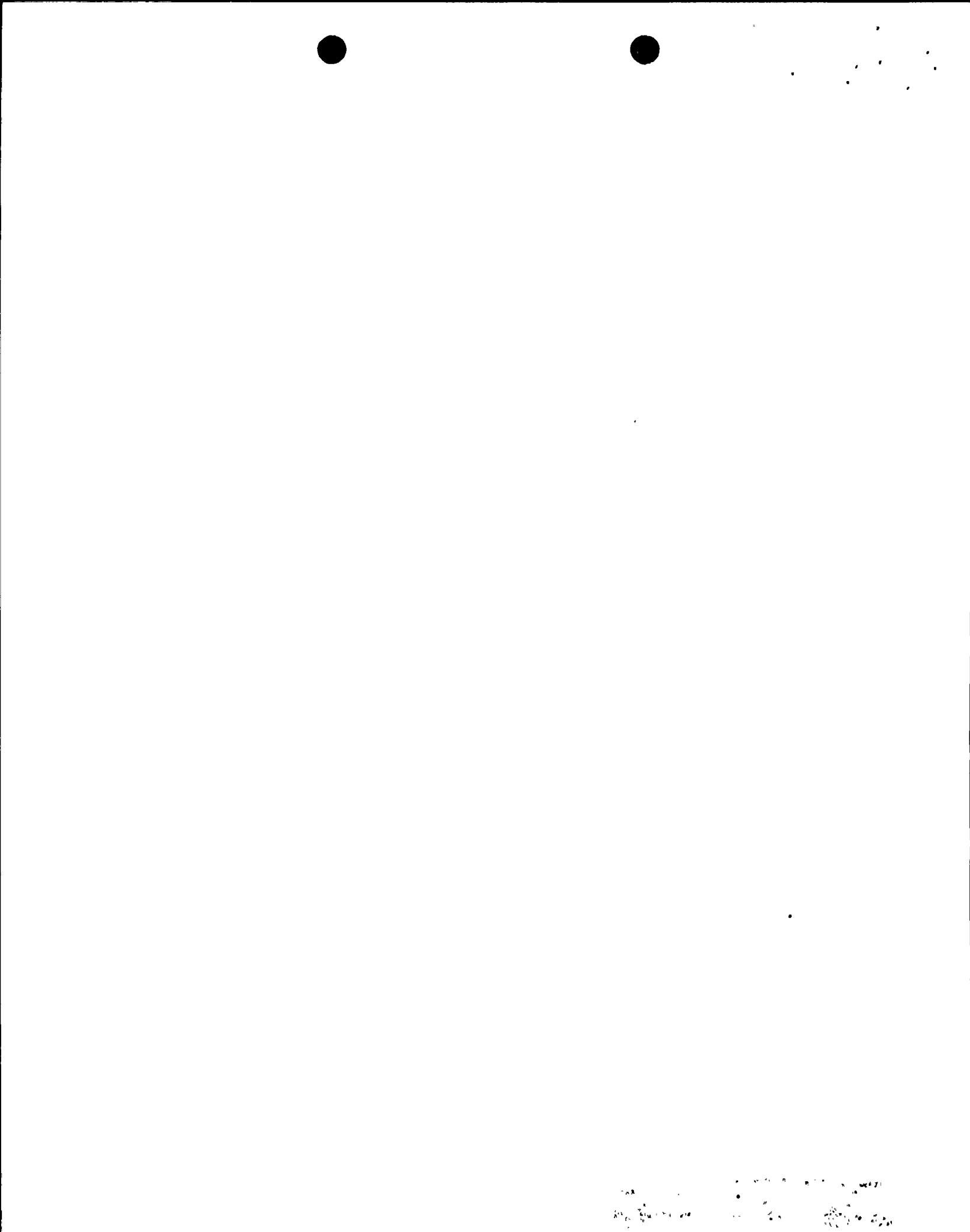


ENCLOSURE

CORE OPERATING LIMITS REPORT
DIABLO CANYON UNIT 2, CYCLE 6

1108S/85K





PACIFIC GAS AND ELECTRIC COMPANY
NUCLEAR POWER GENERATION BUSINESS UNIT
DIABLO CANYON POWER PLANT
CORE OPERATING LIMITS REPORT

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APPROVED:

A. Mihalek

4/13/93

DATE

4/13/93

EFFECTIVE DATE

PROCEDURE CLASSIFICATION: QUALITY RELATED
THIS PROCEDURE CONTAINS GRAPHICS. REFER TO CONTROLLED HARD COPY.

1.0 CORE OPERATING LIMITS REPORT

This Core Operating Limits Report (COLR) for Diablo Canyon Unit 2 Cycle 6 has been prepared in accordance with the requirements of Technical Specification (TS) 6.9.1.8.

The Technical Specifications affected by this report are listed below:

- 3/4.1.3.5 - Shutdown Rod Insertion Limit
- 3/4.1.3.6 - Control Rod Insertion Limits
- 3/4.2.1 - Axial Flux Difference
- 3/4.2.2 - Heat Flux Hot Channel Factor - $F_Q(z)$
- 3/4.2.3 - RCS Flow Rate and Nuclear Enthalpy Rise Hot Channel Factor

2.0 OPERATING LIMITS

The cycle-specific parameter limits for the specifications listed in Section 1.0 are presented in the following subsections. These limits have been developed using the NRC-approved methodologies specified in Technical Specification 6.9.1.8.

2.1 Shutdown Rod Insertion Limit (TS 3/4.1.3.5)

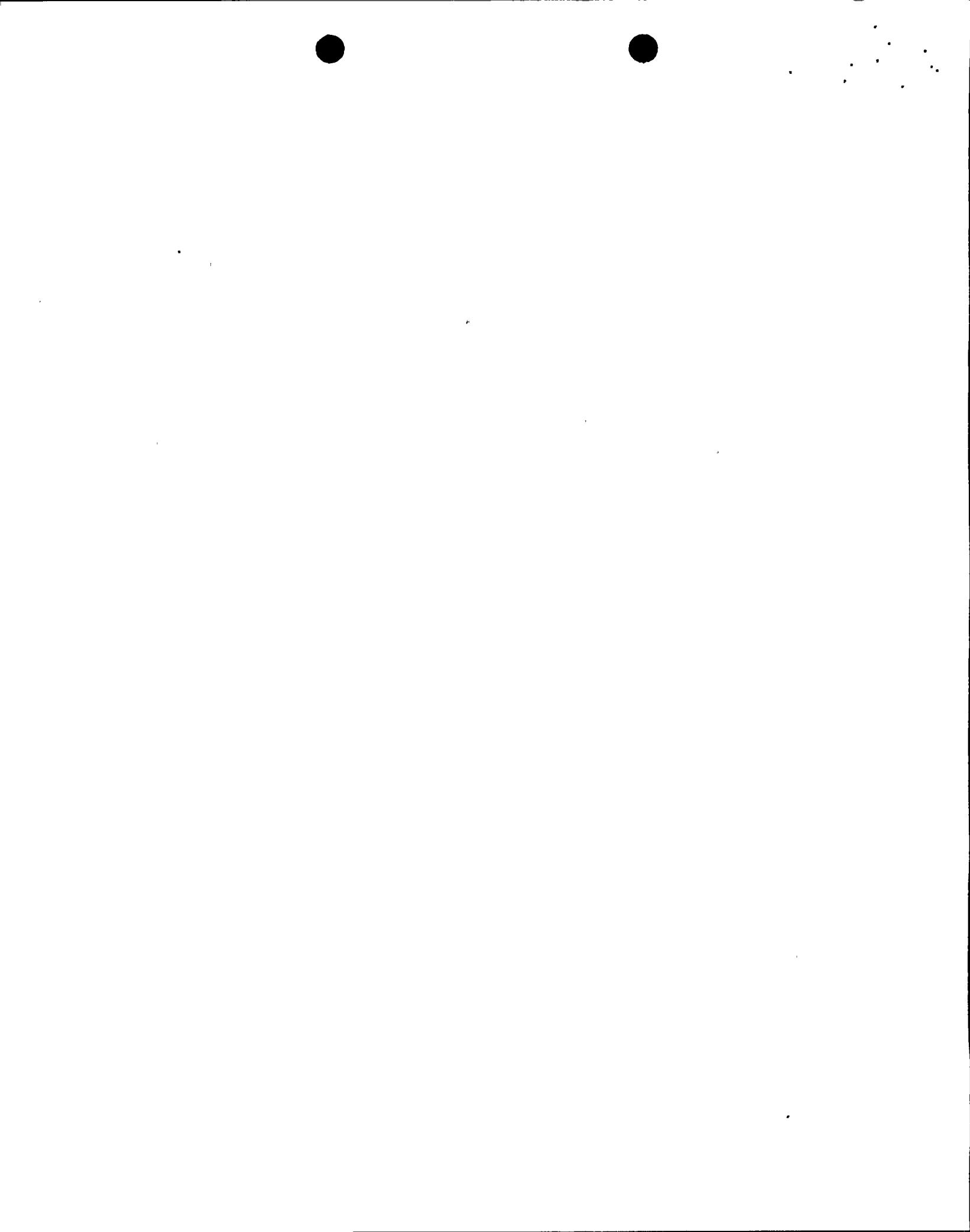
2.1.1 The shutdown rods shall be withdrawn to at least 225 steps.

