REGULARY INFORMATION DISTRIBUTIC SYSTEM (RIDS)

CESSION NBR: 8609290033 DBC. DATE: 86/09/23 NOTARIZED: YES DOCKET # FACIL: 50-410 Nine Mile Point Nuclear Station, Unit 2, Niagara Moha 05000410 AUTH. NAME AUTHOR AFFILIATION MANGAN, C. V. Niagara Mohawk Power Corp. RECIP. NAME RECIPIENT AFFILIATION ADENSAM, E. G. BWR Project Directorate 3

SUBJECT: Forwards marked-up FSAR pages, indicating changes & justification for changes. Affect on SER noted.

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NOTES:

	RECIPIENT ID CODE/NAM BWR EB BWR FOB BWR PD3 PD BWR PSB	ηE	COPIE LTTR 1 1 1 1		RECIPIENT ID CODE/NAME BWR EICSB BWR PD3 LA HAUGHEY,M O BWR RSB	2	
INTERNAL:	ACRS ELD/HDS3 IE/DEPER/EPB NRR BWR ADTS NRR BDE M. L REG FILE RH/DDAMI/MIB	41 36 04	4 1 1 1 1 1	10	ADM/LFMB IE FILE IE/DQAVT/QAB 2 NRR PWR-B ADTS NRR/DHFT/MTB RGN1	-	
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NIAGARA MOHAWK POWER CORPORATION/300 ERIE BOULEVARD WEST, SYRACUSE, N.Y. 13202/TELEPHONE (315) 474-1511

September 23, 1986 (NMP2L 0884)

Ms. Elinor G. Adensam, Director BWR Project Directorate No. 3 U.S. Nuclear Regulatory Commission 7920 Norfolk Avenue Washington, DC 20555

V NIAGARA l M Miohawk

Dear Ms. Adensam:

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Re: Nine Mile Point Unit 2 Docket No. 50-410

As a result of Niagara Mohawk's verification of our August 22, 1986 letter, NMP2L-0851, we have identified a number of additional Final Safety Analysis Report changes. Generally, these changes are minor and do not affect the Safety Evaluation Report. However, where a change may affect the Safety Evaluation Report, this has been noted.

Attached are marked-up Final Safety Analysis Report pages. To aid the Nuclear Regulatory Commission in their review of this material, Niagara Mohawk also has included justification for these changes. These changes will be included in a subsequent Final Safety Analysis Report update.

Very truly yours,

C. V. Mangar

Senior Vice President Sumited Distibution PM. 4906489

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WHB:meg 2066G Attachment

xc: W.A. Cook, NRC Resident Inspectors Project File (2)

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UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

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Docket No. 50-410

AFFIDAVIT

<u>C. V. Mangan</u>, being duly sworn, states that he is Senior Vice President of Niagara Mohawk Power Corporation; that he is authorized on the part of said Corporation to sign and file with the Nuclear Regulatory Commission the documents attached hereto; and that all such documents are true and correct to the best of his knowledge, information and belief.

enou

Subscribed and sworn to before me, a Notary Public in and for the State of New York and County of Chanders, this day of Septembers, 1986.

Public in and for County, New York

My Commission expires: JANIS M. MACRO Notary Public In the State of New York Qualified In Onondaga County No. 4784555 My Commission Expires March 30, 19, 54 • 1

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SUMMARY OF FSAR CHANGES

Page	Change Description	Justification	<u>Change</u> Code	SER <u>Impact</u>	Tech. Spec. Impact
Table 3.2-1 Page 26a of 26	Remove Items 2, 3 and 4 from the examples of footnote 24, Quality Group Classification of the recirculation system seal cooling.	This change reflects the declassification of the recirculation pump seal cooling and is consistent with previous changes made to FSAR Sections 9.2.2 and 1.10 (Item II.K.3.25). The service water interconnection was removed. Reactor Building closed loop cooling is used to cool the seals. The line was Quality Group C due to the connection of service water.		No	No
Table 3.4-7	Change the expected performance of the waterstops to a higher temperature (100 to 325F).	The expected performance of the waterstop material is up to 325F.	Ε	No	No
Pages 3.9A-24a and 24b	Update ASME Section Code references for certain code cases. Also correct code case numbering problem.	This change is made to be consistent with design data.	SN	No	No
Table 3.9B-1	Change the number of startups (100°F/heat rate) from 117 to 120, and change cycles to events.	This change is made to make Table 3.9B-1 consistent with the design documents, and Table 5.7.1-1 of the Technical Specification.	E	No	No
Table 3.9b-2b, 2m (Sht. 2), 2n (Sht. 1), 2v (Sht. 2)	Correct typographical errors and editorial errors on these tables.	These changes are made to clarify the tables.	E	No	No

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SUMMARY OF FSAR CHANGES

Page	Change Description	Justification	<u>Change</u> <u>Code</u>	SER <u>Impact</u>	Tech. Spec. Impact
Page 6.2-46a	Change the calculated minimum drywell spray flow rate from 6880 to 6450.	This change is made to reflect an as-built calcula- tion of the spray flow, and reflects the final plant design. See comment on Table 6.2-52 below.	SS	SSER 1 Pg. 6-2	No
Table 6.2-30	Change the table to reflect a new footnote.	The footnote was added to minimize the changes to the FSAR due to as-built condi- tions. The actual head loss coefficient and vent area values changed, but the values used in the analysis are conservative.	E s	No	No
Table 6.2-52	Change the footnote from "3" to "9.7" percent.	The actual as-built spray flow values differ from the values used in the analysis (as shown in the table) due to the installation of the spray nozzles in the plant. Certain spray nozzles were blocked due to physical obstructions (such as pipe supports) in the field, resulting in lower spray flow rate in the drywell. However the lower spray flow rate does not impact the results of the safety analysis of the plant.	S	SSER 1 Pg. 6-2	No
Figure 6.2-70	Change the title of the Figure from penetration "Z-9-" to "Z-90."	This change is made to make the Figure title consistent with the information on the Figure.	E	No	No

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SUMMARY OF FSAR CHANGES

<u>Page</u>	Change Description	Justification	<u>Change</u> <u>Code</u>	SER <u>Impact</u>	Tech. Spec. Impact
Page 6.3-3	Change IEEE 308 1974 to ANSI Std. N195-1976.	The IEEE 308 standard does not address fuel oil storage and ANSI-N195 does as discuss in FSAR Section 9.5.4. This change is needed for FSAR consistency.	E sed	No	No
Page 6.5-4	Remove the commitment to ERDA 76-21	The actual field installa- tions have access panels on the SGTS housing, rather than doors as required by ERDA 76-21. However, this is not required by Regulatory Guide 1.52.	SN V	· No	No
Table 6A.4-4	Change the Time Interval column for Test run numbers 25 and 26.	The actual 4TCO test data time intervals are slightly different from that listed. These minor changes are needed for consistency with the source references.	E	No	No
Page 7.3-18	Change the referenced section from 6.5.2.3.1 to 6.2.2.3.1.	This change corrects the references.	E	No	No
Page 8.3–18a and 8.3–18b	Change service water load sequencing to match Tables 8.3-1, 8.3-2 and 8.3-5.	The actual load sequencing was updated previously in our letter dated August 22, 1986. This change reflects those values previously provided.	Ε	No	No

