

50-220

NRC DISTRIBUTION FOR PART 50 DOCKET MATERIAL

FILE NUMBER

TO:  
Mr. George Lear

FROM:  
Niagara Mohawk Power Corp.  
Syracuse, New York  
Gerald K. Rhode

DATE OF DOCUMENT  
6/16/77

DATE RECEIVED  
6/23/77

LETTER  
 ORIGINAL  
 COPY

NOTORIZED  
 UNCLASSIFIED

PROP

INPUT FORM

NUMBER OF COPIES RECEIVED

1 SIGNED

DESCRIPTION

ENCLOSURE

Consists of information regarding the in-service surveillance program for the torus catwalk and various torus support structure components.....

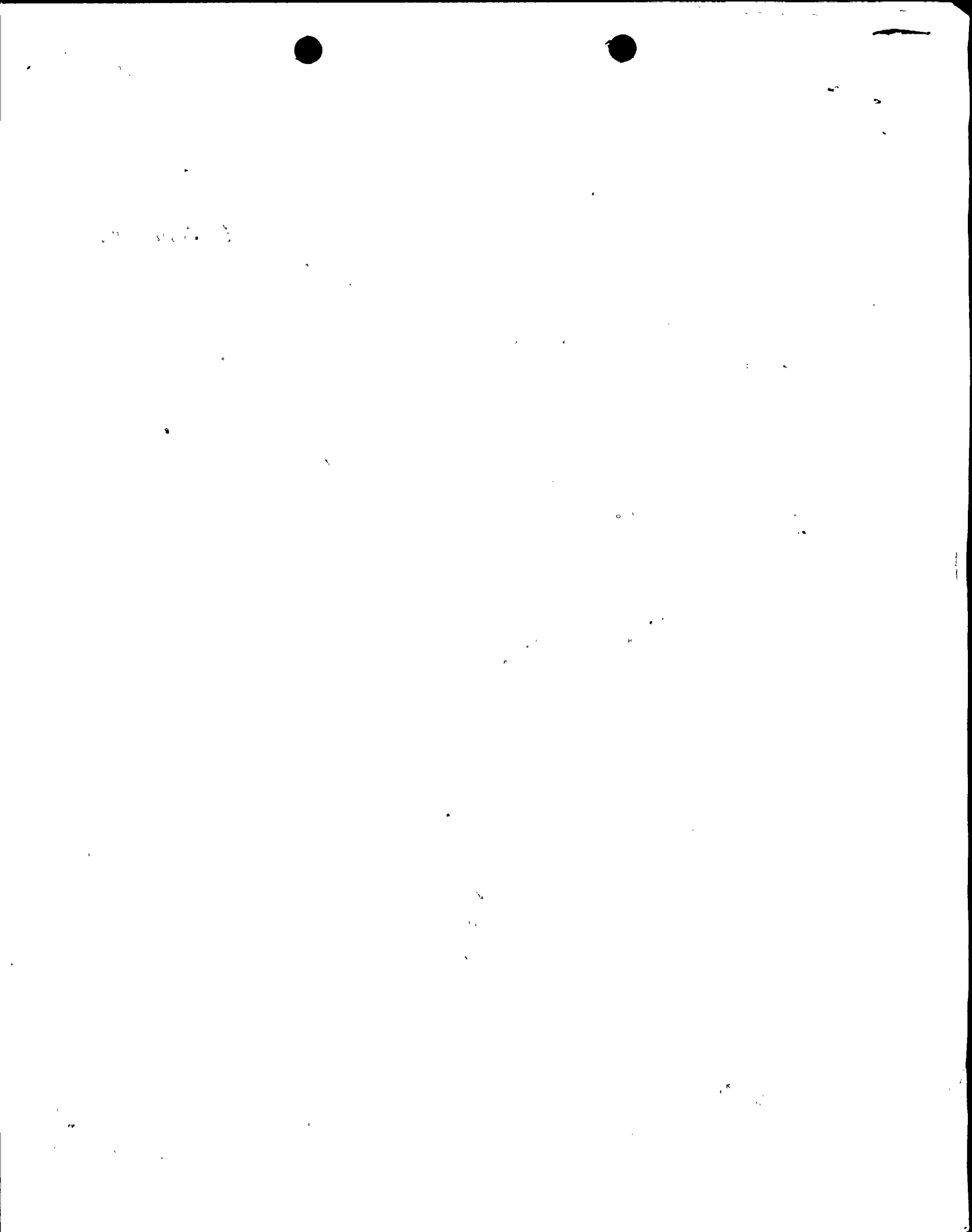
ACKNOWLEDGED  
DO NOT REMOVE

PLANT NAME: Nine Mile Point Unit No. 1  
RJL 6/23/77 (1-P)

| SAFETY               | FOR ACTION/INFORMATION | ENVIRONMENTAL               |
|----------------------|------------------------|-----------------------------|
| ASSIGNED AD:         |                        | ASSIGNED AD: V. MOORE (LTR) |
| BRANCH CHIEF:        | Lear (S)               | BRANCH CHIEF:               |
| PROJECT MANAGER:     | Nowicki                | PROJECT MANAGER:            |
| LICENSING ASSISTANT: | Revis h                | LICENSING ASSISTANT:        |
|                      |                        | B. HARLESS                  |

| INTERNAL DISTRIBUTION |                |                    |                                |
|-----------------------|----------------|--------------------|--------------------------------|
| REG FILES             | SYSTEMS SAFETY | PLANT SYSTEMS      | SITE SAFETY & ENVIRON ANALYSIS |
| NRC PDR               | HEINEMAN       | TEDESCO            | DENTON & MULLER                |
| T & E (2)             | SCHROEDER      | BENAROYA           | CRITCHFIELD                    |
| OELD                  |                | LAINAS             |                                |
| GOSSICK & STAFF       | ENGINEERING    | IPPOLITO           |                                |
| HANAHER               | KNIGHT         | F. ROSA            | ENVIRO TECH. ERNST             |
| MTPG                  | BOSNAK         |                    | BALLARD                        |
| CASE                  | SIHWELL        | OPERATING REACTORS | YOUNGBLOOD                     |
| BOYD                  | PAWLICKI       | STELLO             |                                |
|                       |                | EISENHUT           |                                |
| PROJECT MANAGEMENT    | REACTOR SAFETY | SHAO               | SITE TECH.                     |
| SKOVHOLT              | ROSS           | BAER               | GAMMILL (2)                    |
| P. COLLINS            | NOVAK          | BUTLER             |                                |
| HOUSTON               | ROSZTOCZY      | GRIMES             |                                |
| MELTZ                 | CHECK          |                    | SITE ANALYSIS                  |
| HELTEMES              |                |                    | VOLLMER                        |
| SK                    | AT&I           |                    | BUNCH                          |
|                       | SALTZMAN       |                    | J. COLLINS                     |
|                       | RUTBERG        |                    | KREGER                         |

| EXTERNAL DISTRIBUTION       | CONTROL NUMBER |
|-----------------------------|----------------|
| LPRD: Oswego, NY            | 771740175      |
| TIC NSIC                    |                |
| NAT LAB                     |                |
| REG IV (J. HANCHETT)        |                |
| 16 CYS ACRS SENT CATEGORY B |                |



REGULATORY DOCUMENT FILE COPY

NIAGARA MOHAWK POWER CORPORATION

NIAGARA  MOHAWK

300 ERIE BOULEVARD, WEST  
SYRACUSE, N. Y. 13202

June 16, 1977

Director of Nuclear Reactor Regulation  
Attn: Mr. George, Lear, Chief  
Operating Reactors  
Branch #3  
U. S. Nuclear Regulatory Commission  
Washington, D. C. 20555



Re: Nine Mile Point Unit 1  
Docket No. 50-220  
DPR-63

Gentlemen:

Our letter of September 3, 1976 proposed an in-service surveillance program for the torus catwalk and various torus support structure components for Nine Mile Point Unit 1. This program is applicable for the duration of the Mark I Containment Long Term Program.

Two changes are being made in this surveillance program. First, the requirement to verify proper hold-down of the catwalk. This has been deleted since the catwalk has been removed. Second, the Magnetic Particle Testing requirement on the support column to shell attachment welds is being reduced from 100 percent to 10 percent. This reduction is justified based on the excellent correlation between the design and as-built conditions of the torus, as shown by inspections made by the Office of Inspection and Enforcement during October, 1976. However, should there be any indications of defective welds, surveillance will be increased.

Very truly yours,

NIAGARA MOHAWK POWER CORPORATION

Gerald K. Rhode  
Vice President-Engineering

771740175

1977 JUN 21 AM 8 57

RECEIVED DOCUMENT  
PROCESSING UNIT