2.2 Control Rod Insertion Limits (TS 3/4.1.3.6)

2.2.1 The control rod banks shall be limited in physical insertion as shown in Figure 1.

2.3 Axial Flux Difference (TS 3/4.2.1)

2.3.1 The AXIAL FLUX DIFFERENCE (AFD) Limits are provided in Figure 2.



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2.4 Heat Flux Hot Channel Factor = $F_Q(z)$ (TS 3/4.2.2)

2.4.1

$$F_Q(z) < \frac{F_{RTP}}{P} * K(z) \quad \text{for } P > 0.5$$

$$F_Q(z) \leq \frac{F_{RTP}}{0.5} * K(z) \quad \text{for } P \leq 0.5$$

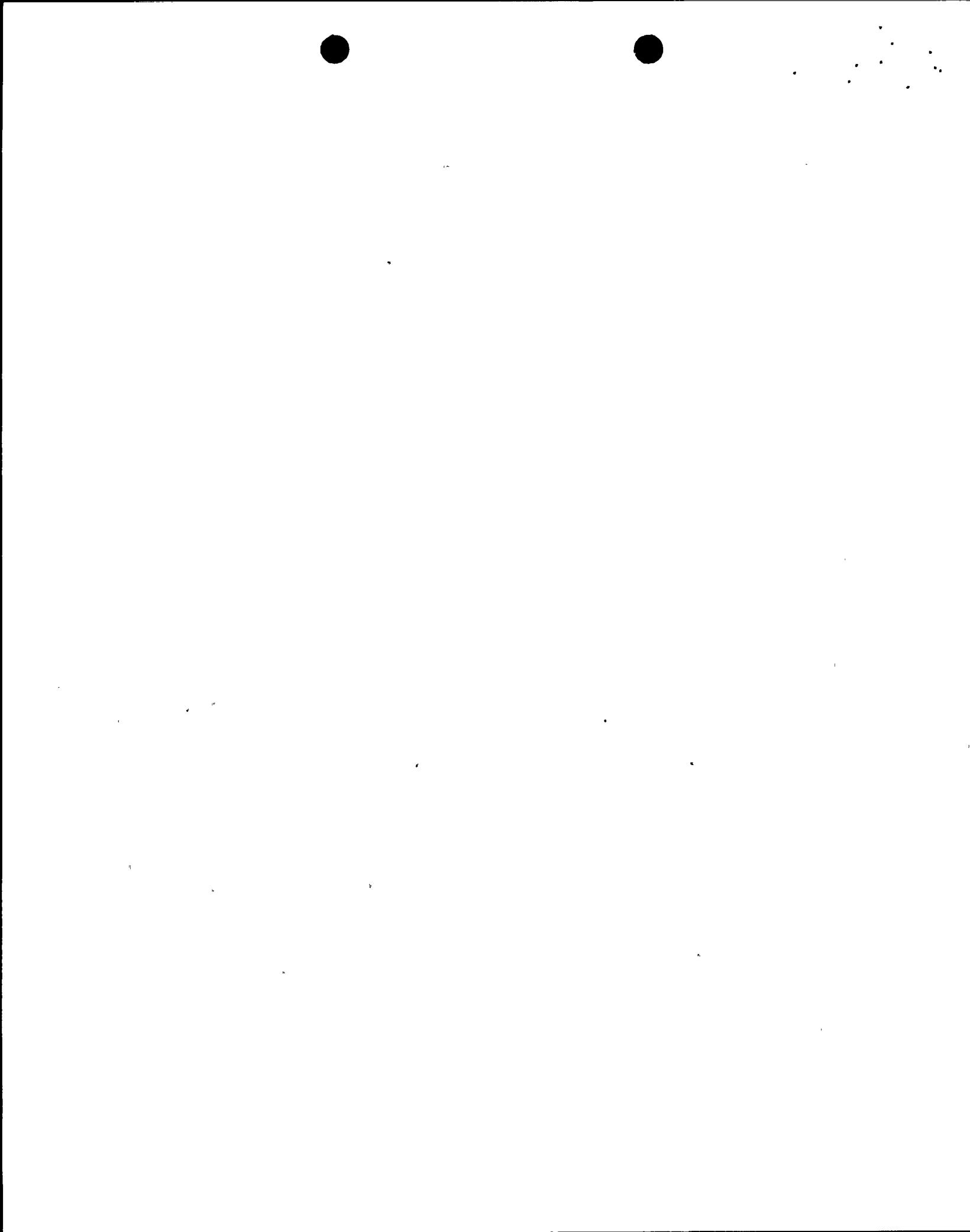
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where: $P = \frac{\text{THERMAL POWER}}{\text{RATED THERMAL POWER}}$

$$\frac{F_{RTP}}{Q} = 2.45$$

$K(z)$ is provided in Figure 6.

- 2.4.2 The $W(z)$ curves for Specification 4.2.2.2.c Relaxed Axial Offset Control (RAOC) operation, provided in Figures 3 through 5, are sufficient to determine the RAOC $W(z)$ versus core height for CycTe burnups through the end of full power reactivity plus a power coastdown of up to 1000 MWD/MTU.



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2.5 RCS Flow Rate and Nuclear Enthalpy Rise Hot Channel Factor
(Specification 3/4.2.3)

$$R = \frac{F_{\Delta H}^N}{F_{\Delta H}^{RTP} * [1 + PF_{\Delta H} * (1-P)]}$$

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where: P = THERMAL POWER
RATED THERMAL POWER

$F_{\Delta H}^N$ = Measured values of $F_{\Delta H}^N$ obtained by using the movable incore detectors to obtain a power distribution map

$F_{\Delta H}^{RTP}$ = 1.56 (LOPAR fuel)
 ΔH = 1.59 (VANTAGE 5 fuel)