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SUMMARY OF FSAR CHANGES

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	<u>Page</u>	Change Description	Justification	<u>Change</u> <u>Code</u>	SER <u>Impact</u>	Tech. Spec.
	Pages 9A.3-56 and 9A.3-58	Add a clarification to the text regarding the 600V switch gear room and the RCIC pump room.	These changes are provided to clarify the FSAR text and make it consistent with Figure 9A.3-6 for the 600V switchgear room. The change to the RCIC pump room is to clearly identify the relief panel as a non-rated device in a three-hour barrier.	SN -	No	No
	Page 10.4-4	Remove the description of the condenser tube-side operational leak test and replace it with the correct description.	The actual operational leak test is described in the change pages. The description now matches plant testing. This has no safety impact.	N n	No	No
u	Page 11.4-3a	Change the words "Auxiliary Condensate" to condensate makeup and drawoff.	The as-built design uses condensate makeup and draw- off system to provide flushing water. This has no 'safety impact.	N	No	No
	Page 13.1-6	Change ANSI N18.1-1978 to ANSI/ANS 3.1-1978.	This corrects the FSAR reference. The change makes the commitment consistent with other FSAR sections and the Technical Specifications.	Ε	No	No .
	Table 15.7–12	Change the Fuel Handling Radiological Effects Results.	This change reflects revised calculations of the radio- logical impact of a fuel handling accident. Airborne activity in the reactor build ing is now assumed to be released instantaneously, rath than over a 30-second period.		No	No
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# SUMMARY OF FSAR CHANGES

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Page	Change Description	<u>Justification</u>	<u>Change</u> <u>Code</u>	SER Impact	Tech. Spec. <u>Impact</u>
Table 15.7–12 (Continued)		The results are still withi the allowable value specifi in the regulations. The st has independently checked t analysis in the Safety Eval tion Report and confirmed t acceptability of the design	ed aff he ua- he		
FSAR Q/R Heavy Loads Table 3-3, 4-1 and Figure 5-2	The changes to Table 3-3 reflect final design lift weights and provides additional loads which are added to the table. The deletion to Table 4-1 reflects the shifting of loads.	A load drop evaluation has been performed for the load previously listed in Table 4-1, Sheet 1 of 10 (25-ton auxiliary hoist). The subj loads may be handled by the No. 3 125-ton main hoist.	s ect	SER Appendix (	No G
FSAR Q/R Table 421.36-1 Page 1 of 18	The lower end of the instrument range of the Intermediate Range Monitor detector (C51-N002A-H) is changed to 4.0 x 10 ⁻⁴ percent power. The unit of counts per seconds (cps) is added to the instrument range of the Source Range Monitor detector (C51-N001A-D). Seismic and environmental qualification of the Control Rod Position are deleted.	The change in the lower end instrument range of the Int mediate Range Monitor detect is made to be consistent wi FSAR Figure 7.6-2. The uni cps is missing and is now a for clarification purpose. discussed in FSAR Section 7 the control rod position ci performs no safety-related function, and is not requir be seismically or environme qualified. This is consist with the Category 3 classif tion assigned to the contro rod position parameter in R latory Guide 1.97, Rev. 3, is also consistent with oth	er- tor th t of dded As .7, rcuitry ed to ntally ent ica- l egu- and	No	,No

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## SUMMARY OF FSAR CHANGES

# <u>Page</u>

## Change Description

FSAR Q/R Table 421.36-1 Page 1 of 18 (Continued)

# <u>Justification</u>

Category 3 variables listed in Table 421.36-1 which are also not seismically or environmentally qualified. This change supercedes the change previously submitted by our letter dated August 22, 1986 (NMP2L 0851). This change also corrects the changes previously submitted by our letter dated January 20, 1986 (NMP2L 0589). 12.

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Nine Mile Point Unit 2 FSAR

TABLE 3.2-1 (Cont)

- Valves F001, F002, F009, F013, F014, and F017 for pump seal purge line (inside containment) to recirculation pump.
- 2. Valves F019, F020, F021, F022, and F059 for sample line from recirculation loops.
- 3. Vent valves F025, F026, F068, and F069 for remote operated valves.
- 4. Valve FC79 for pump seal staging line.
- An Example of the Quality Group C essential piping and valves in the recirculation system are the following:

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Pump seal leak detection piping up to and including valve F086.

2. Recirculation motor cooling water piping inside containment including valves F007, F085, and F082.
3. Recirculation motor bearing cooling water piping

- Í Ínside containment.
- 4. A Pump seal cooling water piping inside containment including valves FO81 and FO87.
- (25)Examples of Quality Group D nonessential piping and valves in the recirculation system are the following:
  - 1. Pump seal purge piping (outside containment) to recirculation pump including valves F008, F016, and F015.
  - 2. Recirculation pump seal staging piping including valves F084 and F088.
  - 3. Pump seal leak detection piping beyond valve F386.
- ⁽²⁶⁾This equipment conforms to ANSI Standard B31.1 and IEEE 344-71 seismic requirements. To qualify as equivalent to ASME Section III, Class 3 standards, the equipment will be pressure tested at above normal operating pressures.

Amendment 9

26a of 26

March 1984

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## Nine Mile Point Unit 2 FSAR

## TABLE 3.4-7

# PERFORMANCE OF WATER STOP MATERIAL IN EXPECTED ENVIRONMENT

<u>Material</u>	Temperature _Range(1)	<u>Expected_Environ</u> <u>Chemicals</u>	Radiation	<u>ydīod</u>	Tenperature	ected_Performance Chemicals	<u>of Material</u> Radiation <u>Level</u>	<u>Aging</u>
Styrene-Butadiene synthetic rubber waterstops	-20°F to +325°F	Unit 2 site has average pH -8.0- 8.4. No acidic environment ex- pected within the walls below grade area.	Below 1.6x107 rads	40 yr at normal opera- ting temper ature (109°P	- ( +325°	Unaffected by acidic or alka- line soils or soil bacteria.	2x10 ⁶ rads before thresh- hold damage. 1x10 ⁷ rads before 25% damage. 6.0x10 ⁷ rads before 50% damage.	40 yr at 109°P.

(1) Temperature range varies from -26°P minimum outside at Site, 109°F normal operating inside secondary containment, to 325°P maximum accident inside secondary containment.

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NF-2121 Permitted Material Specifications

The Summer 1974 Addenda dated June 30, (1975), is invoked to permit the use of SA672 material.

1974

NF-2121 Permitted Material Specifications

The Winter 1974 Addenda dated December 31, 1974, is invoked to permit the use of increased allowable stress for SA515 G65.

NF-2121 Permitted Material Specifications

The Summer 1976 Addenda dated June 30, 1976, is invoked to include the new subparagraph NF-2121(c) to permit the exclusion of certain shim stock from the requirements of Article NF-2120.

NF-2121 Permitted Material Specifications

The 1977 Edition dated July 1, 1977, is invoked to permit the use of SA36 material.

NF-2121 Permitted Material Specifications

The 1980 Edition dated July 1, 1980, is invoked to permit the use of SA564, Type 630 material.

NF-2121 Permitted Material Specifications

The 1981 Edition dated July 1, 1980, is invoked to permit the use of SA-194-2H nuts.

1981

NF-2130 Certification by Material Manufacturer

The Summer 1982 Addenda dated June 30, 1982, is invoked for material certification.

NF-2610 Documentation and Maintenance of Quality Systems Programs_

The 1977 Edition dated July 1, 1977, is invoked to revise the material manufacturers and material suppliers responsibilities for materials defined as small products or materials permitted to be supplied with Certificates of Compliance.

Amendment 23

- 3.9A-24a

December 1985

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## Nine Mile Point Unit 2 FSAR

NF-3274 Snubbers

23

The Summer 1976 Addenda dated June 30, 1976, is invoked for NF-3134.6 to permit the use of mechanical snubbers. NF-(2926 Special Stress Limits NF-3321.1 Design Conditions XVII-2211 Stress in Tension

The Winter 1978 Addenda dated December 31, 1978, is invoked for these paragraph sections which in effect delete the code methods for consideration of through thickness stresses in plates and elements of rolled shapes.

NF-3391.1 Allowable Stress Limits NF-3392.1 Allowable Stress Limits

Winter

December 31, The Summer 1979 Addenda dated June 30, 1979, is invoked for these paragraph sections which in effect delete the code methods for consideration of through thickness stresses in plates and elements of rolled shapes.

