

NINE MILE POINT NUCLEAR STATION / P.O. BOX 32 LYCOMING, NEW YORK 13093 / TELEPHONE (315) 343-2110

September 28, 1984

HQ FILE COPY

Dr. Thomas E. Murley
Regional Administrator
United States Nuclear Regulatory Commission
Region I
631 Park Avenue
King of Prussia, PA 19406

Re: Docket No. 50-220

Dear Dr. Murley:

Enclosed under separate cover is one (1) copy of the
Inservice Inspection Report* for the 1984 refuel outage at
the Nine Mile Point Nuclear Station Unit #1.

Very truly yours,

Thomas W. Roman

Thomas W. Roman
Station Superintendent NMP#1
Nuclear Generation

TWR/FH/lo
enclosure
cc: AJ Peterson

*Ten (10) volume set
monitored at site

DPR

8411160129 840928
PDR ADCK 05000220
Q PDR

18

BE: 01/14

RECEIVED-REGION 1
1984 OCT -9 - PM 2: 18

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules Page 1 of 10

NIAGARA MOHAWK POWER CORPORATION

1. Owner 300 ERIE BLVD. WEST, SYRACUSE, NEW YORK 13202
(Name and Address of Owner)

2. Plant NINE MILE POINT NUCLEAR STATION: P.O. BOX 32, LYCOMING, NY 13093
(Name and Address of Plant)

3. Plant Unit No. 1 4. Owner Certificate of Authorization (if required) XXXXXXXXXXXXXXXXXX

5. Commercial Service Date 12/15/69 6. National Board Number for Unit NB 14873

7. Components Inspected To S '75 & W '81 Addenda A.S.M.E. Section XI

Component or Appurtenance	1. Manufacturer 2. or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
MAIN STEAM PIPING	1. M.W. KELLOGG 2. M.W. KELLOGG			
TURBINE BYPASS PIPING	1. M.W. KELLOGG 2. M.W. KELLOGG			

Note: Supplemental sheets in form of lists, sketches, or drawings may be used provided (1) size is 8½ in. x 11 in., (2) information in Items 1 through 6 on this data report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-1 (back)

8. Examination Dates 3/84 to 6/84 9. Inspection Interval from 1975 to 1986**
10. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interval. See 1984 I.S.I. Outage Report
11. Abstract of Conditions Noted. See 1984 I.S.I. Outage Report
12. Abstract of Corrective Measures Recommended and Taken See 1984 I.S.I. Outage Report

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date September 28, 19 84 Signed NMP #1 By [Signature]
Owner

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of New York and employed by Arkwright Boston* of Waltham, MA have inspected the components described in this Owners' Data Report during the period 3/84 to 6/84, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date SEP 3 1984
[Signature] Commissions NB 2710 NY 1508
Inspector's Signature National Board, State, Province and No.

* - Factory Mutual System

** - Inspection Interval extended due to prolonged Recirc. Replacement Outage

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules Page 2 of 10

1. Owner NIAGARA MOHAWK POWER CORPORATION
300 ERIE BLVD. WEST, SYRACUSE, NEW YORK 13202
 (Name and Address of Owner)
2. Plant NINE MILE POINT NUCLEAR STATION: P.O. BOX 32, LYCOMING, NY 13093
 (Name and Address of Plant)
3. Plant Unit No. 1 4. Owner Certificate of Authorization (if required) XXXXXXXXXXXXXXXXXX
5. Commercial Service Date 12/15/69 6. National Board Number for Unit NB 14873
7. Components Inspected To S '75 & W '81 Addenda A.S.M.E. Section XI

Component or Appurtenance	1. 2.	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
CLEANUP PIPING	1. 2.	M. W. Kellogg M. W. Kellogg			
1977 PART. REPLACEMENT	1. 2.	M. W. Kellogg, DRAVO GE			
1979 FW TIE MOD	1. 2.	TELEDYNE, ROCKWELL GE			
1982/83 REPLACE TIE-IN RECIRC	1. 2.	NNI			
HEAD SPRAY PIPING	1. 2.	M. W. Kellogg M. W. Kellogg			
1976 MODIFICATION	1. 2.	J. K. Boiler NMPC			
HEAD VENT PIPING	1. 2.	M. W. Kellogg M. W. Kellogg			
1981 MODIFICATION	1. 2.	J. K. Boiler NMPC			

