-FW024	"	No
*2RHS-66-13-FW025	"	No
*2RHS-66-13-FW029	"	No
2RHS-66-13-FW030	"	Yes
2RHS-66-13-FW032	"	Yes
2RHS-66-22-FW009	"	Yes
2RHS-66-22-FW012	"	Yes
2RHS-66-22-FW019	"	Yes
*2RHS-66-22-FW021	"	No
*2RHS-66-22-FW022	"	No
*2RHS-66-22-FW023	"	No
2RHS-66-22-FW027	"	Yes
*2RHS-66-22-FW029	"	No
2RHS-66-23-FW002	"	Yes
2RHS-66-23-FW017	"	Yes
*2RHS-66-23-FW018	"	No
*2RHS-66-23-FW019	"	No
*2RHS-66-23-FW020	"	No
*2RHS-66-23-FW022	"	No
2RHS-66-23-FW024	"	Yes

\*Designates the welds that are inaccessible.

Note: Longitudinal welds associated with the listed circumferential welds are shown in parenthesis.



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TABLE 3: NONEXEMPT ISI CLASS 2 CATEGORY C-F-2 PIPE WELD COUNT

SYSTEM: CSH

<u>Isometric Dwg. No.</u>	<u>6" Pipe Diam.</u>	<u>8" Pipe Diam.</u>	<u>10" Pipe Diam.</u>	<u>12" Pipe Diam.</u>	<u>14" Pipe Diam.</u>	<u>16" Pipe Diam.</u>	<u>18" Pipe Diam.</u>	<u>20" Pipe Diam.</u>	<u>24" Pipe Diam.</u>
ISI-25-04					10				
ISI-25-05							3	15	
ISI-25-08						20			
ISI-25-09				8		10			
ISI-25-13			4	7					
ISI-25-17				6					
<u>ISI-25-18</u>				<u>22</u>					
Diameter Totals:			4	43	10	30	3	15	
NUMBER SELECTED:			1	3	1	2	0	1	





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TABLE 3: NONEXEMPT ISI CLASS 2 CATEGORY C-F-2 PIPE WELD COUNT

SYSTEM: CSL

<u>Isometric Dwg. No.</u>	<u>6" Pipe Diam.</u>	<u>8" Pipe Diam.</u>	<u>10" Pipe Diam.</u>	<u>12" Pipe Diam.</u>	<u>14" Pipe Diam.</u>	<u>16" Pipe Diam.</u>	<u>18" Pipe Diam.</u>	<u>20" Pipe Diam.</u>	<u>24" Pipe Diam.</u>
ISI-26-01								15	
ISI-26-02								23	
ISI-26-03				15		26			
ISI-26-04						16			
ISI-26-05				2		3			
<u>ISI-26-06</u>				<u>6</u>		<u>        </u>		<u>        </u>	
Diameter Totals:				23		45		38	
NUMBER SELECTED:				2		3		3	

SYSTEM: ASS/CNA

<u>Isometric Dwg. No.</u>	<u>6" Pipe Diam.</u>	<u>8" Pipe Diam.</u>	<u>10" Pipe Diam.</u>	<u>12" Pipe Diam.</u>	<u>14" Pipe Diam.</u>	<u>16" Pipe Diam.</u>	<u>18" Pipe Diam.</u>	<u>20" Pipe Diam.</u>	<u>24" Pipe Diam.</u>
<u>ISI-20-01</u>	<u>4</u>								
Diameter Total:	<u>4</u>								
NUMBER SELECTED:	0								



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**TABLE 3: NONEXEMPT ISI CLASS 2 CATEGORY C-F-2 PIPE WELD COUNT**

SYSTEM: ICS

<u>Isometric Dwg. No.</u>	<u>6" Pipe Diam.</u>	<u>8" Pipe Diam.</u>	<u>10" Pipe Diam.</u>	<u>12" Pipe Diam.</u>	<u>14" Pipe Diam.</u>	<u>16" Pipe Diam.</u>	<u>18" Pipe Diam.</u>	<u>20" Pipe Diam.</u>	<u>24" Pipe Diam.</u>
ISI-57-05	27								
ISI-57-06	30								
ISI-57-07	1								
ISI-57-08		7	3	32					
<u>ISI-57-09</u>	<u>        </u>	<u>        </u>	<u>16</u>	<u>        </u>					
Diameter Totals:	58	7	19	32					
NUMBER SELECTED:	4	1	2	2					



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TABLE 3: NONEXEMPT ISI CLASS 2 CATEGORY C-F-2 PIPE WELD COUNT

SYSTEM: MSS

<u>Isometric Dwg. No.</u>	<u>6" Pipe Diam.</u>	<u>8" Pipe Diam.</u>	<u>10" Pipe Diam.</u>	<u>12" Pipe Diam.</u>	<u>14" Pipe Diam.</u>	<u>16" Pipe Diam.</u>	<u>18" Pipe Diam.</u>	<u>28" Pipe Diam.</u>	<u>48" Pipe Diam.</u>
ISI-01-03						8			
ISI-01-04								20	
ISI-01-05								12	7
ISI-01-06						8			
ISI-01-07							26		
ISI-01-17								4	
<u>ISI-01-19</u>	<u>8</u>								
Diameter Totals:	8					16	26	36	7
NUMBER SELECTED:	1					1	2	2	0



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TABLE 3: NONEXEMPT ISI CLASS 2 CATEGORY C-F-2 PIPE WELD COUNT

SYSTEM: RDS

<u>Isometric Dwg. No.</u>	<u>6" Pipe Diam.</u>	<u>8" Pipe Diam.</u>	<u>10" Pipe Diam.</u>	<u>12" Pipe Diam.</u>	<u>14" Pipe Diam.</u>	<u>16" Pipe Diam.</u>	<u>18" Pipe Diam.</u>	<u>20" Pipe Diam.</u>	<u>24" Pipe Diam.</u>
<u>ISI-65-00</u>		<u>71</u>		<u>4</u>					
Diameter Totals:		71		4					
NUMBER SELECTED:		5		1					





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TABLE 3: NONEXEMPT ISI CLASS 2 CATEGORY C-F-2 PIPE WELD COUNT

SYSTEM: RHS

<u>Isometric Dwg. No.</u>	<u>6" Pipe Diam.</u>	<u>8" Pipe Diam.</u>	<u>10" Pipe Diam.</u>	<u>12" Pipe Diam.</u>	<u>14" Pipe Diam.</u>	<u>16" Pipe Diam.</u>	<u>18" Pipe Diam.</u>	<u>20" Pipe Diam.</u>	<u>24" Pipe Diam.</u>
ISI-66-05		20							
ISI-66-06	6	25		3				1	
ISI-66-09		26							
ISI-66-10	2	26		2				1	
ISI-66-13							2	6	23
ISI-66-14							36	2	
ISI-66-15							17		
ISI-66-16						14	15		
ISI-66-17	3			2			15		
ISI-66-18				2		17			
ISI-66-19				25					
ISI-66-20							18		
ISI-66-21							21	10	
ISI-66-22									24



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TABLE 3: NONEXEMPT ISI CLASS 2 CATEGORY C-F-2 PIPE WELD COUNT

SYSTEM: RHS (Continued)

<u>Isometric Dwg. No.</u>	<u>6" Pipe Diam.</u>	<u>8" Pipe Diam.</u>	<u>10" Pipe Diam.</u>	<u>12" Pipe Diam.</u>	<u>14" Pipe Diam.</u>	<u>16" Pipe Diam.</u>	<u>18" Pipe Diam.</u>	<u>20" Pipe Diam.</u>	<u>24" Pipe Diam.</u>
ISI-66-23							4		25
ISI-66-24							32	2	
ISI-66-25							28		
ISI-66-26				21					
ISI-66-27							22		
ISI-66-28							9		
ISI-66-29						4	34		
ISI-66-30							19		
ISI-66-31				8		28			
ISI-66-32		1		16					
ISI-66-34	23								
ISI-66-42	32	16							
ISI-66-47	16								
ISI-66-57			28						



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APPENDIX E**

**TABLE 3: NONEXEMPT ISI CLASS 2 CATEGORY C-F-2 PIPE WELD COUNT**

SYSTEM: RHS (Continued)

<u>Isometric Dwg. No.</u>	<u>6" Pipe Diam.</u>	<u>8" Pipe Diam.</u>	<u>10" Pipe Diam.</u>	<u>12" Pipe Diam.</u>	<u>14" Pipe Diam.</u>	<u>16" Pipe Diam.</u>	<u>18" Pipe Diam.</u>	<u>20" Pipe Diam.</u>	<u>24" Pipe Diam.</u>
ISI-66-58		22							
ISI-66-60		13							
Diameter Totals:	82	149	28	79		63	272	22	72
NUMBER SELECTED:	6	12	0*	7		5	21	2	5

\*No 10-inch NPS welds were selected for examination, since there are none in the RHS System with nominal thickness greater than or equal to 0.375 inch. Since two of the twenty-eight 10-inch NPS welds would have been selected if the thickness of these were greater than or equal to 0.375 inch, one additional 8-inch NPS weld and one additional 12-inch NPS weld are examined.



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 APPENDIX E

TABLE 4: DISTRIBUTION OF CLASS 2 CATEGORY C-F-2  
 NONEXEMPT PIPE WELDS

SYSTEM: CSH

Nominal Pipe Size	Total Number of Welds			Number Selected for Examination	
	Terminal Ends	Structural Discontinuities	Other Welds*	Terminal Ends	Structural Discontinuities
10	0	4	0	0	1
12	0	42	1	0	3
14	0	10	0	0	1
16	7	22	1	1	1
18	0	3	0	0	0
20	1	14	0	0	1

SYSTEM: CSL

Nominal Pipe Size	Total Number of Welds			Number Selected for Examination	
	Terminal Ends	Structural Discontinuities	Other Welds*	Terminal Ends	Structural Discontinuities
12	2	20	1	0	2
16	5	40	0	1	2
20	3	35	0	0	3

\*These are nonexempt welds which are either:

- Not at structural discontinuities or terminal ends
- Less than 0.375 inch nominal wall thickness





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APPENDIX E

TABLE 4: DISTRIBUTION OF CLASS 2 CATEGORY C-F-2  
NONEXEMPT PIPE WELDS

SYSTEM: ASS/CNA

Nominal Pipe Size	Total Number of Welds			Number Selected for Examination	
	Terminal Ends	Structural Discontinuities	Other Welds*	Terminal Ends	Structural Discontinuities
6	0	4	0	0	0

SYSTEM: ICS

Nominal Pipe Size	Total Number of Welds			Number Selected for Examination	
	Terminal Ends	Structural Discontinuities	Other Welds*	Terminal Ends	Structural Discontinuities
6	5	49	4	1	3
8	0	1	6	0	1
10	0	19	0	0	2
12	2	30	0	0	2

SYSTEM: MSS

Nominal Pipe Size	Total Number of Welds			Number Selected for Examination	
	Terminal Ends	Structural Discontinuities	Other Welds*	Terminal Ends	Structural Discontinuities
6	0	8	0	0	1
16	0	12	4	0	1
18	0	26	0	0	2
28	0	32	4	0	2
48	0	7	0	0	0

\*These are nonexempt welds which are either:

- Not at structural discontinuities or terminal ends
- Less than 0.375 inch nominal wall thickness



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 APPENDIX E

TABLE 4: DISTRIBUTION OF CLASS 2 CATEGORY C-F-2  
 NONEXEMPT PIPE WELDS

SYSTEM: RDS

Nominal Pipe Size	Total Number of Welds			Number Selected for Examination	
	Terminal Ends	Structural Discontinuities	Other Welds*	Terminal Ends	Structural Discontinuities
8	0	71	0	0	5
12	0	4	0	0	1

SYSTEM: RHS

Nominal Pipe Size	Total Number of Welds			Number Selected for Examination	
	Terminal Ends	Structural Discontinuities	Other Welds*	Terminal Ends	Structural Discontinuities
6	2	28	52	0	6
8	8	83	58	1	11
10	0	0	28	0	0
12	6	71	2	1	6
16	9	49	5	1	4
18	23	228	21	2	19
20	4	16	2	0	2
24	3	67	2	0	5

\*These are nonexempt welds which are either:

- Not at structural discontinuities or terminal ends
- Less than 0.375 inch nominal wall thickness



TABLE 5: CLASS 2, CATEGORY C-F-2  
PIPE WELDS SELECTED FOR EXAMINATION

<u>Weld Number</u>	<u>Nominal Pipe Size (Inches)</u>	<u>Weld Number</u>	<u>Nominal Pipe Size (Inches)</u>
2CSH-25-04-FW006	14	2RHS-66-05-FW007	8
2CSH-25-05-SW008	20	2RHS-66-05-SW004	8
*2CSH-25-08-FW014	16	2RHS-66-05-SW007	8
2CSH-25-09-FW006	12	2RHS-66-06-FW011	8
2CSH-25-09-SW017	16	2RHS-66-06-FW014	8
2CSH-25-13-FW003	10	2RHS-66-06-FW022	6
2CSH-25-13-SW003	12	2RHS-66-06-SW013	8
2CSH-25-18-SW007	12	2RHS-66-06-SW032	6
		2RHS-66-09-FW002	8
2CSL-26-01-FW033	20	*2RHS-66-09-FW008	8
2CSL-26-01-SW007	20	2RHS-66-09-FW019	8
2CSL-26-02-FW003	20	2RHS-66-10-FW001	8
2CSL-26-03-FW014	16	2RHS-66-10-SW001	8
*2CSL-26-03-SW019	16	2RHS-66-10-SW032	8
2CSL-26-04-FW002	16	2RHS-66-13-FW012	24
2CSL-26-05-FW002	12	2RHS-66-14-FW004	18
2CSL-26-05-SW004	12	2RHS-66-14-FW020	18
		2RHS-66-14-SW012	18
2ICS-57-05-FW003	6	2RHS-66-14-SW013	18
*2ICS-57-05-SW001	6	*2RHS-66-16-FW002	18
2ICS-57-06-FW007	6	2RHS-66-16-FW003	16
2ICS-57-06-SW016	6	2RHS-66-16-SW009	18
2ICS-57-08-FW021	12	2RHS-66-17-FW004	12
2ICS-57-08-FW034	8	2RHS-66-18-FW025	16
2ICS-57-08-SW048	12	2RHS-66-18-FW027	12
2ICS-57-09-FW012	10	2RHS-66-19-FW002	12
2ICS-57-09-FW020	10	2RHS-66-19-SW026	12
		2RHS-66-20-FW001	18
2MSS-01-03-FW002	16	2RHS-66-21-FW007	20
2MSS-01-04-FW004	28	2RHS-66-21-SW009	18
2MSS-01-05-FW004	28	2RHS-66-21-SW016	18
2MSS-01-07-FW002	18	2RHS-66-22-FW014	24
2MSS-01-07-SW013	18	2RHS-66-22-SW017	24
2MSS-01-19-FW005	6	2RHS-66-23-FW007	24
		2RHS-66-23-SW018	24
2RDS-65-00-FW003	8	2RHS-66-24-FW022	18
2RDS-65-00-FW009	8	2RHS-66-24-SW003	20
2RDS-65-00-FW015	8	2RHS-66-24-SW005	18
2RDS-65-00-SW040	8	2RHS-66-25-FW006	18
2RDS-65-00-SW044	8	2RHS-66-25-FW007	18
2RDS-65-00-SW060	12	2RHS-66-26-FW010	12

NOTE: Welds marked with "\*" are at terminal ends. All other welds are at structural discontinuities only.



<u>Weld Number</u>	<u>Nominal Pipe Size (Inches)</u>
2RHS-66-27-FWSW015	18
2RHS-66-27-SW002	18
2RHS-66-27-SW005	18
*2RHS-66-27-SW016	18
2RHS-66-28-FW001	18
2RHS-66-29-FW002	18
2RHS-66-29-FW010	16
2RHS-66-29-FW023	18
2RHS-66-30-FW006	18
*2RHS-66-31-FW008	16
2RHS-66-31-FW011	12
2RHS-66-31-SW006	16
*2RHS-66-32-SW005	12
2RHS-66-34-FW002	6
2RHS-66-34-FW009	6
2RHS-66-34-FW012	6
2RHS-66-34-SW001	6





**APPENDIX F**  
**RELIEF REQUESTS**



RELIEF REQUEST NO. RR-IWB-1

**Component(s):** All reactor pressure vessel control rod drive housings welds RPV-CRDH-001A/B through RPV-CRDH-040A/B.

**Note:** Refer to Table 1 for complete listing of welds, cause of obstruction and available extent of examination.

**Class:** 1

**Examination Requirement(s):** Surface or volumetric examination shall be performed on 10% of the peripheral CRD housing welds per Table IWB-2500-1, Category B-0, Item 14.10. Since there are 40 peripheral CRD housings with 2 welds each, a quantity of 8 welds are to be examined during the interval.

**Basis for Relief:** The accessibility for examination for all peripheral CRD housing welds is limited due to inherent obstructions caused by the surrounding cables, tubing, and foundations. The extent of examination of these welds ranges from 0° to 270° circumferential as stated in Table #1. It is not practical to remove or replace these obstructions due to the congestion in the CRD assembly area. The integrity of the CRD housings was verified by nondestructive examination during fabrication and erection under ASME Section III.

**Alternate Examination(s):** Section XI requires that the welds on 10% of the peripheral CRD housings (CRDH's) be examined. There are 40 peripheral CRDH's at NMP2 and each housing has 2 welds. Therefore, welds [10% x (40 x 2) = 8] are required to be examined by the end of the interval. Since it is not possible to examine 100% of 8 welds, 5 additional welds will be examined so that the aggregate total is greater than or equivalent to 8 full examinations.

The welds on each CRDH's are specifically identified as either RPV-CRDH-0XXA or RPV-CRDH-0XXB. Table 2 shows the number of A and B welds selected, the degrees of examination, and the aggregate. Table 3 shows the specific welds selected for examination, the extent of examination, and the obstruction that prevents full examinations.

It is NMPC's opinion that examining the additional welds fulfills the 10% sampling requirement specified by Section XI.

In addition, all required system leakage and hydrostatic tests will be performed to the full extent of ASME Section XI.



RELIEF REQUEST NO. RR-IWB-1 (Cont'd)

TABLE 1

<u>Weld</u>	<u>Extent of Exam</u>	<u>Obstructions</u>
RPV-CRDH-001A	170°	Cables, Tubing
RPV-CRDH-001B	270°	Foundation
RPV-CRDH-002A	90°	Cables, Tubing
RPV-CRDH-002B	270°	Foundation
RPV-CRDH-003A	170°	Cables, Tubing
RPV-CRDH-003B	270°	Foundation
RPV-CRDH-004A	170°	Cables, Tubing
RPV-CRDH-004B	270°	Foundation
RPV-CRDH-005A	170°	Cables, Tubing
RPV-CRDH-005B	270°	Foundation
RPV-CRDH-006A	170°	Cables, Tubing
RPV-CRDH-006B	270°	Foundation
RPV-CRDH-007A	170°	Cables, Tubing
RPV-CRDH-007B	270°	Foundation
RPV-CRDH-008A	Inaccessible	Foundation, Tubing
RPV-CRDH-008B	Inaccessible	Foundation, Tubing
RPV-CRDH-009A	Inaccessible	Foundation, Tubing
RPV-CRDH-009B	Inaccessible	Foundation, Tubing
RPV-CRDH-010A	Inaccessible	Foundation, Tubing
RPV-CRDH-010B	Inaccessible	Foundation, Tubing
RPV-CRDH-011A	Inaccessible	Foundation, Tubing
RPV-CRDH-011B	Inaccessible	Foundation, Tubing
RPV-CRDH-012A	Inaccessible	Foundation, Tubing
RPV-CRDH-012B	Inaccessible	Foundation, Tubing
RPV-CRDH-013A	170°	Tubing
RPV-CRDH-013B	Inaccessible	Foundation, Tubing
RPV-CRDH-014A	170°	Tubing
RPV-CRDH-014B	Inaccessible	Foundation, Tubing
RPV-CRDH-015A	170°	Tubing
RPV-CRDH-015B	Inaccessible	Foundation, Tubing
RPV-CRDH-016A	170°	Tubing
RPV-CRDH-016B	Inaccessible	Foundation, Tubing
RPV-CRDH-017A	170°	Tubing
RPV-CRDH-017B	Inaccessible	Foundation, Tubing
RPV-CRDH-018A	170°	Tubing
RPV-CRDH-018B	Inaccessible	Foundation, Tubing
RPV-CRDH-019A	170°	Tubing
RPV-CRDH-019B	Inaccessible	Foundation, Tubing
RPV-CRDH-020A	170°	Tubing
RPV-CRDH-020B	Inaccessible	Foundation, Tubing
RPV-CRDH-021A	170°	Tubing
RPV-CRDH-021B	Inaccessible	Foundation, Tubing
RPV-CRDH-022A	170°	Tubing
RPV-CRDH-022B	Inaccessible	Foundation, Tubing



RELIEF REQUEST NO. RR-IWB-1 (Cont'd)

TABLE 1 (Cont'd)

<u>Weld</u>	<u>Extent of Exam</u>	<u>Obstructions</u>
RPV-CRDH-023A	170°	Tubing
RPV-CRDH-023B	Inaccessible	Foundation, Tubing
RPV-CRDH-024A	170°	Tubing
RPV-CRDH-024B	Inaccessible	Foundation, Tubing
RPV-CRDH-025A	170°	Tubing
RPV-CRDH-025B	Inaccessible	Foundation, Tubing
RPV-CRDH-026A	170°	Tubing
RPV-CRDH-026B	Inaccessible	Foundation, Tubing
RPV-CRDH-027A	Inaccessible	Foundation, Tubing
RPV-CRDH-027B	Inaccessible	Foundation, Tubing
RPV-CRDH-028A	Inaccessible	Foundation, Tubing
RPV-CRDH-028B	Inaccessible	Foundation, Tubing
RPV-CRDH-029A	Inaccessible	Foundation, Tubing
RPV-CRDH-029B	Inaccessible	Foundation, Tubing
RPV-CRDH-030A	Inaccessible	Foundation, Tubing
RPV-CRDH-030B	Inaccessible	Foundation, Tubing
RPV-CRDH-031A	Inaccessible	Foundation, Tubing
RPV-CRDH-031B	Inaccessible	Foundation, Tubing
RPV-CRDH-032A	Inaccessible	Foundation, Tubing
RPV-CRDH-032B	Inaccessible	Foundation, Tubing
RPV-CRDH-033A	Inaccessible	Foundation, Tubing
RPV-CRDH-033B	90°	Foundation
RPV-CRDH-034A	Inaccessible	Cables
RPV-CRDH-034B	270°	Foundation
RPV-CRDH-035A	100°	Cables, Tubing
RPV-CRDH-035B	270°	Foundation
RPV-CRDH-036A	170°	Cables, Tubing
RPV-CRDH-036B	270°	Foundation
RPV-CRDH-037A	170°	Cables, Tubing
RPV-CRDH-037B	270°	Foundation
RPV-CRDH-038A	170°	Cables, Tubing
RPV-CRDH-038B	270°	Foundation
RPV-CRDH-039A	170°	Cables, Tubing
RPV-CRDH-039B	90°	Foundation
RPV-CRDH-040A	170°	Cables, Tubing
RPV-CRDH-040B	90°	Foundation





RELIEF REQUEST NO. RR-IWB-1 (Cont'd)

TABLE 2  
COMPUTATION OF AGGREGATE

<u>Weld (A or B)</u>	<u>Number of Welds Examined</u>		<u>Degrees of Examination</u>		<u>Aggregate</u>
A	6	x	170°/360°	=	2.83
B	<u>7</u>	x	270°/360°	=	<u>5.25</u>
Total	13				8.08

TABLE 3  
WELD SELECTED FOR EXAMINATION

<u>Weld Number</u>	<u>Extent of Examination</u>
1A	170
1B	270
4A	170
4B	270
5A	170
5B	270
7A	170
7B	270
36A	170
36B	270
37A	170
37B	270
38B	270



RELIEF REQUEST NO. RR-IWB-2

**Component(s):** Reactor pressure vessel nozzle to shell welds (Qty. 23).  
Nozzles - N1, N2, N4, N5, N6, N16

<b>Welds:</b>	2RPV-KA01	2RPV-KA09	2RPV-KA21
	2RPV-KA02	2RPV-KA10	2RPV-KA22
	2RPV-KA03	2RPV-KA11	2RPV-KA23
	2RPV-KA04	2RPV-KA12	2RPV-KA24
	2RPV-KA05	2RPV-KA17	2RPV-KA25
	2RPV-KA06	2RPV-KA18	2RPV-KA26
	2RPV-KA07	2RPV-KA19	2RPV-KA32
	2RPV-KA08	2RPV-KA20	

**Class:** 1

**Examination Requirement(s):** Volumetric examinations are required for all RPV nozzle to shell welds in accordance with Table IWB-2500-1, Category B-D, Item 3.90.

**Basis for Relief:** The automated examination of these RPV nozzle to shell welds is limited to the extent indicated in Table 1 due to nozzle to shell blend, vessel scanner tracks, other nozzles, and mechanical limitations. The extent of the worst case limitations including descriptions and sketches is provided in Figure 1 thru 5. The integrity of these welds was verified by nondestructive examination during fabrication and erection under ASME Section III.

It is the opinion of NMPC that a significant percentage of the examinations can be performed, and that in order to fully comply with the Section XI requirements a major redesign effort would be required, resulting in hardships or unusual difficulties without a compensating increase in the level of quality or safety.

**Alternate Examination(s):** Volumetric examinations will be performed to the maximum extent possible. A VT-1 examination will be performed on those portions which cannot be inspected by the volumetric method. All required leakage and hydrostatic tests will be performed to the full extent of ASME Section XI.



TABLE 1

Nozzle	Weld and/or Raster	Extent of Limitation		Limitation Caused By	Typical Sketch Figure No.
		One-Sided Perpendicular Direction	Parallel Direction		
N1	KA01, KA02	0°-360°, 19"-26"	0°-360°, 19"-26"	Nozzle Blend	1
N2	KA03 through KA12	0°-360°, 10"-20" 215°-325°	0°-360°, 10"-20" 215°-325°	1) Nozzle Blend 2) Vessel Scanner tracks - welds KA03,04,05,06, 07,10,12. 3) N9 Nozzle Welds KA05,10,11	2
N4	KA17 through KA22	0°-360°, 11"-19"	0°-360°, 11"-19"	Nozzle Blend	3
N5 N16	KA23, 32	0°-360°, 11"-21" 215°-325°, 30°-140°	0°-360°, 11"-21" 215°-325°, 30°-140°	1) Nozzle Blend 2) Vessel Scanner Tracks	4
N6	KA24, 25, 26	0°-360°, 10"-21"	0°-360°, 10"-21"	Nozzle Blend	5

RELIEF REQUEST NO. RR-IWB-2 (Cont'd)



RELIEF REQUEST NO. RR-IWB-2 (Cont'd)

FIGURE 1

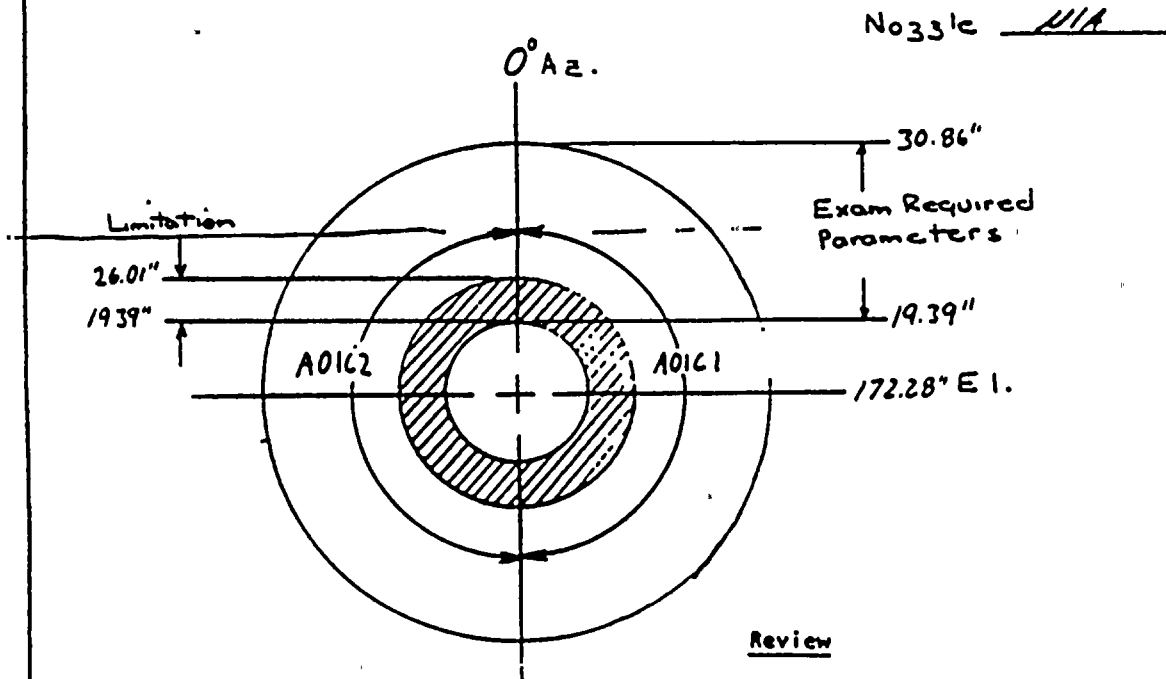
EXAMINATION LIMITATION REPORT SHEET

Site/Unit NMP2 Page 3 of 5  
 Raster No. A01C1 Package No. 1749633  
 Weld No. RPV-KA01 Procedure No. 83A1749  
 \*SEE A01C2 FOR COMPLETION OF RASTER. Rev. 0 F.C. No. 001,002

Limitation caused by NOZZLE BLEND

Area not scanned due to limitation  
X - 0° to 360° Y - 19.39" to 26.01"

Comments (use sketch to provide clarity) REF DWG - NES 80E3576 REV 3



Review \_\_\_\_\_ Date \_\_\_\_\_  
 \_\_\_\_\_ Date \_\_\_\_\_  
 \_\_\_\_\_ Date \_\_\_\_\_

Prepared By Zan D. Conroy Date 21 Feb 86







RELIEF REQUEST NO. RR-IWB-2 (Cont'd)

FIGURE 2  
EXAMINATION LIMITATION REPORT SHEET

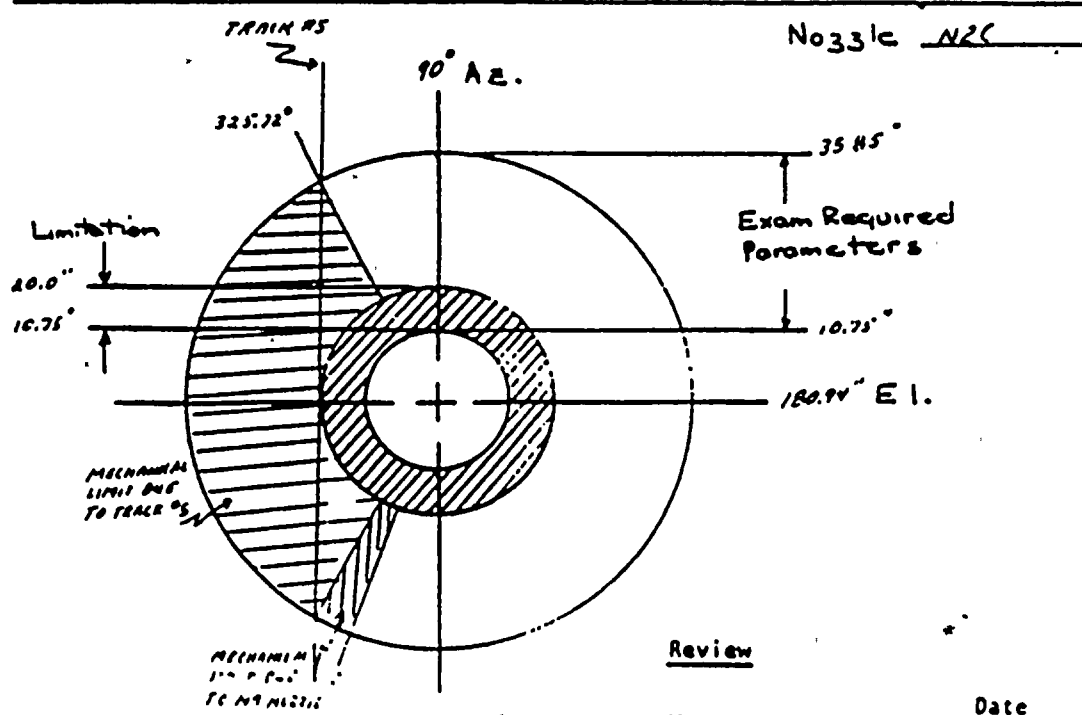
Site/Unit NMP2 Page 4 of 5  
 Raster No. A0511 Package No. 1749C18  
 Weld No. RPV-NACS Procedure No. 83A1749  
 Rev. 0 F.C. No. 001002

Limitation caused by INCLUSION ENVELOPE, NOZZLE, AND FLARE "C" AND WELD BLEND

Area not scanned due to limitation

X - 0° to 360°      Y - 10.75" TO 20.0"      NOZZLE BLEND, TRAIL "B", AND  
X - 217.6" TO 3.5" ±      Y - 20.0" TO 25.5"      NOZZLE

Comments (use sketch to provide clarity)



Review \_\_\_\_\_ Date \_\_\_\_\_  
 \_\_\_\_\_ Date \_\_\_\_\_  
 \_\_\_\_\_ Date \_\_\_\_\_

Prepared By [Signature] Date 2-12-85





RELIEF REQUEST NO. RR-IWB-2 (Cont'd)

FIGURE 3  
EXAMINATION LIMITATION REPORT SHEET

Site/Unit NMP2 Page 2 of 5  
 Raster No. A17C1 Package No. 1749C27  
 Weld No. RAV-KA17 Procedure No. 83A1749  
 Rev. 0 F.C. No. 001,002

Limitation caused by NOZZLE BLEND

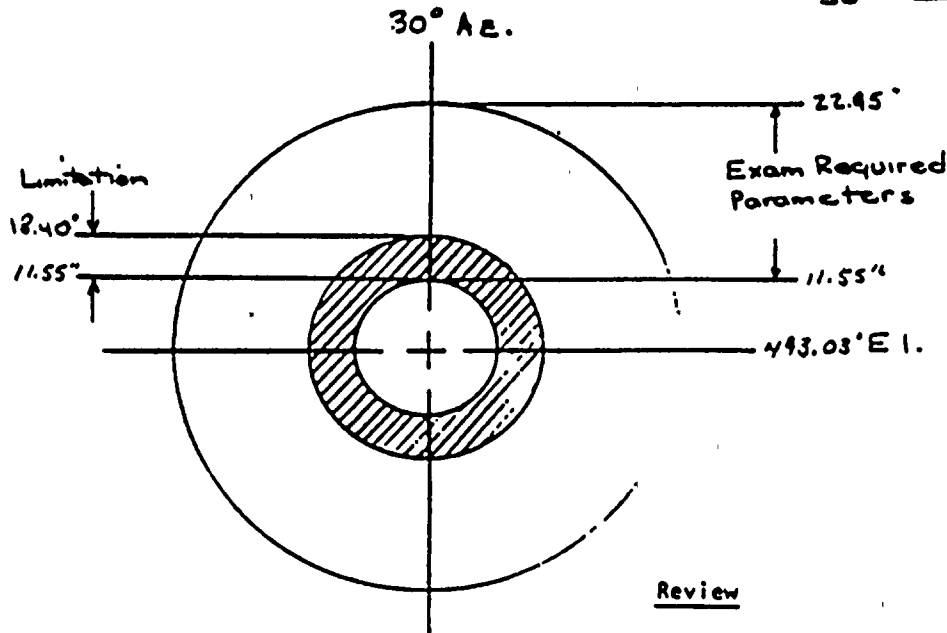
Area not scanned due to limitation

X -  $0^\circ - 30^\circ$  <sup>33.86</sup> <sub>360</sub> <sup>360</sup> <sub>360</sub> Y - 18.40" - 11.55"

Comments (use sketch to provide clarity)

REL. DWG. EOE 3536 REV 3

Nozzle N4A



Review

\_\_\_\_\_  
 Date \_\_\_\_\_  
 \_\_\_\_\_  
 Date \_\_\_\_\_  
 \_\_\_\_\_  
 Date \_\_\_\_\_

Prepared By [Signature] Date 2-17-76



RELIEF REQUEST NO. RR-IWB-2 (Cont'd)

FIGURE 4  
EXAMINATION LIMITATION REPORT SHEET

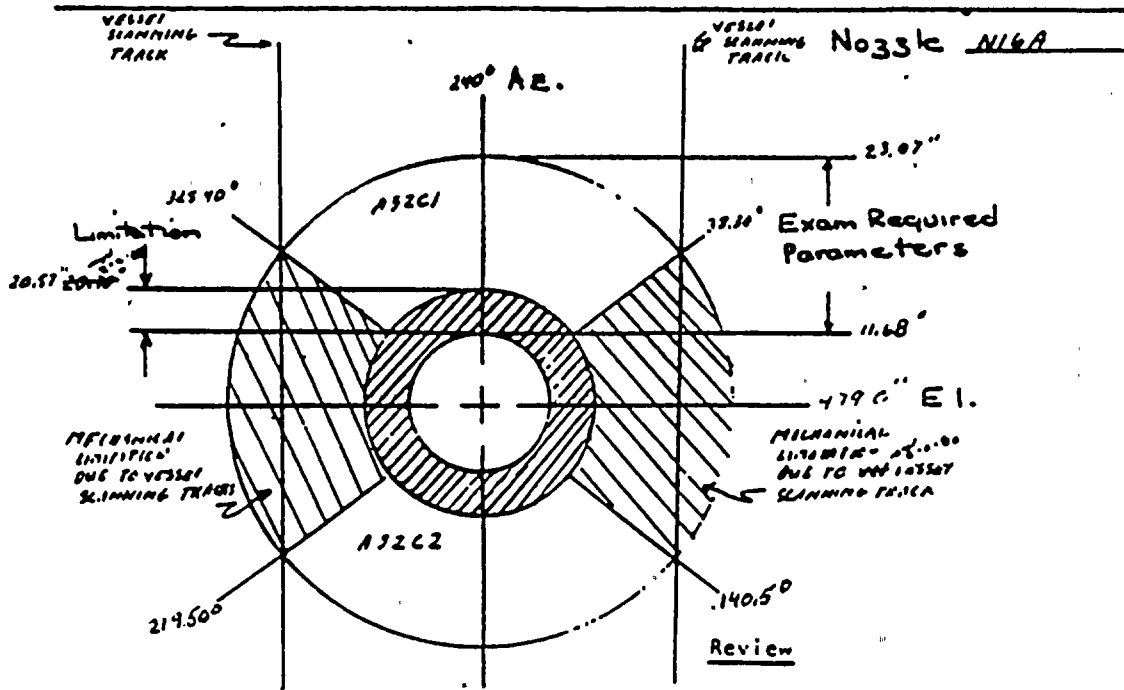
Site/Unit NMP2 Page 3 of 5  
 Raster No. A32C1 Package No. 1749C4  
 Weld No. KA32 Procedure No. 83A1749  
 Rev. 0 F.C. No. 001.002

Limitation caused by (1) NOZZLE BLEND AND (2) VESSEL SCANNING TRACKS

Area not scanned due to limitation

X - 90° TO 270°	Y - 20.60" TO 11.68"	NOZZLE BLEND
X - 270° TO 90°	Y - 20.57" TO 11.68"	NOZZLE BLEND
X 33.30° TO 140.5°	Y 20.57" TO 23.07"	MECHANICAL LIMIT DUE TO VESSEL SCANNING TRACK
X 219.50° TO 325.40°	Y 20.57" TO 23.07"	MECHANICAL LIMIT DUE TO VESSEL SCANNING TRACK

Comments (use sketch to provide clarity)



Prepared By [Signature] Date 2-2-86

Review \_\_\_\_\_ Date \_\_\_\_\_  
 \_\_\_\_\_ Date \_\_\_\_\_  
 \_\_\_\_\_ Date \_\_\_\_\_



RELIEF REQUEST NO. RR-IWB-2 (Cont'd)

FIGURE 5

EXAMINATION LIMITATION REPORT SHEET

Site/Unit NMP2 Page 3 of 11  
Raster No. A26I1 Package No. 1749C24  
Weld No. RPV-KA26 Procedure No. 83A1749  
Rev. 0 F.C. No. 001,002

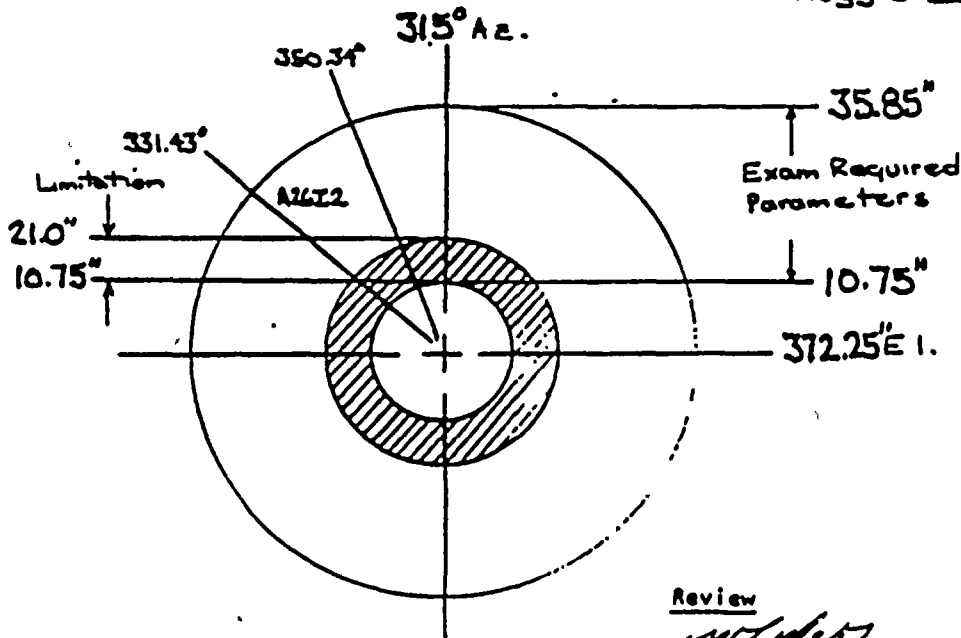
Limitation caused by NOZZLE BLEND

Area not scanned due to limitation

X - 0° TO 360° Y - 10.75" TO 21.0"

Comments (use sketch to provide clarity)

Nozzle NGC



Review

[Signature] Date 2-20-86  
Date \_\_\_\_\_  
Date \_\_\_\_\_

Prepared By [Signature] Date 2-19-86





RELIEF REQUEST NO. RR-IWB-3

**Component(s):** Reactor Pressure Vessel Shell Welds.

<b>Welds:</b>	2RPV-AA	2RPV-BB	2RPV-BG
	2RPV-AB	2RPV-BC	2RPV-BH
	2RPV-AC	2RPV-BD	2RPV-BJ
	2RPV-AD	2RPV-BE	
	2RPV-BA	2RPV-BF	

**Class:** 1

**Examination Requirement(s):** Volumetric examination of 100 percent of the length of all shell welds per Table IWB-2500-1, Category B-A, Item Nos. B1.11 and B1.12.

**Basis for Relief:** The automated examination of these RPV shell welds is partially limited due to vessel weld transitions, RPV stabilizers, RPV ID plate, nozzles, and mechanical limitations of the scanning equipment. The extent and causes of the limitations are shown on Table 1. The integrity of the subject welds was verified by nondestructive examination during fabrication under ASME Section III.

It is the opinion of NMPC that a significant percentage of examination can be performed, and that to fully comply with the Section XI requirements would necessitate major redesign and modifications resulting in hardships or unusual difficulties without a compensating increase in the level of quality or safety.

**Alternate Examination(s):** Volumetric examinations will be performed to the maximum extent possible. All required leakage and hydrostatic tests will be performed to the full extent of ASME Section XI.



TABLE 1

CIRCUMFERENTIAL WELDS

<u>Weld Number</u>	<u>Item Number</u>	<u>Description of the Limitation</u>	<u>Cause of the Limitation</u>	<u>Size of the Limitation</u>
2RPV-AA	B1.11	Portions of the 40 inch wide exam area.	Mechanical	<5 deg of the circumference
		Two areas approximately 3 inches wide and 13 inches from the weld centerline.	Interference with Nozzle 9	<20 deg of the circumference
2RPV-AB	B1.11	Portions of the 40 inch wide exam area.	Mechanical	<30 deg of the circumference
2RPV-AC	B1.11	Portions of the 40 inch wide exam area.	Mechanical	<60 deg of the circumference
		Approximately 1 inch wide band, 4 inches from the weld centerline.	Mechanical	<90 deg of the circumference
		Two areas approximately 10 inch wide and 10 degree around circumference.	Interference with Nozzle 10	10 deg of the circumference
2RPV-AD	B1.11	Approximately 50 percent of total exam area of this upper ring girth weld.	Interference with RPV stabilizers, other nozzles, vessel transition region, and mechanical limitations.	50% of the total exam area

RELIEF REQUEST NO. RR-IWB-3 (Cont'd)



TABLE 1 (Cont'd)

LONGITUDINAL WELDS

<u>Weld Number</u>	<u>Item Number</u>	<u>Description of the Limitation</u>	<u>Cause of the Limitation</u>	<u>Size of the Limitation</u>
2RPV-BA	B1.12	Portions of the 20 deg wide examination band.	Interference with Nozzle 2	<40 inches in total height
		An area approximately 0.2 deg wide and 2.0 deg away from centerline.	Mechanical	<80 inches in total height
2RPV-BB	B1.12	Portions of the 20 deg wide examination band.	Nozzle Interference	<45 inches in total height
		Area approximately 2 deg wide and 6 inches away from the weld centerline.	Nozzle blends and mechanical limitations	10 inches in total height
		Area approximately 4 deg wide and 3 deg away from the weld centerline.	Nozzle blends and mechanical	30 inches in total height
2RPV-BC	B1.12	Portions of the 20 deg wide examination band.	Nozzle interferences	<35 inches in total height
2RPV-BD	B1.12	An area approximately 1 deg wide and 4 deg from the weld centerline.	Mechanical limitations	<160 inches in total height
2RPV-BE	B1.12	Portions of the 20 deg wide examination band.	Nozzle interferences	<25 inches in total height
		An area approximately 2 deg wide and 4 deg away from the weld centerline.	Mechanical	<160 inches in total height

RELIEF REQUEST NO. RR-IWB-3 (Cont'd)

Section I  
Appendix F  
Page 14  
Rev 0



TABLE 1 (Cont'd)

LONGITUDINAL WELDS (Cont'd)

<u>Weld Number</u>	<u>Item Number</u>	<u>Description of the Limitation</u>	<u>Cause of the Limitation</u>	<u>Size of the Limitation</u>
2RPV-BF	B1.12	Portions of the 20 deg wide examination band.	Nozzle interference and mechanical limitations.	<100 inches in total height
		An area approximately 2 deg wide and 2 deg from the weld centerline.	Mechanical	<160 inches in total height
2RPV-BG	B1.12	Portions of the 20 deg wide examination band.	RPV stabilizer interference.	<35 inches in total height
		An area approximately 0.5 deg wide and 2 deg away from the weld centerline.	Mechanical	<160 inches in total height
2RPV-BH	B1.12	Portions of the 20 deg wide examination band.	RPV stabilizer and nozzle interferences.	<60 inches in total height
		An area approximately 0.5 deg wide and 2 deg away from the weld centerline.	Mechanical	<160 inches in total height
2RPV-BJ	B1.12	Portions of the 20 deg wide examination band.	RPV stabilizer interferences.	<40 inches in total height

RELIEF REQUEST NO. RR-IWB-3 (Cont'd)





RELIEF REQUEST NO. RR-IWB-4

**Component(s):** Miscellaneous Main Steam and Feedwater piping integral attachments to supports.

**Welds:** 2FWS-47-13-FW312, 313, 314, 315  
2FWS-47-14-FW304, 305, 306, 307  
2FWS-47-18-FW300, 301, 302, 303, 304, 305  
2MSS-01-13-FW320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331  
2MSS-01-14-FW320, 321, 322, 323, 334, 335, 336, 337  
2MSS-01-15-FW310, 311, 312, 313, 314, 315, 316, 317, 320, 321, 322, 323, 332, 333, 334, 335  
2MSS-01-16-FW308, 309, 310, 311, 312, 313, 314, 315, 324, 325, 326, 327, 334, 336, 338

**Class:** 1

**Examination Requirement(s):** Volumetric or surface examination is required for all piping integral attachment welds greater than 5/8" base material design thickness, per Table IWB-2500-1, Category B-K-1, Item B10.10.

**Basis for Relief:** The accessibility for examination of these integral attachment welds is limited to approximately 75 percent of the required weld examination area due to permanent interferences. The affected welds and associated interference is contained in Table 1. The integrity of these welds was verified by nondestructive examination during erection under ASME Section XI.

It is the opinion of NMPC that a significant percentage of required examination can be performed, and that in order to fully comply with the Section XI requirements would require redesign or an unusual large quantity of manhours without a compensating increase in the level of quality or safety.

**Alternate Examination(s):** The required surface or volumetric examinations will be performed to the maximum extent possible.



RELIEF REQUEST NO. RR-IWB-4 (Cont'd)

TABLE 1

<u>Weld Number</u>	<u>Interference</u>
2FWS-47-13-FW312 through 315	Permanent Plate
2FWS-47-14-FW304 through 307	Permanent Plate
2FWS-47-18-FW300 through 305	Permanent Plate
2MSS-01-13-FW320 through 323	Permanent Clamp
2MSS-01-13-FW324 through 331	Permanent Plate
2MSS-01-14-FW320 through 323	Permanent Plate
2MSS-01-14-FW334 through 337	Permanent Plate
2MSS-01-15-FW310 through 317	Permanent Clamp
2MSS-01-15-FW320 through 323	Permanent Plate
2MSS-01-15-FW332 through 335	Permanent Clamp
2MSS-01-16-FW308 through 315	Permanent Clamp
2MSS-01-16-FW324 through 327	Permanent Plate
2MSS-01-16-FW334, 336, 338	Permanent Plate



RELIEF REQUEST NO. RR-IWB-5

**Component/Welds:** Miscellaneous carbon steel welds.

Piping welds (2ICS-57-07-FW021, 2MSS-01-13-FW007,  
2MSS-01-15-SW014, 2MSS-01-15-FW006)

Nozzle-to-safe end butt weld (RPV-KB-13)

Valve body weld (VWHYV7B)

**Class:** 1

**Examination Requirement(s):** Surface and volumetric examination for piping weld 2ICS-57-07-FW021 per Table IWB-2500-1, Category B-J, Item B9.11.

Surface and volumetric examination for weld RPV-KB-13 per Table IWB-2500-1, Category B-F, Item B12.40.

Volumetric exam for welds 2MSS-01-13-FW007, 2MSS-01-15-SW014, 2MSS-01-15-FW006, and VWHYV7B per FSAR high energy line break exclusion region augmented inspection requirement.

**Basis for Relief:** The accessibility for volumetric examination of these welds is limited due to permanent interferences. The portion of the welds that can be volumetrically examined and the interferences that prevent full examination are contained in Table 1. The integrity of these welds was verified by volumetric and surface examinations during erection under ASME Section III.

With the exception of one weld, all welds are capable of receiving 90% or greater examination coverage. The ASME Section XI Code Committee is currently working on a code case and associated code revision to allow a 10% reduction in coverage, provided the reduction in coverage is due to access or configuration conditions. Additionally, NMPC feels that adequate confidence in weld integrity can be achieved because the corresponding weld, on other piping loops which experience nearly identical condition, can be 100% examined.

**Alternate Examination(s):** Volumetric examination will be performed to the maximum extent possible. Surface examinations, when required, and all system leakage and hydrostatic tests will be performed to the full extent of ASME Section XI.



RELIEF REQUEST NO. RR-IWB-5 (Cont'd)

TABLE 1

<u>Weld Number</u>	<u>Percent Accessible for Volumetric Exam</u>	<u>Interference</u>
2ICS-57-07-FW021	85	Sock-o-let
2MSS-01-13-FW007	95	Valve Taper
2MSS-01-15-SW014	98	Permanent Weld-o-let
2MSS-01-15-FW006	98	Permanent Restraint
RPV-KB-13	98	Permanent Welded Attachment
VWHYV7B	90	Valve Body Configuration





RELIEF REQUEST NO. RR-IWB-6

**Component(s):** Stainless steel piping welds on the Reactor Coolant, Residual Heat Removal, and Reactor Water Cleanup systems.

**Welds:**

2RCS-64-00-SW003	2RCS-64-00-FWB01
2RCS-64-00-SW017	2RCS-64-00-FWB08
2RCS-64-00-SW051	2RCS-64-00-FWB12
2RCS-64-00-FWA01	2RHS-66-55-FW001
2RCS-64-00-FWA05	2WCS-09-05-SW020
2RCS-64-00-FWA24	2WCS-09-05-SW025

**Class:** 1

**Examination Requirement(s):** Volumetric and surface examinations are required for these welds per Table IWB-2500-1, Category B-J, Items B9.11 and 9.31.

**Basis for Relief:** The accessibility for volumetric examination for these welds is limited due to piping system design and fitting configuration. These welds can only be examined from one side using the UT techniques specified on applicable line D or F of the matrix contained in Table 1. The specific fitting configuration and side from which the examination can be performed are contained in Table 2. Structural integrity of these welds was verified during erection by volumetric and surface examinations under ASME Section III.

NMPC is of the opinion that one sided scans and the surface examinations that will be employed provide a reasonable degree of confidence in the integrity of these welds.

**Alternate Examination(s):** Although the Section XI code required coverage for volumetric examination cannot be obtained, the latest UT techniques will be employed and the results compared to the base line data. All surface examinations, leakage, and hydrostatic tests will be performed to the full extent of ASME Section XI.



RELIEF REQUEST NO. RR-IWB-6 (Cont'd)

TABLE 1

EXAMINATION MATRIX FOR STAINLESS PIPING

	<u>Austenitic Piping 45° Refracted L</u>	<u>IGSCC and Inner Exam 45° and 60° Shear 1/2 Vee</u>	<u>Austenitic Piping 45° Shear 2nd Leg Fusion Zone</u>
A. Long seams (SW) access both sides	N/A	Yes	Yes
B. Fittings long (SW) access both sides	N/A	Yes	Yes
C. Circ welds (SW) access both sides	N/A	Yes	Yes
D. Circ welds (SW) access one side	N/A	Yes (one side)	Yes (one side)
E. Circ welds (FW) access both sides	Yes If no beam skew If contour O.K.	Yes	Only if 45° RL is ineffective
F. Circ weld (FW) access one side	Yes If no beam skew If contour O.K.	Yes	Only if 45° RL is ineffective
G. Circ overlay weld (SW)	N/A	Yes	Yes
H. Circ overlay weld (FW)	Yes If no beam skew If contour O.K.	Yes	Only if 45° RL is ineffective

NOTE: The letter corresponding to the examination condition and technique shall be noted in the remarks section of the examination data sheet.



RELIEF REQUEST NO. RR-IWB-6 (Cont'd)

TABLE 2

<u>CAT</u>	<u>ITEM</u>	<u>WELD NO.</u>	<u>CONFIGURATION</u>	<u>EXAM FROM</u>
B-J	B9.11	2RCS-64-00-SW003	Pipe to Flange	Pipe side only
B-J	B9.31	2RCS-64-00-SW017	Pipe to Sweep-o-let	Pipe side only
B-J	B9.31	2RCS-64-00-SW051	Pipe to Sweep-o-let	Pipe side only
B-J	B9.11	2RCS-64-00-FWA01	Pipe to Safe End Ext.	Pipe side only
B-J	B9.11	2RCS-64-00-FWA05	Elbow to Pump	Elbow side only
B-J	B9.31	2RCS-64-00-FWA24	Pipe to Sweep-o-let	Pipe side only
B-J	B9.11	2RCS-64-00-FWB01	Pipe to Safe End Ext.	Pipe side only
B-J	B9.11	2RCS-64-00-FWB08	Elbow to VLV	Elbow side only
B-J	B9.11	2RCS-64-00-FWB12	Pipe to Sweep-o-let	Pipe side only
B-J	B9.11	2RHS-66-55-FW001	Pipe to Tee	Pipe side only
B-J	B9.11	2WCS-09-05-SW025	Pipe to Flange	Pipe side only
B-J	B9.11	2WCS-09-05-SW020	Pipe to Tee	Pipe side only



RELIEF REQUEST NO. RR-IWB-7

**Component(s):** Reactor pressure vessel top head and bottom head welds.

**Welds:** RPV-AG (Top Head to Flange)      RPV-DE  
RPV-DA                                      RPV-DF  
RPV-DB                                      RPV-DG  
RPV-DC                                      RPV-DR  
RPV-DD

**Class:** 1

**Examination Requirement(s):** Volumetric and surface examination is required for the top head to flange weld per Table IWB-2500-1, Category B-A, Item B1.21. Volumetric examinations are required for the bottom head welds per Table IWB-2500-1, Category B-A, Items B1.21 and B1.22.

**Basis for Relief:** Accessibility for the manual volumetric examinations on the bottom head welds identified above is limited due to interference with the CRD penetrations and the vessel support skirt. Only approximately 12 in. to 24 in. on each end of welds RPV-DG and DR can be examined due to interference with the CRD penetration housings. Approximately 1 ft. cannot be examined on each of the other bottom head welds, due to interference with the RPV support skirt. The top head of RPV flange weld RPV-AG can only be examined from the head side due to flange configuration. Structural integrity of these welds was verified during fabrication under ASME Section III.

It is the opinion of NMPC that a significant percentage of examination can be performed, and that to fully comply with the Section XI requirements would necessitate hardships or unusual difficulties without a compensating increase in the level of quality or safety.

**Alternate Examination(s):** Volumetric exams will be performed to the maximum extent possible, including the use of additional angles when examining weld RPV-AG. Surface examinations for weld RPV-AG and leakage and hydrostatic tests for all the welds will be performed to the full extent of ASME Section XI.





RELIEF REQUEST NO. RR-IWB-8

**Component/Welds:** RPV Instrumentation Nozzle-to-safe end butt welds (RPV-KB29, 30) (Nozzle 9) and Circumferential piping weld (2-RCS-64-00-FWA06)

**Class:** 1

**Examination Requirement(s):** Volumetric and surface examinations are required for the RPV welds per Table IWB-2500-1, Category B-F, Item B5.10 and the piping weld per Table IWB-2500-1, Category B-J, Item B9.11.

**Basis for Relief:** The volumetric examinations of these welds is impaired due to interferences caused by varying degrees of austenitic weld overlays. The ultrasonic responses encountered during the performance of the PSI examination are described in the report contained in Attachment 1. The structural integrity of these welds was verified during erection by volumetric and surface examination under ASME Section III.

Class 1 piping welds are sampled, therefore another weld could have been chosen that did not have an interfering condition, however, it is felt that this particular weld is subject to unique stress conditions because it attaches to the Reactor Coolant Pump. Therefore, a limited exam on this weld provides more meaningful data than a complete exam on some other weld which experiences similar stress conditions to other examined welds.

**Alternate Examination(s):** Volumetric examinations will be performed to the maximum extent possible, employing the latest UT techniques as described in Attachment 1. All surface examinations, leakage and hydrostatic test will be performed to the full extent of ASME Section XI.



RELIEF REQUEST NO. RR-IWB-8 (Cont'd)

ATTACHMENT 1

ULTRASONIC EXAMINATION OF RECIRCULATION LINE  
STAINLESS STEEL OVERLAYED WELDS  
NINE MILE POINT, UNIT 2

This report serves to document the information from ultrasonic findings with regard to the Metallurgical nature of the weldments contained within the recirculation loops. (see list attached)

Welds within the recirculation loops have been overlayed with welding (an example is shown in Figure 1). During the examination of these welds, it was noted that in certain welds the intended angle at which the sound should travel was not the actual angle observed.

It appears that the ultrasound has a tendency to divert from it's intended path and redirect in an almost perpendicular fashion to the inside wall (ID) of the pipe. The generally accepted theory pertaining to this type of occurrence is that the columnar grain structure present in Austenitic weldments provides a "wave guide" effect and thus carries the sound in a direction other than the intended one. Other theories such as granular impedance or filtration have also been postulated.

Examinations

These were performed in accordance with the appropriate procedure. Beam redirection was noted and where this occurrence was evident, other examination frequencies and angles were used to try and overcome the effects produced by the grain structure. A low frequency was selected because of it's longer wavelength and greater penetration abilities.

1. 45° x 1.5 MHz shear wave search units were initially applied with little success. Reflections which when plotting at the calibration measured 45° angle, appeared to occur at approximately 3/4 'T' metal path. These reflections when postulated perpendicular to the surface, occur at or around 'T' 0° (Velocity Shear Wave). Counterbore could be detected but this appeared almost directly beneath the search unit, confirming beam redirection.
2. 60° x 1.5 MHz shear wave was selected and applied as above. The results noted with this unit were not unlike those noted when using the 45° shear wave unit. Again the reflection observed, appeared to originate from the ID surface.
3. The frequency was then reduced to 1.0 MHz with much the same result as in 1 + 2 above.



RELIEF REQUEST NO. RR-IWB-8 (Cont'd)

ATTACHMENT 1 (Cont'd)

4. Refracted longitudinal techniques were applied. The rationale behind this exercise was consideration to the fact that
  - (a) A longer wavelength can be achieved for a given frequency.
  - (b) Penetration should be greater due to (a) above and (c) It has been demonstrated in the past in similar situations, longitudinal modes are less prone to beam redirection than are shear modes.

The disadvantage is that while using longitudinal wave modes, the response to corner reflectors (cracks) is less desirable than the response noted when using shear wave modes. (This is due to mode conversion and energy losses in a corner situation using longitudinal wave modes.) We essentially have a "trade-off" situation.

- 4.1 One of the other problems generated is that because of the incident angle necessary to produce a refracted longitudinal wave mode in the material, the "noise" generated in the search unit (SU) is greater than that in a shear wave search unit. To overcome this, a transmit/receive unit is used. Here again there is a trade off in that, for a given size SU the element size has to be smaller resulting in a greater beam divergence for a given frequency. This reduces the amount of energy that is transmitted into the material.
- 4.2 With these and other considerations in mind, this technique was applied at code calibration sensitivity which resulted in excessive amounts of noise returning to the SU from within the material. To add to this, it was discovered that the beam redirection noted when using the shear wave techniques, also occurred when using the refracted "L" Wave techniques.
- 4.3 An interesting observation was that the redirection is not necessarily the same when facing the sound "beam" in opposite directions. For example when facing the SU (on a vertical pipe) in the upward direction, beam redirection was noted to be considerably greater than when rotating the search unit through 180° and facing the beam downward. We can readily assume that this has to do with the direction of the columnar grains (which follow the direction of heat dissipation during their formation and generally grow epitaxially from weld bead to weld bead). We can also assume that in a vertically welded situation, the structure will differ considerably from that welded in a horizontal situation, basically determining that the responses observed should be weld direction sensitive.
5. To unquestionably verify the above, a variable angle search unit was applied. This unit is a 2 1/4 MHz transducer mounted on a device which enables the sound to be introduced into the material at any



RELIEF REQUEST NO. RR-IWB-8 (Cont'd)

ATTACHMENT 1 (Cont'd)

selected angle. 0° longitudinal wave was the starting point, with the unit mounted on the overlaid area on FWB11 facing upwards, (toward the weld) the instrument calibrated in metal path for longitudinal velocity.

- 5.1 A back reflection (BR) and repeat BR's were apparent on the CRT. The unit was scanned forward and the BR appeared constant until the counterbore (CB) was located, at which time the metal path changed accordingly. The unit was replaced to its original position and the BR returned to its original position on the time base. The unit was then angled to produce a refracted longitudinal wave. The BR signal amplitude was seen to reduce and a second reflection (CB) could be seen appearing just after the BR (later in time). The unit was angled over until the second signal was at peak amplitude at which time the BR could no longer be seen. The unit was scanned forward toward the CB and the signal moved closer in time until it disappeared. This sequence was repeated, each time with a steeper angle. It is noteworthy that regardless of the angle introduced into the material, the CB always appeared at or slightly after 'T' 0°. This confirmed the fact that the beam was not being reflected in the manner in which it should be, given "normal" conditions.
  - 5.2 At some point as the angle was increased, a series of signals could be seen later in time as the unit was scanned back and forth. These signals appeared at or about 'T' 0° for shear wave and increased in amplitude as the beam angle was increased. This was established to be shear wave redirection (due to its position in time on the time base).
  - 5.3 The unit could indicate that higher angles, beam redirection may be more evident for a given grain structure. Similar results were observed while going through the "longitudinal wave" range.
  - 5.4 The unit was rotated through 180° and the above was repeated. This time beam redirection was minimal as noted above in 4.3. The absence of 'T' 0° signals would indicate that there is not significant redirection while scanning in this direction (facing away from the weld (down) ). A Pitch/Catch using 45° shear wave also performed in this (downward) direction and a "full vee path" could be detected at a measured and calculated angle of approximately 43°, which would tend to substantiate the conclusion that the sound is extremely sensitive to the dendritic formation angle, and in this case is redirecting mainly when scanning with the beam directed upwards toward the weld.
- .. The possibility of introducing large amounts of low frequency energy was considered, and a dual 1 MHz x 1" diameter longitudinal wave SU was applied (each side having a 1" diameter element). The unit had





RELIEF REQUEST NO. RR-IWB-8 (Cont'd)

ATTACHMENT 1 (Cont'd)

a "roof angle" of approximately 2° and a forward refracted angle of 45° in the material under test. Beam redirection was still apparent, but due to the large energy source, return signals were noted. These were calculated as occurring from ID geometry at an angle of approximately 45°. The "prose" was that we were now penetrating the material at a known angle. The cons were more in evidence. The search unit being so large and the surface undulations being such as they are, contact was made and lost too frequently to perform a meaningful examination. With this condition, the beam shape characteristics change due to variations in contact. Considering the small area available (due to physical geometric constraints - the coverage and information acquired would be marginal in terms of calling the examination "meaningful" with this unit).

Recommendations

In cases where 45° longitudinal examinations have not been attempted, these should be carried out where possible. The results should be documented and included with the existing data. We determine that based on the above exercise, the returns for effort in terms of ALARA and ultimate defect detectability will be marginal in some cases and request for relief from examination of specific welds be sought.

NES is constantly researching new techniques and technology and as developments occur, these will be made known to the utility.



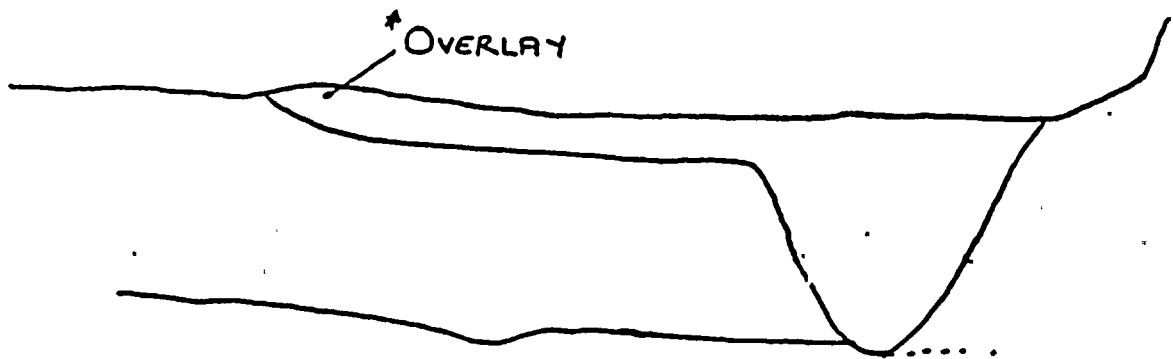
Michael L. Shakinovsky

LTE



RELIEF REQUEST NO. RR-IWB-8 (Cont'd)

ATTACHMENT 1 (Cont'd)



\* ESTIMATED THICKNESS BASED ON ACTUAL MEASUREMENT  
FROM EDGE

WELD PROFILE - ULTRASONIC + PIN GAGE

FIGURE 1



RELIEF REQUEST NO. RR-IWB-8 (Cont'd)

ATTACHMENT 1 (Cont'd)

To: FILE Date: 5/13/86  
From: NEAL MacNAMARA *N. MacNamara* UT ~~LT~~ Business Unit:  
Subject: MATRIX SYSTEM FOR AUSTENITIC WELDS No. 024-358

Reference.

DEVELOPMENT AND IMPLEMENTATION OF THE MATRIX  
SYSTEM FOR EXAMINATION OF  
AUSTENITIC STAINLESS STEEL WELDS  
REGARDING BEAM REDIRECTION

Due to the Beam Redirection problems encountered during examination of the stainless steel piping at Nine Mile Point Unit II, a study was performed on a representative sample of the austenitic piping systems and it was concluded that a beam redirection condition existed in virtually all longitudinal and circumferential shop welds. This condition was observed when a 45° transducer was placed on the crown of the weld and a 0° degree reflection from the weld I.D. resulted. Rotation of the transducer 180° on the weld indicated that this 0 reflection still occurred. Longitudinal and shear wave modes both exhibited this characteristic. Consequently neither the 45° shear or longitudinal beam was penetrating the weld at the desired angle.

From this study a number of points were concluded:

1. Scanning on or through the weld itself was ineffective.
2. A one-sided exam would be a limited exam whenever the weld was required to be penetrated.
3. The upper 2/3T exam area would be limited to examination of the weld fusion zone only.
4. To address this condition, an Exam Matrix would have to be established to identify every weld configuration that would be encountered in the field. Each of these examination conditions would then be given a letter designation and then matched to a corresponding technique or set of techniques to achieve the coverage requirements of the specific procedure being used.



RELIEF REQUEST NO. RR-IWB-8 (Cont'd)

ATTACHMENT 1 (Cont'd)

024-358  
Matrix System for Examination  
of Austenitic Stainless Steel  
Welds  
page 2

5. For the examination of field welds within the upper 2/3T, the matrix would include the option of using shear wave techniques to examine the fusion zone if the longitudinal wave method exhibited beam redirection or if weld contour problems precluded effective examination. This is consistent with the established methodology used with shop welds.
6. Examination of the inner 1/3T code required volume and area of IGSCC concern would be optimized by the use of two angles and would be scanned at IGSCC sensitivity for the entire examination.

The basic approach to the problem of beam redirection due to dendritic grain structure with austenitic stainless steel field and shop welds was to minimize its influence in the examination area. The matrix concept, with specific technique selection for individual field configurations was incorporated into the austenitic stainless steel examination procedure when it was seen that a generic approach to these exams was ineffective.

In conclusion, the matrix allowed examiners to avoid the effects of beam skewing where possible, and where not possible, to mitigate its effects on the examinations. The technique or the combination of techniques and the method used to match them to specific field conditions provided for the best examinations possible.

NM/mh

cc: T. Bechard  
M. Shakinovsky  
G. Forster  
C. Taylor





RELIEF REQUEST NO. RR-IWB-8 (Cont'd)

ATTACHMENT 1 (Cont'd)

TABLE A

EXAMINATION MATRIX FOR STAINLESS PIPING

	Austenitic Piping 45° Refracted L	IGSCC & Inner Frac: 45° & 60° shear 1/2 Yes	Austenitic Piping 45° Shear 2nd Leg Fusion Zone
A. Long Seams (SW) Access Both Sides	N/A	Yes	Yes
B. Fittings Long (SW) Access Both Sides	N/A	Yes	Yes
C. Circ Welds (SW) Access Both Sides	N/A	Yes	Yes
D. Circ Welds (SW) Access One Side	N/A	Yes (One Side)	Yes (One Side)
E. Circ Welds (FW) Access Both Sides	Yes If no beam skew If Contour O.K.	Yes	Only if 45° RL is ineffective
F. Circ Weld (FW) Access One Side	Yes If no beam skew If contour O.K.	Yes	Only if 45° RL is ineffective
G. Circ Overlay Weld (SW)	N/A	Yes	Yes
H. Circ Overlay Weld (FW)	Yes If no beam skew If contour O.K.	Yes	Only if 45° RL is ineffective

Note: The letter corresponding to the examination condition and technique shall be noted in the remarks section of the examination data sheet.



RELIEF REQUEST NO. RR-IWB-9

**Component(s):** RPV nozzle-to-safe end welds.

<b>Welds:</b>	RPV-KB01	RPV-KB09	RPV-KB21
	RPV-KB02	RPV-KB10	RPV-KB22
	RPV-KB03	RPV-KB11	RPV-KB23
	RPV-KB04	RPV-KB12	RPV-KB24
	RPV-KB05	RPV-KB17	RPV-KB25
	RPV-KB06	RPV-KB18	RPV-KB26
	RPV-KB07	RPV-KB19	RPV-KB32
	RPV-KB08	RPV-KB20	

**Class:** 1

**Examination Requirement(s):** Volumetric and surface examinations are required for these welds per Table IWB-2500-1, Category B-F, Item B5.10.

**Basis for Relief:** The automated examination of these welds is physically limited to the extent indicated in Table 1 due to nozzle blend, insulation supports, and the bioshield wall. Other limitations due to the inability of the examination to distinguish the weld root from the inside diameter notch on the calibration standard are discussed in Attachment 1. The structural integrity of these welds was verified by volumetric and surface examination during erection under ASME Section III.

**Alternate Examination(s):** Volumetric examinations will be performed to the maximum extent possible employing the UT techniques described in Attachment 1. All required surface examinations, leakage, and hydrostatic tests will be performed to the full extent of ASME Section XI.



RELIEF REQUEST NO. RR-IWB-9 (Cont'd)

TABLE 1

<u>Weld No.</u>	<u>Nozzle No.</u>	<u>Extent of Coverage %</u>		<u>Cause of Limitation</u>
		<u>Perp.</u>	<u>Parallel</u>	
RPV-KB01	N1A	64.85	100	Nozzle Blend
RPV-KB02	N1B	75.35	85.21	Nozzle Blend
RPV-KB03	N2A	71.25	94.30	Nozzle Blend
RPV-KB04	N2B	76.6	100	Nozzle Blend
RPV-KB05	N2C	74.3	91.4	Nozzle Blend
RPV-KB06	N2D	76.6	100	Nozzle Blend
RPV-KB07	N2E	69.0	100	Nozzle Blend
RPV-KB08	N2F	76.6	100	Nozzle Blend
RPV-KB09	N2G	76.6	100	Nozzle Blend
RPV-KB10	N2H	64.4	67.9	Nozzle Blend
RPV-KB11	N2J	76.6	100	Nozzle Blend
RPV-KB12	N2K	68.2	76.8	Nozzle Blend
RPV-KB17	N4A	66.1	75.5	Nozzle Blend, Insulation Support
RPV-KB18	N4B	61.7	74.8	Nozzle Blend, Insulation Support
RPV-KB19	N4C	22.7	22.5	Nozzle Blend, Insulation Support
RPV-KB20	N4D	75.9	94.4	Nozzle Blend, Insulation Support
RPV-KB21	N4E	45.3	40.1	Nozzle Blend, Insulation Support
RPV-KB22	N4F	56.0	66.5	Nozzle Blend, Insulation Support
RPV-KB23	N5A	36.5	43.7	Nozzle Blend, Insulation Support
RPV-KB24	N6A	40.2	58.9	Nozzle Blend, Insulation Support
RPV-KB25	N6B	45.2	54.3	Nozzle Blend
RPV-KB26	N6C	60.5	61.8	Nozzle Blend
RPV-KB32	N16A	30.9	31.1	Nozzle Blend, Bioshield Wall



## ATTACHMENT 1

### EXAMINATION LIMITATION DISCUSSION

Relief on the limited examination volume of the 45 deg L axial examination is required:

The limited volume is the perpendicular examination of the inner 1/3T (Approx.) to 1/2 in. on both sides of the weld centerline. This volume was scanned and recorded; however, the ability to evaluate is minimal due to signals from the weld root. The pictorial data from this area are preserved on UDRPS as a baseline for direct comparison to ISI data.