XVII-2454 Butt and Groove Welds

The 1980 Edition dated July 1, 1980, is invoked to redefine the throat thickness of partial penetration groove welds in accordance with Table XVII-2452.1-1.

In the case that material cannot be purchased to meet the specified ASME III Code, then material that meets subsequent ASME III Code Editions/ Addenda up to and including the 1980 Edition/Summer 1982 Addenda may be substituted after a review and reconcilation of related requirements of the ASME III Code are performed and documented.

Table 3.9A-14 lists the load conditions, load combinations, and allowable stresses. Loads are applied in whatever manner is necessary to attain the worst possible stress levels for all support elements. Component standard supports are qualified either by analysis or by a combination of analysis and load rating. All other supports are qualified by analysis.

The design criteria and dynamic testing requirements for component and pipe supports listed in the following paragraphs are applicable under all plant operating conditions.

Instrument Lines The requirements for instrument lines are listed in Table 3.9A-15.

Amendment 23

3.9A-24b

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Nine Mile Point Unit 2 FSAR

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# TABLE 3.9B-1

# PLANT EVENTS

Normal, Upset, and Testing Condition	No. of Cycles
1. Bolt up ⁽¹⁾	123
2. Design hydrostatic test	130
3. Startup (100°F/hr heatup rate) ⁽²⁾	(117) 120
4. Daily reduction to 75% power ⁽¹⁾	10,000
5. Weekly reduction 50% power(1)	2,000
6. Control rod pattern change ⁽¹⁾	400
<ol> <li>Loss of feedwater heaters (80 cycles total)</li> </ol>	80
8. 50% SSE event at rated operating conditions (OBE)	10/50(3)
9. Scram:	
a. Turbine generator trip, feedwater on, isolation valves stay open	40
b. Other scrams	140
c. Loss of feedwater pumps, isolation valves closed	10
d. Single safety or relief valve blowdown	8
10. Reduction to 0% power, hot standby, shutdown (100°F/hr cooldown rate) ⁽²⁾	111
11. Unbolt	123

1 of 2

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Nine Mile Point Unit 2 FSAR

## TABLE 3.9B-1 (Cont)

Eme	rgenc	y Condition	No. of CycleDEWNTS
12.	Scra	m :	•
	a.	Reactor overpressure with delayed scram, feedwater stays on, isola- tion valves stay open	1(4)
	b.	Automatic blowdown	1(4)
13.	Impro 100p	oper start of cold recirculation	1(4)
14.		en start of pump in cold recir- tion loop	1(4)
15.		standby, RPV drain shutoff, rculation pumps restart	1(4)
<u>Fau</u>	lted (	Condition	
16.	Pipe	rupture and blowdown	1 ⁽⁴⁾
17.		shutdown earthquake at rated ating conditions	1(4)

(1) Applies to reactor pressure vessel only.

(2)Bulk average vessel coolant temperature change in any 1-hr period. events (3)50 peak OBE cycles for NSSS piping; 10 peak OBE cycles)

for other NSSS equipment and components. (*)Annual encounter probability of the one-cycle events is <10⁻² for emergency and <10⁻⁴ for faulted events.

Amendment 19

May 1985

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## Nine Mile Point Unit 2 PSAR

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## TABLE 3.98-25

## CONTROL FOD GUIDE TUBE

		<b>N</b>		
Criteria	Loading	Primary_Stress_Type	Allowable Stress (psi)	Calculated Stress (psi)
<u>Primary_Stress_Limit</u>		• •		1
The allowable primary mem- brane stress plus bending stress is based on ASME Section III, for Type 304 stainless steel tubing and SA351 type CP8 casting (base)				
For Service Levels A & B (normal and upset) conditions: $1.5 S_m = 1.5 \times 16,000$ = 24,000 psi	<ol> <li>Dead weight</li> <li>External pressure</li> <li>Lateral flow impingement</li> <li>OBE + SPV</li> </ol>	Primary membrane plus bending	24,000	15,056
Por Service Level C (emergency) condition: S _{limit} = 2.25 S _m = 2.25 x 16,000 = 36,000 psi	<ol> <li>Dead weight</li> <li>2. External pressure</li> <li>3. Lateral flow impingement</li> <li>4. OBE + SRV</li> </ol>	Primary membrane plus bending	36,000	15,056 :
For Service Level D (faulted) condition: Slimit = 3.6 Sm = 3.6 x 16,000 = 57,600 psi	<ol> <li>Dead weight'</li> <li>External pressure</li> <li>Lateral flow impingement</li> <li>SSE + AP/F + JR</li> <li>Annulus pressurization</li> </ol>	Primary membrane plus bending	57,600	27,770

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# Nine Mile Point Unit 2 PSAR

TABLE 3.9B-2m (Cont)

· <u>Component/Load_Type</u> · Symbur Load (11)	Highest Calculated Load	Allovable Load	Ratio Calculated/ _ <u>Allowable_</u>	Load ing	Identification of Equipment with <u>Highest Loads</u>	
: <u>Snubber</u> /Service Level B	68,035	100,000	0.68	1. OBE	Snubber SB10	1 26
Clevel C	13,477	66,500	0.20	1. Chugging 2. SRV	Snubber SB24	26
Gnubber/Service, (Level D	94,978	150,000	0.63	1. SSE 2. AP	Saubber SB10	26
Flange Moment (in-lb-)		•	•	×		
Level B	1,275,770	1,527,140	0.84	1. Weight 2. Thermal 3. OBE 4. SRV	• Discharge valve • (Loop A)	
Level C	701,623	1,527,140	0.46	1. Weight 2. Thermal 3. Chugging 4. SPV	Discharge Valve (Loop X)	
Level D	1,501,271	1,527,140	0.98	1. Weight 2. Thermal 3. SSE 4. CO 5. SRV	Discharge valve (Loop X)	26
Acceleration (g)	•			* <b>v</b>	1 _	
U Horizontal	2.93	9.0	- 0.33	1. SSE 2. Chugging 3. SPV	. Flow control walk (Loop B)	
Vertical	1.80	6.0	0.30	1. SSE 2. Ap	Plow control valv (Loop B)	l Pe
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# Nine Mile Point Unit 2 FSAR

## TABLE 3.98-2n

# REACTOR REPUBLING AND SERVICING EQUIPMENT

# (i) Equipment Storage Racks

-X	(i) Equipment Stora	(i) Equipment Storage Racks		
Acceptance_Criteria	•	Primary Stress 	Allovable Stress <u>(psi)</u>	Calculated Stress (psi)
the allowable primary bending stress is based on ASME Sect for type ASTM B221 or 308 5061T6 aluminum alloy	g ion III	•	. ·	· . · .
F _u = 38,000 psi	٠ .			
Py = 35,000 psi				<b>`</b>
Por normal condition:	For normal condition:	Bending	23,100	16,887
S _{limit} = 0.66 P _y .	1. Normal operating loads	-	9	
Por emergency condition:	For emergency condition:	Bending	30,800(1)	26,130
S _{limit} = 0.88 F _y	<ol> <li>Normal operating loads</li> <li>OBE</li> <li>SPV discharge</li> <li>LOCA*</li> </ol>		J	
For faulted condition:	For faulted condition:	Bending	30,800(1)	26,415
S _{limit} = 0.88 Fy	<ol> <li>Normal operating loads</li> <li>SSE</li> <li>SRV discharge</li> <li>LOCA</li> </ol>	•	- · · · · · · · · · · · · · · · · · · ·	• • •

*Used for conservatism

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#### TABLE 3.9B-2v (Cont)

