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 FACIL: 50-220 Nine Mile Point Nuclear Station, Unit 1, Niagara Powe. 05000220
 AUTH. NAME AUTHOR AFFILIATION
 MANGAN, C.V. Niagara Mohawk Power Corp.
 RECIP. NAME RECIPIENT AFFILIATION
 VASSALLO, D.B. Operating Reactors Branch 2

SUBJECT: Forwards "Results of NDEs of CRD Stub Tubes" of nine assemblies & results of ultrasonic exam of tenth assembly. Final plans for further visual & ultrasonic exams will be submitted by 841001.

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The following information was obtained from the records of the
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The above-captioned matter was referred to the
 Department of the Interior, Bureau of Land Management,
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May 25, 1984

Director of Nuclear Reactor Regulation
Attention: Mr. Domenic B. Vassallo, Chief
Operating Reactors Branch No. 2
Division of Licensing
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Re: Nine Mile Point Unit 1
Docket No. 50-220
DPR-63

Dear Mr. Vassallo:

Our letter of May 11, 1984 provided information regarding the rolling operation performed on nine stub tube/control rod drive housing assemblies. As requested by members of your staff, find attached the results of the non-destructive examinations (visual and ultrasonic) of the nine assemblies.

Subsequent to the rolling operation of the nine assemblies, a reactor vessel hydrostatic test was performed. No leakage was observed from the nine previous penetrations. However, leakage was observed from another control rod drive penetration (location 50-19). The leak rate was approximately six drops per minute. That stub tube/control rod drive housing assembly has been rolled utilizing similar methods to those previously implemented for the other nine assemblies. The results of the ultrasonic examination on the tenth assembly are also provided. A visual examination inside the reactor vessel of the tenth assembly was not performed.

Niagara Mohawk is currently evaluating its plans for future examinations. Considerations are being given to performing further visual and ultrasonic examinations. We will submit our final plans by October 1, 1984.

Sincerely,

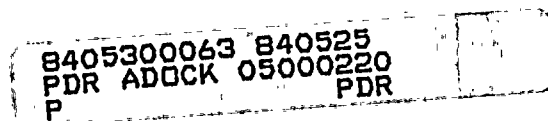
NIAGARA MOHAWK POWER CORPORATION

C. V. Mangan

C. V. Mangan
Vice President

Nuclear Engineering and Licensing

MTG/djm
Attachments



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