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11. Abstract of Conditions Noted: See 1984 I.S.I. Outage Report
12. Abstract of Corrective Measures Recommended and Taken See 1984 I.S.I. Outage Report

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date September 28, 19 84 Signed NMP #1 By [Signature]
Owner

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of New York and employed by Arkwright Boston of Waltham, MA have inspected the components described in this Owners' Data Report during the period 3/84 to 6/84, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

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Date SEP 3 1984
[Signature] Inspector's Signature
Commissions NB 2710 NY 1508
National Board, State, Province and No.

* - Factory Mutual System

** - Inspection Interval extended due to prolonged Recirc. Replacement Outage

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS.

As required by the Provisions of the ASME Code Rules Page 3 of 10

NIAGARA MOHAWK POWER CORPORATION

1. Owner 300 ERIE BLVD. WEST, SYRACUSE, NEW YORK 13202
(Name and Address of Owner)

2. Plant NINE MILE POINT NUCLEAR STATION, P.O. BOX 32, LYCOMING, NY 13093
(Name and Address of Plant)

3. Plant Unit No. 1 4. Owner Certificate of Authorization (if required) XXXXXXXXXXXXXXXXXX

5. Commercial Service Date 12/15/69 6. National Board Number for Unit NB 14873

7. Components Inspected To S '75 & W '81 Addenda A.S.M.E. Section XI

Component or Appurtenance	1. 2.	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
REACTOR DRAIN PIPING	1. 2.	M. W. Kellogg M. W. Kellogg			
1979 MODIFICATION	1. 2.	Guyon Riggs-Distler for GE			
1981 MODIFICATION	1. 2.	Guyon Hinds for GE			
SHUTDOWN COOLING PIPING	1. 2.	M. W. Kellogg M. W. Kellogg			
1982/83 REPLACE TIE-INS RECTRO	1. 2.	 NNT			

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12. Abstract of Corrective Measures Recommended and Taken See 1984 I.S.I. Outage Report

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Date September 28, 1984 Signed NMP #1 By [Signature]
Owner

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

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Date Oct 3 1984
[Signature] Inspector's Signature Commissions NB 2712 NY 1528
National Board, State, Province and No.

* - Factory Mutual System

** - Inspection Interval extended due to prolonged Recirc. Replacement Outage

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules Page 4 of 10

NIAGARA MOHAWK POWER CORPORATION

1. Owner 300 ERIE BLVD. WEST, SYRACUSE, NEW YORK 13202
(Name and Address of Owner)

2. Plant NINE MILE POINT NUCLEAR STATION, P.O. BOX 32, LYCOMING, NY 13093
(Name and Address of Plant)

3. Plant Unit No. 1 4. Owner Certificate of Authorization (if required) XXXXXXXXXXXXXX

5. Commercial Service Date 12/15/69 6. National Board Number for Unit NB 14873

7. Components Inspected To S '75 & W '81 Addenda A.S.M.E. Section XI

Component or Appurtenance	1. Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
CORE SPRAY PIPING	1. M. W. Kellogg 2. M. W. Kellogg			
1970 SAFE-ENDS REPLACED	1. Coutler Steel 2. Hinds for GE			
1981 MODIFICATION	1. Dravo 2. GE, Hinds, & C.N. Flagg			
1984 DEFECT REMOVAL	1. 2. NMPC Maint.			
EMERGENCY COOLING PIPING	1. M. W. Kellogg 2. M. W. Kellogg			
1970 SAFEEND REPLACED	1. Coulter Steel 2. GE			
1977 ELBOW REPLACED	1. Custom Alloy 2. GE			
1979 SAFEEND, PIP, ELL REPLACED	1. Custom Alloy 2. Riggs-Distler for GE			
1982/83 REPLACE TIE-INS RECIRC	1. 2. NNI			

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12. Abstract of Corrective Measures Recommended and Taken See 1984 I.S.I. Outage Report

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date September 28, 19 84 Signed NMP #1 By [Signature]
Owner

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of New York and employed by Arkwright Boston* of Waltham, MA have inspected the components described in this Owners' Data Report during the period 3/84 to 6/84, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

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Date SEP 3 19 84
[Signature] Commissions N.B. 2710 N.Y. 1508
Inspector's Signatye National Board, State, Province and No.

* - Factory Mutual System
** - Inspection Interval extended due to prolonged Recirc. Replacement Outage

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules Page 5 of 10

NIAGARA MOHAWK POWER CORPORATION

1. Owner 300 ERIE BLVD. WEST, SYRACUSE, NEW YORK 13202
(Name and Address of Owner)

2. Plant NINE MILE POINT NUCLEAR STATION, P.O. BOX 32, LYCOMING, NY 13093
(Name and Address of Plant)

3. Plant Unit No. 1 4. Owner Certificate of Authorization (if required) XXXXXXXXXXXXXXXXXX

5. Commercial Service Date 12/15/69 6. National Board Number for Unit NB 14873

7. Components Inspected To S '75 & W '81 Addenda A.S.M.E. Section XI

Component or Appurtenance	1. 2. Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
LIQUID POISON PIPING	1. M. W. Kellogg 2. M. W. Kellogg			
CONTROL ROD DRIVE PIPING	1. M. W. Kellogg 2. M. W. Kellogg			
1977 SFND & PART PPG REPL.	1. Custom Alloy 2. GE			
1981 MODIFICATION	1. Guyon, Pullman Power 2. GE			
1984 ROLLED CRD STUB TUBE	1. GE 2. C.E.			
1983 DIESEL GEN COOL WATER-RAW WATER INTERTIE	1. 2. C. N. Flagg			
1984 INSTALLED VALVE	1. 2. C. N. Flagg			

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12. Abstract of Corrective Measures Recommended and Taken See 1984 I.S.I. Outage Report

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date September 28, 19 84 Signed NMP #1 By [Signature]
Owner

N/A

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of New York and employed by Arkwright Boston* of Waltham, MA have inspected the components described in this Owners' Data Report during the period 3/84 to 6/84, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

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Date Oct 3 19 84

[Signature] Commissions NB 2710 NY 1508
Inspector's Signature National Board, State, Province and No.

* - Factory Mutual System

** - Inspection Interval extended due to prolonged Recirc. Replacement Outage

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules Page 6 of 10

1. Owner NIAGARA MOHAWK POWER CORPORATION
300 ERIE BLVD. WEST, SYRACUSE, NEW YORK 13202
 (Name and Address of Owner)
2. Plant NINE MILE POINT NUCLEAR STATION, P.O. BOX 32, LYCOMING, NY 13093
 (Name and Address of Plant)
3. Plant Unit No. 1 4. Owner Certificate of Authorization (if required) XXXXXXXXXXXXXX
5. Commercial Service Date 12/15/69 6. National Board Number for Unit NB 14873
7. Components Inspected To S '75 & W '81 Addenda A.S.M.E. Section XI

Component or Appurtenance	1. Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
REACTOR VESSEL	1. Combustion Engr. 2. Stone & Webster			
REACTOR VESSEL INTERNALS	1. P.F. Avery, ETC. 2. Stone & Webster			
STEAM DRYER REPAIR PATCH	1. 2. GE/UCC			
1984 STEAM DRYER REPAIR	1. G.E. 2. CBI			
REACTOR VESSEL NOZZLES	1. Combustion Engr. 2. Combustion Engr.			
1977 FOUR (4) FW SPARGER(S) REPLACED	1. M.P.R. 2. Combustion Engr. with GE Supervision			
1981 FW (S.E.) SPARGER REPLACED	1. M.P.R. 2. Hinds for GE			

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12. Abstract of Corrective Measures Recommended and Taken See 1984 I.S.I. Outage Report

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Date September 28, 19 84 Signed NMP #1 By Stuffman
Owner

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of New York and employed by Arkwright Boston* of Waltham, MA have inspected the components described in this Owners' Data Report during the period 3/84 to 6/84, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

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Date Oct 3 19 84
Robert B. Merman Commissions NB 2710 NY 1508
Inspector's Signature National Board, State, Province and No.

* - Factory Mutual System

** - Inspection Interval extended due to prolonged Recirc. Replacement Outage

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules Page 7 of 10

NIAGARA MOHAWK POWER CORPORATION

1. Owner 300 ERIE BLVD. WEST, SYRACUSE, NEW YORK 13202
(Name and Address of Owner)
2. Plant NINE MILE POINT NUCLEAR STATION, P.O. BOX 32, LYCOMING, NY 13093
(Name and Address of Plant);
3. Plant Unit No. 1 4. Owner Certificate of Authorization (if required) XXXXXXXXXXXXXXXXXX
5. Commercial Service Date 12/15/69 6. National Board Number for Unit: NB 14873
7. Components Inspected To S '75 & W '81 Addenda A.S.M.E. Section XI

Component or Appurtenance	1. Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
FEEDWATER PIPING	1. M. W. Kellogg 2. M. W. Kellogg			
1983 I.V. REPLACE. PIPING	1. Guyon 2. NNI			
1983 I.V. REPLACED VALVES	1. Rockwell 2. NNI			
1984 REPLACED SPOOL PIECE	1. 2. J.P. Bell			
1984 - HPCI LOW-FLOW MOD.	1. 2. J.P. Bell			
1984 - FDWTR Heater 115 & Assoc. Piping Replaced	1. 2. CN Flagg			
REACTOR RECIRCULATION PIPING	1. M.W. Kellogg, ITT, Crane 2. M.W. Kellogg			
1977 PART REPLACEMENT	1. 2. G.E. Co.			
1979 MODIFICATION	1. ITT-Grinnell 2. GE			
1981 PUMP INTERNALS	1. Byron-Jackson 2. NMPC			
1983 RECIRC REPLACE. PIPING	1. 2. NNI			

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Date September 28, 19 84 Signed NMP #1 By [Signature]
Owner

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of New York and employed by Arkwright Boston of Waltham, MA have inspected the components described in this Owners' Data Report during the period 3/84 to 6/84, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

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Date Oct 23 19 84
[Signature] Commissions NB 2710 NY 1508
Inspector's Signature National Board, State, Province and No.

* - Factory Mutual System

** - Inspection Interval extended due to prolonged Recirc. Replacement Outage

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules Page 8 of 10

NIAGARA MOHAWK POWER CORPORATION

1. Owner 300 ERIE BLVD. WEST, SYRACUSE, NEW YORK 13202
 (Name and Address of Owner)

2. Plant NINE MILE POINT NUCLEAR STATION, P.O. BOX 32, LYCOMING, NY 13093
 (Name and Address of Plant)

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7. Components Inspected To S '75 & W '81 Addenda A.S.M.E. Section XI

Component or Appurtenance	1. Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
REACTOR CLOSURE HEAD	1. Combustion Engr. 2. GE			
CLOSURE HEAD NOZZLES	1. Combustion Engr. 2. GE			
1977 SAFE-ENDS REPLACED	1. Hawley Forge Co. 2. Riggs-Distler for GE			

Note: Supplemental sheets in form of lists, sketches, or drawings may be used provided (1) size is 8 1/2 in. x 11 in., (2) information in items 1 through 6 on this data report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

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Date September 28, 19 84 Signed NMP #1 By [Signature]
Owner

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Date Oct 3 19 84
[Signature] Commissions NB 2710 NY 1508
Inspector's Signature National Board, State, Province and No.