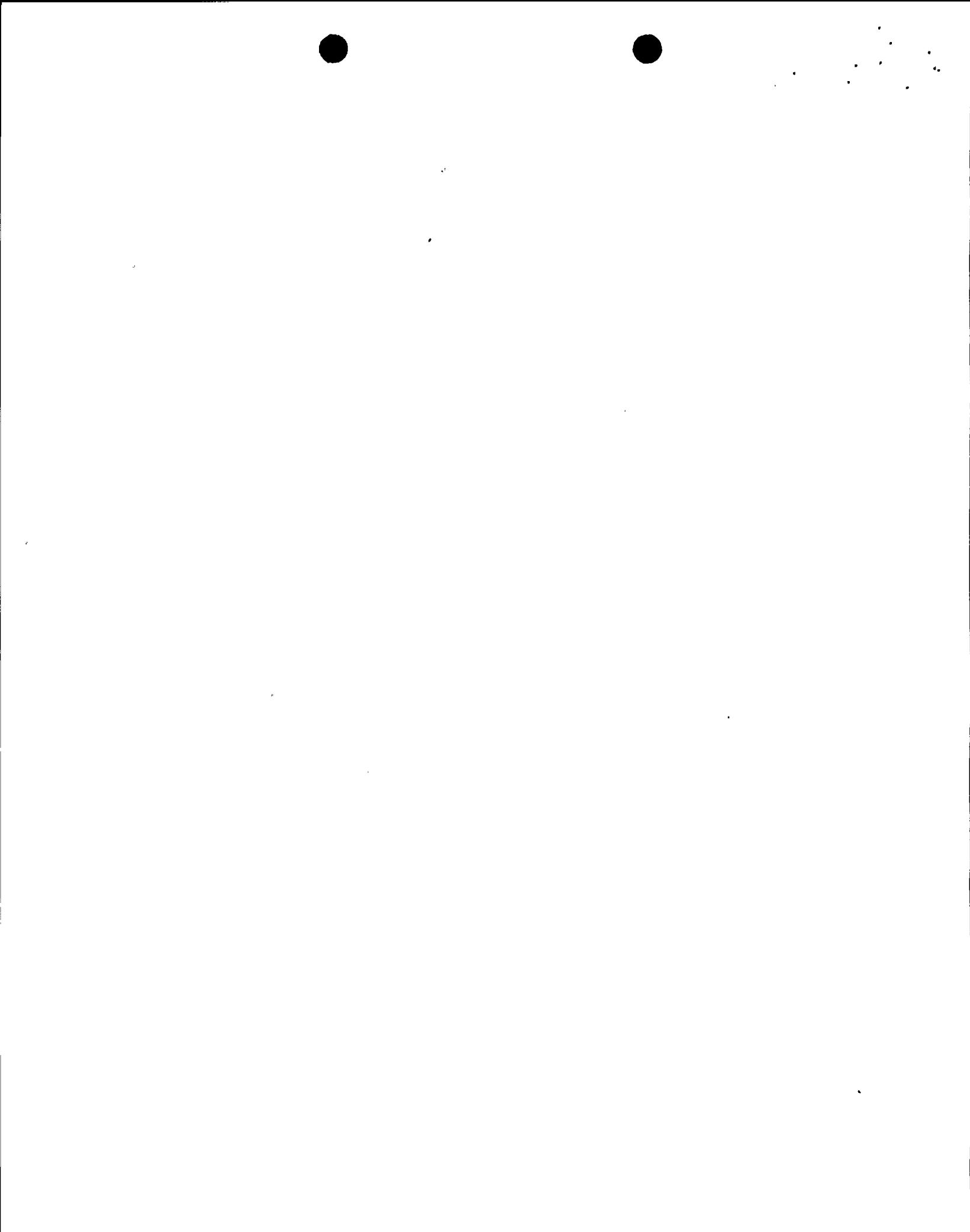
$PF_{\Delta H}$ = 0.3

3.0 FIGURES

- 3.1 Figure 1, Rod Bank Insertion Limits Versus Rated Thermal Power
- 3.2 Figure 2, AFD Limits as a Function of Rated Thermal Power
- 3.3 Figure 3, Load Follow W(z) at 150 MWD/MTU as a Function of Core Height
- 3.4 Figure 4, Load Follow W(z) at 8000 MWD/MTU as a Function of Core Height
- 3.5 Figure 5, Load Follow W(z) at 18000 MWD/MTU as a Function of Core Height
- 3.6 Figure 6, K(z) - Normalized $F_Q(z)$ as a Function of Core Height

4.0 RECORDS

None



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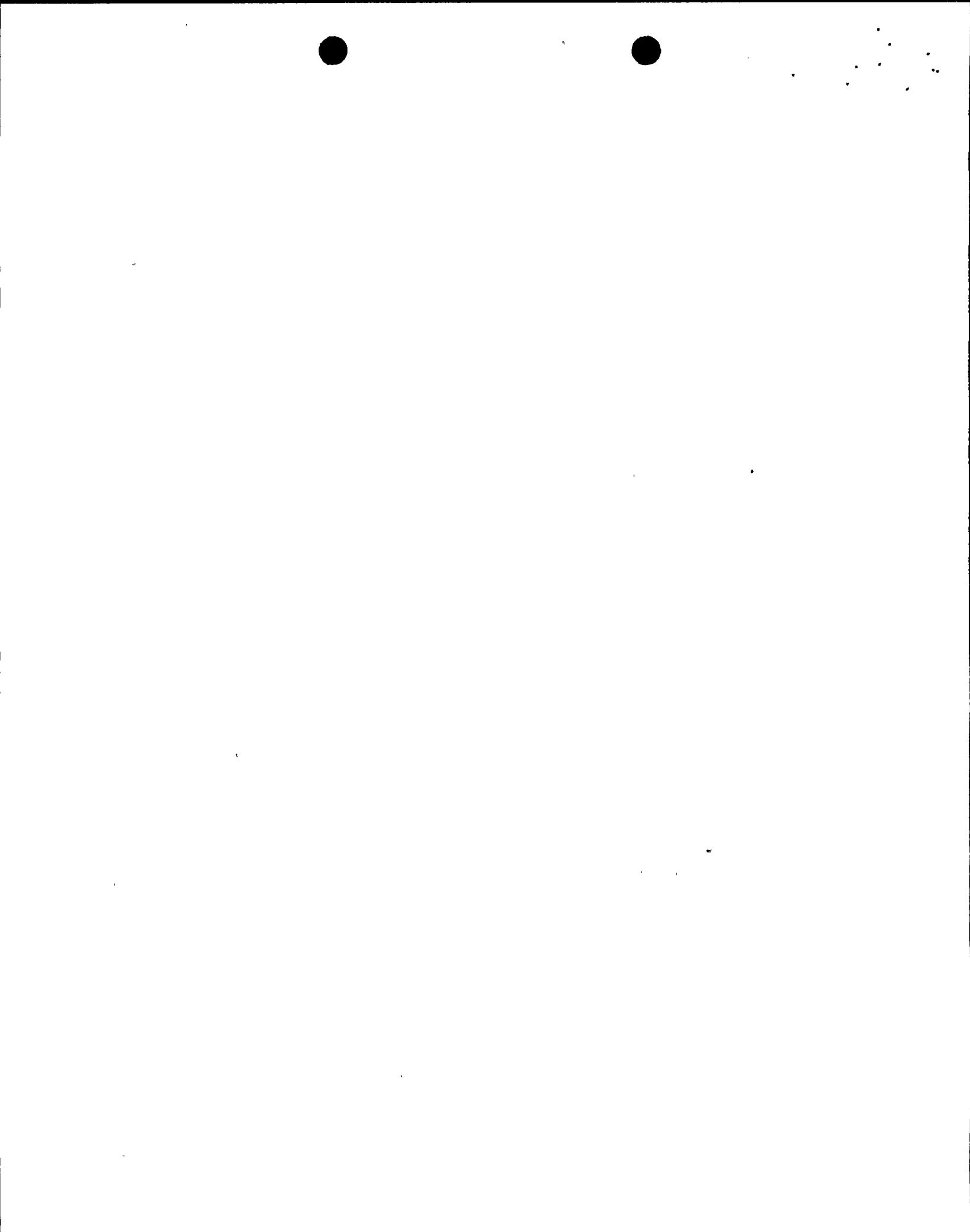
5.0 REFERENCES

"Pacific Gas and Electric, Diablo Canyon Power Plant Unit 2 Cycle 6, Reload Safety Evaluation, Revision 0," dated January 1993 (Chron #202670).

6.0 SPONSOR

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(FULLY WITHDRAWN \geq 225 STEPS)

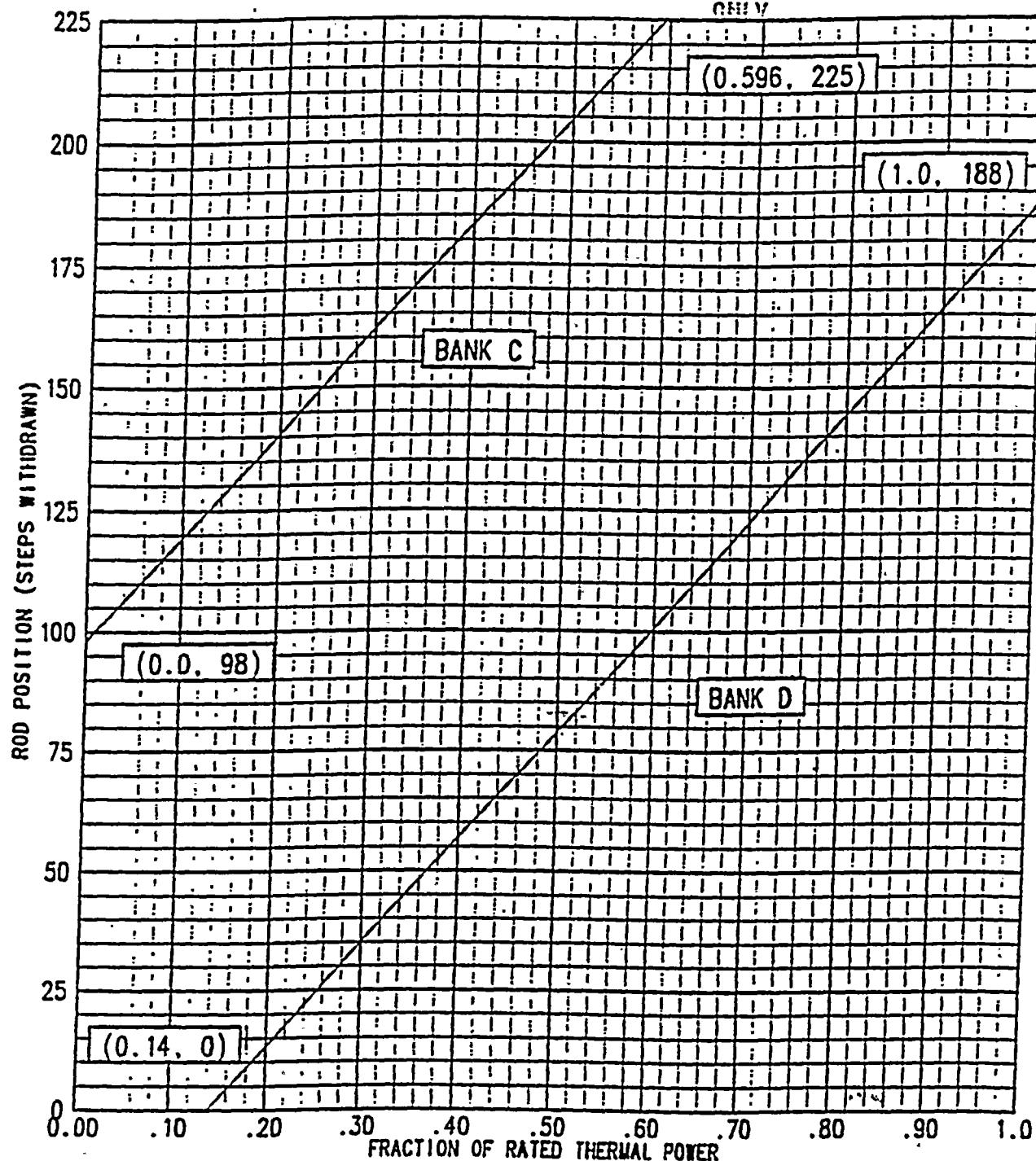
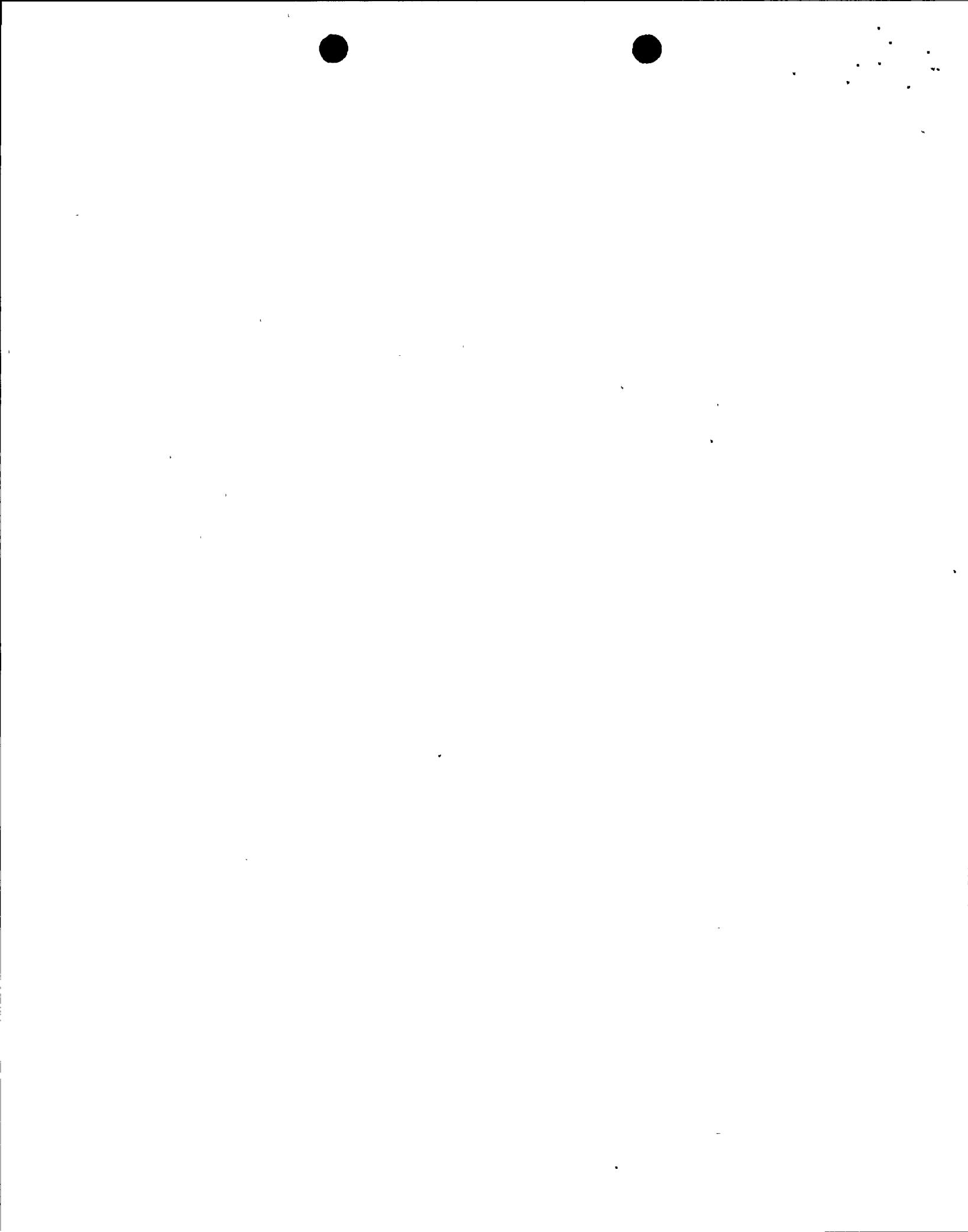


Figure 1:

Rod Bank Insertion Limits Versus Rated Thermal Power



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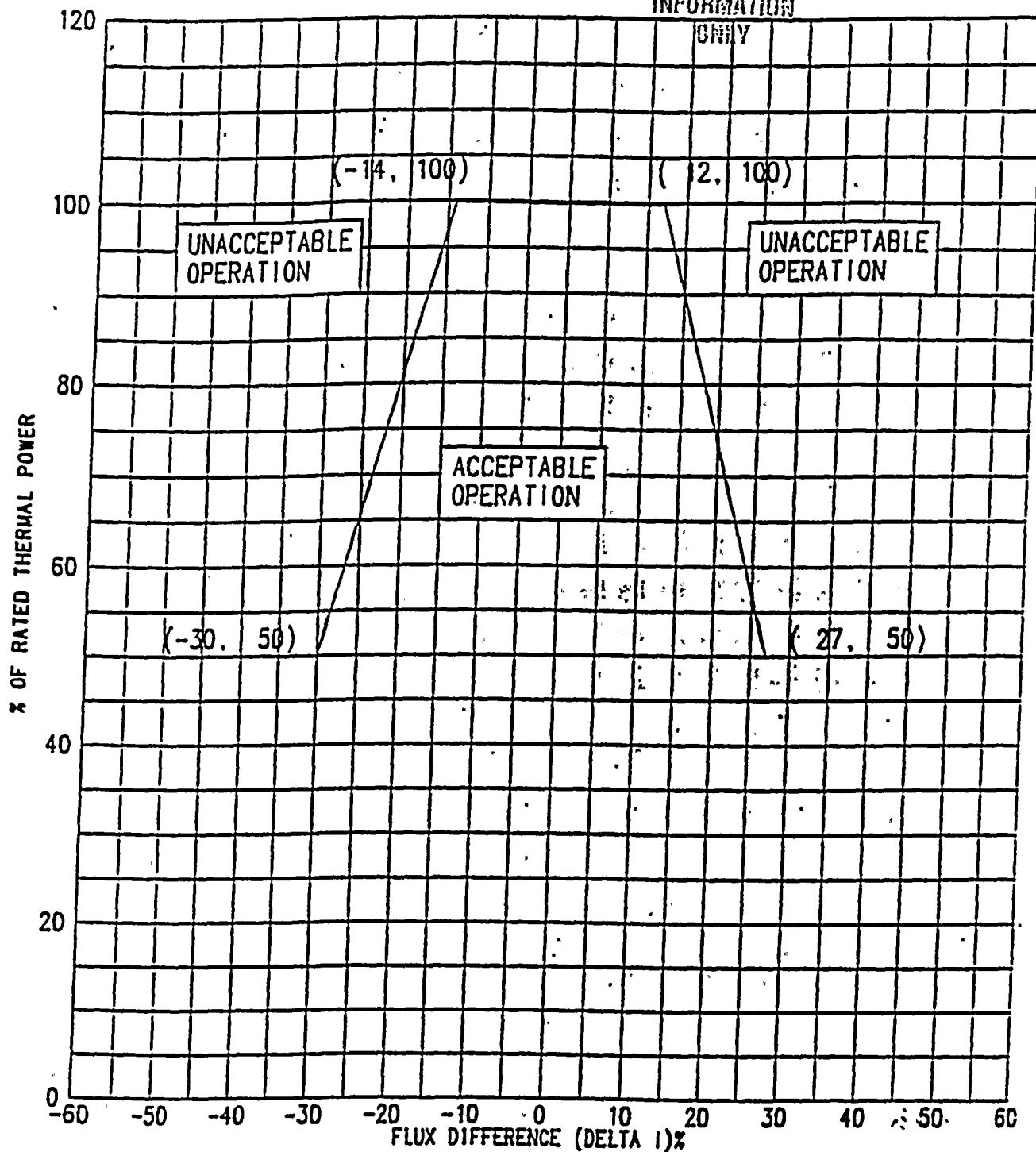
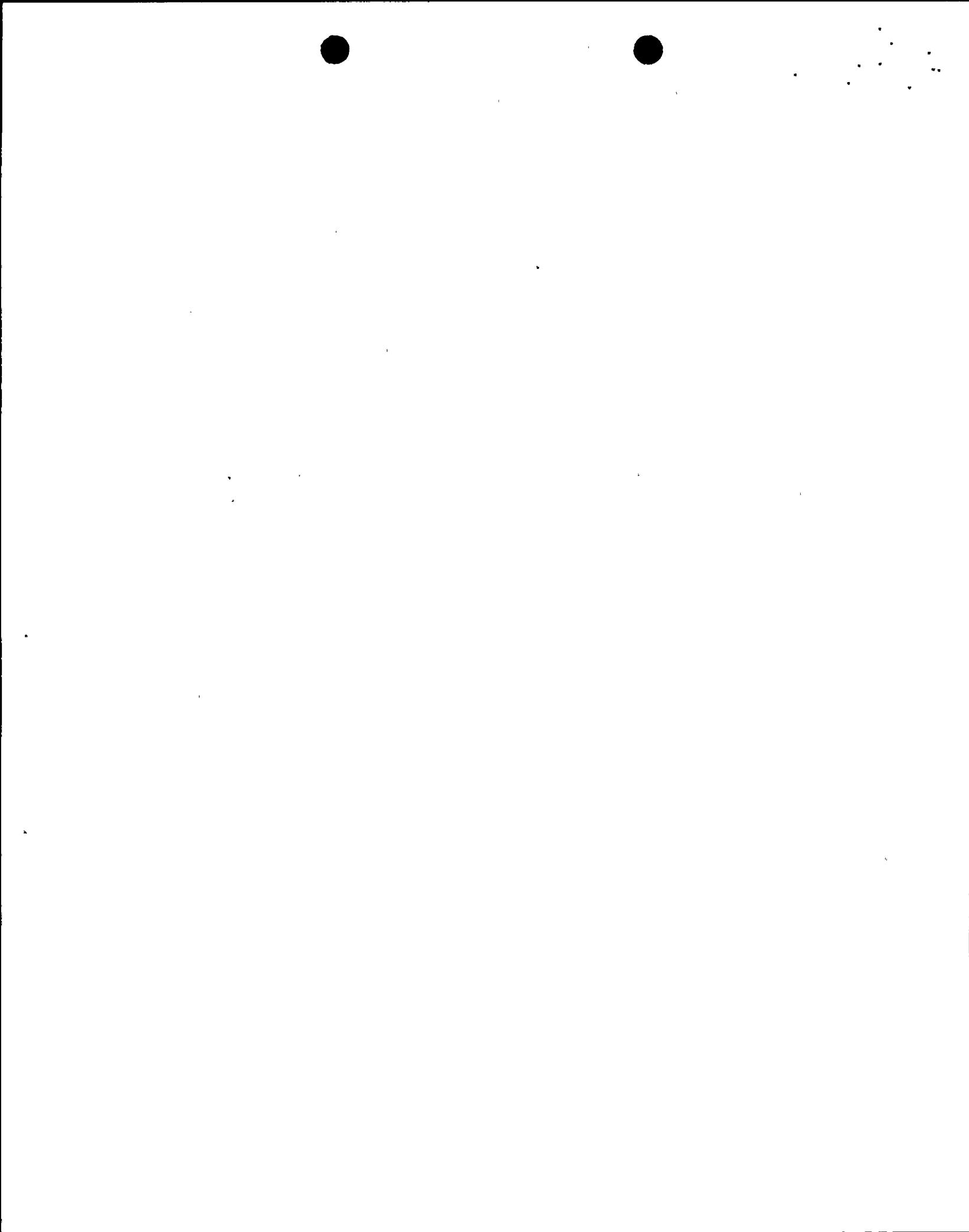
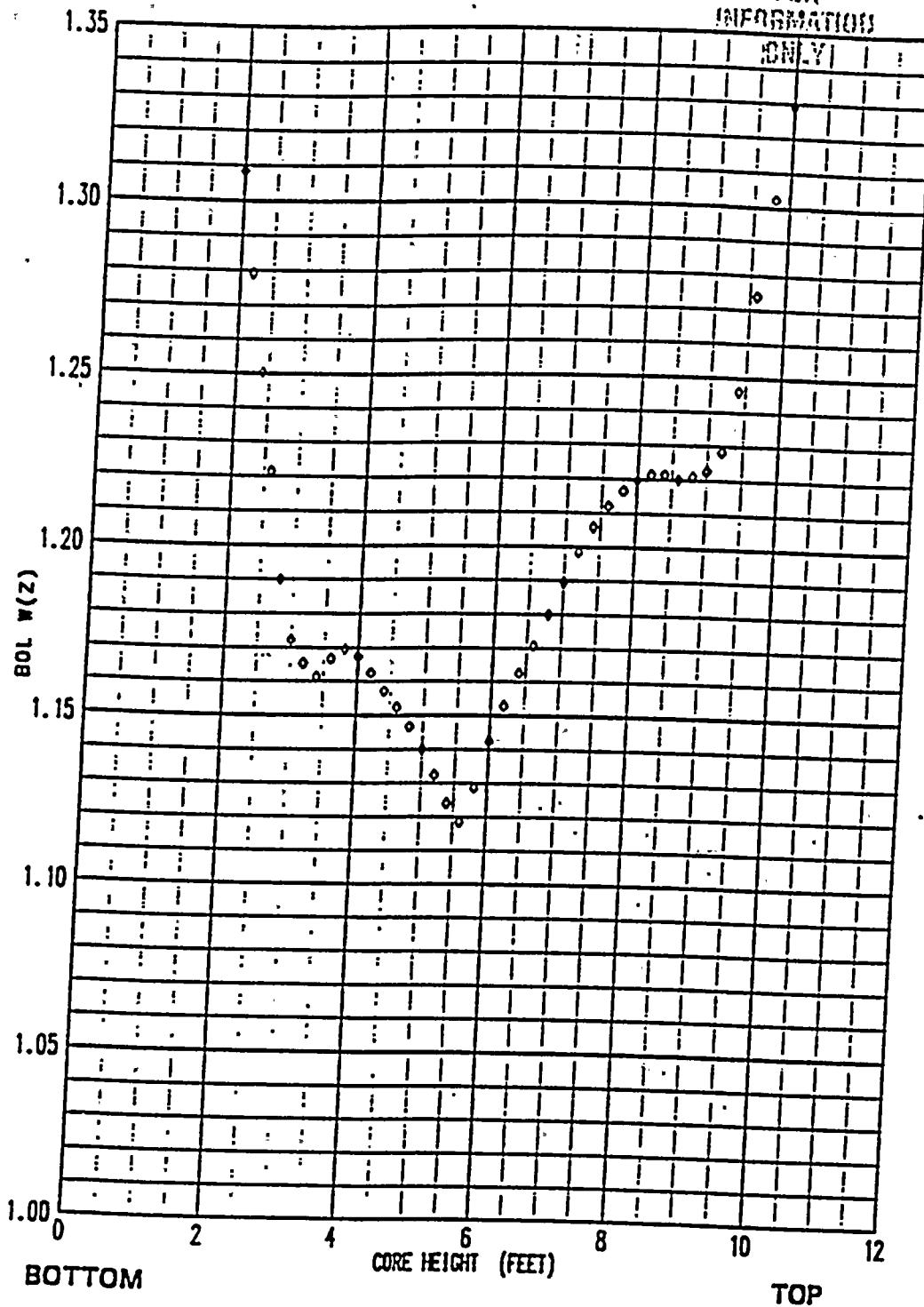


