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 MANGAN,C.V. Niagara Mohawk Power Corp.
 RECIP.NAME: RECIPIENT AFFILIATION
 BUTLER,W. Licensing Branch 2

SUBJECT: Requests approval to invoke visual weld acceptance criteria
 for visual insp of structure welding.Util prepared to
 provide NRC w/opportunity to observe training for
 implementing use of criteria.

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NIAGARA MOHAWK POWER CORPORATION/300 ERIE BOULEVARD WEST, SYRACUSE, N.Y. 13202/TELEPHONE (315) 474-1511

July 26, 1985
(NMP2L 0454)

Mr. Walter Butler, Chief
Licensing Branch No. 2
U.S. Nuclear Regulatory Commission
Washington, DC 20555

Dear Mr. Butler:

Re: Nine Mile Point Unit 2
Docket No. 50-410

Reference: Letter from J. P. Knight (NRC) to D. E. Dutton (NCIG) dated
June 26, 1985

As required by the referenced letter, Niagara Mohawk requests approval to invoke the Visual Weld Acceptance Criteria for Structural Welding at Nuclear Power Plants (VWAC), Revision 2, for visual inspection of all structural weldments with the exception of those that are ASME code stamped. This will include the following:

- Structural building steel
- Duct and duct supports
- Cable tray/conduit and their supports
- Non-ASME equipment and its supports
- Non-ASME piping and its supports
- Category II/III tubing and its supports
- Category I tubing supports

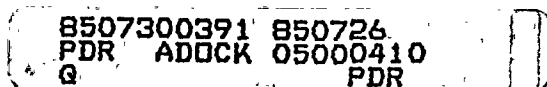
This will not include the following:

- ASME piping and its supports
- ASME equipment and its supports
- Category I tubing pressure boundary welds

Niagara Mohawk is prepared to provide your staff with opportunities to observe the training for implementing the use of this criteria. We would appreciate an expeditious approval of this request in order to realize the maximum benefit of this criteria during the final stages of the inspection program.

After approval, this change will be reflected in an amendment to the FSAR.

Very truly yours,



C. V. Mangan

C. V. Mangan
Vice President

Nuclear Engineering & Licensing

xc: R. A. Gramm, NRC Resident Inspector
Project File (2)

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1. The first part of the report is a general introduction to the subject of the study. It discusses the importance of the study and the objectives of the research. It also provides a brief overview of the methodology used in the study.

2. The second part of the report is a detailed description of the methodology used in the study.

The methodology used in the study is a combination of qualitative and quantitative methods. The qualitative methods include interviews, focus groups, and content analysis. The quantitative methods include surveys and statistical analysis.

The data collected from the interviews and focus groups were analyzed using content analysis. The data collected from the surveys were analyzed using statistical analysis. The results of the analysis are presented in the third part of the report.

- The first part of the report is a general introduction to the subject of the study.
- The second part of the report is a detailed description of the methodology used in the study.
- The third part of the report is a presentation of the results of the study.
- The fourth part of the report is a discussion of the results of the study.
- The fifth part of the report is a conclusion of the study.

The results of the study are presented in the third part of the report.

The discussion of the results of the study is presented in the fourth part of the report. It discusses the implications of the findings and the limitations of the study.

The conclusion of the study is presented in the fifth part of the report. It summarizes the findings of the study and provides recommendations for future research.

The study was conducted by a team of researchers from the University of [Name].

The study was funded by the [Name] Foundation.

The authors would like to thank the following people for their assistance in the study: