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 AUTH. NAME: AUTHOR AFFILIATION
 RHODE, G.K., Niagara Mohawk Power Corp.
 RECIP. NAME: RECIPIENT AFFILIATION
 SCHWENCER, A., Licensing Branch 2

SUBJECT: Submits clarification of weld design for pipe supports.
 Clarification will be reflected in amend to FSR scheduled for
 submittal during Third Quarter 1983.

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THE UNITED STATES OF AMERICA
 DISTRICT COURT OF THE DISTRICT OF COLUMBIA
 IN RE: [Illegible Name]
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[Illegible text regarding the filing of a petition and the appointment of a trustee.]

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NIAGARA MOHAWK POWER CORPORATION

NIAGARA  MOHAWK

300 ERIE BOULEVARD WEST
SYRACUSE, N Y 13202

GERALD K. RHODE
SENIOR VICE PRESIDENT

July 8, 1983

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Mr. A. Schwencer, Chief
Licensing Branch No. 2
Division of Licensing
Office of Nuclear Reactor Regulation
U.S. Nuclear Regulatory Commission
Washington, DC 20555

Re: Nine Mile Point Unit 2
Docket No. 50-410

Dear Mr. Schwencer:


The following information clarifies the Nine Mile Point Nuclear Station - Unit 2 position on weld design for pipe supports.

All weld designs for pipe supports, except for partial penetration groove welds, are in accordance with ASME III, Subsection NF, 1974 Edition, for Classes 1, 2 and 3 and ANSI B31.1, 1973 Edition, including summer 1974 Addenda, for Class 4. Class 1, 2 and 3 partial penetration groove welds are designed in accordance with Table XVII-2452.1-1 of the 1980 Edition of the ASME III Code. Class 4 partial penetration groove welds are designed in accordance with Table 1.17.5 of the AISC Manual for Class 4.

The use of Table XVII-2452.1-1 takes into account the improvements made in the welding industry for partial penetration groove welds. The use of this Table also simplifies the calculation effort while maintaining the overall level of quality and safety.

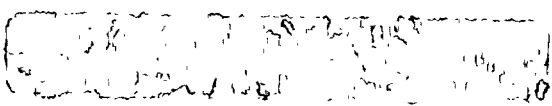
The clarification will be reflected in an amendment to the Final Safety Analysis Report during the third quarter of 1983.

Very truly yours,


G. K. Rhode
Senior Vice President

CVM/MS:ja

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