

October 3, 1980

Mr. Boyce H. Grier, Director
United States Nuclear Regulatory
Commission - Region I
631 Park Avenue
King of Prussia, Pennsylvania 19406

Dear Mr. Grier:

SUBJECT: Inspection 50-220/80-05

This refers to the inspection conducted by Mr. N.J. Blumberg of your office on May 19-23, 1980, at Nine Mile Point Nuclear Station Unit 1, Scriba, New York, of activities authorized by NRC License No. DPR-63 and to the discussions of your findings held by Mr. Blumberg with Mr. T. Perkins and other members of our staff at the conclusion of the inspection, and to a subsequent telephone discussion between Mr. T. Perkins and Mr. Blumberg on May 30, 1980.

RESPONSES

A. Valve Lineups

The procedures which were observed to have incomplete or incorrect valve lineups have been reviewed and revised to correct the inadequacies. All OPs and associated valve lineups are reviewed on a 2-year cycle in an effort to prevent such occurrences.

B. Radiation Protection Program

A meeting was held with the appropriate department supervisor and the employees involved. The importance of strict adherence to Radiation Protection Rules and Procedures was emphasized. In particular, Radiation Work Permit procedures and step-off pad rules were discussed. Radiation Protection Training for all employees will continue to place strong emphasis on the importance of adherence to procedures.

C. Instructions/Procedures

- (1) The Standing Orders identified have since been reviewed by SORC and will be developed into appropriate operating procedures by January 1, 1981. The purpose and scope of Standing Orders has been reviewed by Station Supervisors in an effort to prevent future misapplication of Standing Orders.



1952

Mr. Boyce H. Grier, Director

October 3, 1980

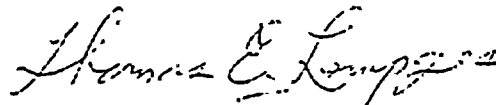
Page 2

- (2) The out-of-date set of Administrative Procedures has been replaced by an up-to-date copy. All personnel have been reminded of the importance of keeping controlled sets of procedures up-to-date as revisions are issued.
- (3) The appropriate data sheet has been attached to the surveillance test results in order to verify that the flowmeter used was calibrated prior to use. To prevent future deficiencies, Instrument and Control personnel have been instructed not to release any incomplete data sheets for use with surveillance tests. Personnel responsible for the review of test results have also been reminded that thorough reviews of test results are required to assure that data is clearly and completely recorded.

Appendix B - Access to Vital Areas

THESE PARAGRAPHS, CONTAINING 10 CFR 2.790 INFORMATION, NOT FOR PUBLIC DISCLOSURE, IS INTENTIONALLY LEFT BLANK.

Sincerely,



Thomas E. Lempges
Vice President -
Nuclear Generation

TEL/jl