During the 45 deg perpendicular examination on both calibration blocks (N1 and N2), the indication from the notch could not be distinguished from the root indication. Both calibration blocks had the weld root ground off for just a long enough distance to put in the notch. Even though we are using a 45 deg longitudinal wave there are also some dissimilar material and beam skew indications. The beam skew indications are the result of dendrites, and can occur at a depth of from  $(0.7)(T)$  to beyond  $(T)$ , whenever the ultrasonic beam enters the weld in the 45 deg longitudinal axial examination.

Since this examination cannot distinguish weld root from the ID (inside diameter) notch, we cannot "size" to code requirements in the root area of the weld.

The 0 deg examination establishes the existence and location of ID Geometry; however, dissimilar materials, because of their different velocities, sometimes show up as slight thickness changes. It is therefore possible to establish if a particular angle beam indication is probably coming from Geometry or a dissimilar metal interface.

Manual examination cannot reduce any detection or discrimination problems. Special manual techniques may help in sizing specific indicators.

The additional "unlimited" examinations performed on this volume are:

- o The 45 deg L parallel examination with the sensitivity increased to provide a noise level suitable for IGSCC baseline data.
- o A perpendicular baseline IGSCC examination covering the inner 1/3T in the safe end material with a 52 deg shear wave.
- o The specific weld inspection data sheet defines in detail the extent of coverage obtained from each examination performed.



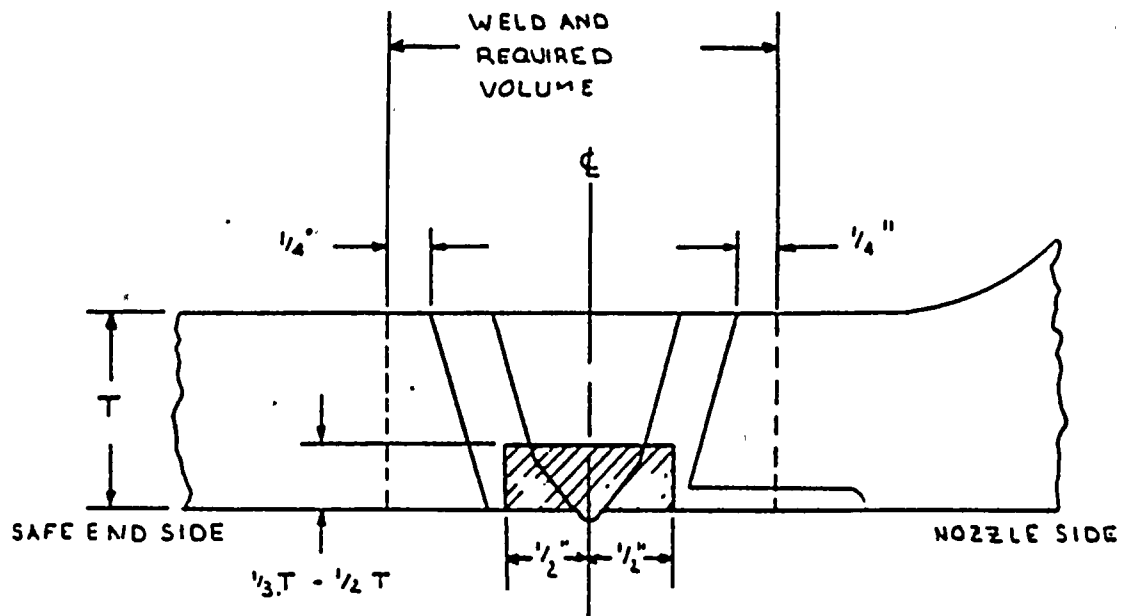


RELIEF REQUEST NO. RR-IWB-9 (Cont'd)

ATTACHMENT 1 (Cont'd)

SKETCH SHEET

Area/System SAFE END WELDS Page      of       
 EXTENT OF AXIAL COVERAGE Data Sheet No. N/A  
 FULL VOLUME EXAMINATION Item No. N/A



KEY:  LIMITED EXAMINATION VOLUME<sup>1</sup>

<sup>1</sup> THIS "LIMITED VOLUME" WAS SCANNED AND RECORDED, HOWEVER, THE ABILITY TO EVALUATE THIS AREA IS MINIMAL DUE TO SIGNALS FROM THE WELD ROOT.



RELIEF REQUEST NO. RR-IWB-10

**Component(s):** Recirculation system piping welds.

**Welds:** 2RCS-64-00-FWA17  
2RCS-64-00-FWB19  
2RCS-64-00-FWA21

**Class:** 1

**Examination Requirement(s):** Volumetric and surface examinations are required for these welds per Table IWB-2500-1, Category B-J, Item B9.11.

**Basis for Relief:** The volumetric examinations for these welds is limited to approximately 25 percent of the required volume due to the following reasons:

- a. The piping system design and fitting configuration allows inspection from only one side (the pipe side) of the weld.
- b. There is austenitic weld overlay on the weld that interferes with the ultrasonic examination.

The ultrasonic responses encountered while performing the examinations are described in the report contained in Attachment 1. Other welds in the system that are subject to similar operating conditions receive complete ASME XI volumetric examinations. Structural integrity of these welds was verified during erection by volumetric and surface examination under ASME Section III.

Class 1 piping welds are sampled, therefore, another weld could have been chosen that did not have an interfering condition, however, it is felt that these particular welds reflect higher stress conditions. Therefore, a limited exam on these welds provide more meaningful data than a complete exam on another weld which experiences minimum stress or stress conditions similar to other examined welds.

**Alternate Examination(s):** Volumetric examination will be performed to the maximum extent possible employing the latest UT techniques as described in Attachment 1. All surface examinations, leakage, and hydrostatic tests will be performed to the full extent of ASME Section XI.



RELIEF REQUEST NO. RR-IWB-10 (Cont'd)

ATTACHMENT 1

ULTRASONIC EXAMINATION OF RECIRCULATION LINE  
STAINLESS STEEL OVERLAYED WELDS  
NINE MILE POINT, UNIT 2

This report serves to document the information from ultrasonic findings with regard to the Metallurgical nature of the weldments contained within the recirculation loops. (see list attached)

Welds within the recirculation loops have been overlaid with welding (an example is shown in Figure 1). During the examination of these welds, it was noted that in certain welds the intended angle at which the sound should travel was not the actual angle observed.

It appears that the ultrasound has a tendency to divert from it's intended path and redirect in an almost perpendicular fashion to the inside wall (ID) of the pipe. The generally accepted theory pertaining to this type of occurrence is that the columnar grain structure present in Austenitic weldments provides a "wave guide" effect and thus carries the sound in a direction other than the intended one. Other theories such as granular impedance or filtration have also been postulated.

Examinations

These were performed in accordance with the appropriate procedure. Beam redirection was noted and where this occurrence was evident, other examination frequencies and angles were used to try and overcome the effects produced by the grain structure. A low frequency was selected because of it's longer wavelength and greater penetration abilities.

1. 45° x 1.5 MHz shear wave search units were initially applied with little success: Reflections which when plotting at the calibration measured 45° angle, appeared to occur at approximately 3/4 'T' metal path. These reflections when postulated perpendicular to the surface, occur at or around 'T' 0° (Velocity Shear Wave). Counterbore could be detected but this appeared almost directly beneath the search unit, confirming beam redirection.
2. 60° x 1.5 MHz shear wave was selected and applied as above. The results noted with this unit were not unlike those noted when using the 45° shear wave unit. Again the reflection observed, appeared to originate from the ID surface.
3. The frequency was then reduced to 1.0 MHz with much the same result as in 1 + 2 above.



RELIEF REQUEST NO. RR-IWB-10 (Cont'd)

ATTACHMENT 1

4. Refracted longitudinal techniques were applied. The rationale behind this exercise was consideration to the fact that
- (a) A longer wavelength can be achieved for a given frequency.
  - (b) Penetration should be greater due to (a) above and (c) It has been demonstrated in the past in similar situations, longitudinal modes are less prone to beam redirection than are shear modes.

The disadvantage is that while using longitudinal wave modes, the response to corner reflectors (cracks) is less desirable than the response noted when using shear wave modes. (This is due to mode conversion and energy losses in a corner situation using longitudinal wave modes.) We essentially have a "trade-off" situation.

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RELIEF REQUEST NO. RR-IWB-10 (Cont'd)

ATTACHMENT 1

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RELIEF REQUEST NO. RR-IWB-10 (Cont'd)

ATTACHMENT 1

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Recommendations

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NES is constantly researching new techniques and technology and as developments occur, these will be made known to the utility.



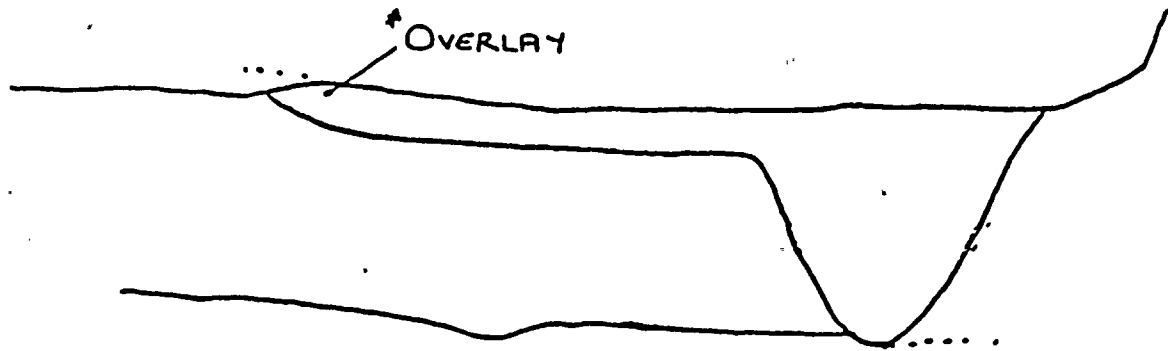
Michael L. Shakinovskiy

LSE



RELIEF REQUEST NO. RR-IWB-10 (Cont'd)

ATTACHMENT 1



\* ESTIMATED THICKNESS BASED ON ACTUAL MEASUREMENT FROM EDGE

WELD PROFILE - ULTRASONIC + PIN GAGE

FIGURE 1



RELIEF REQUEST NO. RR-IWB-11

**Component(s):** 2RCS\*P1A  
2RCS\*P1B

**Class:** 1

**Function:** Reactor coolant recirculation pumps.

**Examination Requirement(s):** Visual examination (VT-3) of one of these pumps (internal casing surface only) during each inspection interval per Table IWB-2500-1, Category B-L-2, Item B12.20.

**Basis for Relief:** The basis for this relief request is predicated on the following two points:

1. The hardships associated with pump disassembly far exceeds any beneficial safety improvements that might be achieved by such an examination, and
2. The structural integrity afforded by the pump casing material utilized will not significantly degrade over the lifetime of the pump.

It is expected that approximately 1000 man-hours and 50 man-rem exposure would be required to disassemble, inspect, and reassemble one pump. Performing this visual examination under adverse conditions such as high dose rate (30-40 R/hr) and poor as-cast surface condition, realistically, provides little additional information as to the pump casing integrity.

The recirculation pump casing material, cast stainless steel (ASTM A351-CF-8M), is widely used in the nuclear industry and has performed extremely well. The presence of some delta ferrite (typically 5% or more) imparts substantially increased resistance to intergranular stress corrosion cracking. The delta ferrite also results in improved pitting corrosion resistance in chloride containing environments.

NMPC feels that adequate safety margins are inherent in the basic pump design and that the health and safety of the public will not be adversely effected by performing the visual examination of the pump internal pressure boundary surfaces only when the pumps are required to be disassembled for maintenance. Furthermore, both pumps will be VT-2 examined every refueling outage during leakage tests and once in the interval during hydrostatic tests.





RELIEF REQUEST NO. RR-IWB-11 (Cont'd)

**Alternate  
Examination(s):**

As stated above, it is not felt that the visual examination required by Code each ten year interval is warranted. However, as standard maintenance practice dictates, when a recirculation pump is disassembled for maintenance, a VT-3 examination of the internal casing pressure boundary surfaces will be performed. The pump maintenance procedure will address the need for this examination while the pump is disassembled.



RELIEF REQUEST NO. RR-IWB-12

**Component(s):** All valves >4" nominal pipe size. (See Table 1)

**Class:** 1

**Function:** Various

**Examination Requirement(s):** Perform visual examination (VT-3) on the internal surfaces of one valve body in each group of valves of the same constructional design and manufacturing method that performs similar functions in the system per Table IWB-2500-1, Category B-M-2, Item B12.50.

**Basis for Relief:** The NMP2 Class 1 systems contain 78 of these valves. These valves have been divided into 35 groups based on similar functions and the same constructional design and manufacturing method. The specific valves and groups are contained in Table 1. If examinations were performed in accordance with the Code, 35 valves would be required to be disassembled for inspection each interval.

The requirement to disassemble primary system valves for the sole purpose of performing a visual examination of the internal pressure boundary surfaces has only a very small potential of increasing plant safety margins and a very disproportionate impact on expenditures of plant manpower and radiation exposure. Furthermore, performing these visual examinations on poor as-cast surfaces provides little additional information as to the valve body integrity.

For approximately 20 percent of these valves, the reactor vessel core must be completely unloaded and the vessel drained to permit disassembly for examination.

The performance of both carbon and stainless cast and forged valve bodies used to construct these valves has been excellent in all BWR applications. Based on this experience and both industry and regulatory acceptance of these alloys, continued excellent service performance is anticipated.

A more practical approach, that would essentially provide an equivalent sampling program and significantly reduced radiation exposure to plant personnel, is to inspect the internal pressure boundary of only those valves that require disassembly for maintenance purposes. This would still provide a reasonable sampling of primary system valves and give adequate assurance that the integrity of these components is being maintained.



RELIEF REQUEST NO. RR-IWB-12 (Cont'd)

**Alternate  
Examination(s):**

When a valve within a particular valve grouping is disassembled for maintenance purposes, the internal pressure boundary surface of the valve body will be examined to meet the Section XI requirement for that group of valves. The valve maintenance procedure will address the need for this examination.



RELIEF REQUEST NO. RR-IWB-12 (Cont'd)

TABLE 1

<u>Valve No.</u>	<u>Group No.</u>	<u>Valve No.</u>	<u>Group No.</u>
2CSH*MOV107	1	2MSS*HYV6C	14
2CSH*AOV108	2	2MSS*HYV6D	14
2CSH*HCV120	3	2MSS*HYV7A	14
2CSL*MOV104	4	2MSS*HYV7B	14
2CSL*AOV101	5	2MSS*HYV7C	14
2CSL*HCV117	6	2MSS*HYV7D	14
2FWS*MOV21A	7	2MSS*MOV111	15
2FWS*MOV21B	7	2MSS*MOV112	15
2FWS*AOV23A	8	2MSS*MOV207	16
2FWS*AOV23B	8	2RCS*MOV10A	17
2FWS*V12A	8	2RCS*MOV10B	17
2FWS*V12B	8	2RCS*MOV18A	18
2FWS*HCV54A	9	2RCS*MOV18B	18
2FWS*HCV54B	9	2RCS*HYV17A	19
2ICS*MOV121	10	2RCS*HYV17B	19
2ICS*MOV128	10	2RHS*HCV54A	20
2ICS*AOV156	11	2RHS*HCV54B	20
2ICS*AOV157	11	2RHS*AOV39A	21
2ICS*MOV126	12	2RHS*AOV39B	21
2MSS*PSV120	13	2RHS*MOV40A	22
2MSS*PSV121	13	2RHS*MOV40B	22
2MSS*PSV122	13	2RHS*MOV112	23
2MSS*PSV123	13	2RHS*MOV113	23
2MSS*PSV124	13	2RHS*HCV53A	24
2MSS*PSV125	13	2RHS*HCV53B	24
2MSS*PSV126	13	2RHS*HCV53C	24
2MSS*PSV127	13	2RHS*AOV16A	25
2MSS*PSV128	13	2RHS*AOV16B	25
2MSS*PSV129	13	2RHS*AOV16C	25
2MSS*PSV130	13	2RHS*MOV24A	26
2MSS*PSV131	13	2RHS*MOV24B	26
2MSS*PSV132	13	2RHS*MOV24C	26
2MSS*PSV133	13	2RHS*V143	27
2MSS*PSV134	13	2RHS*MOV104	28
2MSS*PSV135	13	2RHS*HCV131	29
2MSS*PSV136	13	2WCS*MOV102	30
2MSS*PSV137	13	2WCS*MOV112	30
2MSS*HYV6A	14	2WCS*MOV103	31
2MSS*HYV6B	14	2WCS*MOV200	32





RELIEF REQUEST NO. RR-IWB-13

**Component(s):** Reactor pressure vessel closure head studs - 2RPV-077 through 2RPV-152

**Class:** 1

**Examination Requirement(s):** The 76 reactor vessel studs require a surface type examination only when they are removed from the vessel. This is in accordance with Section XI Table IWB-2500-1, Examination Category B-G-1, Item B6.30.

**Basis for Relief:** The reactor vessel closure head studs are parkerized. Parkerizing, which is similar to anodizing, is a thin film deposited on the reactor vessel studs and nuts for corrosion protection. This film interferes with the ability to perform a liquid penetrant type examination on the studs. The magnetic particle examination method is not practical on stud threads. As a result, surface examination methods will not provide valid results. The reactor vessel studs can be volumetrically examined in accordance with ASME Section XI requirements.

**Alternate Examination:** In lieu of the surface examination, Niagara Mohawk will perform a VT-1 examination on all RPV studs, when the studs are removed from the vessel. This will supplement the volumetric examination required by the code.



RELIEF REQUEST NO. RR-IWC-1

**Component(s):** Integral attachment welds and casing welds for Residual Heat Removal and Core Spray Pumps.

**Pumps/Welds:** Casing welds for the following pumps:

2RHS\*P1A/[PW111A, 112A, 113A, 116A, 118A]  
2RHS\*P1B/[PW111B, 112B, 113B, 116B, 118B]  
2RHS\*P1C/[PW111C, 112C, 113C, 116C, 118C]  
2CSH\*P1/[PW207, 208, 209, 212, 217, 218, 219]  
2CSL\*P1/[PW311, 312, 315]

Integral attachment welds for the following pumps:

2RHS\*P1A/[PW121A]  
2RHS\*P1B/[PW121B]  
2RHS\*P1C/[PW121C]  
2CSH\*P1/[PW220, 221, 222, 223]  
2CSL\*P1/[PW319]

**Class:** 2

**Examination Requirement(s):** Surface examination shall be performed on casing and integral attachment welds for one pump in each group of pumps of the same constructional design and manufacturing method that perform similar functions in the system, per Table IWC-2500-1, Category C-G Item C6.10 for casing welds and Category C-C, Item C3.30 for integral attachment welds.

**Basis for Relief:** Each of the pump casings are installed in a concrete pit, thereby making the exterior of the casing welds and the entire integral attachment welds inaccessible for surface examination. Examination of the casing welds would require either disassembly of the pump or removal of the pump from the concrete pit. Examination of the integral attachment welds would require lifting the pump from the pit. The hardships associated with pump disassembly or lifting from the concrete pit would far exceed any beneficial safety improvements that might be achieved by such an examination.



RELIEF REQUEST NO. RR-IWC-1 (Cont'd)

Since these pumps are subject to testing per IWP, loss of integrity of the pump casing welds would be detected during quarterly pressure, differential pressure, and flow rate testing. Failure of integral attachment welds would be detected by quarterly vibration measurements. Furthermore, pump casing integrity is verified during system leakage and hydrostatic testing.

**Alternate  
Examinations:**

Surface examinations will be performed on the welds of one of the pumps within a multiple grouping whenever required pump maintenance or repair makes the welds accessible for examination. Multiple groupings of Class 2 pumps are established in Appendix D of the examination plan, Section I.



RELIEF REQUEST NO. RR-IWC-2

**Component(s):** Stainless steel piping welds on the Residual Heat Removal and Core Spray Systems

**Welds:**

2CSH-25-05-FW012	2RHS-66-13-FW029
2CSH-25-05-FW013	2RHS-66-22-FW021
2CSH-25-05-FW014	2RHS-66-22-FW022
2CSL-26-01-FW026	2RHS-66-22-FW023
2CSL-26-01-FW027	2RHS-66-22-FW029
2CSL-26-01-FW028	2RHS-66-23-FW018
2CSL-26-01-FW035	2RHS-66-23-FW019
2RHS-66-13-FW023	2RHS-66-23-FW020
2RHS-66-13-FW024	2RHS-66-23-FW022
2RHS-66-13-FW025	

**Class:** 2

**Examination Requirement:** Surface and volumetric inspection of 7.5 percent, but not less than 28 welds, of all non-exempt Category C-F-1 welds per Code Case N-408, Table 2500-1, Category C-F-1, Item C5.11.

**Basis for Relief:** These welds are inaccessible for volumetric and surface examination because they are located under water in the suppression pool. Since they are on pump suction piping, which is under water, postulated cracks in these welds are not detrimental to the safety function of their associated systems. Structural integrity of these welds was demonstrated during fabrication and erection under ASME Section III.

Class 2 welds are selected for examination based on the selection process found in Code Case N-408. For stainless steel welds, (Category C-F-1), this Code Case requires that 7.5% of all stainless welds or a minimum of 28 shall be selected. Since there are only 36 Class 2 welds of this type, 28 are required per the Code Case. However, 19 are inaccessible as stated above, therefore, only 17 welds can be examined. This represents 47 percent of the total C-F-1 population which far exceeds the normal 7.5 percent selection criteria for Class 2 piping welds.

**Alternative Examination(s):** Volumetric and surface examinations will be performed on all accessible category C-F-1 welds.





RELIEF REQUEST NO. RR-IWC-3

**Component(s):** Integral attachment welds on CSL pump suction piping.

**Welds:** 26-01-CSL-FW313  
26-01-CSL-FW314

**Class:** 2

**Examination Requirement:** Surface examination is required on each of these welds per Table IWC-2500-1, Category C-C, Item C3.20.

**Basis for Relief:** These welds are inaccessible for surface examination because they are located under water in the suppression pool. The integrity of the subject welds was verified by surface examination during fabrication under ASME Section III.

Since these pumps are subject to testing per IWP, loss of integrity of suction piping would be detected during quarterly pressure, differential pressure, and flow rate testing.

**Alternative Examination:** None



RELIEF REQUEST NO. RR-IWC-4

**Component(s):** Integral attachment welds on piping lugs to the Control Rod Drive System.

**Welds:**

- 2RDS-65-00-IAW01B-12,13,14,15,16,17,18,19
- 2RDS-65-00-IAW03A-12,13,14,15,16,17,18,19
- 2RDS-65-00-IAW04B-12,13,14,15,16,17,18,19
- 2RDS-65-00-IAW06A-12,13,14,15,16,17,18,19
- 2RDS-65-00-IAW07B-12,13,14,15,16,17,18,19
- 2RDS-65-00-IAW09A-16,17,18,19,20,21,22,23,24,25
- 2RDS-65-00-IAW10B-16,17,18,19,20,21,22,23
- 2RDS-65-00-IAW12A-20,21,22,23,24,25,26,27,30,31
- 2RDS-65-00-IAW13B-20,21,22,23,24,25,26,27,32,33
- 2RDS-65-00-IAW15A-20A,21A,22A,23A,24A,25A,26A,27A,30,31
- 2RDS-65-00-IAW16B-20,21,22,23,24,25,26,27,32,33
- 2RDS-65-00-IAW19B-20,21,22,23,24,25,26,27,32,33
- 2RDS-65-00-IAW22A-16,17,18,19,20,21,22,23,24,25
- 2RDS-65-00-IAWSP2N-1,2,3,4,5,6,7,8
- 2RDS-65-00-IAWSP2S-1,2,3,4,5,6,7,8

**Class:** 2

**Examination Requirement(s):** Surface examination is required for these integral attachment welds per Table IWC-2500-1 Category C-C, Item C3.20.

**Basis for Relief:** Accessibility to perform surface examinations on these welds is limited due to interferences with the tube steel of their associated supports. Figure 1 contains a sketch which shows the typical configuration of these welds, including the area accessible for surface examination and the limiting permanent interferences. The position of the tube steel relative to the lug is required for the support to perform its design function. The integrity of these welds were verified by nondestructive examination during erection under ASME Section III.

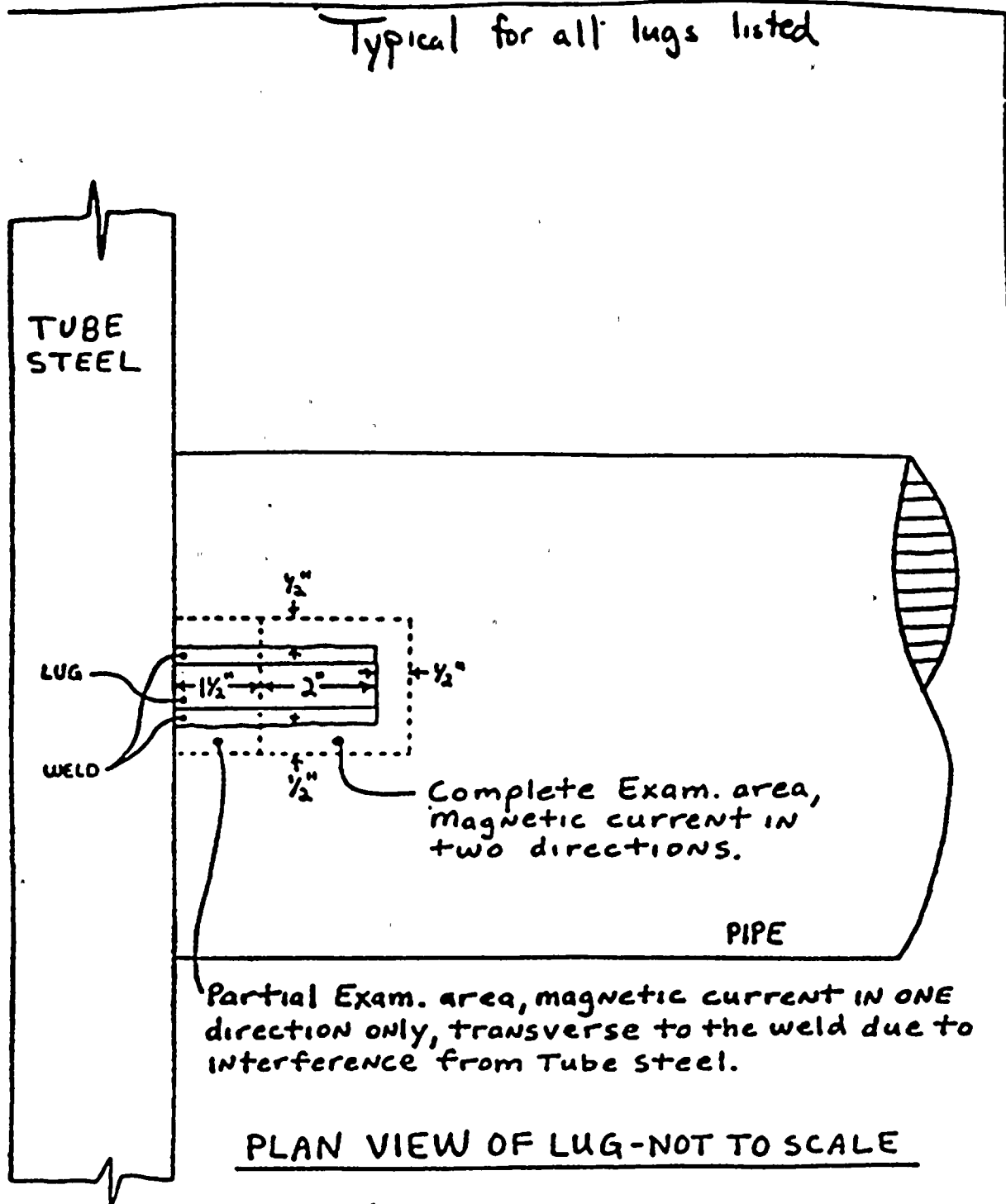
It is the opinion of NMPC that a significant portion of the required examination can be performed, and that in order to fully comply with the Section XI requirements, major redesign and modification would be required without a compensating increase in the level of quality or safety.

**Alternative Examinations:** Surface examinations will be performed to the maximum extent possible.



RELIEF REQUEST NO. RR-IWC-4 (Cont'd)

FIGURE 1





RELIEF REQUEST NO. RR-IWC-5

**Component/Welds:** Residual Heat Removal Heat Exchanger (2RHS-E1A) welds (HW-100A, 101A)

Residual Heat Removal Heat Exchanger (2RHS-E1A) nozzle welds (HW-102A, 103A, 105A)

Residual Heat Removal and Core Spray Integral attachment welds (2CSH-25-09-FW300, 305; 2RHS-66-16-FW304; 2RHS-66-18-FW311, 312; 2RHS-66-20-FW303, 304, 305, 306; 2RHS-66-57-FW305, 306, 307)

Residual Heat Removal Piping welds (2RHS-66-13-FW021, 2RHS-66-19-SW026, 2RHS-66-22-FW019)

Residual Heat Removal and Core Spray Valve body welds (VWHCV118 welds C, D; VWMOV1C welds B, C, D; VWMOV2A welds A, B, C; VWMOV112 welds B, C, D)

**Class:** 2

**Examination Requirement:** Volumetric and/or surface examination per the requirements of the specific examination category and item number contained in Table 1.

**Basis for Relief:** Accessibility to perform the required examinations is limited due to permanent interferences. The examination category, item number, percentage of coverage, and the interference for each weld is contained in Table 1. The integrity of these welds was verified by nondestructive examination during erection under ASME Section III.

**Alternative Examination(s):** The required examinations will be performed to the maximum extent possible. System leakage and hydrostatic testing will be performed on all pressure retaining welds to the full extent required by ASME Section XI.

It is the opinion of NMPC that a significant portion of the required examinations can be performed, and that in order to fully comply with the Section XI requirements, major re-design and modification would be required without a compensating increase in the level of quality or safety.





RELIEF REQUEST NO. RR-IWC-5 (Cont'd)

TABLE 1

<u>Weld Number</u>	<u>Exam Category</u>	<u>Item Number</u>	<u>% Coverage Vol/Sur</u>	<u>Interference</u>
HW-100A	C-A	C1.20	99/100	Welded Attachments
HW-101A	C-A	C1.10	98/100	Adjacent Nozzle weld
HW-102A	C-B	C2.21	90/100	Adjacent Flange weld
HW-103A	C-B	C2.21	95/100	Sock-o-let
HW-105A	C-B	C2.22	75/100	Nozzle Configuration
2CSH-25-09-FW300	C-C	C3.20	NA/55	Concrete Structure
2CSH-25-09-FW305	C-C	C3.20	NA/55	Concrete Structure
2RHS-66-16-FW304	C-C	C3.20	NA/95	Floor Sleeve
2RHS-66-18-FW311	C-C	C3.20	NA/60	Permanent Restraint
2RHS-66-18-FW312	C-C	C3.20	NA/60	Permanent Restraint
2RHS-66-20-FW303	C-C	C3.20	NA/70	Permanent Restraint
2RHS-66-20-FW304	C-C	C3.20	NA/70	Permanent Restraint
2RHS-66-20-FW305	C-C	C3.20	NA/70	Permanent Restraint
2RHS-66-20-FW306	C-C	C3.20	NA/70	Permanent Restraint
2RHS-66-57-FW305	C-C	C3.20	NA/85	Permanent Restraint
2RHS-66-57-FW306	C-C	C3.20	NA/85	Permanent Restraint
2RHS-66-57-FW307	C-C	C3.20	NA/45	Permanent Tube Steel
2RHS-66-13-FW021	C-F-1	C5.11	50/100	One Side S.S Exam
2RHS-66-22-FW019	C-F-1	C5.11	50/100	One Side S.S. Exam
2RHS-66-19-SW026	C-F-2	C5.51	95/100	Weld Configuration
VWHCV118-welds C,D	C-G	C6.20	NA/80	Welded Attachment
VWMOV1C-welds B,C,D	C-G	C6.20	NA/85	Permanent Stifferer Plate
VWMOV2A-welds A,B,C	C-G	C6.20	NA/90	Permanent Stifferer Plate
VWMOV112-B,C,D	C-G	C6.20	NA/85	Permanent Stifferer Plate



RELIEF REQUEST NO. RR-IWD-1

**Component(s):** Integral attachments and supports for pressure retaining piping on open-ended systems downstream of the last shutoff valve.

**Class:** 3

**Examination Requirements:** Perform VT-3 examination on the integral attachments and supports of Class 3 non-exempt piping.

**Basis for Relief:** NMPC proposes to exempt the portion of piping downstream of the last shutoff valve or open-ended systems provided that piping does not contain water during normal plant operating conditions. This is consistent with the exemption used for Class 2 systems, using approved Section XI Code Case N-408 and the 1983 Edition, Winter 1983 Addenda and later editions and addenda. It is felt that it is not the intent of the ASME Code for Class 3 exemptions to be more stringent than Class 2 exemptions. Furthermore, the piping in question is normally empty and is beyond or downstream of that part of the system which performs a safety related function.

**Alternate Examination(s):** Piping downstream of the last shutoff valve on open-ended systems will be exempted from examination of integral attachments and supports, provided that piping does not contain water during normal plant operating conditions. This portion will receive pressure tests in accordance with the requirements of Section XI.



**APPENDIX G**  
**PLAN TABLES**



APPENDIX G  
FIRST TEN YEAR INTERVAL

WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RDS*V101	CRD VALVE (TYP OF 185)	XXXX	AUG/SIL 4.19		30B	SUR	R*
REMARKS : LP EXAMINE VALVE WEDGE EACH TIME COMPANION CRD IS REMOVED FOR MAINTENANCE, EXAMINE A MAXIMUM OF FIVE 101 VALVES BETWEEN A SHUTDOWN AND STARTUP, * = REMOVAL OF CRD							
2RDS*V102	CRD VALVE (TYP OF 185)	XXXXX	AUG/SIL 4.19		30B	SUR	R*
REMARKS : LP EXAMINE VALVE WEDGE EACH TIME COMPANION CRD IS REMOVED FOR MAINTENANCE, EXAMINE A MAXIMUM OF FIVE 102 VALVES BETWEEN A SHUTDOWN AND STARTUP, * = REMOVAL OF CRD							
2RDS*V112	CRD VALVE (TYP OF 185)	XXXXXX	AUG/SIL 4.19		30B	SUR	RO
REMARKS : LP EXAMINE VALVE WEDGE ON A MINIMUM OF FIVE 112 VALVES EACH REFUELING OUTAGE, * = REMOVAL OF CRD							

SHROUD-1 See Page 2





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
SHROUD-1	HEAD BOLTS		AUG/RPV		SIL 43 3	UT	RO
REMARKS : - EXAMINE SHB'S (PER SIL 433) EVERY REFUELING OUTAGE UNTIL REPLACED WITH REDESIGNED VERSION.							
2RPV-AA REMARKS : #1 RING DR=3	BOT HD/SHELL RING 1	N/A	B-A/B1.11	133	RR-IWB-3	VOL	EOI
2RPV-AB REMARKS : RING 1/RING 2 DR=3	SHELL/SHELL	N/A	B-A/B1.11	133	RR-IWB-3	VOL	EOI
2RPV-AC REMARKS : RING 2/RING 3 DR=3	SHELL/SHELL	N/A	B-A/B1.11	134	RR-IWB-3	VOL	EOI
2RPV-AD REMARKS : RING 3/RING 4 DR=3	SHELL/SHELL	N/A	B-A/B1.11	135	RR-IWB-3	VOL	EOI
2RPV-AE REMARKS : SHELL CLSR FLG/ RING 4 DR=3	SHELL/SHELL FLG	N/A	B-A/B1.30	136		VOL	ID/1P, 3P
2RPV-AG REMARKS : DR=3	TOP HD/SEGMENT RING - HEAD TO FLANGE	N/A	B-A/B1.40	170	RR-IWB-7	VOL	ID
2RPV-AH REMARKS : DR=3	TOP HD/TOP HD	N/A	B-A/B1.21	225		VOL	ID
2RPV-AJ REMARKS : DR=3	BOT HD/RAD PL	N/A	B-A/B1.21	132		VOL	EOI
2RPV-BA REMARKS : 77 DEG, #1 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	133	RR-IWB-3	VOL	EOI
2RPV-BB REMARKS : 197 DEG, #1 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	133	RR-IWB-3	VOL	EOI
2RPV-BC REMARKS : 317 DEG, #1 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	133	RR-IWB-3	VOL	EOI
2RPV-BD REMARKS : 90 DEG #2 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	134	RR-IWB-3	VOL	EOI
2RPV-BE REMARKS : 210 DEG #2 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	134	RR-IWB-3	VOL	EOI
2RPV-BF	SHELL/SHELL	N/A	B-A/B1.12	134	RR-IWB-3	VOL	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 330 DEG #2 RING DR=3							
2RPV-BG REMARKS : 50 DEG #3 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	135	RR-IWB-3	VOL	E01
2RPV-BH REMARKS : 170 DEG #3 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	135	RR-IWB-3	VOL	E01
2RPV-BJ REMARKS : 290 DEG #3 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	135	RR-IWB-3	VOL	E01
2RPV-BK REMARKS : 90 DEG #4 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	136		VOL	E01
2RPV-BM REMARKS : 210 DEG #4 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	136		VOL	E01
2RPV-BN REMARKS : 330 DEG #4 RING DR=3	SHELL/SHELL	N/A	B-A/B1.12	136		VOL	E01
2RPV-DA REMARKS : 348 DEG DR=3	BOT HD/RAD PL	N/A	B-A/B1.22	132	RR-IWB-7	VOL	E01
2RPV-DB REMARKS : 48 DEG DR=3	BOT HD/RAD PL	N/A	B-A/B1.22	132	RR-IWB-7	VOL	E01
2RPV-DC REMARKS : 108 DEG DR=3	BOT HD/RAD PL	N/A	B-A/B1.22	132	RR-IWB-7	VOL	E01
2RPV-DD REMARKS : 168 DEG DR=3	BOT HD/RAD PL	N/A	B-A/B1.22	132	RR-IWB-7	VOL	E01
2RPV-DE REMARKS : 228 DEG DR=3	BOT HD/RAD PL	N/A	B-A/B1.22	132	RR-IWB-7	VOL	E01
2RPV-DF REMARKS : 288 DEG DR=3	BOT HD/RAD PL	N/A	B-A/B1.22	132	RR-IWB-7	VOL	E01
2RPV-DG REMARKS : DR=3 RR-IWB-7	BOT HD/DLR PL	N/A	B-A/B1.21	132	RR-IWB-7	VOL	E01
2RPV-DH REMARKS : 15 DEG DR=3	TOP HD/TOP HD FLG	N/A	B-A/B1.22	225		VOL	ID
2RPV-DJ	TOP HD/TOP HD FLG	N/A	B-A/B1.22	225		VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 75 DEG DR=3							
2RPV-DK REMARKS : 135 DEG DR=3	TOP HD/TOP HD FLG	N/A	B-A/B1.22	225		VOL	ID
2RPV-DH REMARKS : 195 DEG DR=3	TOP HD/TOP HD FLG	N/A	B-A/B1.22	225		VOL	ID
2RPV-DN REMARKS : 255 DEG DR=3	TOP HD/TOP HD FLG	N/A	B-A/B1.22	225		VOL	ID
2RPV-DP REMARKS : 315 DEG DR=3	TOP HD/TOP HD FLG	N/A	B-A/B1.22	225		VOL	ID
2RPV-DR REMARKS : DR=3 RR-IWB-7.	BOT HD/DLR PL	N/A	B-A/B1.21	132	RR-IWB-7	VOL	E01
<del>2RPV-ACC REMARKS : 0 DEG/N1/282 FT-4 IN. DR=3</del>	<del>NOZ N1 INNER RADIUS</del>	<del>N/A</del>	<del>B-D/B3.100</del>	<del>171</del>		<del>VOL</del>	<del>ID/1P, 3P</del>
<del>2RPV-ACF REMARKS : 180 DEG/N1/282 FT-4 IN. DR=3</del>	<del>NOZ N1 INNER RADIUS</del>	<del>N/A</del>	<del>B-D/B3.100</del>	<del>171</del>		<del>VOL</del>	<del>ID/1P, 3P</del>
<del>2RPV-ACJ REMARKS : 50 DEG/N2/283 FT-1 IN. DR=3</del>	<del>NOZ N2 INNER RADIUS</del>	<del>N/A</del>	<del>B-D/B3.100</del>	<del>189</del>		<del>VOL</del>	<del>ID/1P, 3P</del>
<del>2RPV-ACH REMARKS : 60 DEG/N2/283 FT-1 IN. DR=3</del>	<del>NOZ N2 INNER RADIUS</del>	<del>N/A</del>	<del>B-D/B3.100</del>	<del>189</del>		<del>VOL</del>	<del>ID/1P, 3P</del>
<del>2RPV-ACG REMARKS : 90 DEG/N2/283 FT-1 IN. DR=3</del>	<del>NOZ N2 INNER RADIUS</del>	<del>N/A</del>	<del>B-D/B3.100</del>	<del>189</del>		<del>VOL</del>	<del>ID/1P, 3P</del>
<del>2RPV-ACR REMARKS : 72 DEG/N3/321 FT-11 IN. DR=3</del>	<del>NOZ N3 INNER RADIUS</del>	<del>N/A</del>	<del>B-D/B3.100</del>	<del>141</del>		<del>VOL</del>	<del>ID/1P, 3P</del>
<del>2RPV-ACT REMARKS : 120 DEG/N2/283 FT-1 IN. DR=3</del>	<del>NOZ N2 INNER RADIUS</del>	<del>N/A</del>	<del>B-D/B3.100</del>	<del>189</del>		<del>VOL</del>	<del>ID/1P, 3P</del>
<del>2RPV-ACU REMARKS : 108 DEG/N3/321 FT-11 IN. DR=3</del>	<del>NOZ N3 INNER RADIUS</del>	<del>N/A</del>	<del>B-D/B3.100</del>	<del>141</del>		<del>VOL</del>	<del>ID/1P, 3P</del>
<del>2RPV-ACX REMARKS : 150 DEG/N2/283 FT-1 IN. DR=3</del>	<del>NOZ N2 INNER RADIUS</del>	<del>N/A</del>	<del>B-D/B3.100</del>	<del>189</del>		<del>VOL</del>	<del>ID/1P, 3P</del>
<del>2RPV-ACY REMARKS : 150 DEG/N2/283 FT-1 IN. DR=3</del>	<del>NOZ N3 INNER RADIUS</del>	<del>N/A</del>	<del>B-D/B3.100</del>	<del>141</del>		<del>VOL</del>	<del>ID/1P, 3P</del>



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 75 DEG DR=3							
2RPV-DK	TOP HD/TOP HD FLG	N/A	B-A/B1.22	225		VOL	ID
REMARKS : 135 DEG DR=3							
2RPV-DM	TOP HD/TOP HD FLG	N/A	B-A/B1.22	225		VOL	ID
REMARKS : 195 DEG DR=3							
2RPV-DN	TOP HD/TOP HD FLG	N/A	B-A/B1.22	225		VOL	ID
REMARKS : 255 DEG DR=3							
2RPV-DP	TOP HD/TOP HD FLG	N/A	B-A/B1.22	225		VOL	ID
REMARKS : 315 DEG DR=3							
2RPV-DR	BOT HD/DLR PL	N/A	B-A/B1.21	132	RR-IWB-7	VOL	EOI
REMARKS : DR=3 RR-IWB-7.							
2RPV-ACC	NO2 N1 INNER RADIUS	N/A	B-D/B3.100	171		VOL	ID/1P, 3P
REMARKS : 0 DEG/N1/282 FT-4 IN. DR=3							
2RPV-ACF	NO2 N1 INNER RADIUS	N/A	B-D/B3.100	171		VOL	ID/1P, 3P
REMARKS : 180 DEG/N1/282 FT-4 IN. DR=3							
2RPV-ACJ	NO2 N2 INNER RADIUS	N/A	B-D/B3.100	189		VOL	ID/1P, 3P
REMARKS : 30 DEG/N2/283 FT-1 IN. DR=3							
2RPV-ACH	NO2 N2 INNER RADIUS	N/A	B-D/B3.100	189		VOL	ID/1P, 3P
REMARKS : 60 DEG/N2/283 FT-1 IN. DR=3							
2RPV-ACQ	NO2 N2 INNER RADIUS	N/A	B-D/B3.100	189		VOL	ID/1P, 3P
REMARKS : 90 DEG/N2/283 FT-1 IN. DR=3							
2RPV-ACR	NO2 N3 INNER RADIUS	N/A	B-D/B3.100	141		VOL	ID/1P, 3P
REMARKS : 72 DEG/N3/321 FT-11 IN. DR=3							
2RPV-ACT	NO2 N2 INNER RADIUS	N/A	B-D/B3.100	189		VOL	ID/1P, 3P
REMARKS : 120 DEG/N2/283 FT-1 IN. DR=3							
2RPV-ACU	NO2 N3 INNER RADIUS	N/A	B-D/B3.100	141		VOL	ID/1P, 3P
REMARKS : 108 DEG/N3/321 FT-11 IN. DR=3							
2RPV-ACX	NO2 N2 INNER RADIUS	N/A	B-D/B3.100	189		VOL	ID/1P, 3P
REMARKS : 150 DEG/N2/283 FT-1 IN. DR=3							
2RPV-ACY	NO2 N3 INNER RADIUS	N/A	B-D/B3.100	141		VOL	ID/1P, 3P





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE, IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 252 DEG/N3/321 FT-11 IN. DR=3							
2RPV-ADA REMARKS : 210 DEG/N2/283 FT-1 IN. DR=3	NO2 N2 INNER RADIUS	N/A	B-D/B3.100	189		VOL	ID/1P, 3P
2RPV-ADD REMARKS : 240 DEG/N2/283 FT-1 IN. DR=3	NO2 N2 INNER RADIUS	N/A	B-D/B3.100	189		VOL	ID/1P, 3P
2RPV-ADG REMARKS : 270 DEG/N2/283 FT-1 IN. DR=3	NO2 N2 INNER RADIUS	N/A	B-D/B3.100	189		VOL	ID/1P, 3P
2RPV-ADK REMARKS : 300 DEG/N2/283 FT-1 IN. DR=3	NO2 N2 INNER RADIUS	N/A	B-D/B3.100	189		VOL	ID/1P, 3P
2RPV-ADN REMARKS : 330 DEG/N2/283 FT-1 IN. DR=3	NO2 N2 INNER RADIUS	N/A	B-D/B3.100	189		VOL	ID/1P, 3P
2RPV-AEB REMARKS : 288 DEG/N3/321 FT-11 IN. DR=3	NO2 N3 INNER RADIUS	N/A	B-D/B3.100	141		VOL	ID/1P, 3P
2RPV-AED REMARKS : 30 DEG/N4/309 FT 0 IN. DR=3	NO2 N4 INNER RADIUS	N/A	B-D/B3.100	174		VOL	ID/1P, 3P
2RPV-AEH REMARKS : 90 DEG/N4/309 FT 0 IN. DR=3	NO2 N4 INNER RADIUS	N/A	B-D/B3.100	174		VOL	ID/1P, 3P
2RPV-AEM REMARKS : 150 DEG/N4/309 FT 0 IN. DR=3	NO2 N4 INNER RADIUS	N/A	B-D/B3.100	174		VOL	ID/1P, 3P
2RPV-AER REMARKS : 210 DEG/N4/309 FT 0 IN. DR=3	NO2 N4 INNER RADIUS	N/A	B-D/B3.100	174		VOL	ID/1P, 3P
2RPV-AEW REMARKS : 270 DEG/N4/309 FT 0 IN. DR=3	NO2 N4 INNER RADIUS	N/A	B-D/B3.100	174		VOL	ID/1P, 3P
2RPV-AFA REMARKS : 330 DEG/N4/309 FT 0 IN. DR=3	NO2 N4 INNER RADIUS	N/A	B-D/B3.100	174		VOL	ID/1P, 3P
2RPV-AFE REMARKS : 120 DEG/N5/307 FT-11 IN. DR=3	NO2 N5 INNER RADIUS	N/A	B-D/B3.100	190		VOL	ID/1P, 3P
2RPV-AFJ REMARKS : 45 DEG/N6/299 FT-0 IN. DR=3	NO2 N6 INNER RADIUS	N/A	B-D/B3.100	191		VOL	ID/1P, 3P
2RPV-AFN	NO2 N6 INNER RADIUS	N/A	B-D/B3.100	191		VOL	ID/1P, 3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 135 DEG/N6/299 FT-0 IN. DR=3							
2RPV-AFS	NOZ N6 INNER RADIUS	N/A	B-D/B3.100	191		VOL	ID/1P, 3P
REMARKS : 315 DEG/N6/299 FT-0 IN. DR=3							
2RPV-AFX	NOZ N7 INNER RADIUS	N/A	B-D/B3.100	192		VOL	ID/1P, 3P
REMARKS : 0 DEG/N7/341 FT-6 IN. DR=3							
2RPV-AGA	NOZ N8 INNER RADIUS	N/A	B-D/B3.100	176		VOL	ID/1P, 3P
REMARKS : TOP HEAD/N8 DR=3							
2RPV-AGD	NOZ N9 INNER RADIUS	N/A	B-D/B3.100	126		VOL	ID/1P, 3P
REMARKS : 105 DEG/N9/280 FT-7 IN. DR=3							
2RPV-AGG	NOZ N9 INNER RADIUS	N/A	B-D/B3.100	126		VOL	ID/1P, 3P
REMARKS : 285 DEG/N9/280 FT-7 IN. DR=3							
2RPV-AGK	NOZ N10 INNER RADIUS	N/A	B-D/B3.100	197		VOL	ID/1P, 3P
REMARKS : 180 DEG/N10/305 FT-4 IN. DR=3							
2RPV-AGN	NOZ N16 INNER RADIUS	N/A	B-D/B3.100	228		VOL	ID/1P, 3P
REMARKS : 240 DEG/N16/307 FT-11 IN. DR=3							
2RPV-AGS	NOZ N18 INNER RADIUS	N/A	B-D/B3.100	199		VOL	ID/1P, 3P
REMARKS : TOP HEAD SPARE/N18 DR=3							
2RPV-HF	NOZ N15/RPV SHELL	N/A	B-D/B3.90			VOL	ID/1P, 3P
REMARKS : BOT HEAD/N15, DR=3 INACCESSIBLE							
2RPV-KA01	NOZ N1/SHELL	N/A	B-D/B3.90	171	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 0 DEG/N1/282 FT-4 IN. DR=3							
2RPV-KA02	NOZ N1/SHELL	N/A	B-D/B3.90	171	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 180 DEG/N1/282 FT-4 IN. DR=3							
2RPV-KA03	NOZ N2/SHELL	N/A	B-D/B3.90	189	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 30 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KA04	NOZ N2/SHELL	N/A	B-D/B3.90	189	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 60 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KA05	NOZ N2/SHELL	N/A	B-D/B3.90	189	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 90 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KA06	NOZ N2/SHELL	N/A	B-D/B3.90	189	RR-IWB-2	VOL	ID/1P, 3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITFM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 120 DFG/N2/283 FT-1 IN. DR=3							
2RPV-KA07	NOZ N2/SHELL	N/A	B-D/B3.90	189	RR-IWB-2	VOL	10/1P, 3P
REMARKS : 150 DEG/N2/283 FT-1 IN DR=3							
2RPV-KA08	NOZ N2/SHELL	N/A	B-D/B3.90	189	RR-IWB-2	VOL	10/1P, 3P
REMARKS : 210 DFG/N2/283 FT-1 IN. DR=3							
2RPV-KA09	NOZ N2/SHELL	N/A	B-D/B3.90	189	RR-IWB-2	VOL	10/1P, 3P
REMARKS : 240 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KA10	NOZ N2/SHELL	N/A	B-D/B3.90	189	RR-IWB-2	VOL	10/1P, 3P
REMARKS : 270 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KA11	NOZ N2/SHELL	N/A	B-D/B3.90	189	RR-IWB-2	VOL	10/1P, 3P
REMARKS : 300 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KA12	NOZ N2/SHELL	N/A	B-D/B3.90	189	RR-IWB-2	VOL	10/1P, 3P
REMARKS : 330 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KA13	NOZ N3/SHELL	N/A	B-D/B3.90	141		VOL	10/1P, 3P
REMARKS : 72 DEG/N3/321 FT-11 IN. DR=3							
2RPV-KA14	NOZ N3/SHELL	N/A	B-D/B3.90	141		VOL	10/1P, 3P
REMARKS : 108 DEG/N3/321 FT-11 IN. DR=3							
2RPV-KA15	NOZ N3/SHELL	N/A	B-D/B3.90	141		VOL	10/1P, 3P
REMARKS : 252 DEG/N3/321 FT-11 IN. DR=3							
2RPV-KA16	NOZ N3/SHELL	N/A	B-D/B3.90	141		VOL	10/1P, 3P
REMARKS : 288 DEG/N3/321 FT-11 IN. DR=3							
2RPV-KA17	NOZ N4/SHELL	N/A	B-D/B3.90	174	RR-IWB-2	VOL	10/1P, 3P
REMARKS : 30 DEG/N4/309 FT-0 IN. DR=3							
2RPV-KA18	NOZ N4/SHELL	N/A	B-D/B3.90	141	RR-IWB-2	VOL	10/1P, 3P
REMARKS : 90 DEG/N4/309 FT-0 IN. DR=3							
2RPV-KA19	NOZ N4/SHELL	N/A	B-D/B3.90	141	RR-IWB-2	VOL	10/1P, 3P
REMARKS : 150 DEG/N4/309 FT-0 IN. DR=3							
2RPV-KA20	NOZ N4/SHELL	N/A	B-D/B3.90	141	RR-IWB-2	VOL	10/1P, 3P
REMARKS : 210 DEG/N4/309 FT-0 IN. DR=3							
2RPV-KA21	NOZ N4/SHELL	N/A	B-D/B3.90	141	RR-IWB-2	VOL	10/1P, 3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 270 DEG/N4/309 FT-0 IN. DR=3							
2RPV-KA22	NOZ N4/SHELL	N/A	B-D/B3.90	141	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 330 DEG/N4/309 FT-0 IN. DR=3							
2RPV-KA23	NOZ N5/SHELL	N/A	B-D/B3.90	190	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 120 DEG/N5/307 FT-11 IN. DR=3							
2RPV-KA24	NOZ N6/SHELL	N/A	B-D/B3.90	191	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 45 DEG/N6/299 FT-0 IN. DR=3							
2RPV-KA25	NOZ N6/SHELL	N/A	B-D/B3.90	191	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 135 DEG/N6/299 FT-0 IN. DR=3							
2RPV-KA26	NOZ N6/SHELL	N/A	B-D/B3.90	191	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 315 DEG/N6/299 FT-0 IN. DR=3							
2RPV-KA27	NOZ N7/SHELL	N/A	B-D/B3.90	192		VOL	ID/1P, 3P
REMARKS : 0 DEG/N7/342FT-9IN. DR=3							
2RPV-KA28	NOZ N8/SHELL	N/A	B-D/B3.90	176		VOL	ID/1P, 3P
REMARKS : TOP HEAD/N8 DR=3							
2RPV-KA29	NOZ N9/SHELL	N/A	B-D/B3.90	126		VOL	ID/1P, 3P
REMARKS : 105 DEG/N9/280 FT-7 IN. DR=3							
2RPV-KA30	NOZ N9/SHELL	N/A	B-D/B3.90	126		VOL	ID/1P, 3P
REMARKS : 285 DEG/N9/280 FT-7 IN. DR=3							
2RPV-KA31	NOZ N10/SHELL	N/A	B-D/B3.90	197		VOL	ID/1P, 3P
REMARKS : 180 DEG/N10/305 FT-4 IN. DR=3							
2RPV-KA32	NOZ N16/SHELL	N/A	B-D/B3.90	228	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 240 DEG/N16/307 FT-11 IN. DR=3							
2RPV-KA33	NOZ N18/SHELL	N/A	B-D/B3.90	199		VOL	ID/1P, 3P
REMARKS : 180 DEG/N18/342FT-9IN. DR=3							
<del>2RPV-AGU</del>	<del>NOZ N12/RPV SHELL</del>	<del>N/A</del>	<del>B-E/B4.13</del>	<del>179</del>		<del>VT-2</del>	<del>E01</del>
<del>REMARKS : 20 DEG/N12/298 FT-5 IN. VT-2 EXAM ONLY</del>							
<del>2RPV-AGW</del>	<del>NOZ N12/RPV SHELL</del>	<del>N/A</del>	<del>B-E/B4.13</del>	<del>179</del>		<del>VT-2</del>	<del>NS</del>
<del>REMARKS : 160 DEG/N12/298 FT-5 IN. VT-2 EXAM ONLY</del>							
<del>2RPV-AGX</del>	<del>NOZ N12/RPV SHELL</del>	<del>N/A</del>	<del>B-E/B4.13</del>	<del>179</del>		<del>VT-2</del>	<del>NS</del>





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 270 DEG/N4/309 FT-0 IN. DR=3							
2RPV-KA22	NOZ N4/SHELL	N/A	B-D/B3.90	141	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 330 DEG/N4/309 FT-0 IN. DR=3							
2RPV-KA23	NOZ N5/SHELL	N/A	B-D/B3.90	190	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 120 DEG/N5/307 FT-11 IN. DR=3							
2RPV-KA24	NOZ N6/SHELL	N/A	B-D/B3.90	191	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 45 DEG/N6/299 FT-0 IN. DR=3							
2RPV-KA25	NOZ N6/SHELL	N/A	B-D/B3.90	191	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 135 DEG/N6/299 FT-0 IN. DR=3							
2RPV-KA26	NOZ N6/SHELL	N/A	B-D/B3.90	191	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 315 DEG/N6/299 FT-0 IN. DR=3							
2RPV-KA27	NOZ N7/SHELL	N/A	B-D/B3.90	192		VOL	ID/1P, 3P
REMARKS : 0 DEG/N7/342FT-9IN. DR=3							
2RPV-KA28	NOZ N8/SHELL	N/A	B-D/B3.90	176		VOL	ID/1P, 3P
REMARKS : TOP HEAD/N8 DR=3							
2RPV-KA29	NOZ N9/SHELL	N/A	B-D/B3.90	126		VOL	ID/1P, 3P
REMARKS : 105 DEG/N9/280 FT-7 IN. DR=3							
2RPV-KA30	NOZ N9/SHELL	N/A	B-D/B3.90	126		VOL	ID/1P, 3P
REMARKS : 285 DEG/N9/280 FT-7 IN. DR=3							
2RPV-KA31	NOZ N10/SHELL	N/A	B-D/B3.90	197		VOL	ID/1P, 3P
REMARKS : 180 DEG/N10/305 FT-4 IN. DR=3							
2RPV-KA32	NOZ N16/SHELL	N/A	B-D/B3.90	228	RR-IWB-2	VOL	ID/1P, 3P
REMARKS : 240 DEG/N16/307 FT-11 IN. DR=3							
2RPV-KA33	NOZ N18/SHELL	N/A	B-D/B3.90	199		VOL	ID/1P, 3P
REMARKS : 180 DEG/N18/342FT-9IN. DR=3							
2RPV-AGU	NOZ N12/RPV SHELL	N/A	B-E/B4.13	179		VT-2	E01
REMARKS : 20 DEG/N12/298 FT-5 IN. VT-2 EXAM ONLY							
2RPV-AGV	NOZ N12/RPV SHELL	N/A	B-E/B4.13	179		VT-2	NS
REMARKS : 160 DEG/N12/298 FT-5 IN. VT-2 EXAM ONLY							
2RPV-AGX	NOZ N12/RPV SHELL	N/A	B-E/B4.13	179		VT-2	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 200 DEG/N12/298 FT-5 IN. VT-2 EXAM ONLY							
2RPV-AGY REMARKS : 340 DEG/N12/298 FT-5 IN. VT-2 EXAM ONLY	NOZ N12/RPV SHELL	N/A	B-E/B4.13	179		VT-2	NS
2RPV-AGZ REMARKS : 10 DEG/N13/311 FT-0 IN. VT-2 EXAM ONLY	NOZ N13/RPV SHELL	N/A	B-E/B4.13	179		VT-2	NS
2RPV-HA REMARKS : 190 DEG/N13/317 FT-11 IN. VT-2 EXAM ONLY	NOZ N13/RPV SHELL	N/A	B-E/B4.13	179		VT-2	NS
2RPV-HB REMARKS : 20 DEG/N14/317 FT-11 IN. VT-2 EXAM ONLY	NOZ N14/RPV SHELL	N/A	B-E/B4.13	180		VT-2	EOI
2RPV-HC REMARKS : 160 DEG/N14/317 FT-11 IN. VT-2 EXAM ONLY	NOZ N14/RPV SHELL	N/A	B-E/B4.13	180		VT-2	NS
2RPV-HD REMARKS : 200 DEG/N14/317 FT-11 IN. VT-2 EXAM ONLY	NOZ N14/RPV SHELL	N/A	B-E/B4.13	180		VT-2	NS
2RPV-HE REMARKS : 340 DEG/N14/317 FT-11 IN. VT-2 EXAM ONLY	NOZ N14/RPV SHELL	N/A	B-E/B4.13	180		VT-2	NS
2RPV-HG REMARKS : 0 DEG/N17/SEAL LEAK, DR=3VT-2 EXAM ONLY	NOZ N17/RPV SHELL	N/A	B-E/B4.13	147		VT-2	NS
2RPV-KA34 REMARKS : VT-2 EXAM ONLY	NOZ N11/RPV SHELL	N/A	B-E/B4.13	162		VT-2	EOI
CRD-02-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-02-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-02-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-02-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-02-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-02-39	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-02-43 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-06-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-06-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-06-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-06-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-06-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-06-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-06-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-06-43 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-06-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-10-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-10-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-10-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-10-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-10-27	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-10-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-10-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-10-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-10-43 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-10-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-10-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-14-07 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-14-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-14-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-14-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-14-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-14-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-14-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-14-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-14-39	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-14-43 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-14-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-14-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-14-55 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-18-03 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-18-07 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-18-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-18-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-18-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-18-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-18-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-18-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-18-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-18-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-18-43	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-18-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-18-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-18-55 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-18-59 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-03 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-07 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-22-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-22-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-43	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-22-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-55 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-22-59 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-26-03 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-26-07 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-26-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-26-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-26-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-26-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-26-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-26-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-26-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-26-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-26-43	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-26-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-26-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-26-55 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-26-59 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-30-03 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-30-07 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-30-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-30-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-30-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-30-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-30-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-30-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-30-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-30-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-30-43	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	FXAH METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-30-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-30-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-30-55 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-30-59 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-34-03 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-34-07 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-34-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-34-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-34-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-34-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-34-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-34-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-34-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-34-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-34-43	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-34-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-34-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-34-55 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-34-59 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-03 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-07 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-38-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-38-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-43	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-38-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-55 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-38-59 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-42-03 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-07 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-42-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-42-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-43	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	FXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-42-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-55 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-42-59 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-46-07 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-46-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-46-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-46-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-46-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-46-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-46-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-46-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	EOI
CRD-46-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-46-43 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-46-47	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-46-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-46-55 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-50-11 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-50-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-50-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-50-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-50-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-50-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-50-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-50-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-50-43 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-50-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-50-51 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-54-15 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-54-19	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITFM	ISI DWG	P & ID RELIEF NUMBFR	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
CRD-54-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-54-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-54-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-54-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-54-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-54-43 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-54-47 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-58-19 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-58-23 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-58-27 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
CRD-58-31 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-58-35 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-58-39 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	NS
CRD-58-43 REMARKS :	CRD NOZ/VESSEL		B-E/B4.12	121		VT-2	E01
INC-08-17	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
INC-08-25 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-08-33 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-08-41 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-08-49 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-16-09 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-16-13 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-16-17 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-16-21 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-16-25 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-16-33 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-16-41 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-16-45 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-16-49 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-16-53 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-16-57	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
INC-24-09 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-24-17 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-24-25 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-24-29 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-24-33 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-24-37 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-24-41 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-24-49 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-24-57 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-32-09 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-32-17 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-32-25 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-32-29 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-32-33 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-32-37	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRFSSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
INC-32-41 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-32-49 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-32-57 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-40-09 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-40-17 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-40-21 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-40-25 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-40-33 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-40-41 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-40-45 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-40-49 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-40-57 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-48-09 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-48-13 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-48-17	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
INC-48-25 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-48-33 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-48-41 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-48-49 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-48-53 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-56-17 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-56-25 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS
INC-56-33 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	EOI
INC-56-41 REMARKS :	INCORE PEN/VESSEL		B-E/B4.13	121		VT-2	NS

<del>2RPV-KB01 REMARKS : 0 DEG/N1/282 FT-4 IN. DR=3</del>	<del>NOZ N1/SFED</del>	<del>N/A</del>	<del>B-F/B5.10</del>	<del>171</del>	<del>RR-IWB-9</del>	<del>VOL, SUR</del>	<del>1D/1P, 3P</del>
<del>2RPV-KB02 REMARKS : 180 DEG/N1/282 FT-4 IN. DR=3</del>	<del>NOZ N1/SFED</del>	<del>N/A</del>	<del>B-F/B5.10</del>	<del>171</del>	<del>RR-IWB-9</del>	<del>VOL, SUR</del>	<del>1D/1P, 3P</del>
<del>2RPV-KB03 REMARKS : 30 DEG/N2/283 FT-1 IN. DR=3</del>	<del>NOZ N2/SFED</del>	<del>N/A</del>	<del>B-F/B5.10</del>	<del>189</del>	<del>RR-IWB-9</del>	<del>VOL, SUR</del>	<del>1D/1P, 3P</del>
<del>2RPV-KB04 REMARKS : 60 DEG/N2/283 FT-1 IN. DR=3</del>	<del>NOZ N2/SFED</del>	<del>N/A</del>	<del>B-F/B5.10</del>	<del>189</del>	<del>RR-IWB-9</del>	<del>VOL, SUR</del>	<del>1D/1P, 3P</del>
<del>2RPV-KB05 REMARKS : 90 DEG/N2/283 FT-1 IN. DR=3</del>	<del>NOZ N2/SFED</del>	<del>N/A</del>	<del>B-F/B5.10</del>	<del>189</del>	<del>RR-IWB-9</del>	<del>VOL, SUR</del>	<del>1D/1P, 3P</del>
<del>2RPV-KB06</del>	<del>NOZ N2/SFED</del>	<del>N/A</del>	<del>B-F/B5.10</del>	<del>189</del>	<del>RR-IWB-9</del>	<del>VOL, SUR</del>	<del>1D/1P, 3P</del>



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
<del>REMARKS :</del>							
<del>INC-48-25 REMARKS :</del>	<del>INCORE PEN/VESSEL</del>		<del>B-E/B4.13</del>	<del>121</del>		<del>VT-2</del>	<del>NS</del>
<del>INC-48-33 REMARKS :</del>	<del>INCORE PEN/VESSEL</del>		<del>B-E/B4.13</del>	<del>121</del>		<del>VT-2</del>	<del>NS</del>
<del>INC-48-41 REMARKS :</del>	<del>INCORE PEN/VESSEL</del>		<del>B-E/B4.13</del>	<del>121</del>		<del>VT-2</del>	<del>NS</del>
<del>INC-48-49 REMARKS :</del>	<del>INCORE PEN/VESSEL</del>		<del>B-E/B4.13</del>	<del>121</del>		<del>VT-2</del>	<del>EOI</del>
<del>INC-48-53 REMARKS :</del>	<del>INCORE PEN/VESSEL</del>		<del>B-E/B4.13</del>	<del>121</del>		<del>VT-2</del>	<del>NS</del>
<del>INC-56-17 REMARKS :</del>	<del>INCORE PEN/VESSEL</del>		<del>B-E/B4.13</del>	<del>121</del>		<del>VT-2</del>	<del>NS</del>
<del>INC-56-25 REMARKS :</del>	<del>INCORE PEN/VESSEL</del>		<del>B-E/B4.13</del>	<del>121</del>		<del>VT-2</del>	<del>NS</del>
<del>INC-56-33 REMARKS :</del>	<del>INCORE PEN/VESSEL</del>		<del>B-E/B4.13</del>	<del>121</del>		<del>VT-2</del>	<del>EOI</del>
<del>INC-56-41 REMARKS :</del>	<del>INCORE PEN/VESSEL</del>		<del>B-E/B4.13</del>	<del>121</del>		<del>VT-2</del>	<del>NS</del>
2RPV-KB01	NOZ N1/SFED	N/A	B-F/B5.10	171	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 0 DEG/N1/282 FT-4IN., DR=3							
2RPV-KB02	NOZ N1/SFED	N/A	B-F/B5.10	171	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 180 DEG/N1/282 FT-4 IN. DR=3							
2RPV-KB03	NOZ N2/SFED	N/A	B-F/B5.10	189	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 30 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KB04	NOZ N2/SFED	N/A	B-F/B5.10	189	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 60 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KB05	NOZ N2/SFED	N/A	B-F/B5.10	189	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 90 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KB06	NOZ N2/SFED	N/A	B-F/B5.10	189	RR-IWB-9	VOL, SUR	ID/1P, 3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 120 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KB07	NOZ N2/SFED	N/A	B-F/B5.10	189	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 150 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KB08	NOZ N2/SFED	N/A	B-F/B5.10	189	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 210 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KB09	NOZ N2/SFED	N/A	B-F/B5.10	189	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 240 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KB10	NOZ N2/SFED	N/A	B-F/B5.10	189	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 270 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KB11	NOZ N2/SFED	N/A	B-F/B5.10	189	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 300 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KB12	NOZ N2/SFED	N/A	B-F/B5.10	189	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 330 DEG/N2/283 FT-1 IN. DR=3							
2RPV-KB13	NOZ N3/SFED	N/A	B-F/B5.10	141	RR-IWB-5	VOL, SUR	ID/1P, 3P
REMARKS : 72 DEG/N3/321 FT-11 IN. DR=3, RR-IWB-5							
2RPV-KB14	NOZ N3/SFED	N/A	B-F/B5.10	141		VOL, SUR	ID/1P, 3P
REMARKS : 108 DFG/N3/321 FT-11 IN. DR=3							
2RPV-KB15	NOZ N3/SFED	N/A	B-F/B5.10	141		VOL, SUR	ID/1P, 3P
REMARKS : 252 DEG/N3/321 FT-11 IN. DR=3							
2RPV-KB16	NOZ N3/SFED	N/A	B-F/B5.10	141		VOL, SUR	ID/1P, 3P
REMARKS : 288 DFG/N3/321 FT-11 IN. DR=3							
2RPV-KB17	NOZ N4/SFED	N/A	B-F/B5.10	174	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 30 DEG/N4/309 FT 0 IN. DR=3							
2RPV-KB18	NOZ N4/SFED	N/A	B-F/B5.10	174	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 90 DEG/N4/309 FT 0 IN. DR=3							
2RPV-KB19	NOZ N4/SFED	N/A	B-F/B5.10	174	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 150 DEG/N4/309 FT 0 IN. DR=3							
2RPV-KB20	NOZ N4/SFED	N/A	B-F/B5.10	174	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 210 DEG/N4/309 FT 0 IN. DR=3							
2RPV-KB21	NOZ N4/SFED	N/A	B-F/B5.10	174	RR-IWB-9	VOL, SUR	ID/1P, 3P





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 270 DEG/N4/309 FT 0 IN. DR=3							
2RPV-KB22	NOZ N4/SFED	N/A	B-F/B5.10	174	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 330 DEG/N4/309 FT 0 IN. DR=3							
2RPV-KB23	NOZ N5/SFED	N/A	B-F/B5.10	190	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 120 DEG/N5/307 FT-11 IN. DR=3							
2RPV-KB24	NOZ N6/SFED	N/A	B-F/B5.10	191	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 45 DEG/N6/299 FT-0 IN. DR=3							
2RPV-KB25	NOZ N6/SFED	N/A	B-F/B5.10	191	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 135 DEG/N6/299 FT-0 IN. DR=3							
2RPV-KB26	NOZ N6/SFED	N/A	B-F/B5.10	191	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 315 DEG/N6/299 FT-0 IN. DR=3							
2RPV-KB27	NOZ N7/FLANGE	N/A	B-F/B5.10	192		VOL, SUR	ID/1P, 3P
REMARKS : 0 DEG/N7/342FT-9 IN, DR=3							
2RPV-KB28	NOZ N8/FLANGE	N/A	B-F/B5.10	176		VOL, SUR	ID/1P, 3P
REMARKS : TOP HEAD/N8/342 FT-9 IN. DR=3							
2RPV-KB29	NOZ N9/SFED	N/A	B-F/B5.10	126	RR-IWB-8	VOL, SUR	ID/1P, 3P
REMARKS : 105 DEG/N9/280 FT-7 IN. DR=3, RR-IWB-8							
2RPV-KB30	NOZ N9/SFED	N/A	B-F/B5.10	126	RR-IWB-8	VOL, SUR	ID/1P, 3P
REMARKS : 285 DEG/N9/280 FT-7 IN. DR=3, RR-IWB-8							
2RPV-KB31	NOZ N10/SFED	N/A	B-F/B5.10	197		VOL, SUR	ID/1P, 3P
REMARKS : 180 DEG/N10/305 FT-4 IN. DR=3							
2RPV-KB31-A	N10 SFED/CAP	N/A	B-F/B5.10	294P1		SUR, VOL	ID/1P, 3P
REMARKS :							
2RPV-KB32	NOZ N16/SFED	N/A	B-F/B5.10	228	RR-IWB-9	VOL, SUR	ID/1P, 3P
REMARKS : 240 DEG/N16/307 FT-11 IN. DR=3							
2RPV-KB33	NOZ 18/FLANGE	N/A	B-F/B5.10	199		VOL, SUR	ID/1P, 3P
REMARKS : TOP HEAD/N18 DR=3							
2RPV-KB34	NOZ N11/SFED	N/A	B-F/B5.20	162		VOL, SUR	ID/1P, 3P
REMARKS :							
2RPV-KC03	NOZ N2 SFED/SFEDX	N/A	B-F/B5.10	189		VOL, SUR	ID/1P, 3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRFSSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
2RPV-KC04 REMARKS :	NOZ N2 SFED/SFEDX	N/A	B-F/B5.10	189		VOL, SUR	ID/1P, 3P
2RPV-KC05 REMARKS :	NOZ N2 SFED/SFEDX	N/A	B-F/B5.10	189		VOL, SUR	ID/1P, 3P
2RPV-KC06 REMARKS :	NOZ N2 SFED/SFEDX	N/A	B-F/B5.10	189		VOL, SUR	ID/1P, 3P
2RPV-KC07 REMARKS :	NOZ N2 SFED/SFEDX	N/A	B-F/B5.10	189		VOL, SUR	ID/1P, 3P
2RPV-KC08 REMARKS :	NOZ N2 SFED/SFEDX	N/A	B-F/B5.10	189		VOL, SUR	ID/1P, 3P
2RPV-KC09 REMARKS :	NOZ N2 SFED/SFEDX	N/A	B-F/B5.10	189		VOL, SUR	ID/1P, 3P
2RPV-KC10 REMARKS :	NOZ N2 SFED/SFEDX	N/A	B-F/B5.10	189		VOL, SUR	ID/1P, 3P
2RPV-KC11 REMARKS :	NOZ N2 SFED/SFEDX	N/A	B-F/B5.10	189		VOL, SUR	ID/1P, 3P
2RPV-KC12 REMARKS :	NOZ N2 SFED/SFEDX	N/A	B-F/B5.10	189		VOL, SUR	ID/1P, 3P
2RPV-KC17 REMARKS : 30 DEG/N4/309 FT 0 IN. DR=3	NOZ N4 SFED/SFEDX	N/A	B-F/B5.10	174		VOL, SUR	ID/1P, 3P
2RPV-KC18 REMARKS : 90 DEG/N4/309 FT 0 IN. DR=3	NOZ N4 SFED/SFEDX	N/A	B-F/B5.10	174		VOL, SUR	ID/1P, 3P
2RPV-KC19 REMARKS : 150 DEG/N4/309 FT 0 IN. DR=3	NOZ N4 SFED/SFEDX	N/A	B-F/B5.10	174		VOL, SUR	ID/1P, 3P
2RPV-KC20 REMARKS : 210 DEG/N4/309 FT 0 IN. DR=3	NOZ N4 SFED/SFEDX	N/A	B-F/B5.10	174		VOL, SUR	ID/1P, 3P
2RPV-KC21 REMARKS : 270 DEG/N4/309 FT 0 IN. DR=3	NOZ N4 SFED/SFEDX	N/A	B-F/B5.10	174		VOL, SUR	ID/1P, 3P
2RPV-KC22	NOZ N4 SFED/SFEDX	N/A	B-F/B5.10	174		VOL, SUR	ID/1P, 3P