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Criteria/Loading	<u>Component</u> 8. Cylinder head studs 9. Stuffing box studs	limiting <u>Stress_Type</u> Tensile Tensile	λllowable Stress [ <u>PSi</u> ] 25,000 25,000	Calcu- lated Stress <u>(PSi)</u>
Emergency Condition:				•
1. Design pressure 2. Design temperature 3. Deadweight 4. Thermal expansion 5. Nozzle loads 6. Safety relief valve discharge 7. LOCA	<ol> <li>Pluid cylinder</li> <li>Discharge valve stop</li> <li>Cylinder, head extension</li> <li>Discharge valve cover</li> <li>Cylinder head</li> <li>Stuffing box flange plate</li> <li>Stuffing box gland</li> </ol>	General membrane General membrane General membrane General membrane General membrane General membrane	21,360 21,360	4,450 13,600 13,600 8,150 8,150 10,390 11,420
Faulted Condition:				
<ol> <li>Design pressure</li> <li>Design temperature</li> <li>Nozzle loads</li> <li>Safety relief valve discharge</li> <li>LOCA</li> <li>SSE</li> </ol>	<ol> <li>Cylinder head studs</li> <li>Stuffing box studs</li> <li>Dowel pins(2)</li> <li>Studs, cylinder tie</li> <li>Pump holddown bolts</li> <li>Power frame-foot area</li> <li>Power frame-foot area</li> <li>Motor holddown bolts</li> <li>Motor frame-foot area</li> <li>Notor frame-foot area</li> <li>Notor frame-foot area</li> <li>Motor frame-foot area</li> <li>Motor frame-foot area</li> </ol>	Tensile Tensile Shear only(2) Tensile(2) Shear Tensile Shear Tensile Shear Tensile Shear Tensile	25,000 25,000 23,400 25,000 30,000 37,500 15,000 15,000 12,000 15,500 7,500 7,500	18,820 24,750 19,430 8,685 11,350 17,680 1,850 11,390 3,470 5,660 2,550 5,100
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containment spray system is in accordance with Category I and Safety Class 2 requirements.

#### 6.2.2.3.1.2_ System Design

The containment spray system consists of two subsystems, the drywell spray and the suppression chamber spray. The drywell spray consists of two independent loops and spray headers (Figure 6.2-39). The suppression chamber spray consists of one spray header supplied from two otherwise independent loops. Since the water source for all containment sprays is the suppression pool, the system is a closed loop. The spray water is cooled by the RHR heat exchangers. The (rated) flows for the drywell and suppression chamber sprays are (5,880) gpm/loop and 420 gpm/loop, respectively. (Section 5.4.7).

The containment spray isolation valves are electrically interlocked to allow actuation of the drywell spray only when 1) there is a LOCA signal or a system-level LPCI manual initiation signal, and 2) there is a high drywell pressure signal present. A second electrical interlock prevents actuation of either the drywell or suppression chamber spray lines until the corresponding LPCI injection valve is shut.

The containment spray system is safety related and, in case of loss of offsite power, supplied with a redundant onsite standby power source.

The system is designed to operate under the conditions indicated in Table 6.2-6.

A procedural restriction prohibits the operators, during the first 10 min following a LOCA, from closing an LPCI injection valve and interrupting core cooling (Section 6.2.2.2). Containment spray must be initiated and secured by operator action.

Distribution of spray in the air space is made as complete and uniform as practical with minimal direct impingement on wall and component surfaces. The sizes, types, number, and location of the spray nozzles are suitable for delivering the required quantity of water in the proper spray pattern and particle size. The expected spray pattern of the spray nozzles is hollow cone. Figures 6.2-40 through 6.2-42 show expected spray coverage several feet below the spray nozzles. Figure 6.2-43 shows the extent of the volume coverage by the sprays. Spray drops

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#### TABLE 6.2-30

#### SUBCOMPARTMENT VENT PATH DESCRIPTION *

#### 6-Inch RCIC Head Spray Line Break Drywell Head Subcompartment

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Vent Path	From Volume	To Volume	Description of Vent Path flow	Vent Area	L/A	<u></u>	, <u>Heac</u>	<u>l Loss Coeff</u>	icient I	
No.	Node No.	Node No.	(Choked/Unchoked)	$\left( \left( t^{2} \right) \right)$	([t/[t]]	Friction	<u>Turning</u>	Expansion	Contraction	<u>Iotal</u>
1	1	2	Unchoked	2.405	0.618	0.0017	1.245	0.9694	0.4816	2.70
2*	1	2	Unchoked	1.009	0.714	0.0072	1.085	0.9873	0.4923	2.57
3	1	2	Unchoked	2.584	0.613	0.0060	1.099	U.9676	0.4802	2.55
4*	1	2	Unchoked	1.009	0.714	0.0072	1.085	0.9873	- 0.4923	2.57
5	1	2	Unchoked	2.405	0.618	0.0017	1.245	0.9694	0.4816	2.70
6*	1	2	Unchoked	1.009	0.714	0.0072	1.085	0.9873	0.4923	2.57

* Actual values for head loss coefficient and vent area differ from the Values shown for this junction; however, they are conservative for Modeling vent path flow.

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#### TABLE 6.2-52

## ACCIDENT ANALYSIS PARAMETERS USED FOR DBA OF CONTAINMENT HEAT REMOVAL

1.	Design basis accident (for containment sprays)	Steam line break area of 0.4 ft ²	
2.	Steam bypass factor	0.05 ft ² (A/ $\sqrt{K}$ factor)	
3.	Containment spray . initiation	a. Manual action b. Spray operation within 30 min after break	
4.	Containment parameters	Tables 6.2-1, 6.2-2, 6.2-3, and 6.2-6	
5.	Spray rate, gpm Drywell Suppression chamber	7,078* 372*	
6.	Heat exchanger K factor	- 199.24 Btu/sec/°F	
7.	No. of downcomers	121	
8.	Spray drop efficiency	90%	

*Actual values differ in the drywell by (3) percent (less) and in the suppression chamber by 13 percent (more). These changes do not impact the safety analysis of the plant.

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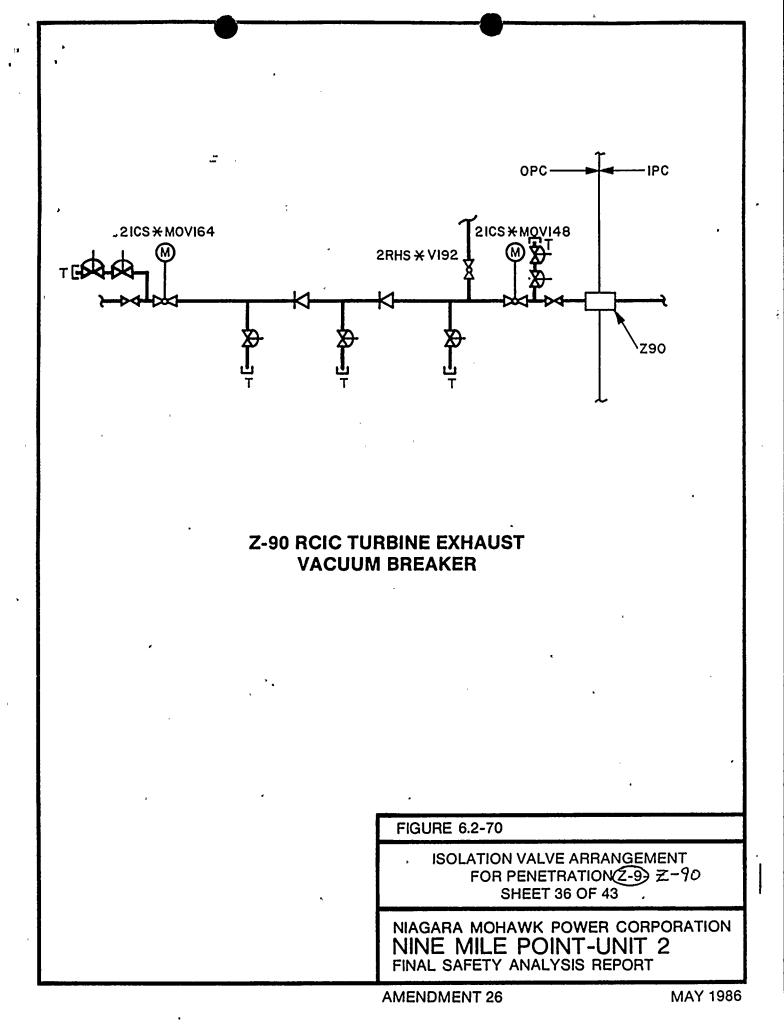
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- b. 1 LPCI loop, the LPCS, and the ADS; or
- c. 1 LPCI loop, the HPCS, and the ADS; or

d. The LPCS, the HPCS, and ADS.

