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SUBJECT: Forwards Rev 2 to Surveillance Test Procedure STP M=78A, "Snubber Visual Insp." Snubber surveillance & testing program required by IE Bulletin 81=01 scheduled to begin mid Feb & will be complete by end of Mar 1985.

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JAMES D. SHIFFER
VICE PRESIDENT
NUCLEAR POWER GENERATION

February 15, 1985

PGandE Letter No.: DCL-85-066

Mr. George W. Knighton, Chief Licensing Branch No. 3 Division of Licensing Office of Nuclear Reactor Regulation U. S. Nuclear Regulatory Commission Washington, D.C. 20555

Re: Docket No. 50-323
Diablo Canyon Unit 2
Inspection of Mechanical Snubbers

Dear Mr. Knighton:

During the NRC Staff Unit 2 piping audit conducted January 14-17, 1985, the Staff commented on PGandE's Temporary Procedure TP TD-8402, "Visual Inspection of Mechanical Snubbers," which was provided in PGandE letter DCL-84-390, dated December 28, 1984. Specifically, in the letter to PGandE dated January 31, 1985 (Attachment 3, Item 6), the Staff noted the procedure "...neglected to supply requirements for the snubber 'as-installed', including the connections to the supporting structure and the supported component."

Temporary Procedure TP TD-8402 was approved by PGandE and issued in April 1984 to comply with and satisfy the visual examination and operability test requirements of IE Bulletin No. 81-01. The Staff's concerns about other components associated with safety-related snubbers will be addressed in the Unit 2 Technical Specifications, Section 3/4.7.7, "Snubbers, Surveillance Requirements." The visual inspection acceptance criteria specifically address snubber operability, attachments to the foundation or supporting structures, and fasteners for attachment of the snubber to the component and to the snubber anchorage. The Technical Specification requirements will be implemented through Surveillance Test Procedure, STP M-78A, "Snubber Visual Inspection," which is enclosed.

The Unit 2 snubber surveillance and testing program required by IE Bulletin No. 81-01 is scheduled to begin mid-February and will be complete by the end of March 1985. In accordance with the bulletin, a final report, signed under

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Mr. G. W. Knighton PGandE Letter No. DCL-85-066 February 15, 1985 Page 2

oath or affirmation, will be sent to the Staff within 30 days after the inspection and testing have been completed.

Kindly acknowledge receipt of this material on the enclosed copy of this letter and return it in the enclosed addressed envelope.

Sincerely,

or J. D. Shiffer

Enclosure

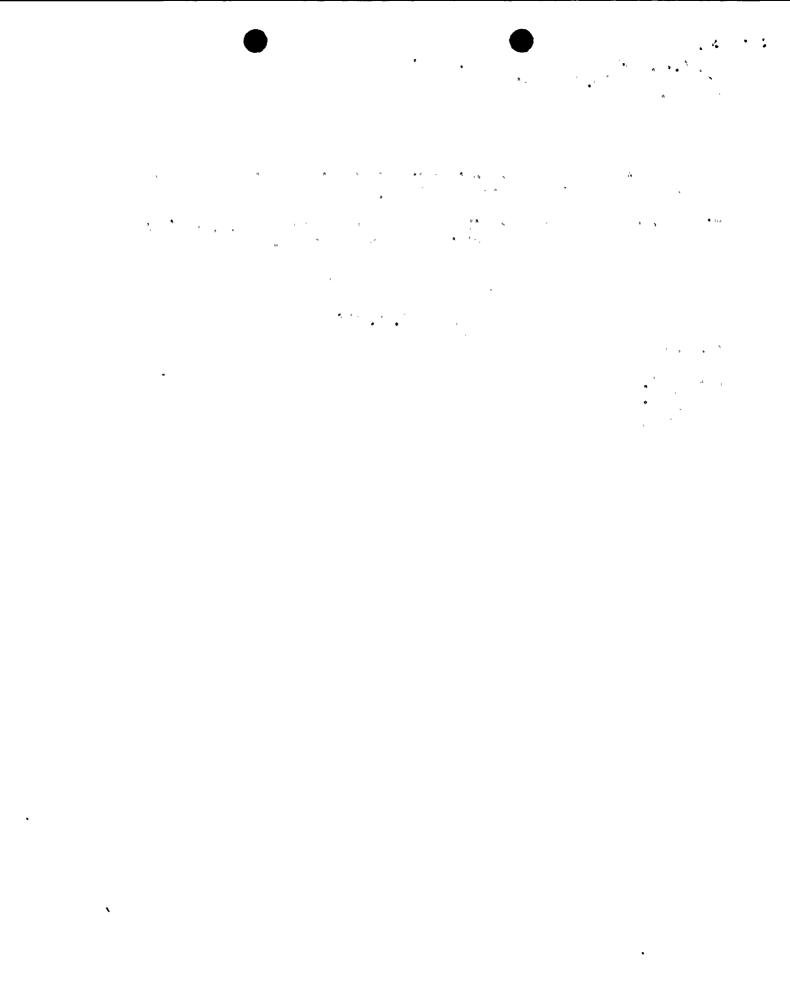
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cc: R. T. Dodds

J. B. Martin

H. E. Schierling

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