Figure 2

AFD Limits as a Function of Rated Thermal Power



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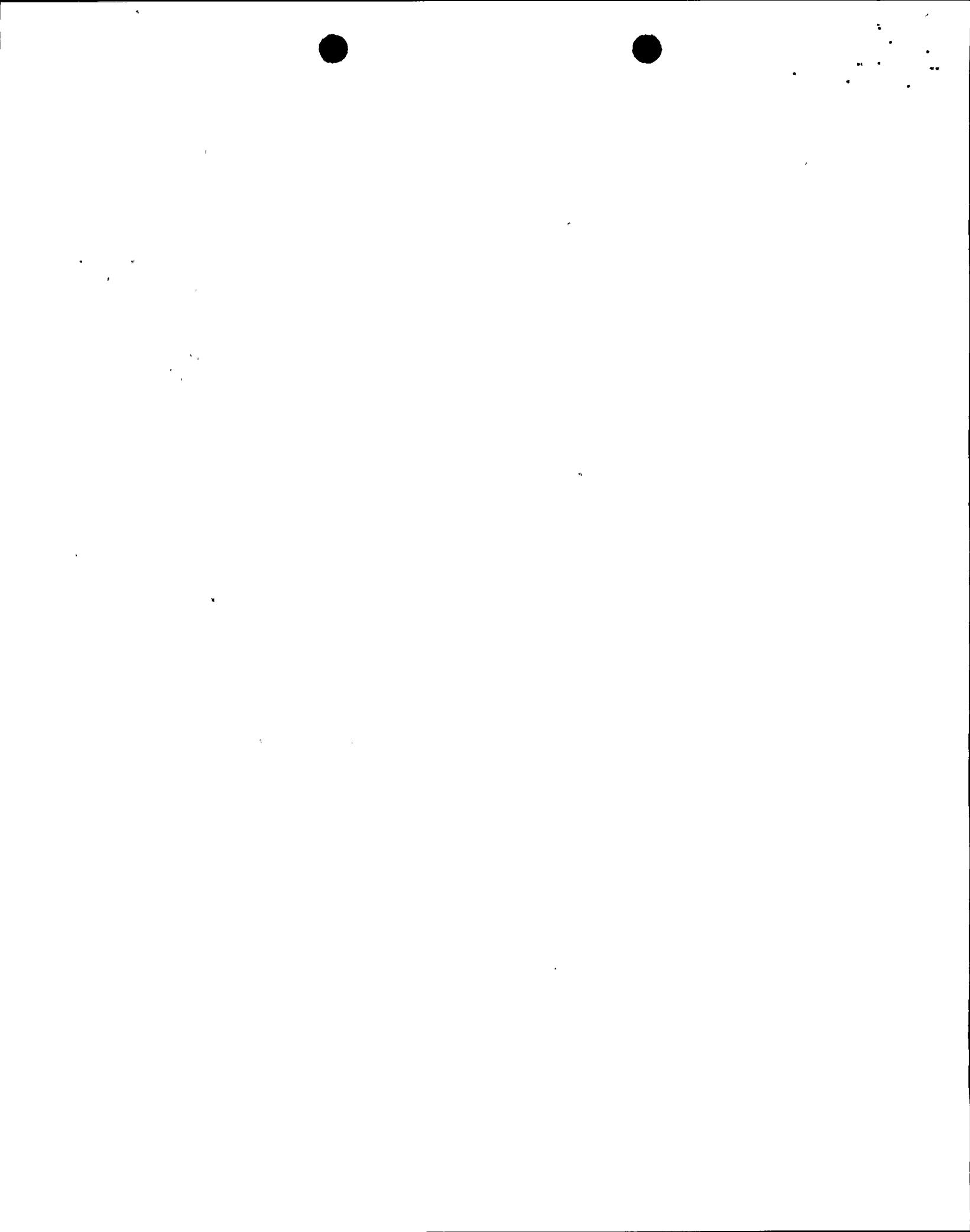


HEIGHT (FEET)	BOL W(z)
* 0.0000	1.0000
* 0.2000	1.0000
* 0.4000	1.0000
* 0.6000	1.0000
* 0.8000	1.0000
* 1.0000	1.0000
* 1.2000	1.0000
* 1.4000	1.0000
* 1.6000	1.0000
* 1.8000	1.0000
2.0000	1.3085
2.2000	1.2792
2.4000	1.2503
2.6000	1.2214
2.8000	1.1900
3.0000	1.1721
3.2000	1.1653
3.4000	1.1613
3.6000	1.1667
3.8000	1.1696
4.0000	1.1674
4.2000	1.1624
4.4000	1.1572
4.6000	1.1523
4.8000	1.1467
5.0000	1.1400
5.2000	1.1324
5.4000	1.1241
5.6000	1.1186
5.8000	1.1288
6.0000	1.1424
6.2000	1.1528
6.4000	1.1625
6.6000	1.1707
6.8000	1.1789
7.0000	1.1886
7.2000	1.1985
7.4000	1.2059
7.6000	1.2120
7.8000	1.2166
8.0000	1.2197
8.2000	1.2214
8.4000	1.2215
8.6000	1.2200
8.8000	1.2211
9.0000	1.2227
9.2000	1.2285
9.4000	1.2461
9.6000	1.2740
9.8000	1.3023
10.0000	1.3293
* 10.2000	1.0000
* 10.4000	1.0000
* 10.6000	1.0000
* 10.8000	1.0000
* 11.0000	1.0000
* 11.2000	1.0000
* 11.4000	1.0000
* 11.6000	1.0000
* 11.8000	1.0000
* 12.0000	1.0000

Figure 3

Load Follow W(z) at 150 MWD/MTU as a Function of Core Height

* Top and Bottom 15% excluded as per Technical Specification 4.2.2.2.g.



