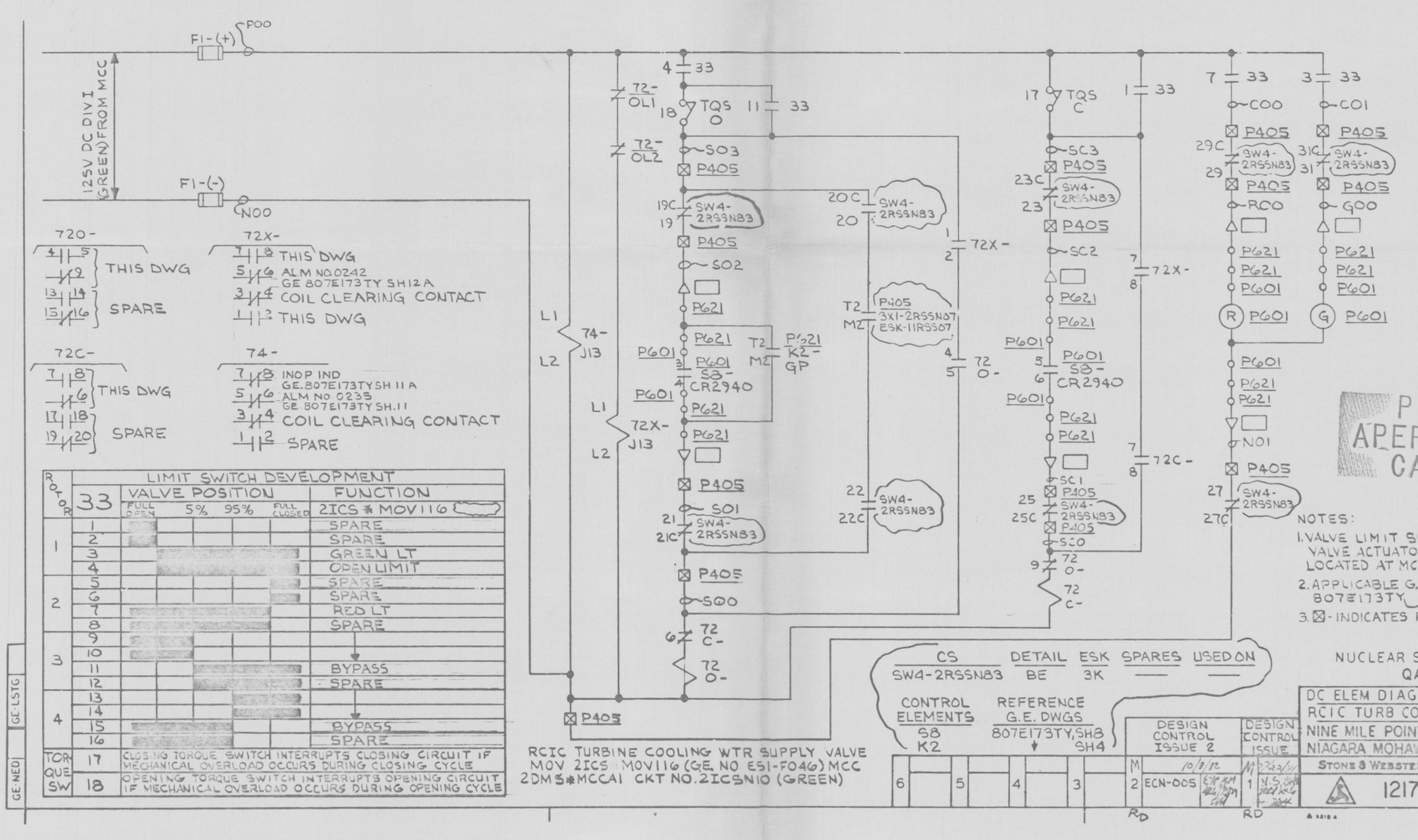

LIMIT SWITCH DEVELOPMENT

ROTOR	33 VALVE POSITION (FULL OPEN / 5% / 95% / FULL CLOSED)	FUNCTION
1	1	SPARE
	2	SPARE
	3	GREEN LT
	4	OPEN LIMIT
2	5	SPARE
	6	SPARE
	7	RED LT
	8	SPARE
3	9	↓
	10	↓
	11	BYPASS
	12	SPARE
4	13	↓
	14	↓
	15	BYPASS
	16	SPARE
TORQUE SW	17	CLOSING TORQUE SWITCH INTERRUPTS CLOSING CIRCUIT IF MECHANICAL OVERLOAD OCCURS DURING CLOSING CYCLE
	18	OPENING TORQUE SWITCH INTERRUPTS OPENING CIRCUIT IF MECHANICAL OVERLOAD OCCURS DURING OPENING CYCLE

CS	DETAIL	ESK	SPARES	USED ON
SW4-2RSSN83	BE	3K	—	—

CONTROL ELEMENTS	REFERENCE G.E. DWGS
SB K2	807E173TY, SH3 SH4

	DESIGN CONTROL ISSUE 2	DESIGN CONTROL ISSUE
M	10/9/12	
2	ECN-005	
1		N.S.

GE-NED GE-LSTG

RD RD