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBFR	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : 330 DEG/N4/309 FT 0 IN. DR=3							
2RPV-KC23 REMARKS : 120 DEG/N5/307 FT-11 IN. DR=3	NOZ N5 SFED/SFEDX	N/A	B-F/B5.10	190		VOL, SUR	ID/1P, 3P
2RPV-KC24 REMARKS : 45 DEG/N6/299 FT-0 IN. DR=3	NOZ N6 SFED/SFEDX	N/A	B-F/B5.10	191		VOL, SUR	ID/1P, 3P
2RPV-KC25 REMARKS : 135 DEG/N6/299 FT-0 IN. DR=3	NOZ N6 SFED/SFEDX	N/A	B-F/B5.10	191		VOL, SUR	ID/1P, 3P
2RPV-KC26 REMARKS : 315 DEG/N6/299 FT-0 IN. DR=3	NOZ N6 SFED/SFEDX	N/A	B-F/B5.10	191		VOL, SUR	ID/1P, 3P
2RPV-KC32 REMARKS : 240 DEG/N16/307 FT-11 IN. DR=3	NOZ N16 SFED/SFEDX	N/A	B-F/B5.10	228		VOL, SUR	ID/1P, 3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PPB101A 2RCS*P1A REMARKS : ITEM 2; 16 STUDS	16 STUDS	2RCS-024-1-1	B-G-1/B6.180	60/2	29B	VOL	EOI
PPB101B 2RCS*P1B REMARKS : ITEM 2; 16 STUDS	16 STUDS	2RCS-024-3-1	B-G-1/B6.180	61/2	29C	VOL	NS
PPB102A 2RCS*P1A REMARKS : ITEM 100.2; PUMP FLANGE	FLANGE SURFACE	2RCS-024-1-1	B-G-1/B6.190	60	29B	VT-1	DISS
PPB102B 2RCS*P1B REMARKS : ITEM 100.2; PUMP FLANGE	FLANGE SURFACE	2RCS-024-3-1	B-G-1/B6.190	61	29C	VT-1	NS
PPB103A 2RCS*P1A REMARKS : ITEM 3; 16 SPECIAL NUTS	16 NUTS	2RCS-024-1-1	B-G-1/B6.200	60/3	29B	VT-1	EOI
PPB103B 2RCS*P1B REMARKS : ITEM 3; 16 SPECIAL NUTS	16 NUTS	2RCS-024-3-1	B-G-1/B6.200	61/3	29C	VT-1	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-001 REMARKS : A22.368 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-002 REMARKS : A27.105 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-003 REMARKS : A211.842 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-004 REMARKS : A216.579 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-005 REMARKS : A221.316 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-006 REMARKS : A226.052 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-007 REMARKS : A250.789 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-008 REMARKS : A235.526 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-009 REMARKS : A240.263 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-010 REMARKS : A245.000 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-011 REMARKS : A249.736 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-012 REMARKS : A254.473 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-013 REMARKS : A259.210 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-014 REMARKS : A263.947 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-015 REMARKS : A268.684 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-016 REMARKS : A273.420	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-017 REMARKS : A278.157	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-018 REMARKS : A282.894	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-019 REMARKS : A287.631	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-020 REMARKS : A292.368	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-021 REMARKS : A297.104	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-022 REMARKS : A2101.841	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-023 REMARKS : A2106.578	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-024 REMARKS : A2111.315	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-025 REMARKS : A2116.052	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-026 REMARKS : A2120.788	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-027 REMARKS : A2125.525	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-028 REMARKS : A2130.262	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-029 REMARKS : A2134.999	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-030 REMARKS : A2139.736	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-031 REMARKS : AZ144.472 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-032 REMARKS : AZ149.209 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-033 REMARKS : AZ153.946 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-034 REMARKS : AZ158.683 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-035 REMARKS : AZ163.420 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-036 REMARKS : AZ168.156 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-037 REMARKS : AZ172.893 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-038 REMARKS : AZ177.630 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-039 REMARKS : AZ182.367 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-040 REMARKS : AZ187.104 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-041 REMARKS : AZ191.840 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-042 REMARKS : AZ196.577 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-043 REMARKS : AZ201.314 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-044 REMARKS : AZ206.051 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-045 REMARKS : AZ210.788 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRFSSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-046 REMARKS : AZ215.524 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-047 REMARKS : AZ220.261 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-048 REMARKS : AZ224.998 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-049 REMARKS : AZ229.735 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-050 REMARKS : AZ234.472 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-051 REMARKS : AZ239.208 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-052 REMARKS : AZ243.945 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-053 REMARKS : AZ248.682 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-054 REMARKS : AZ253.419 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-055 REMARKS : AZ258.156 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-056 REMARKS : AZ262.892 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-057 REMARKS : AZ267.630 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-058 REMARKS : AZ272.366 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-059 REMARKS : AZ277.103 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-060 REMARKS : AZ281.840 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	EOI





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-061 REMARKS : AZ286.576 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-062 REMARKS : AZ291.313 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-063 REMARKS : AZ296.050 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-064 REMARKS : AZ300.787 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-065 REMARKS : AZ305.524 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-066 REMARKS : AZ310.260 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-067 REMARKS : AZ314.997 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-068 REMARKS : AZ319.734 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-069 REMARKS : AZ324.471 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-070 REMARKS : AZ329.208 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-071 REMARKS : AZ333.944 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-072 REMARKS : AZ338.681 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-073 REMARKS : AZ343.418 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-074 REMARKS : AZ348.155 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01
2RPV-075 REMARKS : AZ352.892 DEG DR=3	THDD RPV STUDS	N/A	B-G-1/B6.20	187		VOL	E01



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWFR STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-076 REMARKS : AZ357.628	THDD RPV STUDS DEG DR=3	N/A	B-G-1/B6.20	187		VOL	EOI
2RPV-077 REMARKS : AZ2.368	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-078 REMARKS : AZ7.105	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-079 REMARKS : AZ11.842	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-080 REMARKS : AZ16.579	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-081 REMARKS : AZ21.316	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-082 REMARKS : AZ26.052	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-083 REMARKS : AZ30.789	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-084 REMARKS : AZ35.526	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-085 REMARKS : AZ40.263	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-086 REMARKS : AZ45.000	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-087 REMARKS : AZ49.736	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-088 REMARKS : AZ54.473	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-089 REMARKS : AZ59.210	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-090 REMARKS : AZ63.947	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-091 REMARKS : AZ68.684	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-092 REMARKS : AZ73.420	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-093 REMARKS : AZ78.157	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-094 REMARKS : AZ82.894	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-095 REMARKS : AZ87.631	RPV STUDS RMVD DLG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-096 REMARKS : AZ92.368	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-097 REMARKS : AZ97.104	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-098 REMARKS : AZ101.841	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-099 REMARKS : AZ106.578	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-100 REMARKS : AZ111.315	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-101 REMARKS : AZ116.052	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-102 REMARKS : AZ120.788	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-103 REMARKS : AZ125.525	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-104 REMARKS : AZ130.262	RPV STUDS RMVD DFG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-105 REMARKS : AZ134.999	RPV STUDS RMVD DEG DR=3	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-106 REMARKS : AZ139.736 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-107 REMARKS : AZ144.472 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-108 REMARKS : AZ149.209 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-109 REMARKS : AZ153.946 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-110 REMARKS : AZ158.683 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-111 REMARKS : AZ163.420 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-112 REMARKS : AZ168.156 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-113 REMARKS : AZ172.893 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-114 REMARKS : AZ177.630 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-115 REMARKS : AZ182.367 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-116 REMARKS : AZ187.104 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-117 REMARKS : AZ191.840 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-118 REMARKS : AZ196.577 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-119 REMARKS : AZ201.314 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-120 REMARKS : AZ206.051 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS





WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-121 REMARKS : AZ210.788 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-122 REMARKS : AZ215.524 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-123 REMARKS : AZ220.261 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-124 REMARKS : AZ224.998 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-125 REMARKS : AZ229.735 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-126 REMARKS : AZ234.472 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-127 REMARKS : AZ239.208 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-128 REMARKS : AZ243.945 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-129 REMARKS : AZ248.682 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-130 REMARKS : AZ253.419 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-131 REMARKS : AZ258.156 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-132 REMARKS : AZ262.892 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-133 REMARKS : AZ267.630 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-134 REMARKS : AZ272.366 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS
2RPV-135 REMARKS : AZ277.103 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187		RR-IWB-13	VT-1	DISS



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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-136 REMARKS : AZ281.840 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-137 REMARKS : AZ286.576 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-138 REMARKS : AZ291.313 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-139 REMARKS : AZ296.050 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-140 REMARKS : AZ300.787 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-141 REMARKS : AZ305.524 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-142 REMARKS : AZ310.260 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-143 REMARKS : AZ314.997 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-144 REMARKS : AZ319.734 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-145 REMARKS : AZ324.471 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-146 REMARKS : AZ329.208 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-147 REMARKS : AZ333.944 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-148 REMARKS : AZ338.681 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-149 REMARKS : AZ343.418 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-150 REMARKS : AZ348.155 DEG DR=3	RPV STUDS RMVD	N/A	B-G-1/B6.30	187	RR-IWB-13	VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-151 REMARKS : AZ352.892 DEG DR=3	RPV STUDS RMVD	N/A	8-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-152 REMARKS : AZ357.628 DEG DR=3	RPV STUDS RMVD	N/A	8-G-1/B6.30	187	RR-IWB-13	VT-1	DISS
2RPV-153 REMARKS : AZ2.368 DEG DR=3. UT NUT THREADED AREA ONLY	RPV NUT 1	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-154 REMARKS : AZ7.105 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 2	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-155 REMARKS : AZ11.842 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 3	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-156 REMARKS : AZ16.579 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 4	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-157 REMARKS : AZ21.316 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 5	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-158 REMARKS : AZ26.052 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 6	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-159 REMARKS : AZ30.789 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 7	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-160 REMARKS : AZ35.526 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 8	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-161 REMARKS : AZ40.263 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 9	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-162 REMARKS : AZ45.000 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 10	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-163 REMARKS : AZ49.736 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 11	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-164 REMARKS : AZ54.473 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 12	N/A	8-G-1/B6.10	239		SUR	E01
2RPV-165 REMARKS : AZ59.210 DEG, DR=3 UT NUT THREADED AREA ONLY	RPV NUT 13	N/A	8-G-1/B6.10	239		SUR	E01



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRFSSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-166 REMARKS : AZ63.947	RPV NUT 14 DEG, DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-167 REMARKS : AZ68.684	RPV NUT 15 DEG, DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-168 REMARKS : AZ73.420	RPV NUT 16 DEG, DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-169 REMARKS : AZ78.157	RPV NUT 17 DEG, DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-170 REMARKS : AZ82.894	RPV NUT 18 DEG, DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-171 REMARKS : AZ87.631	RPV NUT 19 DEG; DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-172 REMARKS : AZ92.368	RPV NUT 20 DEG; DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-173 REMARKS : AZ97.104	RPV NUT 21 DEG; DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-174 REMARKS : AZ101.841	RPV NUT 22 DEG; DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-175 REMARKS : AZ106.578	RPV NUT 23 DEG; UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-176 REMARKS : AZ111.515	RPV NUT 24 DEG; DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-177 REMARKS : AZ116.052	RPV NUT 25 DEG; UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-178 REMARKS : AZ120.788	RPV NUT 26 DEG; UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-179 REMARKS : AZ125.525	RPV NUT 27 DEG; UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-180 REMARKS : AZ130.262	RPV NUT 28 DEG; DR=3 UT NUT THREADED AREA ONLY	N/A	B-G-1/B6.10	239		SUR	EOI





WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-181 REMARKS : AZ134.999 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 29	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-182 REMARKS : AZ139.736 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 30	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-183 REMARKS : AZ144.472 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 31	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-184 REMARKS : AZ149.210 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 32	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-185 REMARKS : AZ153.946 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 33	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-186 REMARKS : AZ158.683 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 34	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-187 REMARKS : AZ163.420 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 35	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-188 REMARKS : AZ168.156 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 36	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-189 REMARKS : AZ172.893 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 37	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-190 REMARKS : AZ177.630 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 38	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-191 REMARKS : AZ182.367 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 39	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-192 REMARKS : AZ187.104 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 40	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-193 REMARKS : AZ191.840 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 41	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-194 REMARKS : AZ196.577 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 42	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-195 REMARKS : AZ201.314 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 43	N/A	B-G-1/B6.10	239		SUR	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-196 REMARKS : AZ206.051 DFG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 44	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-197 REMARKS : AZ210.788 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 45	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-198 REMARKS : AZ215.524 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 46	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-199 REMARKS : AZ220.261 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 47	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-200 REMARKS : AZ224.998 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 48	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-201 REMARKS : AZ229.735 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 49	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-202 REMARKS : AZ234.472 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 50	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-203 REMARKS : AZ239.208 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 51	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-204 REMARKS : AZ243.945 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 52	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-205 REMARKS : AZ248.682 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 53	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-206 REMARKS : AZ253.419 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 54	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-207 REMARKS : AZ258.156 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 55	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-208 REMARKS : AZ262.892 DFG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 56	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-209 REMARKS : AZ267.630 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 57	N/A	B-G-1/B6.10	239		SUR	E01
2RPV-210 REMARKS : AZ272.366 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 58	N/A	B-G-1/B6.10	239		SUR	E01



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-211 REMARKS : AZ277.103 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 59	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-212 REMARKS : AZ281.840 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 60	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-213 REMARKS : AZ286.576 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 61	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-214 REMARKS : AZ291.313 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 62	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-215 REMARKS : AZ296.050 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 63	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-216 REMARKS : AZ300.787 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 64	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-217 REMARKS : AZ305.524 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 65	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-218 REMARKS : AZ310.260 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 66	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-219 REMARKS : AZ314.997 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 67	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-220 REMARKS : AZ319.734 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 68	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-221 REMARKS : AZ324.471 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 69	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-222 REMARKS : AZ329.208 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 70	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-223 REMARKS : AZ333.944 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 71	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-224 REMARKS : AZ338.681 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 72	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-225 REMARKS : AZ343.418 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 73	N/A	B-G-1/B6.10	239		SUR	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-226 REMARKS : AZ348.155 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 74	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-227 REMARKS : AZ352.892 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 75	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-228 REMARKS : AZ357.628 DEG; DR=3 UT NUT THREADED AREA ONLY	RPV NUT 76	N/A	B-G-1/B6.10	239		SUR	EOI
2RPV-300 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 001	CLSWSHBSH 001	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-301 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 002	CLSWSHBSH 002	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-302 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 003	CLSWSHBSH 003	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-303 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 004	CLSWSHBSH 004	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-304 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 005	CLSWSHBSH 005	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-305 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 006	CLSWSHBSH 006	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-306 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 007	CLSWSHBSH 007	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-307 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 008	CLSWSHBSH 008	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-308 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 009	CLSWSHBSH 009	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-309 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 010	CLSWSHBSH 010	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-310 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 011	CLSWSHBSH 011	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-311 REMARKS : CLOSURE WASHERS & BUSHINGRPV STUD 012	CLSWSHBSH 012	N/A	B-G-1/B6.50	239		VT-1	DISS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-312 REMARKS : CLOSURE	CLSWSHBSH 013 WASHERS & BUSHINGRPV STUD 013	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-313 REMARKS : CLOSURE	CLSWSHBSH 014 WASHERS & BUSHINGRPV STUD 014	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-314 REMARKS : CLOSURE	CLSWSHBSH 015 WASHERS & BUSHINGRPV STUD 015	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-315 REMARKS : CLOSURE	CLSWSHBSH 016 WASHERS & BUSHINGRPV STUD 016	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-316 REMARKS : CLOSURE	CLSWSHBSH 017 WASHERS & BUSHINGRPV STUD 017	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-317 REMARKS : CLOSURE	CLSWSHBSH 018 WASHERS & BUSHINGRPV STUD 018	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-318 REMARKS : CLOSURE	CLSWSHBSH 019 WASHERS & BUSHINGRPV STUD 019	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-319 REMARKS : CLOSURE	CLSWSHBSH 020 WASHERS & BUSHINGRPV STUD 020	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-320 REMARKS : CLOSURE	CLSWSHBSH 021 WASHERS & BUSHINGRPV STUD 021	N/A	B-G-1/B6.50	239		VT-1	DISS
2RPV-321 REMARKS : CLOSURE	CLSWSHBSH 022 WASHERS & BUSHINGRPV STUD 022	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-322 REMARKS : CLOSURE	CLSWSHBSH 023 WASHERS & BUSHINGRPV STUD 023	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-323 REMARKS : CLOSURE	CLSWSHBSH 024 WASHERS & BUSHINGRPV STUD 024	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-324 REMARKS : CLOSURE	CLSWSHBSH 025 WASHERS & BUSHINGRPV STUD 025	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-325 REMARKS : CLOSURE	CLSWSHBSH 026 WASHERS & BUSHINGRPV STUD 026	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-326 REMARKS : CLOSURE	CLSWSHBSH 027 WASHERS & BUSHINGRPV STUD 027	NA	B-G-1/B6.50	239		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-327 REMARKS : CLOSURE	CLSWSHBSH 028 WASHERS & BUSHINGRPV STUD 028	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-328 REMARKS : CLOSURE	CLSWSHBSH 029 WASHERS & BUSHINGRPV STUD 029	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-329 REMARKS : CLOSURE	CLSWSHBSH 030 WASHERS & BUSHINGRPV STUD 030	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-330 REMARKS : CLOSURE	CLSWSHBSH 031 WASHERS & BUSHINGRPV STUD 031	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-331 REMARKS : CLOSURE	CLSWSHBSH 032 WASHERS & BUSHINGRPV STUD 032	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-332 REMARKS : CLOSURE	CLSWSHBSH 033 WASHERS & BUSHINGRPV STUD 033	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-333 REMARKS : CLOSURE	CLSWSHBSH 034 WASHERS & BUSHINGRPV STUD 034	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-334 REMARKS : CLOSURE	CLSWSHBSH 035 WASHERS & BUSHINGRPV STUD 035	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-335 REMARKS : CLOSURE	CLSWSHBSH 036 WASHERS & BUSHINGRPV STUD 036	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-336 REMARKS : CLOSURE	CLSWSHBSH 037 WASHERS & BUSHINGRPV STUD 037	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-337 REMARKS : CLOSURE	CLSWSHBSH 038 WASHERS & BUSHINGRPV STUD 038	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-338 REMARKS : CLOSURE	CLSWSHBSH 039 WASHERS & BUSHINGRPV STUD 039	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-339 REMARKS : CLOSURE	CLSWSHBSH 040 WASHERS & BUSHINGRPV STUD 040	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-340 REMARKS : CLOSURE	CLSWSHBSH 041 WASHERS & BUSHINGRPV STUD 041	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-341 REMARKS : CLOSURE	CLSWSHBSH 042 WASHERS & BUSHINGRPV STUD 042	NA	B-G-1/B6.50	239		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-342 REMARKS : CLOSURE	CLSWSHRSH 043 WASHERS & BUSHINGRPV STUD 043	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-343 REMARKS : CLOSURE	CLSWSHBSH 044 WASHERS & BUSHINGRPV STUD 044	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-344 REMARKS : CLOSURE	CLSWSHBSH 045 WASHERS & BUSHINGRPV STUD 045	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-345 REMARKS : CLOSURE	CLSWSHBSH 046 WASHERS & BUSHINGRPV STUD 046	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-346 REMARKS : CLOSURE	CLSWSHBSH 047 WASHERS & BUSHINGRPV STUD 047	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-347 REMARKS : CLOSURE	CLSWSHBSH 048 WASHERS & BUSHINGRPV STUD 048	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-348 REMARKS : CLOSURE	CLSWSHBSH 049 WASHERS & BUSHINGRPV STUD 049	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-349 REMARKS : CLOSURE	CLSWSHBSH 050 WASHERS & BUSHINGRPV STUD 050	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-350 REMARKS : CLOSURE	CLSWSHRSH 051 WASHERS & BUSHINGRPV STUD 051	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-351 REMARKS : CLOSURE	CLSWSHBSH 052 WASHERS & BUSHINGRPV STUD 052	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-352 REMARKS : CLOSURE	CLSWSHBSH 053 WASHERS & BUSHINGRPV STUD 053	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-353 REMARKS : CLOSURE	CLSWSHBSH 054 WASHERS & BUSHINGRPV STUD 054	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-354 REMARKS : CLOSURE	CLSWSHRSH 055 WASHERS & BUSHINGRPV STUD 055	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-355 REMARKS : CLOSURE	CLSWSHBSH 056 WASHERS & BUSHINGRPV STUD 056	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-356 REMARKS : CLOSURE	CLSWSHRSH 057 WASHERS & BUSHINGRPV STUD 057	NA	B-G-1/B6.50	239		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-357 REMARKS : CLOSURE	CLSWSHBSH 058 WASHERS & BUSHINGRPV STUD 058	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-358 REMARKS : CLOSURE	CLSWSHBSH 059 WASHERS & BUSHINGRPV STUD 059	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-359 REMARKS : CLOSURE	CLSWSHBSH 060 WASHERS & BUSHINGRPV STUD 060	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-360 REMARKS : CLOSURE	CLSWSHBSH 061 WASHERS & BUSHINGRPV STUD 061	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-361 REMARKS : CLOSURE	CLSWSHBSH 062 WASHERS & BUSHINGRPV STUD 062	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-362 REMARKS : CLOSURE	CLSWSHBSH 063 WASHERS & BUSHINGRPV STUD 063	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-363 REMARKS : CLOSURE	CLSWSHBSH 064 WASHERS & BUSHINGRPV STUD 064	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-364 REMARKS : CLOSURE	CLSWSHBSH 065 WASHERS & BUSHINGRPV STUD 065	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-365 REMARKS : CLOSURE	CLSWSHBSH 066 WASHERS & BUSHINGRPV STUD 066	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-366 REMARKS : CLOSURE	CLSWSHBSH 067 WASHERS & BUSHINGRPV STUD 067	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-367 REMARKS : CLOSURE	CLSWSHBSH 068 WASHERS & BUSHINGRPV STUD 068	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-368 REMARKS : CLOSURE	CLSWSHBSH 069 WASHERS & BUSHINGRPV STUD 069	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-369 REMARKS : CLOSURE	CLSWSHBSH 070 WASHERS & BUSHINGRPV STUD 070	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-370 REMARKS : CLOSURE	CLSWSHBSH 071 WASHERS & BUSHINGRPV STUD 071	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-371 REMARKS : CLOSURE	CLSWSHBSH 072 WASHERS & BUSHINGRPV STUD 072	NA	B-G-1/B6.50	239		VT-1	DISS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-372 REMARKS : CLOSURE	CLSWSHRSH 073 WASHERS & BUSHINGRPV STUD 073	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-373 REMARKS : CLOSURE	CLSWSHRSH 074 WASHERS & BUSHINGRPV STUD 074	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-374 REMARKS : CLOSURE	CLSWSHRSH 075 WASHERS & BUSHINGRPV STUD 075	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-375 REMARKS : CLOSURE	CLSWSHRSH 076 WASHERS & BUSHINGRPV STUD 076	NA	B-G-1/B6.50	239		VT-1	DISS
2RPV-400 REMARKS : RPV STUD	THRD FLANGE 001	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-401 REMARKS : RPV STUD	THRD FLANGE 002	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-402 REMARKS : RPV STUD	THRD FLANGE 003	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-403 REMARKS : RPV STUD	THRD FLANGE 004	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-404 REMARKS : RPV STUD	THRD FLANGE 005	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-405 REMARKS : RPV STUD	THRD FLANGE 006	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-406 REMARKS : RPV STUD	THRD FLANGE 007	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-407 REMARKS : RPV STUD	THRD FLANGE 008	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-408 REMARKS : RPV STUD	THRD FLANGE 009	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-409 REMARKS : RPV STUD	THRD FLANGE 010	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-410 REMARKS : RPV STUD	THRD FLANGE 011	N/A	B-G-1/B6.40	146		VOL	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-411 REMARKS : RPV STUD	THRD FLANGE 012	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-412 REMARKS : RPV STUD	THRD FLANGE 013	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-413 REMARKS : RPV STUD	THRD FLANGE 014	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-414 REMARKS : RPV STUD	THRD FLANGE 015	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-415 REMARKS : RPV STUD	THRD FLANGE 016	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-416 REMARKS : RPV STUD	THRD FLANGE 017	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-417 REMARKS : RPV STUD	THRD FLANGF 018	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-418 REMARKS : RPV STUD	THRD FLANGE 019	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-419 REMARKS : RPV STUD	THRD FLANGE 020	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-420 REMARKS : RPV STUD	THRD FLANGE 021	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-421 REMARKS : RPV STUD	THRD FLANGE 022	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-422 REMARKS : RPV STUD	THRD FLANGE 023	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-423 REMARKS : RPV STUD	THRD FLANGE 024	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-424 REMARKS : RPV STUD	THRD FLANGE 025	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-425 REMARKS : RPV STUD	THRD FLANGE 026	N/A	B-G-1/B6.40	146		VOL	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-426 REMARKS : RPV STUD	THRD FLANGE 027	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-427 REMARKS : RPV STUD	THRD FLANGE 028	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-428 REMARKS : RPV STUD	THRD FLANGE 029	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-429 REMARKS : RPV STUD	THRD FLANGE 030	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-430 REMARKS : RPV STUD	THRD FLANGE 031	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-431 REMARKS : RPV STUD	THRD FLANGE 032	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-432 REMARKS : RPV STUD	THRD FLANGE 033	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-433 REMARKS : RPV STUD	THRD FLANGE 034	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-434 REMARKS : RPV STUD	THRD FLANGE 035	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-435 REMARKS : RPV STUD	THRD FLANGE 036	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-436 REMARKS : RPV STUD	THRD FLANGE 037	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-437 REMARKS : RPV STUD	THRD FLANGE 038	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-438 REMARKS : RPV STUD	THRD FLANGE 039	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-439 REMARKS : RPV STUD	THRD FLANGE 040	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-440 REMARKS : RPV STUD	THRD FLANGE 041	N/A	B-G-1/B6.40	146		VOL	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-441 REMARKS : RPV STUD	THRD FLANGE 042	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-442 REMARKS : RPV STUD	THRD FLANGE 043	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-443 REMARKS : RPV STUD	THRD FLANGE 044	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-444 REMARKS : RPV STUD	THRD FLANGE 045	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-445 REMARKS : RPV STUD	THRD FLANGE 046	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-446 REMARKS : RPV STUD	THRD FLANGE 047	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-447 REMARKS : RPV STUD	THRD FLANGE 048	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-448 REMARKS : RPV STUD	THRD FLANGE 049	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-449 REMARKS : RPV STUD	THRD FLANGE 050	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-450 REMARKS : RPV STUD	THRD FLANGE 051	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-451 REMARKS : RPV STUD	THRD FLANGE 052	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-452 REMARKS : RPV STUD	THRD FLANGE 053	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-453 REMARKS : RPV STUD	THRD FLANGE 054	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-454 REMARKS : RPV STUD	THRD FLANGE 055	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-455 REMARKS : RPV STUD	THRD FLANGE 056	N/A	B-G-1/B6.40	146		VOL	EOI





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-456 REMARKS : RPV STUD	THRD FLANGE 057	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-457 REMARKS : RPV STUD	THRD FLANGE 058	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-458 REMARKS : RPV STUD	THRD FLANGE 059	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-459 REMARKS : RPV STUD	THRD FLANGE 060	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-460 REMARKS : RPV STUD	THRD FLANGE 061	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-461 REMARKS : RPV STUD	THRD FLANGE 062	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-462 REMARKS : RPV STUD	THRD FLANGE 063	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-463 REMARKS : RPV STUD	THRD FLANGE 064	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-464 REMARKS : RPV STUD	THRD FLANGE 065	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-465 REMARKS : RPV STUD	THRD FLANGE 066	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-466 REMARKS : RPV STUD	THRD FLANGE 067	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-467 REMARKS : RPV STUD	THRD FLANGE 068	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-468 REMARKS : RPV STUD	THRD FLANGE 069	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-469 REMARKS : RPV STUD	THRD FLANGE 070	N/A	B-G-1/B6.40	146		VOL	E01
2RPV-470 REMARKS : RPV STUD	THRD FLANGE 071	N/A	B-G-1/B6.40	146		VOL	E01



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-471 REMARKS : RPV STUD	THR D FLANGE 072	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-472 REMARKS : RPV STUD	THR D FLANGE 073	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-473 REMARKS : RPV STUD	THR D FLANGE 074	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-474 REMARKS : RPV STUD	THR D FLANGE 075	N/A	B-G-1/B6.40	146		VOL	EOI
2RPV-475 REMARKS : RPV STUD	THR D FLANGE 076	N/A	B-G-1/B6.40	146		VOL	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VB100	VALVE BOLTING	2CSH-012-004-1	B-G-2/87.70	2/19,2 0	33A	VT-1	ID
2CSH*MOV107 REMARKS : ITEMS 19 & 20 20 STUDS & NUTS							
VB500	VALVE BOLTING	2CSH-012-15-1	B-G-2/87.70	3/208, 33A,21 3,229		VT-1	ID
2CSH*AOV108 REMARKS :							
VB501	VALVE BOLTING	2CSH-012-15-1	B-G-2/87.70	1/14,1 5	33A	VT-1	ID
2CSH*HCV120 REMARKS :							



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG - P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VB101	VALVE BOLTING	2CSL-012-017-1	B-G-2/B7.70	8/14,1 32A 5		VT-1	ID
2CSL*MOV104 REMARKS : ITEMS 14 & 15 18 STUDS & NUTS							
VB502	VALVE BOLTING	2CSL-012-4-1	B-G-2/B7.70	9/208, 32A 213,22 9	NA	VT-1	ID
2CSL*AOV101 REMARKS :							
VB503	VALVE BOLTING	2CSL-012-4-1	B-G-2/B7.70	7/14,1 32A 5	NA	VT-1	ID
2CSL-HCV117 REMARKS :							





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VB504 2FWS*MOV21A REMARKS :	VALVE BOLTING	2FWS-024-50-1	B-G-2/B7.70	21/14, 6B 15		NA	VT-1	ID
VB505 2FWS*MOV21B REMARKS :	VALVE BOLTING	2FWS-024-51-1	B-G-2/B7.70	22/14, 6B 15		NA	VT-1	NS
VB506 2FWS*A0V23A REMARKS :	VALVE BOLTING	2FWS-024-50-1	B-G-2/B7.70	17/208 6B ,209		NA	VT-1	ID
VB507 2FWS*A0V23B REMARKS :	VALVE BOLTING	2FWS-024-51-1	B-G-2/B7.70	18/208 6B ,229		NA	VT-1	NS
VB508 2FWS*V12A REMARKS :	VALVE BOLTING	2FWS-024-31-1	B-G-2/B7.70	23/208 6B ,229		NA	VT-1	NS
VB509 2FWS*V12B REMARKS :	VALVE BOLTING	2FWS-024-32-1	B-G-2/B7.70	24/208 6B ,229		NA	VT-1	NS
VB510 2FWS*HCV54A REMARKS :	VALVE BOLTING	2FWS-024-61-1	B-G-2/B7.70	19/18, 6B 25		NA	VT-1	ID
VB511 2FWS*HCV54B REMARKS :	VALVE BOLTING	2FWS-024-60-1	B-G-2/B7.70	20/18, 6B 25		NA	VT-1	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PB100 REMARKS : 12 STUDS	FLANGE BOLTING & 24 NUTS BETWEEN RPV &	21CS-006-33-1	B-G-2/B7.50	57-07	35C	VT-1	ID
	FW024 - FLANGE BOLTING TO NOZ N7.						
PB101 REMARKS : 12 STUDS	FLANGE BOLTING & 24 NUTS - BETWEEN WELDS	21CS-006-33-1	B-G-2/B7.50	57-07	35C	VT-1	ID
	FW027 & FW026						
PB102 REMARKS : 12 STUDS	FLANGE BOLTING AND 24 NUTS BETWEEN SW020 &	21CS-006-67-1	B-G-2/B7.50	57-07	35C	VT-1	ID
	SW021						
PB103 REMARKS : 12 STUDS	FLANGE BOLTING & 24 NUTS BETWEEN FW034 &	21CS-006-67-1	B-G-2/B7.50	57-07	35C	VT-1	ID
	FW035						
PB104 REMARKS : 12 STUDS	FLANGE BOLTING & 24 NUTS BETWEEN FW014 &	21CS-006-67-1	B-G-2/B7.50	57-07	35C	VT-1	ID
	SW031						
VB102	VALVE BOLTING	21CS-006-060-1	B-G-2/B7.70	25/42, 35A 43		VT-1	ID
21CS*MOV126. REMARKS : ITEMS 14 & 15 STUDS & NUTS							
VB512	VALVE BOLTING	21CS-010-70-1	B-G-2/B7.70	28/14, 35A 15	NA	VT-1	ID
21CS*MOV121 REMARKS :							
VB513	VALVE BOLTING	21CS-010-70-1	B-G-2/B7.70	29/14, 35A 15	NA	VT-1	NS
21CS*MOV128 REMARKS :							
VB514	VALVE BOLTING	21CS-010-70-1	B-G-2/B7.70	26/208 35A .213,2 29	NA	VT-1	ID
21CS*AOV156 REMARKS :							
VB515	VALVE BOLTING	21CS-010-70-1	B-G-2/B7.70	27/208 35A .213,2 29	NA	VT-1	NS
21CS*AOV157 REMARKS :							



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PB105 REMARKS : 8 STUDS & 16 NUTS SEE GE DWG 16.010-001-198	RPV NOZ(N8)BOLT	2HSS-002-107-1	B-G-2/B7.50	106A	01A	VT-1	ID
PB106 REMARKS : 8 STUDS & 16 NUTS REFUELING HEAD CAVITY	FLANGE BOLTING	2HSS-002-107-1	B-G-2/B7.50	106A	01A	VT-1	ID
PB107 REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV120	FLANGE/PSV 120	2HSS-026-43-1	B-G-2/B7.50	31/CC, CB	01A	VT-1	ID
PB110 REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV121	FLANGE/PSV121	2HSS-026-43-1	B-G-2/B7.50	32/CC, CB	01A	VT-1	ID
PB113 REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV122	FLANGE/PSV 122	2HSS-026-43-1	B-G-2/B7.50	33/CC, CB	01A	VT-1	ID
PB116 REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV123	FLANGE/PSV123	2HSS-026-43-1	B-G-2/B7.50	34/CC, CB	01A	VT-1	ID
PB119 REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV124	FLANGE/PSV 124	2HSS-026-44-1	B-G-2/B7.50	35/CC, CB	01B	VT-1	ID
PB122 REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV125	FLANGE/PSV125	2HSS-026-44-1	B-G-2/B7.50	36/CC, CB	01B	VT-1	ID
PB125 REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV126	FLANGE/PSV 126	2HSS-026-44-1	B-G-2/B7.50	37/CC, CB	01B	VT-1	ID
PB128 REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV127	FLANGE/PSV 127	2HSS-026-44-1	B-G-2/B7.50	38/CC, CB	01B	VT-1	ID
PB131 REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV128	FLANGE/PSV 128	2HSS-026-44-1	B-G-2/B7.50	39/CC, CB	01B	VT-1	ID
PB134 REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV129	FLANGE/PSV 129	2HSS-026-45-1	B-G-2/B7.50	40/CC, CB	01C	VT-1	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PB137	FLANGE/PSV 130	2HSS-026-45-1	B-G-2/B7.50	41/CC, 01C CB		VT-1	ID
REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV130							
PB140	FLANGE/PSV 131	2HSS-026-45-1	B-G-2/B7.50	42/CC, 01C CB		VT-1	ID
REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV131							
PB143	FLANGE/PSV 132	2HSS-026-45-1	B-G-2/B7.50	43/CC, 01C CB		VT-1	ID
REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV132							
PB146	FLANGE/PSV 133	2HSS-026-45-1	B-G-2/B7.50	44/CC, 01C CB		VT-1	ID
REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV133							
PB149	FLANGE/PSV 134	2HSS-026-46-1	B-G-2/B7.50	45/CC, 01D CB		VT-1	ID
REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV134							
PB152	FLANGE/PSV 135	2HSS-026-46-1	B-G-2/B7.50	47/CC, 01D CB		VT-1	ID
REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV135							
PB155	FLANGE/PSV 136	2HSS-026-46-1	B-G-2/B7.50	47/CC, 01D CB		VT-1	ID
REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV136							
PB158	FLANGE/PSV 137	2HSS-026-46-1	B-G-2/B7.50	48/CC, 01D CB		VT-1	ID
REMARKS : 8-IN NOZ, ITEMS CC & CB 2HSS*PSV137							
VB103	VALVE BOLTING	2HSS-006-150-1	B-G-2/B7.70	49/14, 01E 15		VT-1	NS
2HSS*MOV111 REMARKS : ITEMS 14 & 15 12 STUDS & NUTS							
VB104	VALVE BOLTING	2HSS-006-150-1	B-G-2/B7.70	50/14, 01E 15		VT-1	ID
2HSS*MOV112 REMARKS : ITEMS 14 & 15 12 STUDS & NUTS							
VB123	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	31/BF 01A		VT-1	ID
2HSS*PSV120							





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB123 2HSS*PSV120	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	31/BF	01A	VT-1	ID
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB124 2HSS*PSV121	VALVE BOLTING	2HSS*026-43-1	B-G-2/B7.70	32/BF	01A	VT-1	NS
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB125 2HSS*PSV122	VALVE BOLTING	2HSS*026-43-1	B-G-2/B7.70	33/BF	01A	VT-1	NS
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB126 2HSS*PSV123	VALVE BOLTING	2HSS*026-43-1	B-G-2/B7.70	34/BF	01A	VT-1	NS
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB127 2HSS*PSV124	VALVE BOLTING	2HSS*026-44-1	B-G-2/B7.70	35/BF	01B	VT-1	NS
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB128 2HSS*PSV125	VALVE BOLTING	2HSS*026-44-1	B-G-2/B7.70	36/BF	01B	VT-1	NS
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB129 2HSS*PSV126	VALVE BOLTING	2HSS*026-44-1	B-G-2/B7.70	37/BF	01B	VT-1	NS
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB130 2HSS*PSV127	VALVE BOLTING	2HSS*026-44-1	B-G-2/B7.70	38/BF	01B	VT-1	NS
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB131 2HSS*PSV128	VALVE BOLTING	2HSS*026-44-1	B-G-2/B7.70	39/BF	01B	VT-1	NS
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB132 2HSS*PSV129	VALVE BOLTING	2HSS*026-45-1	B-G-2/B7.70	40/BF	01C	VT-1	NS
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							
VB133 2HSS*PSV130	VALVE BOLTING	2HSS*026-45-1	B-G-2/B7.70	41/BF	01C	VT-1	NS
REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS							



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VB134 2HSS*PSV131 REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS	VALVE BOLTING	2HSS*026-45-1	B-G-2/B7.70	42/BF	01C		VT-1	NS
VB135 2HSS*PSV132 REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS	VALVE BOLTING	2HSS*026-45-1	B-G-2/B7.70	43/BF	01C		VT-1	NS
VB136 2HSS*PSV133 REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS	VALVE BOLTING	2HSS*026-45-1	B-G-2/B7.70	44/BF	01C		VT-1	NS
VB137 2HSS*PSV134 REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS	VALVE BOLTING	2HSS*026-46-1	B-G-2/B7.70	45/BF	01D		VT-1	NS
VB138 2HSS*PSV135 REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS	VALVE BOLTING	2HSS*026-46-1	B-G-2/B7.70	46/BF	01D		VT-1	NS
VB139 2HSS*PSV136 REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS	VALVE BOLTING	2HSS*026-46-1	B-G-2/B7.70	47/BF	01D		VT-1	NS
VB140 2HSS*PSV137 REMARKS : ITEM BF 18 HEX HEAD CAP SCREWS	VALVE BOLTING	2HSS*026-46-1	B-G-2/B7.70	48/BF	01D		VT-1	NS
VB524 2HSS*MOV207 REMARKS :	VALVE BOLTING	2HSS-006-150-1	B-G-2/B7.70	51/22, 23	1E	N/A	VT-1	ID
VB546 2HSS*A0V6A REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	309/5, 6	1E	N/A	VT-1	ID
VB547 2HSS*A0V6B REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	310/5, 6	1E	N/A	VT-1	NS
VB548	VALVE BOLTING	2HSS-026-45-1	B-G-2/B7.70	311/5,	1E	N/A	VT-1	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
				6			
2HSS*A0V6C REMARKS :							
VB549	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	312/5, 1E 6	N/A	VT-1	NS
2HSS*A0V6D REMARKS :							
VB550	VALVE BOLTING	2HSS-026-152-1	B-G-2/B7.70	313/5, 1F 6	N/A	VT-1	NS
2HSS*A0V7A REMARKS :							
VB551	VALVE BOLTING	2HSS-026-151-1	B-G-2/B7.70	314/5, 1F 6	N/A	VT-1	NS
2HSS*A0V7B REMARKS :							
VB552	VALVE BOLTING	2HSS-026-154-1	B-G-2/B7.70	315/5, 1F 6	N/A	VT-1	NS
2HSS*A0V7C REMARKS :							
VB553	VALVE BOLTING	2HSS-026-153-1	B-G-2/B7.70	316/5, 1F 6	N/A	VT-1	NS
2HSS*A0V7D REMARKS :							
VB554 2HSS*PSV120 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	31/T	01A	VT-1	ID
VB555 2HSS*PSV120 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	31/U	01A	VT-1	ID
VB556 2HSS*PSV120 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	31/BG, BZ	01A	VT-1	ID
VB557 2HSS*PSV121 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	32/T	01A	VT-1	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VB558 2HSS*PSV121 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	32/U	01A	VT-1	NS
VB559 2HSS*PSV121 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	32/BG, BZ	01A	VT-1	NS
VB560 2HSS*PSV122 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	33/T	01A	VT-1	NS
VB561 2HSS*PSV122 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	33/U	01A	VT-1	NS
VB562 2HSS*PSV122 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	33/BG, BZ	01A	VT-1	NS
VB563 2HSS*PSV123 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	34/T	01A	VT-1	NS
VB564 2HSS*PSV123 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	34/U	01A	VT-1	NS
VB565 2HSS*PSV123 REMARKS :	VALVE BOLTING	2HSS-026-43-1	B-G-2/B7.70	34/BG, BZ	01A	VT-1	NS
VB566 2HSS*PSV124 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	35/T	01B	VT-1	NS
VB567 2HSS*PSV124 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	35/U	01B	VT-1	NS
VB568	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	35/BG, 01B		VT-1	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS*PSV124 REMARKS :				BZ			
VB569 2HSS*PSV125 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	36/T	01B	VT-1	NS
VB570 2HSS*PSV125 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	36/U	01B	VT-1	NS
VB571 2HSS*PSV125 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	36/BG, BZ	01B	VT-1	NS
VB572 2HSS*PSV126 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	37/T	01B	VT-1	NS
VB573 2HSS*PSV126 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	37/U	01B	VT-1	NS
VB574 2HSS*PSV126 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	37/BG, BZ	01B	VT-1	NS
VB575 2HSS*PSV127 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	38/T	01B	VT-1	NS
VB576 2HSS*PSV127 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	38/U	01B	VT-1	NS
VB577 2HSS*PSV127 REMARKS :	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	38/BG, BZ	01B	VT-1	NS
VB578 2HSS*PSV128	VALVE BOLTING	2HSS-026-44-1	B-G-2/B7.70	39/T	01B	VT-1	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
VB579 2MSS*PSV128 REMARKS :	VALVE BOLTING	2MSS-026-44-1	B-G-2/B7.70	39/U	01B	VT-1	NS
VB580 2MSS*PSV128 REMARKS :	VALVE BOLTING	2MSS-026-44-1	B-G-2/B7.70	39/BG, BZ	01B	VT-1	NS
VB581 2MSS*PSV129 REMARKS :	VALVE BOLTING	2MSS-026-45-1	B-G-2/B7.70	40/T	01C	VT-1	NS
VB582 2MSS*PSV129 REMARKS :	VALVE BOLTING	2MSS-026-45-1	B-G-2/B7.70	40/U	01C	VT-1	NS
VB583 2MSS*PSV129 REMARKS :	VALVE BOLTING	2MSS-026-45-1	B-G-2/B7.70	40/BG, BZ	01C	VT-1	NS
VB584 2MSS*PSV130 REMARKS :	VALVE BOLTING	2MSS-026-45-1	B-G-2/B7.70	41/T	01C	VT-1	NS
VB585 2MSS*PSV130 REMARKS :	VALVE BOLTING	2MSS-026-45-1	B-G-2/B7.70	41/U	01C	VT-1	NS
VB586 2MSS*PSV130 REMARKS :	VALVE BOLTING	2MSS-026-45-1	B-G-2/B7.70	41/BG, BZ	01C	VT-1	NS
VB587 2MSS*PSV131 REMARKS :	VALVE BOLTING	2MSS-026-45-1	B-G-2/B7.70	42/T	01C	VT-1	NS
VB588 2MSS*PSV131 REMARKS :	VALVE BOLTING	2MSS-026-45-1	B-G-2/B7.70	42/U	01C	VT-1	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VB589 2HSS*PSV131 REMARKS :	VALVE BOLTING	2HSS-026-45-1	B-G-2/B7.70	42/BG, BZ	01C		VT-1	NS
VB590 2HSS*PSV132 REMARKS :	VALVE BOLTING	2HSS-026-45-1	B-G-2/B7.70	43/T	01C		VT-1	NS
VB591 2HSS*PSV132 REMARKS :	VALVE BOLTING	2HSS-026-45-1	B-G-2/B7.70	43/U	01C		VT-1	NS
VB592 2HSS*PSV132 REMARKS :	VALVE BOLTING	2HSS-026-45-1	B-G-2/B7.70	43/BG, BZ	01C		VT-1	NS
VB593 2HSS*PSV133 REMARKS :	VALVE BOLTING	2HSS-026-45-1	B-G-2/B7.70	44/T	01C		VT-1	NS
VB594 2HSS*PSV133 REMARKS :	VALVE BOLTING	2HSS-026-45-1	B-G-2/B7.70	44/U	01C		VT-1	NS
VB595 2HSS*PSV133 REMARKS :	VALVE BOLTING	2HSS-026-45-1	B-G-2/B7.70	44/BG, BZ	01C		VT-1	NS
VB596 2HSS*PSV134 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	45/T	01D		VT-1	NS
VB597 2HSS*PSV134 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	45/U	01D		VT-1	NS
VB598 2HSS*PSV134 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	45/BG, BZ	01D		VT-1	NS
VB599	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	46/T	01D		VT-1	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : HSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS*PSV135 REMARKS :							
VB600 2HSS*PSV135 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	46/U	01D	VT-1	NS
VB601 2HSS&PSV135 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	46/BG, BZ	01D	VT-1	NS
VB602 2HSS*PSV136 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	47/T	01D	VT-1	NS
VB603 2HSS*PSV136 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	47/U	01D	VT-1	NS
VB604 2HSS*PSV136 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	47/BG, BZ	01D	VT-1	NS
VB605 2HSS*PSV137 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	48/T	01D	VT-1	NS
VB606 2HSS*PSV137 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	48/U	01D	VT-1	NS
VB607 2HSS*PSV137 REMARKS :	VALVE BOLTING	2HSS-026-46-1	B-G-2/B7.70	48/BZ, BG	01D	VT-1	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VB105 2RCS*HYV17A REMARKS : ITEMS 36 AND 37; 20 STUDS AND NUTS	VALVE BOLTING	2RCS-024-3-1	B-G-2/B7.70	62/SEE 29B DWG		VT-1	ID
VB106 2RCS*HYV17B REMARKS : ITEMS 36 AND 37; 20 STUDS AND NUTS	VALVE BOLTING	2RCS-024-20-1	B-G-2/B7.70	63/SEE 29C DWG		VT-1	NS
VB107 2RCS*HYV17A REMARKS : ITEMS 25 AND 24; 16 STUDS AND NUTS	VALVE BOLTING	2RCS-024-3-1	B-G-2/B7.70	62/SEE 29B DWG		VT-1	ID
VB108 2RCS*HYV17B REMARKS : ITEMS 25 AND 24; 16 STUDS AND NUTS	VALVE BOLTING	2RCS-024-20-1	B-G-2/B7.70	63/SEE 29C DWG		VT-1	NS
VB109 2RCS*HYV17A REMARKS : ITEMS 15 AND 16; 16 STUDS AND NUTS	VALVE BOLTING	2RCS-024-3-1	B-G-2/B7.70	62/SEE 29B DWG		VT-1	ID
VB110 2RCS*HYV17B REMARKS : ITEMS 15 AND 16; 16 STUDS AND NUTS	VALVE BOLTING	2RCS-024-20-1	B-G-2/B7.70	63/SEE 29C DWG		VT-1	NS
VB111 2RCS*HYV17A REMARKS : ITEMS 10 AND 11; 8 STUDS AND NUTS	VALVE BOLTING	2RCS-024-3-1	B-G-2/B7.70	62/SEE 29B DWG		VT-1	ID
VB112 2RCS*HYV17B REMARKS : ITEMS 10 AND 11; 8 STUDS AND NUTS	VALVE BOLTING	2RCS-024-20-1	B-G-2/B7.70	63/SEE 29C DWG		VT-1	NS
VB113 2RCS*MOV10A REMARKS : ITEMS 2-1 AND 2-10; 32 STUDS AND NUTS	VALVE BOLTING	2RCS-024-1-1	B-G-2/B7.70	64/2-1 29B 2-10		VT-1	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VB114	VALVE BOLTING	2RCS-024-18-1	B-G-2/B7.70	65/2-1 2-10	29C	VT-1	NS
2RCS*MOV10B REMARKS : ITEMS 2-1 AND 2-10; 32 STUDS AND NUTS							
VB115	VALVE BOLTING	2RCS-024-3-1	B-G-2/B7.70	66/2-1 2-10	29B	VT-1	ID
2RCS*MOV18A REMARKS : ITEMS 2-1 AND 2-10; 24 STUDS AND NUTS							
VB116	VALVE BOLTING	2RCS-024-20-1	B-G-2/B7.70	67/2-1 2-10	29C	VT-1	NS
2RCS*MOV18B REMARKS : ITEMS 2-1 AND 2-10; 24 STUDS AND NUTS							



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VB525 2RHS*HCV54A REMARKS :	VALVE BOLTING	2RHS-012-193	B-G-2/B7.70	77/14, 31A 15		VT-1	ID
VB526 2RHS*HCV54B REMARKS :	VALVE BOLTING	2RHS-012-200	B-G-2/B7.70	78/14, 31A 15		VT-1	NS
VB527 2RHS*AOV39A REMARKS :	VALVE BOLTING	2RHS-012-193	B-G-2/B7.70	71/208 31A ,213,2 29		VT-1	ID
VB528 2RHS*AOV39B REMARKS :	VALVE BOLTING	2RHS-012-200	B-G-2/B7.70	72/208 31A ,213,2 29		VT-1	NS
VB529 2RHS*MOV40A REMARKS :	VALVE BOLTING	2RHS-012-119	B-G-2/B7.70	85/15 31A		VT-1	ID
VB530 2RHS*MOV40B REMARKS :	VALVE BOLTING	2RHS-012-219	B-G-2/B7.70	86/15 31B		VT-1	NS
VB531 2RHS*MOV112 REMARKS :	VALVE BOLTING	2RHS-020-159	B-G-2/B7.70	80/14, 31A 15		VT-1	ID
VB532 2RHS*MOV113 REMARKS :	VALVE BOLTING	2RHS-020-114	B-G-2/B7.70	81/14, 31A 15		VT-1	NS
VB533 2RHS*HCV53A REMARKS :	VALVE BOLTING	2RHS-012-8	B-G-2/B7.70	74/14, 31A 15		VT-1	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VB534 2RHS*HCV53B REMARKS :	VALVE BOLTING	2RHS-012-163	B-G-2/B7.70	75/14, 15	31A	VT-1	NS
VB535 2RHS*HCV53C REMARKS :	VALVE BOLTING	2RHS-012-123	B-G-2/B7.70	76/14, 15	31A	VT-1	ID
VB536 2RHS*AOV16A REMARKS :	VALVE BOLTING	2RHS-012-8	B-G-2/B7.70	68/208 ,213,2 29	31A	VT-1	ID
VB537 2RHS*AOV16B REMARKS :	VALVE BOLTING	2RHS-012-163	B-G-2/B7.70	69/208 ,213,2 29	31A	VT-1	NS
VB538 2RHS*AOV16C REMARKS :	VALVE BOLTING	2RHS-012-123	B-G-2/B7.70	70/208 ,213,2 29	31A	VT-1	ID
VB539 2RHS*MOV24A REMARKS :	VALVE BOLTING	2RHS-012-8	B-G-2/B7.70	82/14, 15	31A	VT-1	ID
VB540 2RHS*MOV24B REMARKS :	VALVE BOLTING	2RHS-012-28	B-G-2/B7.70	83/14, 15	31B	VT-1	NS
VB541 2RHS*MOV24C REMARKS :	VALVE BOLTING	2RHS-012-44	B-G-2/B7.70	84/14, 15	31B	VT-1	ID
VB542	VALVE BOLTING	2RHS-006-142	B-G-2/B7.70	87/14, 15	31B	VT-1	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS*V143 REMARKS :							
VB543	VALVE BOLTING	2RHS-006-142	B-G-2/87.70	79/14, 31B 15		VT-1	ID
2RHS*MOV104 REMARKS :							
VB544	VALVE BOLTING	2RHS-020-159	B-G-2/87.70	73/14, 31A 15		VT-1	ID
2RHS*HCV131 REMARKS :							



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-02-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-02-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-02-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-02-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-02-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-02-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-02-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-06-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-06-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-06-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-06-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-06-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-06-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-06-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-06-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRFSSURE VFSSSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-06-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-10-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-07-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-14-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-14-55-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-03-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-07-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-18-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-55-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-18-59-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-03-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-07-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-22-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-55-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-22-59-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-03-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-07-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-26-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-55-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-26-59-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-03-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-07-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-30-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-55-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-30-59-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-03-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-07-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-34-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-55-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-34-59-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-03-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-07-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-38-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-55-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-38-59-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-03-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-07-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-42-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-55-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-42-59-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-07-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-46-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-46-55-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-50-11-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-50-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-50-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-50-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-50-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-50-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-50-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-50-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-50-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-50-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-50-51-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-54-15-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-54-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-54-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-54-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-54-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-54-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-54-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-54-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-54-47-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-58-19-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-58-23-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-58-27-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CRD-58-31-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-58-35-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-58-39-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
CRD-58-43-BOLT REMARKS :	CRD BOLTING		B-G-2/B7.80	295		VT-1	DISS
PB164 FLANGE BOLTING REMARKS : 12 STUDS & 24 NUTS N18	NOZ N18 BLND FLG	N/A	B-G-2/B7.10	199		VT-1	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL

WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PB161 PIPE BOLTING REMARKS : 2WCS*FE115 12 STUDS & 24 NUTS	PIPE BOLTING	2WCS-008-86-1	B-G-2/B7.50	09-06	37A		VT-1	ID
PB162 REMARKS : 8 STUDS & 16 NUTS, ADJACENT TO SW025	FLANGE BOLTING	2WCS-004-80-1	B-G-2/B7.50	09-05	37A		VT-1	ID
PB163 REMARKS : 8 STUDS & 16 NUTS, ADJACENT TO SW033	FLANGE BOLTING	2WCS-004-60-1	B-G-2/B7.50	09-05	37A		VT-1	ID
VB118 2WCS*MOV102 REMARKS : ITEM 14 & 15 12 STUDS & NUTS	VALVE BOLTING	2WCS-008-86-1	B-G-2/B7.70	298/14 , 15	37A		VT-1	ID
VB119 2WCS*MOV112 REMARKS : ITEM 14 & 15 12 STUDS & NUT	VALVE BOLTING	2WCS-008-87-1	B-G-2/B7.70	299/14 , 15	37A		VT-1	ID
VB122 2WCS*MOV103 REMARKS : ITEM 14 & 15 12 STUDS & NUTS	VALVE BOLTING	2WCS-008-86-1	B-G-2/B7.70	302/14 , 15	37A		VT-1	NS
VB545 2WCS*MOV200 REMARKS :	VALVE BOLTING	2WCS-008-89-1	B-G-2/B7.70	303/14 , 15	37B		VT-1	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-AAQ REMARKS : DR=3 SHOP UT DATA USED	KNUCKLE/BOT HD	N/A	B-H/B8.10	184		VOL OR SUR	ID
2RPV-SBA REMARKS :	STAB BRK 30 DEG	N/A	B-H/B8.10	182		VOL OR SUR	ID
2RPV-SBB REMARKS :	STAB RBK 90 DEG	N/A	B-H/B8.10	182		VOL OR SUR	ID
2RPV-SBC REMARKS :	STAB BRK 150 DEG	N/A	B-H/B8.10	182		VOL OR SUR	ID
2RPV-SBD REMARKS :	STAB BRK 210 DEG	N/A	B-H/B8.10	182		VOL OR SUR	ID
2RPV-SBE REMARKS :	STAB BRK 270 DEG	N/A	B-H/B8.10	182		VOL OR SUR	ID
2RPV-SBF REMARKS :	STAB BRK 330 DEG	N/A	B-H/B8.10	182		VOL OR SUR	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-09-FW008 REMARKS : DR=1	PIPE/HOV107	2CSH-012-4-1	B-J/B9.11	002	33A	SUR, VOL	NS
2CSH-25-09-FW009 REMARKS : DR=1	Z-14/PIPE	2CSH-012-4-1	B-J/B9.11		33A	SUR, VOL	ID
2CSH-25-10-FW001 REMARKS : DR=2	PIPE/Z-14	2CSH-012-15-1	B-J/B9.11		33A	VOL, SUR	ID
2CSH-25-10-FW002 REMARKS : DR=2	PIPE/ELBOW	2CSH-012-15-1	B-J/B9.11		33A	VOL, SUR	NS
2CSH-25-10-FW003 REMARKS : DR=2	PIPE/ELBOW	2CSH-012-15-1	B-J/B9.11		33A	VOL, SUR	NS
2CSH-25-10-FW004 REMARKS : DR=2	PIPE/AOV108	2CSH-012-15-1	B-J/B9.11	003	33A	VOL, SUR	ID
2CSH-25-10-FW005 REMARKS : DR=2	PIPE/AOV108	2CSH-012-15-1	B-J/B9.11	003	33A	VOL, SUR	NS
2CSH-25-10-FW006 REMARKS : DR=2	PIPE/HCV120	2CSH-012-15-1	B-J/B9.11	001	33A	VOL, SUR	NS
2CSH-25-10-FW007 REMARKS : DR=2	PIPE/HCV120	2CSH-012-46-1	B-J/B9.11	001	33A	VOL, SUR	NS
2CSH-25-10-FW008 REMARKS : DR=2	PIPE/NOZ N16 SFEDX	2CSH-010-27-1	B-J/B9.11		33A	VOL, SUR	NS
2CSH-25-10-FW010 REMARKS : DR=2, 1RW	PIPE/ELBOW	2CSH-012-15-1	B-J/B9.11		33A	VOL, SUR	ID
2CSH-25-10-FW013 REMARKS : DR=2	PIPE/2.00"WOL	2CSH-012-46-1	B-J/B9.32		33A	SUR, VOL	NS
2CSH-25-10-SW001 REMARKS : DR=2	PIPE/ELBOW	2CSH-012-15-1	B-J/B9.11		33A	VOL, SUR	NS
2CSH-25-10-SW002 REMARKS : DR=2	PIPE/ELBOW	2CSH-012-15-1	B-J/B9.11		33A	VOL, SUR	NS
2CSH-25-10-SW003 REMARKS : DR=2	PIPE/ELBOW	2CSH-012-15-1	B-J/B9.11		33A	VOL, SUR	NS



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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

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SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-10-SW006 REMARKS : DR=2	PIPE/ELBOW	2CSH-012-15-1	B-J/B9.11		33A	VOL, SUR	NS
2CSH-25-10-SW008 REMARKS : DR=2	PIPE/ELBOW	2CSH-012-46-1	B-J/B9.11		33A	VOL, SUR	NS
2CSH-25-10-SW009 REMARKS : DR=2	PIPE/ELBOW	2CSH-012-46-1	B-J/B9.11		33A	VOL, SUR	NS
2CSH-25-10-SW010 REMARKS : DR=2	PIPE/REDUCER	2CSH-012-46-1	B-J/B9.11		33A	VOL, SUR	ID
2CSH-25-10-SW011 REMARKS : DR=2	PIPE/REDUCER	2CSH-010-27-1	B-J/B9.11		33A	VOL, SUR	NS
2CSH-25-10-SW012 REMARKS : DR=2	PIPE/ELBOW	2CSH-012-15-1	B-J/B9.11		33A	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-05-FW004 REMARKS : DR=2	PIPE/HOV104	2CSL-012-17-1	B-J/B9.11		32A	SUR, VOL	NS
2CSL-26-05-FW005 REMARKS : DR=2	Z16/PIPE	2CSL-012-17-1	B-J/B9.11		32A	SUR, VOL	ID
2CSL-26-05-FW006 REMARKS : DR=2	PIPE/Z16	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	ID
2CSL-26-05-FW007 REMARKS : DR=2	PIPE/ELBOW	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	NS
2CSL-26-05-FW008 REMARKS : DR=2	PIPE/AOV101	2CSL-012-4-1	B-J/B9.11	009	32A	SUR, VOL	NS
2CSL-26-05-FW009 REMARKS : DR=2	PIPE/AOV101	2CSL-012-4-1	B-J/B9.11	009	32A	SUR, VOL	ID
2CSL-26-05-FW010 REMARKS : DR=2	PIPE/HCV117	2CSL-012-4-1	B-J/B9.11	007	32A	SUR, VOL	NS
2CSL-26-05-FW011 REMARKS : DR=2	PIPE/HCV117	2CSL-012-4-1	B-J/B9.11	007	32A	SUR, VOL	NS
2CSL-26-05-FW012 REMARKS : DR=2	PIPE/NOZ N5 SFE0X	2CSL-010-13-1	B-J/B9.11		32A	SUR, VOL	ID
2CSL-26-05-FWSW023 REMARKS :	PIPE/PIPE	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	NS
2CSL-26-05-SW011 REMARKS : DR=2	PIPE/ELBOW	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	NS
2CSL-26-05-SW012 REMARKS : DR=2	PIPE/ELBOW	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	NS
2CSL-26-05-SW013 REMARKS : DR=2	PIPE/ELBOW	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	NS
2CSL-26-05-SW014 REMARKS : DR=2	PIPE/ELBOW	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	NS
2CSL-26-05-SW015 REMARKS : DR=2	PIPE/ELBOW	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-05-SW016 REMARKS : DR=2	PIPE/ELBOW	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	ID
2CSL-26-05-SW017 REMARKS :	PIPE/ELBOW	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	NS
2CSL-26-05-SW019 REMARKS : DR=2	PIPE/REDUCER	2CSL-012-4-1	B-J/B9.11		32A	SUR, VOL	NS
2CSL-26-05-SW020 REMARKS : DR=2	PIPE/REDUCER	2CSL-010-13-1	B-J/B9.11		32A	SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2  
SYSTEM : DER, REACTOR BUILDING EQUIPMENT DRAINS

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2DER-07A-FW001 REMARKS : DP-385A	PIPE/*MOV128	2DER-002-7-1	8-J/89.21		67A	SUR	NS
2DER-07A-FW002 REMARKS : DP-385A	PIPE/*MOV128	2DER-002-7-1	8-J/89.21		67A	SUR	ID
2DER-07A-FW003 REMARKS : DP-385A	PIPE/*MOV129	2DER-002-7-1	8-J/89.21		67A	SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-13-FW002 REMARKS : - UREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM		2FWS-024-27-4	B-J/B9.11A	017	06B	VOL	ID
2FWS-47-13-FW003 2FWS*MOV21A REMARKS : DR=1, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	*MOV21A/PIPE	2FWS-024-50-1	B-J/B9.11A	021	06B	* VOL	ID
2FWS-47-13-FW006 REMARKS : DR=1, 1 RW, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	PIPE/*A0V23A	2FWS-024-50-1	B-J/B9.11A	017	06B	* VOL	ID
2FWS-47-13-FW007 2FWS*A0V23A REMARKS : DR=1, 1 RW, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	*A0V23A/PIPE	2FWS-024-50-1	B-J/B9.11A	017	06B	* VOL	ID
2FWS-47-13-FW008 REMARKS : DR=1,, - DISSIMILAR METAL WELD	PIPE/Z-4A	2FWS-024-50-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-13-FW009 REMARKS : DR=2, - DISSIMILAR METAL WELD	Z-4A/*V12A	2FWS-024-31-1	B-J/B9.11	023	06B	VOL, SUR	ID
2FWS-47-13-FW010 2FWS*V12A REMARKS : DR=2	*V12A/PIPE	2FWS-024-31-1	B-J/B9.11	023	06B	VOL, SUR	ID
2FWS-47-13-FW011 REMARKS : DR=2	PIPE/*HCV54A	2FWS-024-31-1	B-J/B9.11	019	06B	VOL, SUR	NS
2FWS-47-13-FW012 2FWS*HCV54A REMARKS : DR=2	*HCV54A/PIPE	2FWS-024-61-1	B-J/B9.11	019	06B	VOL, SUR	NS
2FWS-47-13-FW014 REMARKS : DR=2, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	ELBOW/PIPE	2FWS-024-31-1	B-J/B9.11A		06B	* VOL	ID
2FWS-47-13-FW017 2FWS*FTG1B REMARKS : DR=1, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	*FTG1B/PIPE	2FWS-024-50-1	B-J/B9.11A		06B	* VOL	ID
2FWS-47-13-SW003 REMARKS : DR=2, 1 RW, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	PIPE/ELBOW	2FWS-024-31-1	B-J/B9.11A		06B	* VOL	ID
2FWS-47-13-SW006 REMARKS : DR=2	PIPE/ELBOW	2FWS-024-61-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-13-SW007	ELBOW/PIPE	2FWS-024-61-1	B-J/B9.11		06B	VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=2							
2FWS-47-13-SW008 REMARKS : DR=2, 1 RW	PIPE/12.0"SWL	2FWS-024-61-1	B-J/B9.31		06B	VOL, SUR	ID
2FWS-47-13-SW009 REMARKS : DR=2	PIPE/RED	2FWS-024-61-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-13-SW011 REMARKS : DR=1, -	PIPE/*FTG1B	2FWS-024-50-1	B-J/B9.11A		06B	*, VOL	ID
BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT							
2FWS-47-13-SW012 REMARKS :	PIPE/PIPE	2FWS-024-31-1	B-J/B9.11		06B	SUR, VOL	ID
2FWS-47-13-VW001 REMARKS : -	FTG1B(FLUE/TEE)	2FWS-024-50-1	B-J/B9.11A		06B	*, VOL	ID
BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT							
2FWS-47-13-VW002 REMARKS : -	FTG1B(TEE/RED)	2FWS-024-50-1	B-J/B9.11A		06B	*, VOL	ID
BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT							
2FWS-47-13-VW003 REMARKS :	FTG1B(TEE/WOL)	2FWS-024-50-1	B-J/B9.31		06B	SUR, VOL	ID
2FWS-47-13-VWZ4A-S WA	PIPE/PEN (2FWS-24A)	2FWS-024-31-1	B-J/B9.11		06B	VOL,*	ID
REMARKS : BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT							
2FWS-47-14-FW001 REMARKS : DR=2	REDUCER/PIPE	2FWS-018-36-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-14-FW002 REMARKS : DR=2, 2 RW	PIPE/ELBOW	2FWS-018-36-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-14-FW004 REMARKS : DR=2, 1 RW	ELBOW/PIPE	2FWS-012-53-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-14-FW005 REMARKS : DR=3	PIPE/NOZ N4 SFEDX	2FWS-012-53-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-14-FW013 REMARKS : DR=2	PIPE/PIPE	2FWS-012-53-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-14-SW001 REMARKS : DR=2	PIPE/12.0"SWL	2FWS-018-36-1	B-J/B9.31		06B	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-14-SW002 REMARKS : DR=2, 4 RW	ELBOW/PIPE	2FWS-018-36-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-14-SW003 REMARKS : DR=2, 1 RW	PIPE/RED	2FWS-018-36-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-14-SW004 REMARKS : DR=1	RED/PIPE	2FWS-012-53-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-14-SW005 REMARKS : DR=2	PIPE/ELBOW	2FWS-012-53-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-14-SW007 REMARKS : DR=2	PIPE/ELBOW	2FWS-012-53-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-14-SW008 REMARKS : DR=2	ELBOW/PIPE	2FWS-012-53-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-15-FW001 REMARKS : DR=2, 1 RW	PIPE/SWL	2FWS-012-52-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-15-FW002 REMARKS : DR=2	ELBOW/PIPE	2FWS-012-52-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-15-FW003 REMARKS : DR=2	PIPE/NOZ N4 SFEDX	2FWS-012-52-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-15-FW004 REMARKS : DR=2	PIPE/SWL	2FWS-012-34-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-15-FW005 REMARKS : DR=2	ELBOW/PIPE	2FWS-012-34-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-15-FW006 REMARKS : DR=2	ELBOW/PIPE	2FWS-012-34-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-15-FW007 REMARKS : DR=3	PIPE/NOZ N4 SFEDX	2FWS-012-34-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-15-FW008 REMARKS : DR=3	PIPE/ELBOW	2FWS-012-34-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-15-SW001 REMARKS : DR=2	PIPE/ELBOW	2FWS-012-52-1	B-J/B9.11		06B	VOL, SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-15-SW003 REMARKS : DR=2	PIPE/ELBOW	2FWS-012-52-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-15-SW004 REMARKS : DR=2, 2 RW	ELBOW/PIPE	2FWS-012-52-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-15-SW005 REMARKS : DR=2, 1 RW	PIPE/ELBOW	2FWS-012-34-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-15-SW008 REMARKS : DR=2	PIPE/ELBOW	2FWS-012-34-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-15-SW009 REMARKS : DR=2	ELBOW/PIPE	2FWS-012-34-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-16-FW002 REMARKS : - BREAK	PIPE/HOV21B EXCL. WELD. ACTUALLY CLASS 4, NOT SELECTED UNDER B-J.	2FWS-024-28-4	B-J/B9.11A		06B	VOL	ID
2FWS-47-16-FW003 REMARKS : DR=1	*HOV21B/PIPE	2FWS-024-51-1	B-J/B9.11	022	06B	VOL, SUR	ID
2FWS-47-16-FW006 REMARKS : DR=1, - BREAK	PIPE/*AOV23B EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	2FWS-024-51-1	B-J/B9.11A	018	06B	*, VOL	ID
2FWS-47-16-FW007 REMARKS : DR=1, 3 RW, - BREAK	*AOV23B/PIPE EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	2FWS-024-51-1	B-J/B9.11A	018	06B	*, VOL	ID
2FWS-47-16-FW008 REMARKS : DR=1, - DISSIMILAR METAL WELD	PIPE/Z-4B	2FWS-024-51-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-16-FW009 REMARKS : DR=2, 2 RW - DISSIMILAR METAL WELD	Z-4B/*V12B	2FWS-024-32-1	B-J/B9.11	024	06B	VOL, SUR	ID
2FWS-47-16-FW010 REMARKS : DR=2	*V12B/PIPE	2FWS-024-32-1	B-J/B9.11	024	06B	VOL, SUR	ID
2FWS-47-16-FW011 REMARKS : DR=2, 1 RW	PIPE/*HVC54B	2FWS-024-32-1	B-J/B9.11	020	06B	VOL, SUR	NS
2FWS-47-16-FW012 REMARKS : DR=2	*HVC54B/PIPE	2FWS-024-60-1	B-J/B9.11	020	06B	VOL, SUR	NS
2FWS-47-16-FW013 REMARKS : DR=2, 1 RW	RED/PIPE	2FWS-018-35-1	B-J/B9.11		06B	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-16-FW014 REMARKS : DR=2, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	ELBOW/PIPE	2FWS-024-32-1	B-J/B9.11		06B	*, VOL	ID
2FWS-47-16-FWSW008 REMARKS : DR=2	PIPE/12.0"SWL	2FWS-024-60-1	B-J/B9.31		06B	VOL, SUR	NS
2FWS-47-16-SW003 REMARKS : DR=2	PIPE/ELBOW	2FWS-024-32-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-16-SW006 REMARKS : DR=2	PIPE/ELBOW	2FWS-024-60-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-16-SW007 REMARKS : DR=2	ELBOW/PIPE	2FWS-024-60-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-16-SW009 REMARKS : DR=2	PIPE/RED	2FWS-024-60-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-16-SW010 REMARKS : DR=2, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	PIPE/*FTG1A	2FWS-024-51-1	B-J/B9.11A		06B	*, VOL	ID
2FWS-47-16-SW011 REMARKS : DR=2, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	PIPE/*FTG1A	2FWS-024-51-1	B-J/B9.11A		06B	*, VOL	ID
2FWS-47-16-SW012 REMARKS :	PIPE/PIPE	2FWS-024-60-1	B-J/B9.11		06B	SUR, VOL	NS
2FWS-47-16-SW013 REMARKS :	PIPE/PIPE	2FWS-024-32-1	B-J/B9.11		06B	SUR, VOL	NS
2FWS-47-16-VW001 REMARKS : - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	FTG1A(FLUE/TEE)	2FWS-024-51-1	B-J/B9.11A		06B	*, VOL	ID
2FWS-47-16-VW002 REMARKS : - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	FTG1A(TEE/RED)	2FWS-024-51-1	B-J/B9.11A		06B	*, VOL	ID
2FWS-47-16-VW003 REMARKS :	FTG1A(TEE/WOL)	2FWS-024-51-1	B-J/B9.31		06B	SUR, VOL	ID
2FWS-47-17-FW001 REMARKS : DR=2, 1RW	PIPE/ELBOW	2FWS-018-35-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-17-FW002 REMARKS : DR=2, 2 RW	PIPE/PIPE	2FWS-012-54-1	B-J/B9.11		06B	VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-17-FW003 REMARKS : DR=2, 1RW	ELBOW/PIPE	2FWS-012-54-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-17-FW004 REMARKS : DR=3, 1 RW	PIPE/NOZ N4 SFEDX	2FWS-012-54-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-17-SW001 REMARKS : DR=2	PIPE/12.0"SWL	2FWS-018-35-1	B-J/B9.31		06B	VOL, SUR	NS
2FWS-47-17-SW002 REMARKS : DR=2	ELBOW/PIPE	2FWS-018-35-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-17-SW003 REMARKS : DR=2	PIPE/RED	2FWS-018-35-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-17-SW004 REMARKS : DR=2, 2 RW	RED/PIPE	2FWS-012-54-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-17-SW005 REMARKS : DR=2	PIPE/ELBOW	2FWS-012-54-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-17-SW007 REMARKS : DR=3	PIPE/ELBOW	2FWS-012-54-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-17-SW008 REMARKS : DR=3	ELBOW/PIPE	2FWS-012-54-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-17-SW009 REMARKS : DR=2	PIPE/PIPE	2FWS-018-35-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-18-FW001 REMARKS : DR=2	PIPE/12.00" SWL	2FWS-012-37-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-18-FW002 REMARKS : DR=2	ELBOW/PIPE	2FWS-012-37-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-18-FW003 REMARKS : DR=3	PIPE/NOZ N4 SFEDX	2FWS-012-37-1	B-J/B9.11		06B	VOL, SUR	ID
2FWS-47-18-FW004, REMARKS : DR=2	PIPE/12.00" SWL	2FWS-012-33-1	B-J/B9.11		06B	VOL, SUR	NS
2FWS-47-18-FW005 REMARKS : DR=2	ELBOW/PIPE	2FWS-012-33-1	B-J/B9.11		06B	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-18-FW006 REMARKS : DR=3	ELBOW/PIPE	2FWS-012-33-1	B-J/89.11		06B	VOL, SUR	NS
2FWS-47-18-FW007 REMARKS : DR=3	PIPE/NOZ N4 SFEDX	2FWS-012-33-1	B-J/89.11		06B	VOL, SUR	ID
2FWS-47-18-FW008 REMARKS : DR=3	PIPE/ELBOW	2FWS-012-33-1	B-J/89.11		06B	VOL, SUR	NS
2FWS-47-18-SW001 REMARKS : DR=2, 1 RW	PIPE/ELBOW	2FWS-012-37-1	B-J/89.11		06B	VOL, SUR	NS
2FWS-47-18-SW003 REMARKS : DR=2	PIPE/ELBOW	2FWS-012-37-1	B-J/89.11		06B	VOL, SUR	NS
2FWS-47-18-SW004 REMARKS : DR=2	ELBOW/PIPE	2FWS-012-37-1	B-J/89.11		06B	VOL, SUR	ID
2FWS-47-18-SW006 REMARKS : DR=2	PIPE/ELBOW	2FWS-012-33-1	B-J/89.11		06B	VOL, SUR	NS
2FWS-47-18-SW008 REMARKS : DR=2	PIPE/ELBOW	2FWS-012-33-1	B-J/89.11		06B	VOL, SUR	NS
2FWS-47-18-SW009 REMARKS : DR=2	ELBOW/PIPE	2FWS-012-33-1	B-J/89.11		06B	VOL, SUR	NS
2FWS-47-18-SW010 REMARKS :	PIPE/PIPE	2FWS-012-33-1	B-J/89.11		06B	SUR, VOL	NS
2FWS-47-18-SW011 REMARKS :	PIPE/PIPE	2FWS-012-33-1	B-J/89.11		06B	SUR, VOL	NS
2FWS-47-18-SW012 REMARKS :	PIPE/PIPE	2FWS-012-33-1	B-J/89.11		06B	SUR, VOL	ID
2FWS-47-18-SW013 REMARKS :	PIPE/PIPE	2FWS-012-33-1	B-J/89.11		06B	SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-07-FW002 REMARKS : DR=2	PIPE/HOV126	21CS-006-60-1	B-J/B9.11	025	35A	VOL, SUR	NS
21CS-57-07-FW005 REMARKS : DR=2	PIPE/PENE Z-22	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	ID
21CS-57-07-FW006 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FW007 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FW008 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FW009 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	ID
21CS-57-07-FW011 REMARKS : DR=2	PIPE/AOV157	21CS-006-33-1	B-J/B9.11	027	35A	VOL, SUR	NS
21CS-57-07-FW012 REMARKS : DR=2	PIPE/AOV157	21CS-006-33-1	B-J/B9.11	027	35A	VOL, SUR	NS
21CS-57-07-FW013 REMARKS : 1 RW	PIPE/PIPE	21CS-006-67-1	B-J/B9.11		35A	SUR, VOL	ID
21CS-57-07-FW014 REMARKS : DR=2 RR-IWB-5	PIPE/WNF	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FW017 REMARKS : DR=2	PIPE/ELBOW	21CS-006-33-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FW018 REMARKS : DR=2	PIPE/AOV 156	21CS-006-60-1	B-J/B9.11	026	35A	VOL, SUR	NS
21CS-57-07-FW019 REMARKS : DR=2	PIPE/AOV 156	21CS-006-60-1	B-J/B9.11	026	35A	VOL, SUR	NS
21CS-57-07-FW021 REMARKS : DR=2 RR-IWB-5	PENE Z-22/PIPE	21CS-006-60-1	B-J/B9.11		35A RR-IWB-5	VOL, SUR	ID
21CS-57-07-FW023 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-07-FW024 REMARKS : DR=3	FITTING/WNF	21CS-006-33-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FW025 REMARKS : DR=2	PIPE/ELBOW	21CS-006-33-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FW026 REMARKS :	FLANGE/PIPE	21CS-006-33-1	B-J/B9.11		35A	SUR, VOL	ID
21CS-57-07-FW027 REMARKS : DR=2, FTG BOUND	FLANGE/ELBOW	21CS-006-33-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FW031 REMARKS : DR=2	PIPE/ELBOW	21CS-006-33-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FW032 REMARKS :	PIPE/ELBOW	21CS-006-33-1	B-J/B9.11		35A	SUR, VOL	NS
21CS-57-07-FW034 REMARKS :	PIPE/PIPE	21CS-006-67-1	B-J/B9.11		35A	SUR, VOL	ID
21CS-57-07-FW035 REMARKS :	PIPE/PIPE	21CS-006-67-1	B-J/B9.11		35A	SUR, VOL	NS
21CS-57-07-FWSW011 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FWSW012 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FWSW013 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	ID
21CS-57-07-FWSW034 REMARKS : DR=2	PIPE/WNF	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-FWSW035 REMARKS : DR=2	PIPE/WNF	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW002 REMARKS :	PIPE/TEE	21CS-006-60-1	B-J/B9.11		35A	SUR, VOL	NS
21CS-57-07-SW003 REMARKS :	PIPE/TEE	21CS-006-60-1	B-J/B9.11		35A	SUR, VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