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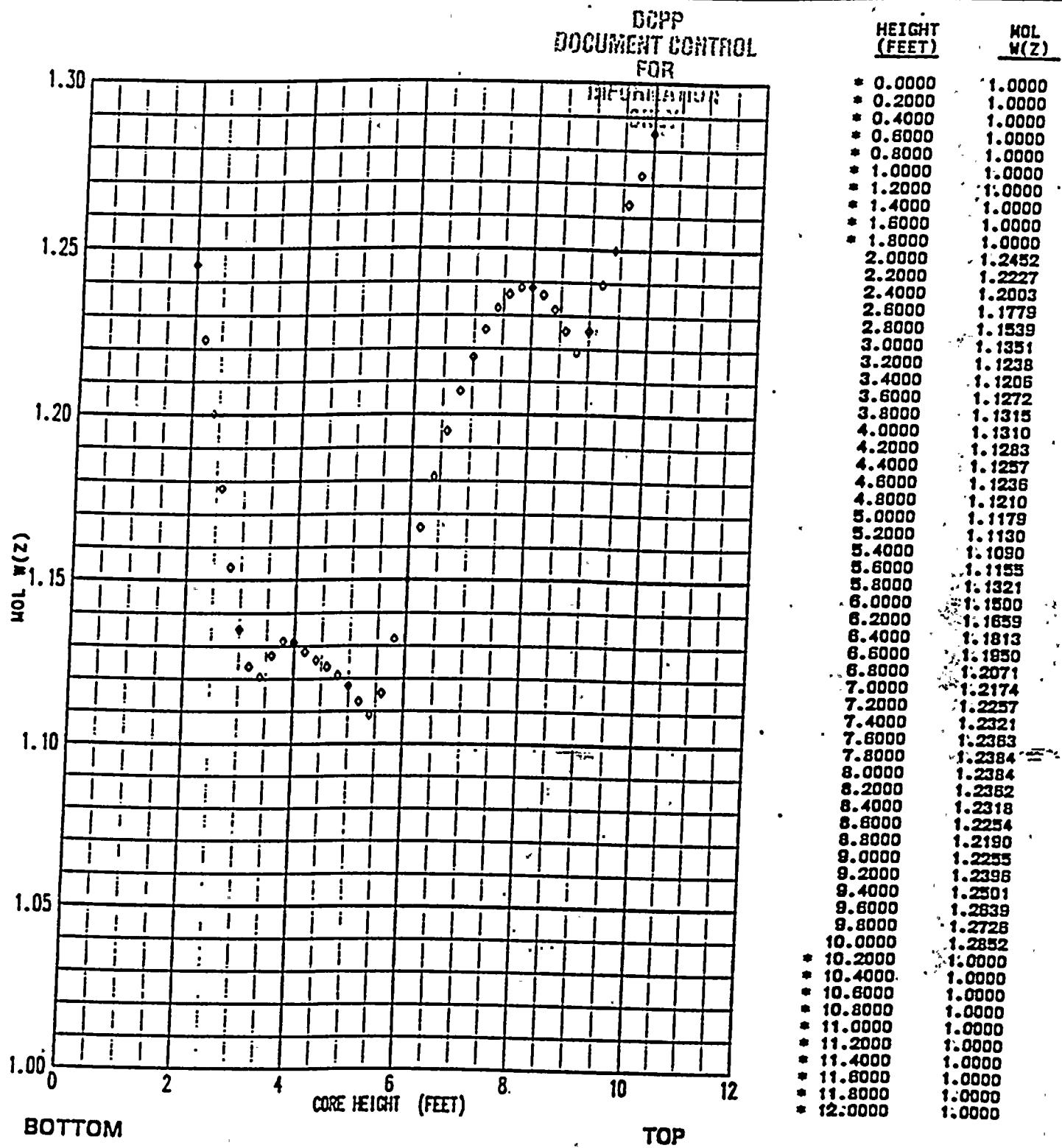
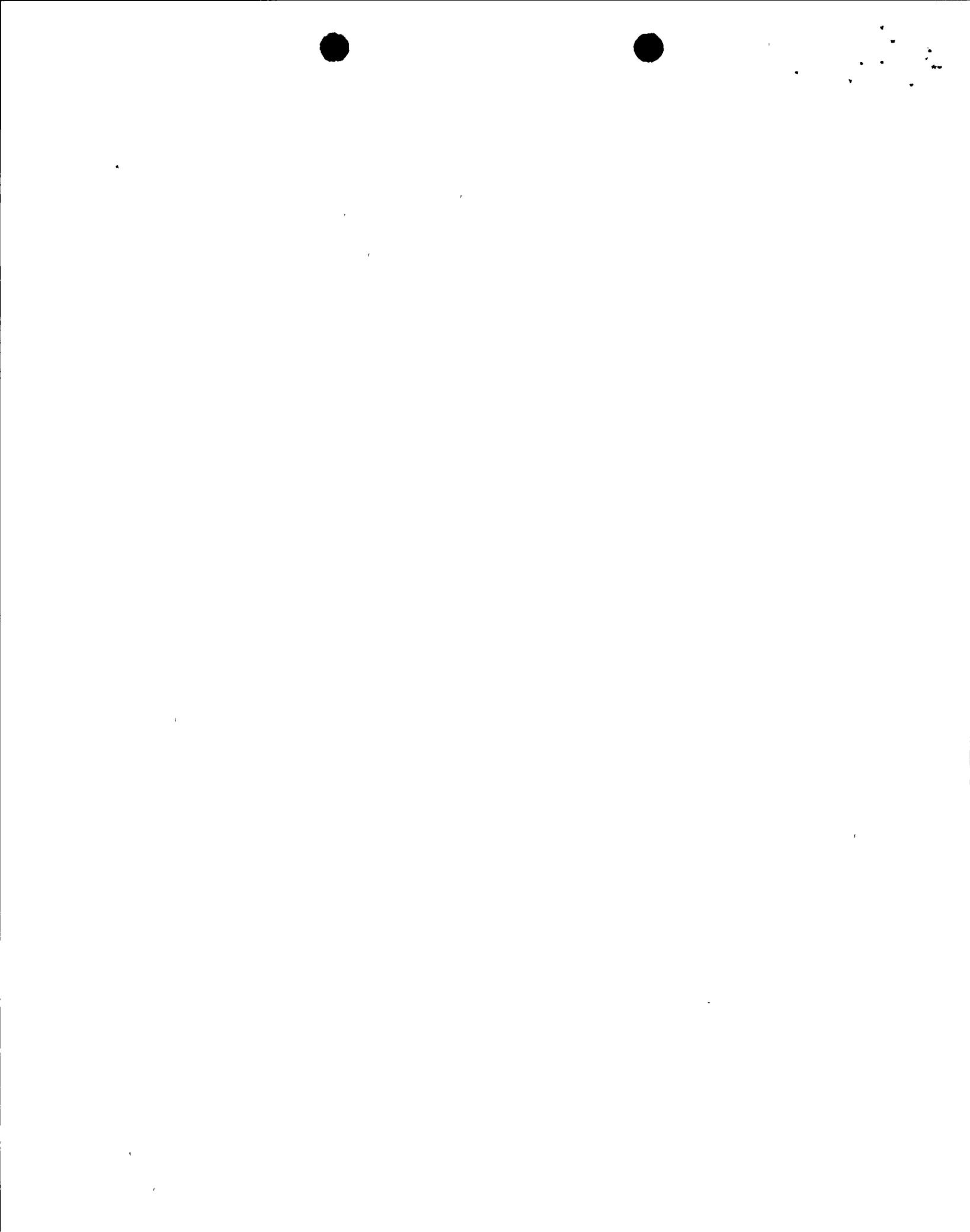


Figure 4

Load Follow W(z) at 8000 MWD/MTU as a Function of Core Height

* Top and Bottom 15% excluded as per Technical Specification 4.2.2.2.g.