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These are the minimum ECCS combinations which result after assuming any failure (from 4 above) and assuming that the ECCS line break disables the affected system.

- 6. Long term (10 min after initiation signal) cooling requirements call for the removal of decay heat via the service water system. In addition to the break that initiated the loss-of-coolant event, the system must be able to sustain one failure, either active or passive, and still have at least one ECCS pump (LPCI, HPCS, or LPCS) operating with a heat exchanger and 100-percent service water flow.
- 7. Offsite power is the preferred source of power for the ECCS network and every reasonable precaution is made to assure its high availability. However, onsite emergency power is provided with sufficient redundancy and capacity so that all the above requirements can be met even if offsite power is not available.
- 8. The onsite diesel fuel reserve is in accordance with (IEEE-308-1974) criteria. (ANSI STD N195-1976)
- 9. The diesel load configuration is as follows:
  - a. | LPCI loop (with heat exchanger) and the LPCS connected to a single diesel generator (Division I).
  - b. 2 additional LPCI loops (1 loop with heat exchanger) connected to a single diesel
     generator (Division II).
  - c. The HPCS connected to a single diesel generator (Division III).

All these diesel generators are physically isolated from and electrically independent of each other.

10. Systems "that interface with, but are not part of, the ECCS are designed and operated in such a way that failure(s) in the interfacing systems do not . .

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26 A 4,000-cfm capacity centrifugal fan is provided downstream of each SGTS filter train. This fan is a direct-drive type with a single-speed motor powered from Class 1E buses. The decay heat produced by the radioactive particles in the 261 inactive charcoal filter train is removed by passing 500 cfm of air from the equipment room through the inactive filter The air is then exhausted to the main stack by the train. fan of the active filter train. A missile-protected opening 26 with a backdraft-type tornado damper located in the equipment room allows outside air to be induced into the room when makeup air for decay heat cooling is required.

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The SGTS charcoal filter trains are located in the standby gas treatment building at el 261 ft.

Aurticlt Access doors are provided to give complete accessibility to all components for servicing. The doors are airtight, fitted with locking devices, and have provisions for opening inside the housing, as recommended in ERDA-76-21, Section 4.5.

6.5.1.3 Design Evaluation

The SGTS is designed to preclude direct release of fission products from the reactor building to the environment during all modes of operation by the following features:

- 1. The SGTS is housed in a Category I structure. All surrounding equipment, components, and supports are designed to pertinent safety class and Category I requirements.
- 2. The SGTS consists of two 100-percent capacity, physically separated filter trains. Should any component in one train fail, filtration can be performed by the redundant train.
- 3. The SGTS component design and qualification testing are in accordance with the recommendations of Regulatory Guide 1.52 to the extent discussed in Section 1.8.
- 4. During loss of offsite power, all active components such as motors, damper operators, controls, and instrumentation operate from their respective independent standby power supplies.

Should a loss-of-coolant accident occur during primary containment purge with the SGTS operating in the pressure

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#### TABLE 6A.4-4

#### 4TCO TIME PERIODS FOR BASIC CO LOAD AND CO LOAD WITH ADS

	Run Number	Specifi CO			Ini or Obs in	ime terva f CO serve Test sec)	
	<u>India 201</u>			<u> </u>	<u></u>	566)	-
Basic CO Load	3	13	to	15	5	to 2	9
	4	10	to	12	۰5	to 2	9
	5	19	to	21	5	to 3	8
	, 8	5	to	7	5	to 2	8
	9	10	to	23	5	to 3	8
	10	28	to	30	5	to 4	1
	12	21	to	25	5	to 4	8
	14	25	to	31	5	to 5'	9
-	15	31	to	48	5	to 50	0
	22	13	to	21	5	to 3	2
	23	5	to	7	5	to 23	8
	24	12	to	14	5	to 30	0
	25	32	to	42	5	to 2	9
			,		(30	to 4	232 +0 44
,	26	16	to	24,	5	to @	ଚ୍ଚ
			to		29	to 3	8)37
	27	, 16	to	34	5	to $\overline{4}$	
	28	17	to	19	5	to 3	6
		,					~ 4
CO Load with ADS	13	50	to	59	5	to 60	0
	14	50			5	to 5	

*These segments contain the maximum PSD between 0 and 60 Hz in applicable test conditions. Selection criteria are discussed in Sections 6A.4.5.3.1 and 6A.4.5.3.2.

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the RHR shutdown cooling subsystem injection and suction lines.

Four redundant pressure transmitters, two for each set of valves, monitor reactor vessel pressure. Each of the pressure monitoring sensors provides a signal to one of the two (inside or outside) logic trip channels.

#### Testability

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Refer to Section 7.3.2.1.3, Conformance to Regulatory Guide 1.22.

7.3.1.1.3 RHR Containment Spray Cooling Mode (RCSCM) -Instrumentation and Controls

#### System Function.

The RCSCM is an operating mode of the RHR system. It is designed to condense steam in the suppression chamber air volume and/or the drywell atmosphere following a LOCA (Section 6.5.2.3.1).

#### System Operation

Schematic arrangements of system mechanical equipment are shown on Figure 5.4-13. RHR system component control logic is shown on Figure 7.3-6. Instrument specifications are listed in Table 7.3-6. Elementary diagrams are identified in Section 1.7. Operator information displays are shown on Figures 5.4-13 and 7.3-6.

The RCSCM is initiated by the control room operator by diverting LPCI flow to the suppression pool via valves MO F027A (MOV33A) or F027B (MOV33B). The LPCI flow can also be diverted to the drywell via MO F016A (MOV15A) and F017A (MOV25A) or F016B (MOV15B) and F017B (MOV25B).

The following permissive conditions must exist before the operator can initiate a containment spray cooling loop:

- 1. The automatic LOCA signal or manual pushbutton signal that initiated the LPCI must still exist.
- 2. Drywell high pressure is monitored by two redundant pressure transmitters. One of the two transmitters must indicate high pressure. (Applies only to valves F016A, B and F017A, B.).
- 3. The operator must close the LPCI injection valves MO F042A (MOV24A), F042B (MOV24B).

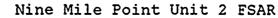
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events is similar to those under LOCA (Condition 2) followed by tripping of the offsite power supply breakers and shedding of selected loads on emergency buses and then sequencing loads. The first group of loads is sequenced after the residual voltage on the largest motor in this group has decayed to approximately 25 percent of its rated voltage, which takes 1 sec. The sequence of events occurring in case of LOOP and subsequent LOCA is similar to those under LOOP (Condition 1).

Tables 8.3-1 and 8.3-2 give details of sequencing loads on the standby diesel generators under the conditions of simultaneous LOCA and LOOP, LOOP with delayed LOCA, LOCA with delayed LOOP, and LOOP with unit trip.

In these tables, the time, T, is measured from the instant the diesel generator attains its rated speed, voltage, and frequency, and is connected to the bus by closing the diesel generator breaker.

T=0 indicates that these loads are not shed from their buses and are energized as soon as the diesel generator breaker is closed.

T=1, 6, etc, indicates the time of the equipment start after the closing of the diesel generator breaker (T=0).

Sequencing of the service water pumps under the first three conditions described above is as follows. (Sequencing for Division I is explained. Division II is similar and is indicated in parentheses.)