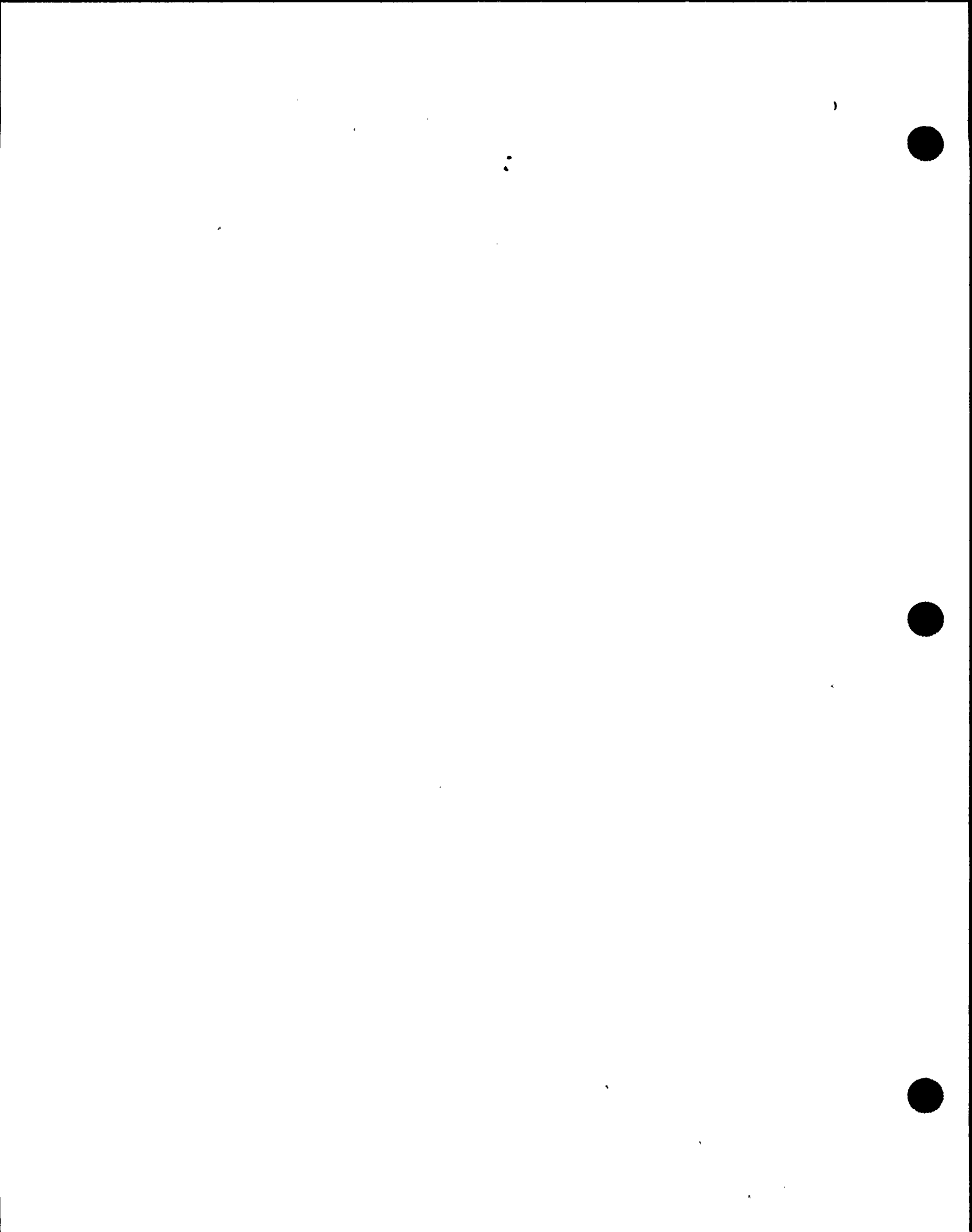
WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-07-SW004 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW005 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW006 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW007 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	ID
21CS-57-07-SW008 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW009 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW010 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW014 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	ID
21CS-57-07-SW015 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW017 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW018 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW019 REMARKS : DR=2	PIPE/ELBOW	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	ID
21CS-57-07-SW020 REMARKS : DR=2	PIPE/WNF	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW021 REMARKS : DR=2	PIPE/WNF	21CS-006-33-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-07-SW023 REMARKS : DR=2	PIPE/ELBOW	21CS-006-33-1	B-J/B9.11		35A	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-07-SW026 REMARKS : DR=2	PIPE/ELBOW	21CS-006-33-1	B-J/B9.11		35A	VOL, SUR	ID
21CS-57-07-SW031 REMARKS : DR=2	PIPE/WNF	21CS-006-67-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-09-FW001 REMARKS : DR=2, 1 RW	SWL/PIPE	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-09-FW002 REMARKS : DR=2	PIPE/ELBOW	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	ID
21CS-57-09-FW003 REMARKS : DR=2	PIPE/ELBOW	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-09-FW004 REMARKS : DR=2	PIPE/ELBOW	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-09-FW005 REMARKS : DR=2, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	PIPE/MOV128	21CS-010-70-1	B-J/B9.11A	029	35A	VOL, *	ID
21CS-57-09-FW006 REMARKS : DR=2, 1RW - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	PIPE/2" WOL	21CS-010-70-1	B-J/B9.11A	029	35A	VOL, *	ID
21CS-57-09-FW007 REMARKS : DR=2	PIPE/PENE Z-21A	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	ID
21CS-57-09-FW008 REMARKS : DR=2	PENE Z-21A/MOV 121	21CS-010-70-1	B-J/B9.11	028	35A	VOL, SUR	ID
21CS-57-09-FW027 REMARKS : - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	PIPE/2" WOL	21CS-010-70-1	B-J/B9.32A		35A	VOL, *	ID
21CS-57-09-SW001 REMARKS : DR=2	PIPE/ELBOW	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-09-SW004 REMARKS : DR=2	PIPE/ELBOW	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-09-SW005 REMARKS : DR=2	PIPE/ELBOW	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-09-SW006 REMARKS : DR=2	PIPE/ELBOW	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-09-SW009 REMARKS : DR=2	PIPE/ELBOW	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-09-SW010 REMARKS : DR=2	PIPE/ELBOW	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	ID
21CS-57-09-SW011 REMARKS : DR=2	PIPE/ELBOW	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-09-SW030 REMARKS : DR=2	PIPE/PIPE	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS
21CS-57-09-SW031 REMARKS : DR=2	PIPE/PIPE	21CS-010-70-1	B-J/B9.11		35A	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ISC, REACTOR VESSEL INSTRUMENTATION

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21SC-322B-FW019 REMARKS :	PIPE/REDUCER	21SC-150-400-1	B-J/B9.21			SUR	NS
21SC-322B-FW020 REMARKS :	PIPE/ELBOW	21SC-150-400-1	B-J/B9.21			SUR	NS
21SC-322B-FW021 REMARKS :	PIPE/ELBOW	21SC-150-400-1	B-J/B9.21			SUR	NS
21SC-322B-FW022 REMARKS :	TEE/PIPE	21SC-150-400-1	B-J/B9.21			SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-13-FW001 REMARKS : DR=3	NOZ N3 SFED/PIPE	2MSS-026-43-1	B-J/B9.11		01A	VOL, SUR	ID
2MSS-01-13-FW002 REMARKS : DR=2	ELBOW/PIPE	2MSS-026-43-1	B-J/B9.11		01A	VOL, SUR	NS
2MSS-01-13-FW003 REMARKS :	ELBOW/PIPE	2MSS-026-43-1	B-J/B9.11		01A	VOL, SUR	NS
2MSS-01-13-FW004 REMARKS : DR=2	ELBOW/FE-11A	2MSS-026-43-1	B-J/B9.11		01J	VOL, SUR	NS
2MSS-01-13-FW005 REMARKS : - BREAK	FE-11A/ELBOW EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES	2MSS-026-43-1	B-J/B9.11A		01E	VOL, *	ID
2MSS-01-13-FW008 REMARKS : DR=2	PIPE/Z-1A	2MSS-026-43-1	B-J/B9.11		01E	VOL, SUR	ID
2MSS-01-13-FW009 REMARKS : DR=1	Z-1A/PIPE	2MSS-026-152-1	B-J/B9.11		01E	VOL, SUR	ID
2MSS-01-13-FW020 REMARKS :	PIPE/26" X 28" RE	2MSS-026-152-1	B-J/B9.11		01E	VOL, SUR	ID
2MSS-01-13-FW021 REMARKS : BREAK EXCLUSION WELD - NOT SELECTED UNDER B-J BUT FSAR REQ'D	PIPE/AOV7A	2MSS-026-152-1	B-J/B9.11A		01E	VOL, *	ID
2MSS-01-13-FW022 REMARKS : BREAK EXCLUSION WELD - NOT SELECTED UNDER B-J BUT FSAR REQ'D	PIPE/PIPE	2MSS-026-152-1	B-J/B9.11A		01E	VOL, *	ID
2MSS-01-13-FW023 REMARKS :	AOV7A/2" PLUG	2MSS-026-152-1	B-J/B9.40		01E	SUR	NS
2MSS-01-13-FW025 REMARKS : BREAK EXCLUSION WELD - NOT SELECTED UNDER B-J BUT FSAR REQ'D	PIPE/AOV6A	2MSS-026-43-1	B-J/B9.11A		01E	VOL, *	ID
2MSS-01-13-FW026 REMARKS : BREAK EXCLUSION WELD - NOT SELECTED UNDER B-J BUT FSAR REQ'D	AOV6A/PIPE	2MSS-026-43-1	B-J/B9.11A		01E	VOL, *	ID
2MSS-01-13-FW027 REMARKS :	SOL/2" PLUG	2MSS-026-43-1	B-J/B9.40		01E	SUR	ID
2MSS-01-13-FW028 REMARKS :	AOV6A/PIPE	2MSS-026-43-1	B-J/B9.40		01E	SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE 1WB and 1WC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-13-FW029 REMARKS :	AOV7A/2" X 1" RED	2HSS-026-43-11	B-J/B9.40		01E	SUR	NS
2HSS-01-13-FW030 REMARKS :	PIPE/2.0" WOL	2HSS-002-47-1	B-J/B9.40		01E	SUR	NS
2HSS-01-13-SW001 REMARKS : DR=3	PIPE/ELBOW	2HSS-026-43-1	B-J/B9.11		01A	VOL, SUR	NS
2HSS-01-13-SW002 REMARKS : DR=2	ELBOW/PIPE	2HSS-026-43-1	B-J/B9.11		01A	VOL, SUR	NS
2HSS-01-13-SW003 REMARKS : DR=2	PIPE/2.0"WOL	2HSS-026-43-1	B-J/B9.32		01A	SUR, VOL	NS
2HSS-01-13-SW004 REMARKS : DR=2	PIPE/BCW	2HSS-026-43-1	B-J/B9.31		01A	VOL, SUR	NS
2HSS-01-13-SW005 REMARKS : DR=2	PIPE/BCW	2HSS-026-43-1	B-J/B9.31		01A	VOL, SUR	NS
2HSS-01-13-SW006 REMARKS : DR=2	PIPE/BCW	2HSS-026-43-1	B-J/B9.31		01A	VOL, SUR	NS
2HSS-01-13-SW007 REMARKS : DR=2	PIPE/BCW	2HSS-026-43-1	B-J/B9.31		01A	VOL, SUR	ID
2HSS-01-13-SW008 REMARKS : DR=2	PIPE/ELBOW	2HSS-026-43-1	B-J/B9.11		01A	VOL, SUR	NS
2HSS-01-13-SW010 REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRED VOL EXAM. * = SEE PLAN TFXT.	ELBOW/PIPE	2HSS-026-43-1	B-J/B9.11A		01E	VOL, *	ID
2HSS-01-13-SW011 REMARKS : DR=2	PIPE/2.0"WOL	2HSS-026-43-1	B-J/B9.32		01E	SUR	ID
2HSS-01-13-SW013 REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/PIPE	2HSS-026-43-1	B-J/B9.11A		01E	VOL, *	ID
2HSS-01-13-SW014 REMARKS : DR=2	PIPE/PIPE	2HSS-026-43-1	B-J/B9.11		01E	VOL, SUR	ID
2HSS-01-13-SW015 REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/PIPE	2HSS-026-152-1	B-J/B9.11A		01E	VOL, *	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-13-SW020 REMARKS : BREAK EXCLUSION WELD - NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT.	26" X 28" RED/AOV7A	2HSS-026-152-1	B-J/B9.11A		01E	VOL, *	NS
2HSS-01-14-FW001 REMARKS : DR=3	NOZ N3 SFED/PIPE	2HSS-026-44-1	B-J/B9.11		01B	VOL, SUR	ID
2HSS-01-14-FW002 REMARKS : DR=2	PIPE/PIPE	2HSS-026-44-1	B-J/B9.11		01B	VOL, SUR	NS
2HSS-01-14-FW003 REMARKS : DR=2	ELBOW/FE-11B	2HSS-026-44-1	B-J/B9.11		01J	VOL, SUR	NS
2HSS-01-14-FW004 REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	FE-11B/ELBOW	2HSS-026-44-1	B-J/B9.11A		01J	VOL, *	ID
2HSS-01-14-FW007 2HSS*HYV6B REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	*HYV6B/PIPE	2HSS-026-44-1	B-J/B9.11A	057	01E	VOL, *	ID
2HSS-01-14-FW008 REMARKS : DR=2	PIPE/Z-1B	2HSS-026-44-1	B-J/B9.11		01E	VOL, SUR	ID
2HSS-01-14-FW009 REMARKS : DR=1	Z-1B/PIPE	2HSS-026-151-1	B-J/B9.11		01E	VOL, SUR	ID
2HSS-01-14-FW013 REMARKS : DR=2	ELROW/PIPE	2HSS-026-44-1	B-J/B9.11		01B	VOL, SUR	NS
2HSS-01-14-FW014 REMARKS : DR=2	PIPE/ELBOW	2HSS-026-44-1	B-J/B9.11		01B	VOL, SUR	NS
2HSS-01-14-FW020 REMARKS :	PIPE/26" X 28" RED	2HSS-026-151-1	B-J/B9.11		01B	VOL, SUR	ID
2HSS-01-14-FW021 REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT	PIPE/AOV7B	2HSS-026-151-1	B-J/B9.11A		01B	VOL, *	ID
2HSS-01-14-FW022 REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT.	PIPE/PIPE	2HSS-026-151-1	B-J/B9.11A		01B	VOL, *	ID
2HSS-01-14-FW023 REMARKS :	AOV7B/2" PLUG	2HSS-026-151-1	B-J/B9.40		01B	SUR	NS
2HSS-01-14-FW025 REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT.	PIPE/AOV6B	2HSS-026-44-1	B-J/B9.11A		01B	VOL, *	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-14-FW026 REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT	A0V6B/PIPE	2MSS-026-44-1	B-J/89.11A		01B	VOL, *	ID
			FSAR REQ'D VOL EXAM.		* = SEE PLAN TEXT.		
2MSS-01-14-FW027 REMARKS :	PIPE/PIPE	2MSS-026-44-1	B-J/89.11		01B	VOL, SUR	ID
2MSS-01-14-FW028 REMARKS :	A0V6B/PIPE	2MSS-026-44-1	B-J/89.40		01B	SUR	NS
2MSS-01-14-FW029 REMARKS :	A0V7B/2" X 1" RED	2MSS-026-44-1	B-J/89.40		01B	SUR	NS
2MSS-01-14-FWSW012 REMARKS : DR=2; 2 RW	PIPE/ELBOW	2MSS-026-44-1	B-J/89.11		01E	VOL, SUR	NS
2MSS-01-14-SW001 REMARKS : DR=2	PIPE/ELBOW	2MSS-026-44-1	B-J/89.11		01B	VOL, SUR	NS
2MSS-01-14-SW003 REMARKS : DR=2	PIPE/10.0"SWL	2MSS-026-44-1	B-J/89.31		01B	VOL, SUR	NS
2MSS-01-14-SW005 REMARKS : DR=2	ELBOW/PIPE	2MSS-026-44-1	B-J/89.11		01B	VOL, SUR	NS
2MSS-01-14-SW006 REMARKS : DR=2	PIPE/ELBOW	2MSS-026-44-1	B-J/89.11		01B	VOL, SUR	ID
2MSS-01-14-SW007 REMARKS : DR=2	PIPE/BCW	2MSS-026-44-1	B-J/89.31		01B	VOL, SUR	NS
2MSS-01-14-SW008 REMARKS : DR=2	PIPE/BCW	2MSS-026-44-1	B-J/89.31		01B	VOL, SUR	ID
2MSS-01-14-SW009 REMARKS : DR=2	PIPE/BCW	2MSS-026-44-1	B-J/89.31		01B	VOL, SUR	ID
2MSS-01-14-SW010 REMARKS : DR=2	PIPE/BCW	2MSS-026-44-1	B-J/89.31		01B	VOL, SUR	NS
2MSS-01-14-SW011 REMARKS : DR=2	PIPE/BCW	2MSS-026-44-1	B-J/89.31		01B	VOL, SUR	NS
2MSS-01-14-SW014 REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM	ELBOW/2.0"WOL	2MSS-026-44-1	B-J/89.32A		01E	VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-14-SW015 REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	ELBOW/PIPE	2MSS-026-44-1	B-J/B9.11A		01E	VOL, *	ID
2MSS-01-14-SW018 REMARKS : DR=2, - BREAK EXCL. WELD. NOT SELECTED UNDER B-J BUT FSAR REQUIRED VOL EXAM. * = SEE PLAN TEXT.	PIPE/PIPE	2MSS-026-44-1	B-J/B9.11A		01E	VOL, *	ID
2MSS-01-14-SW019 REMARKS : DR=1	PIPE/PIPE	2MSS-026-151-1	B-J/B9.11		01F	VOL, SUR	ID
2MSS-01-14-SW021 REMARKS :	PIPE/PIPE	2MSS-026-44-1	B-J/B9.11		01B	SUR, VOL	NS
2MSS-01-14-SW022 REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM - * = SEE PLAN TEXT.	26" X 28" RED/AOV7B	2MSS-026-151-1	B-J/B9.11A		01B	VOL, *	NS
2MSS-01-15-FW001 REMARKS : DR=3	NOZ N3 SFED/PIPE	2MSS-026-45-1	B-J/B9.11		01C	SUR, VOL	ID
2MSS-01-15-FW002 REMARKS : DR=2	ELBOW/PIPE	2MSS-026-45-1	B-J/B9.11		01C	SUR, VOL	NS
2MSS-01-15-FW003 REMARKS : DR=2 RR-IWB-5	PIPE/ELBOW	2MSS-026-45-1	B-J/B9.11		01C	SUR, VOL	NS
2MSS-01-15-FW004 REMARKS : DR=2	ELBOW/FE-11C	2MSS-026-45-1	B-J/B9.11		01J	SUR, VOL	NS
2MSS-01-15-FW005 REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	FE-11C/ELBOW	2MSS-026-45-1	B-J/B9.11A		01E	VOL, *	ID
2MSS-01-15-FW007 2MSS*HYV6C REMARKS : DR=2, - BREAK EXCL. WELD. NOT SELECTED UNDER B-J BUT FSAR REQUIRED VOL EXAM. * = SEE PLAN TEXT.	*HYV6C/PIPE	2MSS-026-45-1	B-J/B9.11A	058	01E	VOL, *	ID
2MSS-01-15-FW008 REMARKS : DR=2	PIPE/Z-1C	2MSS-026-45-1	B-J/B9.11		01E	VOL, SUR	ID
2MSS-01-15-FW009 REMARKS : DR=1; 6 RW	Z-1C/PIPE	2MSS-026-154-1	B-J/B9.11		01E	VOL, SUR	ID
2MSS-01-15-FW020 REMARKS :	PIPE/26" X 28" RED	2MSS-026-154-1	B-J/B9.11		01E	VOL, SUR	ID
2MSS-01-15-FW021	PIPE/AOV7C	2MSS-026-154-1	B-J/B9.11A		01E	VOL, *	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT.							
2MSS-01-15-FW022	PIPE/PIPE	2MSS-026-154-1	B-J/B9.11A		01E	VOL, *	ID
REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT.							
2MSS-01-15-FW023	AOV7C/2" PLUG	2MSS-026-154-1	B-J/B9.40		01E	SUR	NS
REMARKS :							
2MSS-01-15-FW025	PIPE/AOV6C	2MSS-026-45-1	B-J/B9.11A		01E	VOL, *	ID
REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT.							
2MSS-01-15-FW026	AOV6C/PIPE	2MSS-026-45-1	B-J/B9.11A		01E	VOL, *	ID
REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT.							
2MSS-01-15-FW027	PIPE/PIPE	2MSS-026-45-1	B-J/B9.11		01E	VOL, SUR	ID
REMARKS :							
2MSS-01-15-FW028	AOV6C/PIPE	2MSS-026-45-1	B-J/B9.40		01E	SUR	NS
REMARKS :							
2MSS-01-15-FW029	AOV7C/2" X 1" RED	2MSS-026-45-1	B-J/B9.40		01E	SUR	NS
REMARKS :							
2MSS-01-15-SW001	PIPE/ELBOW	2MSS-026-45-1	B-J/B9.11		01C	SUR, VOL	NS
REMARKS : DR=2							
2MSS-01-15-SW002	ELBOW/PIPE	2MSS-026-45-1	B-J/B9.11		01C	SUR, VOL	NS
REMARKS : DR=2							
2MSS-01-15-SW003	PIPE/ELBOW	2MSS-026-45-1	B-J/B9.11		01C	SUR, VOL	NS
REMARKS : DR=2							
2MSS-01-15-SW004	ELBOW/PIPE	2MSS-026-45-1	B-J/B9.11		01C	SUR, VOL	NS
REMARKS : DR=2							
2MSS-01-15-SW006	PIPE/BCW	2MSS-026-45-1	B-J/B9.31		01C	VOL, SUR	NS
REMARKS : DR=2							
2MSS-01-15-SW007	PIPE/BCW	2MSS-026-45-1	B-J/B9.31		01C	VOL, SUR	NS
REMARKS : DR=2							
2MSS-01-15-SW008	PIPE/BCW	2MSS-026-45-1	B-J/B9.31		01C	VOL, SUR	ID
REMARKS : DR=2							
2MSS-01-15-SW009	PIPE/BCW	2MSS-026-45-1	B-J/B9.31		01C	VOL, SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=2							
2HSS-01-15-SW010	PIPE/BCW	2HSS-026-45-1	B-J/B9.31		01C	SUR, VOL	NS
REMARKS : DR=2							
2HSS-01-15-SW011	PIPE/ELBOW	2HSS-026-45-1	B-J/B9.11		01C	VOL, SUR	ID
REMARKS : DR=2							
2HSS-01-15-SW013	PIPE/2.0"WOL	2HSS-026-45-1	B-J/B9.32A		01E	VOL	ID
REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM							
2HSS-01-15-SW014	PIPE/PIPE	2HSS-026-45-1	B-J/B9.11A		01E RR-IWB-5	VOL, *	ID
REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.							
2HSS-01-15-SW017	PIPE/PIPE	2HSS-026-45-1	B-J/B9.11		01E	VOL, SUR	ID
REMARKS : DR=2							
2HSS-01-15-SW018	PIPE/PIPE	2HSS-026-154-1	B-J/B9.11A		01E	VOL, *	ID
REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.							
2HSS-01-15-SW020	26" X 28" RED/AUV7C	2HSS-026-154-1	B-J/B9.11A		01E	VOL, *	ID
REMARKS : BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.							
2HSS-01-16-FW001	NOZ N3 SFED/PIPE	2HSS-026-46-1	B-J/B9.11		01J	VOL, SUR	ID
REMARKS : DR=2; 1 RW							
2HSS-01-16-FW002	ELBOW/PIPE	2HSS-026-46-1	B-J/B9.11		01J	VOL, SUR	NS
REMARKS : DR=2							
2HSS-01-16-FW003	PIPE/ELBOW	2HSS-026-46-1	B-J/B9.11		01J	VOL, SUR	NS
REMARKS : DR=2							
2HSS-01-16-FW004	ELBOW/FE-110	2HSS-026-46-1	B-J/B9.11		01J	VOL, SUR	NS
REMARKS : DR=2							
2HSS-01-16-FW005	FE-110/ELBOW	2HSS-026-46-1	B-J/B9.11A		01J	VOL, *	ID
REMARKS : DR=2 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.							
2HSS-01-16-FW008	PIPE/2-10	2HSS-026-46-1	B-J/B9.11		01E	VOL, SUR	ID
REMARKS : DR=2; 1 RW							
2HSS-01-16-FW009	2-10/PIPE	2HSS-026-153-1	B-J/B9.11		01E	VOL, SUR	ID
REMARKS : DR=2							
2HSS-01-16-FW020	PIPE/26" X 28" RED	2HSS-026-153-1	B-J/B9.11		01J	VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-16-FW021 REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/AOV7D	2HSS-026-153-1	B-J/B9.11A	01J		VOL, *	ID
2HSS-01-16-FW022 REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/PIPE	2HSS-026-153-1	B-J/B9.11A	01J		VOL, *	ID
2HSS-01-16-FW023 REMARKS :	AOV7D/2" PLUG	2HSS-026-153-1	B-J/B9.40	01J		SUR	NS
2HSS-01-16-FW025 REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT.	PIPE/AOV6D	2HSS-026-46-1	B-J/B9.11A	01J		VOL, *	ID
2HSS-01-16-FW026 REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT.	AOV6D/PIPE	2HSS-026-46-1	B-J/B9.11A			VOL, *	ID
2HSS-01-16-FW027 REMARKS :	SOL/2" PLUG	2HSS-026-46-1	B-J/B9.40	01J		SUR	NS
2HSS-01-16-FW028 REMARKS :	AOV6D/PIPE	2HSS-026-46-1	B-J/B9.40	01J		SUR	ID
2HSS-01-16-FW029 REMARKS :	AOV7D/2" X 1" RED	2HSS-026-46-1	B-J/B9.40	01J		SUR	NS
2HSS-01-16-FW030 REMARKS :	PIPE/2.0" WOL	2HSS-002-82-1	B-J/B9.40	01E		SUR	NS
2HSS-01-16-SW001 REMARKS : DR=2	PIPE/ELBOW	2HSS-026-46-1	B-J/B9.11	01J		VOL, SUR	NS
2HSS-01-16-SW002 REMARKS : DR=2	ELBOW/PIPE	2HSS-026-46-1	B-J/B9.11	01J		VOL, SUR	NS
2HSS-01-16-SW004 REMARKS : DR=2	PIPE/BCW	2HSS-026-46-1	B-J/B9.31	01J		VOL, SUR	ID
2HSS-01-16-SW005 REMARKS : DR=2	PIPE/BCW	2HSS-026-46-1	B-J/B9.31	01J		VOL, SUR	NS
2HSS-01-16-SW006 REMARKS : DR=2	PIPE/BCW	2HSS-026-46-1	B-J/B9.31	01J		VOL, SUR	NS
2HSS-01-16-SW007	PIPE/BCW	2HSS-026-46-1	B-J/B9.31	01J		VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : HSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=2							
2HSS-01-16-SW008 REMARKS : DR=2	PIPE/ELBOW	2HSS-026-46-1	B-J/B9.11		01J	VOL, SUR	NS
2HSS-01-16-SW010 REMARKS : DR=2	ELBOW/PIPE	2HSS-026-46-1	B-J/B9.11		01E	VOL, SUR	ID
2HSS-01-16-SW011 REMARKS : DR=2, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM	PIPE/2.0"WOL	2HSS-026-46-1	B-J/B9.32A		01E	VOL	ID
2HSS-01-16-SW013 REMARKS : DR=2, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM., * = SEE PLAN TEXT	PIPE/PIPE	2HSS-026-46-1	B-J/B9.11A		01E	VOL, *	ID
2HSS-01-16-SW014 REMARKS : DR=2, - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM., * = SEE PLAN TEXT	PIPE/PIPE	2HSS-026-46-1	B-J/B9.11A		01E	VOL, *	ID
2HSS-01-16-SW015 REMARKS : DR=2, - BREAK EXCL. WELD. NOT SELECTED UNDER B-J BUT FSAR REQUIRED VOL EXAM. * = SEE PLAN TEXT.	PIPE/PIPE	2HSS-026-153-1	B-J/B9.11A		01E	VOL, *	ID
2HSS-01-16-SW020 REMARKS : BREAK EXCLUSION WELD NOT SELECTED UNDER B-J BUT FSAR REQ'D VOL EXAM. * = SEE PLAN TEXT	26" X 28" RED/AUV7D	2HSS-026-153-1	B-J/B9.11A		01E	VOL, *	ID
2HSS-01-20-FW001 REMARKS : TURBINE AREA;DR=1	Z-2/PIPE	2HSS-006-150-1	B-J/B9.11		01E	VOL, SUR	ID
2HSS-01-21-FW002 REMARKS : DR=2	PIPE/HOV 207	2HSS-006-150-1	B-J/B9.11		01E	VOL, SUR	NS
2HSS-01-21-FW003 REMARKS : DR=2	PIPE/HOV 207	2HSS-006-150-1	B-J/B9.11	051	01E	VOL, SUR	NS
2HSS-01-21-FW004 REMARKS : DR=2	PIPE/HOV 111	2HSS-006-150-1	B-J/B9.11	049	01E	VOL, SUR	NS
2HSS-01-21-FW005 REMARKS : DR=2	HOV 111/PIPE	2HSS-006-150-1	B-J/B9.11	049	01E	VOL, SUR	NS
2HSS-01-21-FW006 REMARKS : DR=2	PIPE/Z-2	2HSS-006-150-1	B-J/B9.11		01E	VOL, SUR	ID
2HSS-01-21-FW008 REMARKS : DR=2	RED/PIPE	2HSS-006-150-1	B-J/B9.11		01E	VOL, SUR	NS
2HSS-01-21-FW009	RED/PIPE	2HSS-003-298-1	B-J/B9.21		01E	SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=2							
2MSS-01-21-FW010 REMARKS : DR=2	RED/PIPE	2MSS-003-298-1	B-J/B9.21		01E	SUR	NS
2MSS-01-21-FWSW014 REMARKS : DR=2	ELBOW/PIPE	2MSS-006-150-1	B-J/B9.11		01E	VOL, SUR	NS
2MSS-01-21-FWSW017 REMARKS :	PIPE/PIPE	2MSS-006-150-1	B-J/B9.11		01E	SUR, VOL	NS
2MSS-01-21-SW004 REMARKS : DR=2	PIPE/2.0"WOL	2MSS-006-150-1	B-J/B9.32		01E	VOL, SUR	NS
2MSS-01-21-SW005 REMARKS : DR=2	PIPE/2.0"WOL	2MSS-006-150-1	B-J/B9.32		01E	VOL, SUR	ID
2MSS-01-21-SW006 REMARKS : DR=2	PIPE/2.0"WOL	2MSS-006-150-1	B-J/B9.32		01E	VOL, SUR	NS
2MSS-01-21-SW007 REMARKS : DR=2	PIPE/2.0"WOL	2MSS-006-150-1	B-J/B9.32		01E	VOL, SUR	NS
2MSS-01-21-SW009 REMARKS : DR=2	PIPE/ELBOW	2MSS-006-150-1	B-J/B9.11		01E	VOL, SUR	NS
2MSS-01-21-SW010 REMARKS : DR=2	ELBOW/PIPE	2MSS-006-150-1	B-J/B9.11		01E	VOL, SUR	ID
2MSS-01-21-SW011 REMARKS : DR=2	PIPE/ELBOW	2MSS-006-150-1	B-J/B9.11		01E	VOL, SUR	NS
2MSS-01-21-SW012 REMARKS : DR=2	ELBOW/PIPE	2MSS-006-150-1	B-J/B9.11		01E	VOL, SUR	NS
2MSS-01-21-SW013 REMARKS : DR=2	PIPE/ELBOW	2MSS-006-150-1	B-J/B9.11		01E	VOL, SUR	NS
2MSS-01-21-SW015 REMARKS : DR=2	ELBOW/PIPE	2MSS-006-150-1	B-J/B9.11		01E	VOL, SUR	ID
2MSS-01-21-SW016 REMARKS : DR=2	ELBOW/PIPE	2MSS-006-150-1	B-J/B9.11		01E	VOL, SUR	NS
2MSS-047A-FW001A	PIPE/2.0"WOL	2MSS-002-49-1	B-J/B9.40		01E	SUR	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DP-302B							
2HSS-047A-FW002B REMARKS : DP-302B	PIPE/ELBOW	2HSS-002-49-1	B-J/B9.21		01E	SUR	ID
2HSS-047A-FW003 REMARKS : DP-302B	PIPE/ELBOW	2HSS-002-49-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW004 REMARKS : DP-302B	PIPE/V1C	2HSS-002-49-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW005 REMARKS : DP-302B	PIPE/V1C	2HSS-002-49-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW006 REMARKS : DP-302B	PIPE/ELBOW	2HSS-002-49-1	B-J/B9.21		01E	SUR	ID
2HSS-047A-FW007A REMARKS : DP-302B	PIPE/ELBOW	2HSS-002-49-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW008 REMARKS : DP-302B	PIPE/REDUCER	2HSS-002-49-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW012B REMARKS : DP-302B	PIPE/ELBOW	2HSS-002-82-1	B-J/B9.21		01E	SUR	ID
2HSS-047A-FW013 REMARKS : DP-302B	PIPE/2.0"WOL	2HSS-002-82-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW014 REMARKS : DP-302B	PIPE/V1D	2HSS-002-82-1	B-J/B9.21		01E	SUR	ID
2HSS-047A-FW015 REMARKS : DP-302B	PIPE/V1D	2HSS-002-82-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW019A REMARKS : DP-302B	PIPE/ELBOW	2HSS-002-47-1	B-J/B9.21		01E	SUR	ID
2HSS-047A-FW020A REMARKS : DP-302B	PIPE/ELBOW	2HSS-002-47-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW021 REMARKS : DP-302B	PIPE/V1A	2HSS-002-47-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW022	PIPE/V1A	2HSS-002-47-1	B-J/B9.21		01E	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DP-302B							
2MSS-047A-FW023A REMARKS : DP-302B	PIPE/2.0"WOL	2MSS-002-48-1	B-J/B9.40		01E	SUR	ID
2MSS-047A-FW024B REMARKS : DP-302B	PIPE/ELBOW	2MSS-002-48-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW025B REMARKS : DP-302B	ELBOW/ELBOW	2MSS-002-48-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW026B REMARKS : DP-302B	PIPE/ELBOW	2MSS-002-48-1	B-J/B9.21		01E	SUR	ID
2MSS-047A-FW027A REMARKS : DP-302B	PIPE/ELBOW	2MSS-002-48-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW028 REMARKS : DP-302B	PIPE/V1B	2MSS-002-48-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW029 REMARKS : DP-302B	PIPE/V1B	2MSS-002-48-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW030 REMARKS : DP-302B	PIPE/2.0"WOL	2MSS-002-82-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW031 REMARKS : DP-302B	PIPE/2.0"WOL	2MSS-002-47-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW032 REMARKS : DP-302B	PIPE/2.0"WOL	2MSS-002-48-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW033B REMARKS :	PIPE/ELBOW	2MSS-002-48-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW034 REMARKS :	PIPE/ELBOW	2MSS-002-82-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW035 REMARKS :	PIPE/ELBOW	2MSS-002-82-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW036 REMARKS :	PIPE/ELBOW	2MSS-002-82-1	B-J/B9.21		01E	SUR	NS
2MSS-047A-FW037	PIPE/ELBOW	2MSS-002-82-1	B-J/B9.21		01E	SUR	NS



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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
2HSS-047A-FW039 REMARKS :	PIPE/ELBOW	2HSS-002-47-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW040 REMARKS :	PIPE/ELBOW	2HSS-002-47-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW041 REMARKS :	PIPE/ELBOW	2HSS-002-47-1	B-J/B9.21		01E	SUR	NS
2HSS-047A-FW042A REMARKS :	PIPE/ELBOW	2HSS-002-47-1	B-J/B9.21		01E	SUR	NS
2HSS-106A-FW001A REMARKS : DP-302AB, FTG BOUND	RED.ELB/WNF	2HSS-002-107-1	B-J/B9.11		01A	SUR	NS
2HSS-106A-FW002 REMARKS : DP-302AB	PIPE/RED.ELB	2HSS-002-107-1	B-J/B9.21		01A	SUR	ID
2HSS-106A-FW003 REMARKS : DP-302AB	PIPE/ELBOW	2HSS-002-107-1	B-J/B9.21		01A	SUR	NS
2HSS-106A-FW004A REMARKS : DP-302AB	PIPE/ELBOW	2HSS-002-107-1	B-J/B9.21		01A	SUR	NS
2HSS-106A-FW005B REMARKS : DP-302AB	PIPE/TEE	2HSS-002-107-1	B-J/B9.21		01A	SUR	NS
2HSS-106A-FW006 REMARKS : DP-302AB; FTG BOUND	TEE/REDUCER	2HSS-002-107-1	B-J/B9.21		01A	SUR	NS
2HSS-106A-FW009A REMARKS : DP-302AB	PIPE/TEE	2HSS-002-107-1	B-J/B9.21		01A	SUR	NS
2HSS-106A-FW010 REMARKS : DP-302AB	PIPE/ELBOW	2HSS-002-107-1	B-J/B9.21		01A	SUR	ID
2HSS-106A-FW011 REMARKS : DP-302AB	PIPE/ELBOW	2HSS-002-107-1	B-J/B9.21		01A	SUR	NS
2HSS-106A-FW012 REMARKS : DP-302AB	PIPE/ELBOW	2HSS-002-107-1	B-J/B9.21		01A	SUR	NS
2HSS-106A-FW013	PIPE/WNF	2HSS-002-107-1	B-J/B9.21		01A	SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DP-302AB							
2MSS-106A-FW014 REMARKS : DP-302AB	PIPE/WNF	2MSS-002-107-1	B-J/B9.21		01A	SUR	ID
2MSS-106A-FW018A REMARKS : DP-302AB	PIPE/ELBOW	2MSS-002-107-1	B-J/B9.21		01A	SUR	NS
2MSS-106A-FW019 REMARKS : DP-302AB	PIPE/ELBOW	2MSS-002-107-1	B-J/B9.21		01A	SUR	NS
2MSS-106A-FW020 REMARKS :	PIPE/PIPE	2MSS-002-107-1	B-J/B9.21		01A	SUR	NS
2MSS-106A-FW022 REMARKS :	PIPE/PIPE	2MSS-002-107-1	B-J/B9.21		01A	SUR	ID
2MSS-106A-FW023 REMARKS :	PIPE/PIPE	2MSS-002-107-1	B-J/B9.21		01A	SUR	NS
2MSS-107A-FW001A REMARKS : DP-302AC	PIPE/TEE	2MSS-002-107-1	B-J/B9.21		01A	SUR	NS
2MSS-107A-FW002A REMARKS : DP-302AC	PIPE/TEE	2MSS-002-107-1	B-J/B9.21		01A	SUR	ID
2MSS-107A-FW003A REMARKS : DP-302AC	PIPE/HOV108	2MSS-002-107-1	B-J/B9.21		01A	SUR	NS
2MSS-107A-FW004 REMARKS : DP-302AC	PIPE/HOV108	2MSS-002-107-1	B-J/B9.21		01A	SUR	NS
2MSS-107A-FW005 REMARKS : DP-302AC	PIPE/ELBOW	2MSS-002-107-1	B-J/B9.21		01A	SUR	ID
2MSS-107A-FW006 REMARKS : DP-302AC	PIPE/ELBOW	2MSS-002-107-1	B-J/B9.21		01A	SUR	NS
2MSS-107A-FW007 REMARKS : DP-302AC	PIPE/2.0"WOL	2MSS-002-107-1	B-J/B9.40		01A	SUR	ID
2MSS-107A-FW008 REMARKS : DP-302AC	PIPE/TEE	2MSS-002-54-1	B-J/B9.21		01A	SUR	NS
2MSS-107A-FW009	PIPE/ELBOW	2MSS-002-54-1	B-J/B9.21		01A	SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : HSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DP-302AC							
2MSS-107A-FW010A REMARKS : DP-302AC	PIPE/ELBOW	2MSS-002-54-1	B-J/B9.21		01A	SUR	NS
2MSS-107A-FW011 REMARKS : DP-302AC	PIPE/HOV118	2MSS-002-54-1	B-J/B9.21		01A	SUR	NS
2MSS-107A-FW012A REMARKS : DP-302AC	PIPE/HOV118	2MSS-002-54-1	B-J/B9.21		01A	SUR	ID
2MSS-107A-FW013A REMARKS : DP-302AC	PIPE/HOV119	2MSS-002-54-1	B-J/B9.21		01A	SUR	NS
2MSS-110A-FW001A REMARKS : DP-302X	PIPE/2.0"WOL	2MSS-002-110-1	B-J/B9.40		01E	SUR	NS
2MSS-110A-FW002 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW003 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	ID
2MSS-110A-FW004 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW005 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW006A REMARKS : DP-302X	PIPE/HOV189	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW007A REMARKS : DP-302X	PIPE/HOV189	2MSS-002-110-1	B-J/B9.21		01E	SUR	ID
2MSS-110A-FW008 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW009 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW010 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW011	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DP-302X							
2MSS-110A-FW012A REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW013 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW015A REMARKS : DP-302X	PIPE/PIPE	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW016 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	ID
2MSS-110A-FW017A REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW018 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW019 REMARKS : DP-302X	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110A-FW028A REMARKS :	PIPE/PIPE	2MSS-002-110-1	B-J/B9.21		01E	SUR	ID
2MSS-110B-FW004 REMARKS : DP-302AA	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110B-FW005 REMARKS : DP-302AA	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	ID
2MSS-110B-FW006 REMARKS : DP-302AA	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110B-FW007 REMARKS : DP-302AA	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110B-FW008 REMARKS : DP-302AA	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS
2MSS-110B-FW009 REMARKS : DP-302AA	PIPE/ELBOW	2MSS-002-110-1	B-J/B9.21		01E	SUR	ID
2MSS-110B-FW010A	PIPE/2.0"WOL	2MSS-002-110-1	B-J/B9.21		01E	SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DP-302AA							
2HSS-1108-FW011 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	NS
2HSS-1108-FW012 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	NS
2HSS-1108-FW013 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	ID
2HSS-1108-FW014 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	NS
2HSS-1108-FW015 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	NS
2HSS-1108-FW016 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	NS
2HSS-1108-FW017 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	NS
2HSS-1108-FW018 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	ID
2HSS-1108-FW019 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	NS
2HSS-1108-FW020 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	NS
2HSS-1108-FW021 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	NS
2HSS-1108-FW022 REMARKS :	PIPE/ELBOW	2HSS-002-110-1	B-J/B9.21		01E	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-FWA01 REMARKS : DR=3; ISI	PIPE/NOZ N1 SFED 64-00, SHT 1 OF 6 - ASSOCIATED LONGITUDINAL WELD LW01	2RCS-024-1-1	B-J/B9.11		29B RR-IWB-6	VOL, SUR	ID
2RCS-64-00-FWA02 REMARKS : DR=3; ISI	PIPE/PIPE 64-00, SHT 1 OF 6, - ASSOCIATED LONGITUDINAL WELD LW04, LW03	2RCS-024-1-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-FWA03 REMARKS : DR=3; ISI	MOV10A/ELBOW 64-00, SHT 1 OF 6 - ASSOCIATED LONGITUDINAL WELDS LW06A, LW06B	2RCS-024-1-1	B-J/B9.11	064	29B	VOL, SUR	NS
2RCS-64-00-FWA04 REMARKS : DR=3; ISI	PIPE/MOV10A 64-00, SHT 1 OF 6, - ASSOCIATED LONGITUDINAL WELD LW07	2RCS-024-1-1	B-J/B9.11	064	29B	VOL, SUR	NS
2RCS-64-00-FWA05 REMARKS : DR=3; ISI	PIA/SR ELBOW 64-00, SHT 1 OF 6 - ASSOCIATED LONGITUDINAL WELDS LW08B, LW08A.	2RCS-024-1-1	B-J/B9.11		29B RR-IWB-6	VOL, SUR	ID
2RCS-64-00-FWA06 REMARKS : DR=3; ISI	PIPE/PIA 64-00, SHT 2 OF 6 - ASSOCIATED LONGITUDINAL WELD LW10.	2RCS-024-2-1	B-J/B9.11		29B RR-IWB-8	VOL, SUR	ID
2RCS-64-00-FWA07 REMARKS : DR=3; ISI	PIPE/HYV17A 64-00, SHT 2 OF 6 - ASSOCIATED LONGITUDINAL WELD LW10	2RCS-024-2-1	B-J/B9.11	062	29B	VOL, SUR	NS
2RCS-64-00-FWA08 REMARKS : DR=3; ISI	HYV17A/PIPE 64-00, SHT 2 OF 6 - ASSOCIATED LONGITUDINAL WELD LW11	2RCS-024-2-1	B-J/B9.11	062	29B	VOL, SUR	NS
2RCS-64-00-FWA09 REMARKS : DR=3; ISI	PIPE/MOV18A 64-00, SHT 2 OF 6 - ASSOCIATED LONGITUDINAL WELD LW13	2RCS-024-2-1	B-J/B9.11	066	29B	VOL, SUR	NS
2RCS-64-00-FWA10 REMARKS : DR=3; ISI	MOV18A/ELBOW 64-00, SHT 2 OF 6 - ASSOCIATED LONGITUDINAL WELDS LW14A, LW14B	2RCS-024-3-1	B-J/B9.11	066	29B	VOL, SUR	NS
2RCS-64-00-FWA11 REMARKS : DR=3; ISI	PIPE/24.0" CROSS 64-00, SHT 2 OF 6 - ASSOCIATED LONGITUDINAL WELD LW15	2RCS-024-3-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-FWA12 REMARKS : DR=3; ISI	16 X 12 SWL/PIPE 64-00, SHT 3 OF 6 - ASSOCIATED LONGITUDINAL WELD LW30	2RCS-012-7-1	B-J/B9.11		29B	SUR, VOL	NS
2RCS-64-00-FWA13 REMARKS : DR=3; ISI	16 X 12 SWL/PIPE 64-00, SHT 3 OF 6 - ASSOCIATED LONGITUDINAL WELD LW27	2RCS-012-8-1	B-J/B9.11		29B	SUR, VOL	ID
2RCS-64-00-FWA14 REMARKS : DR=3; ISI	RED/PIPE 64-00, SHT 3 OF 6 - ASSOCIATED LONGITUDINAL WELD LW16	2RCS-012-9-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-FWA15 REMARKS : DR=3; ISI	16 X 12 SWL/PIPE 64-00, SHT 3 OF 6, - ASSOCIATED LONGITUDINAL WELD LW24	2RCS-012-10-1	B-J/B9.11		29B	SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-FWA16 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6 - ASSOCIATED LONGITUDINAL WELD LW21	16 X 12 SWL/PIPE	2RCS-012-11-1	B-J/B9.11		29B	SUR, VOL	NS
2RCS-64-00-FWA17 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6, - ASSOCIATED LONGITUDINAL WELD LW32	PIPE/NOZ N2 SFED	2RCS-012-7-1	B-J/B9.11		29B RR-IWB-10	VOL, SUR	ID
2RCS-64-00-FWA18 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6, - ASSOCIATED LONGITUDINAL WELD LW29	PIPE/NOZ N2 SFED	2RCS-012-8-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-FWA19 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6, - ASSOCIATED LONGITUDINAL WELD LW18	PIPE/NOZ N2 SFED	2RCS-012-9-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-FWA20 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6, - ASSOCIATED LONGITUDINAL WELD LW26	PIPE/NOZ N2 SFED	2RCS-012-10-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-FWA21 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6, - ASSOCIATED LONGITUDINAL WELD LW23	PIPE/NOZ N2 SFED	2RCS-012-11-1	B-J/B9.11		29B RR-IWB-10	VOL, SUR	ID
2RCS-64-00-FWA24 REMARKS : DR=3; ISI 64-00, SHT 1 OF 6 RR-IWB-6	PIPE/4.0"SWL	2RCS-024-1-1	B-J/B9.31		29B RR-IWB-6	SUR, VOL	ID
2RCS-64-00-FWB01 REMARKS : DR=3; ISI 64-00, SHT 4 OF 6 - ASSOCIATED LONGITUDINAL WELD LW33	PIPE/NOZ N1 SFED	2RCS-024-18-1	B-J/B9.11		29C RR-IWB-6	VOL, SUR	ID
2RCS-64-00-FWB02 REMARKS : DR=3; ISI 64-00, SHT 4 OF 6, - ASSOCIATED LONGITUDINAL WELDS LW35, LW36	PIPE/PIPE	2RCS-024-18-1	B-J/B9.11		29C	VOL, SUR	NS
2RCS-64-00-FWB03 REMARKS : DR=3; ISI 64-00, SHT 4 OF 6 - ASSOCIATED LONGITUDINAL WELDS LW37A, LW37B	MOV10B/ELBOW	2RCS-024-18-1	B-J/B9.11		29C	VOL, SUR	NS
2RCS-64-00-FWB04 REMARKS : DR=3; ISI 64-00, SHT 4 OF 6 - ASSOCIATED LONGITUDINAL WELD LW38	PIPE/MOV10B	2RCS-024-18-1	B-J/B9.11		29C	VOL, SUR	NS
2RCS-64-00-FWB05 REMARKS : DR=3; ISI 64-00, SHT 4 OF 6 - ASSOCIATED LONGITUDINAL WELD LW39A, LW39B	P1B/SR ELBOW	2RCS-024-18-1	B-J/B9.11		29C	VOL, SUR	NS
2RCS-64-00-FWB06 REMARKS : DR=3; ISI 64-00, SHT 5 OF 6 - ASSOCIATED LONGITUDINAL WELD LW41	P1B/PIPE	2RCS-024-19-1	B-J/B9.11		29C	VOL, SUR	NS
2RCS-64-00-FWB07 REMARKS : DR=3; ISI 64-00, SHT 5 OF 6 - ASSOCIATED LONGITUDINAL WELD LW41	PIPE/HYV17B	2RCS-024-19-1	B-J/B9.11	063	29C	VOL, SUR	NS
2RCS-64-00-FWB08 REMARKS : DR=3; ISI 64-00, SHT 5 OF 6 - ASSOCIATED LONGITUDINAL WELD LW42	HYV17B/PIPE	2RCS-024-19-1	B-J/B9.11	063	29C RR-IWB-6	VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-FWB09 REMARKS : DR=3; ISI 64-00, SHT 5 OF 6 -	MOV18B/PIPE	2RCS-024-19-1	B-J/B9.11	067	29C	VOL, SUR	NS
2RCS-64-00-FWB10 REMARKS : DR=3; ISI 64-00, SHT 5 OF 6 -	MOV18B/ELBOW	2RCS-024-20-1	B-J/B9.11	067	29C	VOL, SUR	NS
2RCS-64-00-FWB11 REMARKS : DR=3; ISI 64-00, SHT 5 OF 6 -	PIPE/CROSS	2RCS-024-20-1	B-J/B9.11		29C	VOL, SUR	NS
2RCS-64-00-FWB12 REMARKS : DR=3; ISI 64-00, SHT 6 OF 6 -	16 X 12 SWL/PIPE PIPE	2RCS-012-25-1	B-J/B9.11		29C RR-IWB-6	SUR, VOL	ID
2RCS-64-00-FWB13 REMARKS : DR=3; ISI 64-00, SHT 6 OF 6 -	16 X 12 SWL/PIPE	2RCS-012-26-1	B-J/B9.11		29C	SUR, VOL	NS
2RCS-64-00-FWB14 REMARKS : DR=3; ISI 64-00, SHT 6 OF 6, -	RED/PIPE	2RCS-012-21-1	B-J/B9.11		29C	VOL, SUR	ID
2RCS-64-00-FWB15 REMARKS : DR=3; ISI 64-00, SHT 6 OF 6 -	16 X 12 SWL/PIPE	2RCS-012-22-1	B-J/B9.11		29C	SUR, VOL	NS
2RCS-64-00-FWB16 REMARKS : DR=3; ISI 64-00, SHT 6 OF 6 -	16 X 12 SWL/PIPE	2RCS-012-23-1	B-J/B9.11		29C	SUR, VOL	NS
2RCS-64-00-FWB17 REMARKS : DR=3; ISI 64-00, SHT 6 OF 6 -	PIPE/NOZ N2 SFED	2RCS-012-25-1	B-J/B9.11		29C	VOL, SUR	NS
2RCS-64-00-FWB18 REMARKS : DR=3; ISI 64-00, SHT 6 OF 6 -	PIPE/NOZ N2 SFED	2RCS-012-26-1	B-J/B9.11		29C	VOL, SUR	NS
2RCS-64-00-FWB19 REMARKS : DR=3; ISI 64-00, SHT 6 OF 6 -	PIPE/NOZ N2 SFED	2RCS-012-21-1	B-J/B9.11		29C	VOL, SUR	ID
2RCS-64-00-FWB20 REMARKS : DR=3; ISI 64-00, SHT 6 OF 6 -	PIPE/NOZ N2 SFED	2RCS-012-22-1	B-J/B9.11		29C	VOL, SUR	NS
2RCS-64-00-FWB21 REMARKS : DR=3; ISI 64-00, SHT 6 OF 6 -	PIPE/NOZ N2 SFED	2RCS-012-23-1	B-J/B9.11		29C	VOL, SUR	NS
2RCS-64-00-FWB24 REMARKS : DR=3; ISI 64-00, SHT 4 OF 6 RR-IWB-6	PIPE/4.0"SWL	2RCS-024-18-1	B-J/B9.31		29C	VOL, SUR	NS
2RCS-64-00-LW01 REMARKS : PIPE	FWA01/SW40	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-LW02A REMARKS : ELBOW	SW40/SW39	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW02B REMARKS : ELBOW	SW40/SW39	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW03 REMARKS : PIPE	SW39/FWA02	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW04 REMARKS : PIPE	FWA02/SW38	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW05 REMARKS : PIPE RR-1WB-5	SW37/SW36	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW06A REMARKS : ELBOW	SW36/FWA03	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW06B REMARKS : ELBOW	SW36/FWA03	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW07 REMARKS : PIPE	FWA04/SW35	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW08A REMARKS : ELBOW	SW35/FWA05	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW08B REMARKS : ELBOW	SW35/FWA05	2RCS-024-1-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW10 REMARKS : PIPE	FWA06/FWA07	2RCS-024-2-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW11 REMARKS : PIPE	FWA08/SW04	2RCS-024-2-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW12A REMARKS : ELBOW	SW04/SW05	2RCS-024-2-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW12B REMARKS : ELBOW	SW04/SW05	2RCS-024-2-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW13 REMARKS : PIPE	SW05/FWA09	2RCS-024-2-1	B-J/B9.12		29B	SUR, VOL	NS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-LW14A REMARKS : ELBOW	FWA10/SW06	2RCS-024-3-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW14B REMARKS : ELBOW	FWA10/SW06	2RCS-024-3-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW15 REMARKS : PIPE	SW06/FWA11	2RCS-024-3-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW16 REMARKS : PIPE	FWA14/SW13	2RCS-012-9-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW17A REMARKS : ELBOW	SW13/SW14	2RCS-012-9-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW17B REMARKS : ELBOW	SW13/SW14	2RCS-012-9-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW18 REMARKS : PIPE	SW14/FWA19	2RCS-012-9-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW19 REMARKS : PIPE	SW15/SW26	2RCS-016-6-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW20 REMARKS : PIPE	SW27/SW30	2RCS-016-5-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW21 REMARKS : PIPE	FWA16/SW20	2RCS-012-11-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW22A REMARKS : ELBOW	SW20/SW21	2RCS-012-11-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW22B REMARKS : ELBOW	SW20/SW21	2RCS-012-11-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW23 REMARKS : PIPE	SW21/FWA21	2RCS-012-11-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW24 REMARKS : PIPE	FWA15/SW18	2RCS-012-10-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW25A REMARKS : ELBOW	SW18/SW19	2RCS-012-10-1	B-J/B9.12		29B	SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-LW25B REMARKS : ELBOW	SW18/SW19	2RCS-012-10-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW26 REMARKS : PIPE	SW19/FWA20	2RCS-012-10-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW27 REMARKS : PIPE	FWA13/SW31	2RCS-012-8-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW28A REMARKS : ELBOW	SW31/SW32	2RCS-012-8-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW28B REMARKS : ELBOW	SW31/SW32	2RCS-012-8-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW29 REMARKS : PIPE	SW32/FWA18	2RCS-012-8-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW30 REMARKS : PIPE	FWA12/SW33	2RCS-012-7-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW31A REMARKS : ELBOW	SW33/SW34	2RCS-012-7-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW31B REMARKS : ELBOW	SW33/SW34	2RCS-012-7-1	B-J/B9.12		29B	SUR, VOL	NS
2RCS-64-00-LW32 REMARKS : PIPE	SW34/FWA17	2RCS-012-7-1	B-J/B9.12		29B	SUR, VOL	ID
2RCS-64-00-LW33 REMARKS : PIPE	FWB01/SW70	2RCS-024-18-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW34A REMARKS : ELBOW	SW70/SW69	2RCS-024-18-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW34B REMARKS : ELBOW	SW70/SW69	2RCS-024-18-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW35 REMARKS : PIPE	SW69/FWB02	2RCS-024-18-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW36 REMARKS : PIPE	FWB02/SW68	2RCS-024-18-1	B-J/B9.12		29C	SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-LW37A REMARKS : ELBOW	SW68/FWB03	2RCS-024-18-1	B-J/B9.12		298C	SUR, VOL	NS
2RCS-64-00-LW37B REMARKS : ELBOW	SW68/FWB03	2RCS-024-18-1	B-J/B9.12		298C	SUR, VOL	NS
2RCS-64-00-LW38 REMARKS : PIPE	FWB04/SW67	2RCS-024-18-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW39A REMARKS : ELBOW	SW67/FWB05	2RCS-024-18-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW39B REMARKS : ELBOW	SW67/FWB05	2RCS-024-18-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW41 REMARKS : PIPE	FWB06/FWB07	2RCS-024-19-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW42 REMARKS : PIPE	FWB08/SW44	2RCS-024-19-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW43A REMARKS : ELBOW	SW44/SW45	2RCS-024-19-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW43B REMARKS : ELBOW	SW44/FWB09	2RCS-024-19-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW44 REMARKS : PIPE	SW45/FWB09	2RCS-024-19-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW45A REMARKS : ELBOW	FWB10/SW46	2RCS-024-20-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW45B REMARKS : ELBOW	FWB10/SW46	2RCS-024-20-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW46 REMARKS : PIPE	SW46/FWB11	2RCS-024-20-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW47 REMARKS : PIPE	FWB14/SW53	2RCS-012-21-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW48A REMARKS : ELBOW	SW53/SW54	2RCS-012-21-1	B-J/B9.12		29C	SUR, VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-LW48B REMARKS : ELBOW	SW53/SW54	2RCS-012-21-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW49 REMARKS : PIPE	SW54/FWB19	2RCS-012-21-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW50 REMARKS : PIPE	SW59/SW62	2RCS-016-24-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW51 REMARKS : PIPE	FWB16/SW63	2RCS-012-23-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW52A REMARKS : ELBOW	SW63/SW64	2RCS-012-23-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW52B REMARKS : ELBOW	SW63/SW64	2RCS-012-23-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW53 REMARKS : PIPE	SW64/FWB21	2RCS-012-23-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW54 REMARKS : PIPE	FWB15//SW93	2RCS-012-22-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW55A REMARKS : ELBOW	SW93/SW94	2RCS-012-22-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW55B REMARKS : ELBOW	SW93/SW94	2RCS-012-22-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW56 REMARKS : PIPE	SW94/FWB20	2RCS-012-22-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW57 REMARKS : PIPE	FWB13/SW65	2RCS-012-26-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW58A REMARKS : ELBOW	SW65/SW66	2RCS-012-26-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW58B REMARKS : ELBOW	SW65/SW66	2RCS-012-26-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW59 REMARKS : PIPE	SW66/FWB18	2RCS-012-26-1	B-J/B9.12		29C	SUR, VOL	ID



WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-LW60 REMARKS : PIPE	FWB12/SW82	2RCS-012-25-1	B-J/B9.12		29C	SUR, VOL	ID
2RCS-64-00-LW61A REMARKS : ELBOW	SW82/SW83	2RCS-012-25-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW61B REMARKS : ELBOW	SW82/SW83	2RCS-012-25-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW62 REMARKS : PIPE	SW83/FWB17	2RCS-012-25-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-LW63 REMARKS : PIPE	SW58/SW57	2RCS-016-27-1	B-J/B9.12		29C	SUR, VOL	NS
2RCS-64-00-SW01 REMARKS : DR=3; ISI	PIPE/4.0"SWL 64-00,SHT 2 OF 6	2RCS-024-2-1	B-J/B9.31		29B	SUR, VOL	NS
2RCS-64-00-SW02 REMARKS : DR=3; ISI	SWL/PIPE 64-00,SHT 2 OF 6	2RCS-004-112-1	B-J/B9.11		29B	SUR, VOL	NS
2RCS-64-00-SW03 REMARKS : DR=3; ISI	PIPE/FLG 64-00,SHT 2 OF 6	2RCS-004-112-1	B-J/B9.11		29B RR-IWB-6	VOL, SUR	ID
2RCS-64-00-SW04 REMARKS : DR=3; ISI	PIPE/ELBOW 64-00,SHT 2 OF 6	2RCS-024-2-1	B-J/B9.11		29B	VOL, SUR	NS
		- ASSOCIATED LONGITUDINAL WELDS LW11, LW12A, LW12B					
2RCS-64-00-SW05 REMARKS : DR=3; ISI	ELB/PIPE 64-00,SHT 2 OF 6	2RCS-024-2-1	B-J/B9.11		29B	VOL, SUR	NS
		- ASSOCIATED LONGITUDINAL WELDS LW12A, LW12B, LW13					
2RCS-64-00-SW06 REMARKS : DR=3; ISI	ELB/PIPE 64-00,SHT 2 OF 6	2RCS-024-3-1	B-J/B9.11		29B	VOL, SUR	NS
		- ASSOCIATED LONGITUDINAL WELDS LW14A, LW14B, LW15					
2RCS-64-00-SW07 REMARKS : DR=3; ISI	PIPE/12.0"SWL 64-00,SHT 2 OF 6	2RCS-024-3-1	B-J/B9.31		29B	SUR, VOL	NS
2RCS-64-00-SW12 REMARKS : DR=3; ISI	CROSS/RED 64-00,SHT 3 OF 6	2RCS-024-3-1	B-J/B9.11		29B	VOL, SUR	ID
2RCS-64-00-SW13 REMARKS : DR=3; ISI	PIPE/ELB 64-00,SHT 3 OF 6	2RCS-012-9-1	B-J/B9.11		29B	VOL, SUR	NS
		- ASSOCIATED LONGITUDINAL WELDS LW16, LW17A, LW17B					
2RCS-64-00-SW14 REMARKS : DR=3; ISI	ELB/PIPE 64-00,SHT 3 OF 6	2RCS-012-9-1	B-J/B9.11		29B	VOL, SUR	NS
		- ASSOCIATED LONGITUDINAL WELDS LW17A, LW17B, LW18					





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-SW15 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	24.0"CROSS/PIPF	2RCS-016-6-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-SW16 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	PIPE/12"SWL	2RCS-016-6-1	B-J/B9.31		29B	SUR, VOL	NS
2RCS-64-00-SW17 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	PIPE/12"SWL	2RCS-016-6-1	B-J/B9.31		29B RR-IWB-6	SUR, VOL	ID
2RCS-64-00-SW18 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	PIPE/ELB	2RCS-012-10-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-SW19 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	ELB/PIPE	2RCS-012-10-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-SW20 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	PIPE/ELB	2RCS-012-11-1	B-J/B9.11		29B	VOL, SUR	ID
2RCS-64-00-SW21 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	ELB/PIPE	2RCS-012-11-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-SW26 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	PIPE/CAP	2RCS-016-6-1	B-J/B9.11		29B	VOL, SUR	ID
2RCS-64-00-SW27 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	24.0"CROSS/PIPE	2RCS-016-5-1	B-J/B9.11		29B	SUR, VOL	NS
2RCS-64-00-SW28 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	PIPE/12"SWL	2RCS-016-5-1	B-J/B9.31		29B	SUR, VOL	NS
2RCS-64-00-SW29 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	PIPE/12"SWL	2RCS-016-5-1	B-J/B9.31		29B	SUR, VOL	NS
2RCS-64-00-SW30 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	PIPE/CAP	2RCS-016-5-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-SW31 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	PIPE/ELB	2RCS-012-8-1	B-J/B9.11		29B	VOL, SUR	NS
2RCS-64-00-SW32 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	ELB/PIPE	2RCS-012-8-1	B-J/B9.11		29B	VOL, SUR	ID
2RCS-64-00-SW33 REMARKS : DR=3; ISI 64-00, SHT 3 OF 6	PIPE/ELB	2RCS-012-7-1	B-J/B9.11		29B	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMRER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	ISI CODE CAT/ITEM DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-SW34 REMARKS : DR=3; ISI	ELB/PIPE 64-00, SHT 3 OF 6, -	2RCS-012-7-1	B-J/B9.11	29B	VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS LW31A, LW31B, LW32					
2RCS-64-00-SW35 REMARKS : DR=3; ISI	SR ELB/PIPE 64-00, SHT 1 OF 6, -	2RCS-024-1-1	B-J/B9.11	29B	VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS LW07, LW08A, LW08B					
2RCS-64-00-SW36 REMARKS : DR=3; ISI	ELB/PIPE 64-00, SHT 1 OF 6, -	2RCS-024-1-1	B-J/B9.11	29B	VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS LW05, LW06A, LW06B					
2RCS-64-00-SW37 REMARKS : DR=3; ISI	PIPE/TEE 64-00, SHT 1 OF 6 -	2RCS-024-1-1	B-J/B9.11	29B	VOL, SUR	ID
	ASSOCIATED LONGITUDINAL WELD LW05					
2RCS-64-00-SW38 REMARKS : DR=3; ISI	TEE/PIPE 64-00, SHT 1 OF 6 -	2RCS-024-1-1	B-J/B9.11	29B	VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELD LW04					
2RCS-64-00-SW39 REMARKS : DR=3; ISI	PIPE/ELB 64-00, SHT 1 OF 6, -	2RCS-024-1-1	B-J/B9.11	29B	VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS LW02A, LW02B, LW03					
2RCS-64-00-SW40 REMARKS : DR=3; ISI	ELB/PIPE 64-00, SHT 1 OF 6, -	2RCS-024-1-1	B-J/B9.11	29B	VOL, SUR	ID
	ASSOCIATED LONGITUDINAL WELDS LW01, LW02A, LW02B					
2RCS-64-00-SW41 REMARKS : DR=3; ISI	4.0"SWL/PIPE 64-00, SHT 5 OF 6	2RCS-024-19-1	B-J/B9.31	29C	SUR, VOL	NS
2RCS-64-00-SW42 REMARKS : DR=3; ISI	SWL/PIPE 64-00, SHT 5 OF 6	2RCS-004-39-1	B-J/B9.11	29C	SUR, VOL	NS
2RCS-64-00-SW43 REMARKS : DR=3; ISI	PIPE/FLG 64-00, SHT 5 OF 6	2RCS-004-39-1	B-J/B9.11	29C	VOL, SUR	NS
2RCS-64-00-SW44 REMARKS : DR=3; ISI	PIPE/ELB 64-00, SHT 5 OF 6, -	2RCS-024-19-1	B-J/B9.11	29C	VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS LW42, LW43A, LW43B					
2RCS-64-00-SW45 REMARKS : DR=3; ISI	ELB/PIPE 64-00, SHT 5 OF 6, -	2RCS-024-19-1	B-J/B9.11	29C	VOL, SUR	ID
	ASSOCIATED LONGITUDINAL WELDS LW43A, LW43B, LW44					
2RCS-64-00-SW46 REMARKS : DR=3; ISI	ELB/PIPE 64-00, SHT 5 OF 6, -	2RCS-024-20-1	B-J/B9.11	29C	VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELD LW46, LW45A, LW45B					
2RCS-64-00-SW51 REMARKS : DR=3; ISI	PIPE/12.0"SWL 64-00, SHT 5 OF 6	2RCS-024-20-1	B-J/B9.31	29C	RR-IWB-6 SUR, VOL	ID
2RCS-64-00-SW52 REMARKS : DR=3; ISI	CROSS/RED 64-00, SHT 6 OF 6	2RCS-024-20-1	B-J/B9.11	29C	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-SW53 REMARKS : DR=3; ISI	PIPE/ELB 64-00, SHT 6 OF 6,	2RCS-012-21-1	B-J/B9.11		29C	VOL, SUR	NS
	- ASSOCIATED LONGITUDINAL WELD				LW47, LW48A, LW48B		
2RCS-64-00-SW54 REMARKS : DR=3; ISI	PIPE/ELBOW 64-00, SHT 6 OF 6,	2RCS-012-21-1	B-J/B9.11		29C	SUR, VOL	ID
	- ASSOCIATED, LONGITUDINAL WELDS				LW48A, LW48B, LW49		
2RCS-64-00-SW55 REMARKS : DR=3; ISI	12"SWL/PIPE 64-00, SHT 6 OF 6	2RCS-016-27-1	B-J/B9.31		29C	SUR, VOL	NS
2RCS-64-00-SW56 REMARKS : DR=3; ISI	12"SWL/PIPE 64-00, SHT 6 OF 6	2RCS-016-27-1	B-J/B9.31		29C	SUR, VOL	NS
2RCS-64-00-SW57 REMARKS : DR=3; ISI	PIPE/CAP 64-00, SHT 6 OF 6,	2RCS-016-27-1	B-J/B9.11		29C	VOL, SUR	NS
	- ASSOCIATED LONGITUDINAL WELD				LW63		
2RCS-64-00-SW58 REMARKS : DR=3; ISI	CROSS/PIPE 64-00, SHT 6 OF 6	2RCS-016-27-1	B-J/B9.11		29C	VOL, SUR	NS
	- ASSOCIATED LONGITUDINAL WELD				LW63		
2RCS-64-00-SW59 REMARKS : DR=3; ISI	CROSS/PIPE 64-00, SHT 6 OF 6	2RCS-016-24-1	B-J/B9.11		29C	VOL, SUR	NS
	- ASSOCIATED LONGITUDINAL WELD				LW50		
2RCS-64-00-SW60 REMARKS : DR=3; ISI	12"SWL/PIPE 64-00, SHT 6 OF 6	2RCS-016-24-1	B-J/B9.31		29C	SUR, VOL	NS
2RCS-64-00-SW61 REMARKS : DR=3; ISI	12"SWL/PIPE 64-00, SHT 6 OF 6	2RCS-016-24-1	B-J/B9.31		29C	SUR, VOL	NS
2RCS-64-00-SW62 REMARKS : DR=3; ISI	PIPE/CAP 64-00, SHT 6 OF 6,	2RCS-016-24-1	B-J/B9.11		29C	VOL, SUR	ID
	- ASSOCIATED LONGITUDINAL WELD				LW50		
2RCS-64-00-SW63 REMARKS : DR=3; ISI	PIPE/ELB 64-00, SHT 6 OF 6,	2RCS-012-23-1	B-J/B9.11		29C	VOL, SUR	NS
	- ASSOCIATED LONGITUDINAL WELDS				LW51, LW52A, LW52B		
2RCS-64-00-SW64 REMARKS : DR=3; ISI	ELB/PIPE 64-00, SHT 6 OF 6,	2RCS-012-23-1	B-J/B9.11		29C	VOL, SUR	NS
	- ASSOCIATED LONGITUDINAL WELDS				LW52A, LW52B, LW53		
2RCS-64-00-SW65 REMARKS : DR=3; ISI	PIPE/ELB 64-00, SHT 6 OF 6,	2RCS-012-26-1	B-J/B9.11		29C	VOL, SUR	ID
	- ASSOCIATED LONGITUDINAL WELD				LW57, LW58A, LW58B		
2RCS-64-00-SW66 REMARKS : DR=3; ISI	ELB/PIPE 64-00, SHT 6 OF 6,	2RCS-012-26-1	B-J/B9.11		29C	VOL, SUR	NS
	- ASSOCIATED LONGITUDINAL WELD				LW58A, LW58B, LW59		
2RCS-64-00-SW67 REMARKS : DR=3; ISI	SR ELB/PIPE 64-00, SHT 4 OF 6,	2RCS-024-18-1	B-J/B9.11		29C	VOL, SUR	NS
	- ASSOCIATED LONGITUDINAL WELDS				LW38, LW39A, LW39B		