* - Factory Mutual System

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FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

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(Name and Address of Owner)
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(Name and Address of Plant)
3. Plant Unit No. 1 4. Owner Certificate of Authorization (if required) XXXXXXXXXX
5. Commercial Service Date 12/15/69 6. National Board Number for Unit NB 14873
7. Components Inspected S '75 Addenda - A.S.M.E. Section XI

Component or Appurtenance	1. Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
PIPING SUPPORTS	1. ITT-Grinnell 2. M. W. Kellogg			
	1. Bergen-Patterson 2. M. W. Kellogg			
1979 FW SUPPORTS	1. ITT-Grinnell 2. Riggs-Distler for GE			
1981 RX. R. SUPPORTS	1. Pacific-Scientific 2. Hinds for GE			
1975 CU SUPPORTS	1. ITT-Grinnell 2. NISCO			
1977 CU SUPPORTS	1. ITT-Grinnell 2. GE			
1979 CU SUPPORTS	1. ITT-Grinnell 2. Riggs-Distler for GE			
1977 HEAD VENT SUPPORTS	1. ITT-Grinnell 2. NMPC			

Note: Supplemental sheets in form of lists, sketches, or drawings may be used provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this data report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-1 (back)

8. Examination Dates 3/84 to 6/84 9. Inspection Interval from 1975 to 1986**
10. Abstract of Examinations. Include a list of examinations and a statement concerning status of work required for current interval. See 1984 I.S.I. Outage Report
11. Abstract of Conditions Noted: See 1984 I.S.I. Outage Report
12. Abstract of Corrective Measures Recommended and Taken See 1984 I.S.I. Outage Report

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date September 28, 19 84 Signed NMP #1 By [Signature]
Owner

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of New York and employed by Arkwright Boston* of Waltham, MA have inspected the components described in this Owners' Data Report during the period 3/84 to 6/84, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date Oct 3 19 84
[Signature] Commissions NB 2710, NY 1508
Inspector's Signature National Board, State, Province and No.

* - Factory Mutual System

** - Inspection Interval extended due to prolonged Recirc. Replacement Outage

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules Page 10 of 10

NIAGARA MOHAWK POWER CORPORATION

1. Owner 300 ERIE BLVD. WEST, SYRACUSE, NEW YORK 13202
(Name and Address of Owner)

2. Plant NINE MILE POINT NUCLEAR STATION, P.O. BOX 32, LYCOMING, NY 13093
(Name and Address of Plant)

3. Plant Unit No. 1 4. Owner Certificate of Authorization (if required) XXXXXXXXXXXX

5. Commercial Service Date 12/15/69 6. National Board Number for Unit NB 14873

7. Components Inspected S '75 Addenda - A.S.M.E. Section XI

Component or Appurtenance	1. Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
1981 CS SUPPORTS	1. Pacific-Scientific 2. Hinds for GE			
1983 CORE SPRAY SUPPORTS #81	1. 2. CBI			
1983 CONTAIN. SPRAY SUPPORTS	1. 2. CBI			
1984 CONT. SPRAY SUPPORT MODIFICATION	1. 2. CBI			
1984 CORE SPRAY SUPPORT MOD.	1. 2. CBI			
1983 MSERV LINE in TORUS SUPP.	1. 2. CBI			
1984 MSERV SUPPORT MOD.	1. 2. CBI			

Note: Supplemental sheets in form of lists, sketches, or drawings may be used provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this data report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-1 (back)

8. Examination Dates 3/84 to 6/84 9. Inspection Interval from 1975 to 1986**
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12. Abstract of Corrective Measures Recommended and Taken See 1984 I.S.I. Outage Report

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date September 28, 19 84 Signed NMP #1 By [Signature]
Owner

Certificate of Authorization No. (if applicable) N/A Expiration Date N/A

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of New York and employed by Arkwright Boston* of Waltham, MA have inspected the components described in this Owners' Data Report during the period 3/84 to 6/84, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owners' Data Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date Oct 3 19 84
[Signature] Commissions NB-2710 NY1508
Inspector's Signature National Board, State, Province and No.

* - Factory Mutual System

** - Inspection Interval extended due to prolonged Recirc. Replacement Outage