At T=32 sec, service water pump 2SWP*P1A (2SWP*P1B) | 23 receives an autostart signal if it was previously in service. The other two Division I (Division II) service water pumps are blocked from manual starting until T=55 sec. | 23

At T=39 sec, service water pump 2SWP*P1C (2SWP*P1D) 23 receives an autostart signal if it was previously in service and none of the other Division I (Division II) service water pumps are running. Pumps 2SWP*P1E and 2SWP*P1A'(2SWP*P1F) are blocked from manual starting until T=59 sec. 23

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At T=46 sec, service water pump 2SWP*P1E (2SWP*P1F) receives an autostart signal if it was previously in service and if none of the other Division I (Division II) service water pumps are running. Pumps 2SWP*P1A and 2SWP*P1C are blocked from manual starting until T=55 sec. - 70

For condition IV (LOOP with unit trip, noncoincident) loading), the sequencing of the service water pumps is similar, except that the sequencing starts earlier) (T=32, (39, and (46) secs), since, there are no RHR or LPCS pumps sequenced to start prior to service water. under this (oud Thou

Tables 8.3-5 and 8.3-6 give total starting and running loads under different load blocks totaled from Tables 8.3-1 and 8.3-2, respectively.

Assumptions used in these calculations are as follows:

- a. For 600-volt motor loads, a conservative value of 1 kVA per hp has been assumed.
- b. For 4-kV motors, brake hp driven equipment requirements are used to calculate motor kVA.
- c. MOVs assumed to be energized are intermittently and all Class 1E MOVs are assumed to operate for the initial 2-min post-accident period. MOVs are assumed to have a starting kVA of 10 times the nameplate hp rating. If actual MOV constant load operating torques are not known, load torque is assumed to be 200 percent of nameplate hp rating. The higher opening or closing torque usually required at the beginning or end of the valve operation is assumed to occur over the initial 2-min diesel generator loading sequence and does not appear as a significant additional load to the diesel generator. Twenty percent of the MOV running loads are assumed after the initial 2 min of diesel generator loading sequence. These assumptions are very conservative.
- d. Transformer magnetizing inrush current is assumed to be 12 times full load nameplate current with a 0.1 sec duration. Transformer losses for units smaller than 75 kVA are

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#### 9A.3.7.4 Plant Computer Room

The plant computer is not safety related; it is not required to shut down the reactor or limit the release of radioactivity to the environment. The computer room is located within the control room pressure boundary on the relay room elevation. The computer room walls have glass panels and are not fire rated. The relay room elevation of the control room pressure boundary is separated from all other areas by 3-hr barriers. A smoke detection system that alarms in the control room and an automatic total-flooding Halon suppression system have been provided in the computer room. Manual  $CO_2$  and water hose reels and portable extinguishers are available for backup.

#### 9A.3.7.5 Switchgear Rooms

- For the 600 volt switcher which is seperated by 1/2 barrier Switchgear rooms throughout the plant are protected with ع automatic total-flooding CO₂ extinguishing systems. Manual CO₂ and water hose reels and portable extinguishers are kept . available for backup protection. Detection systems annunciate in the control room and alarm locally. Threehour walls separate switchgear rooms from each other and from the remainder of the plant / Manually actuated smoke removal capability is provided for normal switchgear building and the control building switchgear rooms. For further details, refer to Section 9.4. Smoke removal capability would be provided through the use of portable fans if required for other switchgear rooms.

9A.3.7.6 Remote Safety-Related Panels

Unit 2 has two remote shutdown rooms separated from each other and other plant areas by 3-hr barriers. An automatic fire detection system annunciates in the control room and alarms locally. Manual  $CO_2$  and water hose reels and portable extinguishers have been provided outside this room.

9A.3.7.7 Safety-Related Battery Rooms

Battery rooms are separated from each other and from the remainder of the plant by 3-hr fire walls, which are in excess of the fire load calculated in the fire hazards analysis. All penetrations have a 3-hr rating.

Separate ventilation systems have been provided for battery rooms to limit hydrogen buildup to 2 percent maximum. Fan failure is annunciated in the control room. Loss of flow initiates the redundant fan and prints out on the computer.

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#### 9A.3.7.11 Safety-Related Pumps

All safety-related pumps are separated from each) other and from the remainder of the plant by 3-hr fire walls. The RHR HPCS pump rooms do not have automatic sprinkler and protection for the general area, because the fire hazards analysis demonstrates that this is not required. However, other than the pumps and motors themselves, the only other combustible materials in these rooms are the cable trays, which have automatic sprinkler systems. Early warning detection systems, which alarm locally and in the control room, and manual water hose reels and portable extinguishers have been provided. The RCIC pump room has a water sprinkler system which is automatically actuated by smoke detectors. Floor drains are included in these areas. The ventilation system in the reactor building is a 100-percent outside air supply and exhaust system that will remove smoke in the event of a fire.

#### 9A.3.7.12 New Fuel Area

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Smoke detection, water hose reels, and portable extinguishers are provided throughout the reactor building, which includes the new fuel area. The detection system annunciates in the control room and alarms locally. The new fuel storage area has a drainage system to preclude the accumulation of water; however, the storage configuration is such that criticality would not occur if water accumulated.

#### 9A.3.7.13 Spent Fuel Pool Area

Detection, water hose reels, and portable extinguishers are provided throughout the reactor building, which includes the spent fuel pool area. The detection system annunciates in the control room and alarms locally.

9A.3.7.14 Radwaste Building and Decontamination Areas

The radwaste building is separated from other areas of the plant by 3-hr fire walls. Automatic wet-pipe sprinklers are provided in the asphalt storage and process areas, liquid radwaste fiberglass storage tank areas, above certain cable tray runs in aisleways (four or more levels), and the truck loading area.

Preaction sprinklers are provided in the dry compacted waste area, and deluge protection is provided for the asphalt/radwaste process areas. Manual water hose reels and portable extinguishers are provided. An early warning detection system with local and control room annunciation is

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the turbine building. Loss of main condenser vacuum, at a pressure greater than 23 in Hg abs, will close the turbine bypass valves (Section 10.4.4) and the MSIVs. The amount of steam exhaust to the turbine building is within technical limits and monitored at its release point (the main stack).

Circulating water inleakage is monitored by two methods. The first method is by grab samples as stated in Section 9.3.2. High sample conductivity will initiate a manual repair if the limits stated in Section 10.4.1.2 are exceeded. The second method is checked in the condensate polishing system as addressed in Section 10.4.6.

10.4.1.4 Tests and Inspections

The condenser shell receives a field hydrostatic test prior to initial operation. This test consists of filling the condenser shell with water and inspecting the entire tube sheet and shell welds and surfaces for visible leakage and/or excessive deflection. The tube side of the condenser is hydrostatically field tested at 5 psi above design pressure. The acceptance criteria are no visible leaks or loss of pressure within 30 min.

There are no inservice inspection attributes associated with the condenser. The condenser is monitored for air inleakage as stated in Section 10.4.1.3 and circulating water inleakage as stated in Section 10.4.1.2.

10.4.1.5 Instrumentation Requirements

Indicators for condenser vacuum are located in the main control room and are shown on Figure 10.4-1. For a description of condenser hotwell level controls and monitors refer to Section 9.2.6.5.

10.4.2 Main Condenser Air Removal System

10.4.2.1 Design Bases

10.4.2.1.1 Safety Design Bases

The main condenser air removal system is not required to effect or support the safe shutdown of the reactor or to perform in the operation of reactor safety systems. The system is designed to maintain hydrogen concentration below the lower explosive limit in the condenser.

All piping and components from the main condenser to the offgas system are designed to be capable of withstanding the

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The tube side of the condenser is given an operational leak test as part of the circulating water system. The acceptance criterion is no visible leaks.

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- 11. Radwaste sampling system (SSW) provides process sampling. <u>Condensate Makeup and Drawoff System</u>
- 12. (Auxiliary condensate system) (CNA) provides flushing water for various piping sections. 2005
- 13. Radwaste seal water system (SWR) provides seal water for pumps with double mechanical seals. Details are given in Section 11.2.