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-SW68 REMARKS : DR=3;ISI	ELB/PIPE 64-00,SHT 4 OF 6, -	2RCS-024-18-1	B-J/B9.11	29C		VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS			LW36, LW37A, LW37B			
2RCS-64-00-SW69 REMARKS : DR=3;ISI	PIPE/ELB 64-00,SHT 4 OF 6, -	2RCS-024-18-1	B-J/B9.11	29C		VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS			LW34A, LW34B, LW35			
2RCS-64-00-SW70 REMARKS : DR=3;ISI	ELB/PIPE 64-00,SHT 4 OF 6, -	2RCS-024-18-1	B-J/B9.11	29C		VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS			LW33A, LW34A, LW34B			
2RCS-64-00-SW82 REMARKS : DR=3;ISI	PIPE/ELB 64-00,SHT 6 OF 6, -	2RCS-012-25-1	B-J/B9.11	29C		VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS			LW60, LW61A, LW61B			
2RCS-64-00-SW83 REMARKS : DR=3;ISI	ELB/PIPE 64-00,SHT 6 OF 6, -	2RCS-012-25-1	B-J/B9.11	29C		VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS			LW61A, LW61B, LW62			
2RCS-64-00-SW93 REMARKS : DR=3;ISI	PIPE/ELB 64-00,SHT 6 OF 6, -	2RCS-012-22-1	B-J/B9.11	29C		VOL, SUR	NS
	ASSOCIATED LONGITUDINAL WELDS			LW54, LW55A, LW55B			
2RCS-64-00-SW94 REMARKS : DR=3;ISI	ELB/PIPE 64-00,SHT 6 OF 6, -	2RCS-012-22-1	B-J/B9.11	29C		VOL, SUR	ID
	ASSOCIATED LONGITUDINAL WELD			LW55A, LW55B, LW56			





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-177A-FW001 REMARKS : DP-371BE	PIPE/SOL	2RHS-002-177-1	B-J/B9.40		31A	SUR	NS
2RHS-177A-FW002 REMARKS : DP-371BE	PIPE/ELBOW	2RHS-002-177-1	B-J/B9.21		31A	SUR	NS
2RHS-177A-FW003 REMARKS : DP-371BE	PIPE/ELBOW	2RHS-002-177-1	B-J/B9.21		31A	SUR	ID
2RHS-177A-FW004 REMARKS : DP-371BE	PIPE/MOV67A	2RHS-002-177-1	B-J/B9.21		31A	SUR	NS
2RHS-177A-FW005 REMARKS : DP-371BE	PIPE/MOV67A	2RHS-002-177-1	B-J/B9.21		31A	SUR	NS
2RHS-177A-FW006 REMARKS : DP-371BE	PIPE/V224	2RHS-002-177-1	B-J/B9.40		31A	SUR	ID
2RHS-177A-FW007 REMARKS : DP-371BE	PIPE/V224	2RHS-002-177-1	B-J/B9.40		31A	SUR	NS
2RHS-177A-FW008 REMARKS : DP-371BE	PIPE/ELBOW	2RHS-002-177-1	B-J/B9.21		31A	SUR	NS
2RHS-177A-FW009 REMARKS : DP-371BE	PIPE/ELBOW	2RHS-002-177-1	B-J/B9.21		31A	SUR	ID
2RHS-177A-FW010 REMARKS : DP-371BE	PIPE/SOL	2RHS-002-177-1	B-J/B9.40		31A	SUR	NS
2RHS-177A-FW011 REMARKS : DP-371BE	PIPE/SOL	2RHS-002-188-1	B-J/B9.40		31A	SUR	NS
2RHS-177A-FW012 REMARKS : DP-371BE	PIPE/ELBOW	2RHS-002-188-1	B-J/B9.21		31A	SUR	NS
2RHS-177A-FW013 REMARKS : DP-371BE	PIPE/ELBOW	2RHS-002-188-1	B-J/B9.21		31A	SUR	NS
2RHS-177A-FW014 REMARKS : DP-371BE	PIPE/MOV67B	2RHS-002-188-1	B-J/B9.21		31A	SUR	NS
2RHS-177A-FW015 REMARKS : DP-371BE	PIPE/MOV67B	2RHS-002-188-1	B-J/B9.21		31A	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IVB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-177A-FW016 REMARKS : DP-371BE	PIPE/V227	2RHS-002-188-1	B-J/B9.40		31A	SUR	ID
2RHS-177A-FW017 REMARKS : DP-371BE	PIPE/V227	2RHS-002-188-1	B-J/B9.40		31A	SUR	NS
2RHS-177A-FW018 REMARKS : DP-371BE	PIPE/ELBOW	2RHS-002-188-1	B-J/B9.21		31A	SUR	NS
2RHS-177A-FW019 REMARKS : DP-371BE	PIPE/ELBOW	2RHS-002-188-1	B-J/B9.21		31A	SUR	NS
2RHS-177A-FW020 REMARKS : DP-371BE	PIPE/SOL	2RHS-002-188-1	B-J/B9.40		31A	SUR	NS
2RHS-66-19-FW004 REMARKS : DR=3	PIPE/MOV40A	2RHS-012-119-1	B-J/B9.11	085	31A	VOL, SUR	NS
2RHS-66-19-FW005 REMARKS : DR=3	PIPE/Z10A	2RHS-012-119-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-19-FW010 REMARKS : DR=3	PIPE/MOV24A	2RHS-012-075-1	B-J/B9.11	082	31A	VOL, SUR	NS
2RHS-66-19-FW011 REMARKS : DR=3	Z9A/PIPE	2RHS-012-075-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-21-FW002 REMARKS : DR=3	PIPE/Z11	2RHS-020-114-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-21-FW003 REMARKS : DR=3	PIPE/MOV113	2RHS-020-114-1	B-J/B9.11	081	31A	VOL, SUR	NS
2RHS-66-26-FW011 2RHS*MOV24C REMARKS : DR=3	*MOV24C/PIPE	2RHS-012-44-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-26-FW012 REMARKS : DR=3	PIPE/Z-9C	2RHS-012-44-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-31-FW012 2RHS*MOV24B REMARKS : PROPOSED SHIELDING; DR=3	*MOV24B/PIPE	2RHS-012-28-1	B-J/B9.11	083	31B	VOL, SUR	NS
2RHS-66-31-FW013	PIPE/Z-9B	2RHS-012-28-1	B-J/B9.11		31B	VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=3							
2RHS-66-32-FW006 REMARKS : DR=3	MOV40B/PIPE	2RHS-012-219-1	B-J/B9.11	086	31B	VOL, SUR	NS
2RHS-66-32-FW007 REMARKS : DR=3	PIPE/Z-10B	2RHS-012-219-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-FW004 REMARKS : DR=2	PIPE/*MOV104	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-FW006 REMARKS : DR=2	PIPE/*V143	2RHS-006-142-1	B-J/B9.11	087	31B	VOL, SUR	ID
2RHS-66-47-FW007 2RHS*V143 REMARKS : DR=2	*V143/PIPE	2RHS-006-142-1	B-J/B9.11	087	31B	VOL, SUR	NS
2RHS-66-47-FW008 REMARKS : DR=2	PIPE/TEE	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-FW016 REMARKS : DR=2	PIPE/PIPE	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-FW017 REMARKS : DR=2	PIPE/ELBOW	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	ID
2RHS-66-47-FW019 REMARKS : DR=2	PIPE/ELBOW	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-SW011 REMARKS : DR=2	PIPE/ELBOW	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-SW012 REMARKS : DR=2	ELBOW/PIPE	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-SW014 REMARKS : DR=2	PIPE/ELBOW	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	ID
2RHS-66-47-SW015 REMARKS : DR=2	ELBOW/PIPE	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-SW016 REMARKS : DR=2	PIPE/PIPE	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-47-SW019 REMARKS : DR=2	ELBOW/PIPE	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-SW021 REMARKS : DR=2	ELBOW/PIPE	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-SW028 REMARKS : DR=2	PIPE/ELBOW	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-47-SW029 REMARKS : DR=2	ELBOW/PIPE	2RHS-006-142-1	B-J/B9.11		31B	VOL, SUR	NS
2RHS-66-50-FW001 REMARKS : DR=3; 1 RW	Z-9A/PIPE	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-50-FW002 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-FW003 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-FW004 REMARKS : DR=3	PIPE/*A0V16A	2RHS-012-8-1	B-J/B9.11	068	31A	VOL, SUR	NS
2RHS-66-50-FW005 2RHS*A0V16A REMARKS : DR=3	*A0V16A/PIPE	2RHS-012-8-1	B-J/B9.11	068	31A	VOL, SUR	NS
2RHS-66-50-FW006 REMARKS : DR=3; 2 RW	PIPE/*HCV53A	2RHS-012-8-1	B-J/B9.11	074	31A	VOL, SUR	ID
2RHS-66-50-FW007 2RHS*HCV53A REMARKS : DR=3	*HCV53A/PIPE	2RHS-012-8-1	B-J/B9.11	074	31A	VOL, SUR	NS
2RHS-66-50-FW008 REMARKS : DR=3	PIPE/NOZ N6 SFEDX	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-50-FW010 REMARKS : DR=3	PIPE/PIPE	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-FWSW003 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-SW001	PIPE/ELBOW	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=3							
2RHS-66-50-SW002 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-SW004 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-SW005 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-50-SW006 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-SW009 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-SW011 REMARKS : DR=3; 2 RW	PIPE/ELBOW	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-SW012 REMARKS : DR=3; 1 RW	ELBOW/PIPE	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-50-SW013 REMARKS : DR=3; 1 RW RR-IWB-5	PIPE/ELBOW	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-SW014 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-SW016 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-SW017 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-50-SW018 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-8-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-50-SW019 REMARKS :	PIPE/PIPE	2RHS-012-8-1	B-J/B9.11		31A	SUR, VOL	NS
2RHS-66-50-SW020 REMARKS :	PIPE/PIPE	2RHS-012-8-1	B-J/B9.11		31A	SUR, VOL	NS
2RHS-66-51-FW001	Z-98/PIPE	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=3							
2RHS-66-51-FW002 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-51-FW003 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-51-FW004 REMARKS : DR=3	PIPE/*AOV16B	2RHS-012-163-1	B-J/B9.11	069	31A	VOL, SUR	NS
2RHS-66-51-FW005 2RHS*AOV16B REMARKS : DR=3	*AOV16B/PIPE	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-51-FW006 REMARKS : DR=3; 1 RW	PIPE/PIPE	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-51-FW007 REMARKS : DR=3	PIPE/PIPE	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-51-FW008 REMARKS : DR=3	PIPE/NOZ N6 SFEDX	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-51-FW009 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-51-FW010 REMARKS : DR=3; 1 RW	PIPE/*HCV53B	2RHS-012-163-1	B-J/B9.11	075	31A	VOL, SUR	NS
2RHS-66-51-FW011 2RHS*HCV53B REMARKS : DR=3	*HCV53B/PIPE	2RHS-012-163-1	B-J/B9.11	075	31A	VOL, SUR	NS
2RHS-66-51-FW016 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-51-FW017 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-51-FWSW007 REMARKS : DR=3; 1 RW	ELBOW/PIPE	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-51-SW001 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-51-SW004 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-51-SW006 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-51-SW010 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-51-SW011 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-51-SW012 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-163-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-52-FW001 REMARKS : DR=3	ELB/Z-9C	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-52-FW002 REMARKS : DR=3	ELB/PIPE	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-52-FW003 REMARKS : DR=3	PIPE/AOV16C	2RHS-012-125-1	B-J/B9.11	070	31A	VOL, SUR	NS
2RHS-66-52-FW004 REMARKS : DR=3	AOV16C/PIPE	2RHS-012-125-1	B-J/B9.11	070	31A	VOL, SUR	NS
2RHS-66-52-FW005 REMARKS : DR=3	PIPE/HCV53C	2RHS-012-125-1	B-J/B9.11	076	31A	VOL, SUR	NS
2RHS-66-52-FW006 REMARKS : DR=3	HCV53C/PIPE	2RHS-012-125-1	B-J/B9.11	076	31A	VOL, SUR	NS
2RHS-66-52-FW007 REMARKS : DR=3	PIPE/NOZ N6 SFEDX	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-52-FW011 REMARKS : DR=3	ELB/PIPE	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-52-FWSW012 REMARKS : DR=3	ELB/PIPE	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-52-SW001 REMARKS : DR=3	ELB/PIPE	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-52-SW002 REMARKS : DR=3	PIPE/ELB	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-52-SW003 REMARKS : DR=3	ELB/PIPE	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-52-SW004 REMARKS : DR=3	PIPE/ELB	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-52-SW005 REMARKS : DR=3	PIPE/ELB	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-52-SW009 REMARKS : DR=3	PIPE/ELB	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-52-SW010 REMARKS : DR=3	ELB/PIPE	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-52-SW011 REMARKS : DR=3	PIPE/ELB	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-52-SW013 REMARKS : DR=3	PIPE/ELB	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-52-SW014 REMARKS : DR=3	ELB/PIPE	2RHS-012-125-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-53-FW001 REMARKS : DR=3	Z-10A/PIPE	2RHS-012-10-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-53-FW002 REMARKS : DR=3	PIPE/*AOV39A	2RHS-012-10-1	B-J/B9.11	071	31A	VOL, SUR	NS
2RHS-66-53-FW003 2RHS*AOV39A REMARKS : DR=3	*AOV39A/PIPE	2RHS-012-10-1	B-J/B9.11	071	31A	VOL, SUR	NS
2RHS-66-53-FW004 REMARKS : DR=3	PIPE/*HCV54A	2RHS-012-10-1	B-J/B9.11	077	31A	VOL, SUR	NS
2RHS-66-53-FW005 REMARKS :	HCV54A/PIPE	2RHS-012-10-1	B-J/B9.11	077	31A	SUR, VOL	ID
2RHS-66-53-FW007	PIPE/TEE	2RHS-012-193-1	B-J/B9.11		31A	VOL, SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : - ASSOCIATED WITH LONGITUDINAL WELD LW02							
2RHS-66-53-LW02 REMARKS : PIPE	FW007/SW010	2RHS-012-193-1	B-J/B9.12		31A	SUR, VOL	ID
2RHS-66-53-SW001 REMARKS : DR-3; 2 RW	PIPE/ELBOW	2RHS-012-10-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-53-SW002 REMARKS : DR-3	ELBOW/PIPE	2RHS-012-10-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-53-SW003 REMARKS : DR-3	PIPE/ELBOW	2RHS-012-10-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-53-SW004 REMARKS : DR-3	ELBOW/PIPE	2RHS-012-10-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-53-SW005 REMARKS : DR-3	PIPE/2.00"SOL	2RHS-012-10-1	B-J/B9.32		31A	SUR	NS
2RHS-66-53-SW006 REMARKS : DR-3	PIPE/2.00 SOL	2RHS-012-10-1	B-J/B9.32		31A	SUR	ID
2RHS-66-53-SW007 REMARKS : DR-3	PIPE/ELBOW	2RHS-012-10-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-53-SW008 REMARKS : DR-3	ELBOW/PIPE	2RHS-012-10-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-53-SW009 REMARKS : DR-3	PIPE/ELBOW	2RHS-012-10-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-53-SW010 REMARKS : DR-3, - DISSIMILAR METAL WELD. ASSOCIATED LONGITUDINAL WELD LW02	ELBOW/PIPE	2RHS-012-10-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-54-FW001 REMARKS : DR-3	PIPE/Z-10B	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-54-FW002 REMARKS : DR=3	PIPE/AOV39B	2RHS-012-30-1	B-J/B9.11	072	31A	VOL, SUR	NS
2RHS-66-54-FW003 REMARKS : DR=3	AOV39B/PIPE	2RHS-012-30-1	B-J/B9.11	072	31A	VOL, SUR	NS
2RHS-66-54-FW004	PIPE/HCV54B	2RHS-012-30-1	B-J/B9.11	075	31A	VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=3							
2RHS-66-54-FW005 REMARKS : DR=3	HCV54B/PIPE	2RHS-012-30-1	B-J/B9.11	075	31A	VOL, SUR	ID
2RHS-66-54-FW006 REMARKS : - ASSOCIATED LONGITUDINAL WELD LW01	PIPE/PIPE	2RHS-012-200-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-54-FW010 REMARKS : DR=3	PIPE/ELB	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-54-FW012 REMARKS : DR=3	PIPE/2.00"SOL	2RHS-012-30-1	B-J/B9.32		31A	SUR	NS
2RHS-66-54-FWSW006 REMARKS : DR=3; 1 RW	ELB/PIPE	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-54-LW01 REMARKS : PIPE	FW006/SW012	2RHS-012-200-1	B-J/B9.12		31A	SUR, VOL	ID
2RHS-66-54-SW001 REMARKS : DR=3	PIPE/ELB	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-54-SW002 REMARKS : DR=3	ELB/PIPE	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-54-SW003 REMARKS : DR=3	PIPE/ELB	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-54-SW004 REMARKS : DR=3	ELB/PIPE	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-54-SW005 REMARKS : DR=3	PIPE/ELB	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-54-SW007 REMARKS : DR=3	PIPE/2.00"SOL	2RHS-012-30-1	B-J/B9.32		31A	SUR	ID
2RHS-66-54-SW010 REMARKS : DR=3	PIPE/ELB	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-54-SW011 REMARKS : DR=3	PIPE/ELB	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-54-SW012	ELB/PIPE	2RHS-012-30-1	B-J/B9.11		31A	VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=3, - DISSIMILAR METAL WELD. ASSOCIATED LONGITUDINAL WELD LW01								
2RHS-66-55-FW001 REMARKS : DR=3 RR-IWB-6	TEE/PIPE	2RHS-020-63-1	B-J/89.11		31A	RR-IWB-6	VOL, SUR	ID
2RHS-66-55-FW002 REMARKS : DR=3; 1 RW	PIPE/*HCV131	2RHS-020-159-1	B-J/89.11	073	31A		VOL, SUR	NS
2RHS-66-55-FW003 2RHS*HCV131 REMARKS : DR=3	*HCV131/PIPE	2RHS-020-159-1	B-J/89.11	073	31A		VOL, SUR	NS
2RHS-66-55-FW004 REMARKS : DR=3	PIPE/*MOV112	2RHS-020-159-1	B-J/89.11	080	31A		VOL, SUR	NS
2RHS-66-55-FW005 2RHS*MOV112 REMARKS : DR=3; 2 RW	*MOV112/PIPE	2RHS-020-159-1	B-J/89.11	080	31A		VOL, SUR	ID
2RHS-66-55-FW006 REMARKS : DR=3	PIPE/ELBOW	2RHS-020-159-1	B-J/89.11		31A		VOL, SUR	NS
2RHS-66-55-FW007 REMARKS : DR=3; 2 RW	PIPE/ELBOW	2RHS-020-159-1	B-J/89.11		31A		VOL, SUR	NS
2RHS-66-55-FW008 REMARKS : DR=3	PIPE/L-11	2RHS-020-159-1	B-J/89.11		31A		VOL, SUR	ID
2RHS-66-55-FW012 REMARKS : DR=3	PIPE/ELBOW	2RHS-020-159-1	B-J/89.11		31A		VOL, SUR	NS
2RHS-66-55-SW001 REMARKS : DR=3; DISSIMILAR METAL WELD	PIPE/ELBOW	2RHS-020-159-1	B-J/89.11		31A		VOL, SUR	ID
2RHS-66-55-SW002 REMARKS : DR=3	ELBOW/PIPE	2RHS-020-159-1	B-J/89.11		31A		VOL, SUR	NS
2RHS-66-55-SW005 REMARKS : DR=3	ELBOW/PIPE	2RHS-020-159-1	B-J/89.11		31A		VOL, SUR	NS
2RHS-66-55-SW006 REMARKS : DR=3	PIPE/ELBOW	2RHS-020-159-1	B-J/89.11		31A		VOL, SUR	NS
2RHS-66-55-SW009 REMARKS : DR=3; 1 RW	ELBOW/PIPE	2RHS-020-159-1	B-J/89.11		31A		VOL, SUR	NS



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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

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SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-55-SW012 REMARKS : DR=3	ELBOW/PIPE	2RHS-020-159-1	B-J/B9.11		31A	VOL, SUR	ID
2RHS-66-55-SW014 REMARKS : DR=3	ELBOW/PIPE	2RHS-020-159-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-55-SW015 REMARKS : DR=3	PIPE/ELBOW	2RHS-020-159-1	B-J/B9.11		31A	VOL, SUR	NS
2RHS-66-55-SW016 REMARKS : DR=3	ELBOW/PIPE	2RHS-020-159-1	B-J/B9.11		31A	VOL, SUR	NS

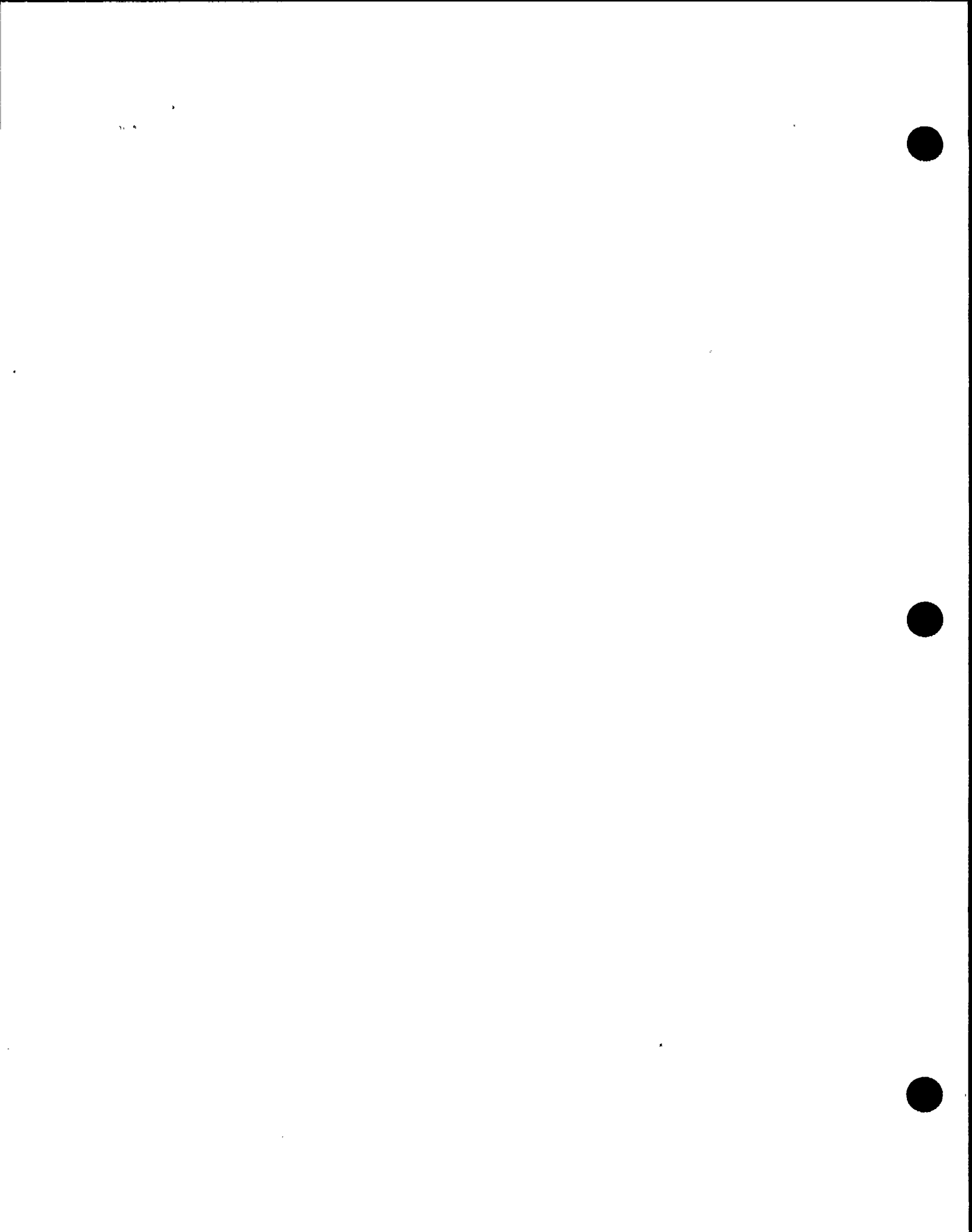




APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : SLS, STANDBY LIQUID CONTROL (SLC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2SLS-075A-FW001 REMARKS :	Z-29/PIPE	2SLS-150-91-1	B-J/B9.21		36A	SUR	ID
2SLS-075A-FW002A REMARKS :	PIPE/ELBOW	2SLS-150-91-1	B-J/B9.21		36A	SUR	NS
2SLS-075A-FW003 REMARKS :	PIPE/ELBOW	2SLS-150-91-1	B-J/B9.21		36A	SUR	NS
2SLS-075A-FW004 REMARKS :	PIPE/TEE	2SLS-150-91-1	B-J/B9.21		36A	SUR	NS
2SLS-075A-FW005A REMARKS :	TEE/REDUCER	2SLS-150-91-1	B-J/B9.21		36A	SUR	NS
2SLS-075A-FW009 REMARKS :	TEE/PIPE	2SLS-150-91-1	B-J/B9.21		36A	SUR	ID
2SLS-075A-FW010 REMARKS :	PIPE/TEE	2SLS-150-91-1	B-J/B9.21		36A	SUR	NS
2SLS-075A-FW012 REMARKS :	PIPE/TEE	2SLS-150-90-1	B-J/B9.21		36A	SUR	NS
2SLS-075A-FW013 REMARKS :	PIPE/ELBOW	2SLS-150-90-1	B-J/B9.21		36A	SUR	NS
2SLS-075A-FW014 REMARKS :	PIPE/ELBOW	2SLS-150-90-1	B-J/B9.21		36A	SUR	ID
2SLS-075A-FW017 REMARKS :	REDUCER/MOV5B	2SLS-150-90-1	B-J/B9.21		36A	SUR	NS
2SLS-075A-FW018B REMARKS :	PIPE/REDUCER	2SLS-150-90-1	B-J/B9.21		36A	SUR	NS
2SLS-075A-FW022 REMARKS :	REDUCER/MOV5A	2SLS-150-91-1	B-J/B9.21		36A	SUR	NS
2SLS-075A-FW023A REMARKS :	TEE/REDUCER	2SLS-150-91-1	B-J/B9.21		36A	SUR	ID
2SLS-088A-FW001 REMARKS : DP-375T	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : SLS, STANDBY LIQUID CONTROL (SLC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2SLS-088A-FW002 REMARKS : DP-375T	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	ID
2SLS-088A-FW003 REMARKS : DP-375T	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW004 REMARKS : DP-375T	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW005 REMARKS : DP-375T	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW006 REMARKS : DP-375T	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	ID
2SLS-088A-FW007A REMARKS : DP-375T	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW008A REMARKS : DP-375T	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW009A REMARKS : DP-375T	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW010 REMARKS : DP-375T	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	ID
2SLS-088A-FW011 REMARKS : DP-375T	PIPE/REDUCER	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW012A REMARKS : DP-375T	REDUCER/V10	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW013A REMARKS : DP-375T	REDUCER/V10	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW014 REMARKS : DP-375T	REDUCER/PIPE	2SLS-150-88-1	B-J/B9.21		36A	SUR	ID
2SLS-088A-FW015 REMARKS : DP-375T	PIPE/TEE	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW016 REMARKS :	PIPE/TEE	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : SLS, STANDBY LIQUID CONTROL (SLC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2SLS-088A-FW023 REMARKS : DP-375T	PIPE/TEE	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW024 REMARKS : DP-375T	PIPE/REDUCER	2SLS-150-88-1	B-J/B9.21		36A	SUR	ID
2SLS-088A-FW025 REMARKS : DP-375T	REDUCER/HCV114	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW026 REMARKS : DP-375T	REDUCER/HCV114	2SLS-002-94-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW039 REMARKS : - DISSIMILAR METAL WELD	PIPE/TEE	2SLS-002-94-1	B-J/B9.21		36A	SUR	ID
2SLS-088A-FW040 REMARKS :	REDUCER/TEE	2SLS-002-89-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW041 REMARKS :	TEE/PIPE	2SLS-002-89-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW042 REMARKS :	PIPE/SOL	2SLS-002-89-1	B-J/B9.40		36A	SUR	NS
2SLS-088A-FW043 REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW044A REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW045 REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	ID
2SLS-088A-FW046 REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW047 REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW048 REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088A-FW049 REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : SLS, STANDBY LIQUID CONTROL (SLC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2SLS-088A-FW050 REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088B-FW001 REMARKS : DP-375R	Z-29/PIPE	2SLS-150-88-1	B-J/B9.21		36A	SUR	ID
2SLS-088B-FW002 REMARKS : DP-375R	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088B-FW003A REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088B-FW004 REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS
2SLS-088B-FW005A REMARKS :	PIPE/ELBOW	2SLS-150-88-1	B-J/B9.21		36A	SUR	ID
2SLS-088B-FW006 REMARKS :	PIPE/PIPE	2SLS-150-88-1	B-J/B9.21		36A	SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-012A-FW001 REMARKS : DP-374X	PIPE/WOL	2WCS-002-12-1	B-J/B9.21		37A	SUR	NS
2WCS-012A-FW002 REMARKS : DP-374X	PIPE/ELBOW	2WCS-002-12-1	B-J/B9.21		37A	SUR	NS
2WCS-012A-FW003B REMARKS : DP-374X	PIPE/ELBOW	2WCS-002-12-1	B-J/B9.21		37A	SUR	ID
2WCS-012A-FW004 REMARKS : DP-374X	PIPE/ELBOW	2WCS-002-12-1	B-J/B9.21		37A	SUR	NS
2WCS-012A-FW005 REMARKS : DP-374X	PIPE/ELBOW	2WCS-002-12-1	B-J/B9.21		37A	SUR	NS
2WCS-09-05-FW001 REMARKS : DR=3	PIPE/PIPE	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-FW002 REMARKS : DR=3	PIPE/PIPE	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-FW003 REMARKS : DR=3, 2 RW	PIPE/HOV104	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-FW004 REMARKS : DR=3	PIPE/HOV104	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-FW005 REMARKS : DR=3	PIPE/8.0"X4.0"SWL	2WCS-004-1-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-FW006 REMARKS : DR=3; 1 RW	PIPE/ELB	2WCS-004-1-1	B-J/B9.11		37A	VOL, SUR	ID
2WCS-09-05-FW007 REMARKS : DR=3	PIPE/HOV 105	2WCS-004-1-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-FW008 REMARKS : DR=3, 1 RW	PIPE/HOV 105	2WCS-004-1-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-FW010 REMARKS : DR=3	PIPE/ELB	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-FW013 REMARKS : DR=3, 1RW	PIPE/ELB	2WCS-008-86-1	B-J/B9.11		37A	VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-09-05-FW014 REMARKS :	PIPE/24 X 4 SWL	2WCS-004-92-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-FW015 REMARKS : RR-IWB-6	PIPE/24 X 4 SWL	2WCS-004-98-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-FW019 REMARKS :	PIPE/PIPE	2WCS-004-2-1	B-J/B9.11		37A	SUR, VOL	ID
2WCS-09-05-FW020 REMARKS : DR=3	PIPE/ELB	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW001 REMARKS : DR=3	PIPE/ELB	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW002 REMARKS : DR=3	PIPE/ELB	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW004 REMARKS : DR=3	PIPE/ELB	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	ID
2WCS-09-05-SW006 REMARKS : DR=3	PIPE/ELB	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW007 REMARKS : DR=3	PIPE/ELB	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW008 REMARKS : DR=3	PIPE/ELB	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW009 REMARKS : DR=3	PIPE/RED	2WCS-004-2-1	B-J/B9.11		37A	VOL, SUR	ID
2WCS-09-05-SW010 REMARKS : DR=3	PIPE/RED	2WCS-008-86-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW011 REMARKS : DR=3	PIPE/ 8 X 4 SWL	2WCS-008-86-1	B-J/B9.31		37A	VOL, SUR	ID
2WCS-09-05-SW012 REMARKS : DR=3	PIPE/ELB	2WCS-008-86-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW013 REMARKS :	PIPE/ELBOW	2WCS-004-1-1	B-J/B9.11		37A	SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-09-05-SW014 REMARKS : DR=3	PIPE/ELB	2WCS-004-1-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW016 REMARKS : DR=3	PIPE/ELB	2WCS-004-1-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW017 REMARKS : DR=3	PIPE/ELB	2WCS-004-1-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-05-SW018 REMARKS : DR=3	PIPE/ELB	2WCS-004-1-1	B-J/B9.11		37A	VOL, SUR	ID
2WCS-09-05-SW020 REMARKS : DISSIMILAR WELD; DR=3	PIPE/TEE	2WCS-004-99-1	B-J/B9.11		37A RR-IWB-6	SUR, VOL	ID
2WCS-09-05-SW021 REMARKS :	PIPE/TEE	2WCS-004-98-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW022 REMARKS :	PIPE/TEE	2WCS-004-98-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW023 REMARKS :	PIPE/TEE	2WCS-004-98-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW024 REMARKS :	PIPE/TEE	2WCS-004-80-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW025 REMARKS :	PIPE/FLANGE	2WCS-004-80-1	B-J/B9.11		37A RR-IWB-6	SUR, VOL	ID
2WCS-09-05-SW026 REMARKS :	PIPE/TEE	2WCS-004-98-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW027 REMARKS :	PIPE/REDUCER	2WCS-004-98-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW028 REMARKS : DISSIMILAR WELD; DR=3	PIPE/TEE	2WCS-004-93-1	B-J/B9.11		37A	SUR, VOL	ID
2WCS-09-05-SW029 REMARKS :	PIPE/TEE	2WCS-004-92-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW030 REMARKS :	PIPE/TEE	2WCS-004-92-1	B-J/B9.11		37A	SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

. SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-09-05-SW031 REMARKS :	PIPE/TEE	2WCS-004-92-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW032 REMARKS :	PIPE/TEE	2WCS-004-60-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW033 REMARKS :	PIPE/FLANGE	2WCS-004-60-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW034 REMARKS :	PIPE/TEE	2WCS-004-92-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-05-SW035 REMARKS :	PIPE/RED	2WCS-004-92-1	B-J/B9.11		37A	SUR, VOL	ID
2WCS-09-06-FW001 REMARKS : DR=3	PIPE/MOV103	2WCS-008-86-1	B-J/B9.11	302	37A	VOL, SUR	NS
2WCS-09-06-FW002 REMARKS : DR=3	PIPE/MOV103	2WCS-008-86-1	B-J/B9.11	302	37A	VOL, SUR	ID
2WCS-09-06-FW003 REMARKS : DR=3; 1 RW	PIPE/8 X 4 SWL	2WCS-004-3-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-06-FW004 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/MOV102	2WCS-008-86-1	B-J/B9.11A	298	37A	VOL, *	ID
2WCS-09-06-FW005 REMARKS : DR=3, 3RW - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/MOV102	2WCS-008-86-1	B-J/B9.11A	298	37A	VOL, *	ID
2WCS-09-06-FW006 REMARKS : DR=3, 1 RW	PIPE/2-23	2WCS-008-86-1	B-J/B9.11		37A	VOL, SUR	ID
2WCS-09-06-FW007 REMARKS : DR=3, 1 RW	PIPE/2-23	2WCS-008-87-1	B-J/B9.11		37A	VOL, SUR	ID
2WCS-09-06-FW008 REMARKS : DR=3 - BRFAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/MOV 112	2WCS-008-87-1	B-J/B9.11		37A	VOL, *	ID
2WCS-09-06-FW009 REMARKS : DR=3	PIPE/ELB	2WCS-004-3-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-06-FW010 REMARKS : DR=3	PIPE/MOV 101	2WCS-004-3-1	B-J/B9.11		37A	VOL, SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-09-06-FW011 REMARKS : DR=3	PIPE/HOV 101	2WCS-004-3-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-06-FW013 REMARKS : DR=3	PIPE/PIPE	2WCS-025-216-1	B-J/B9.21		37A	SUR	ID
2WCS-09-06-FW016 REMARKS : DR=3	PIPE/V32	2WCS-025-216-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-FW017 REMARKS : DR=3	PIPE/V32	2WCS-025-216-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-FW018 REMARKS :	PIPE/V41	2WCS-025-4-1	B-J/B9.21		37A	SUR	ID
2WCS-09-06-FW019 REMARKS :	PIPE/V41	2WCS-025-4-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-FW021 REMARKS : DR=3	PIPE/RED	2WCS-025-216-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-FW022 REMARKS : BREAK EXCLUSION WELD. CLASS 3 WELD BUT FSAR REQUIRES VOL EXAM	PIPE/HOV112	2WCS-008-87-1	B-J/B9.11A		37A NA	VOL	ID
2WCS-09-06-FW026 REMARKS : DR=3	PIPE/ELB	2WCS-025-216-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-FW027 REMARKS : DR=3	PIPE/PIPE	2WCS-025-216-1	B-J/B9.21		37A	SUR	ID
2WCS-09-06-FW028 REMARKS : DR=3	PIPE/FLG	2WCS-008-86-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-06-FW029 REMARKS : DR=3	PIPE/FLG	2WCS-008-86-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-06-FW030 REMARKS :	PIPE/PIPE	2WCS-025-216-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-FW034 REMARKS :	PIPE/1 1/4" SOL	2WCS-004-3-1	B-J/B9.32		37A	SUR	NS
2WCS-09-06-FW036 REMARKS :	PIPE/2" SOL	2WCS-004-3-1	B-J/B9.32		37A	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-09-06-FW117 REMARKS :	PIPE/ELBOW	2WCS-025-4-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-SW001 REMARKS : DR=3	PIPE/8.0"X4.0"SWL	2WCS-008-86-1	B-J/B9.31		37A	VOL, SUR	NS
2WCS-09-06-SW002 REMARKS :	PIPE/TEE	2WCS-004-3-1	B-J/B9.11		37A	SUR, VOL	ID
2WCS-09-06-SW003 REMARKS :	PIPE/TEE	2WCS-004-3-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-06-SW005 REMARKS : DR=3	PIPE/ELB	2WCS-004-3-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-06-SW007 REMARKS : DR=3	PIPE/ELB	2WCS-004-3-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-06-SW010 REMARKS : DR=3	PIPE/RED	2WCS-004-3-1	B-J/B9.11		37A	VOL, SUR	ID
2WCS-09-06-SW011 REMARKS : DR=3	PIPE/RED	2WCS-025-216-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-SW013 REMARKS : DR=3	PIPE/ELB	2WCS-025-216-1	B-J/B9.21		37A	SUR	ID
2WCS-09-06-SW017 REMARKS :	PIPE/TEE	2WCS-025-4-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-SW018 REMARKS :	PIPE/ELBOW	2WCS-025-4-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-SW020 REMARKS :	PIPE/TEE	2WCS-025-4-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-SW021 REMARKS :	PIPE/ELBOW	2WCS-025-4-1	B-J/B9.21		37A	SUR	ID
2WCS-09-06-SW027 REMARKS :	PIPE/ELBOW	2WCS-025-4-1	B-J/B9.21		37A	SUR	NS
2WCS-09-06-SW028 REMARKS :	PIPE/TEE	2WCS-004-3-1	B-J/B9.11		37A	SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-09-06-SW029 REMARKS : DR=3	PIPE/ELB	2WCS-004-3-1	B-J/B9.11		37A	VOL, SUR	NS
2WCS-09-06-SW031 REMARKS :	PIPE/TEE	2WCS-004-3-1	B-J/B9.11		37A	SUR, VOL	NS
2WCS-09-14-FW006 REMARKS : BREAK EXCL WELD. CLASS 3 BUT FSAR REQUIRES VOL EXAM	PIPE/*V346	2WCS-008-301-3	B-J/B9.11A		37B NA	VOL	ID
2WCS-09-14-FW007 REMARKS : BREAK EXCL WELD. CLASS 3 BUT FSAR REQUIRES VOL EXAM	PIPE/*V346	2WCS-008-301-3	B-J/B9.11A		37B NA	VOL	ID
2WCS-09-14-FW008 REMARKS : BREAK EXCL WELD CLASS 3 BUR FSAR REQUIRES VOL EXAM	PIPE/MOV200	2WCS-008-301-3	B-J/B9.11A		37B NA	VOL	ID
2WCS-09-14-FW009 REMARKS : MN STEAM TUNNEL, DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/MOV 200	2WCS-008-89-1	B-J/B9.11A	303	37B	VOL, *	ID
2WCS-09-14-FW011 REMARKS : MN STM TUNNEL; DR=3	PIPE/ELB	2WCS-008-89-1	B-J/B9.11		37B	VOL, SUR	ID
2WCS-09-14-FW012 REMARKS : MN STM TUNNEL; DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/TEE	2WCS-008-89-1	B-J/B9.11A		37B	VOL, *	ID
2WCS-09-14-FW013 REMARKS : DR=3; RW - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * SEE PLAN TEXT.	PIPE/PIPE	2WCS-008-250-1	B-J/B9.11A		37B	VOL, *	ID
2WCS-09-14-FW014 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-250-1	B-J/B9.11A		37B	VOL, *	ID
2WCS-09-14-FW015 REMARKS : DR=3; 4 RW	PIPE/ELB	2WCS-008-250-1	B-J/B9.11		37B	VOL, SUR	ID
2WCS-09-14-FW016 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/TEE	2WCS-008-250-1	B-J/B9.11A		37B	VOL, *	ID
2WCS-09-14-FW017 REMARKS : MN STM TUNNEL, DR=3, 2 RW - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-89-1	B-J/B9.11A		37B	VOL, *	ID
2WCS-09-14-FW021 REMARKS : MN STM TUNNEL, DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-89-1	B-J/B9.11A		37B	VOL, *	ID
2WCS-09-14-FW024 REMARKS : MN STM TUNNEL, DR=3, 1RW	PIPE/ELB	2WCS-008-89-1	B-J/B9.11		37B	VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION.- UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	ISI CODE CAT/ITEM DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-09-14-FW029 REMARKS : MN STEAM TUNNEL, DR=3, 1RW - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-89-1	B-J/B9.11A	37B	VOL, *	ID
2WCS-09-14-FW032 REMARKS : MN STEAM TUNNEL, DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/TEE	2WCS-008-89-1	B-J/B9.11A	37B	VOL, *	ID
2WCS-09-14-SW017 REMARKS : MN STEAM TUNNEL, DR=3, 1RW - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/TEE	2WCS-008-89-1	B-J/B9.11A	37B	VOL, *	ID
2WCS-09-14-SW018 REMARKS : MN STEAM TUNNEL, DR=3.	PIPE/ELB	2WCS-008-89-1	B-J/B9.11	37B	VOL, SUR	ID
2WCS-09-14-SW022 REMARKS : MN STEAM TUNNEL, DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-89-1	B-J/B9.11A	37B	VOL, *	ID
2WCS-09-14-SW023 REMARKS : MN STEAM TUNNEL, DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-89-1	B-J/B9.11A	37B	VOL, *	ID
2WCS-09-14-SW025 REMARKS : MN STEAM TUNNEL, DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-89-1	B-J/B9.11A	37B	VOL, *	ID
2WCS-09-14-SW026 REMARKS : MN STEAM TUNNEL, DR=3.	PIPE/ELB	2WCS-008-89-1	B-J/B9.11	37B	VOL, SUR	ID
2WCS-09-14-SW027 REMARKS : MN STEAM TUNNEL, DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-89-1	B-J/B9.11A	37B	VOL, *	ID
2WCS-09-14-SW028 REMARKS : MN STEAM TUNNEL, DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-89-1	B-J/B9.11A	37B	VOL, *	ID
2WCS-09-14-SW029 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-250-1	B-J/B9.11A	37B	VOL, *	ID
2WCS-09-14-SW030 REMARKS : DR=3	PIPE/ELB	2WCS-008-250-1	B-J/B9.11	37B	VOL, SUR	ID
2WCS-09-14-SW031 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-250-1	B-J/B9.11A	37B	VOL, *	ID
2WCS-09-14-SW032 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-250-1	B-J/B9.11A	37B	VOL, *	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-09-14-SW033 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-250-1	B-J/B9.11A	37B		VOL, *	ID
2WCS-09-14-SW034 REMARKS : DR=3	PIPE/ELB	2WCS-008-250-1	B-J/B9.11	37B		VOL, SUR	ID
2WCS-09-14-SW035 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-250-1	B-J/B9.11A	37B		VOL, *	ID
2WCS-09-14-SW036 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-250-1	B-J/B9.11A	37B		VOL, *	ID
2WCS-09-14-SW038 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-250-1	B-J/B9.11A	37B		VOL, *	ID
2WCS-09-14-SW039 REMARKS : DR=3	PIPE/ELB	2WCS-008-250-1	B-J/B9.11	37B		VOL, SUR	ID
2WCS-09-14-SW040 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-250-1	B-J/B9.11A	37B		VOL, *	ID
2WCS-09-14-SW041 REMARKS : DR=3 - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/ELB	2WCS-008-250-1	B-J/B9.11A	37B		VOL, *	ID
2WCS-09-14-SW043 REMARKS : DR=3, 3RW - BREAK EXCL. WELD NOT SELECTED UNDER B-J BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT.	PIPE/TEE	2WCS-008-250-1	B-J/B9.11A	37B		VOL, *	ID
2WCS-094A-FW001 REMARKS : DP-374AA	PIPE/REDUCER	2WCS-002-94-1	B-J/B9.21	37A		SUR	NS
2WCS-094A-FW002B REMARKS : DP-374AA	PIPE/ELBOW	2WCS-002-94-1	B-J/B9.21	37A		SUR	ID
2WCS-094A-FW003 REMARKS : DP-374AA	PIPE/ELBOW	2WCS-002-94-1	B-J/B9.21	37A		SUR	NS
2WCS-094A-FW004 REMARKS : DP-374AA	PIPE/V366	2WCS-002-94-1	B-J/B9.21	37A		SUR	NS
2WCS-094A-FW005 REMARKS : DP-374AA	PIPE/V366	2WCS-002-94-1	B-J/B9.21	37A		SUR	ID
2WCS-094A-FW006 REMARKS : DP-374AA	PIPE/ELBOW	2WCS-002-94-1	B-J/B9.21	37A		SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-094A-FW007 REMARKS : DP-374AA	PIPE/ELBOW	2WCS-002-94-1	B-J/B9.21		37A	SUR	NS
2WCS-094A-FW008 REMARKS : DP-374AA	PIPE/V367	2WCS-002-94-1	B-J/B9.21		37A	SUR	NS
2WCS-100A-FW001 REMARKS : DP-374AB	PIPE/REDUCER	2WCS-002-100-1	B-J/B9.21		37A	SUR	NS
2WCS-100A-FW002 REMARKS : DP-374AB	PIPE/ELBOW	2WCS-002-100-1	B-J/B9.21		37A	SUR	ID
2WCS-100A-FW003 REMARKS : DP-374AB	PIPE/ELBOW	2WCS-002-100-1	B-J/B9.21		37A	SUR	NS
2WCS-100A-FW004 REMARKS : DP-374AB	PIPE/V368	2WCS-002-100-1	B-J/B9.21		37A	SUR	NS
2WCS-100A-FW005 REMARKS : DP-374AB	PIPE/V368	2WCS-002-100-1	B-J/B9.21		37A	SUR	NS
2WCS-100A-FW006A REMARKS : DP-374AB	PIPE/ELBOW	2WCS-002-100-1	B-J/B9.21		37A	SUR	NS
2WCS-100A-FW007A REMARKS : DP-374AB	PIPE/ELBOW	2WCS-002-100-1	B-J/B9.21		37A	SUR	ID
2WCS-100A-FW008 REMARKS : DP-374AB	PIPE/V369	2WCS-002-100-1	B-J/B9.21		37A	SUR	NS
2WCS-217A-FW001A REMARKS : DP-374AJ; SOCKET WELD	PIPE/TEE	2WCS-002-217-1	B-J/B9.40		37A	SUR	NS
2WCS-217A-FW006B REMARKS : DP-374AJ	PIPE/REDUCER	2WCS-002-217-1	B-J/B9.21		37A	SUR	NS
2WCS-217A-FW007 REMARKS : DP-374AJ	PIPE/ELBOW	2WCS-002-217-1	B-J/B9.21		37A	SUR	ID
2WCS-217A-FW008A REMARKS : DP-374AJ	PIPE/ELBOW	2WCS-002-217-1	B-J/B9.21		37A	SUR	NS
2WCS-217A-FW009 REMARKS : DP-374AJ	PIPE/ELBOW	2WCS-002-217-1	B-J/B9.21		37A	SUR	NS



REVISION 0  
05-29-87

APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

PAGE: 165

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-217A-FW010 REMARKS : DP-374AJ	PIPE/ELBOW	2WCS-002-217-1	B-J/B9.21		37A	SUR	NS



REVISION 0  
05-29-87

APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

PAGE: 166

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-10-FW300 REMARKS :	PIPE/PLATE	2CSH-012-46-1	B-K-1/B10.10		33A	SUR OR VOL	ID
2CSH-25-10-FW301 REMARKS :	PIPE/PLATE	2CSH-012-46-1	B-K-1/B10.10		33A	SUR OR VOL	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-05-FW300 REMARKS :	PIPE/PLATE	2CSL-012-4-1	B-K-1/B10.10		32A	SUR OR VOL	ID
2CSL-26-05-FW301 REMARKS :	PIPE/PLATE	2CSL-012-4-1	B-K-1/B10.10		32A	SUR OR VOL	ID
2CSL-26-05-FW302 REMARKS :	PIPE/PLATE	2CSL-012-4-1	B-K-1/B10.10		32A	SUR OR VOL	ID
2CSL-26-05-FW303 REMARKS :	PIPE/PLATE	2CSL-012-4-1	B-K-1/B10.10		32A	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-13-FW308 REMARKS : DR=2	PIPE/PLATE	2FWS-024-31-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-13-FW309 REMARKS : DR=2	PIPE/PLATE	2FWS-024-31-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-13-FW310 REMARKS : DR=2	PIPE/PLATE	2FWS-024-31-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-13-FW311 REMARKS : DR=2	PIPE/PLATE	2FWS-024-31-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-13-FW312 REMARKS :	PIPE/PLATE	2FWS-024-31-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-13-FW313 REMARKS :	PIPE/PLATE	2FWS-024-31-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-13-FW314 REMARKS :	PIPE/PLATE	2FWS-024-31-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-13-FW315 REMARKS :	PIPE/PLATE	2FWS-024-31-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-14-FW300 REMARKS : DR=2	PIPE/PLATE	2FWS-012-53-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-14-FW301 REMARKS : DR=2	PIPE/PLATE	2FWS-012-53-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-14-FW302 REMARKS : DR=2	PIPE/PLATE	2FWS-012-53-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-14-FW303 REMARKS : DR=2	PIPE/PLATE	2FWS-012-53-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-14-FW304 REMARKS :	PIPE/PLATE	2FWS-012-53-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-14-FW305 REMARKS :	PIPE/PLATE	2FWS-012-53-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-14-FW306 REMARKS :	PIPE/PLATE	2FWS-012-53-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-14-FW307 REMARKS :	PIPE/PLATE	2FWS-012-53-1	B-K-1/B10.10		06B	RR-IWB-4	SUR OR VOL	ID
2FWS-47-15-FW302 REMARKS : DR=2	PIPE/PLATE	2FWS-012-52-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW303 REMARKS : DR=2	PIPE/PLATE	2FWS-012-52-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW304 REMARKS : DR=2	PIPE/PLATE	2FWS-012-52-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW305 REMARKS : DR=2	PIPE/PLATE	2FWS-012-52-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW306 REMARKS : DR=2	PIPE/PLATE	2FWS-012-52-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW307 REMARKS : DR=2	PIPE/PLATE	2FWS-012-52-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW308 REMARKS : DR=2	PIPE/PLATE	2FWS-012-52-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW309 REMARKS : DR=2	PIPE/PLATE	2FWS-012-52-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW310 REMARKS : DR=2	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW311 REMARKS : DR=2	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW314 REMARKS :	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW315 REMARKS :	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW3X2 REMARKS : DR=2	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B		SUR OR VOL	ID
2FWS-47-15-FW3X3 REMARKS : DR=2	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B		SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-15-FW3X4 REMARKS : DR=2	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-15-FW3X5 REMARKS : DR=2	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-15-FW3X6 REMARKS : DR=2	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-15-FW3X7 REMARKS : DR=2	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-15-FW3X8 REMARKS : DR=2	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-15-FW3X9 REMARKS : DR=2	PIPE/PLATE	2FWS-012-34-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-16-FW300 REMARKS : DR=2	PIPE/PLATE	2FWS-024-32-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-16-FW301 REMARKS : DR=2	PIPE/PLATE	2FWS-024-32-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-16-FW302 REMARKS : DR=2	PIPE/PLATE	2FWS-024-32-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-16-FW303 REMARKS : DR=2	PIPE/PLATE	2FWS-024-32-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-16-FW304 REMARKS : DR=2	PIPE/PLATE	2FWS-024-32-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-16-FW305 REMARKS : DR=2	PIPE/PLATE	2FWS-024-32-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-16-FW306 REMARKS : DR=2	PIPE/PLATE	2FWS-024-32-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-16-FW307 REMARKS : DR=2	PIPE/PLATE	2FWS-024-32-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-17-FW306 REMARKS : DR=2	PIPE/PLATE	2FWS-012-54-1	B-K-1/B10.10		06B	SUR OR VOL	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-17-FW307 REMARKS : DR=2	PIPE/PLATE	2FWS-012-54-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-17-FW308 REMARKS : DR=2	PIPE/PLATE	2FWS-012-54-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-17-FW309 REMARKS : DR=2	PIPE/PLATE	2FWS-012-54-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-17-FW310 REMARKS : DR=2	PIPE/PLATE	2FWS-012-54-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-17-FW311 REMARKS :	PIPE/PLATE	2FWS-012-54-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-17-FW312 REMARKS : DR=2	PIPE/PLATE	2FWS-012-54-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-17-FW313 REMARKS : DR=2	PIPE/PLATE	2FWS-012-54-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW300 REMARKS :	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-18-FW301 REMARKS :	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-18-FW302 REMARKS :	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-18-FW303 REMARKS :	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-18-FW304 REMARKS :	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-18-FW305 REMARKS :	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B RR-IWB-4	SUR OR VOL	ID
2FWS-47-18-FW316 REMARKS : DR=2	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW317 REMARKS : DR=2	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2FWS-47-18-FW318 REMARKS : DR=2	PIPE/PLATE	2FWS-012-37-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW319 REMARKS : DR=2	PIPE/PLATE	2FWS-012-37-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW320 REMARKS : DR=2	PIPE/PLATE	2FWS-012-37-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW321 REMARKS : DR=2	PIPE/PLATE	2FWS-012-37-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW322 REMARKS : DR=2	PIPE/PLATE	2FWS-012-37-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW323 REMARKS : DR=2	PIPE/PLATE	2FWS-012-37-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW324 REMARKS : DR=2	PIPE/PLATE	2FWS-012-37-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW325 REMARKS : DR=2	PIPE/PLATE	2FWS-012-37-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW326 REMARKS : DR=2	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW327 REMARKS : DR=2	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW328 REMARKS : DR=2	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW329 REMARKS : DR=2	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW330 REMARKS : DR=2	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B	SUR OR VOL	ID
2FWS-47-18-FW331 REMARKS : DR=2	PIPE/PLATE	2FWS-012-33-1	B-K-1/B10.10		06B	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINFA MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-09-FW300 REMARKS :	PIPE/PLATE	21CS-010-70-1	B-K-1/B10.10		35A	SUR OR VOL	ID
21CS-57-09-FW301 REMARKS :	PIPE/PLATE	21CS-010-70-1	B-K-1/B10.10		35A	SUR OR VOL	ID
21CS-57-09-FW302 REMARKS :	PIPE/PLATE	21CS-010-70-1	B-K-1/B10.10		35A	SUR OR VOL	ID
21CS-57-09-FW303 REMARKS :	PIPE/PLATE	21CS-010-70-1	B-K-1/B10.10		35A	SUR OR VOL	ID
21CS-57-09-FW304 REMARKS :	PIPE/PLATE	21CS-010-70-1	B-K-1/B10.10		35A	SUR OR VOL	ID
21CS-57-09-FW305 REMARKS :	PIPE/PLATE	21CS-010-70-1	B-K-1/B10.10		35A	SUR OR VOL	ID
21CS-57-09-FW306 REMARKS :	PIPE/PLATE	21CS-010-70-1	B-K-1/B10.10		35A	SUR OR VOL	ID
21CS-57-09-FW307 REMARKS :	PIPE/PLATE	21CS-010-70-1	B-K-1/B10.10		35A	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-13-FW300 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW301 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW302 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW303 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW304 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW305 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW306 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW307 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW308 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW309 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW310 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW311 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW312 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW313 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW314 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : HSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-13-FW315 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01A	SUR OR VOL	ID
2HSS-01-13-FW316 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-13-FW317 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-13-FW318 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-13-FW319 REMARKS : DR=2	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-13-FW320 REMARKS :	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-13-FW321 REMARKS :	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-13-FW322 REMARKS :	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-13-FW323 REMARKS :	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-13-FW324 REMARKS :	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-13-FW325 REMARKS :	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-13-FW326 REMARKS :	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-13-FW327 REMARKS :	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-13-FW328 REMARKS :	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-13-FW329 REMARKS :	PIPE/PLATE	2HSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID. RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-13-FW330 REMARKS :	PIPE/PLATE	2MSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-13-FW331 REMARKS :	PIPE/PLATE	2MSS-026-43-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-13-FW332 REMARKS :	PIPE/PLATE	2MSS-026-43-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-14-FW300 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW301 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW302 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW303 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW304 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW305 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW306 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW307 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW308 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW309 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW310 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW311 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-14-FW312 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW313 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW314 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW315 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW316 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW317 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW318 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW319 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2MSS-01-14-FW320 REMARKS :	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-14-FW321 REMARKS :	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-14-FW322 REMARKS :	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-14-FW323 REMARKS :	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-14-FW324 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-14-FW325 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-14-FW326 REMARKS : DR=2	PIPE/PLATE	2MSS-026-44-1	B-K-1/B10.10		01J	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-14-FW327 REMARKS : DR=2	PIPE/PLATE	2HSS-026-44-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-14-FW328 REMARKS : DR=2	PIPE/PLATE	2HSS-026-44-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-14-FW329 REMARKS : DR=2	PIPE/PLATE	2HSS-026-44-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-14-FW330 REMARKS : DR=2	PIPE/PLATE	2HSS-026-44-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-14-FW331 REMARKS : DR=2	PIPE/PLATE	2HSS-026-44-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-14-FW332 REMARKS :	PLATE/PIPE	2HSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2HSS-01-14-FW333 REMARKS :	PLATE/PIPE	2HSS-026-44-1	B-K-1/B10.10		01B	SUR OR VOL	ID
2HSS-01-14-FW334 REMARKS :	PIPE/PLATE	2HSS-026-44-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-14-FW335 REMARKS :	PIPE/PLATE	2HSS-026-44-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-14-FW336 REMARKS :	PIPE/PLATE	2HSS-026-44-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-14-FW337 REMARKS :	PIPE/PLATE	2HSS-026-44-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-14-FW338 REMARKS :	PIPE/PLATE	2HSS-026-44-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-15-FW300 REMARKS : DR=2	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2HSS-01-15-FW301 REMARKS : DR=2	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2HSS-01-15-FW302 REMARKS : DR=2	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-15-FW303 REMARKS : DR=2	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2HSS-01-15-FW304 REMARKS : DR=2	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2HSS-01-15-FW305 REMARKS : DR=2	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2HSS-01-15-FW306 REMARKS : DR=2	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2HSS-01-15-FW307 REMARKS : DR=2	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2HSS-01-15-FW308 REMARKS : DR=2	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-15-FW309 REMARKS : DR=2	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-15-FW310 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C RR-IWB-4	SUR OR VOL	ID
2HSS-01-15-FW311 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C RR-IWB-4	SUR OR VOL	ID
2HSS-01-15-FW312 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C RR-IWB-4	SUR OR VOL	ID
2HSS-01-15-FW313 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C RR-IWB-4	SUR OR VOL	ID
2HSS-01-15-FW314 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C RR-IWB-4	SUR OR VOL	ID
2HSS-01-15-FW315 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C RR-IWB-4	SUR OR VOL	ID
2HSS-01-15-FW316 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C RR-IWB-4	SUR OR VOL	ID
2HSS-01-15-FW317 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C RR-IWB-4	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-15-FW318 REMARKS : DR=3	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-15-FW319 REMARKS : DR=3	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-15-FW320 REMARKS :	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-15-FW321 REMARKS :	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-15-FW322 REMARKS :	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-15-FW323 REMARKS :	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-15-FW324 REMARKS : DR=2	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2MSS-01-15-FW325 REMARKS : DR=2	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2MSS-01-15-FW326 REMARKS : DR=2	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2MSS-01-15-FW327 REMARKS : DR=2	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2MSS-01-15-FW328 REMARKS : DR=2	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-15-FW329 REMARKS : DR=2	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-15-FW330 REMARKS : DR=2	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-15-FW331 REMARKS : DR=2	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-15-FW332 REMARKS :	PIPE/PLATE	2MSS-026-45-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-15-FW333 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-15-FW334 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-15-FW335 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-15-FW336 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2HSS-01-15-FW337 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01C	SUR OR VOL	ID
2HSS-01-15-FW338 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-15-FW339 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-15-FW340 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-15-FW342 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-15-FW344 REMARKS :	PIPE/PLATE	2HSS-026-45-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW300 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW301 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW302 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW303 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW304 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : HSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-16-FW305 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW306 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW307 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW308 REMARKS :	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-16-FW309 REMARKS :	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-16-FW310 REMARKS :	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-16-FW311 REMARKS :	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-16-FW312 REMARKS :	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-16-FW313 REMARKS :	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-16-FW314 REMARKS :	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-16-FW315 REMARKS :	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2HSS-01-16-FW316 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW317 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW318 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2HSS-01-16-FW319 REMARKS : DR=2	PIPE/PLATE	2HSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-16-FW320 REMARKS : DR=2	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-16-FW321 REMARKS : DR=2	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-16-FW322 REMARKS : DR=2	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-16-FW323 REMARKS : DR=2	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-16-FW324 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-16-FW325 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-16-FW326 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-16-FW327 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID
2MSS-01-16-FW328 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-16-FW329 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-16-FW330 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-16-FW331 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-16-FW332 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-16-FW333 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	SUR OR VOL	ID
2MSS-01-16-FW334 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J RR-IWB-4	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-16-FW336 REMARKS : -	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	RR-IWB-4	SUR OR VOL	ID
2MSS-01-16-FW338 REMARKS :	PIPE/PLATE	2MSS-026-46-1	B-K-1/B10.10		01J	RR-IWB-4	SUR OR VOL	ID
2MSS-01-21-FW300 REMARKS : DR=2	PIPE/PLATE	2MSS-006-150-1	B-K-1/B10.10		01E		SUR OR VOL	ID
2MSS-01-21-FW301 REMARKS : DR=2	PIPE/PLATE	2MSS-006-150-1	B-K-1/B10.10		01E		SUR OR VOL	ID
2MSS-01-21-FW302 REMARKS : DR=2	PIPE/PLATE	2MSS-006-150-1	B-K-1/B10.10		01E		SUR OR VOL	ID
2MSS-01-21-FW303 REMARKS : DR=2	PIPE/PLATE	2MSS-006-150-1	B-K-1/B10.10		01E		SUR OR VOL	ID
2MSS-01-21-FW304 REMARKS : DR=2	PIPE/PLATE	2MSS-006-150-1	B-K-1/B10.10		01E		SUR OR VOL	ID
2MSS-01-21-FW305 REMARKS : DR=2	PIPE/PLATE	2MSS-006-150-1	B-K-1/B10.10		01E		SUR OR VOL	ID
2MSS-01-21-FW306 REMARKS : DR=2	PIPE/PLATE	2MSS-006-150-1	B-K-1/B10.10		01E		SUR OR VOL	ID
2MSS-01-21-FW307 REMARKS : DR=2	PIPE/PLATE	2MSS-006-150-1	B-K-1/B10.10		01E		SUR OR VOL	ID
2MSS-106A-FW021 REMARKS :	PLATE/PIPE	2MSS-002-107-1	B-K-1/B10.10		01A		SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

.SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-SW08 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 2 OF 6	2RCS-024-3-1	B-K-1/B10.10		29B	SUR OR VOL	ID
2RCS-64-00-SW09 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 2 OF 6	2RCS-024-3-1	B-K-1/B10.10		29B	SUR OR VOL	ID
2RCS-64-00-SW10 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 2 OF 6	2RCS-024-3-1	B-K-1/B10.10		29B	SUR OR VOL	ID
2RCS-64-00-SW11 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 2 OF 6	2RCS-024-3-1	B-K-1/B10.10		29B	SUR OR VOL	ID
2RCS-64-00-SW22 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 1 OF 6	2RCS-024-1-1	B-K-1/B10.10		29B	SUR OR VOL	ID
2RCS-64-00-SW23 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 1 OF 6	2RCS-024-1-1	B-K-1/B10.10		29B	SUR OR VOL	ID
2RCS-64-00-SW24 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 1 OF 6	2RCS-024-1-1	B-K-1/B10.10		29B	SUR OR VOL	ID
2RCS-64-00-SW25 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 1 OF 6	2RCS-024-1-1	B-K-1/B10.10		29B	SUR OR VOL	ID
2RCS-64-00-SW47 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 5 OF 6	2RCS-024-20-1	B-K-1/B10.10		29C	SUR OR VOL	ID
2RCS-64-00-SW48 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 5 OF 6	2RCS-024-20-1	B-K-1/B10.10		29C	SUR OR VOL	ID
2RCS-64-00-SW49 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 5 OF 6	2RCS-024-20-1	B-K-1/B10.10		29C	SUR OR VOL	ID
2RCS-64-00-SW50 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 5 OF 6	2RCS-024-20-1	B-K-1/B10.10		29C	SUR OR VOL	ID
2RCS-64-00-SW95 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 4 OF 6	2RCS-024-18-1	B-K-1/B10.10		29C	SUR OR VOL	ID
2RCS-64-00-SW96 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 4 OF 6	2RCS-024-18-1	B-K-1/B10.10		29C	SUR OR VOL	ID
2RCS-64-00-SW97 REMARKS : DR=3; ISI	PLATE/PIPE 64-00, SHT 4 OF 6	2RCS-024-18-1	B-K-1/B10.10		29C	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RCS-64-00-SW98 REMARKS : DR=3;ISI 64-00,SHT 4 OF 6	PLATE/PIPE	2RCS-024-18-1	B-K-1/B10.10		29C	SUR OR VOL	ID
PW001A 2RCS*P1A REMARKS : - SEE SUPPORT NO 8 ON ISO-64-00 SH 1/6	SUPPORT ATTACHMENT	2RCS-024-1-1	B-K-1/B10.20	.060	29B	SUR OR VOL	ID
PW001B 2RCS*P1B REMARKS : - SEE SUPPORT NO 11 ON ISO-64-00 SH 4/6	SUPPORT ATTACHMENT	2RCS-024-1-18	B-K-1/B10.20	061	29C	SUR OR VOL	ID
PW0022A 2RCS*P1A REMARKS : SEE SUPPORTS NO. 7 AND NO. 20 ON ISO 64-00 SHT 1.	SUPPORT ATTACHMENT	2RCS-024-1-1	B-K-1/B10.20		29B	SUR OR VOL	ID
PW0022B 2RCS*P1B REMARKS : SEE SUPPORTS NO. 9 AND NO. 20 ON ISO 64-00 SHT 4.	SUPPORT ATTACHMENT	2RCS-024-1-18	B-K-1/B10.20		29C	SUR OR VOL	ID
PW0023A 2RCS*P1A REMARKS : SEE SUPPORTS NO. 6 AND NO. 19 ON ISO 64-00 SHT 1.	SUPPORT ATTACHMENT	2RCS-024-1-1	B-K-1/B10.20		29B	SUR OR VOL	ID
PW0023B 2RCS*P1B REMARKS : SEE SUPPORTS NO. 10 AND NO. 19 ON ISO 64-00 SHT. 4.	SUPPORT ATTACHMENT	2RCS-024-1-18	B-K-1/B10.20		29C	SUR OR VOL	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-50-FW300 REMARKS :	PIPE/PLATE	2RHS-012-8-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-50-FW301 REMARKS :	PIPE/PLATE	2RHS-012-8-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-50-FW302 REMARKS :	PIPE/PLATE	2RHS-012-8-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-50-FW303 REMARKS :	PIPE/PLATE	2RHS-012-8-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-52-FW300 REMARKS : DR=3	PIPE/PLATE	2RHS-012-125-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-52-FW301 REMARKS : DR=3	PIPE/PLATE	2RHS-012-125-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-52-FW302 REMARKS : DR=3	PIPE/PLATE	2RHS-012-125-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-52-FW303 REMARKS : DR=3	PIPE/PLATE	2RHS-012-125-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-52-FW304 REMARKS : DR=3	PIPE/PLATE	2RHS-012-125-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-52-FW305 REMARKS : DR=3	PIPE/PLATE	2RHS-012-125-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-52-FW306 REMARKS : DR=3	PIPE/PLATE	2RHS-012-125-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-52-FW307 REMARKS : DR=3	PIPE/PLATE	2RHS-012-125-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-55-FW300 REMARKS : DR=3	PIPE/PLATE	2RHS-020-63-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-55-FW301 REMARKS : DR=3	PIPE/PLATE	2RHS-020-63-1	B-K-1/B10.10		31A	SUR OR VOL	ID
2RHS-66-55-FW302 REMARKS : DR=3	PIPE/PLATE	2RHS-020-63-1	B-K-1/B10.10		31A	SUR OR VOL	ID



REVISION 0  
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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

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SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-55-FW303 REMARKS : DR=3	PIPE/PLATE	2RHS-020-63-1	B-K-1/B10.10		31A	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2WCS-09-05-FW300 REMARKS :	PIPE/PLATE	2WCS-004-2-1	B-K-1/B10.10		37A	SUR OR VOL	ID
2WCS-09-05-FW301 REMARKS :	PIPE/PLATE	2WCS-004-2-1	B-K-1/B10.10		37A	SUR OR VOL	ID
2WCS-09-05-FW302 REMARKS :	PIPE/PLATE	2WCS-004-2-1	B-K-1/B10.10		37A	SUR OR VOL	ID
2WCS-09-05-FW303 REMARKS :	PIPE/PLATE	2WCS-004-2-1	B-K-1/B10.10		37A	SUR OR VOL	ID
2WCS-09-05-FW304 REMARKS :	PIPE/PLATE	2WCS-004-2-1	B-K-1/B10.10		37A	SUR OR VOL	ID
2WCS-09-05-FW305 REMARKS :	PIPE/PLATE	2WCS-004-2-1	B-K-1/B10.10		37A	SUR OR VOL	ID
2WCS-09-05-FW306 REMARKS :	PIPE/PLATE	2WCS-004-2-1	B-K-1/B10.10		37A	SUR OR VOL	ID
2WCS-09-05-FW307 REMARKS :	PIPE/PLATE	2WCS-004-2-1	B-K-1/B10.10		37A	SUR OR VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PC100A 2RCS*P1A	PUMP CASING	2RCS-024-1-1	B-L-2/B12.20	60	29B	RR-IWB-11	VT-3	DISG *
REMARKS : * = SEE RELIEF REQUEST RR-IWB-11								
PC100B 2RCS*P1B	PUMP CASING	2RCS-024-18-1	B-L-2/B12.20	61	29C	RR-IWB-11	VT-3	DISG *
REMARKS : * = SFE RELIEF REQUEST RR-IWB-11								





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : HSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VWMOV112 2HSS*MOV112 REMARKS : DISSIMILAR WELD		2HSS-006-150-1	B-H-1/B12.40	050	01E	VOL	EOI
VWPSV120 2HSS*PSV120 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2HSS-026-43-1	B-H-1/B12.40	031	01A	VOL	EOI
VWPSV121 2HSS*PSV121 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2HSS-026-43-1	B-H-1/B12.40	032	01A	VOL	NS
VWPSV122 2HSS*PSV122 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2HSS-026-43-1	B-H-1/B12.40	033	01A	VOL	NS
VWPSV123 2HSS*PSV123 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2HSS-026-43-1	B-H-1/B12.40	034	01A	VOL	NS
VWPSV124 2HSS*PSV124 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2HSS-026-44-1	B-H-1/B12.40	035	01B	VOL	NS
VWPSV125 2HSS*PSV125 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2HSS-026-44-1	B-H-1/B12.40	036	01B	VOL	NS
VWPSV126 2HSS*PSV126 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2HSS-026-44-1	B-H-1/B12.40	037	01B	VOL	NS
VWPSV127 2HSS*PSV127 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2HSS-026-44-1	B-H-1/B12.40	038	01B	VOL	NS
VWPSV128 2HSS*PSV128 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2HSS-026-44-1	B-H-1/B12.40	039	01B	VOL	NS
VWPSV129 2HSS*PSV129 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2HSS-026-45-1	B-H-1/B12.40	040	01C	VOL	NS
VWPSV130	VALVE BODY	2HSS-026-45-1	B-H-1/B12.40	041	01C	VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS*PSV130 REMARKS : MN STEAM SAFETY VALVE							
VWPSV131 2MSS*PSV131 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-45-1	B-M-1/B12.40	042	01C	VOL	NS
VWPSV132 2MSS*PSV132 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-45-1	B-M-1/B12.40	043	01C	VOL	NS
VWPSV133 2MSS*PSV133 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-45-1	B-M-1/B12.40	044	01C	VOL	NS
VWPSV134 2MSS*PSV134 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-46-1	B-M-1/B12.40	045	01D	VOL	NS
VWPSV135 2MSS*PSV135 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-46-1	B-M-1/B12.40	046	01D	VOL	NS
VWPSV136 2MSS*PSV136 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-46-1	B-M-1/B12.40	047	01D	VOL	NS
VWPSV137 2MSS*PSV137 REMARKS : MN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-46-1	B-M-1/B12.40	048	01D	VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWFR STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VBY100 2CSH*AOV108 REMARKS :	VALVE BODY	2CSH-012-15-1	B-M-2/B12.50	003	33A	RR-IWB-12	VT-3	DISG
VBY101 2CSH*HCV120 REMARKS :	VALVE BODY	2CHS-012-15-1	B-M-2/B12.50	001	33A	RR-IWB-12	VT-3	DISG
VBY102 2CSH*MOV107 REMARKS :	VALVE BODY	2CSH-012-4-1	B-M-2/B12.50	002	33A	RR-IWB-12	VT-3	DISG