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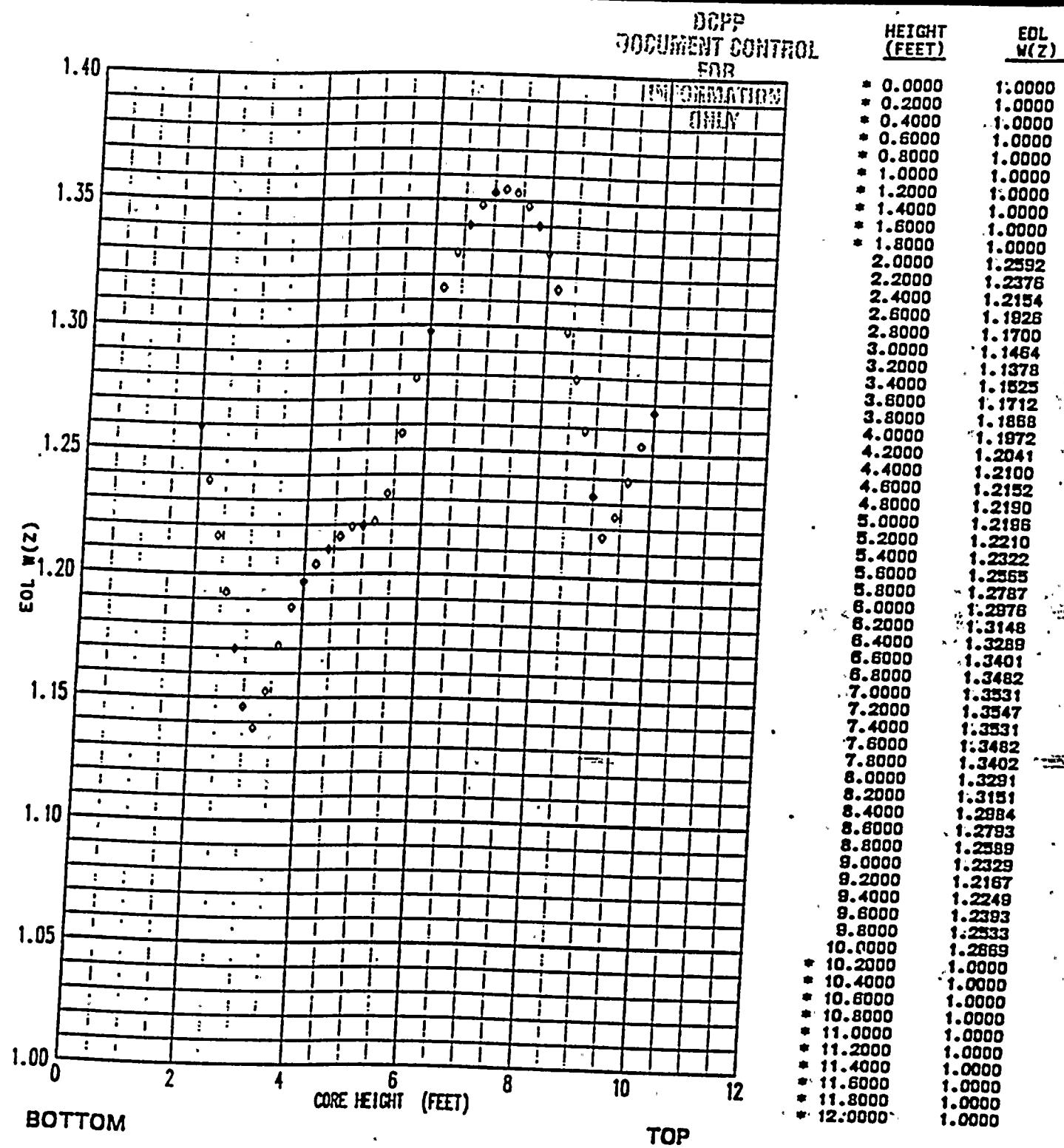


Figure 5

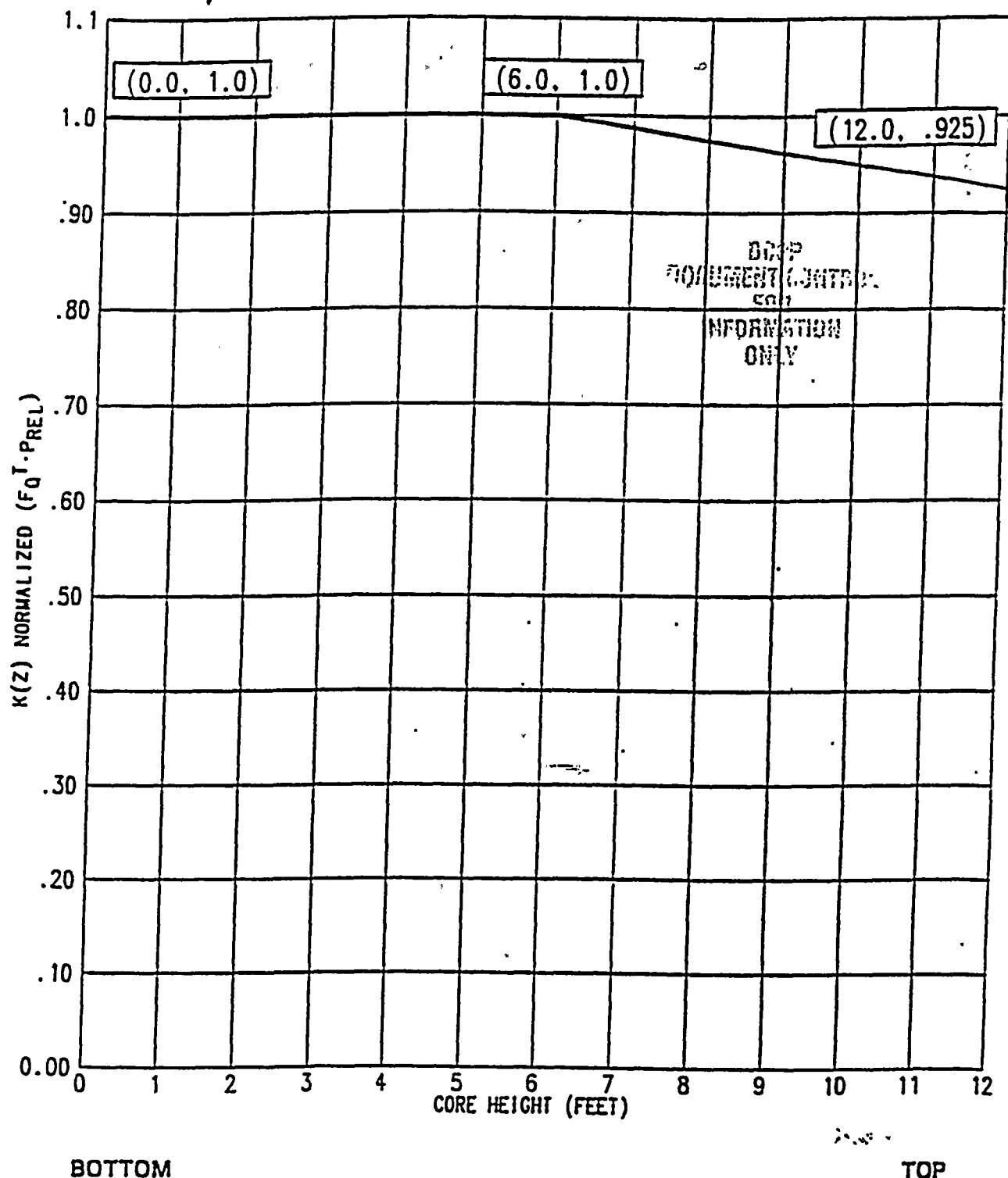
Load Follow W(z) at 18000 MWD/MTU as a Function of Core Height

* Top and Bottom 15% excluded as per Technical Specification 4.2.2.2.g.



TITLE: COLR FOR DIABLO CANYON UNIT 2 CYCLE 6

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BOTTOM

TOP

Figure 6

$K(z)$ - Normalized $F_Q(z)$ as a Function of Core Height

