

ATTACHMENT TO LICENSE AMENDMENT NO. 66

TO FACILITY COMBINED LICENSE NO. NPF-94

DOCKET NO. 52-028

Replace the following page of the Facility Combined License No. NPF-94 with the attached revised page(s). The revised page is identified by amendment number and contains marginal lines indicating the areas of change.

Facility Combined License No. NPF-94

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Facility Combined License No. NPF-94

Appendix C - Inspections, Tests, Analyses and Acceptance Criteria

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- (b) SCE&G shall report any violation of a requirement in Section 2.D.(3), Section 2.D.(4), Section 2.D.(5), and Section 2.D.(6) of this license within 24 hours. Initial notification shall be made to the NRC Operations Center in accordance with 10 CFR 50.72, with written follow up in accordance with 10 CFR 50.73.

(8) Incorporation

The Technical Specifications, Environmental Protection Plan, and ITAAC in Appendices A, B, and C, respectively of this license, as revised through Amendment No. 66, are hereby incorporated into this license.

(9) Technical Specifications

The technical specifications in Appendix A to this license become effective upon a Commission finding that the acceptance criteria in this license (ITAAC) are met in accordance with 10 CFR 52.103(g).

(10) Operational Program Implementation

SCE&G shall implement the programs or portions of programs identified below, on or before the date SCE&G achieves the following milestones.

- (a) Environmental Qualification Program implemented before initial fuel load;
- (b) Reactor Vessel Material Surveillance Program implemented before initial criticality;
- (c) Preservice Testing Program implemented before initial fuel load;
- (d) Containment Leakage Rate Testing Program implemented before initial fuel load;
- (e) Fire Protection Program
  1. The fire protection measures in accordance with Regulatory Guide (RG) 1.189 for designated storage building areas (including adjacent fire areas that could affect the storage area) implemented before initial receipt of byproduct or special nuclear materials that are not fuel (excluding exempt quantities as described in 10 CFR 30.18);
  2. The fire protection measures in accordance with RG 1.189 for areas containing new fuel (including adjacent areas where a fire could affect the new fuel) implemented before receipt of fuel onsite;

Table 2.2.3-4  
Inspections, Tests, Analyses, and Acceptance Criteria

No.	ITAAC No.	Design Commitment	Inspections, Tests, Analyses	Acceptance Criteria
192	2.2.03.08c.vii	8.c) The PXS provides RCS makeup, boration, and safety injection during design basis events.	vii) Inspection of the as-built components will be conducted for the plate located above the containment recirculation screens.	vii) The plate located above the containment recirculation screens is no more than 1 ft, 3 in above the top of the face of the screens and extends at least 8 ft, 3 in perpendicular to the front and at least 7 ft to the side of the face of the screens.
193	2.2.03.08c.viii	8.c) The PXS provides RCS makeup, boration, and safety injection during design basis events.	viii) Inspections of the IRWST and containment recirculation screens will be conducted. The inspections will include measurements of the pockets and the number of pockets used in each screen. The pocket frontal face area is based on a width times a height. The width is the distance between pocket centerlines for pockets located beside each other. The height is the distance between pocket centerlines for pockets located above each other. The pocket screen area is the total area of perforated plate inside each pocket; this area will be determined by inspection of the screen manufacturing drawings.	viii) The screens utilize pockets with a frontal face area of $\geq 6.2 \text{ in}^2$ and a screen surface area $\geq 140 \text{ in}^2$ per pocket. IRWST Screens A and B each have a sufficient number of pockets to provide a frontal face area $\geq 25 \text{ ft}^2$ , a screen surface area $\geq 575 \text{ ft}^2$ , and a screen mesh size of $\leq 0.0625 \text{ inch}$ . IRWST Screen C has a sufficient number of pockets to provide a frontal face area $\geq 50 \text{ ft}^2$ , a screen surface area $\geq 1150 \text{ ft}^2$ , and a screen mesh size $\leq 0.0625 \text{ inch}$ . Each containment recirculation screen has a sufficient number of pockets to provide a frontal face area $\geq 105 \text{ ft}^2$ , a screen surface area $\geq 2500 \text{ ft}^2$ , and a screen mesh size $\leq 0.0625 \text{ inch}$ .  A debris curb exists in front of the containment recirculation screens which is $\geq 2 \text{ ft}$ above the loop compartment floor. The bottoms of the IRWST screens are located $\geq 6 \text{ in}$ above the bottom of the IRWST.

Table 2.2.3-4  
Inspections, Tests, Analyses, and Acceptance Criteria

No.	ITAAC No.	Design Commitment	Inspections, Tests, Analyses	Acceptance Criteria
197	2.2.03.08c.xii	8.c) The PXS provides RCS makeup, boration, and safety injection during design basis events.	xii) Inspections will be conducted of the CMT level sensors (PXS-11A/B/D/C, - 12A/B/C/D, - 13A/B/C/D, - 14A/B/C/D) upper level tap lines.	xii) Each upper level tap line has a downward slope of $\geq 2.4$ degrees from the centerline of the connection to the CMT to the centerline of the connection to the standpipe.
198	2.2.03.08c.xiii	8.c) The PXS provides RCS makeup, boration, and safety injection during design basis events.	xiii) Inspections will be conducted of the surfaces in the vicinity of the containment recirculation screens. The surfaces in the vicinity of the containment recirculation screens are the surfaces located above the bottom of the recirculation screens up to and including the bottom surface of the plate discussed in Table 2.2.3-4, item 8.c.vii, out at least 8 ft, 3 in perpendicular to the front and at least 7 feet to the side of the face of the screens.	xiii) These surfaces are stainless steel.
199	2.2.03.08c.xiv	8.c) The PXS provides RCS makeup, boration, and safety injection during design basis events.	xiv) Inspections will be conducted of the exposed surfaces of the source range, intermediate range, and power range detectors.	xiv) These surfaces are made of stainless steel or titanium.
200	2.2.03.08d	8.d) The PXS provides pH adjustment of water flooding the containment following design basis accidents.	Inspections of the pH adjustment baskets will be conducted.	pH adjustment baskets exist, with a total calculated volume $\geq 560$ ft <sup>3</sup> . The pH baskets are located below plant elevation 107 ft, 2 in.
201	2.2.03.09a.i	9.a) The PXS provides a function to cool the outside of the reactor vessel during a severe accident.	i) A flow test and analysis for each IRWST drain line to the containment will be conducted. The test is initiated by opening isolation valves in each line. Test fixtures may be used to simulate squib valves.	i) The calculated flow resistance for each IRWST drain line between the IRWST and the containment is $\leq 4.07 \times 10^{-6}$ ft/gpm <sup>2</sup> .