A compactor is provided to compress dry wastes such as paper, rags, and plastic for packaging in plywood low specific activity (LSA) boxes. Incompressible solid wastes are packaged in LSA boxes, 55-gal drums, or encapsulated in liners ranging in size from 50 to 200 cu ft.

Design of the waste solidification system and equipment is in accordance with Topical Report No. WPC-VRS-001, with the following differences:

- 1. One waste sludge tank is used to receive both spent resin and filter sludge in lieu of a tank for each feed stream (WPC-VRS-001, Drawing No. SK-VRS-2-R1).
- 2. The waste sludge tank is designed to ASME Section VIII Division I in compliance with Regulatory Guide 1.143 instead of API 620 (WPC-VRS-001, Amendment I, Attachment A, Table I) (see FSAR Section 1.8).
- 3. Asphalt storage temperature has been increased to 325°F from 250°F to facilitate pumping (WPC-VRS-001, Section II.B.2).
- 4. Asphalt storage tank overflow and drain are directed into the tank cubicle instead of outdoors (WPC-VRS-001, Amendment II, Response 1.7). The tank cubicle is designed to American Nuclear Insurers (ANI) requirements. It has a 3-hr fire rating and is capable of retaining the tank contents and potential fire suppression water.
- 5. The ventilation hood at the container fill station is not fitted with HEPA and charcoal filters (WPC-VRS-001, Amendment I, Response 2). Instead, ventilation air from the fill station is processed through the radwaste building ventilation system, which is consistent with the gaseous radwaste management design interior discussed in FSAR Section 11.3.

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#### 13.1.2.3 Operating Shift Crews

Table 13.1-2 shows the position titles, applicable operating licensing requirements, and minimum numbers of personnel planned for each shift for the various reactor operating modes. Unique requirements for additional personnel for the refueling modes are listed in Table 13.1-2. Round-the-clock chemistry and radiation protection coverage is met by qualified technicians. Technicians are qualified in accordance with the requirements of ANSI/ANS-3.1-1978 as outlined in Section 13.2. Round-the-clock fire brigade coverage is provided by shift fire brigades. Fire brigades are qualified in accordance with 10CFR50 Appendix R as described in Section 13.2.

There are six operating shift crews. The schedule for filling all operating shift crews is listed in Table 13.1-5.

13.1.3 Qualifications of Personnel

13.1.3.1 Supervisory Personnel

The essential technical qualifications required for each position in the onsite supervisory staff meet the intent of the requirements of <u>ANSI N18.1</u>-1978 and Regulatory Guide 1.8. Table 13.1-4 shows the qualifications of site personnel in accordance with <u>ANSI N18.1</u>-1978.

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#### TABLE 15.7-12

#### FUEL HANDLING ACCIDENT (DESIGN BASIS ANALYSIS) RADIOLOGICAL EFFECTS

	Whole Body	Thyroid	Beta
	Dose	Dose	Dose
	<u>(Rem)</u>	(Rem)	<u>(Rem)</u>
	6.46-01	4.40-01	7.10-01
Exclusion area boundary (2 hr)	(1.11-01)	(8.46-01)	(1.20-01)
	2.27-01	9.25+00	1.79-01
Low population zone (2 hr)	(3.59-02)	9.63-02	3.85-02
	2.11-02	2.74+01	7.08-01
Control room*	(1.14-02)	6.69-03	(2.79-01)

*Control room doses listed are the maximum values calculated for time periods for and beyond the release duration of 2 hr. NOTE:  $1.11-01 = 1.11 \times 10^{-1}$ 

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# TABLE 3-3

## 2MHR-CRN1/POLAR CRANE LOADS

Crane_Load	Weight <u>(tons)</u>	Designated Lifting_Device	Governing Handling <u>Procedure</u>	Frequency <u>Hand Led</u>
Fuel Transfier Shielding Bridge '	34	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation
Drywell Shield Plug A	90	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation
Drywett Shield Plug B	102	Main Strongbacks and Sling Assemblies	*	Iwice each refueling operation
Drywell Shield Plug C (with rigging)	119**	Main Strongbacks and Sling Assemblies	Ħ	Twice each refueling operation
Drywell Shield Plug D	90	Main Strongbacks and Sling Assemblies	*	lwice each refueling operation
Drywell Shield Plug E	82	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation
Drywett Shield Plug f	93	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation
Drywell Shield Plug G	93	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation
Drywell Shield Plug H	82	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation
Drywell Head	55	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation

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## TABLE 3-3 (Cont)

<u>Crane Load</u>	Weight <u>(tons)</u>	Designated Lifting_Device	Governing Handling <u>Procedure</u>	Frequency <u>Hand Led</u>
Reactor Vessel Head	92	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation
Steam Dryer	50	Main Strongbacks, Sling Assemblies, and Spreader Beams	*	Twice each refueling operation
Steam Separator	80	Main Strongbacks, Sling Assemblies, and Spreader Beams	*	Twice each refueling operation
Reactor Vessel Head Insulation and Support Frame	40 ®	Main Strongbacks and Sling Assemblies	*	lwice each refueling operation
Spent Fuel Shipping Cask	100	Cask Lifting Yoke	*	As needed over the life of plant
Reactor Head Stud Rack	21 🕡	Sling Assemblies	*	lwice each refueling operation
Reactor Stud Tensioner	5	Sling Assemblies	*	lwice each refueling operation
Refueling Canal Plugs	16 (ma×)	Main Strongbacks and Sling Assemblies	- #	lwice each refueling operation
WCS Filter Demineralizer Removal Plugs	15	Main Strongbacks and Sling Assemblies	*	As needed over the life of plant
SFC Filter Removal Plugs	10	Main Strongbacks and Sling Assemblies	*	As needed over the life of plant

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#### TABLE 3-3 (Cont)

Crane_Load	Weight <u>(tons)</u>	Designated Lifting_Device	Governing Handling <u>Procedure</u>	Frequency <u>Handled</u>
SFC Filter Demineralizer Removál Plugs	4	Sling Assemblies	¥	As needed over the life of plant
Reactor Service Platform	5	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation
Storage Pool Gate	50	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation
Recirculation Pump Motor	33.5	Main Strongbacks and Sling Assemblies	*	As needed over the life of plant

Insert next page

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^{*}Load-handling procedures will be developed to cover load-handling operations for heavy loads that are handled over or in proximity to spent fuel or safe shutdown equipment.

^{**}Maximum load.

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# Insert for Table 3-3, 3 of 3

<u>Crane Load</u>	Weight <u>(tons)</u>	Designated <u>Lifting Device</u>	Governing Handling <u>Procedure</u>	Frequency <u>Handled</u>	
Storage pool plug	82	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation	
Fuel Pool Gate	1.4	Main Strongbacks and Sling Assemblies	*	Twice each refueling operation	
JIB Cranes	3.3	Main Strongbacks and Sling Assemblies	,	As needed over the life of plant	
Decontamination Platform Boom extension	1.2	Main Strongbacks and Sling Assemblies		As needed over the life of plant	
Removal hoist plate	3.6	Main Strongbacks and Sling Assemblies		As needed over the life of plant	

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# TABLE 4-1

# HAZARD ELIMINATION

Load	Elevation	Safety-Related Equipment	Hazard Elimination Category	
WCS Filter Demineralizer Removal Plugs	353 ft, 10 in	Reactor and Spent Fuel Pool	۸*	
SFC Filter Removal Plugs	353 ft, 10 in	Reactor and Spent Fuel Pool	A*	
SFC Filter Demineralizer Removal Plugs	353 ft, 10 in	Reactor and Spent Fuel Pool	<b>A*</b>	.
Removal Plate Gratings	353 ft, 10 in	Reactor and Spent Fuel Pool ,	A*	
Removal Hoist Plate Gratings	353 ft, 10 in	Reactor and Spent Fuel Pool	A <b>*</b>	
Radioactive Tunnel Access Plug	353 ft, 10 in	Reactor and Spent Fuel Pool	A* _	

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# ATTACHMENT A

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When handling loads with the 25-ton auxiliary hoist, slings specified for use on safety-related equipment must be used. These loads shall not be permitted over safety-related equipment. When handling loads greater than 1/2-ton, lifts must be done in accordance NUREG-0612, Control of Heavy Loads at Nuclear Power Plants.