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VBY103 2CSL*AOV101 REMARKS : CONTAINMENT ISOLATION TESTABLE CHECK	VALVE BODY	2CSL-012-4-1	B-M-2/B12.50	009	32A	RR-IWB-12	VT-3	DISG
VBY104 2CSL*HCV117 REMARKS : MAINTENANCE ISOLATION	VALVE BODY	2CSL-012-4-1	B-M-2/B12.50	007	32A	RR-IWB-12	VT-3	DISG
VBY105 2CSL*MOV104 REMARKS : CONTAINMENT ISOLATION	VALVE BODY	2CSL-012-17-1	B-M-2/B12.50	008	32A	RR-IWB-12	VT-3	DISG





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : FWS, FEEDWATER SYSTEM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	FXAM METHOD	INSPECTION FREQUENCY
VBY106 2FWS*AOV23A REMARKS :	VALVE BODY	2FWS-024-50-1	B-M-2/B12.50	017	06B	RR-IWB-12	VT-3	DISG
VBY107 2FWS*AOV23B REMARKS :	VALVE BODY	2FWS-024-51-1	B-M-2/B12.50	018	06B	RR-IWB-12	VT-3	DISG
VBY108 2FWS*HCV54A REMARKS :	VALVE BODY	2FWS-024-31-1	B-M-2/B12.50	019	06B	RR-IWB-12	VT-3	DISG
VBY109 2FWS*HCV54B REMARKS :	VALVE BODY	2FWS-024-32-1	B-M-2/B12.50	020	06B	RR-IWB-12	VT-3	DISG
VBY110 2FWS*MOV21A REMARKS :	VALVE BODY	2FWS-024-50-1	B-M-2/B12.50	021	06B	RR-IWB-12	VT-3	DISG
VBY111 2FWS*MOV21B REMARKS :	VALVE BODY	2FWS-024-51-1	B-M-2/B12.50	022	06B	RR-IWB-12	VT-3	DISG
VBY112 2FWS*V12A REMARKS :	VALVE BODY	2FWS-024-31-1	B-M-2/B12.50	023	06B	RR-IWB-12	VT-3	DISG
VBY113 2FWS*V12B REMARKS :	VALVE BODY	2FWS-024-32-1	B-M-2/B12.50	024	06B	RR-IWB-12	VT-3	DISG



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VBY114 21CS*MOV156	VALVE BODY	21CS-006-60-1	B-M-2/B12.50	026	35A	RR-IWB-12	VT-3	DISG
REMARKS : CONTAINMENT ISOLATION TESTABLE CHECK VALVE								
VBY115 21CS*MOV157	VALVE BODY	21CS-006-67-1	B-M-2/B12.50	027	35A	RR-IWB-12	VT-3	DISG
REMARKS : CONTAINMENT ISOLATION TESTABLE CHECK VALVE								
VBY116 21CS*MOV121	VALVE BODY	21CS-010-70-1	B-M-2/B12.50	028	35A	RR-IWB-12	VT-3	DISG
REMARKS : CONTAINMENT ISOLATION								
VBY117 21CS*MOV126	VALVE BODY	21CS-006-60-1	B-M-2/B12.50	025	35A	RR-IWB-12	VT-3	DISG
REMARKS : FLOW ISOLATION								
VBY118 21CS*MOV128	VALVE BODY	21CS-010-70-1	B-M-2/B12.50	029	35A	RR-IWB-12	VT-3	DISG
REMARKS : CONTAINMENT ISOLATION								



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VBY127 2MSS*MOV111 REMARKS : MAIN STEAM DRAINS CONTAINMENT ISOLATION	VALVE BODY	2MSS-006-150-1	B-M-2/B12.50	049	01E	RR-IWB-12	VT-3	DISG
VBY128 2MSS*MOV112 REMARKS : MAIN STEAM DRAINS CONTAINMENT ISOLATION	VALVE BODY	2MSS-006-150-1	B-M-2/B12.50	050	01E	RR-IWB-12	VT-3	DISG
VBY129 2MSS*MOV207 REMARKS : MAIN STEAM DRAINS HEADER ISOLATION	VALVE BODY	2MSS-006-150-1	B-M-2/B12.50	051	01E	RR-IWB-12	VT-3	DISG
VBY130 2MSS*PSV120 REMARKS : MAIN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-43-1	B-M-2/B12.50	031	01A	RR-IWB-12	VT-3	DISG
VBY131 2MSS*PSV121 REMARKS : MAIN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-43-1	B-M-2/B12.50	032	01A	RR-IWB-12	VT-3	DISG
VBY132 2MSS*PSV122 REMARKS : MAIN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-43-1	B-M-2/B12.50	033	01A	RR-IWB-12	VT-3	DISG
VBY133 2MSS*PSV123 REMARKS : MAIN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-43-1	B-M-2/B12.50	034	01A	RR-IWB-12	VT-3	DISG
VBY134 2MSS*PSV124 REMARKS : MAIN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-43-1	B-M-2/B12.50	035	01B	RR-IWB-12	VT-3	DISG
VBY135 2MSS*PSV125 REMARKS : MAIN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-43-1	B-M-2/B12.50	036	01B	RR-IWB-12	VT-3	DISG
VBY136 2MSS*PSV126 REMARKS : MAIN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-43-1	B-M-2/B12.50	037	01B	RR-IWB-12	VT-3	DISG
VBY137 2MSS*PSV127 REMARKS : MAIN STEAM SAFETY VALVE	VALVE BODY	2MSS-026-43-1	B-M-2/B12.50	038	01B	RR-IWB-12	VT-3	DISG
VBY138	VALVE BODY	2MSS-026-43-1	B-M-2/B12.50	039	01B	RR-IWB-12	VT-3	DISG



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS*PSV128 REMARKS : MAIN STEAM SAFETY VALVE								
VBY139 2MSS*PSV129	VALVE BODY	2MSS-026-45-1	B-M-2/B12.50	040	01C	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM SAFETY VALVE								
VBY140 2MSS*PSV130	VALVE BODY	2MSS-026-45-1	B-M-2/B12.50	041	01C	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM SAFETY VALVE								
VBY141 2MSS*PSV131	VALVE BODY	2MSS-026-45-1	B-M-2/B12.50	042	01C	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM SAFETY VALVE								
VBY142 2MSS*PSV132	VALVE BODY	2MSS-026-45-1	B-M-2/B12.50	043	01C	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM SAFETY VALVE								
VBY143 2MSS*PSV133	VALVE BODY	2MSS-026-45-1	B-M-2/B12.50	044	01C	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM SAFETY VALVE								
VBY144 2MSS*PSV134	VALVE BODY	2MSS-026-46-1	B-M-2/B12.50	045	01D	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM SAFETY VALVE								
VBY145 2MSS*PSV135	VALVE BODY	2MSS-026-46-1	B-M-2/B12.50	046	01D	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM SAFETY VALVE								
VBY146 2MSS*PSV136	VALVE BODY	2MSS-026-46-1	B-M-2/B12.50	047	01D	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM SAFETY VALVE								
VBY147 2MSS*PSV137	VALVE BODY	2MSS-026-46-1	B-M-2/B12.50	048	01D	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM SAFETY VALVE								
VBY178 2MSS*A0V6A	VALVE BODY	2MSS-026-43-1	B-M-2/B12.50	056	01E	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM LINE A INBD CONTAINMENT ISOL								
VBY179 2MSS*A0V6B	VALVE BODY	2MSS-026-44-1	B-M-2/B12.50	057	01E	RR-IWB-12	VT-3	DISG





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : MAIN STEAM LINE B INBD CONTAINMENT ISOL								
VBY180 2HSS*AOV6C	VALVE BODY	2HSS-026-45-1	B-M-2/B12-50	058	01E	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM LINE C INBD CONTAINMENT ISOL								
VBY181 2HSS*AOV6D	VALVE BODY	2HSS-026-46-1	B-M-2/B12.50	059	01E		VT-3	DISG
REMARKS : MAIN STEAM LINE D INBD CONTAINMENT ISOL								
VBY182 2HSS*AOV7A	VALVE BODY	2HSS-026-152-1	B-M-2/B12.50	052	01F	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM LINE A OUTBD CONTAINMENT ISOL								
VBY183 2HSS*AOV7B	VALVE BODY	2HSS-026-151-1	B-M-2/B12.50	053	01F	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM LINE B OUTB CONTAINMENT ISOL								
VBY184 2HSS*AOV7C	VALVE BODY	2HSS-026-154-1	B-M-2/B12.50	054	01F	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM LINE C OUTBD CONTAINMENT ISOL								
VBY185 2HSS*AOV7D	VALVE BODY	2HSS-026-153-1	B-M-2/B12.50	055	01F	RR-IWB-12	VT-3	DISG
REMARKS : MAIN STEAM LINE D OUTBD CONTAINMENT ISOL								



APPENDIX G  
FIRST TEN YEAR INTERVAL

WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RCS, REACTOR COOLANT (RECIRCULATION)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VBY148 2RCS*HYV17A REMARKS : RCS FLOW CONTROL LOOP A	VALVE BODY	2RCS-024-3-1	B-M-2/B12.50	062	29B	RR-IWB-12	VT-3	DISG
VBY149 2RCS*HYV17B REMARKS : RCS FLOW CONTROL LOOP B	VALVE BODY	2RCS-024-20-1	B-M-2/B12.50	063	29C	RR-IWB-12	VT-3	DISG
VBY150 2RCS*MOV10A REMARKS : RCS SUCTION ISOL LOOP A	VALVE BODY	2RCS-024-1-1	B-M-2/B12.50	064	29B	RR-IWB-12	VT-3	DISG
VBY151 2RCS*MOV10B REMARKS : RCS SUCTION ISOL LOOP B	VALVE BODY	2RCS-024-18-1	B-M-2/B12.50	065	29C	RR-IWB-12	VT-3	DISG
VBY152 2RCS*MOV18A REMARKS : RCS DISCH ISOL LOOP A	VALVE BODY	2RCS-024-3-1	B-M-2/B12.50	066	29B	RR-IWB-12	VT-3	DISG
VBY153 2RCS*MOV18B REMARKS : RCS DISCH ISOL LOOP B	VALVE BODY	2RCS-024-20-1	B-M-2/B12.50	067	29C	RR-IWB-12	VT-3	DISG



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VBY154 2RHS*AOV16A REMARKS : INBD CONTAINMENT ISO LPC1LOOP A TESTABLE CHECK	VALVE BODY	2RHS-012-8-1	B-M-2/B12.50	068	31A	RR-IWB-12	VT-3	DISG
VBY155 2RHS*AOV16B REMARKS : INBD CONTAINMENT ISO LPC1LOOP A TESTABLE CHECK	VALVE BODY	2RHS-012-163-1	B-M-2/B12.50	069	31A	RR-IWB-12	VT-3	DISG
VBY156 2RHS*AOV16C REMARKS : INBD CONTAINMENT ISO LPC1LOOP A TESTABLE CHECK	VALVE BODY	2RHS-012-125-1	B-M-2/B12.50	070	31A	RR-IWB-12	VT-3	DISG
VBY157 2RHS*AOV39A REMARKS : INBD CONTAINMENT ISO LPC1LOOP A TESTABLE CHECK	VALVE BODY	2RHS-012-198-1	B-M-2/B12.50	071	31A	RR-IWB-12	VT-3	DISG
VBY158 2RHS*AOV39B REMARKS : INBD CONTAINMENT ISO LPC1LOOP A TESTABLE CHECK	VALVE BODY	2RHS-012-30-1	B-M-2/B12.50	072	31A	RR-IWB-12	VT-3	DISG
VBY159 2RHS*HCV131 REMARKS : MAINTENANCE ISOL RHS SUCTION	VALVE BODY	2RHS-020-159-1	B-M-2/B12.50	073	31A	RR-IWB-12	VT-3	DISG
VBY160 2RHS*HCV53A REMARKS : MAINTENANCE ISOL LOOP A	VALVE BODY	2RHS-012-8-1	B-M-2/B12.50	074	31A	RR-IWB-12	VT-3	DISG
VBY161 2RHS*HCV53B REMARKS : MAINTENANCE ISOL LOOP B	VALVE BODY	2RHS-012-163-1	B-M-2/B12.50	075	31A	RR-IWB-12	VT-3	DISG
VBY162 2RHS*HCV53C REMARKS : MAINTENANCE ISOL LOOP C	VALVE BODY	2RHS-012-125-1	B-M-2/B12.50	076	31A	RR-IWB-12	VT-3	DISG
VBY163 2RHS*HCV54A REMARKS : MAINTENANCE ISOL LOOP A	VALVE BODY	2RHS-012-193-1	B-M-2/B12.50	077	31A	RR-IWB-12	VT-3	DISG
VBY164 2RHS*HCV54B REMARKS : MAINTENANCE ISOL LOOP A	VALVE BODY	2RHS-012-30-1	B-M-2/B12.50	078	31A	RR-IWB-12	VT-3	DISG
VBY165	VALVE BODY	2RHS-006-142-1	B-M-2/B12.50	079	31B	RR-IWB-12	VT-3	DISG



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS*MOV104 REMARKS : HEAD SPRAY ISOLATION								
VBY166 2RHS*MOV112	VALVE BODY	2RHS-020-159-1	B-M-2/B12.50	080	31A	RR-IWB-12	VT-3	DISG
REMARKS : INBD CONTAINMENT ISOL RHS SUCTION								
VBY167 2RHS*MOV113	VALVE BODY	2RHS-020-159-1	B-M-2/B12.50	081	31A	RR-IWB-12	VT-3	DISG
REMARKS : OTBD CONTAINMENT ISOL RHS SUCTION								
VBY168 2RHS*MOV24A	VALVE BODY	2RHS-012-75-1	B-M-2/B12.50	082	31A	RR-IWB-12	VT-3	DISG
REMARKS : OTUD CONTAINMENT ISOL LPCI LOOP A								
VBY169 2RHS*MOV24B	VALVE BODY	2RHS-012-28-1	B-M-2/B12.50	083	31B	RR-IWB-12	VT-3	DISG
REMARKS : OTBD CONTAINMENT ISOL LPCI LOOP B								
VBY170 2RHS*MOV24C	VALVE BODY	2RHS-012-44-1	B-M-2/B12.50	084	31B	RR-IWB-12	VT-3	DISG
REMARKS : OTBD CONTAINMENT ISOL LPCI LOOP C								
VBY171 2RHS*MOV40A	VALVE BODY	2RHS-012-119-1	B-M-2/B12.50	085	31A	RR-IWB-12	VT-3	DISG
REMARKS : OUTBD CONTAINMENT ISOL RHS RET LOOP A								
VBY172 2RHS*MOV40B	VALVE BODY	2RHS-012-219-1	B-M-2/B12.50	086	31B	RR-IWB-12	VT-3	DISG
REMARKS : OUTBD CONTAINMENT ISOL RHS RET LOOP B								
VBY173 2RHS*V143	VALVE BODY	2RHS-006-142-1	B-M-2/B12.50	087	31B	RR-IWB-12	VT-3	DISG
REMARKS : HEAD SPRAY ISOLATION								





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : WCS, REACTOR WATER CLEANUP (RWCU)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VBY174 2WCS*MOV102 REMARKS : CONTAINMENT ISOLATION	VALVE BODY	2WCS-008-86-1	B-M-2/B12.50	298	37A	RR-IWB-12	VT-3	DISG
VBY175 2WCS*MOV112 REMARKS : RECIRC SYSTEM ISOLATION	VALVE BODY	2WCS-008-86-1	B-M-2/B12.50	299	37A	RR-IWB-12	VT-3	DISG
VBY176 2WCS*MOV103 REMARKS : CONTAINMENT ISOLATION	VALVE BODY	2WCS-008-87-1	B-M-2/B12.50	302	37A	RR-IWB-12	VT-3	DISG
VBY177 2WCS*MOV200 REMARKS : FEEDWATER RETURN ISOL	VALVE BODY	2WCS-008-89-1	B-M-2/B12.50	303	37B	RR-IWB-12	VT-3	DISG



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
CS HDR-1 REMARKS : - ACCESSIBLE AREAS OF HEADER AND BRACKETS	CS HDR		B-N-1/B13.10			VT-3	1P, 2P, 3P
CS SPRGR-1 REMARKS : - ACCESSIBLE AREAS	CS SPRGR		B-N-1/B13.10			VT-3	1P, 2P, 3P
CS SPRGR-203 REMARKS : - ACCESSIBLE AREAS OF BRACKETS AND SUPPORTS	CS SPRGR BRKTS		B-N-1/B13.10	203		VT-3	1P, 2P, 3P
FUEL COILS-1 REMARKS : - ACCESSIBLE AREAS	FUEL CELLS		B-N-1/B13.10			VT-3	1P, 2P, 3P
FW SPRGR-1 REMARKS : - ACCESSIBLE AREAS	FW SPRGR		B-N-1/B13.10			VT-3	1P, 2P, 3P
FW SPRGR-202 REMARKS : - ACCESSIBLE PORTIONS OF BRACKETS AND SUPPORTS	FW SPRGR BRKTS		B-N-1/B13.10	202		VT-3	1P, 2P, 3P
JET PUMPS-291 REMARKS : - ACCESSIBLE AREAS OF PUMPS, RISERS, RESTRAINTS AND INSTRUMENT LINES. SENSING LINES MUST BE EXAMINED AS RECOMMENDED IN SIL 420.	JET PUMPS		B-N-1/B13.10	291		VT-3	1P, 2P, 3P
MOISTURE SEP-1 REMARKS : - ACCESSIBLE AREAS	MOISTURE SEP		B-N-1/B13.10			VT-3	1P, 2P, 3P
STEAM DRYER-1 REMARKS : - ACCESSIBLE AREAS	STEAM DRYER		B-N-1/B13.10			VT-3	1P, 2P, 3P
VESSEL INTERIOR-1 REMARKS : - ACCESSIBLE AREAS (INCLUDED IN THESE EXAMINATIONS ARE REMOTE VISUAL INSPECTIONS OF THE INCORE DRY TUBES AS RECOMMENDED IN SIL 409)	VESSEL SHELL INTERIOR		B-N-1/B13.10			VT-3	1P, 2P, 3P

<del>CORE STRUCTURE-1 REMARKS : - EXAMINE ACCESSIBLE SURFACES</del>	<del>TOP GUIDE</del>		<del>B-N-2/B13.40</del>			<del>VT-3</del>	<del>E01</del>
<del>CORE STRUCTURE-2 REMARKS : - EXAMINE ACCESSIBLE SURFACES</del>	<del>CORE SHROUD</del>		<del>B-N-2/B13.40</del>			<del>VT-3</del>	<del>E01</del>
<del>CORE STRUCTURE-279 REMARKS : - EXAMINE ACCESSIBLE SURFACES</del>	<del>SHROUD SUPPORT STUBS</del>		<del>B-N-2/B13.40</del>	<del>279</del>		<del>VT-3</del>	<del>E01</del>
<del>CORE STRUCTURE-3 REMARKS : - EXAMINE ACCESSIBLE SURFACES</del>	<del>CORE PLATE</del>		<del>B-N-2/B13.40</del>			<del>VT-3</del>	<del>E01</del>
<del>CS SPARGER-203</del>	<del>BRACKETS</del>		<del>B-N-2/B13.30</del>	<del>203</del>		<del>VT-3</del>	<del>E01</del>



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IVB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
<del>CS HDR-1</del>	<del>CS HDR</del>		<del>B-N-1/B13.10</del>			<del>VT-3</del>	<del>1P, 2P, 3P</del>
<del>REMARKS : - ACCESSIBLE AREAS OF HEADER AND BRACKETS</del>							
<del>CS SPRGR-1</del>	<del>CS SPRGR</del>		<del>B-N-1/B13.10</del>			<del>VT-3</del>	<del>1P, 2P, 3P</del>
<del>REMARKS : - ACCESSIBLE AREAS</del>							
<del>CS SPRGR-203</del>	<del>CS SPRGR BRKTS</del>		<del>B-N-1/B13.10</del>	<del>203</del>		<del>VT-3</del>	<del>1P, 2P, 3P</del>
<del>REMARKS : - ACCESSIBLE AREAS OF BRACKETS AND SUPPORTS</del>							
<del>FUEL COILS-1</del>	<del>FUEL CELLS</del>		<del>B-N-1/B13.10</del>			<del>VT-3</del>	<del>1P, 2P, 3P</del>
<del>REMARKS : - ACCESSIBLE AREAS</del>							
<del>FW SPRGR-1</del>	<del>FW SPRGR</del>		<del>B-N-1/B13.10</del>			<del>VT-3</del>	<del>1P, 2P, 3P</del>
<del>REMARKS : - ACCESSIBLE AREAS</del>							
<del>FW SPRGR-202</del>	<del>FW SPRGR BRKTS</del>		<del>B-N-1/B13.10</del>	<del>202</del>		<del>VT-3</del>	<del>1P, 2P, 3P</del>
<del>REMARKS : - ACCESSIBLE PORTIONS OF BRACKETS AND SUPPORTS</del>							
<del>JET PUMPS-291</del>	<del>JET PUMPS</del>		<del>B-N-1/B13.10</del>	<del>291</del>		<del>VT-3</del>	<del>1P, 2P, 3P</del>
<del>REMARKS : - ACCESSIBLE AREAS OF PUMPS, RISERS, RESTRAINTS AND INSTRUMENT LINES. SENSING LINES MUST BE EXAMINED AS RECOMMENDED IN SIL 420.</del>							
<del>MOISTURE SEP-1</del>	<del>MOISTURE SEP</del>		<del>B-N-1/B13.10</del>			<del>VT-3</del>	<del>1P, 2P, 3P</del>
<del>REMARKS : - ACCESSIBLE AREAS</del>							
<del>STEAM DRYER-1</del>	<del>STEAM DRYER</del>		<del>B-N-1/B13.10</del>			<del>VT-3</del>	<del>1P, 2P, 3P</del>
<del>REMARKS : - ACCESSIBLE AREAS</del>							
<del>VESSEL INTERIOR-1</del>	<del>VESSEL SHELL INTERIOR</del>		<del>B-N-1/B13.10</del>			<del>VT-3</del>	<del>1P, 2P, 3P</del>
<del>REMARKS : - ACCESSIBLE AREAS (INCLUDED IN THESE EXAMINATIONS ARE REMOTE VISUAL INSPECTIONS OF THE INCORE DRY TUBES AS RECOMMENDED IN SIL 409)</del>							
<del>CORE STRUCTURE-1</del>	<del>TOP GUIDE</del>		<del>B-N-2/B13.40</del>			<del>VT-3</del>	<del>EOI</del>
<del>REMARKS : - EXAMINE ACCESSIBLE SURFACES</del>							
<del>CORE STRUCTURE-2</del>	<del>CORE SHROUD</del>		<del>B-N-2/B13.40</del>			<del>VT-3</del>	<del>EOI</del>
<del>REMARKS : - EXAMINE ACCESSIBLE SURFACES</del>							
<del>CORE STRUCTURE-279</del>	<del>SHROUD SUPPORT STUBS</del>		<del>B-N-2/B13.40</del>	<del>279</del>		<del>VT-3</del>	<del>EOI</del>
<del>REMARKS : - EXAMINE ACCESSIBLE SURFACES</del>							
<del>CORE STRUCTURE-3</del>	<del>CORE PLATE</del>		<del>B-N-2/B13.40</del>			<del>VT-3</del>	<del>EOI</del>
<del>REMARKS : - EXAMINE ACCESSIBLE SURFACES</del>							
CS SPARGER-203	BRACKETS		B-N-2/B13.30	203		VT-3	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : - EXAMINE ACCESSIBLE ATTACHMENT WELDS							
FWR SPARGER-222	BRACKETS		B-N-2/B13.30	222		VT-3	E01
REMARKS : - EXAMINE ACCESSIBLE ATTACHMENT WELDS							
JET PUMPS-233	BRACKETS, SUPPORTS		B-N-2/B13.20	233		VT-1	E01
REMARKS : - EXAMINE ACCESSIBLE ATTACHMENT WELDS							
SHROUD-279	SUPPORT STUBS		B-N-2/B13.30	279		VT-3	E01
REMARKS : - EXAMINE ACCESSIBLE ATTACHMENT WELDS							
STEAM DRYER-168	SUPPORT BRACKETS		B-N-2/B13.30	168		VT-3	E01
REMARKS : EXAMINE ACCESSIBLE ATTACHMENT WELDS							
STEAM DRYER-201	GUIDE ROD BRKTS		B-N-2/B13.30	201		VT-3	E01
REMARKS : - EXAMINE ACCESSIBLE ATTACHMENT WELDS							
STEAM DRYER-219	HOLD DOWN BRACKETS		B-N-2/B13.30	219		VT-3	E01
REMARKS : EXAMINE ACCESSIBLE ATTACHMENT WELDS							
SURV SPEC MOUNT - 233.1	PADS/BRACKETS		B-N-2/B13.30	279		VT-3	E01
REMARKS : EXAMINE ACCESSIBLE ATTACHMENT WELDS							
SURV SPEC MOUNT-23 3	PADS/BRACKETS		B-N-2/B13.20	233		VT-1	E01
REMARKS : EXAMINE ACCESSIBLE ATTACHMENT WELDS IN BELTLINE REGION							

<del>2RPV-CRDH001A</del>	<del>CRD 18-03</del>		<del>B-0/B14.10</del>	<del>295</del>	<del>RR-IWB-1</del>	<del>SUR, VOL</del>	<del>E01</del>
<del>REMARKS :</del>							
<del>2RPV-CRDH001B</del>	<del>CRD 18-03</del>		<del>B-0/B14.10</del>	<del>295</del>	<del>RR-IWB-1</del>	<del>SUR, VOL</del>	<del>E01</del>
<del>REMARKS :</del>							
<del>2RPV-CRDH002A</del>	<del>CRD 22-03</del>		<del>B-0/B14.10</del>	<del>295</del>		<del>SUR, VOL</del>	<del>NS</del>
<del>REMARKS :</del>							
<del>2RPV-CRDH002B</del>	<del>CRD 22-03</del>		<del>B-0/B14.10</del>	<del>295</del>		<del>SUR, VOL</del>	<del>NS</del>
<del>REMARKS :</del>							
<del>2RPV-CRDH003A</del>	<del>CRD 26-03</del>		<del>B-0/B14.10</del>	<del>295</del>		<del>SUR, VOL</del>	<del>NS</del>
<del>REMARKS :</del>							
<del>2RPV-CRDH003B</del>	<del>CRD 26-03</del>		<del>B-0/B14.10</del>	<del>295</del>		<del>SUR, VOL</del>	<del>NS</del>
<del>REMARKS :</del>							





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : - EXAMINE ACCESSIBLE ATTACHMENT WELDS							
FWR SPARGER-222	BRACKETS		B-N-2/B13.30	222		VT-3	E01
REMARKS : - EXAMINE ACCESSIBLE ATTACHMENT WELDS							
JET PUMPS-233	BRACKETS, SUPPORTS		B-N-2/B13.20	233		VT-1	E01
REMARKS : - EXAMINE ACCESSIBLE ATTACHMENT WELDS							
SHROUD-279	SUPPORT STUBS		B-N-2/B13.30	279		VT-3	E01
REMARKS : - EXAMINE ACCESSIBLE ATTACHMENT WELDS							
STEAM DRYER-168	SUPPORT BRACKETS		B-N-2/B13.30	168		VT-3	E01
REMARKS : EXAMINE ACCESSIBLE ATTACHMENT WELDS							
STEAM DRYER-201	GUIDE ROD BRKTS		B-N-2/B13.30	201		VT-3	E01
REMARKS : - EXAMINE ACCESSIBLE ATTACHMENT WELDS							
STEAM DRYER-219	HOLD DOWN BRACKETS		B-N-2/B13.30	219		VT-3	E01
REMARKS : EXAMINE ACCESSIBLE ATTACHMENT WELDS							
SURV SPEC MOUNT - PADS/BRACKETS 233.1			B-N-2/B13.30	279		VT-3	E01
REMARKS : EXAMINE ACCESSIBLE ATTACHMENT WELDS							
SURV SPEC MOUNT-23 3	PADS/BRACKETS		B-N-2/B13.20	233		VT-1	E01
REMARKS : EXAMINE ACCESSIBLE ATTACHMENT WELDS IN BELTLINE REGION							
2RPV-CRDH001A	CRD 18-03		B-0/B14.10	295	RR-IWB-1	SUR, VOL	E01
REMARKS :							
2RPV-CRDH001B	CRD 18-03		B-0/B14.10	295	RR-IWB-1	SUR, VOL	E01
REMARKS :							
2RPV-CRDH002A	CRD 22-03		B-0/B14.10	295		SUR, VOL	NS
REMARKS :							
2RPV-CRDH002B	CRD 22-03		B-0/B14.10	295		SUR, VOL	NS
REMARKS :							
2RPV-CRDH003A	CRD 26-03		B-0/B14.10	295		SUR, VOL	NS
REMARKS :							
2RPV-CRDH003B	CRD 26-03		B-0/B14.10	295		SUR, VOL	NS
REMARKS :							



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

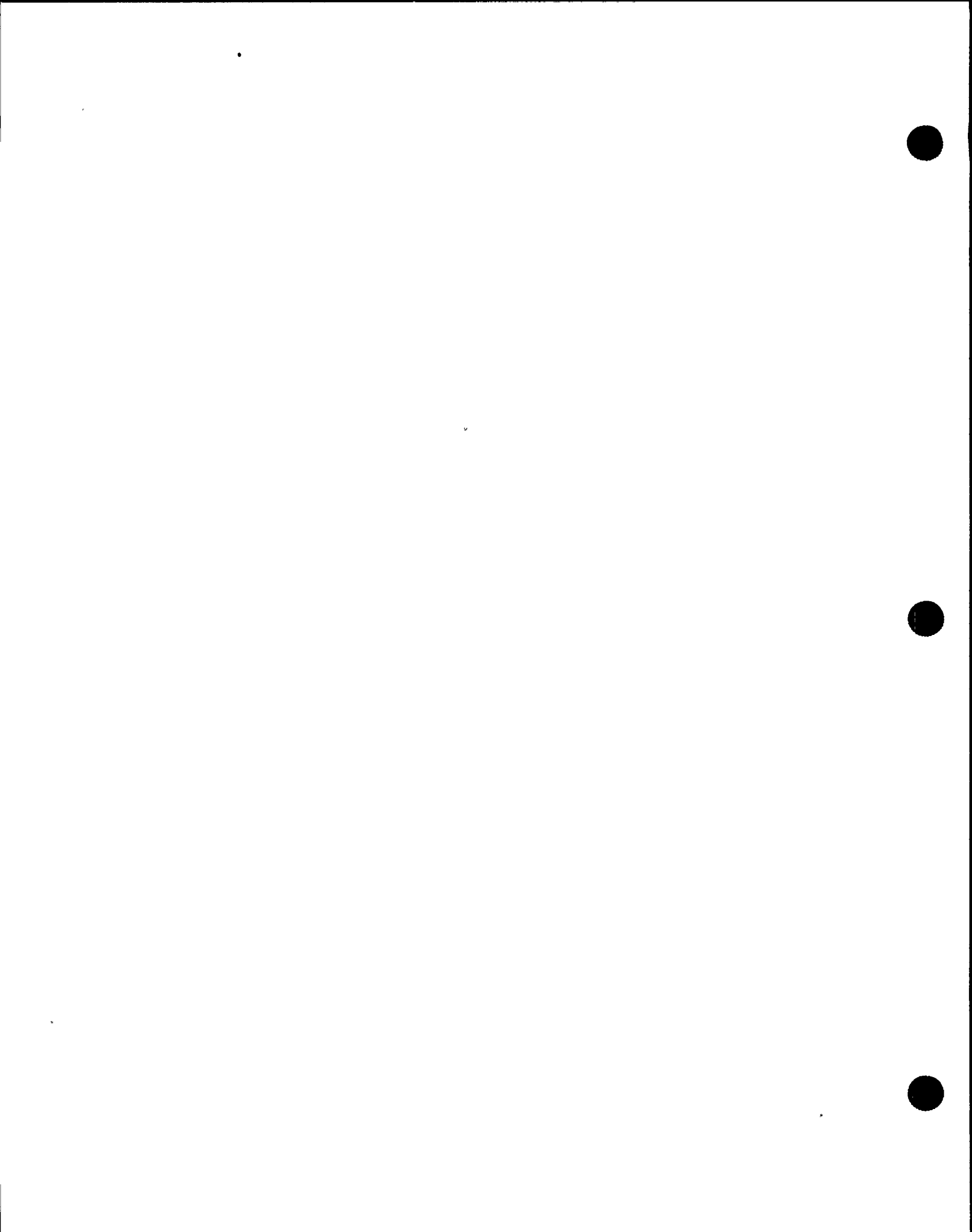
WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-CRDH004A REMARKS :	CRD 30-03		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH004B REMARKS :	CRD 30-03		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH005A REMARKS :	CRD 34-03		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH005B REMARKS :	CRD 34-03		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH006A REMARKS :	CRD 38-03		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH006B REMARKS :	CRD 38-03		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH007A REMARKS :	CRD 42-03		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH007B REMARKS :	CRD 42-03		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH008A REMARKS :	CRD 14-07		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH008B REMARKS :	CRD 14-07		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH009A REMARKS :	CRD 46-07		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH009B REMARKS :	CRD 46-07		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH010A REMARKS :	CRD 10-11		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH010B REMARKS :	CRD 10-11		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH011A REMARKS :	CRD 50-11		B-0/B14.10	295		SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-CRDH011B REMARKS :	CRD 50-11		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH012A REMARKS :	CRD 06-15		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH012B REMARKS :	CRD 06-15		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH013A REMARKS :	CRD 02-19		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH013B REMARKS :	CRD 02-19		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH014A REMARKS :	CRD 58-19		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH014B REMARKS :	CRD 58-19		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH015A REMARKS :	CRD 02-23		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH015B REMARKS :	CRD 02-23		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH016A REMARKS :	CRD 02-27		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH016B REMARKS :	CRD 02-27		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH017A REMARKS :	CRD 02-31		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH017B REMARKS :	CRD 02-31		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH018A REMARKS :	CRD 02-35		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH018B REMARKS :	CRD 02-35		B-0/B14.10	295		SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-CRDH019A REMARKS :	CRD 02-39		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH019B REMARKS :	CRD 02-39		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH020A REMARKS :	CRD 02-43		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH020B REMARKS :	CRD 02-43		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH021A REMARKS :	CRD 58-23		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH021B REMARKS :	CRD 58-23		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH022A REMARKS :	CRD 58-27		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH022B REMARKS :	CRD 58-27		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH023A REMARKS :	CRD 58-31		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH023B REMARKS :	CRD 58-31		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH024A REMARKS :	CRD 58-35		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH024B REMARKS :	CRD 58-35		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH025A REMARKS :	CRD 58-39		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH025B REMARKS :	CRD 58-39		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH026A REMARKS :	CRD 58-43		B-0/B14.10	295		SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-CRDH026B REMARKS :	CRD 58-43		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH027A REMARKS :	CRD 54-47		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH027B REMARKS :	CRD 54-47		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH028A REMARKS :	CRD 54-15		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH028B REMARKS :	CRD 54-15		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH029A REMARKS :	CRD 06-47		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH029B REMARKS :	CRD 06-47		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH030A REMARKS :	CRD 50-51		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH030B REMARKS :	CRD 50-51		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH031A REMARKS :	CRD 10-51		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH031B REMARKS :	CRD 10-51		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH032A REMARKS :	CRD 46-55		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH032B REMARKS :	CRD 46-55		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH033A REMARKS :	CRD 14-55		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH033B REMARKS :	CRD 14-55		B-0/B14.10	295		SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RPV, REACTOR PRESSURE VESSEL

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RPV-CRDH034A REMARKS :	CRD 18-59		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH034B REMARKS :	CRD 18-59		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH035A REMARKS :	CRD 22-59		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH035B REMARKS :	CRD 22-59		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH036A REMARKS :	CRD 26-59		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH036B REMARKS :	CRD 26-59		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH037A REMARKS :	CRD 30-59		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH037B REMARKS :	CRD 30-59		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH038A REMARKS :	CRD 34-59		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH038B REMARKS :	CRD 34-59		B-0/B14.10	295	RR-IWB-1	SUR, VOL	EOI
2RPV-CRDH039A REMARKS :	CRD 38-59		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH039B REMARKS :	CRD 38-59		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH040A REMARKS :	CRD 42-59		B-0/B14.10	295		SUR, VOL	NS
2RPV-CRDH040B REMARKS :	CRD 42-59		B-0/B14.10	295		SUR, VOL	NS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
HW100A 2RHS*E1A REMARKS : DR=3 HEAD/SHELL	HEAD TO SHELL	2RHS-018-4-2	C-A/C1.20	091	RR-IWC-5	VOL	ID
HW100B 2RHS*E1B REMARKS : DR=3 HEAD/SHELL	HEAD TO SHELL	2RHS-018-24-2	C-A/C1.20	092		VOL	NS
HW101A 2RHS*E1A REMARKS : FLANGE TO SHELL	HEAD TO SHELL	2RHS-018-4-2	C-A/C1.10	091	RR-IWC-5	VOL	ID
HW101B 2RHS*E1B REMARKS : FLANGE TO SHELL	FLANGE TO SHELL	2RHS-018-24-2	C-A/C1.10	092		VOL	NS
<del>HW102A 2RHS*E1A REMARKS : DR=3 NOZZLE/SHELL</del>	<del>NOZZLE TO SHELL</del>	<del>2RHS-018-4-2</del>	<del>C-B/C2.21</del>	<del>091</del>	<del>RR-IWC-5</del>	<del>SUR, VOL</del>	<del>ID</del>
<del>HW102B 2RHS*E1B REMARKS : DR=3 NOZZLE/SHELL</del>	<del>NOZZLE TO SHELL</del>	<del>2RHS-018-24-2</del>	<del>C-B/C2.21</del>	<del>092</del>		<del>SUR, VOL</del>	<del>NS</del>
<del>HW103A 2RHS*E1A REMARKS : DR=3 NOZZLE/HEAD</del>	<del>NOZZLE TO SHELL</del>	<del>2RHS-020-185-2</del>	<del>C-B/C2.21</del>	<del>091</del>	<del>RR-IWC-5</del>	<del>SUR, VOL</del>	<del>ID</del>
<del>HW103B 2RHS*E1B REMARKS : DR=3 NOZ/HEAD</del>	<del>NOZZLE TO HEAD</del>	<del>2RHS-020-208-2</del>	<del>C-B/C2.21</del>	<del>092</del>		<del>SUR, VOL</del>	<del>NS</del>
<del>HW104A 2RHS*E1A REMARKS : NOZ N3 INNER RADIUS</del>	<del>NOZZLE INSIDE RADIUS</del>	<del>2RHS-020-185-2</del>	<del>C-B/C2.22</del>	<del>091</del>		<del>VOL</del>	<del>ID</del>
<del>HW104B 2RHS*E1B REMARKS : NOZ N3 INNER RADIUS</del>	<del>NOZZLE INSIDE RADIUS</del>	<del>2RHS-020-208-2</del>	<del>C-B/C2.22</del>	<del>092</del>		<del>VOL</del>	<del>NS</del>
<del>HW105A 2RHS*E1A REMARKS : NOZ N4 INNER RADIUS</del>	<del>NOZZLE INSIDE RADIUS</del>	<del>2RHS-018-4-2</del>	<del>C-B/C2.22</del>	<del>091</del>	<del>RR-IWC-5</del>	<del>VOL</del>	<del>ID</del>
<del>HW105B</del>	<del>NOZZLE INSIDE RADIUS</del>	<del>2RHS-018-24-2</del>	<del>C-B/C2.22</del>	<del>092</del>		<del>VOL</del>	<del>NS</del>



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
<del>HW100A 2RHS*E1A REMARKS : DR=3 HEAD/SHELL</del>	<del>HEAD TO SHELL</del>	<del>2RHS-018-4-2</del>	<del>C-A/C1.20</del>	<del>091</del>	<del>RR-IWC-5</del>	<del>VOL</del>	<del>ID</del>
<del>HW100B 2RHS*E1B REMARKS : DR=3 HEAD/SHELL</del>	<del>HEAD TO SHELL</del>	<del>2RHS-018-24-2</del>	<del>C-A/C1.20</del>	<del>092</del>		<del>VOL</del>	<del>NS</del>
<del>HW101A 2RHS*E1A REMARKS : FLANGE TO SHELL</del>	<del>HEAD TO SHELL</del>	<del>2RHS-018-4-2</del>	<del>C-A/C1.10</del>	<del>091</del>	<del>RR-IWC-5</del>	<del>VOL</del>	<del>ID</del>
<del>HW101B 2RHS*E1B REMARKS : FLANGE TO SHELL</del>	<del>FLANGE TO SHELL</del>	<del>2RHS-018-24-2</del>	<del>C-A/C1.10</del>	<del>092</del>		<del>VOL</del>	<del>NS</del>
HW102A 2RHS*E1A REMARKS : DR=3 NOZZLE/SHELL	NOZZLE TO SHELL	2RHS-018-4-2	C-B/C2.21	091	RR-IWC-5	SUR, VOL	ID
HW102B 2RHS*E1B REMARKS : DR=3 NOZZLE/SHELL	NOZZLE TO SHELL	2RHS-018-24-2	C-B/C2.21	092		SUR, VOL	NS
HW103A 2RHS*E1A REMARKS : DR=3 NOZZLE/HEAD	NOZZLE TO SHELL	2RHS-020-185-2	C-B/C2.21	091	RR-IWC-5	SUR, VOL	ID
HW103B 2RHS*E1B REMARKS : DR=3 NOZ/HEAD	NOZZLE TO HEAD	2RHS-020-208-2	C-B/C2.21	092		SUR, VOL	NS
HW104A 2RHS*E1A REMARKS : NOZ N3 INNER RADIUS	NOZZLE INSIDE RADIUS	2RHS-020-185-2	C-B/C2.22	091		VOL	ID
HW104B 2RHS*E1B REMARKS : NOZ N3 INNER RADIUS	NOZZLE INSIDE RADIUS	2RHS-020-208-2	C-B/C2.22	092		VOL	NS
HW105A 2RHS*E1A REMARKS : NOZ N4 INNER RADIUS	NOZZLE INSIDE RADIUS	2RHS-018-4-2	C-B/C2.22	091	RR-IWC-5	VOL	ID
HW105B	NOZZLE INSIDE RADIUS	2RHS-018-24-2	C-B/C2.22	092		VOL	NS



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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

PAGE: 212

SYSTEM : RHS, RESIDUAL HFAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
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2RHS*E1B	REMARKS : NOZ N4 INNER RADIUS						



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-08-FW301 REMARKS : DR=1	PIPE/SADDLE	2CSH-016-3-2	C-C/C3.20			SUR	ID
2CSH-25-08-FW304 REMARKS : DR=1	PIPE/SADDLE	2CSH-016-3-2	C-C/C3.20			SUR	ID
2CSH-25-09-FW300 REMARKS :	PIPE/SADDLE	2CSH-016-3-2	C-C/C3.20		RR-IWC-5	SUR	ID
2CSH-25-09-FW301 REMARKS :	PIPE/PLATE	2CSH-016-3-2	C-C/C3.20			SUR	ID
2CSH-25-09-FW302 REMARKS :	PIPE/PLATE	2CSH-016-3-2	C-C/C3.20			SUR	ID
2CSH-25-09-FW303 REMARKS :	PIPE/PLATE	2CSH-016-3-2	C-C/C3.20			SUR	ID
2CSH-25-09-FW304 REMARKS :	PIPE/PLATE	2CSH-016-3-2	C-C/C3.20			SUR	ID
2CSH-25-09-FW305 REMARKS :	PIPE/PLATE	2CSH-016-3-2	C-C/C3.20		RR-IWC-5	SUR	ID
2CSH-25-09-FW306 REMARKS :	TRUNNION	2CSH-016-3-2	C-C/C3.20			SUR	ID
2CSH-25-13-FW306 REMARKS : DR=1	PIPE/SADDLE	2CSH-010-19-2	C-C/C3.20			SUR	ID
2CSH-25-13-FW307 REMARKS : DR=1	PIPE/SADDLE	2CSH-010-19-2	C-C/C3.20			SUR	ID
2CSH-25-18-FW300 REMARKS : DR=1	PIPE/SADDLE	2CSH-012-5-2	C-C/C3.20			SUR	ID
2CSH-25-18-FW301 REMARKS : DR=1	PIPE/SADDLE	2CSH-012-5-2	C-C/C3.20			SUR	ID
2CSH-2-12 REMARKS :	PENETRATION/PIPE	2CSH-020-13-2	C-C/C3.20		33A	SUR	ID
PW220 2CSH*P1 REMARKS : -	SUPPORT ATTACHMENTS	2CSH-016-3-2	C-C/C3.30	004	RR-IWC-1	SUR	DISS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PW221 2CSH*P1 REMARKS : -	SUPPORT ATTACHMENTS	2CSH-016-3-2	C-C/C3.30	004		RR-IWC-1	SUR	DISS
PW222 2CSH*P1 REMARKS :	SUPPORT ATTACHMENTS	2CSH-016-3-2	C-C/C3.30	004		RR-IWC-1	SUR	DISS
PW223 2CSH*P1 REMARKS :	SUPPORT ATTACHMENTS	2CSH-016-3-2	C-C/C3.30	004		RR-IWC-1	SUR	DISS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-01-FW313 REMARKS :	PIPE/PLATE	2CSL-020-1-2	C-C/C3.20			RR-IWC-3	SUR	NS
2CSL-26-01-FW314 REMARKS :	PIPE/PLATE	2CSL-020-1-2	C-C/C3.20			RR-IWC-3	SUR	NS
2CSL-Z-15 REMARKS :	PENETRATION/PIPE	2CSL-020-2-2	C-C/C3.20	EV-IN- 32A 7			SUR	ID
PW319 2CSL*P1 REMARKS :	PUMP ATTACHMENT	2CSL-020-1-2	C-C/C3.30	010		RR-IWC-1	SUR	DISS





APPENDIX G  
FIRST TEN YEAR INTERVAL

WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-06-FW320 REMARKS :	PIPE/SADDLE	21CS-006-41-2	C-C/C3.20			SUR	ID
21CS-57-06-FW321 REMARKS :	PIPE/SADDLE	21CS-006-41-2	C-C/C3.20			SUR	ID
21CS-57-06-FW322 REMARKS :	PIPE/SADDLE	21CS-006-41-2	C-C/C3.20			SUR	ID
21CS-57-06-FW323 REMARKS :	PIPE/SADDLE	21CS-006-41-2	C-C/C3.20			SUR	ID
21CS-57-08-FW302 REMARKS : DR=1	TRUNNION	21CS-012-25-2	C-C/C3.20			SUR	ID
PW400 21CS*P1 REMARKS :	SUPPORT ATTACHMENTS	N/A	C-C/C3.30		35-D	SUR	ID
PW401 21CS*P1 REMARKS :	SUPPORT ATTACHMENTS	N/A	C-C/C3.30		35-D	SUR	ID
PW402 21CS*P1 REMARKS :	SUPPORT ATTACHMENTS	N/A	C-C/C3.30		35-D	SUR	ID
PW403 21CS*P1 REMARKS :	SUPPORT ATTACHMENTS	N/A	C-C/C3.30		35-D	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-04-FW300 REMARKS : DR=1	PIPE/PIPE	2HSS-028-3-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW301 REMARKS : DR=1	SADDLE	2HSS-028-3-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW302 REMARKS : DR=1	PIPE/PLATE	2HSS-028-5-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW303 REMARKS : DR=1	PIPE/PLATE	2HSS-028-5-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW304 REMARKS : DR=1	PIPE/PLATE	2HSS-028-3-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW305 REMARKS : DR=1	PIPE/PLATE	2HSS-028-3-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW306 REMARKS : DR=1	TRUNNION	2HSS-028-5-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW307 REMARKS : DR=1	TRUNNION	2HSS-028-5-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW308 REMARKS : DR=1	TRUNNION	2HSS-028-1-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW309 REMARKS : DR=1	TRUNNION	2HSS-028-1-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW310 REMARKS : DR=1	TRUNNION	2HSS-028-7-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW311 REMARKS : DR=1	TRUNNION	2HSS-028-7-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW312 REMARKS : DR=1	TRUNNION	2HSS-028-3-4	C-C/C3.20			SUR	ID
2HSS-01-04-FW313 REMARKS : DR=1	TRUNNION	2HSS-028-5-4	C-C/C3.20			SUR	ID
2HSS-01-05-FW300 REMARKS : DR=1	PIPE/PLATE	2HSS-028-4-4	C-C/C3.20			SUR	ID



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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-05-FW301 REMARKS : DR=1	PIPE/PLATE	2HSS-028-4-4	C-C/C3.20			SUR	ID
2HSS-01-05-FW304 REMARKS : DR=1	TRUNNION	2HSS-048-9-4	C-C/C3.20			SUR	ID
2HSS-01-05-FW305 REMARKS : DR=1	TRUNNION	2HSS-048-9-4	C-C/C3.20			SUR	ID
2HSS-01-05-FW308 REMARKS : DR=1	TRUNNION	2HSS-048-9-4	C-C/C3.20			SUR	ID
2HSS-01-05-FW309 REMARKS : DR=1	TRUNNION	2HSS-048-9-4	C-C/C3.20			SUR	ID
2HSS-01-07-FW305 REMARKS :	PIPE/PLATE	2HSS-018-34-4	C-C/C3.20			SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
65-00-IAW01B-12 REMARKS :	PIPE/PLATE	2RDS-008-66-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW01B-13 REMARKS :	PIPE/PLATE	2RDS-008-66-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW01B-14 REMARKS :	PIPE/PLATE	2RDS-008-66-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW01B-15 REMARKS :	PIPE/PLATE	2RDS-008-66-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW01B-16 REMARKS :	PIPE/PLATE	2RDS-008-66-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW01B-17 REMARKS :	PIPE/PLATE	2RDS-008-66-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW01B-18 REMARKS :	PIPE/PLATE	2RDS-008-66-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW01B-19 REMARKS :	PIPE/PLATE	2RDS-008-66-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW03A-12 REMARKS :	PIPE/PLATE	2RDS-008-80-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW03A-13 REMARKS :	PIPE/PLATE	2RDS-008-80-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW03A-14 REMARKS :	PIPE/PLATE	2RDS-008-80-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW03A-15 REMARKS :	PIPE/PLATE	2RDS-008-80-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW03A-16 REMARKS :	PIPE/PLATE	2RDS-008-80-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW03A-17 REMARKS :	PIPE/PLATE	2RDS-008-80-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW03A-18 REMARKS :	PIPE/PLATE	2RDS-008-80-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
65-00-IAW03A-19 REMARKS :	PIPE/PLATE	2RDS-008-80-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW04B-12 REMARKS :	PIPE/PLATE	2RDS-008-72-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW04R-13 REMARKS :	PIPE/PLATE	2RDS-008-72-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW04B-14 REMARKS :	PIPE/PLATE	2RDS-008-72-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW04B-15 REMARKS :	PIPE/PLATE	2RDS-008-72-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW04B-16 REMARKS :	PIPE/PLATE	2RDS-008-72-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW04B-17 REMARKS :	PIPE/PLATE	2RDS-008-72-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW04B-18 REMARKS :	PIPE/PLATE	2RDS-008-72-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW04B-19 REMARKS :	PIPE/PLATE	2RDS-008-72-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW06A-12 REMARKS :	PIPE/PLATE	2RDS-008-79-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW06A-13 REMARKS :	PIPE/PLATE	2RDS-008-79-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW06A-14 REMARKS :	PIPE/PLATE	2RDS-008-79-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW06A-15 REMARKS :	PIPE/PLATE	2RDS-008-79-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW06A-16 REMARKS :	PIPE/PLATE	2RDS-008-79-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-IAW06A-17 REMARKS :	PIPE/PLATE	2RDS-008-79-2	C-C/C3.20		30C RR-IWC-4	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
65-00-IAW06A-18 REMARKS :	PIPE/PLATE	2RDS-008-79-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW06A-19 REMARKS :	PIPE/PLATE	2RDS-008-79-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW07B-12 REMARKS :	PIPE/PLATE	2RDS-008-71-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW07B-13 REMARKS :	PIPE/PLATE	2RDS-008-71-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW07B-14 REMARKS :	PIPE/PLATE	2RDS-008-71-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW07B-15 REMARKS :	PIPE/PLATE	2RDS-008-71-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW07B-16 REMARKS :	PIPE/PLATE	2RDS-008-71-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW07B-17 REMARKS :	PIPE/PLATE	2RDS-008-71-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW07B-18 REMARKS :	PIPE/PLATE	2RDS-008-71-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW07B-19 REMARKS :	PIPE/PLATE	2RDS-008-71-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW09A-16 REMARKS :	PIPE/PLATE	2RDS-008-78-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW09A-17 REMARKS :	PIPE/PLATE	2RDS-008-78-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW09A-18 REMARKS :	PIPE/PLATE	2RDS-008-78-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW09A-19 REMARKS :	PIPE/PLATE	2RDS-008-78-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-IAW09A-20 REMARKS :	PIPE/PLATE	2RDS-008-78-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
65-00-1AW09A-21 REMARKS :	PIPE/PLATE	2RDS-008-78-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW09A-22 REMARKS :	PIPE/PLATE	2RDS-008-78-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW09A-23 REMARKS :	PIPE/PLATE	2RDS-008-78-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW09A-24 REMARKS :	PIPE/PLATE	2RDS-008-78-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW09A-25 REMARKS :	PIPE/PLATE	2RDS-008-78-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW10B-16 REMARKS :	PIPE/PLATE	2RDS-008-70-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW10B-17 REMARKS :	PIPE/PLATE	2RDS-008-70-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW10B-18 REMARKS :	PIPE/PLATE	2RDS-008-70-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW10B-19 REMARKS :	PIPE/PLATE	2RDS-008-70-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW10B-20 REMARKS :	PIPE/PLATE	2RDS-008-70-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW10B-21 REMARKS :	PIPE/PLATE	2RDS-008-70-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW10B-22 REMARKS :	PIPE/PLATE	2RDS-008-70-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW10B-23 REMARKS :	PIPE/PLATE	2RDS-008-70-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW12A-20 REMARKS :	PIPE/PLATE	2RDS-008-77-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW12A-21 REMARKS :	PIPE/PLATE	2RDS-008-77-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
65-00-1AW12A-22 REMARKS :	PIPE/PLATE	2RDS-008-77-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW12A-23 REMARKS :	PIPE/PLATE	2RDS-008-77-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW12A-24 REMARKS :	PIPE/PLATE	2RDS-008-77-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW12A-25 REMARKS :	PIPE/PLATE	2RDS-008-77-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW12A-26 REMARKS :	PIPE/PLATE	2RDS-008-77-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW12A-27 REMARKS :	PIPE/PLATE	2RDS-008-77-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW12A-30 REMARKS :	PIPE/PLATE	2RDS-008-77-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW12A-31 REMARKS :	PIPE/PLATE	2RDS-008-77-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW13B-20 REMARKS :	PIPE/PLATE	2RDS-008-69-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW13B-21 REMARKS :	PIPE/PLATE	2RDS-008-69-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW13B-22 REMARKS :	PIPE/PLATE	2RDS-008-69-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW13B-23 REMARKS :	PIPE/PLATE	2RDS-008-69-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW13B-24 REMARKS :	PIPE/PLATE	2RDS-008-69-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW13B-25 REMARKS :	PIPE/PLATE	2RDS-008-69-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW13B-26 REMARKS :	PIPE/PLATE	2RDS-008-69-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
65-00-1AW13B-27 REMARKS :	PIPE/PLATE	2RDS-008-69-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW13B-32 REMARKS :	PIPE/PLATE	2RDS-008-69-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW13B-33 REMARKS :	PIPE/PLATE	2RDS-008-69-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW15A-20A REMARKS :	PIPE/PLATE	2RDS-008-76-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW15A-21A REMARKS :	PIPE/PLATE	2RDS-008-76-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW15A-22A REMARKS :	PIPE/PLATE	2RDS-008-76-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW15A-23A REMARKS :	PIPE/PLATE	2RDS-008-76-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW15A-24 REMARKS :	PIPE/PLATE	2RDS-008-76-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW15A-25A REMARKS :	PIPE/PLATE	2RDS-008-76-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW15A-26A REMARKS :	PIPE/PLATE	2RDS-008-76-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW15A-27A REMARKS :	PIPE/PLATE	2RDS-008-76-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW15A-30 REMARKS :	PIPE/PLATE	2RDS-008-76-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW15A-31 REMARKS :	PIPE/PLATE	2RDS-008-76-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW16B-20 REMARKS :	PIPE/PLATE	2RDS-008-68-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW16B-21 REMARKS :	PIPE/PLATE	2RDS-008-68-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
65-00-1AW16B-22 REMARKS :	PIPE/PLATE	2RDS-008-68-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW16B-23 REMARKS :	PIPE/PLATE	2RDS-008-68-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW16B-24 REMARKS :	PIPE/PLATE	2RDS-008-68-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW16B-25 REMARKS :	PIPE/PLATE	2RDS-008-68-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW16B-26 REMARKS :	PIPE/PLATE	2RDS-008-68-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW16B-27 REMARKS :	PIPE/PLATE	2RDS-008-68-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW16B-32 REMARKS :	PIPE/PLATE	2RDS-008-68-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW16B-33 REMARKS :	PIPE/PLATE	2RDS-008-68-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW18A-20 REMARKS :	PIPE/PLATE	2RDS-008-75-2	C-C/C3.20		30C		SUR	ID
65-00-1AW18A-21 REMARKS :	PIPE/PLATE	2RDS-008-75-2	C-C/C3.20		30C		SUR	ID
65-00-1AW18A-22 REMARKS :	PIPE/PLATE	2RDS-008-75-2	C-C/C3.20		30C		SUR	ID
65-00-1AW18A-23 REMARKS :	PIPE/PLATE	2RDS-008-75-2	C-C/C3.20		30C		SUR	ID
65-00-1AW18A-24 REMARKS :	PIPE/PLATE	2RDS-008-75-2	C-C/C3.20		30C		SUR	ID
65-00-1AW18A-25 REMARKS :	PIPE/PLATE	2RDS-008-75-2	C-C/C3.20		30C		SUR	ID
65-00-1AW18A-26 REMARKS :	PIPE/PLATE	2RDS-008-75-2	C-C/C3.20		30C		SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
65-00-1AW18A-27 REMARKS :	PIPE/PLATE	2RDS-008-75-2	C-C/C3.20		30C	SUR	ID
65-00-1AW18A-31 REMARKS :	PIPE/PLATE	2RDS-008-75-2	C-C/C3.20		30C	SUR	ID
65-00-1AW18A-32 REMARKS :	PIPE/PLATE	2RDS-008-75-2	C-C/C3.20		30C	SUR	ID
65-00-1AW19B-20 REMARKS :	PIPE/PLATE	2RDS-008-67-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW19B-21 REMARKS :	PIPE/PLATE	2RDS-008-67-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW19B-22 REMARKS :	PIPE/PLATE	2RDS-008-67-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW19B-23 REMARKS :	PIPE/PLATE	2RDS-008-67-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW19B-24 REMARKS :	PIPE/PLATE	2RDS-008-67-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW19B-25 REMARKS :	PIPE/PLATE	2RDS-008-67-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW19B-26 REMARKS :	PIPE/PLATE	2RDS-008-67-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW19B-27 REMARKS :	PIPE/PLATE	2RDS-008-67-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW19B-32 REMARKS :	PIPE/PLATE	2RDS-008-67-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW19B-33 REMARKS :	PIPE/PLATE	2RDS-008-67-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW22A-16 REMARKS :	PIPE/PLATE	2RDS-008-81-2	C-C/C3.20		30C RR-IWC-4	SUR	ID
65-00-1AW22A-17 REMARKS :	PIPE/PLATE	2RDS-008-81-2	C-C/C3.20		30C RR-IWC-4	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
65-00-1AW22A-18 REMARKS :	PIPE/PLATE	2RDS-008-81-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW22A-19 REMARKS :	PIPE/PLATE	2RDS-008-81-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW22A-20 REMARKS :	PIPE/PLATE	2RDS-008-81-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW22A-21 REMARKS :	PIPE/PLATE	2RDS-008-81-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW22A-22 REMARKS :	PIPE/PLATE	2RDS-008-81-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW22A-23 REMARKS :	PIPE/PLATE	2RDS-008-81-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW22A-24 REMARKS :	PIPE/PLATE	2RDS-008-81-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AW22A-25 REMARKS :	PIPE/PLATE	2RDS-008-81-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2N-1 REMARKS :	PIPE/PLATE	2RDS-012-108-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2N-2 REMARKS :	PIPE/PLATE	2RDS-012-108-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2N-3 REMARKS :	PIPE/PLATE	2RDS-012-108-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2N-4 REMARKS :	PIPE/PLATE	2RDS-012-108-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2N-5 REMARKS :	PIPE/PLATE	2RDS-012-108-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2N-6 REMARKS :	PIPE/PLATE	2RDS-012-108-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2N-7 REMARKS :	PIPE/PLATE	2RDS-012-108-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
65-00-1AWSP-2N-8 REMARKS :	PIPE/PLATE	2RDS-012-108-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2S-1 REMARKS :	PIPE/PLATE	2RDS-012-105-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2S-2 REMARKS :	PIPE/PLATE	2RDS-012-105-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2S-3 REMARKS :	PIPE/PLATE	2RDS-012-105-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2S-4 REMARKS :	PIPE/PLATE	2RDS-012-105-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2S-5 REMARKS :	PIPE/PLATE	2RDS-012-105-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2S-6 REMARKS :	PIPE/PLATE	2RDS-012-105-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2S-7 REMARKS :	PIPE/PLATE	2RDS-012-105-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID
65-00-1AWSP-2S-8 REMARKS :	PIPE/PLATE	2RDS-012-105-2	C-C/C3.20		30C	RR-IWC-4	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HFAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-05-FW301 REMARKS : DR=3	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW302 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW303 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW304 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW313 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW314 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW315 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW316 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW321 REMARKS : DR=3	PIPE/PIPE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW330 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW331 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW332 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-05-FW333 REMARKS :	PIPE/PLATE	2RHS-008-50-2	C-C/C3.20			SUR	ID
2RHS-66-06-FW300 REMARKS :	PIPE/PLATE	2RHS-008-57-2	C-C/C3.20			SUR	ID
2RHS-66-06-FW301 REMARKS :	PIPE/PLATE	2RHS-008-57-2	C-C/C3.20			SUR	ID



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-06-FW302 REMARKS :	PIPE/PLATE	2RHS-008-57-2	C-C/C3.20			SUR	1D
2RHS-66-06-FW303 REMARKS :	PIPE/PLATE	2RHS-008-57-2	C-C/C3.20			SUR	1D
2RHS-66-06-FW316 REMARKS :	PIPE/PLATE	2RHS-008-57-2	C-C/C3.20			SUR	1D
2RHS-66-06-FW317 REMARKS :	PIPE/PLATE	2RHS-008-57-2	C-C/C3.20			SUR	1D
2RHS-66-06-FW318 REMARKS :	PIPE/PLATE	2RHS-008-57-2	C-C/C3.20			SUR	1D
2RHS-66-06-FW319 REMARKS :	PIPE/PLATE	2RHS-008-57-2	C-C/C3.20			SUR	1D
2RHS-66-09-FW300 REMARKS :	PIPE/PLATE	2RHS-008-54-2	C-C/C3.20			SUR	1D
2RHS-66-09-FW301 REMARKS :	PIPE/PLATE	2RHS-008-54-2	C-C/C3.20			SUR	1D
2RHS-66-10-FW306 REMARKS :	PIPE/PLATE	2RHS-008-54-2	C-C/C3.20			SUR	1D
2RHS-66-10-FW307 REMARKS :	PIPE/PLATE	2RHS-008-54-2	C-C/C3.20			SUR	1D
2RHS-66-13-FW316 REMARKS :	PIPE/PLATE	2RHS-024-080-2	C-C/C3.20			SUR	1D
2RHS-66-13-FW317 REMARKS :	PIPE/PLATE	2RHS-024-080-2	C-C/C3.20			SUR	1D
2RHS-66-16-FW304 REMARKS : PROPOSED	PIPE/PIPE SHIELDING; DR=3 RR-IWC-8	2RHS-016-005-2	C-C/C3.20		RR-IWC-5	SUR	1D
2RHS-66-18-FW306 REMARKS : DR=3	PIPE/PLATE	2RHS-016-005-2	C-C/C3.20			SUR	1D
2RHS-66-18-FW309 REMARKS : DR=3	PIPE/PLATE	2RHS-016-005-2	C-C/C3.20			SUR	1D



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-18-FW310 REMARKS : DR=3	PIPE/PLATE	2RHS-016-005-2	C-C/C3.20			SUR	ID
2RHS-66-18-FW311 REMARKS :	PIPE/PLATE	2RHS-016-005-2	C-C/C3.20		RR-IWC-5	SUR	ID
2RHS-66-18-FW312 REMARKS :	PIPE/PLATE	2RHS-016-005-2	C-C/C3.20		RR-IWC-5	SUR	ID
2RHS-66-20-FW303 REMARKS :	PIPE/PLATE	2RHS-018-203-2	C-C/C3.20		RR-IWC-5	SUR	ID
2RHS-66-20-FW304 REMARKS :	PIPE/PLATE	2RHS-018-203-2	C-C/C3.20		RR-IWC-5	SUR	ID
2RHS-66-20-FW305 REMARKS :	PIPE/PLATE	2RHS-018-203-2	C-C/C3.20		RR-IWC-5	SUR	ID
2RHS-66-20-FW306 REMARKS :	PIPE/PLATE	2RHS-018-203-2	C-C/C3.20		RR-IWC-5	SUR	ID
2RHS-66-22-FW301 REMARKS : DR=3	PIPE/PLATE	2RHS-024-334-2	C-C/C3.20			SUR	ID
2RHS-66-22-FW302 REMARKS : DR=3	PIPE/PLATE	2RHS-024-334-2	C-C/C3.20			SUR	ID
2RHS-66-22-FW303 REMARKS : DR=3	PIPE/PLATE	2RHS-024-334-2	C-C/C3.20			SUR	ID
2RHS-66-22-FW304 REMARKS : DR=3	PIPE/PLATE	2RHS-024-334-2	C-C/C3.20			SUR	ID
2RHS-66-22-FW305 REMARKS : DR=3	PIPE/PLATE	2RHS-024-334-2	C-C/C3.20			SUR	ID
2RHS-66-22-FW306 REMARKS : DR=3	PIPE/PLATE	2RHS-024-334-2	C-C/C3.20			SUR	ID
2RHS-66-22-FW307 REMARKS : AUX BAY; DR=3	SADDLE	2RHS-024-334-2	C-C/C3.20			SUR	ID
2RHS-66-22-FW308 REMARKS : AUX BAY; DR=3	SADDLE	2RHS-024-334-2	C-C/C3.20			SUR	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-22-FW3X7 REMARKS : DR=3	PIPE/PLATE	2RHS-024-334-2	C-C/C3.20			SUR	ID
2RHS-66-22-FW3X8 REMARKS : DR=3	PIPE/PLATE	2RHS-024-334-2	C-C/C3.20			SUR	ID
2RHS-66-23-FW304 REMARKS : BZ-71RJ; DR=3	TRUNNION	2RHS-024-22-2	C-C/C3.20			SUR	ID
2RHS-66-23-FW305 REMARKS : BZ-71RJ; DR=3	TRUNNION	2RHS-024-22-2	C-C/C3.20			SUR	ID
2RHS-66-23-FW306 REMARKS : BZ-71RJ; DR=3	TRUNNION	2RHS-024-22-2	C-C/C3.20			SUR	ID
2RHS-66-23-FW307 REMARKS : BZ-71RJ; DR=3	TRUNNION	2RHS-024-22-2	C-C/C3.20			SUR	ID
2RHS-66-23-FW308 REMARKS : BZ-71RJ; DR=3	TRUNNION	2RHS-024-22-2	C-C/C3.20			SUR	ID
2RHS-66-23-FW309 REMARKS : BZ-71RJ; DR=3	TRUNNION	2RHS-024-22-2	C-C/C3.20			SUR	ID
2RHS-66-23-FW310 REMARKS : BZ-71RJ; DR=3	TRUNNION	2RHS-024-22-2	C-C/C3.20			SUR	ID
2RHS-66-23-FW311 REMARKS : BZ-71RJ; DR=3	TRUNNION	2RHS-024-22-2	C-C/C3.20			SUR	ID
2RHS-66-23-FW313 REMARKS : RELIEF REQUEST NEEDED	PLATE/PIPE	2RHS-024-21-2	C-C/C3.20			SUR	ID
2RHS-66-23-FW314 REMARKS : RELIEF REQUEST NEEDED	PLATE/PIPE	2RHS-024-21-2	C-C/C3.20			SUR	ID
2RHS-66-24-FW305 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-023-2	C-C/C3.20			SUR	ID
2RHS-66-24-FW306 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-023-2	C-C/C3.20			SUR	ID
2RHS-66-24-FW307 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-023-2	C-C/C3.20			SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-24-FW308 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-023-2	C-C/C3.20			SUR	ID
2RHS-66-25-FW302 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-43-2	C-C/C3.20			SUR	ID
2RHS-66-25-FW303 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-43-2	C-C/C3.20			SUR	ID
2RHS-66-25-FW304 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-43-2	C-C/C3.20			SUR	ID
2RHS-66-25-FW305 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-43-2	C-C/C3.20			SUR	ID
2RHS-66-25-FW318 REMARKS :	SADDLE	2RHS-018-43-2	C-C/C3.20			SUR	ID
2RHS-66-27-FW305 REMARKS : DR=3	PIPE/PLATE	2RHS-018-48-2	C-C/C3.20			SUR	ID
2RHS-66-27-FW306 REMARKS : DR=3	PIPE/PLATE	2RHS-018-48-2	C-C/C3.20			SUR	ID
2RHS-66-27-FW307 REMARKS : DR=3	PIPE/PLATE	2RHS-018-48-2	C-C/C3.20			SUR	ID
2RHS-66-27-FW308 REMARKS : DR=3	PIPE/PLATE	2RHS-018-48-2	C-C/C3.20			SUR	ID
2RHS-66-29-FW302 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-024-2	C-C/C3.20			SUR	ID
2RHS-66-29-FW303 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-024-2	C-C/C3.20			SUR	ID
2RHS-66-29-FW304 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-024-2	C-C/C3.20			SUR	ID
2RHS-66-29-FW305 REMARKS : AUX BAY; DR=3	PIPE/PLATE	2RHS-018-024-2	C-C/C3.20			SUR	ID
2RHS-66-31-FW300 REMARKS : DR=3	TRUNNION	2RHS-016-25-2	C-C/C3.20			SUR	ID



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-31-FW310 REMARKS : DR=3	TRUNNION	2RHS-016-25-2	C-C/C3.20				SUR	ID
2RHS-66-57-FW304 REMARKS : DR=1	PIPE/PLATE	2RHS-010-288-2	C-C/C3.20				SUR	ID
2RHS-66-57-FW305 REMARKS : -	PIPE/PLATE	2RHS-010-288-2	C-C/C3.20			RR-IWC-5	SUR	ID
2RHS-66-57-FW306 REMARKS : -	PIPE/PLATE	2RHS-010-288-2	C-C/C3.20			RR-IWC-5	SUR	ID
2RHS-66-57-FW307 REMARKS : -	PIPE/PLATE	2RHS-010-288-2	C-C/C3.20			RR-IWC-5	SUR	ID
2RHS-66-57-FW309 REMARKS : DR=1, (THICKNESS < 3/8 IN.)	PIPE/PLATE	2RHS-010-288-2	C-C/C3.20				SUR	ID
2RHS-66-57-FW310 REMARKS : DR=1, (THICKNESS < 3/8 IN.)	PIPE/PLATE	2RHS-010-288-2	C-C/C3.20				SUR	ID
2RHS-66-57-FW311 REMARKS : DR=1, (THICKNESS < 3/8 IN.)	PIPE/PLATE	2RHS-010-288-2	C-C/C3.20				SUR	ID
2RHS-66-57-FW312 REMARKS : DR=1, (THICKNESS < 3/8 IN.)	PIPE/PLATE	2RHS-010-288-2	C-C/C3.20				SUR	ID
PW121A 2RHS*P1A REMARKS :	SUPPORT ATTACHMENT		C-C/C3.30	088		RR-IWC-1	SUR	DISG
PW121B 2RHS*P1B REMARKS :	SUPPORT ATTACHMENT		C-C/C3.30	089		RR-IWC-1	SUR	DISG
PW121C 2RHS*P1C REMARKS :	SUPPORT ATTACHMENT		C-C/C3.30	090		RR-IWC-1	SUR	DISS



REVISION 0  
05-29-87

APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

PAGE: 235

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PPB100 2CSL*P1	PUMP BOLTING	2CSL-020-1-2	C-D/C4.30	010		VOL	ID

REMARKS :





