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June 1, 1978

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Region V
U. S. Nuclear Regulatory Commission
Walnut Creek Plaza, Suite 202
1990 N. California Boulevard
Walnut Creek, California 94596

Re: Dockets 50-275 and 50-323
Diablo Canyon Units 1 and 2

Dear Mr. Engelken:

On May 3, 1978, the NRC issued a Notice of Violation to PGandE identifying a construction activity at Diablo Canyon not in full conformance with NRC requirements. In accordance with 10 CFR 2.201, this report states the action taken to correct the discrepancy and to prevent recurrence.

The notice identified a number of deviations from an onsite contractor's weld rod control procedure. The procedure limited rod issue to four-hour intervals and required maintenance of documentation to verify compliance with the requirement. In one instance the weld rod was returned within the four-hour limit; however the return was not documented. In five other instances the rod was not returned within four hours. Work performed with this rod is not suspect since weld quality has been verified by ultrasonic inspection allowed by weld rod versus weld traceability documentation.

At the time the violation was noted weld rod control was administered by a craft foreman. The contractor has modified the administration of the weld rod control procedure. Weld rod control and accountability are now accomplished by only Quality Control personnel. This change will prevent a recurrence.

Very truly yours,

Philip A. Crane, Jr.

CC: Director
Office of Inspection and Enforcement
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555
Service List