### REGULATORY THORMATION DISTRIBUTION SYSTEM (RIDS)

ACCESSION NBR: 8601300148 DOC. DATE: 86/01/24 NOTARIZED: NO DOCKET # FACIL: 50-410 Nine Mile Point Nuclear Station, Unit 2, Niagara Moha 05000410

AUTH. NAME MANGAN, C. V. AUTHOR AFFILIATION

RECIP. NAME

Niagara Mohawk Power Corp. RECIPIENT AFFILIATION

ADENSAM, E. G.

BWR Project Directorate 3

SUBJECT: Responds to NRC 851213 request for addl info re insp program for pressure boundary welds. Degree of compliance w/Reg Guide 1.150 submitted in Amend 23 to ESAR on 851223. RCIC

7.5% volumetric exam not planned.

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TITLE: Licensing Submittal: PSAR/FSAR Amdts & Related Correspondence

#### NOTES:

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NIAGARA MOHAWK POWER CORPORATION/300 ERIE BOULEVARD WEST, SYRACUSE, N.Y. 13202/TELEPHONE (315) 474-1511

January 24, 1986 (NMP2L 0592)

Ms. Elinor G. Adensam, Director BWR Project Directorate No. 3 U.S. Nuclear Regulatory Commission 7920 Norfolk Avenue Washington, DC 20555

Dear Ms. Adensam:

Re: Nine Mile Point Unit 2
Docket No. 50-410

In your letter of December 13, 1985 to Mr. B. G. Hooten, you requested additional information necessary for completion of the review of the Pre-Service Inspection Program regarding the inspection program for the pressure boundary welds. The material below responds to your request.

- A. The degree of compliance with Regulatory Guide 1.150 is included in the response to Nuclear Regulatory Commission Question F250.1 submitted as part of Amendment 23 to the Final Safety Analysis Report on December 23, 1985.
- B. Niagara Mohawk committed to perform a 7.5% volumetric examination of Class 2 piping welds in the Residual Heat Removal, Emergency Core Cooling, and Containment Heat Removal Systems. As the Reactor Core Isolation Cooling (ICS) System is not a part of those systems, the 7.5% volumetric examination is not required for the ICS system and is not planned to be performed.
- C. Not all of the 20 listed welds located in the suppression pool area are submerged. Those welds that are not submerged are considered inaccessible, however, because scaffolding or a boat would be required to reach them. The phrasing of the relief request will be revised to reflect this condition.

Weld 66-22-RHS-SW014 is not located in the suppression pool and will be removed from the relief request.

The identification of the weld at the Z5A penetration will be changed to read, "Z5A/Elbow." All applicable welds have been identified on this line, and the change is only editorial in nature.

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D. All known relief requests were submitted by December 1985. This includes relief requests that could be identified from drawings. Specific interferences will be identified as the examinations of the welds are completed and relief requests for these interferences will be incorporated in the final summary report on the preservice inspection.

We believe the above information should enable the review of the Pre-Service Inspection Program to be satisfactorily completed.

Very truly yours,

C. V. Mangam Senior Vice President

RAC:ja 1249G

xc: R. A. Gramm, NRC Resident Inspector Project File (2)

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## UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

In the Matter of	)	
Niagara Mohawk Power Corporation	)	Docket No. 50-410
(Nine Mile Point Unit 2)	)	
	AFFIDAVIT	
C. V. Mangan , being President of Niagara Mohawk Power part of said Corporation to sign a Commission the documents attached and correct to the best of his known	and file with the Nu	clear Regulatory
	Coman	LABUA
Subscribed and sworn to before me York and County of <u>Anondago</u>	, a Notary Public in _, this <u>24</u> day of	and for the State of New <u>January</u> , 1986.
	Chustine Notary Publ Onondaga	e <i>Owotin</i> ic in and for County, New York

My Commission expires:

CHRISTINE AUSTIN
Notary Public in the State of New York
Qualified in Onondaga Co. No. 4787687
Lty Commission Expires March 30, 1987

CHRISTINE AUSTIN
Public in the State of New York
Subset in Oncoders Co. No. 4787637
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