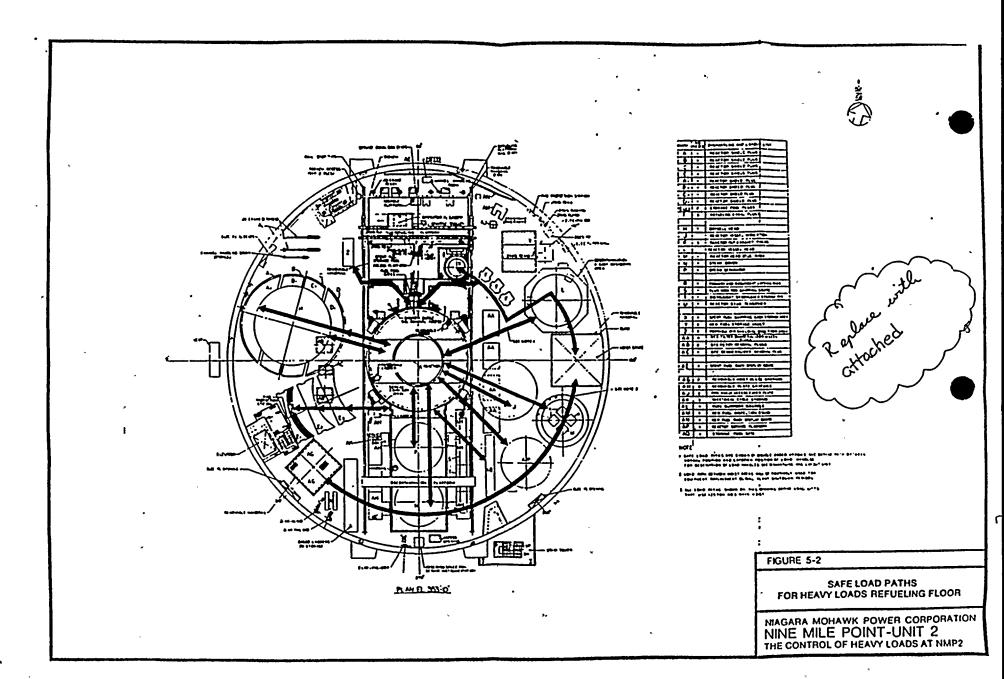
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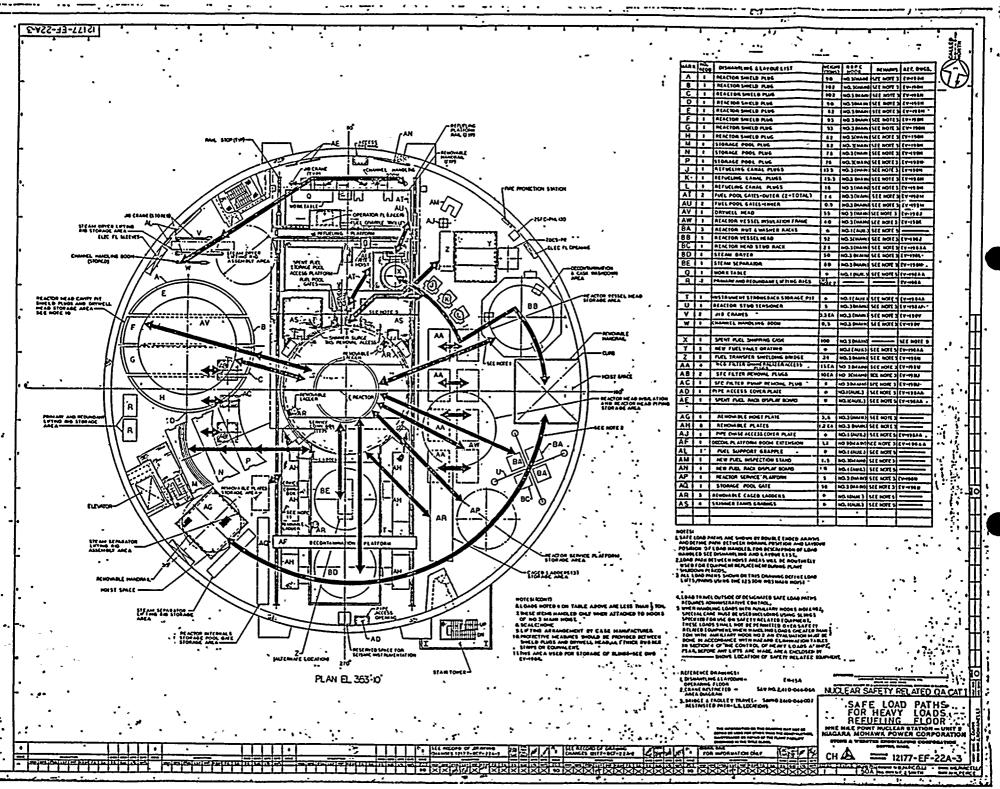
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#### TABLE 421.36-1

#### CONFORMANCE TO REGULATORY GUIDE 1.97

SWEC/ GE-NED_I_D_	Parameter <u>Description</u>	P	de 1.97, Rev. 3 Grameter Classification		Instr. Range		lification Environmental	QA <u>Class</u>	Pover <u>Supply</u>		<u>Notes</u>	
B 13-D193	Power Rng Plux Level	Bla.	1	Core	0.5-1254 pwr	Yes	ĭes	II	Non-1E	P603	1	
	Average Pwr Rng Plux Lv]		1	H/X	0-125* pwr _4 ~ <i>4.01/0</i>	No ,	No	11	Non-1E	P603	2	
C51-N002A-H	Inter- mediate Rng Plum Level	B1c.	1	core 4	4.0x10=9 - 12.6% PWF	Tes	Yes	11	Non-1E	P603	-	1
C51-N001A-D	Source Rng Plux Level	B1d.	1	Соге	0.1-1x10* <i>cps</i>		No Tes-	II	Non-1E	P603	-	ł
	Control Rod Position	B2	3	Core	Withdrawn or Scram	No	No <del>Tes</del>	11	Non-1E	P60 3		ł
	Rx Coolant Boron Conc	в3	3	Unit 1 H.P. Lab.	50-2,000 ppm	H/A	H/A	II	Non-12	-	4	
215C+LT13A/ B22-N044A	Reactor ¥sl Level - A (Fuel Zope)	B4a.	1	Rx Bldg (Sec Contat)	230.64- 430.69	Tes	Ies	I .	Div. 1	P601	5,91	
2ISC*LT13B/ B22-N044B	Reactor Vsl Level - B (Puel Zone)	B4b-	1	Rx Bldg (Sec Cont¤t)	230.69- 430.69"	Tes	Yes	I	Div. 2	P601	5,41	
2ISC*LT9C/ B22-N091E, 2ISC*J.T9A/ B22-N091A	Reactor Vsl Level - A (Wide Range)	-	1	Rx Bldg (Sec Contmt)	375-70- 585-70 _,	Yes	Yes	I	Di <b>v.</b> 1	P60 1	5,41	
2ISC*LT9D/ B22-N091P, 2ISC*LT9B/ B22-N091B	Reactor Vsl Level - B (Wide Range)		1	Rx Bldg (Sec Contat)	375.70- 585.7v	Yes	Yes	I	Div. 2	P601	5,41	
N/X N/X	Core Tesperature	B5	1	-	-	-	-	-	-	-	6	
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