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-05-FW002 REMARKS : ASSOCIATED LONGITUDINAL WELD LW02-1	REDUCER/Z-12	2CSH-018-44-2	C-F-1/C5.51			VOL, SUR	ID
2CSH-25-05-FW010 REMARKS : DISSIMILAR WELD - ASSOCIATED LONGITUDINAL WELD LW02-2	PIPE/REDUCER	2CSH-018-44-2	C-F-1/C5.51			VOL, SUR	ID
2CSH-25-05-FW012 REMARKS :	PIPE/ELBOW	2CSH-020-13-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2CSH-25-05-FW013 REMARKS :	PIPE/WNF	2CSH-020-13-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2CSH-25-05-FW014 REMARKS :	ELBOW/Z-12	2CSH-020-13-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2CSH-25-05-FW015 REMARKS :	PIPE/PIPE	2CSH-20-13-2	C-F-1/C5.11			SUR, VOL	ID
2CSH-25-05-LW02-1 REMARKS :	FW002/FW010	2CSH-018-44-2	C-F-1/C5.12			SUR, VOL	ID
2CSH-25-05-LW02-2 REMARKS :	FW002/FW010	2CSH-020-2-2	C-F-1/C5.12			SUR, VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-01-FW026 REMARKS :	PIPE/ELBOW	2CSL-020-2-2	C-F-1/C5.11			RR-IWC-2	SUR, VOL	NS
2CSL-26-01-FW027 REMARKS :	PIPE/WNF	2CSL-020-2-2	C-F-1/C5.11			RR-IWC-2	SUR, VOL	NS
2CSL-26-01-FW028 REMARKS :	ELBOW/Z-15	2CSL-020-2-2	C-F-1/C5.11			RR-IWC-2	SUR, VOL	NS
2CSL-26-01-FW029 REMARKS : DR=1	Z-15/PIPE	2CSL-020-64-2	C-F-1/C5.11				SUR, VOL	ID
2CSL-26-01-FW030 REMARKS : DISSIMILAR WELD	PIPE/V121	2CSL-020-64-2	C-F-1/C5.11				SUR, VOL	ID
2CSL-26-01-FW035 REMARKS :	PIPE/PIPE	2CSL-020-2-2	C-F-1/C5.11			RR-IWC-2	SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-13-FW002 REMARKS : DR=1	PIPE/Z5A	2RHS-024-001-2	C-F-1/C5.11			SUR, VOL	ID
2RHS-66-13-FW020 REMARKS : DR=1	PIPE/WNF	2RHS-024-331-2	C-F-1/C5.11			SUR, VOL	ID
2RHS-66-13-FW021 REMARKS : DISSIMILAR WELD	V376/PIPE	2RHS-024-001-2	C-F-1/C5.11		RR-IWC-5	SUR, VOL	ID
2RHS-66-13-FW023 REMARKS :	PIPE/ELBOW	2RHS-024-080-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-13-FW024 REMARKS :	PIPE/WNF	2RHS-024-080-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-13-FW025 REMARKS :	Z5A/PIPE	2RHS-024-080-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-13-FW029 REMARKS :	PIPE/PIPE	2RHS-024-080-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-13-FW030 REMARKS :	PIPE/PIPE	2RHS-024-1-2	C-F-1/C5.11			SUR, VOL	ID
2RHS-66-13-FW032 REMARKS : DR=1	MOV1A/PIPE	2RHS-024-331-2	C-F-1/C5.11			SUR, VOL	ID
2RHS-66-22-FW009 REMARKS : DR=3; DISSIMILAR WELD	PIPE/V378	2RHS-024-169-2	C-F-1/C5.11			SUR, VOL	ID
2RHS-66-22-FW012 REMARKS : DR=3	PIPE/HOV1C	2RHS-024-334-2	C-F-1/C5.51			SUR, VOL	ID
2RHS-66-22-FW019 REMARKS :	PIPE/WNF	2RHS-024-334-2	C-F-1/C5.11		RR-IWC-5	SUR, VOL	ID
2RHS-66-22-FW021 REMARKS :	PIPE/ELBOW	2RHS-024-41-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-22-FW022 REMARKS :	PIPE/WNF	2RHS-024-41-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-22-FW023 REMARKS :	ELBOW/Z-5C	2RHS-024-41-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-22-FW027 REMARKS : DR=3	Z5C/PIPE	2RHS-024-169-2	C-F-1/C5.11			SUR, VOL	ID
2RHS-66-22-FW029 REMARKS :	PIPE/PIPE	2RHS-024-41-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-23-FW002 REMARKS : DR=3	Z-5B/PIPF	2RHS-024-167-2	C-F-1/C5.11			SUR, VOL	ID
2RHS-66-23-FW017 REMARKS : DR=3 DISSIMILAR WELD	PIPE/#V377	2RHS-024-167-2	C-F-1/C5.11			SUR, VOL	ID
2RHS-66-23-FW018 REMARKS :	FLG/PIPE	2RHS-024-21-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-23-FW019 REMARKS :	PIPE/SR ELB	2RHS-024-21-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-23-FW020 REMARKS :	ELB/Z-5B	2RHS-024-21-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-23-FW022 REMARKS :	PIPE/PIPE	2RHS-024-21-2	C-F-1/C5.11		RR-IWC-2	SUR, VOL	NS
2RHS-66-23-FW024 REMARKS :	PIPE/PIPE	2RHS-024-167-2	C-F-1/C5.11			SUR, VOL	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ASS, AUXILIARY STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2ASS-20-01-FW001 REMARKS : B31.1 UPGRADE TURBINE BLDG; DR=1	PIPE/6.00"SWL	2ASS-006-125-4	C-F-2/C5.51			SUR, VOL	NS
2ASS-20-01-FW002 REMARKS : B31.1 UPGRADE TURBINE BLDG; DR=1	PIPE/HOV148	2ASS-006-125-4	C-F-2/C5.51			VOL, SUR	NS
2ASS-20-01-SW001 REMARKS : B31.1 UPGRADE TURBINE BLDG; DR=1	PIPE/ELB	2ASS-006-125-4	C-F-2/C5.51			VOL, SUR	NS
2ASS-20-01-SW002 REMARKS : B31.1 UPGRADE TURBINE BLDG; DR=1	PIPE/ELB	2ASS-006-125-4	C-F-2/C5.51			VOL, SUR	NS



APPENDIX 'G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE 'IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-04-FW005 REMARKS :	PIPE/MOV101	2CSH-014-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-04-FW006 REMARKS : DR=1, 2 RW	PIPE/ELBOW	2CSH-014-1-2	C-F-2/C5.51			SUR, VOL	ID
2CSH-25-04-FW007 REMARKS :	PIPE/V59	2CSH-014-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-04-FW008 REMARKS :	PIPE/V59	2CSH-014-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-04-FW009 REMARKS : DR=1	PIPE/TEE	2CSH-014-1-2	C-F-2/C5.81			SUR, VOL	NS
2CSH-25-04-SW007 REMARKS : DR=1	PIPE/ELBOW	2CSH-014-1-2	C-F-2/C5.51			VOL, SUR	NS
2CSH-25-04-SW008 REMARKS : DR=1	PIPE/ELBOW	2CSH-014-1-2	C-F-2/C5.51			VOL, SUR	NS
2CSH-25-04-SW009 REMARKS : DR=1	PIPE/ELBOW	2CSH-014-1-2	C-F-2/C5.51			VOL, SUR	NS
2CSH-25-04-SW011 REMARKS : DR=1	PIPE/ELBOW	2CSH-014-1-2	C-F-2/C5.51			VOL, SUR	NS
2CSH-25-04-SW012 REMARKS : DR=1	PIPE/ELBOW	2CSH-014-1-2	C-F-2/C5.51			VOL, SUR	NS
2CSH-25-05-FW003 REMARKS :	PIPE/MOV118	2CSH-018-45-2	C-F-2/C5.51			VOL, SUR	NS
2CSH-25-05-FW004 REMARKS : DR=1	PIPE/ELBOW	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-FW005 REMARKS : FITTING BOUND; DR=1	ELBOW/V16	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-FW006 REMARKS : DR=1	PIPE/V16	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-FW007 REMARKS :	PIPE/STRT1	2CSH-020-2-2	C-F-2/C5.51			VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-05-FW008 REMARKS : FITTING BOUND; DR=1; FSAR F250.1	REDUCER/STRT1	2CSH-020-2-2	C-F-2/C5.51			VOL, SUR	NS
2CSH-25-05-FW009 REMARKS : DR=1 FSAR F250.1	PIPE/HOV118	2CSH-018-44-2	C-F-2/C5.51			VOL, SUR	NS
2CSH-25-05-SW007 REMARKS : DR=1	PIPE/REDUCER	2CSH-018-45-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-SW008 REMARKS : DR=1 FSAR F250.1	PIPE/REDUCER	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	ID
2CSH-25-05-SW009 REMARKS : DR=1	PIPE/ELBOW	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-SW010 REMARKS : DR=1	PIPE/ELBOW	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-SW014 REMARKS : DR=1	PIPE/ELBOW	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-SW015 REMARKS : DR=1	PIPE/ELBOW	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-SW016 REMARKS : DR=1	PIPE/ELBOW	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-SW017 REMARKS : DR=1	PIPE/ELBOW	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-SW019 REMARKS : DR=1	PIPE/TEE	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-SW020 REMARKS : DR=1	TEE/PIPE	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-05-SW026 REMARKS : FTG BOUND - TERMINAL END	WNF/REDUCER	2CSH-020-2-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-FW003 REMARKS : DR=1	PIPE/ELBOW	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-FW004 REMARKS : DR=1, - TERMINAL END	PIPE/ELBOW	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS.  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-08-FW005 REMARKS : DR=1	PIPE/ELBOW	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-FW006 REMARKS :	PIPE/FE105	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-FW007 REMARKS : DR=1	PIPE/FE105	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-FW008 REMARKS : DR=1, - NOT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2CSH-016-3-2	C-F-2/C5.51			NA	NS
2CSH-25-08-FW014 REMARKS : DR=1, 2RW, - TERMINAL END	PIPE/WNF	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	ID
2CSH-25-08-FW015 REMARKS : DR=1	FLG/ELBOW	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-FW016 REMARKS :	FLG/PIPE	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-FW018 REMARKS : DR=1	PIPE/V9	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-FW019 REMARKS : DR=1	ELBOW/V9	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-SW006 REMARKS : DR=1	PIPE/ELBOW	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-SW010 REMARKS : DR=1	PIPE/ELBOW	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-SW012 REMARKS : DR=1	PIPE/ELBOW	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-SW016 REMARKS :	PIPE/FIG	2CS-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-SW017 REMARKS : DR=1	PIPE/ELBOW	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-SW018 REMARKS : DR=1, - TERMINAL END	PIPE/ELBOW	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-08-SW019 REMARKS : DR=1	PIPE/TFE	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-SW020 REMARKS : DR=1	PIPE/TEE	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-08-SW021 REMARKS : DR=1	PIPE/ELBOW	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-FW001 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING; DR=1	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-FW002 REMARKS : PROPOSED	PIPE/TEE SHIELDING; DR=1	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-FW003 REMARKS : PROPOSED	PIPE/PIPE SHIELDING; DR=1, - TERMINAL END	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-FW004 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING; DR=1 RR-IVC-8	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-FW006 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-42-2	C-F-2/C5.51			SUR, VOL	ID
2CSH-25-09-FW007 REMARKS : DR=1	PIPE/HOV107	2CSH-012-42-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-FW013 REMARKS : PROPOSED	PIPE/PIPE SHIELDING; DR=1	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-FWSW005 REMARKS : DR=1	PIPE/WNF	2CSH-012-42-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-SW002 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING; DR=1	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-SW003 REMARKS : DR=1, - TERMINAL END	PIPE/REDUCER	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-SW004 REMARKS : DR=1	PIPE/REDUCER	2CSH-012-42-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-SW008 REMARKS : DR=1	PIPE/WNF	2CSH-012-42-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-09-SW009 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-42-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-SW010 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-42-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-SW011 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-42-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-SW016 REMARKS : DR=1, -	PIPE/PIPE TERMINAL END	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-09-SW017 REMARKS : PROPOSED	PIPE/TEE SHIELDING; DR=1	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	ID
2CSH-25-09-SW018 REMARKS : TERMINAL	PIPE/PIPE END	2CSH-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-13-FW002 REMARKS : DR=1	PIPE/TEE	2CSH-012-20-2	C-F-2/C5.81			SUR, VOL	NS
2CSH-25-13-FW003 REMARKS : DR=1	PIPE/MOV110	2CSH-010-19-2	C-F-2/C5.51			SUR, VOL	ID
2CSH-25-13-FW004 REMARKS :	PIPE/MOV110	2CSH-010-19-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-13-FW005 REMARKS : DR=1	PIPE/MOV112	2CSH-010-19-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-13-FW016 REMARKS : DR=1, -	PIPE/PIPE NOT A STRUCTURAL DISCONTINUITY	2CSH-012-20-2	C-F-2/C5.51			NA	NS
2CSH-25-13-SW001 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-20-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-13-SW002 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-20-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-13-SW003 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-20-2	C-F-2/C5.51			SUR, VOL	ID
2CSH-25-13-SW006 REMARKS : DR=1	PIPE/REDUCER	2CSH-010-19-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-13-SW017 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-20-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-13-SW018 REMARKS : DR=1	PIPE/REDUCER	2CSH-012-20-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-17-FW001 REMARKS : PROPOSED	PIPE/TEE SHIELDING; DR=1	2CSH-012-5-2	C-F-2/C5.81			SUR, VOL	NS
2CSH-25-17-FW002 REMARKS : DR=1	PIPE/PIPE	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-17-FW003 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-17-SW001 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-17-SW002 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-17-SW003 REMARKS : DR=1	PIPE/PIPE	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW001 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW002 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW003 REMARKS : DR=1	PIPE/PIPE	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW004 REMARKS : DR=1	PIPE/PIPE	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW005 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW006 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW007 REMARKS : DR=1, 1RW	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH-25-18-FW008 REMARKS : DR=1	PIPE/MOV111	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW009 REMARKS : DR=1	PIPE/MOV111	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW010 REMARKS : DR=1	PIPE/REDUCER	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW013 REMARKS : DR=1, 1RW	PIPE/PIPE	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW014 REMARKS : DR=1	PIPE/REDUCER	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW022 REMARKS : DISSIMILAR WELD	HCV133/PIPE	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FW026 REMARKS : DISSIMILAR WELD	PIPE/HCV133	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-FWSW010 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-SW001 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-SW003 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-SW004 REMARKS : DR=1, 1RW	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-SW005 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-SW007 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	ID
2CSH-25-18-SW008 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS
2CSH-25-18-SW009 REMARKS : DR=1	PIPE/ELBOW	2CSH-012-5-2	C-F-2/C5.51			SUR, VOL	NS





REVISION 0  
05-29-87

APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

PAGE: 248

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-01-FW004 REMARKS : CONTAINMENT ISOLATION	PIPE/HOV112	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-01-FW008 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-01-FW009 REMARKS : AUXILIARY BAY; DR=1	PIPE/WN FLG	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-01-FW015 REMARKS : DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-01-FW016 REMARKS : DR=1	PIPE/PIPE	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-01-FW022 REMARKS : DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-01-FW032 REMARKS :	PIPE/PIPE	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-01-FW033 REMARKS :	PIPE/FLG	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	ID
2CSL-26-01-FW036 REMARKS :	PIPE/PIPE	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-01-SW006 REMARKS : DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-01-SW007 REMARKS :	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	ID
2CSL-26-01-SW011 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-01-SW013 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-02-FW001 REMARKS : AUXILIARY BAY; DR=1, - TERMINAL END	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-02-FW002 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-02-FW003 REMARKS :	PIPE/TEE	2CSL-020-1-2	C-F-2/CS.81			SUR, VOL	ID
2CSL-26-02-FW008 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-FW009 REMARKS : AUXILIARY BAY; DR=1 FTG BOUND	ELBOW/ELBOW	2CSL-020-1-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-FW011 REMARKS : FTG BOUND	STRT 1/REDUCER	2CSL-020-1-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-FW012 REMARKS : AUXILIARY BAY; DR=1	PIPE/STRT 1	2CSL-020-1-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-FW013 REMARKS : AUXILIARY BAY; DR=1	PIPE/WN FLG	2CSL-020-32-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-FW018 REMARKS : AUXILIARY BAY; DR=1	PIPE/REDUCFR	2CSL-020-1-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-FW019 REMARKS : - TERMINAL END	PIPE/WN FLG	2CSL-020-1-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-FW020 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-FW023 REMARKS :	PIPE/FLANGE	2CSL-020-34-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-FW028 REMARKS :	PIPE/FLANGE	2CSL-020-34-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-FW029 REMARKS :	PIPE/FLANGE	2CSL-020-34-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-SW009 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-SW010 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/CS.51			SUR, VOL	NS
2CSL-26-02-SW011 REMARKS : AUXILIARY BAY; DR=1	PIPE/TEE	2CSL-020-1-2	C-F-2/CS.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-02-SW012 REMARKS : AUXILIARY BAY; DR=1	PIPE/TEE	2CSL-020-32-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-02-SW013 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-32-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-02-SW014 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-32-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-02-SW015 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-02-SW016 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-02-SW017 REMARKS : AUXILIARY BAY; DR=1, - TERMINAL END	PIPE/ELBOW	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW003 REMARKS : AUXILIARY BAY; DR=1	PIPE/V4	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW004 REMARKS : AUXILIARY BAY; DR=1	PIPE/V4	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW005 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW006 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW007 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW008 REMARKS : AUXILIARY BAY; DR=1; 4 RW	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW009 REMARKS : DR=1; 1 RW	PIPE/TEE	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW010 REMARKS : DR=1	PIPE/TEE	2CSL-012-8-2	C-F-2/C5.81			SUR, VOL	NS
2CSL-26-03-FW011 REMARKS : DR=1	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-03-FW012 REMARKS : DR=1	PIPE/FV114	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW013 REMARKS : AUXILIARY BAY; DR=1	PIPE/FE107	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW014 REMARKS : AUXILIARY BAY	PIPE/FE107	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	ID
2CSL-26-03-FW017 REMARKS : DR=1, NOT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2CSL-012-8-2	C-F-2/C5.51			N/A	NS
2CSL-26-03-FW018 REMARKS : DR=1	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW019 REMARKS : DR=1	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW020 REMARKS : DR=1	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW023 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-FW025 REMARKS : AUXILIARY BAY - TERMINAL END	PIPE/FLG	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW008 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW009 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW010 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW011 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW015 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW016 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-03-SW018 REMARKS : AUXILIARY BAY; DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW019 REMARKS : AUXILIARY BAY; DR=1, - TERMINAL END	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	ID
2CSL-26-03-SW020 REMARKS : DR=1, - TERMINAL END	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW021 REMARKS : DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW022 REMARKS :	PIPE/TFE	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW023 REMARKS : DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW024 REMARKS : DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW025 REMARKS : DR=1	PIPE/WN FLG	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW029 REMARKS : DR=1	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW031 REMARKS : DR=1	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW032 REMARKS : DR=1, - TERMINAL END	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW033 REMARKS : DR=1, TERMINAL END	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW034 REMARKS : DR=1	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW038 REMARKS : DR=1	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-03-SW039 REMARKS : DR=1	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-03-SW040 REMARKS : DR=1	PIPE/ELBOW	2CSL-012-8-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-FW001 REMARKS : DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-FW002 REMARKS :	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	ID
2CSL-26-04-FW003 REMARKS : PROPOSED	PIPE/PIPE SHIELDING NOT INSTALLED;	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-FW004 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING NOT INSTALLED;	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-FW005 REMARKS : PROPOSED	PIPE/PIPE SHIELDING NOT INSTALLED;	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-FW006 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING NOT INSTALLED;	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-FW007 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING NOT INSTALLED;	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-SW001 REMARKS : DR=1; FSAR F250.1	PIPE/FLG	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-SW003 REMARKS :	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-SW004 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING NOT INSTALLED;	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-SW005 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING NOT INSTALLED;	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-SW006 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING NOT INSTALLED;	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-SW007 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING NOT INSTALLED;	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-SW008 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING NOT INSTALLED;	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL-26-04-SW009 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING NOT INSTALLED; DR=1	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-04-SW010 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING NOT INSTALLED; DR=1	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-05-FW001 REMARKS : DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-05-FW002 REMARKS :	PIPE/HOV104	2CSL-012-42-2	C-F-2/C5.51			SUR, VOL	ID
2CSL-26-05-SW001 REMARKS : DR=1	PIPE/ELBOW	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-05-SW003 REMARKS : DR=1, FTG BOUND	ELBOW/REDUCER	2CSL-016-3-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-05-SW004 REMARKS :	PIPE/REDUCER	2CSL-012-42-2	C-F-2/C5.51			SUR, VOL	ID
2CSL-26-06-FW005 REMARKS :	PIPE/FV114	2CSL-012-9-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-06-FW006 REMARKS : DR=2	PIPE/V9	2CSL-012-9-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-06-LW01-1 REMARKS : ELBOW/SW005	SW005/SW006	2CSL-012-9-2	C-F-2/C5.52			SUR, VOL	NS
2CSL-26-06-LW01-2 REMARKS : ELBOW/SW006	SW005/SW006	2CSL-012-9-2	C-F-2/C5.52			SUR, VOL	NS
2CSL-26-06-SW005 (LW01-1) REMARKS : DR=2, ASSOCIATED LONGITUDINAL WELD LW01-1	PIPE/ELBOW	2CSL-012-9-2	C-F-2/C5.51			SUR, VOL	NS
2CSL-26-06-SW006 (LW01-2) REMARKS : DR=2, ASSOCIATE LONGITUDINAL WELD LW01-2	PIPE/ELBOW	2CSL-012-9-2	C-F-2/C5.51			SUR, VOL	NS
STRT WELD 004A 2CSL*STRT1 REMARKS : WNF/PIPE WELD	STRAINER	2CSL-020-1-2	C-F-2/C5.51			SUR, VOL	NS





REVISION 0  
05-29-87

APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
STRT WELD 0048 2CSL*STRT1	STRAINFR	2CSL-020-1-2	C-F-2/C5.81			SUR, VOL	NS

REMARKS : PIPE/TEE WELD



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-05-FW001 REMARKS : DR=1	PIPE/V9	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-FW002 REMARKS : DR=1	PIPE/V9	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-FW003 REMARKS : DR=1, 1 RW	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	ID
21CS-57-05-FW011 REMARKS : DR=1, - NOT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	21CS-006-41-2	C-F-2/C5.51			NA	NS
21CS-57-05-FW012 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-FW017 REMARKS : FTG BOUND	PIPE/FLANGE	21CS-006-41-2	C-F-2/C5.51			SUR, VOL	NS
21CS-57-05-FW018 REMARKS :	PIPE/FLANGE	21CS-006-41-2	C-F-2/C5.51			SUR, VOL	NS
21CS-57-05-FW019 REMARKS :	PIPE/FLG	21CS-006-41-2	C-F-2/C5.51			SUR, VOL	NS
21CS-57-05-SW001 REMARKS : DR=1, - TERMINAL END	PIPE/WNF	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	ID
21CS-57-05-SW004 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW005 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW010 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW011 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW012 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW013 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS,  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-05-SW014 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW015 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW016 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW017 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW018 REMARKS : DR=1, -	PIPE/ELBOW TERMINAL END	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW019 REMARKS : DR=1, -	PIPE/WNF TERMINAL END	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW020 REMARKS : DR=1	PIPE/WNF	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW022 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW023 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW024 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW025 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-05-SW027 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-FW001 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-FW002 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			SUR, VOL	NS
21CS-57-06-FW003 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-06-FW004 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-FW005 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-FW006 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-FW007 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	ID
21CS-57-06-FW008 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-FW009 REMARKS : DR=3, -	PIPE/ELBOW TERMINAL END	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-FW010 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-FW011 REMARKS : DR=3, NOT AT A	PIPE/PIPE STRUCTURAL DISCONTINUITY	21CS-006-41-2	C-F-2/C5.51			N/A	NS
21CS-57-06-FW012 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW001 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW002 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW003 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW005 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW006 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW007 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-06-SW009 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW010 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW011 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW012 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW013. REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW014 REMARKS : DR=1, TERMINAL END	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW015 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW016 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	ID
21CS-57-06-SW017 REMARKS : DR=1	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW021 REMARKS : DR=3	PIPE/ELBOW	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-06-SW022 REMARKS : - NOT A	PIPE/PIPE STRUCTURAL DISCONTINUITY	21CS-006-41-2	C-F-2/C5.51			NA	NS
21CS-57-06-SW023 REMARKS : - NOT A	PIPE/PIPE STRUCTURAL DISCONTINUITY	21CS-006-41-2	C-F-2/C5.51			NA	NS
21CS-57-07-FW001 REMARKS : DR=1, 1 RW	PIPE/MOV 126	21CS-006-41-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-FW001 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-FW002 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-08-FW003 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-FW004 REMARKS : DR=1	PIPE/V29	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-FW006 REMARKS : DR=1, 1 RW	PIPE/HOV 122	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-FW010 REMARKS : DR=1, (THICKNESS < 3/8 IN.)	PIPE/ELBOW	21CS-008-38-2	C-F-2/C5.51			N/A	NS
21CS-57-08-FW012 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-FW013 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-FW021 REMARKS : DR=1	PIPE/RED ELB	21CS-012-51-2	C-F-2/C5.51			VOL, SUR	ID
21CS-57-08-FW022 REMARKS : (THICKNESS 3/8 IN.)	PIPE/ELBOW	21CS-008-38-2	C-F-2/C5.51			NA	NS
21CS-57-08-FW023 REMARKS : (THICKNESS 3/8 IN.)	PIPE/ELBOW	21CS-008-38-2	C-F-2/C5.51			NA	NS
21CS-57-08-FW028 REMARKS :	PIPE/V29	21CS-012-25-2	C-F-2/C5.51			SUR, VOL	NS
21CS-57-08-FW029 REMARKS : DR=1, (THICKNESS 3/8 IN.)	PIPE/WNF	21CS-008-38-2	C-F-2/C5.51			NA	NS
21CS-57-08-FW033 REMARKS : (THICKNESS 3/8 IN.)	PIPE/PIPE	21CS-008-38-2	C-F-2/C5.51			NA	NS
21CS-57-08-FW034 REMARKS : DR=1	RED ELB/PIPE	21CS-008-38-2	C-F-2/C5.51			VOL, SUR	ID
21CS-57-08-FWSW058 REMARKS : DR=1, (THICKNESS 3/8 IN.)	PIPE/TEE	21CS-010-56-2	C-F-2/C5.51			NA	NS
21CS-57-08-SW002 REMARKS : DR=1	PIPE/CAP	21CS-012-51-2	C-F-2/C5.51			VOL, SUR	NS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-08-SW005 REMARKS : DR=1	PIPE/TEE	21CS-012-51-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW006 REMARKS : DR=1	PIPE/TEE	21CS-012-51-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW013 REMARKS : DR=1, (THICKNESS < 3/8 IN.)	PIPE/ELBOW	21CS-008-38-2	C-F-2/C5.51			NA	NS
21CS-57-08-SW015 REMARKS : DR=1	PIPE/TEE	21CS-012-25-2	C-F-2/C5.81			VOL, SUR	NS
21CS-57-08-SW016 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW024 REMARKS : DR=1	PIPE/TEE	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW025 REMARKS : DR=1, (THICKNESS < 3/8 IN.)	PIPE/ELBOW	21CS-010-56-2	C-F-2/C5.51			NA	NS
21CS-57-08-SW026 REMARKS : DR=1, (THICKNESS < 3/8 IN.)	FITTING/WNF	21CS-010-56-2	C-F-2/C5.51			NA	NS
21CS-57-08-SW031 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW032 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW033 REMARKS : DR=1, - TERMINAL END	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW034 REMARKS : DR=1, - TERMINAL END	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW035 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW036 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW037 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-08-SW039 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW041 REMARKS :	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			SUR, VOL	NS
21CS-57-08-SW042 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW044 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW045 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW046 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW047 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW048 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	ID
21CS-57-08-SW049 REMARKS : DR=1	PIPE/ELBOW	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-08-SW057 REMARKS : DR=1	PIPE/TEE	21CS-012-25-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-09-FW009 REMARKS : DR=3, -	PIPE/HOV 121 BREAK EXCL. WELD NOT SELECTED UNDER C-F-2 BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT	21CS-010-62-2	C-F-2/C5.51A		35A	VOL, *	ID
21CS-57-09-FW010 REMARKS : DR=3	PIPE/ELBOW	21CS-010-62-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-09-FW011 REMARKS : DR=3	PIPE/ELBOW	21CS-010-62-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-09-FW012 REMARKS : DR=3	PIPE/ELBOW	21CS-010-62-2	C-F-2/C5.51			VOL, SUR	ID
21CS-57-09-FW013 REMARKS :	PIPE/ELBOW	21CS-010-62-2	C-F-2/C5.51			SUR, VOL	NS



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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
21CS-57-09-FW016 REMARKS : DR=3	PIPE/ELBOW	21CS-010-62-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-09-FW017 REMARKS : DR=3	PIPE/ELBOW	21CS-010-62-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-09-FW020 REMARKS : DR=3	PIPE/TEE	21CS-010-62-2	C-F-2/C5.81			VOL, SUR	ID
21CS-57-09-SW015 REMARKS : DR=3, -	PIPE/ELBOW	21CS-010-62-2	C-F-2/C5.51A			VOL, *	ID
BREAK EXCL. WELD NOT SELECTED UNDER C-F-2 BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT							
21CS-57-09-SW016 REMARKS : DR=3, -	PIPE/ELBOW	21CS-010-62-2	C-F-2/C5.51A			VOL, *	ID
BREAK EXCL. WELD NOT SELECTED UNDER C-F-2 BUT FSAR REQUIRES VOL EXAM. * = SEE PLAN TEXT							
21CS-57-09-SW020 REMARKS : DR=3	PIPE/ELBOW	21CS-010-62-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-09-SW021 REMARKS : DR=3	PIPE/ELBOW	21CS-010-62-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-09-SW024 REMARKS : DR=3	PIPE/TEE	21CS-010-45-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-09-SW025 REMARKS : DR=3	PIPE/REDUCER	21CS-010-45-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-09-SW029 REMARKS : DR=3	PIPE/REDUCER	21CS-010-45-2	C-F-2/C5.51			VOL, SUR	NS
21CS-57-09-SW033 REMARKS :	PIPE/TEE	21CS-010-45-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-03-FW001 REMARKS : TURBINE AREA; DR=1	16.00" EXL/PIPE	2MSS-016-26-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-03-FW002 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-016-26-4	C-F-2/C5.51			VOL, SUR	ID
2MSS-01-03-FW003 REMARKS : TURBINE AREA; DR=1	PIPE/A0V92A	2MSS-016-26-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-03-SW001 REMARKS : TURBINE AREA; DR=1, NOT AT A. STRUCTURAL DISCONTINUITY	PIPE/PIPE	2MSS-016-26-4	C-F-2/C5.51			N/A	NS
2MSS-01-03-SW002 REMARKS : TURBINE AREA; DR=1, NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2MSS-016-26-4	C-F-2/C5.51			N/A	NS
2MSS-01-03-SW003 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-016-26-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-03-SW005 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-016-26-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-03-SW006 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-016-26-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-04-FW001 REMARKS : TURBINE AREA	PIPE/ELBOW	2MSS-028-3-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-04-FW002 REMARKS : TURBINE AREA	PIPE/ELBOW	2MSS-028-3-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-04-FW003 REMARKS : TURBINE AREA	16.00" EXL/PIPE	2MSS-028-3-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-04-FW004 REMARKS : TURBINE AREA	PIPE/ELBOW	2MSS-028-1-4	C-F-2/C5.81			VOL, SUR	ID
2MSS-01-04-FW005 REMARKS : TURBINE AREA	PIPE/ELBOW	2MSS-028-1-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-04-FW006 REMARKS : TURBINE AREA; DR=1	16.00" EXL/PIPE	2MSS-028-1-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-04-FW007 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-028-7-4	C-F-2/C5.51			VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : HSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-04-FW008 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2HSS-028-7-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-04-FW009 REMARKS : TURBINE AREA; DR=1	16.00" EXL/PIPE	2HSS-028-7-4	C-F-2/C5.81			VOL, SUR	NS
2HSS-01-04-FW010 REMARKS : TURBINE AREA	PIPE/ELBOW	2HSS-028-5-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-04-FW011 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2HSS-028-5-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-04-FW012 REMARKS : TURBINE AREA; DR=1 RR-IWC-8	16.00" EXL/PIPE	2HSS-028-5-4	C-F-2/C5.81			VOL, SUR	NS
2HSS-01-04-SW001 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2HSS-028-3-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-04-SW002 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2HSS-028-3-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-04-SW003 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2HSS-028-1-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-04-SW004 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2HSS-028-1-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-04-SW005 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2HSS-028-7-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-04-SW006 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2HSS-028-7-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-04-SW007 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2HSS-028-5-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-04-SW008 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2HSS-028-5-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-05-FW001 REMARKS : TURBINE AREA; DR=1	16.00" EXL/PIPE	2HSS-028-4-4	C-F-2/C5.81			VOL, SUR	NS
2HSS-01-05-FW002 REMARKS : TURBINE AREA; DR=1	PIPE/MSV1B	2HSS-028-4-4	C-F-2/C5.51			VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-05-FW003 REMARKS : TURBINE AREA; DR=1	16.00" EXL/PIPE	2MSS-028-2-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-05-FW004 REMARKS : TURBINE AREA	PIPE/HSV1A	2MSS-028-2-4	C-F-2/C5.51			VOL, SUR	ID
2MSS-01-05-FW005 REMARKS : TURBINE AREA; DR=1	16.00" EXL/PIPE	2MSS-028-8-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-05-FW006 REMARKS : TURBINE AREA; DR=1	PIPE/HSV1D	2MSS-028-8-4	C-F-2/C5.51			SUR, VOL	NS
2MSS-01-05-FW007 REMARKS : TURBINE AREA; DR=1	16.00" EXL/PIPE	2MSS-028-6-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-05-FW008 REMARKS : TURBINE AREA	PIPE/HSV1C	2MSS-028-6-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-05-FW009 REMARKS : TURBINE AREA; DR=1, ASSOCIATED LONGITUDINAL WELDS LW01-2, LW02-1	PIPE/PIPE	2MSS-048-9-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-05-FW014 REMARKS : NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2MSS-028-4-4	C-F-2/C5.51			N/A	NS
2MSS-01-05-FW016 REMARKS : NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2MSS-028-2-4	C-F-2/C5.51			N/A	NS
2MSS-01-05-FW018 REMARKS : NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2MSS-028-8-4	C-F-2/C5.51			N/A	NS
2MSS-01-05-FW020 REMARKS : NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2MSS-028-6-4	C-F-2/C5.51			N/A	NS
2MSS-01-05-LW01-1 REMARKS :	SW001/FW009	2MSS-048-9-4	C-F-2/C5.52			SUR, VOL	NS
2MSS-01-05-LW01-2 REMARKS :	SW001/FW009	2MSS-048-9-4	C-F-2/C5.52			SUR, VOL	NS
2MSS-01-05-LW02-1 REMARKS : PIPE/FW009	FW009/SW003	2MSS-048-9-4	C-F-2/C5.52			SUR, VOL	NS
2MSS-01-05-LW02-2 REMARKS : PIPE/SW003	FW009/SW003	2MSS-048-9-4	C-F-2/C5.52			SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-05-SW001 REMARKS : TURBINE AREA; DR=1, ASSOCIATED LONGITUDINAL WELD LW01-1	PIPE/CAP	2MSS-048-9-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-05-SW003 REMARKS : TURBINE AREA; DR=1, ASSOCIATED LONGITUDINAL WELD LW02-2	PIPE/CAP	2MSS-048-9-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-06-FW001 REMARKS : TURBINE AREA; DR=1	16.00"FXL/PIPE	2MSS-016-25-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-06-FW002 REMARKS : TURBINE AREA; DR=1, NOT AT A STRUCTURAL DISCONTINUITY	PIPE/AOV92B	2MSS-016-25-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-06-FW014 REMARKS : TURBINE AREA; DR=1	PIPE/PIPE	2MSS-016-25-4	C-F-2/C5.51			N/A	NS
2MSS-01-06-FW015 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-016-25-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-06-SW001 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-016-25-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-06-SW002 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-016-25-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-06-SW003 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-016-25-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-06-SW004 REMARKS : TURBINE AREA; DR=1, NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2MSS-016-25-4	C-F-2/C5.51			N/A	NS
2MSS-01-07-FW001 REMARKS : TURBINE AREA; DR=1 FTG BOUND	16.00"FXL/ELBOW	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-FW002 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	ID
2MSS-01-07-FW003 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-FW004 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-FW005 REMARKS : TURBINE AREA; DR=1	PIPE/BYPASS CHEST	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS.  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-07-FW006 REMARKS : TURBINE AREA; DR=1 FTG BOUND	ELBOW/16.00"EXL	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-FW007 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-FW008 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-FW009 REMARKS : TURBINE AREA; DR=1	BYPASS CHEST/PIPE	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW001 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW002 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW003 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW004 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW005 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW006 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW007 REMARKS : TURBINE AREA; DR=1	PIPE/6.0"SWL	2MSS-018-34-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-07-SW008 REMARKS : TURBINE AREA; DR=1; 1 RV	PIPE/ELBOW	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW009 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-018-34-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW012 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW013 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : MSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2MSS-01-07-SW014 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW015 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW016 REMARKS :	PIPE/SWL 4.0"	2MSS-018-10-4	C-F-2/C5.81			SUR, VOL	NS
2MSS-01-07-SW017 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW018 REMARKS : TURBINE AREA; DR=1	ELBOW/PIPE	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-07-SW019 REMARKS : TURBINE AREA; DR=1	PIPE/ELBOW	2MSS-018-10-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-17-SW002 REMARKS : TURBINE AREA; DR=1	PIPE/6.0"SWL	2MSS-028-3-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-17-SW004 REMARKS : TURBINE AREA; DR=1	PIPE/6.0"SWL	2MSS-028-1-4	C-F-2/C5.81			SUR, VOL	NS
2MSS-01-17-SW006 REMARKS : TURBINE AREA; DR=1	PIPE/6.0"SWL	2MSS-028-7-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-17-SW008 REMARKS : TURBINE AREA; DR=1	PIPE/6.0"SWL	2MSS-028-5-4	C-F-2/C5.81			VOL, SUR	NS
2MSS-01-19-FW001 REMARKS : TURBINE AREA; DR=1	PIPE/6.0"SWL	2MSS-006-18-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-19-FW002 REMARKS : TURBINE AREA; DR=1	PIPE/6.0"SWL	2MSS-006-21-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-19-FW003 REMARKS : TURBINE AREA; DR=1	PIPE/6.0"SWL	2MSS-006-12-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-19-FW004 REMARKS : TURBINE AREA; DR=1	PIPE/6.0"SWL	2MSS-006-117-4	C-F-2/C5.51			VOL, SUR	NS
2MSS-01-19-FW005 REMARKS : TURBINE AREA; DR=1	PIPE/CAP	2MSS-006-18-4	C-F-2/C5.51			VOL, SUR	ID



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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

PAGE: 271

SYSTEM : HSS, MAIN STEAM

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2HSS-01-19-FW006 REMARKS : TURBINE AREA; DR=1	PIPE/CAP	2HSS-006-21-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-19-FW007 REMARKS : TURBINE AREA; DR=1	PIPE/CAP	2HSS-006-117-4	C-F-2/C5.51			VOL, SUR	NS
2HSS-01-19-FW008 REMARKS : TURBINE AREA; DR=1	PIPE/CAP	2HSS-006-12-4	C-F-2/C5.51			VOL, SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RDS-65-00-FW001 REMARKS : DR=2	PIPE/ELB	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW002 REMARKS : DR=2	PIPE/TEE	2RDS-008-80-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW003 REMARKS : DR=2	TEE/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	ID
2RDS-65-00-FW004 REMARKS : DR=2	PIPE/TEE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW005 REMARKS : DR=2	PIPE/TEE	2RDS-008-79-2	C-F-2/C5.81			VOL, SUR	NS
2RDS-65-00-FW006 REMARKS : DR=2	PIPE/TEE	2RDS-008-78-2	C-F-2/C5.81			VOL, SUR	NS
2RDS-65-00-FW007 REMARKS : DR=2	PIPE/TEE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW008 REMARKS : DR=2	PIPE/TEE	2RDS-008-77-2	C-F-2/C5.81			VOL, SUR	NS
2RDS-65-00-FW009 REMARKS : DR=2	PIPE/TEE	2RDS-008-76-2	C-F-2/C5.81			VOL, SUR	ID
2RDS-65-00-FW010 REMARKS : DR=2	PIPE/TEE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW011 REMARKS : DR=2	PIPE/TEE	2RDS-008-75-2	C-F-2/C5.81			VOL, SUR	NS
2RDS-65-00-FW012 REMARKS : DR=2	PIPE/ELB	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW013 REMARKS : DR=2	PIPE/ELB	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW014 REMARKS : DR=2	PIPE/REDUCING ELBOW	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW015 REMARKS : DR=2	PIPE/ELB	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RDS-65-00-FW016 REMARKS : DR=2	TEE/PIPE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW017 REMARKS : DR=2	PIPE/TEE	2RDS-008-67-2	C-F-2/C5.81			VOL, SUR	NS
2RDS-65-00-FW018 REMARKS : DR=2	PIPE/TEE	2RDS-008-68-2	C-F-2/C5.81			VOL, SUR	NS
2RDS-65-00-FW019A REMARKS : DR=2	TEE/PIPE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW020 REMARKS : DR=2	PIPE/TEE	2RDS-008-69-2	C-F-2/C5.81			VOL, SUR	NS
2RDS-65-00-FW021 REMARKS : DR=2	PIPE/TEE	2RDS-008-70-2	C-F-2/C5.81			VOL, SUR	NS
2RDS-65-00-FW022 REMARKS : DR=2	TEE/PIPE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW023 REMARKS : DR=2	PIPE/TEE	2RDS-008-71-2	C-F-2/C5.81			VOL, SUR	NS
2RDS-65-00-FW024 REMARKS : DR=2	PIPE/TEE	2RDS-008-72-2	C-F-2/C5.81			VOL, SUR	NS
2RDS-65-00-FW025 REMARKS : DR=2	PIPE/ELB	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW026 REMARKS : DR=2	PIPE/ELBOW	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-FW028 REMARKS : NORTH HEADER FTG BOUND	ELBOW/REDUCING ELBOW	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW001 REMARKS : DR=2	FLG/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW002 REMARKS : DR=2	ELB/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW003 REMARKS : DR=2	PIPE/ELB	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RDS-65-00-SW004 REMARKS : DR=2	ELB/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW005 REMARKS : DR=2	FLG/PIPE	2RDS-008-80-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW006 REMARKS : DR=2	PIPE/TEE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW007 REMARKS : DR=2	PIPE/ELB	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW008 REMARKS : DR=2	ELB/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW009 REMARKS :	FLG/PIPE	2RDS-008-79-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW010 REMARKS : DR=2	TEE/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW011 REMARKS : DR=2	FLG/PIPE	2RDS-008-78-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW012 REMARKS : DR=2	PIPE/TEE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW013 REMARKS : DR=2	TEE/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW014 REMARKS : DR=2	FLG/PIPE	2RDS-008-77-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW015 REMARKS : DR=2	TEE/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW016 REMARKS : DR=2	FLG/PIPE	2RDS-008-76-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW017 REMARKS : DR=2	PIPE/TEE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW018 REMARKS : DR=2	TEE/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RDS-65-00-SW019 REMARKS : DR=2	FLG/PIPE	2RDS-008-75-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW020 REMARKS : DR=2	TEE/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW021 REMARKS : DR=2	ELB/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW022 REMARKS : DR=2	PIPE/ELB	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW023 REMARKS : DR=2	ELB/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW024 REMARKS : DR=2	ELB/PIPE	2RDS-008-81-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW027 REMARKS : DR=2	REDUCING ELBOW/PIPE	2RDS-012-108-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW028 REMARKS : DR=2	PIPE/CAP	2RDS-012-108-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW031 REMARKS : DR=2	FLG/PIPE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW032 REMARKS : DR=2	ELB/PIPE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW033 REMARKS : DR=2	PIPE/ELB	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW034 REMARKS : DR=2	ELB/PIPE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW035 REMARKS : DR=2	PIPE/TEE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW036 REMARKS : DR=2	FLG/PIPE	2RDS-008-67-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW037 REMARKS : DR=2	PIPE/TEE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS





WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RDS-65-00-SW038 REMARKS : DR=2	TEE/PIPE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW039 REMARKS : DR=2	FLG/PIPE	2RDS-008-68-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW040 REMARKS : DR=2	PIPE/TEE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	ID
2RDS-65-00-SW041 REMARKS : DR=2	FLG/PIPE	2RDS-008-69-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW042 REMARKS : DR=2	PIPE/TEE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW043 REMARKS : DR=2	TEE/PIPE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW044 REMARKS : DR=2	FLG/PIPE	2RDS-008-70-2	C-F-2/C5.51			VOL, SUR	ID
2RDS-65-00-SW045 REMARKS : DR=2	PIPE/TEE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW046 REMARKS : DR=2	FLG/PIPE	2RDS-008-71-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW047 REMARKS : DR=2	PIPE/TEE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW048 REMARKS : DR=2	TEE/PIPE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW049 REMARKS : DR=2	FLG/PIPE	2RDS-008-72-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW050 REMARKS : DR=2	ELB/PIPE	2RDS-008-66-2	C-F-2/C5.51			VOL, SUR	NS
2RDS-65-00-SW060 REMARKS : DR=2	REDUCING ELBOW/PIPE	2RDS-012-105-2	C-F-2/C5.51			VOL, SUR	ID
2RDS-65-00-SW061 REMARKS : DR=2	PIPE/CAP	2RDS-012-105-2	C-F-2/C5.51			VOL, SUR	NS



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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

PAGE: 277

SYSTEM : RDS, CONTROL ROD DRIVE HYDRAULIC

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-05-FW002 REMARKS : DR=3	PIPE/MOV22B	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW003 REMARKS : DR=3; 2 RW	PIPE/MOV22B	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW004 REMARKS : DR=3	PIPE/PIPE	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW005 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW006 REMARKS : DR=2, -	PIPE/ELBOW TERMINAL END	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW007 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	ID
2RHS-66-05-FW008 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW009 REMARKS : DR=2	PIPE/PV21B	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW010 REMARKS : DR=2	PIPE/MOV23B	2RHS-008-295-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW011 REMARKS : DR=3, -	PIPE/PIPE NOT AT A STRUCTURAL DISCONTINUITY.	2RHS-008-50-2	C-F-2/C5.51			N/A	NS
2RHS-66-05-FW014 REMARKS : DR=3	REDUCER/PIPE	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW015 REMARKS : DR=2	PIPE/TEE	2RHS-008-295-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW018 REMARKS : DR=2	PIPE/TEE	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW019 REMARKS : DR=2	PIPE/TEE	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-FW026 REMARKS : DR=2, -	PIPE/ELBOW TERMINAL END	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS -  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-05-SW003 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-SW004 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	ID
2RHS-66-05-SW006 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-05-SW007 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	ID
2RHS-66-05-SW008 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-50-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-06-FW001 REMARKS : DR=1	PIPE/PV21B	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-FW003 REMARKS : *PV21B; DR=1	PIPE/TEE	2RHS-008-57-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-06-FW004 REMARKS : AUX BAY; DR=1	PIPE/ELBOW	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-FW005 REMARKS : AUX BAY; DR=1	PIPE/ELBOW	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-FW006 REMARKS : AUX BAY; DR=1, - TERMINAL END	PIPE/ELBOW	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-FW007 REMARKS : AUX BAY; DR=1, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPF	2RHS-008-57-2	C-F-2/C5.51			N/A	NS
2RHS-66-06-FW008 REMARKS : AUX BAY; DR=2	REDUCER/PIPE	2RHS-020-208-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-06-FW010 REMARKS : DR=1	PIPE/TEE	2RHS-008-336-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-FW011 REMARKS :	PIPE/MOV23B	2RHS-008-335-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-06-FW014 REMARKS : DR=1	TEE/PIPE	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-06-FW016 REMARKS : DR=1, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-008-57-2	C-F-2/C5.51			N/A	NS
2RHS-66-06-FW019 REMARKS : AUX BAY; DR=1	ELBOW/PIPE	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-FW020 REMARKS : AUX BAY; DR=1	ELBOW/PIPE	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-FW021 REMARKS : AUX BAY; DR=1	PIPE/6.00"SWL	2RHS-008-57-2	C-F-2/C5.81			VOL, SUR	NS
2RHS-66-06-FW022 REMARKS : AUX BAY	PIPE/6.00"WOL	2RHS-006-138-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-06-FW023 REMARKS : AUX BAY; DR=1, - TERMINAL END	PIPE/PIPE	2RHS-008-57-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-06-FW024 REMARKS : AUX BAY; DR=1, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-008-57-2	C-F-2/C5.51			N/A	NS
2RHS-66-06-FW025 REMARKS : AUX BAY; DR=2	REDUCER/PIPE	2RHS-012-307-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-FW027 REMARKS : AUX BAY; DR=1	PIPE/WN FLG	2RHS-006-138-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW001 REMARKS : DR=1	PIPE/ELBOW	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW002 REMARKS : DR=1	PIPE/ELBOW	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW003 REMARKS : DR=1	PIPE/ELBOW	2RHS-006-296-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW008 REMARKS : DR=1	PIPE/ELBOW	2RHS-006-296-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW011 REMARKS : AUX BAY; DR=1	PIPE/ELBOW	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW013 REMARKS : AUX BAY	PIPE/ELBOW	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-06-SW014 REMARKS : AUX BAY; DR=1	PIPE/ELBOW	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW024 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW025 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW026 REMARKS : AUX BAY; DR=2 FTG BOUND	ELBOW/REDUCER	2RHS-012-307-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW027 REMARKS : AUX BAY; DR=2	ELBOW/PIPE	2RHS-012-307-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW029 REMARKS : AUX BAY	PIPE/REDUCER	2RHS-008-57-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW030 REMARKS : *MOV23B; DR=1	PIPE/REDUCER	2RHS-006-296-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW031 REMARKS : DR=1	PIPE/REDUCER	2RHS-008-335-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-06-SW032 REMARKS :	PIPE/REDUCER	2RHS-006-296-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-06-SW033 REMARKS : DR=1	PIPE/REDUCER	2RHS-008-336-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-09-FW001 REMARKS : DR=3	PIPE/REDUCER	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW002 REMARKS : DR=3	MOV22A/PIPE	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	ID
2RHS-66-09-FW003 REMARKS : DR=3	PIPE/MOV22A	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW004 REMARKS : DR=3; 3RW	PIPE/PIPE	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW005 REMARKS : DR=3; 2 RW	PIPE/PIPE	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-09-FW006 REMARKS : DR=3	PIPE/PIPE	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW007 REMARKS : DR=3, NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-008-53-2	C-F-2/C5.51			N/A	NS
2RHS-66-09-FW008 REMARKS : DR=2, - TERMINAL END	PIPE/ELBOW	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	ID
2RHS-66-09-FW009 REMARKS : DR=2	PIPE/PV21A	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW011 REMARKS : DR=3	PIPE/PIPE	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW012 REMARKS : DR=3	PIPE/PIPE	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW013 REMARKS : DR=2	PIPE/TEE	2RHS-008-293-2	C-F-2/C5.81			VOL, SUR	NS
2RHS-66-09-FW014 REMARKS : DR=2	PIPE/HOV23A	2RHS-008-293-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW016 REMARKS : DR=2	PIPE/TEE	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW017 REMARKS : DR=2, - TERMINAL END	PIPE/TEE	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW018 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-293-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW019 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-293-2	C-F-2/C5.51			VOL, SUR	ID
2RHS-66-09-FW020 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-293-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW021 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-293-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-FW022 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-293-2	C-F-2/C5.51			VOL, SUR	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-09-FW023 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-293-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-SW004 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-SW005 REMARKS : DR=3	PIPE/ELBOW	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-SW006 REMARKS : DR=3	PIPE/ELBOW	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-SW015 REMARKS : DR=3	PIPE/PIPE	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-09-SW016 REMARKS : DR=3; 1 RW	PIPE/PIPE	2RHS-008-53-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-10-FW001 REMARKS :	PIPE/PV21A	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-10-FW002 REMARKS : DR=2	MOV23A/PIPE	2RHS-008-294-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-FW003 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-FW004 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-FW005 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-FW006 REMARKS : AUX BAY - TERMINAL END	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-FW007 REMARKS : AUX BAY; DR=2, - NOT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-008-054-2	C-F-2/C5.51			N/A	NS
2RHS-66-10-FW008 REMARKS : AUX BAY FTG BOUND; DR=2	TEE/REDUCER	2RHS-020-185-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-10-FW011 REMARKS : AUX BAY; DR=2, - TERMINAL END	PIPE/PIPE	2RHS-008-054-2	C-F-2/C5.51			VOL, SUR	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS -  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-10-FW015 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-FW018 REMARKS : DR=2	PIPE/TEE	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-FW019 REMARKS :	PIPE/TEE	2RHS-008-54-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-FW020 REMARKS : DR=2	PIPE/TEE	2RHS-008-294-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-FW023 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	PIPE/WNF	2RHS-006-87-2	C-F-2/C5.51			N/A	NS
2RHS-66-10-FW025 REMARKS : AUX BAY; DR=2	PIPE/REDUCER	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-FW041 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	FITTING/PIPE	2RHS-006-87-2	C-F-2/C5.51			N/A	NS
2RHS-66-10-SW001 REMARKS :	PIPE/ELBOW	2RHS-008-54-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-10-SW002 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW009 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW010 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW011 REMARKS : DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW012 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW014 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW015 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-10-SW019 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW025 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW026 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-008-054-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW029 REMARKS : AUX BAY FTG BOUND; DR=2	ELBOW/REDUCER	2RHS-012-306-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW030 REMARKS : AUX BAY FTG BOUND; DR=2	ELBOW/REDUCER	2RHS-012-306-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-10-SW031 REMARKS : AUX BAY; DR=2, - NOT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-008-054-2	C-F-2/C5.51			N/A	NS
2RHS-66-10-SW032 REMARKS : AUX BAY; DR=2 FSAR F250.1	PIPE/6.00"WOL	2RHS-008-054-2	C-F-2/C5.81			VOL, SUR	ID
2RHS-66-13-FW003 REMARKS : DR=3; 2 RW	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-FW004 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-FW005 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-FW006 REMARKS : AUXILIARY BAY; DR=3	PIPE/TEE	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-FW008 REMARKS : AUXILIARY BAY; DR=3	PIPE/TEE	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-FW010 REMARKS : AUXILIARY BAY; DR=2	PIPE/REDUCER	2RHS-020-015-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-FW012 REMARKS : AUXILIARY BAY	PIPE/TEE	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-13-FW013 REMARKS : AUXILIARY BAY; DR=2, - TERMINAL END	PIPE/WNF	2RHS-020-015-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL

WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-13-FW015 REMARKS : AUXILIARY BAY; DR=2	PIPE/ELBOW	2RHS-020-015-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-FW016 REMARKS : DR=1; 1 RW	PIPE/WNF	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-STRT01A REMARKS : WNF/PIPE WELD	STRAINER	2RHS-024-2-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-STRT02A REMARKS : TEE/PIPE WELD	STRAINER	2RHS-024-2-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-13-SW008 REMARKS : DR=3	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW009 REMARKS : DR=3	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW010 REMARKS : DR=3	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW011 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW012 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW013 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW014 REMARKS : AUXILIARY BAY FTG BOUND; DR=3	TEE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW015 REMARKS : AUXILIARY BAY; DR=3	PIPE/TEE	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW017 REMARKS : AUXILIARY BAY; DR=3	PIPE/TEE	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW018 REMARKS : AUXILIARY BAY; DR=3	PIPE/TEE	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW019 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-13-SW020 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW021 REMARKS : AUXILIARY BAY; DR=3, - TERMINAL END	PIPE/WNF	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW023 REMARKS : AUXILIARY BAY; DR=2	PIPE/TEE	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW024 REMARKS : AUXILIARY BAY; DR=2	PIPE/REDUCER	2RHS-024-002-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW025 REMARKS : AUXILIARY BAY; DR=2	PIPE/FITTING	2RHS-020-015-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW026 REMARKS : AUXILIARY BAY; DR=2	PIPE/ELBOW	2RHS-020-015-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW027 REMARKS : AUXILIARY BAY; DR=2, - TERMINAL END	PIPE/ELBOW	2RHS-020-015-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-13-SW028 REMARKS : AUXILIARY BAY; DR=3	PIPE/WNF	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-FW001 REMARKS : AUXILIARY BAY; DR=3	V1/PIPF	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-FW002 REMARKS : AUXILIARY BAY FTG BOUND; DR=3	ELBOW/*V1	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-FW003 REMARKS : AUXILIARY BAY; DR=3	PIPE/V4	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-FW004 REMARKS : AUXILIARY BAY; DR=3; 4 RW	PIPE/V4	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-14-FW006 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-FW007 REMARKS : AUXILIARY BAY; DR=3	PIPE/TEE	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-FW008 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL

WELD INSERVICE EXAMINATION TABLE 'IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-14-FW009 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-FW010 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-FW011 REMARKS : FTG BOUND, TERMINAL END	TEE/E1A NOZ N3	2RHS-020-185-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-14-FW012 REMARKS : AUXILIARY BAY; DR=3, - NOT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-003-2	C-F-2/C5.51			N/A	NS
2RHS-66-14-FW013 REMARKS : AUXILIARY BAY	PIPE/TEE	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-FW018 REMARKS : AUXILIARY BAY; DR=3	PIPE/WNF	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-FW020 REMARKS : AUXILIARY BAY; DR=3 FSAR F250.1	PIPE/WNF	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-14-FW021 REMARKS : AUXILIARY BAY; DR=3, - NOT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-003-2	C-F-2/C5.51			N/A	NS
2RHS-66-14-FW022 REMARKS : - TERMINAL END	PIPE/PIPE	2RHS-018-3-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW002 REMARKS : AUXILIARY BAY; DR=3	PIPE/6.00 SWL	2RHS-018-003-2	C-F-2/C5.81			VOL, SUR	NS
2RHS-66-14-SW005 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW010 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW011 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW012 REMARKS : AUXILIARY BAY	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-14-SW013 REMARKS : AUXILIARY BAY	PIPE/TEE	2RHS-018-20-2	C-F-2/C5.81			SUR, VOL	ID



WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-14-SW014 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW FSAR F250.1	2RHS-018-20-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW015 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW FSAR F250.1	2RHS-018-20-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW018 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW022 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW023 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW024 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW025 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW026 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW027 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW028 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW029 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW030 REMARKS : AUXILIARY BAY; DR=3	REDUCER/PIPE	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW031 REMARKS : AUXILIARY BAY FTG BOUND; DR=3	TEE/REDUCER	2RHS-020-185-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-14-SW034 REMARKS : AUXILIARY BAY; DR=3	PIPE/ELBOW	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-14-SW035 REMARKS : - NOT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-3-2	C-F-2/C5.51			N/A	NS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-14-SW036 REMARKS :	ELBOW/PIPE	2RHS-018-003-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-FW001 REMARKS : AUX BAY FTG BOUND - TERMINAL END	RED/E1A NOZ N4	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-FW003 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-FW015 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-FW017 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-FW018 REMARKS : - NOT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-4-2	C-F-2/C5.51			N/A	NS
2RHS-66-15-FW024 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-FW025 REMARKS : AUX BAY; DR=3	PIPE/WNF	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-FWSW007 REMARKS : AUX BAY; DR=3	PIPE/WNF	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-FWSW011 REMARKS : AUX BAY; DR=3	PIPE/WNF	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-SW002 REMARKS : AUX BAY; DR=3	PIPE/WNF	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-SW003 REMARKS : AUX BAY; DR=3	PIPE/WNF	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-SW004 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-SW006 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-018-004-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-15-SW008 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IVB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-15-SW012 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-SW018 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-15-SW019 REMARKS : AUX BAY FTG BOUND; DR=3	FLB/20.00"RED	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-FW001 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-FW002 REMARKS : AUX BAY; DR=3 TERMINAL FND	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-16-FW003 REMARKS :	PIPE/TEE	2RHS-016-005-2	C-F-2/C5.81			SUR, VOL	ID
2RHS-66-16-FW004 REMARKS : DR=3; 2RW	PIPE/ELBOW	2RHS-018-011-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-FW005 REMARKS : DR=3	PIPE/FV38A	2RHS-018-011-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-FW006 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-FW007 REMARKS : DR=3, - TERMINAL END	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-FW008 REMARKS : DR=3	PIPE/PIPE	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-FW010 REMARKS : DR=3	FV38A/PIPE	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-FW011 REMARKS : DR=3, TERMINAL END	PIPE/PIPE	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW001 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW002 REMARKS :	PIPE/ELBOW	2RHS-018-4-2	C-F-2/C5.51			SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-16-SW003 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW004 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW005 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW006 REMARKS : DR=3, - TERMINAL END	PIPE/TEE	2RHS-018-004-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW007 REMARKS : DR=3	PIPE/TEE	2RHS-018-011-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW008 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-011-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW009 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-011-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-16-SW010 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-011-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW013 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW014 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW016 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW017 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW018 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-16-SW019 REMARKS :	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-16-SW020 REMARKS :	PIPE/4.00"WOL	2RHS-016-005-2	C-F-2/C5.81			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-16-SW022 REMARKS : DR=3, -	PIPE/PIPE NOT A STRUCTURAL DISCONTINUITY	2RHS-016-005-2	C-F-2/C5.51			N/A	NS
2RHS-66-16-SW023 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-FW004 REMARKS :	PIPE/2CSL*V80	2CSL-012-9	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-17-FW005 REMARKS : DR=2, -	PIPE/FTG TERMINAL END	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-FW006 REMARKS : DR=2	PIPE/PIPE	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-FW007 REMARKS : DR=2, -	PIPE/PIPE NOT A STRUCTURAL DISCONTINUITY	2RHS-018-014-2	C-F-2/C5.51			N/A	NS
2RHS-66-17-FW008 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-FW011 REMARKS : DR=2	PIPE/PIPE	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-FW016 REMARKS : DR=2	PIPE/FLG	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-FW031 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	PIPE/FITTING	2RHS-006-013-2	C-F-2/C5.51			N/A	NS
2RHS-66-17-FW032 REMARKS : -	PIPE/PIPE TERMINAL END	2RHS-018-14-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-17-FWSW004 REMARKS : DR=2	PIPE/6.00"WOL	2RHS-018-014-2	C-F-2/C5.81			VOL, SUR	NS
2RHS-66-17-SW007 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	PIPE/ELBOW	2RHS-006-013-2	C-F-2/C5.51			N/A	NS
2RHS-66-17-SW005 REMARKS : DR=2	PIPE/TEE	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-SW006 REMARKS : FTG BOUND; DR=2	ELBOW/TEE	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-17-SW007 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-SW008 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-SW009 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-SW010 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-SW011 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-014-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-17-SW018 REMARKS : DR=2	PIPE/TEE	2RHS-018-014-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-17-SW019 REMARKS : DR=2	PIPE/6.0" WOL	2RHS-006-013-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW001 REMARKS : DR=3	PIPE/FITTING	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW002 REMARKS : DR=3, -	PIPE/ELBOW TERMINAL END	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW003 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW004 REMARKS : DR=3	PIPE/TFE	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW005 REMARKS : DR=3	PIPE/TEE	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW006 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW009 REMARKS : BOLTED SHIELDING; DR=3	PIPE/MOV15A	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW010 REMARKS : BOLTED SHIELDING; DR=3	PIPE/MOV15A	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IVB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-18-FW011 REMARKS : BOLTED SHIELDING; DR=3	PIPE/MOV25A	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW012 REMARKS : BOLTED SHIELDING; DR=3, - TERMINAL END	MOV25A/Z-8A	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW014 REMARKS : BOLTED SHIELDING; DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW024 REMARKS : BOLTED SHIELDING; DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW025 REMARKS : DR=3	PIPE/TEE	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-18-FW026 REMARKS : DR=3	PIPE/TEE	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-FW027 REMARKS :	PIPE/WNF	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-18-FWSW005 REMARKS : DR=3; FTG BOUND	ELBOW/TEE	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-SW001 REMARKS : DR=3, TERMINAL END	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-SW006 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-18-SW007 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-005-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-FW001 REMARKS : DR=3	PIPE/TEE	2RHS-012-009-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-19-FW002 REMARKS : PROPOSED SHIELDING	PIPE/TEE	2RHS-012-009-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-19-FW003 REMARKS : DR=3	PIPE/MOV40A	2RHS-012-009-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-FW008 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HFAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-19-FW009 REMARKS : DR=3	MOV24A/PIPE	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-FW016 REMARKS : PROPOSED	PIPE/PIPE SHIELDING; DR=3, - TERMINAL END	2RHS-012-009-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-FW019 REMARKS : DR=3	PIPE/FITTING	2RHS-012-009-2	C-F-2/C5.51			VOL, SUR	NS
2RHS-66-19-FW020 REMARKS : DR=3, -	PIPE/PIPE NOT AT A STRUCTURAL DISCONTINUITY	2RHS-012-009-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-FWSW015 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING; DR=3, - TERMINAL END	2RHS-012-009-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW001 REMARKS : DR=3	PIPE/WNF	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW002 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW003 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW004 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW005 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW008 REMARKS :	PIPE/ELBOW	2RHS-012-7-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW009 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW012 REMARKS :	PIPE/ELBOW	2RHS-012-9-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW013 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-009-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW014 REMARKS : PROPOSED	PIPE/ELBOW SHIELDING; DR=3	2RHS-012-009-2	C-F-2/C5.51			SUR, VOL	NS



WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-19-SW016 REMARKS : DR=3	PIPE/TEE	2RHS-012-009-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-19-SW018 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-009-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW024 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW025 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-19-SW026 REMARKS : PROPOSED	PIPE/REDUCER SHIELDING	2RHS-012-009-2	C-F-2/C5.51		RR-IWC-5	SUR, VOL	ID
2RHS-66-19-SW028 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-007-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-FW001 REMARKS :	PIPE/TEE	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-20-FW002 REMARKS : DR=3	PIPE/PIPE	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-FW003 REMARKS : DR=3	PIPE/PIPE	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-FW004 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-FW005 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-FW006 REMARKS : DR=3, -	PIPE/ELBOW TERMINAL END	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-FW009 REMARKS : DR=3, -	PIPE/PIPE TERMINAL END	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-FW010 REMARKS :	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-FW011 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-20-FW012 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-FW013 REMARKS : DR=3, -	PIPE/PIPE NOT AT A STRUCTURAL DISCONTINUITY	2RHS-018-203-2	C-F-2/C5.51			N/A	NS
2RHS-66-20-FW014 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-SW001 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-SW003 REMARKS :	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-SW005 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-SW006 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-SW008 REMARKS : DR=3	PIPE/WNF	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-20-SW011 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW004 REMARKS :	PIPE/MOV113	2RHS-020-064-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW007 REMARKS :	PIPE/ELBOW	2RHS-020-064-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-21-FW008 REMARKS :	PIPE/REDUCER	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW009 REMARKS : DR=3	PIPE/REDUCER	2RHS-018-065-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW010 REMARKS : DR=3	PIPE/PIPE	2RHS-018-065-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW012 REMARKS : DR=3, -	PIPE/ELBOW TERMINAL END	2RHS-018-065-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-21-FW013 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-065-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW014 REMARKS : DR=3	V57/PIPE	2RHS-018-067-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW015 REMARKS : DR=3, -	PIPE/PIPE NOT AT A STRUCTURAL DISCONTINUITY	2RHS-018-065-2	C-F-2/C5.51			N/A	NS
2RHS-66-21-FW017 REMARKS : DR=3	ELBOW/PIPE	2RHS-018-065-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW018 REMARKS : DR=3; 5 RW	PIPE/ELBOW	2RHS-018-065-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW019 REMARKS : DR=3	PIPE/ELBOW	2RHS-018-067-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW020 REMARKS : - NOT AT	PIPE/PIPE A STRUCTURAL DISCONTINUITY	2RHS-020-64-2	C-F-2/C5.51			N/A	NS
2RHS-66-21-FW022 REMARKS :	PIPE/ELBOW	2RHS-020-64-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW028 REMARKS : - NOT AT	PIPE/PIPE A STRUCTURAL DISCONTINUITY	2RHS-018-65-2	C-F-2/C5.51			N/A	NS
2RHS-66-21-FW029 REMARKS : DR=3	PIPE/WNF	2RHS-018-065-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-FW031 REMARKS : - NOT AT	PIPE/PIPE A STRUCTURAL DISCONTINUITY	2RHS-020-64-2	C-F-2/C5.51			N/A	NS
2RHS-66-21-SW004 REMARKS : DR=3	PIPE/ELBOW	2RHS-020-064-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-SW007 REMARKS : DR=3	PIPE/ELBOW	2RHS-020-064-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-21-SW008 REMARKS :	PIPE/TEE	2RHS-020-064-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-21-SW009 REMARKS : FSAR F250.1	PIPE/TEE	2RHS-018-203-2	C-F-2/C5.51			SUR, VOL	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-22-FW011 REMARKS : AUX BAY; DR=3, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/TEE	2RHS-024-042-2	C-F-2/C5.51			N/A	NS
2RHS-66-22-FW013 REMARKS : DR=3	PIPE/ELBOW	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-22-FW014 REMARKS : DR=3	PIPE/ELBOW	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-22-FW015 REMARKS : DR=3	PIPE/WNF	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-22-FW017 REMARKS : DR=3	PIPE/TEE	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-22-FW025 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-22-STRT01C REMARKS : WNF/PIPE WELD	STRAINER	2RHS-024-42-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-22-STRT02B REMARKS : PIPE/TEE WELD	STRAINER	2RHS-024-22-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-22-STRT02C REMARKS : PIPE/TEE WELD	STRAINER	2RHS-024-42-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-22-SW003 REMARKS : DR=3	ELBOW/PIPE	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-22-SW008 REMARKS : DR=3	PIPE/TFE	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-22-SW009 REMARKS : DR=3	PIPE/TEE	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-22-SW011 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-22-SW012 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-22-SW013 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RWS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-22-SW017 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-024-042-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-22-SW019 REMARKS :	PIPE/ELBOW	2RHS-024-42-2	C-F-2/C5.11			SUR, VOL	NS
2RHS-66-22-SW021 REMARKS : AUX BAY; DR=3, TERMINAL END	PIPE/WNF	2RHS-024-042-2	C-F-2/C5.11			SUR, VOL	NS
2RHS-66-22-SW023 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-024-042-2	C-F-2/C5.11			SUR, VOL	NS
2RHS-66-23-FW005 REMARKS : AUX BAY; DR=3	PIPE/ELB	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-FW006 REMARKS : AUX BAY; DR=3	ELB/PIPE	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-FW007 REMARKS : AUX BAY; DR=3	ELB/PIPE	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-23-FW009 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-FW010 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-FW011 REMARKS : DR=3, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-024-332-2	C-F-2/C5.51			N/A	NS
2RHS-66-23-FW012 REMARKS : DR=3	18.00"RED TEE/PIPE	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-FW013 REMARKS : DR=3	FLG/PIPE	2RHS-024-332-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-FW014 REMARKS : DR=3	FLB/PIPE	2RHS-024-332-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-FW025 REMARKS : DR=3	PIPE/MOV1B	2RHS-024-332-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-STRT01R REMARKS : WNF/PIPF WELD	STRAINER	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-23-SW006 REMARKS : DR=3	PIPE/ELB	2RHS-024-332-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW007 REMARKS : DR=3	ELB/PIPE	2RHS-024-332-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW008 REMARKS : DR=3	PIPE/ELB	2RHS-024-332-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW009 REMARKS : DR=3	PIPE/18.00"RED TEE	2RHS-024-332-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW010 REMARKS : DR=3	PIPE/18.00"RED TEE	2RHS-018-65-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-23-SW011 REMARKS : DR=3	SR ELB/PIPE	2RHS-018-65-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW012 REMARKS : DR=3	PIPE/SR ELB	2RHS-018-65-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW013 REMARKS : DR=3	FLG/PIPE	2RHS-018-65-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW016 REMARKS : AUX BAY; DR=3	ELB/PIPE	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW017 REMARKS : AUX BAY; DR=3	PIPE/ELB	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW018 REMARKS : AUX BAY; DR=3	PIPE/ELB	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-23-SW020 REMARKS : DR=3	PIPE/SR ELB	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW021 REMARKS : DR=3	SR ELB/PIPE	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW022 REMARKS : AUX BAY; DR=3	ELB/PIPE	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW023 REMARKS : AUX BAY; DR=3	PIPE/ELB	2RHS-024-22-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-23-SW024 REMARKS : AUX BAY - TERMINAL END	PIPE/FLG	2RHS-024-22-?	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-23-SW026 REMARKS : DR=3	FLG/PIPE	2RHS-024-332-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW001 REMARKS :	PIPE/V2	2RHS-018-23-?	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW002 REMARKS : AUX BAY; DR=3	PIPE/V2	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW003 REMARKS : AUX BAY; DR=3	PIPE/V5	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW004 REMARKS : AUX BAY; DR=3; FTG BOUND	ELBOW/V5	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW006 REMARKS : AUX BAY; DR=3 FSAR F250.1	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW007 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW008 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW009 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW010 REMARKS : AUX BAY FTG BOUND; DR=3, - TERMINAL END	TEE/E18 N07 N3	2RHS-020-208-2	C-F-2/C5.81			VOL, SUR	NS
2RHS-66-24-FW015 REMARKS : AUX BAY; DR=3, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-023-2	C-F-2/C5.51			N/A	NS
2RHS-66-24-FW018 REMARKS : AUX BAY; DR=3, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-023-2	C-F-2/C5.51			N/A	NS
2RHS-66-24-FW019 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW021 REMARKS :	PIPE/ELBOW	2RHS-018-23-2	C-F-2/C5.51			SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-24-FW022 REMARKS : AUX BAY; DR=3 FSAR F250.1	PIPE/WNF	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-24-FW024 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW029 REMARKS : NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-23-2	C-F-2/C5.51			N/A	NS
2RHS-66-24-FW030 REMARKS :	PIPE/PIPE	2RHS-018-23-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW031 REMARKS : AUX BAY; DR=3	PIPE/WNF	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FW032 REMARKS : AUX BAY; DR=3, - TERMINAL END	PIPE/WNF	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-FWS026 REMARKS : AUX BAY; DR=3	PIPE/6.00"WOL	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-SW003 REMARKS : AUX BAY FTG BOUND; DR=3	TEE/REDUCER	2RHS-020-208-2	C-F-2/C5.51			VOL, SUR	ID
2RHS-66-24-SW004 REMARKS : AUX BAY; DR=3 FTG BOUND	ELBOW/REDUCER	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-24-SW005 REMARKS : AUX BAY	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-24-SW006 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-SW007 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-SW008 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-SW009 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-SW010 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-24-SW014 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-SW016 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-SW017 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-SW018 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-SW022 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-24-SW029 REMARKS : AUX BAY; DR=3	PIPE/PIPE	2RHS-018-023-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-25-FW001 REMARKS : AUX BAY; DR=3	PIPE/*V3	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-25-FW002 2RHS*V3 REMARKS : AUX BAY; DR=3	*V3/PIPE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-25-FW003 REMARKS : AUX BAY; DR=3	PIPE/*V6	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-25-FW004 2RHS*V6 REMARKS : AUX BAY; DR=3 FTG BOUND	*V6/SR ELBOW	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-25-FW006 REMARKS : AUX BAY; DR=3; 2 RW	PIPE/ELBOW	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-25-FW007 REMARKS : AUX BAY; DR=3; 2 RW	PIPE/ELBOW	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-25-FW008 REMARKS : - TERMINAL END	PIPE/PIPE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-25-FW009 REMARKS : - TERMINAL END	PIPE/PIPE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-25-FW010	ELBOW/FLBOW	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=3; FITTING BOUND							
2RHS-66-25-FW011	PIPE/PIPE	2RHS-018-43-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=3, - NOT AT A STRUCTURAL DISCONTINUITY							
2RHS-66-25-FW013	PIPE/PIPE	2RHS-018-43-2	C-F-2/C5.51			N/A	NS
REMARKS : AUX BAY; DR=3, - NOT AT A STRUCTURAL DISCONTINUITY							
2RHS-66-25-FW014	ELBOW/PIPE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
REMARKS : AUX BAY; DR=3; 1 RW							
2RHS-66-25-FW015	PIPE/ELBOW	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
REMARKS : AUX BAY; DR=3							
2RHS-66-25-FW016	PIPE/PIPE	2RHS-018-43-2	C-F-2/C5.51			N/A	NS
REMARKS : AUX BAY; DR=3, - NOT AT A STRUCTURAL DISCONTINUITY							
2RHS-66-25-FW019	WN FLG/PIPE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
REMARKS : AUX BAY; DR=3							
2RHS-66-25-FW020	PIPE/WNF	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
REMARKS : AUX BAY; DR=3, - TERMINAL END							
2RHS-66-25-FWSW002	PIPE/6.00"WOL	2RHS-018-43-2	C-F-2/C5.81			VOL, SUR	NS
REMARKS : AUX BAY; DR=3							
2RHS-66-25-SW007	SR ELBOW/PIPE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
REMARKS : AUX BAY; DR=3							
2RHS-66-25-SW011	PIPE/ELBOW	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
REMARKS : AUX BAY; DR=3							
2RHS-66-25-SW012	ELBOW/PIPE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
REMARKS : AUX BAY; DR=3							
2RHS-66-25-SW013	ELBOW/PIPE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
REMARKS : AUX BAY; DR=3							
2RHS-66-25-SW014	PIPE/WN FLG	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
REMARKS : AUX BAY; DR=3							
2RHS-66-25-SW018	ELBOW/PIPE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
REMARKS : AUX BAY; DR=3							
2RHS-66-25-SW019	PIPE/ELBOW	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : AUX BAY; DR=3							
2RHS-66-25-SW020 REMARKS : AUX BAY; DR=3	ELBOW/PIPE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-25-SW021 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-25-SW022 REMARKS : AUX BAY; DR=3	TLC/REDUCER	2RHS-018-43-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-25-SW023 REMARKS : AUX BAY; DR=3, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-43-2	C-F-2/C5.51			N/A	NS
2RHS-66-26-FW001 REMARKS : DR=3	RED/ELBOW	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-FW002 REMARKS : DR=3	PIPE/PIPE	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-FW003 REMARKS : 3 RW	PIPE/ELBOW	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-FW004 REMARKS : - TERMINAL END	PIPE/PIPE	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-FW005 REMARKS : DR=3, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-012-47-2	C-F-2/C5.51			N/A	NS
2RHS-66-26-FW006 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-FW010 REMARKS : DR=3 FSAR F250.1	PIPE/*MOV24C	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-26-FW015 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-FW016 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-FW019 REMARKS : DR=3	FLBOW/PIPE	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-SW001	ELBOW/PIPE	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=3							
2RHS-66-26-SW002 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-SW003 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-SW004 REMARKS : DR=3, TERMINAL END	PIPE/ELBOW	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-SW005 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-SW006 REMARKS : DR=3	PIPE/WN FLG	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-SW007 REMARKS : DR=3	WN FLG/PIPF	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-SW008 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-SW009 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-SW010 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-26-SW019 REMARKS : DR=3	PIPE/PIPF	2RHS-012-47-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-FW001 REMARKS : DR=3	TEE/PIPE	2RHS-018-48-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-FW002 REMARKS :	ELBOW/PIPE	2RHS-018-48-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-FW003 REMARKS : DR=3; 2 RW	PIPE/RFD	2RHS-018-48-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-FW004 REMARKS : DR=2; 2 RW	RED/PIPE	2RHS-018-49-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-FW005	PIPE/RFD	2RHS-018-49-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=2							
2RHS-66-27-FW006 REMARKS : DR=2	ELBOW/PIPE	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-FW007 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-FW008 REMARKS : DR=2, -	PIPE/PIPE TERMINAL END	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-FWSW009 REMARKS : DR=2	TEE/PIPE	2RHS-018-49-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-FWSW015 REMARKS :	ELBOW/PIPE	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-27-SW002 REMARKS :	PIPE/ELBOW	2RHS-018-48-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-27-SW004 REMARKS : -	PIPE/ELBOW TERMINAL END	2RHS-018-48-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-SW005 REMARKS :	ELBOW/PIPE	2RHS-018-48-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-27-SW008 REMARKS : DR=2	PIPE/TEE	2RHS-018-49-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-SW010 REMARKS : DR=2	PIPE/8.00"WOL	2RHS-018-49-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-27-SW011 REMARKS : DR=2	TEE/PIPE	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-SW012 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-SW013 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-SW014 REMARKS : DR=2	ELBOW/PIPE	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-SW016	PIPE/ELBOW	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RNS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=2 TERMINAL END							
2RHS-66-27-SW017 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-27-SW018 REMARKS : DR=3, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-48-2	C-F-2/C5.51			N/A	NS
2RHS-66-28-FW001 REMARKS : DR=2 FSAR F250.1	PIPE/ELBOW	2RHS-018-031-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-28-FW002 REMARKS : DR=2, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-031-2	C-F-2/C5.51			N/A	NS
2RHS-66-28-FW003 REMARKS : DR=2	PIPE/PIPE	2RHS-018-031-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-28-FW004 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-031-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-28-FW005 REMARKS : DR=2	PIPE/ELBOW	2RHS-018-031-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-28-FW011 REMARKS : DR=2	PIPE/WNF	2RHS-018-031-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-28-FWSW001 REMARKS :	FLR/PIPE	2RHS-018-31-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-28-FWSW003 REMARKS : DR=2	FLB/PIPE	2RHS-018-031-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-28-SW002 REMARKS : DR=2	ELB/PIPE	2RHS-018-031-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-FW001 REMARKS : FTG BOUND, - TERMINAL END	RED/ELB NOZ N4	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-FW002 REMARKS : AUX BAY	PIPE/ELBOW	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-29-FW008 REMARKS : AUX BAY; DR=2	PIPE/MOV115	2RHS-016-207-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-FW009	PIPE/AOV150	2RHS-016-207-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IVB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : AUX BAY; DR=2							
2RHS-66-29-FW010 REMARKS : AUX BAY	PIPE/AOV150	2RHS-016-207-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-29-FW012 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-FW013 REMARKS : - NOT AT	PIPE/PIPE A STRUCTURAL DISCONTINUITY	2RHS-018-24-2	C-F-2/C5.51			N/A	NS
2RHS-66-29-FW014 REMARKS : AUX BAY; DR=3 FTG BOUND	WNF/TEE	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-FW015 REMARKS : AUX BAY; DR=3, - TERMINAL END	PIPE/PIPE	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-FW018 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-FW023 REMARKS : AUX BAY; DR=3 FSAR F250.1	PIPE/TFE	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-29-FW024 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-FW026 REMARKS : - NOT AT	PIPE/PIPE A STRUCTURAL DISCONTINUITY	2RHS-018-24-2	C-F-2/C5.51			N/A	NS
2RHS-66-29-FW030 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW001 REMARKS : AUX BAY; DR=3	ELBOW/PIPE	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW003 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW006 REMARKS :	PIPE/ELBOW	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW007 REMARKS :	PIPE/ELBOW	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW008	PIPE/ELBOW	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : AUX BAY; DR=3							
2RHS-66-29-SW013 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW016 REMARKS : AUX BAY; DR=3	PIPE/WNF	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW017 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW018 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW019 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW025 REMARKS :	PIPE/TEE	2RHS-016-207-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-29-SW027 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-024-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW030 REMARKS :	PIPE/TEE	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW031 REMARKS :	PIPE/WNF	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW033 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW034 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW035 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW036 REMARKS : AUX BAY - TERMINAL END	PIPE/ELBOW	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW039 REMARKS : AUX BAY; DR=3	PIPE/ELBOW	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW040	PIPE/ELBOW	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS :							
2RHS-66-29-SW041 REMARKS : AUX BAY; DR=3, - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-018-024-2	C-F-2/C5.51			N/A	NS
2RHS-66-29-SW042 REMARKS :	PIPE/WNF	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-29-SW043 REMARKS :	PIPE/WNF	2RHS-018-040-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-FW001 REMARKS : AUX BAY; DR=3	PIPE/ELB	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-FW002 REMARKS : AUX BAY; DR=3	PIPE/PIPE	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-FW003 REMARKS : PROPOSED SHIELDING; DR=3	ELB/PIPE	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-FW004 REMARKS : PROPOSED SHIELDING; DR=3	TEE/PIPE	2RHS-018-224-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-30-FW005 REMARKS : PROPOSED SHIELDING; DR=3	FLB/PIPE	2RHS-018-224-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-FW006 REMARKS : PROPOSED SHIELDING	PIPE/FV38B	2RHS-018-224-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-30-FW007 REMARKS : AUX BAY; DR=3, - TERMINAL END	PIPE/PIPE	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW001 REMARKS : AUX BAY; DR=3	FLG/PIPE	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW002 REMARKS : AUX BAY; DR=3	ELB/PIPE	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW003 REMARKS : PROPOSED SHIELDING; DR=3	PIPE/ELB	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW004 REMARKS : PROPOSED SHIELDING; DR=3	PIPE/TEE	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW005	TEE/PIPE	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : PROPOSED SHIELDING; DR=3							
2RHS-66-30-SW006 REMARKS :	PIPE/4.00" WOL	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW007 REMARKS : PROPOSED SHIELDING; DR=3	PIPE/RFD	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW008 REMARKS : PROPOSED SHIELDING; DR=3	PIPE/12.00" WOL	2RHS-018-224-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW009 REMARKS : PROPOSED SHIELDING; DR=3	PIPE/ELB	2RHS-018-224-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW010 REMARKS : PROPOSED SHIELDING; DR=3	PIPE/ELB	2RHS-018-224-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW011 REMARKS : PROPOSED SHIELDING; DR=3	ELB/PIPE	2RHS-018-224-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-30-SW013 REMARKS : PROPOSED SHIELDING; DR=3, - TERMINAL END	PIPE/PIPE	2RHS-018-24-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW001 REMARKS : DR=3 FIG ROUND	RED/ELBOW	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW002 REMARKS : - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-016-25-2	C-F-2/C5.51			N/A	NS
2RHS-66-31-FW003 REMARKS : DR=3	ELBOW/PIPE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW004 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW005 REMARKS : DR=3	ELBOW/PIPE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW006 REMARKS : DR=3	PIPE/*MOV15B	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW007 2RHS*MOV15B REMARKS : DR=3 FIG ROUND	*MOV15B/ELBOW	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-31-FW008 REMARKS : - TERMINAL END	PIPE/*MOV25B	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-31-FW009 2RHS*MOV25B REMARKS : DR=3, - TERMINAL END	*MOV25B/Z-8B	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW010 REMARKS : DR=3	ELBOW/PIPE	2RHS-012-27-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW011 REMARKS :	PIPE/*MOV24B	2RHS-012-27-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-31-FW014 REMARKS : DR=3, - TERMINAL END	PIPE/PIPE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW015 REMARKS : DR=3	ELBOW/PIPE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW016 REMARKS : DR=3	ELBOW/PIPE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-FW021 REMARKS : NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-016-25-2	C-F-2/C5.51			N/A	NS
2RHS-66-31-FW023 REMARKS : - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-016-25-2	C-F-2/C5.51			N/A	NS
2RHS-66-31-SW001 REMARKS : DR=3	ELBOW/PIPE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW002 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW003 REMARKS : DR=3, - TERMINAL END	ELBOW/PIPE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW004 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW005 REMARKS : DR=3	ELBOW/PIPE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW006 REMARKS :	PIPE/TEE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-31-SW007 REMARKS : DR=3	TEE/PIPE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-31-SW008 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW009 REMARKS : DR=3	FLOW/PIPE	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW010 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW011 REMARKS : DR=3	PIPE/ELBOW	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW013 REMARKS :	PIPE/6.00"SWL	2RHS-016-25-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-31-SW016 REMARKS :	PIPE/ELBOW	2RHS-016-25-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW018 REMARKS : DR=3	TEE/PIPE	2RHS-012-27-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-31-SW019 REMARKS : DR=3	PIPE/WN FLG	2RHS-012-27-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW020 REMARKS : DR=3	WN/FLG PIPE	2RHS-012-27-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW021 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-27-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW022 REMARKS : DR=3	PIPE/ELBOW	2RHS-012-27-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW023 REMARKS : DR=3	FLOW/PIPE	2RHS-012-27-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-31-SW028 REMARKS : DR=3, -	PIPE/PIPE NOT AT A STRUCTURAL DISCONTINUITY	2RHS-016-25-2	C-F-2/C5.51			N/A	NS
2RHS-66-32-FW001 REMARKS : DR=3	PIPE/12.0" SWL	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-32-FW002 REMARKS : DR=3	PIPE/ELB	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-FW003 REMARKS : - TERMINAL END	PIPE/ELBOW	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-FW004 REMARKS : DR=3	FLB/PIPE	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-FW005 REMARKS :	NOV40B/PIPE	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-FW010 REMARKS : DR=3	PIPE/8.0" WOL	2RHS-008-287-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-FW013 REMARKS : DR=3	PIPE/ELB	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-FW014 REMARKS : DR=3	ELB/PIPE	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-FW015 REMARKS : - NOT AT A STRUCTURAL DISCONTINUITY	PIPE/PIPE	2RHS-012-29-2	C-F-2/C5.51			N/A	NS
2RHS-66-32-FWSW015 REMARKS : DR=3	ELB/PIPE	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-SW001 REMARKS : DR=3	PIPE/ELB	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-SW002 REMARKS : DR=3	FLB/PIPE	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-SW003 REMARKS : DR=3	PIPE/ELB	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-SW005 REMARKS : DR=3, TERMINAL END	ELB/PIPE	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-32-SW006 REMARKS : DR=3; 1 RV	PIPE/8.00" WOL	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-32-SW008 REMARKS :	PIPE/ELB	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-32-SW012 REMARKS : DR=3	ELB/PIPE	2RHS-012-29-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-FW001 REMARKS : AUX BAY; DR=3	PIPE/TEE	2RHS-006-12-2	C-F-2/C5.81			SUR, VOL	NS
2RHS-66-34-FW002 REMARKS : AUX BAY; DR=2	ELBOW/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-34-FW006 REMARKS : DR=2	PIPE/*V7	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-FW007 2RHS*V7 REMARKS : DR=2	*V7/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-FW008 REMARKS : DR=2	PIPE/*V10	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-FW009 2RHS*V10 REMARKS : DR=2	*V10/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-34-FW011 REMARKS : DR=2	PIPE/ELBOW	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-FW012 REMARKS :	ELBOW/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-FW016 REMARKS : DR=2	PIPE/*MOV4A	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-FW017 2RHS*MOV4A REMARKS : DR=2, - TERMINAL END	*MOV4A/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-FW019 REMARKS : DR=2	PIPE/WN FLG	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-FW020 REMARKS : DR=2	ELBOW/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-SW001 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-34-SW002 REMARKS : AUX BAY; DR=2	ELBOW/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-SW003 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-SW004 REMARKS : AUX BAY; DR=2	ELBOW/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-SW005 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-SW006 REMARKS : AUX BAY; DR=2	PIPE/ELBOW	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-SW007 REMARKS : AUX BAY - TERMINAL END	ELBOW/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-SW009 REMARKS : DR=2	PIPE/ELBOW	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-SW010 REMARKS : DR=2	ELBOW/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-34-SW011 REMARKS : DR=2	PIPE/ELBOW	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	ID
2RHS-66-34-SW014 REMARKS : DR=2	WN FLG/PIPE	2RHS-006-12-2	C-F-2/C5.51			SUR, VOL	NS
2RHS-66-42-FW001 REMARKS : AUX BAY; DR=2 FSAR F250.1, (THICKNESS < 3/8 IN.)	PIPE/6.0" WOL	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW002 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	MOV4B/PIPE	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW003 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	MOV4B/PIPE	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW004 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	PIPE/V8	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW005 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	PIPE/V8	2RHS-006-32-2	C-F-2/C5.51			N/A	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-42-FW006 REMARKS : AUX BAY;	PIPE/V11 DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW007 REMARKS : AUX BAY;	PIPE/V11 DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-33-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW008 REMARKS : AUX BAY;	PIPE/6.0"WOL DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW009 REMARKS : AUX BAY;	PIPE/HOV4C DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW010 REMARKS : AUX BAY;	PIPE/HOV4C DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW011 REMARKS : AUX BAY;	PIPE/V9 DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW012 REMARKS : AUX BAY -	PIPE/V9 (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW013 REMARKS : AUX BAY;	PIPE/V12 DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW014 REMARKS : AUX BAY;	PIPE/V12 DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-45-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW015 REMARKS : AUX BAY;	ELR/PIPE DR=2, (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW016 REMARKS : DR=2,	ELB/PIPE (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW017 REMARKS : DR=2,	PIPE/ELB (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FW018 REMARKS : DR=2,	PIPE/8.0"WOL (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FWS021 REMARKS : AUX BAY;	PIPE/ELB DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-FWS024 REMARKS : AUX BAY;	ELB/PIPE DR=2, (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HFAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-42-FWSW028 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	PIPE/ELB	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW001 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	ELB/PIPE	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW002 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	PIPE/ELB	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW003 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	ELB/PIPE	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW004 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	PIPE/ELB	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW005 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	ELB/PIPE	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW006 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	ELB/PIPE	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW007 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	FLG/PIPE	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW008 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	PIPE/FLG	2RHS-006-32-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW009 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	RED/PIPE	2RHS-006-33-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW011 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	TEF/PIPE	2RHS-008-278-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW012 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	PIPE/TEE	2RHS-008-278-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW013 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	PIPE/RED	2RHS-006-45-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW014 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	FLG/PIPE	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW015 REMARKS : AUX BAY; DR=2, (THICKNESS < 3/8 IN.)	PIPE/FLG	2RHS-006-209-2	C-F-2/C5.51			N/A	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RRS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS-66-42-SW016 REMARKS : AUX BAY;	FLB/PIPE DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW017 REMARKS : AUX BAY;	PIPE/ELB DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW018 REMARKS : AUX BAY;	ELB/PIPE DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW019 REMARKS : AUX BAY;	PIPE/ELB DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW020 REMARKS : AUX BAY;	FLB/PIPE DR=2, (THICKNESS < 3/8 IN.)	2RHS-006-209-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW022 REMARKS : AUX BAY;	TEE/PIPE DR=2 FSAR F250.1, (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW023 REMARKS : AUX BAY;	PIPE/ELB DR=2, (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW025 REMARKS : AUX BAY;	PIPE/ELB DR=2, (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW026 REMARKS : DR=2,	PIPE/ELB (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW027 REMARKS : AUX BAY;	PIPE/RED DR=2, (THICKNESS < 3/8 IN.)	2RHS-008-278-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW029 REMARKS : DR=2,	FLB/PIPE (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW030 REMARKS : DR=2,	ELB/PIPE (THICKNESS < 3/8 IN.)	2RHS-008-34-2	C-F-2/C5.51			N/A	NS
2RHS-66-42-SW031 REMARKS : AUX BAY;	RED/PIPE DR=2, (THICKNESS < 3/8 IN.)	2RHS-008-278-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-FW005 2RHS*MOV104 REMARKS : (THICKNESS < 3/8 IN.)	*MOV104/PIPE	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-FW009	SWL/PIPE	2RHS-006-141-2	C-F-2/C5.51			N/A	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-47-FW010 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	ELBOW/PIPE	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-FW012 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	PIPE/PIPE	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-FW013 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	PIPE/WN FLG	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-FW014 REMARKS : (THICKNESS < 3/8 IN.)	PIPE/PIPE	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-FW015 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	WN FLG/PIPE	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-FW020 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	ELBOW/PIPE	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-SW002 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	ELBOW/PIPE	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-SW008 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	PIPE/ELBOW	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-SW020 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	PIPE/ELBOW	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-SW022 REMARKS : DR=2, (THICKNFSS < 3/8 IN.)	PIPE/ELBOW	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-SW023 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	ELBOW/PIPE	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-SW024 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	PIPE/ELBOW	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-SW025 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	ELBOW/PIPE	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-47-SW026 REMARKS : DR=2, (THICKNESS < 3/8 IN.)	PIPE/ELBOW	2RHS-006-141-2	C-F-2/C5.51			N/A	NS
2RHS-66-57-FW002	V254/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW003	PIPE/V255	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : *V255; DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW004	V255/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW005	PIPE/ELB	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1 FSAR F250.1, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW006	PIPE/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW007	PIPE/ELB	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW008	PIPE/ELB	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=3, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW009	PIPE/TEE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW010	PIPE/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW011	PIPE/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW013	PIPE/ELB	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW015	ELB/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=3, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW018	PIPE/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW019	PIPE/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW020	PIPE/ELBOW	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=3, (THICKNESS < 3/8 IN.)							
2RHS-66-57-FW021	ELB/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=3, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW002	ELB/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW005	PIPE/FLG	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW006	FLG/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW009	PIPE/SR ELB	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW010	SR ELB/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW011	PIPE/SR ELB	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW012	SR ELB/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW017	ELB/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW018	PIPE/ELB	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW019	ELB/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW023	ELB/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-57-SW024	PIPE/PIPE	2RHS-010-288-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW002	PIPE/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW003	PIPE/ELB	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW005	V249/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW006	PIPE/V249	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW009	ELB/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW010	PIPE/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW011	ELB/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW012	PIPE/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW013	PIPE/V248	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW016	PIPE/ELB	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-FW018	PIPE/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-58-FWSW001	PIPE/ELB	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-58-LW01-1	FW013/SW014	2RHS-008-287-2	C-F-2/C5.52			N/A	NS
REMARKS : PIPE/FW013, (THICKNESS < 3/8 IN.)							
2RHS-66-58-LW01-2	FW013/SW014	2RHS-008-287-2	C-F-2/C5.52			N/A	NS
REMARKS : PIPE/SW014, (THICKNESS < 3/8 IN.)							
2RHS-66-58-SW003	ELB/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-SW004	ELB/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-SW006	PIPE/ELB	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-SW007	ELB/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-SW010	PIPE/FLG	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-SW011	PIPE/FLG	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-58-SW014	PIPE/PIPE	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DISSIMILAR WELD (THICKNESS < 3/8 IN.)							
2RHS-66-58-SW015	PIPE/ELB	2RHS-008-287-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-60-FW001	RED/V304	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2; FTG BOUND, (THICKNESS < 3/8 IN.)							
2RHS-66-60-FW002	V304/PIPE	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-60-FW003	PIPE/ELB	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=1, (THICKNESS < 3/8 IN.)							
2RHS-66-60-FW004	PIPE/PIPE	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-60-FW006	PIPE/ELB	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : DR=2, (THICKNESS < 3/8 IN.)							
2RHS-66-60-FW007	PIPE/PIPE	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-60-FW008	PIPE/PIPE	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-60-SW001	PIPE/ELBOW	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-60-SW002	ELBOW/PIPE	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-60-SW005	PIPE/WNF	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-60-SW006	WNF/PIPE	2RHS-008-297-2	C-F-2/C5.51			N/A	NS





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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

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SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-60-SW009	ELBOW/PIPE	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							
2RHS-66-60-SW010	ELBOW/PIPE	2RHS-008-297-2	C-F-2/C5.51			N/A	NS
REMARKS : (THICKNESS < 3/8 IN.)							



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PW200 2CSH*P1 REMARKS : ITEM 1.6 TO 1.4	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		SUR	ID
PW201 2CSH*P1 REMARKS : ITEM 1.6 TO 1.7	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		SUR	ID
PW203 2CSH*P1 REMARKS : ITEM 1.7 TO 1.2	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		SUR	ID
PW204 2CSH*P1 REMARKS : ITEM 1.5 TO 1.3	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		SUR	ID
PW205 2CSH*P1 REMARKS : ITEM 1.5 TO 1.7	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		SUR	ID
PW206 2CSH*P1 REMARKS : ITEM 1.7 TO 1.1	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		SUR	ID
PW207 2CSH*P1 REMARKS : ITEM 2.2 TO 2.1 RELIEF REQUEST NEEDED	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004	RR-IWC-1	SUR	DISS
PW208 2CSH*P1 REMARKS : ITEM 2.2 TO 2.2 RELIEF REQUEST NEEDED	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004	RR-IWC-1	SUR	DISS
PW209 2CSH*P1 REMARKS : ITEM 2.2 TO 2.6 RELIEF REQUEST NEEDED	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004	RR-IWC-1	SUR	DISS
PW210 2CSH*P1 REMARKS : ITEM 1.7 LONG WELD	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		SUR	ID
PW212 2CSH*P1 REMARKS : ITEM 2.2 TO 2.2 RELIEF REQUEST NEEDED	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004	RR-IWC-1	SUR	DISS
PW215	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		SUR	ID



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSH, HIGH-PRESSURE CORE SPRAY (HPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSH*P1 REMARKS : ITEM 1.6 LONG WELD								
PW216 2CSH*P1 REMARKS : ITEM 1.5 LONG WELD	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004			SUR	ID
PW217 2CSH*P1 REMARKS : ITEM 2.2 LONG WELD RELIEF REQUEST NEEDED	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		RR-IWC-1	SUR	DISS
PW218 2CSH*P1 REMARKS : ITEM 2.2 LONG WELD RELIEF REQUEST NEEDED	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		RR-IWC-1	SUR	DISS
PW219 2CSH*P1 REMARKS : ITEM 2.2 LONG WELD RELIEF REQUEST NEEDED	PUMP CASING	2CSH-016-3-2	C-G/C6.10	004		RR-IWC-1	SUR	DISS



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PW300 2CSL*P1 REMARKS : ITEM 1.6 TO 1.4 FLG TO PIPE	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10A		SUR	ID
PW301 2CSL*P1 REMARKS : ITEM 1.6 TO 1.9 HD SHELL TO PIPE	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10A		SUR	ID
PW306 2CSL*P1 REMARKS : ITEM 1.9 TO 1.2 HD COVER/HD SHELL	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10A		SUR	ID
PW308 2CSL*P1 REMARKS : ITEM 1.5 TO 1.3 PIPE/FLG	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10A		SUR	ID
PW309 2CSL*P1 REMARKS : ITEM 1.5 TO 1.9 HD SHELL/PIPE	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10A		SUR	ID
PW310 2CSL*P1 REMARKS : ITEM 1.9 TO 1.1 HD SHELL/HD FLG	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10A		SUR	ID
PW311 2CSL*P1 REMARKS : ITEM 2.3 TO 2.1 RELIEF REQUEST NEEDED	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10A		SUR	DISS
PW312 2CSL*P1 REMARKS : ITEM 2.3 TO 2.5 RELIEF REQUEST NEEDED	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10B		SUR	DISS
PW314 2CSL*P1 REMARKS : ITEM 1.9 LONG WELD HEAD SHELL	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10A		SUR	ID
PW315 2CSL*P1 REMARKS : ITEM 2.3 LONG WELD RELIEF REQUEST NEEDED	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10A		SUR	DISS
PW317 2CSL*P1 REMARKS : ITEM 1.5 R&W SUCTION PIPE	PUMP CASING	2CSL-020-1-2	C-G/C6.10	10A		SUR	ID
VWV114	VALVE BODY WELDS	2CSL-012-8-2	C-G/C6.20			SUR	ID





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : CSL, LOW-PRESSURE CORE SPRAY (LPCS)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2CSL*FV114 REMARKS : MINIMUM FLOW ISOLATION, TWO WELDS: A,B								
VWHCV118 2CSL*HCV118	VALVE BODY WELDS	2CSL-020-32-2	C-G/C6.20	013	32A	RR-IWC-5	SUR	ID
REMARKS : MAINTENANCE ISOLATION, FOUR WELDS: A,B,C,D								
VWHCV119 2CSL*HCV119	VALVE BODY WELDS	2CSL-020-34-2	C-G/C6.20	014	32A		SUR	ID
REMARKS : MAINTENANCE ISOLATION. FOUR WELDS: A,B,C,D								
VWMOV112 2CSL*MOV112	VALVE BODY WELDS	2CSL-020-1-2	C-G/C6.20	015	32A	RR-IWC-5	SUR	ID
REMARKS : CONTAINMENT ISOLATION. FOUR WELDS: A,B,C,D								
VWV121 2CSL*V121	VALVE BODY WELDS	2CSL-020-1-2	C-G/C6.20	016	32A		SUR	ID
REMARKS : MAINTENANCE ISOLATION. THREE WELDS: B,C,D								



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APPENDIX G  
FIRST TEN YEAR INTERVAL

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WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : ICS, REACTOR CORE ISOLATION COOLING (RCIC)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VWMOV122 21CS*MOV122	VALVE BODY WELD	21CS-012-21-2	C-G/C6.20	030	35A	SUR	ID

REMARKS : DISSIMILAR WELD; DR=1



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IVC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PW100A 2RHS*P1A REMARKS : ITEM 1.5 TO 1.3 PIPE/SUCT FLG	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW100B 2RHS*P1B REMARKS : ITEM 1.5 TO 1.3 PIPE/SUCT FLG	PUMP CASING		C-G/C6.10	88B		SUR	NS
PW100C 2RHS*P1C REMARKS : ITEM 1.5 TO 1.3 PIPE/SUCT FLG	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW101A 2RHS*P1A REMARKS : ITEM 1.5 TO 1.9 PIPE/HD SHELL	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW101B 2RHS*P1B REMARKS : ITEM 1.5 TO 1.9 PIPE/HD SHELL	PUMP CASING		C-G/C6.10	88B		SUR	NS
PW101C 2RHS*P1C REMARKS : ITEM 1.5 TO 1.9 PIPE/HD SHELL	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW102A 2RHS*P1A REMARKS : ITEM 1.6 TO 1.4 DISCH PIPE/FLG	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW102B 2RHS*P1B REMARKS : ITEM 1.6 TO 1.4 DISCH PIPE/FLG	PUMP CASING		C-G/C6.10	88B		SUR	NS
PW102C 2RHS*P1C REMARKS : ITEM 1.6 TO 1.4 DISCH/FLG	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW103A 2RHS*P1A REMARKS : ITEM 1.6 TO 1.9 DISCH PIPE/HD SHELL	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW103B 2RHS*P1B REMARKS : ITEM 1.6 TO 1.9 DISCH PIPE/HD SHELL	PUMP CASING		C-G/C6.10	88B		SUR	NS
PW103C	PUMP CASING		C-G/C6.10	88B		SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS*P1C REMARKS : ITEM 1.6 TO 1.9 DISCH PIPE/HD SHELL							
PW108A 2RHS*P1A REMARKS : ITEM 1.9 TO 1.2 HD SHELL/HD COVER	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW108B 2RHS*P1B REMARKS : ITEM 1.9 TO 1.2 HD SHELL/HD COVER	PUMP CASING		C-G/C6.10	88B		SUR	NS
PW108C 2RHS*P1C REMARKS : ITEM 1.9 TO 1.2 HD SHELL/HD COVER	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW110A 2RHS*P1A REMARKS : ITEM 1.9 TO 1.1 HD SHELL/HD FLG	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW110B 2RHS*P1B REMARKS : ITEM 1.9 TO 1.1 HD SHELL/HD FLG	PUMP CASING		C-G/C6.10	88B		SUR	NS
PW110C 2RHS*P1C REMARKS : ITEM 1.9 TO 1.1 HD SHELL/HD FLG	PUMP CASING		C-G/C6.10	88B		SUR	ID
PW111A 2RHS*P1A REMARKS : ITEM 2.3 TO 2.1 RELIEF REQUEST NEEDED	PUMP CASING		C-G/C6.10	88B	RR-IWC-1	SUR	DISG
PW111B 2RHS*P1B REMARKS : ITEM 2.3 TO 2.1 RELIEF REQUEST NEEDED	PUMP CASING		C-G/C6.10	88B	RR-IWC-1	SUR	DISG
PW111C 2RHS*P1C REMARKS : ITEM 2.3 TO 2.1 RELIEF REQUEST NEEDED	PUMP CASING		C-G/C6.10	88B	RR-IWC-1	SUR	DISS
PW112A 2RHS*P1A REMARKS : ITEM 2.3 TO 2.3 RELIEF REQUEST NEEDED	PUMP CASING		C-G/C6.10	88A	RR-IWC-1	SUR	DISG
PW112B 2RHS*P1B	PUMP CASING		C-G/C6.10	88A	RR-IWC-1	SUR	DISG





APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
REMARKS : ITEM 2.3 TO 2.3 RELIEF REQUEST NEEDED								
PW112C 2RHS*P1C	PUMP CASING		C-G/C6.10	88A		RR-IWC-1	SUR	DISS
REMARKS : ITEM 2.3 TO 2.3 RELIEF REQUEST NEEDED								
PW113A 2RHS*P1A	PUMP CASING		C-G/C6.10	88A		RR-IWC-1	SUR	DISG
REMARKS : ITEM 2.3 TO 2.5 RELIEF REQUEST NEEDED								
PW113B 2RHS*P1B	PUMP CASING		C-G/C6.10	88A		RR-IWC-1	SUR	DISG
REMARKS : ITEM 2.3 TO 2.5 RELIEF REQUEST NEEDED								
PW113C 2RHS*P1C	PUMP CASING		C-G/C6.10	88A		RR-IWC-1	SUR	DISS
REMARKS : ITEM 2.3 TO 2.5 RELIEF REQUEST NEEDED								
PW115A 2RHS*P1A	PUMP CASING		C-G/C6.10	88B			SUR	ID
REMARKS : ITEM 1.9, LONG WELD								
PW115B 2RHS*P1B	PUMP CASING		C-G/C6.10	88B			SUR	NS
REMARKS : ITEM 1.9, LONG WELD								
PW115C 2RHS*P1C	PUMP CASING		C-G/C6.10	88B			SUR	ID
REMARKS : ITEM 1.9, LONG WELD								
PW116A 2RHS*P1A	PUMP CASING		C-G/C6.10	88B		RR-IWC-1	SUR	DISG
REMARKS : ITEM 2.3 UPPER RELIEF REQUEST NEEDED								
PW116B 2RHS*P1B	PUMP CASING		C-G/C6.10	88B		RR-IWC-1	SUR	DISG
REMARKS : ITEM 2.3 UPPER RELIEF REQUEST NEEDED								
PW116C 2RHS*P1C	PUMP CASING		C-G/C6.10	88B		RR-IWC-1	SUR	DISS
REMARKS : ITEM 2.3 UPPER RELIEF REQUEST NEEDED								
PW118A 2RHS*P1A	PUMP CASING		C-G/C6.10	88A		RR-IWC-1	SUR	DISG
REMARKS : ITEM 2.3 LOWER RELIEF REQUEST NEEDED								



WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWFR STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID	RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
PW118B 2RHS*P1B REMARKS : ITEM 2.3 LOWER RELIEF REQUEST NEEDED	PUMP CASING		C-G/C6.10	88A		RR-IWC-1	SUR	DISG
PW118C 2RHS*P1C REMARKS : ITEM 2.3 LOWER RELIEF REQUEST NEEDED	PUMP CASING		C-G/C6.10	88A		RR-IWC-1	SUR	DISS
PW122A 2RHS*P1A REMARKS : PART 1.5, LONG WELD	PUMP CASING		C-G/C6.10	88B			SUR	ID
PW122B 2RHS*P1B REMARKS : PART 1.5, LONG WELD	PUMP CASING		C-G/C6.10	88B			SUR	NS
PW122C 2RHS*P1C REMARKS : PART 1.5, LONG WELD	PUMP CASING		C-G/C6.10	88B			SUR	ID
VWV38A 2RHS*FV38A REMARKS : 18 IN X 14 IN CONC RED. TWO WELDS: A,B	VALVE BODY WELDS	2RHS-018-14-2	C-G/C6.20				SUR	ID
VWV38B 2RHS*FV38B REMARKS : 18 IN X 14 IN CONC RED, - TWO WELDS: A,B	VALVE BODY WELDS	2RHS-018-224-2	C-G/C6.20	099	31B		SUR	NS
VWV38C 2RHS*FV38C REMARKS : 18 IN X 14 IN CONC RED, - TWO WELDS: A,B	VALVE BODY WELDS	2RHS-018-48-2	C-G/C6.20	100	31B		SUR	NS
VWMOV12A 2RHS*MOV12A REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-018-4-2	C-G/C6.20	102	31D			ID
VWMOV12B 2RHS*MOV12B REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-018-24-2	C-G/C6.20	103	31E		SUR	NS
VWMOV1C 2RHS*MOV1C REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-024-42-2	C-G/C6.20	101	31G	RR-IWC-5	SUR	ID



APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
VWMOV2A 2RHS*MOV2A REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-018-203-2	C-G/C6.20	104	31F RR-IWC-5	SUR	ID
VWMOV2B 2RHS*MOV2B REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-018-65-2	C-G/C6.20	105	31F	SUR	ID
VWMOV30A 2RHS*MOV30A REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-018-14-2	C-G/C6.20	106	31C	SUR	ID
VWMOV30B 2RHS*MOV30B REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-018-31-2	C-G/C6.20	107	31C	SUR	NS
VWMOV8A 2RHS*MOV8A REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-018-20-2	C-G/C6.20	108	31F	SUR	ID
VWMOV8B 2RHS*MOV8B REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-018-40-2	C-G/C6.20	109	31E	SUR	NS
VWMOV9A 2RHS*MOV9 REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-018-3-2	C-G/C6.20	110	31F	SUR	ID
VWMOV9B 2RHS*MOV9B REMARKS : FOUR WELDS: A,B,C,D	VALVE BODY WELDS	2RHS-018-23-2	C-G/C6.20	111	31E	SUR	NS
VWVPV21A 2RHS*PV21A REMARKS : TWO WELDS: A,B	VALVE BODY WELDS	2RHS-008-53-2	C-G/C6.20	112	31D		ID
VWVPV21B 2RHS*MOV21B REMARKS : TWO WELDS: A,B	VALVE BODY WELDS	2RHS-008-57-2	C-G/C6.20	113	31G	SUR	NS
VWV309 2RHS*V309 REMARKS : DISSIMILAR WELD	VALVE BODY WELD	2RHS-008-297-2	C-G/C6.20	114	31A	SUR	ID
VWV376	VALVE BODY WELDS	2RHS-024-331-2	C-G/C6.20	115	31C	SUR	ID



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APPENDIX G  
FIRST TEN YEAR INTERVAL  
WELD INSERVICE EXAMINATION TABLE IWB and IWC EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

PAGE: 340

SYSTEM : RHS, RESIDUAL HEAT REMOVAL (RHR)

WELD NUMBER/ COMPONENT ID	COMPONENT DESCRIPTION	ASSOCIATED ID	CODE CAT/ITEM	ISI DWG	P & ID RELIEF NUMBER	EXAM METHOD	INSPECTION FREQUENCY
2RHS*V376 REMARKS : THREE WELDS: A,B,C							
VWV377 2RHS*V377	VALVE BODY WELDS	2RHS-024-332-2	C-G/C6.20	116	31F	SUR	NS
REMARKS : - THREE WELDS A,B,C							
VWV378 2RHS*V378	VALVE BODY WEDLS	2RHS-024-334-2	C-G/C6.20	117	31G	SUR	NS
REMARKS : THREE WELDS: A,B,C							

4364 records listed.





APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
MSS	RPV	2MSS*REV1	B-P/B15.10 (L)		1A		VT-2	RO
MSS	RPV	2MSS*REV1	B-P/B15.11 (H)		1A		VT-2	EOI
MSS	Piping	All Class 1	B-P/B15.50 (L)		1A		VT-2	RO
MSS	Piping	All Class 1	B-P/B15.51 (H)		1A		VT-2	EOI
MSS	Valves	All Class 1	B-P/B15.70 (L)		1A		VT-2	RO
MSS	Valves	All Class 1	B-P/B15.71 (H)		1A		VT-2	EOI
SVV	Components	All Class 3	D-B/D2.10 (I/F)		1A		VT-2	1P,2P,3P
SVV	Components	All Class 3	D-B/D2.10 (H)		1A		VT-2	EOI
MSS	Piping	All Class 1	B-P/B15.50 (L)		1B		VT-2	RO
MSS	Piping	All Class 1	B-P/B15.51 (H)		1B		VT-2	EOI
MSS	Valves	All Class 1	B-P/B15.70 (L)		1B		VT-2	RO
MSS	Valves	All Class 1	B-P/B15.71 (L)		1B		VT-2	EOI
SVV	Components	All Class 3	D-B/D2.10 (I/F)		1B		VT-2	1P,2P,3P
SVV	Components	All Class 3	D-B/D2.10 (H)		1B		VT-2	EOI
MSS	Piping	All Class 1	B-P/B15.50 (L)		1C		VT-2	RO
MSS	Piping	All Class 1	B-P/B15.51 (H)		1C		VT-2	EOI
MSS	Valves	All Class 1	B-P/B15.70 (L)		1C		VT-2	RO
MSS	Valves	All Class 1	B-P/B15.71 (H)		1C		VT-2	EOI
SVV	Components	All Class 3	D-B/D2.10 (I/F)		1C		VT-2	1P,2P,3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
SVV	Components	All Class 3	D-B/D2.10 (H)		1C		VT-2	EOI
MSS	Piping	All Class 1	B-P/B15.50 (L)		1D		VT-2	RO
MSS	Piping	All Class 1	B-P/B15.51 (H)		1D		VT-2	EOI
MSS	Valves	All Class 1	B-P/B15.70 (L)		1D		VT-2	RO
MSS	Valves	All Class 1	B-P/B15.71 (H)		1D		VT-2	EOI
SVV	Components	All Class 3	D-B/D2.10 (I/F)		1D		VT-2	1P,2P,3P
SVV	Components	All Class 3	D-B/D2.10 (H)		1D		VT-2	EOI
MSS	Piping	All Class 1	B-P/B15.50 (L)		1E		VT-2	RO
MSS	Piping	All Class 1	B-P/B15.51 (H)		1E		VT-2	EOI
MSS	Valves	All Class 1	B-P/B15.70 (L)		1E		VT-2	RO
MSS	Valves	All Class 1	B-P/B15.71 (H)		1E		VT-2	EOI
MSS	Piping	All Class 2	C-H/C7.30 (I/F)		1E		VT-2	1P,2P,3P
MSS	Piping	All Class 2	C-H/C7.40 (H)		1E		VT-2	EOI
MSS	Valves	All Class 2	C-H/C7.70 (I/F)		1E		VT-2	1P,2P,3P
MSS	Valves	All Class 2	C-H/C7.80 (H)		1E		VT-2	EOI
MSS	Piping	All Class 1	B-P/B15.50 (L)		1F		VT-2	RO
MSS	Piping	All Class 1	B-P/B15.51 (H)		1F		VT-2	EOI
MSS	Valves	All Class 1	B-P/B15.70 (L)		1F		VT-2	RO
MSS	Valves	All Class 1	B-P/B15.71 (H)		1F		VT-2	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
MSS	Piping	All Class 2	C-H/C7.30 (I/F)		1F		VT-2	1P,2P,3P
MSS	Piping	All Class 2	C-H/C7.40 (H)		1F		VT-2	EOI
MSS	Valves	All Class 2	C-H/C7.70 (I/F)		1F		VT-2	1P,2P,3P
MSS	Valves	All Class 2	C-H/C7.80 (H)		1F		VT-2	EOI
MSS	Piping	All Class 2	C-H/C7.30 (I/F)		1G		VT-2	1P,2P,3P
MSS	Piping	All Class 2	C-H/C7.40 (H)		1G		VT-2	EOI
MSS	Valves	All Class 2	C-H/C7.70 (I/F)		1G		VT-2	1P,2P,3P
MSS	Valves	All Class 2	C-H/C7.80 (H)		1G		VT-2	EOI
MSS	Piping	All Class 2	C-H/C7.30 (I/F)		1H		VT-2	1P,2P,3P
MSS	Piping	All Class 2	C-H/C7.40 (H)		1H		VT-2	EOI
MSS	Valves	All Class 2	C-H/C7.70 (I/F)		1H		VT-2	1P,2P,3P
MSS	Valves	All Class 2	C-H/C7.80 (H)		1H		VT-2	EOI
MSS	Piping	All Class 1	B-P/B15.50 (L)		1J		VT-2	RO
MSS	Piping	All Class 1	B-P/B15.51 (H)		1J		VT-2	EOI
MSS	Piping	All Class 2	C-H/C7.30 (I/F)		1J		VT-2	1P,2P,3P
MSS	Piping	All Class 2	C-H/C7.40 (H)		1J		VT-2	EOI
MSS	Valves	All Class 2	C-H/C7.70 (I/F)		1J		VT-2	1P,2P,3P
MSS	Valves	All Class 2	C-H/C7.80 (H)		1J		VT-2	EOI
MSS	Piping	All Class 2	C-H/C7.30 (I/F)		1K		VT-2	1P,2P,3P



FIRST TEN INTERVAL  
 INSERVICE EXAMINATION TABLE FOR IWB, IWC AND IWD EXAMINATIONS  
 NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
MSS	Piping	All Class 2	C-H/C7.40 (H)		1K		VT-2	EOI
FWS	Piping	All Class 1	B-P/B15.50 (L)		6B		VT-2	RO
FWS	Piping	All Class 1	B-P/B15.51 (H)		6B		VT-2	EOI
FWS	Valves	All Class 1	B-B/B15.70 (L)		6B		VT-2	RO
FWS	Valves	All Class 1	B-P/B15.71 (H)		6B		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11A		VT-2	1P, 2P, 3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11A		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11B		VT-2	1P, 2P, 3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11B		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11C		VT-2	1P, 2P, 3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11C		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11D		VT-2	1P, 2P, 3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11D		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11E		VT-2	1P, 2P, 3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11E		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11F		VT-2	1P, 2P, 3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11F		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11G		VT-2	1P, 2P, 3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11G		VT-2	EOI





APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE B, IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11H		VT-2	1P,2P,3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11H		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11J		VT-2	1P,2P,3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11J		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11L		VT-2	1P,2P,3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11L		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11M		VT-2	1P,2P,3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11M		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11P		VT-2	1P,2P,3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11P		VT-2	EOI
SWP	Component	All Class 3	D-B/D2.10 (I/F)		11Q		VT-2	1P,2P,3P
SWP	Component	All Class 3	D-B/D2.10 (H)		11Q		VT-2	EOI
CCP	Piping	All Class 2	C-H/C7.30 (I/F)		13A		VT-2	1P,2P,3P
CCP	Piping	All Class 2	C-H/C7.40 (H)		13A		VT-2	EOI
CCP	Valves	All Class 2	C-H/C7.70 (I/F)		13A		VT-2	1P,2P,3P
CCP	Valves	All Class 2	C-H/C7.80 (H)		13A		VT-2	EOI
CCP	Piping	All Class 2	C-H/C7.30 (I/F)		13B		VT-2	1P,2P,3P
CCP	Piping	All Class 2	C-H/C7.40 (H)		13B		VT-2	EOI
CCP	Valves	All Class 2	C-H/C7.70 (I/F)		13B		VT-2	1P,2P,3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWB, IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
CCP	Valves	All Class 2	C-H/C7.80 (H)		13B		VT-2	EOI
CCP	Piping	All Class 2	C-H/C7.30 (I/F)		13C		VT-2	1P, 2P, 3P
CCP	Piping	All Class 2	C-H/C7.40 (H)		13C		VT-2	EOI
CCP	Valves	All Class 2	C-H/C7.70 (I/F)		13C		VT-2	1P, 2P, 3P
CCP	Valves	All Class 2	C-H/C7.80 (H)		13C		VT-2	EOI
CCP	Piping	All Class 2	C-H/C7.30 (I/F)		13D		VT-2	1P, 2P, 3P
CCP	Piping	All Class 2	C-H/C7.40 (H)		13D		VT-2	EOI
CCP	Valves	All Class 2	C-H/C7.70 (I/F)		13D		VT-2	1P, 2P, 3P
CCP	Valves	All Class 2	C-H/C7.80 (H)		13D		VT-2	EOI
CCP	Component	All Class 3	D-B/D2.10 (I/F)		13E		VT-2	1P, 2P, 3P
CCP	Component	All Class 3	D-B/D2.10 (H)		13E		VT-2	EOI
IAS	Piping	All Class 2	C-H/C7.30 (I/F)		19D		VT-2	1P, 2P, 3P
IAS	Piping	All Class 2	C-H/C7.40 (H)		19D		VT-2	EOI
IAS	Valves	All Class 2	C-H/C7.70 (I/F)		19D		VT-2	1P, 2P, 3P
IAS	Valves	All Class 2	C-H/C7.80 (H)		19D		VT-2	EOI
IAS	Component	All Class 3	D-B/D2.10 (I/F)		19D		VT-2	1P, 2P, 3P
IAS	Component	All Class 3	D-B/D2.10 (H)		19D		VT-2	EOI
IAS	Piping	All Class 2	C-H/C7.30 (I/F)		19E		VT-2	1P, 2P, 3P
IAS	Piping	All Class 2	C-H/C7.40 (H)		19E		VT-2	EOI



FIRST TEN YEAR INTERVAL  
 INSERVICE EXAMINATION TABLE, IWC AND IWD EXAMINATIONS  
 NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
IAS	Valves	All Class 2	C-H/C7.70 (I/F)		19E		VT-2	1P,2P,3P
IAS	Valves	All Class 2	C-H/C7.80 (H)		19E		VT-2	EOI
IAS	Component	All Class 3	D-B/D2.10 (I/F)		19E		VT-2	1P,2P,3P
IAS	Component	All Class 3	D-B/D2.10 (H)		19E		VT-2	EOI
IAS	Piping	All Class 2	C-H/C7.30 (I/F)		19F		VT-2	1P,2P,3P
IAS	Piping	All Class 2	C-H/C7.40 (H)		19F		VT-2	EOI
IAS	Valves	All Class 2	C-H/C7.70 (I/F)		19F		VT-2	1P,2P,3P
IAS	Valves	All Class 2	C-H/C7.80 (H)		19F		VT-2	EOI
IAS	Component	All Class 3	D-B/D2.10 (I/F)		19F		VT-2	1P,2P,3P
IAS	Component	All Class 3	D-B/D2.10 (H)		19F		VT-2	EOI
IAS	Piping	All Class 2	C-H/C7.30 (I/F)		19G		VT-2	1P,2P,3P
IAS	Piping	All Class 2	C-H/C7.40 (H)		19G		VT-2	EOI
IAS	Valves	All Class 2	C-H/C7.70 (I/F)		19G		VT-2	1P,2P,3P
IAS	Valves	All Class 2	C-H/C7.80 (H)		19G		VT-2	EOI
IAS	Component	All Class 3	D-B/D2.10 (I/E)		19G		VT-2	1P,2P,3P
IAS	Component	All Class 3	D-B/D2.10 (H)		19G		VT-2	EOI
SAS	Piping	All Class 2	C-H/7.30 (I/F)		19J		VT-2	1P,2P,3P
SAS	Piping	All Class 2	C-H/7.40 (H)		19J		VT-2	EOI
SAS	Valves	All Class 2	C-H/C7.70 (I/F)		19J		VT-2	1P,2P,3P



FIRST TEN YEAR INTERVAL  
 INSERVICE EXAMINATION TABLE FOR IWC AND IWD EXAMINATIONS  
 NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
SAS	Valves	All Class 2	C-H/C7.80 (H)		19J		VT-2	EOI
AAS	Piping	All Class 2	C-H/C7.70 (I/F)		20E		VT-2	1P,2P,3P
AAS	Piping	All Class 2	C-H/C7.80 (H)		20E		VT-2	EOI
AAS	Valves	All Class 2	C-H/C7.70 (I/F)		20E		VT-2	1P,2P,3P
AAS	Valves	All Class 2	C-H/C7.80 (H)		20E		VT-2	EOI
ASS	Piping	All Class 2	C-H/C7.30 (I/F)		25A		VT-2	1P,2P,3P
ASS	Piping	All Class 2	C-H/C7.40 (H)		25A		VT-2	EOI
ASS	Valves	All Class 2	C-H/C7.70 (I/F)		25A		VT-2	1P,2P,3P
ASS	Valves	All Class 2	C-H/C7.80 (H)		25A		VT-2	EOI
TME	Piping	All Class 2	C-H/C7.30 (I/F)		25F		VT-2	1P,2P,3P
TME	Piping	All Class 2	C-H/C7.40 (H)		25F		VT-2	EOI
TME	Valves	All Class 2	C-H/C7.70 (I/F)		25F		VT-2	1P,2P,3P
TME	Valves	All Class 2	C-H/C7.80 (H)		25F		VT-2	EOI
ISC	Piping	All Class 1	B-P/B15.50 (L)		28A		VT-2	RO
ISC	Piping	All Class 1	B-P/B15.51 (H)		28A		VT-2	EOI
ISC	Piping	All Class 2	C-H/C7.30 (I/F)		28A		VT-2	1P,2P,3P
ISC	Piping	All Class 2	C-H/C7.40 (H)		28A		VT-2	EOI
ISC	Valves	All Class 2	C-H/C7.70 (I/F)		28A		VT-2	1P,2P,3P
ISC	Valves	All Class 2	C-H/C7.80 (H)		28A		VT-2	EOI





FIRST TEN INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
ISC	Piping	A11 Class 2	C-H/C7.30 (I/F)		28B		VT-2	1P, 2P, 3P
ISC	Piping	A11 Class 2	C-H/C7.40 (H)		28B		VT-2	EOI
ISC	Valves	A11 Class 2	C-H/C7.70 (I/F)		28B		VT-2	1P, 2P, 3P
ISC	Valves	A11 Class 2	C-H/C7.80 (H)		28B		VT-2	EOI
ISC	Piping	A11 Class 1	B-P/B15.10 (L)		28C		VT-2	RO
ISC	Piping	A11 Class 1	B-P/B15.11 (H)		28C		VT-2	EOI
ISC	Piping	A11 Class 2	C-H/C7.30 (I/F)		28C		VT-2	1P, 2P, 3P
ISC	Piping	A11 Class 2	C-H/C7.40 (H)		28C		VT-2	EOI
ISC	Valves	A11 Class 2	C-H/C7.70 (I/F)		28C		VT-2	1P, 2P, 3P
ISC	Valves	A11 Class 2	C-H/C7.80 (H)		28C		VT-2	EOI
RCS	Piping	A11 Class 2	C-H/C7.30 (I/F)		29A		VT-2	1P, 2P, 3P
RCS	Piping	A11 Class 2	C-H/C7.40 (H)		29A		VT-2	EOI
RCS	Valves	A11 Class 2	C-H/C7.70 (I/F)		29A		VT-2	1P, 2P, 3P
RCS	Valves	A11 Class 2	C-H/C7.80 (H)		29A		VT-2	EOI
RCS	Piping	A11 Class 1	B-P/B15.50 (L)		29B		VT-2	RO
RCS	Piping	A11 Class 1	B-P/B15.51 (H)		29B		VT-2	EOI
RCS	Pumps	A11 Class 1	B-P/B15.60 (L)		29B		VT-2	RO
RCS	Pumps	A11 Class 1	B-P/B15.61 (H)		29B		VT-2	EOI
RCS	Valves	A11 Class 1	B-P/B15.70 (L)		29B		VT-2	RO



FIRST TEN INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWB, IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
RCS	Valves	A11 Class 1	B-P/B15.71 (H)		29B		VT-2	EOI
RCS	Piping	A11 Class 2	C-H/C7.30 (I/F)		29B		VT-2	1P,2P,3P
RCS	Piping	A11 Class 2	C-H/C7.40 (H)		29B		VT-2	EOI
RCS	Valves	A11 Class 2	C-H/C7.70 (I/F)		29B		VT-2	1P,2P,3P
RCS	Valves	A11 Class 2	C-H/C7.70 (H)		29B		VT-2	EOI
RCS	Piping	A11 Class 1	B-P/B15.50 (L)		29C		VT-2	RO
RCS	Piping	A11 Class 1	B-P/B15.51 (H)		29C		VT-2	EOI
RCS	Pumps	A11 Class 1	B-P/B15.60 (L)		29C		VT-2	RO
RCS	Pumps	A11 Class 1	B-P/B15.61 (H)		29C		VT-2	EOI
RCS	Valves	A11 Class 1	B-P/B15.70 (L)		29C		VT-2	RO
RCS	Valves	A11 Class 1	B-P/B15.71 (H)		29C		VT-2	EOI
RCS	Piping	A11 Class 2	C-H/C7.30 (I/F)		29C		VT-2	1P,2P,3P
RCS	Piping	A11 Class 2	C-H/C7.40 (H)		29C		VT-2	EOI
RCS	Valves	A11 Class 2	C-H/C7.70 (I/F)		29C		VT-2	1P,2P,3P
RCS	Valves	A11 Class 2	C-H/C7.80 (H)		29C		VT-2	EOI
RDS	Piping	A11 Class 2	C-H/C7.30 (I/F)		30B		VT-2	1P,2P,3P
RDS	Piping	A11 Class 2	C-H/C7.40 (H)		30B		VT-2	EOI
RDS	Valves	A11 Class 2	C-H/C7.70 (I/F)		30B		VT-2	1P,2P,3P
RDS	Valves	A11 Class 2	C-H/C7.80 (H)		30B		VT-2	EOI



APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
RDS	Piping	All Class 2	C-H/C7.30 (I/F)		30C		VT-2	1P,2P,3P
RDS	Piping	All Class 2	C-H/C7.40 (H)		30C		VT-2	EOI
RDS	Valves	All Class 2	C-H/C7.70 (I/F)		30C		VT-2	1P,2P,3P
RDS	Valves	All Class 2	C-H/C7.80 (H)		30C		VT-2	EOI
RHS	Piping	All Class 1	B-P/B15.50 (L)		31A		VT-2	RO
RHS	Piping	All Class 1	B-P/B15.51 (H)		31A		VT-2	EOI
RHS	Valves	All Class 1	B-P/B15.70 (L)		31A		VT-2	RO
RHS	Valves	All Class 1	B-P/B15.71 (H)		31A		VT-2	EOI
RHS	Piping	All Class 2	C-H/C7.30 (I/F)		31A		VT-2	1P,2P,3P
RHS	Piping	All Class 2	C-H/C7.40 (H)		31A		VT-2	EOI
RHS	Valves	All Class 2	C-H/C7.70 (I/F)		31A		VT-2	1P,2P,3P
RHS	Valves	All Class 2	C-H/C7.80 (H)		31A		VT-2	EOI
RHS	Piping	All Class 1	B-P/B15.50 (L)		31B		VT-2	RO
RHS	Piping	All Class 1	B-P/B15.51 (H)		31B		VT-2	EOI
RHS	Valves	All Class 1	B-P/B15.70 (L)		31B		VT-2	RO
RHS	Valves	All Class 1	B-P/B15.71 (H)		31B		VT-2	EOI
RHS	Piping	All Class 2	C-H/C7.30 (I/F)		31B		VT-2	1P,2P,3P
RHS	Piping	All Class 2	C-H/C7.40 (H)		31B		VT-2	EOI
RHS	Valves	All Class 2	C-H/C7.70 (I/F)		31B		VT-2	1P,2P,3P



FIRST TEN YEAR INTERVAL  
 INSERVICE EXAMINATION TABLE FOR IWC AND IWD EXAMINATIONS  
 NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
RHS	Valves	All Class 2	C-H/C7.40 (H)		31B		VT-2	EOI
RHS	Piping	All Class 2	C-H/C7.30 (I/F)		31C		VT-2	1P,2P,3P
RHS	Piping	All Class 2	C-H/C7.40 (H)		31C		VT-2	EOI
RHS	Valves	All Class 2	C-H/C7.70 (I/F)		31C		VT-2	1P,2P,3P
RHS	Valves	All Class 2	C-H/C7.80 (H)		31C		VT-2	EOI
RHS	Vessel	2RHS*E1A	C-H/C7.10 (I/F)		31D		VT-2	1P,2P,3P
RHS	Vessel	12RHS*E1A	C-H/C7.20 (H)		31D		VT-2	EOI
RHS	Piping	All Class 2	C-H/C7.30 (I/F)		31D		VT-2	1P,2P,3P
RHS	Piping	All Class 2	C-H/C7.40 (H)		31D		VT-2	EOI
RHS	Valves	All Class 2	C-H/C7.70 (I/F)		31D		VT-2	1P,2P,3P
RHS	Valves	All Class 2	C-H/C7.80 (H)		31D		VT-2	EOI
RHS	Components	All Class 3	D-B/D2.10 (I/F)		31D		VT-2	1P,2P,3P
RHS	Components	All Class 3	D-B/D2.10 (H)		31D		VT-2	EOI
RHS	Vessels	2RHS*E1B	C-F/C7.10 (I/F)		31E		VT-2	1P,2P,3P
RHS	Vessels	2RHS*E1B	C-F/C7.20 (H)		31E		VT-2	EOI
RHS	Piping	All Class 2	C-F/C7.30 (I/F)		31E		VT-2	1P,2P,3P
RHS	Piping	All Class 2	C-F/C7.40 (H)		31E		VT-2	EOI
RHS	Pumps	All Class 2	C-F/C7.50 (I/F)		31E		VT-2	1P,2P,3P
RHS	Pumps	All Class 2	C-F/C7.60 (H)		31E		VT-2	EOI





APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
RHS	Valves	All Class 2	C-F/C7.70 (I/F)		31E		VT-2	1P,2P,3P
RHS	Valves	All Class 2	C-F/C7.80 (H)		31E		VT-2	EOI
RHS	Components	All Class 3	D-B/D2.10 (I/F)		31E		VT-2	1P,2P,3P
RHS	Components	All Class 3	D-B/D2.10 (H)		31E		VT-2	EOI
RHS	Piping	All Class 2	C-H/C7.30 (I/F)		31F		VT-2	1P,2P,3P
RHS	Piping	All Class 2	C-H/C7.40 (H)		31F		VT-2	EOI
RHS	Pumps	All Class 2	C-H/C7.50 (I/F)		31F		VT-2	1P,2P,3P
RHS	Pumps	All Class 2	C-H/C7.60 (H)		31F		VT-2	EOI
RHS	Valves	All Class 2	C-H/C7.70 (I/F)		31F		VT-2	1P,2P,3P
RHS	Valves	All Class 2	C-H/C7.80 (H)		31F		VT-2	EOI
RHS	Piping	All Class 2	C-H/C7.30 (I/F)		31G		VT-2	1P,2P,3P
RHS	Piping	All Class 2	C-H/C7.40 (H)		31G		VT-2	EOI
RHS	Pumps	All Class 2	C-H/C7.50 (I/F)		31G		VT-2	1P,2P,3P
RHS	Pumps	All Class 2	C-H/C7.60 (H)		31G		VT-2	EOI
RHS	Valves	All Class 2	C-H/C7.70 (I/F)		31G		VT-2	1P,2P,3P
RHS	Valves	All Class 2	C-H/C7.80 (H)		31G		VT-2	EOI
CSL	Piping	All Class 1	B-P/B15.50 (L)		32A		VT-2	RO
CLS	Piping	All Class 1	B-P/B15.51 (H)		32A		VT-2	EOI
CSL	Valves	All Class 1	B-P/B15.70 (L)		32A		VT-2	RO



FIRST TEN YEAR INTERVAL  
 INSERVICE EXAMINATION TABLE B, IWC AND IWD EXAMINATIONS  
 NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
CSL	Valves	A11 Class 1	B-P/B15.51 (H)		32A		VT-2	EOI
CSL	Piping	A11 Class 2	C-H/C7.30 (I/F)		32A		VT-2	1P, 2P, 3P
CSL	Piping	A11 Class 2	C-H/C7.40 (H)		32A		VT-2	EOI
CSL	Pumps	A11 Class 2	C-H/C7.50 (I/F)		32A		VT-2	1P, 2P, 3P
CSL	Pumps	A11 Class 2	C-H/C7.60 (H)		32A		VT-2	EOI
CSL	Valves	A11 Class 2	C-H/C7.70 (I/F)		32A		VT-2	1P, 2P, 3P
CSL	Valves	A11 Class 2	C-H/C7.80 (H)		32A		VT-2	EOI
CSH	Piping	A11 Class 1	B-P/B15.50 (L)		33A		VT-2	RO
CSH	Piping	A11 Class 1	B-P/B15.51 (H)		33A		VT-2	EOI
CSH	Valves	A11 Class 1	B-P/B15.70 (L)		33A		VT-2	RO
CSH	Valves	A11 Class 1	B-P/B15.71 (H)		33A		VT-2	EOI
CSH	Piping	A11 Class 2	C-H/C7.30 (I/F)		33A		VT-2	1P, 2P, 3P
CSH	Piping	A11 Class 2	C-H/C7.40 (H)		33A		VT-2	EOI
CSH	Valves	A11 Class 2	C-H/C7.70 (I/F)		33A		VT-2	1P, 2P, 3P
CSH	Valves	A11 Class 2	C-H/C7.80 (H)		33A		VT-2	EOI
CSH	Piping	A11 Class 2	C-H/C7.30 (I/F)		33B		VT-2	1P, 2P, 3P
CSH	Piping	A11 Class 2	C-H/C7.40 (H)		33B		VT-2	EOI
CSH	Pumps	A11 Class 2	C-H/C7.50 (I/F)		33B		VT-2	1P, 2P, 3P
CSH	Pumps	A11 Class 2	C-H/C7.60 (H)		33B		VT-2	EOI
CSH	Valves	A11 Class 2	C-H/C7.70 (I/F)		33B		VT-2	1P, 2P, 3P



FIRST TEN INTERVAL  
 INSERVICE EXAMINATION TABLE IWB, IWC AND IWD EXAMINATIONS  
 NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
CSH	Valves	All Class 2	C-H/C7.80 (H)		33B		VT-2	EOI
ICS	Piping	All Class 1	B-P/B15.50 (L)		35A		VT-2	RO
ICS	Piping	All Class 1	B-P/B15.51 (H)		35A		VT-2	EOI
ICS	Valves	All Class 1	B-P/B15.70 (L)		35A		VT-2	RO
ICS	Valves	All Class 1	B-P/B15.71 (H)		35A		VT-2	EOI
ICS	Piping	All Class 2	C-H/C7.30 (I/F)		35A		VT-2	1P,2P,3P
ICS	Piping	All Class 2	C-H/C7.40 (H)		35A		VT-2	EOI
ICS	Valves	All Class 2	C-H/C7.70 (I/F)		35A		VT-2	1P,2P,3P
ICS	Valves	All Class 2	C-H/C7.80 (H)		35A		VT-2	EOI
ICS	Vessels	All Class 2	C-H/C7.10 (I/F)		35B		VT-2	1P,2P,3P
ICS	Vessels	All Class 2	C-H/C7.30 (I/F)		35B		VT-2	EOI
ICS	Piping	All Class 2	C-H/C7.30 (I/F)		35B		VT-2	1P,2P,3P
ICS	Piping	All Class 2	C-H/C7.10 (H)		35B		VT-2	EOI
ICS	Valves	All Class 2	C-H/C7.70 (H)		35B		VT-2	1P,2P,3P
ICS	Valves	All Class 2	C-H/C7.80 (I/F)		35B		VT-2	EOI
ICS	Piping	All Class 1	B-P/B15.50 (L)		35C		VT-2	RO
ICS	Piping	All Class 1	B-P/B15.51 (H)		35C		VT-2	EOI
ICS	Valves	All Class 1	B-P/B15.72 (L)		35C		VT-2	RO
ICS	Valves	All Class 1	B-P/B15.71 (H)		35C		VT-2	EOI
ICS	Vessel	All Class 2	C-H/C7.10 (I/F)		35C		VT-2	1P,2P,3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWB, IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
ICS	Vessel	All Class 2	C-H/C7.20 (H)		35C		VT-2	EOI
ICS	Piping	All Class 2	C-H/C7.30 (I/F)		35C		VT-2	1P,2P,3P
ICS	Piping	All Class 2	C-H/C7.40 (H)		35C		VT-2	EOI
ICS	Valves	All Class 2	C-H/C7.70 (I/F)		35C		VT-2	1P,2P,3P
ICS	Valves	All Class 2	C-H/C7.80 (H)		35C		VT-2	EOI
ICS	Piping	All Class 2	C-H/C7.30 (I/F)		35D		VT-2	1P,2P,3P
ICS	Piping	All Class 2	C-H/C7.40 (H)		35D		VT-2	EOI
ICS	Pumps	All Class 2	C-H/C7.50 (I/F)		35D		VT-2	1P,2P,3P
ICS	Pumps	All Class 2	C-H/C7.60 (H)		35D		VT-2	EOI
ICS	Valves	All Class 2	C-H/C7.70 (I/F)		35D		VT-2	1P,2P,3P
ICS	Valves	All Class 2	C-H/C7.80 (H)		35D		VT-2	EOI
SLS	Piping	All Class 1	B-P/B15.50 (L)		36A		VT-2	RO
SLS	Piping	All Class 1	B-P/B15.51 (H)		36A		VT-2	EOI
SLS	Valves	All Class 1	B-P/B15.70 (L)		36A		VT-2	RO
SLS	Valves	All Class 1	B-P/B15.71 (H)		36A		VT-2	EOI
SLS	Piping	All Class 2	C-H/C7.30 (I/F)		36A		VT-2	1P,2P,3P
SLS	Piping	All Class 2	C-H/C7.40 (H)		36A		VT-2	EOI
SLS	Pumps	All Class 2	C-H/C7.50 (I/F)		36A		VT-2	1P,2P,3P
SLS	Pumps	All Class 2	C-H/C7.60 (H)		36A		VT-2	EOI
SLS	Valves	All Class 2	C-H/C7.70 (I/F)		36A		VT-2	1P,2P,3P





APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE, IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
SLS	Valves	All Class 2	C-H/C7.80 (H)		36A		VT-2	EOI
WCS	Piping	All Class 1	B-P/B15.50 (L)		37A		VT-2	1P, 2P, 3P
WCS	Piping	All Class 1	B-P/B15.51 (H)		37A		VT-2	EOI
WCS	Valves	All Class 1	B-P/B15.70 (L)		37A		VT-2	1P, 2P, 3P
WCS	Valves	All Class 1	B-P/B15.71 (H)		37A		VT-2	EOI
WCS	Piping	All Class 1	B-P/B15.50 (L)		37B		VT-2	1P, 2P, 3P
WCS	Piping	All Class 1	B-P/B15.51 (H)		37B		VT-2	EOI
WCS	Valves	All Class 1	B-P/B15.70 (L)		37B		VT-2	1P, 2P, 3P
WCS	Valves	All Class 1	B-P/B15.71 (H)		37B		VT-2	EOI
SFC	Components	All Class 3	D-C/3.10 (I/F)		38A		VT-2	1P, 2P, 3P
SFC	Components	All Class 3	D-C/3.10 (H)		38A		VT-2	EOI
SFC	Components	All Class 3	D-C/3.10 (I/F)		38B		VT-2	1P, 2P, 3P
SFC	Components	All Class 3	D-C/3.10 (H)		38B		VT-2	EOI
SFC	Piping	All Class 2	C-H/C7.30 (I/F)		38C		VT-2	1P, 2P, 3P
SFC	Piping	All Class 2	C-H/C7.40 (H)		38C		VT-2	EOI
SFC	Valves	All Class 2	C-H/C7.70 (I/F)		38C		VT-2	1P, 2P, 3P
SFC	Valves	All Class 2	C-H/C7.80 (H)		38C		VT-2	EOI
SFC	Components	All Class 3	D-C/3.10 (I/F)		38C		VT-2	1P, 2P, 3P
SFC	Components	All Class 3	D-C/3.10 (H)		38C		VT-2	EOI
FPW	Piping	All Class 2	C-H/C7.30 (I/F)		43G		VT-2	1P, 2P, 3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
FPW	Piping	All Class 2	C-H/C7.40 (H)		43G		VT-2	EOI
FPW	Valves	All Class 2	C-H/C7.70 (I/F)		43G		VT-2	1P,2P,3P
FPW	Valves	All Class 2	C-H/C7.80 (H)		43G		VT-2	EOI
HVK	Components	All Class 3	D-B/D2.10 (I/F)		53A		VT-2	1P,2P,3P
HVK	Components	All Class 3	D-B/D2.10 (H)		53A		VT-2	EOI
CPS	Valves	All Class 2	C-H/C7.70 (I/F)		61A		VT-2	1P,2P,3P
CPS	Valves	All Class 2	C-H/C7.80 (H)		61A		VT-2	EOI
CPS	Piping	All Class 2	C-H/C7.30 (I/F)		61A		VT-2	1P,2P,3P
CPS	Piping	All Class 2	C-H/C7.40 (H)		61A		VT-2	EOI
HCS	Piping	All Class 2	C-H/C7.30 (I/F)		62A		VT-2	1P,2P,3P
HCS	Piping	All Class 2	C-H/C7.40 (H)		62A		VT-2	EOI
HCS	Valves	All Class 2	C-H/C7.70 (I/F)		62A		VT-2	1P,2P,3P
HCS	Valves	All Class 2	C-H/C7.80 (H)		62A		VT-2	EOI
HCS	Vessels	All Class 2	C-H/C7.10 (I/F)		62B		VT-2	1P,2P,3P
HCS	Vessels	All Class 2	C-H/C7.20 (H)		62B		VT-2	EOI
HCS	Piping	All Class 2	C-H/C7.30 (I/F)		62B		VT-2	1P,2P,3P
HCS	Piping	All Class 2	C-H/C7.40 (H)		62B		VT-2	EOI
HCS	Valves	All Class 2	C-H/C7.70 (I/F)		62B		VT-2	1P,2P,3P
HCS	Valves	All Class 2	C-H/C7.80 (H)		62B		VT-2	EOI
DFR	Piping	All Class 2	C-H/C7.30 (I/F)		63C		VT-2	1P,2P,3P



FIRST TEN INTERVAL  
INSERVICE EXAMINATION TABLE, IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
DFR	Piping	All Class 2	C-H/C7.40 (H)		63C		VT-2	EOI
DFR	Piping	All Class 2	C-H/C7.30 (I/F)		63E		VT-2	1P,2P,3P
DFR	Piping	All Class 2	C-H/C7.40 (H)		63E		VT-2	EOI
DFR	Valves	All Class 2	C-H/C7.70 (I/F)		63E		VT-2	1P,2P,3P
DFR	Valves	All Class 2	C-H/C7.80 (H)		63E		VT-2	EOI
DER	Piping	All Class 1	B-P/B15.50 (L)		67A		VT-2	1P,2P,3P
DER	Piping	All Class 1	B-P/B15.51 (H)		67A		VT-2	EOI
DER	Valves	All Class 1	B-P/B15.70 (L)		67A		VT-2	1P,2P,3P
DER	Valves	All Class 1	B-P/B15.71 (H)		67A		VT-2	EOI
DER	Piping	All Class 2	C-H/C7.30 (I/F)		67A		VT-2	1P,2P,3P
DER	Piping	All Class 2	C-H/C7.40 (H)		67A		VT-2	EOI
DER	Valves	All Class 2	C-H/C7.70 (I/F)		67A		VT-2	1P,2P,3P
DER	Valves	All Class 2	C-H/C7.80 (H)		67A		VT-2	EOI
LMS	Piping	All Class 2	C-H/C7.30 (I/F)		81A		VT-2	1P,2P,3P
LMS	Piping	All Class 2	C-H/C7.40 (H)		81A		VT-2	EOI
LMS	Valves	All Class 2	C-H/C7.70 (I/F)		81A		VT-2	1P,2P,3P
LMS	Valves	All Class 2	C-H/C7.80 (H)		81A		VT-2	EOI
CMS	Piping	All Class 2	C-H/C7.30 (I/F)		82A		VT-2	1P,2P,3P
CMS	Piping	All Class 2	C-H/C7.40 (H)		82A		VT-2	EOI
CMS	Valves	All Class 2	C-H/C7.70 (I/F)		82A		VT-2	1P,2P,3P



APPENDIX G  
FIRST TEN YEAR INTERVAL  
INSERVICE EXAMINATION TABLE FOR IWB, IWC AND IWD EXAMINATIONS  
NINE MILE POINT NUCLEAR POWER STATION - UNIT 2

WELD #	COMPONENT NAME	ASSOCIATED ID	CODE CAT/ ITEM	ISI DWG./ ITEM	P&ID	RELIEF NO.	EXAM	INSPECT
CMS	Valves	All Class 2	C-H/C7.80 (H)		82A		VT-2	E0I
CMS	Piping	All Class 2	C-H/C7.30 (I/F)		82B		VT-2	1P,2P,3P
CMS	Piping	All Class 2	C-H/C7.40 (H)		82B		VT-2	E0I
CMS	Valves	All Class 2	C-H/C7.70 (I/F)		82B		VT-2	1P,2P,3P
CMS	Valves	All Class 2	C-H/C7.80 (H)		82B		VT-2	E0I
EGA	Components	All Class 3	D-B/D2.10 (I/F)		104A		VT-2	1P,2P,3P
EGA	Components	All Class 3	D-B/D2.10 (H)		104A		VT-2	E0I
EGF	Components	All Class 3	D-B/D2.10 (I/F)		104B		VT-2	1P,2P,3P
EGF	Components	All Class 3	D-B/D2.10 (H)		104B		VT-2	E0I
EGF	Components	All Class 3	D-B/D2.10 (I/F)		104B		VT-2	1P,2P,3P
EGF	Components	All Class 3	D-B/D2.10 (H)		104B		VT-2	E0I
GSN	Piping	All Class 2	C-H/C7.30 (I/F)		105B		VT-2	1P,2P,3P
GSN	Piping	All Class 2	C-H/C7.40 (H)		105B		VT-2	E0I
GSN	Valves	All Class 2	C-H/C7.70 (I/F)		105B		VT-2	1P,2P,3P
GSN	Valves	All Class 2	C-H/C7.80 (H)		105B		VT-2	E0I
GSN	Components	All Class 3	D-B/D210 (I/F)		105B		VT-2	1P,2P,3P
GSN	Components	All Class 3	D-B/D210 (H)		105B		VT-2	E0I

