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DUKE POWER COMPANY OCONEE NUCLEAR STATION OCONEE 3, CYCLE 10 STARTUP TESTING REPORT

Part I Zero Power Physics Test

Part II Power Escalation Test

Prepared By: T. Preston Gillespie

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STARTUP TESTING REPORT

PART I 🚬 🕐

ZERO POWER PHYSICS TEST

1.0 Introduction and Summary

The Oconee 3 Cycle 10 Zero Power Physics Test (ZPPT) was conducted during 3/21/87 - 3/30/87 per Station Procedure TT/3/A/0711/10. The purpose of this testing was to verify the nuclear parameters upon which the Oconee 3 Cycle 10 safety analysis and Technical Specifications are based.

The ZPPT measurements were made with reactor power controlled between 2.0 x 10^{-10} amps and 8.8 x 10^{-8} amps on the intermediate range instrumentation; reactivity insertions were maintained < \pm 1800 µp. RCS pressure and temperature were maintained at ~ 2155 psig and ~ 532°F, respectively.

The following nuclear parameters were measured:

- (a) All rods out boron concentration (See Enclosure 1.0)
- (b) Integral rod worth for CRA groups 5, 6, and 7 (See Enclosure 2.0)
- (c) Differential boron worth (See Enclosure 1.0)
- (d) Temperature and moderator coefficients of reactivity (See Enclosure 5.0)

The plant computer was used to record RC pressure, RC temperature, intermediate range NI power levels, and control rod positions. Reactivity was calculated by the plant computer and output to a chart recorder.

On 3/30/87 at 1010, ZPPT was declared complete. All acceptance criteria were met.

2.0 Approach to Critical

The initial RCS heatup following the refueling outage began on 3/22/87. Hot shutdown was reached on 3/28/87 at 1920. Source range count rates were recorded and 1/M (inverse multiplication) vs RC temperature plots were generated throughout heatup.

Rod withdrawal for the Control Rod Drive Trip Time Test began at 0255 on 3/29/87. 1/M vs. withdrawn rod worth plots were maintained. The RCS boron concentration had been adjusted to approximately the all-rods-out critical concentration, but CR Group 7 reached 100% wd without criticality being achieved. Groups 1-7 were tripped at 0600 to complete this test. The trip time test was preformed at 535°F and 2181 psig, and the maximum rod trip time was 1.236 seconds.

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Based on the 1/M plots generated during the initial rod pull, a boron adjustment was calculated and made to allow for criticality at all-rods-out. CR Groups 1-7 were withdrawn again beginning at 1100 on 3/29/87. Criticality was established on 3/29/87 at 1230 with Groups 1-7 at 100% wd and Group 8 at 51% wd.

3.0 Pre-Physics Measurements

After establishing steady conditions with the reactor critical, NI overlap was observed and recorded, and the point of adding sensible heat was determined. From the sensible heat determination, the upper testing limit on the intermediate range NIs (as indicated on the Control Room Chart) was established for ZPPT.

An on-line OAC reactimeter checkout* was then performed by making reactivity insertions of about \pm 500, \pm 1200, and \pm 1800 µp and measuring the associated doubling times. These doubling times were input to an off-line reactivity calculation and the results were then compared to the on-line reactivity values.

*NOTE:

An off-line OAC reactimeter checkout was performed during RCS heatup. This checkout verified correct calculational and chart recorder response to three test cases in which simulated power ramps were input via floppy discs.

4.0 Physics Testing

A. All Rods Out Boron Concentration Measurement

The RCS equilibrium boron concentration was measured with Groups 1-7 at 100% wd and CR Group 8 at 51% wd. The control rods were moved to their all-rods-out position (Gps. 1-7 @ 100% wd, Gp. 8 @ 35% wd) and the associated reactivity change was converted to ppmB. All Rod Out Boron concentration was then calculated.

B. Reactivity Coefficient Measurements

The temperature coefficient measurement was made while maintaining equilibrium boron concentration in the RCS, with CR Group 7 withdrawn to 89% wd and with CR Group 8 at 35% wd. This measurement was made by varying RCS temperature by about 10°F and observing the associated reactivity change. The change in reactivity was divided by the change in RCS temperature to calculate the temperature coefficient. The measured temperature coefficient was corrected for the difference in RCS average test temperature and reference temperature (532°F). The moderator coefficient was calculated by subtracting the calculated isothermal Doppler coefficient from the measured temperature coefficient.

C. <u>Control Rod Group Integral Worths and Differential Boron Worth</u> Measurement

The worths of Groups 5, 6, and 7 were measured by steadily deborating the RCS and compensating for the resulting positive reactivity ramp by inserting (in discrete steps of ~ - $800 \ \mu\rho$) the control rods from 100% wd on Group 7 to 0% wd on Group 5 (with <u>no</u> rod overlap). The reactivity changes resulting from the discrete control rod insertions were summed for each group to obtain the group integral worth.

The differential boron worth was calculated by dividing the total rod worth inserted during the rod worth measurements by the corresponding change in RCS boron concentration. The initial value for the boron concentration was recorded at critical equilibrium conditions. The final values of boron concentration and reactivity were recorded as they were approaching steady-state at a rate of less than 80 μ p/minute.

PART II

POWER ESCALATION TEST

1.0 Introduction and Summary

The Oconee 3 Cycle 10 Power Escalation Test was performed between 3/30/87 and 4/23/87 per Station Procedure TT/3/A/0811/10. Testing was performed at 13%, 72% and 100% Full Power (FP) to verify the nuclear parameters upon which the Oconee 3 Cycle 10 safety analysis and Technical Specifications are based. The following tests and verifications were performed:

- (A) Initial Core Symmetry Check @ 14% FP
- (B) NSS Heat Balance (including RCS flow measurement at 100% FP) @ 14% FP, 72% FP, and 100% FP (See Enclosure 6.0)
- (C) Incore Detector Checkout @ 72% FP and 100% FP
- (D) Power Imbalance Detector Correlation Slope Measurement @ 72% FP
- (E) Core Power Distribution @ 72% FP and 100% FP (See Enclosures 3.0-3.3 and 4.0)
- (F) All Rods Out Critical Boron Concentration @ 100% FP

Due to high turbine vibrations, the unit went to hot shutdown for turbine balancing on 3/30/87. Upon return to 13% F.P., all testing at this power level was repeated.

The unit reached 13% FP at 1448 on 4/13/87. Testing at this power level was completed that same day.

The unit reached 72% FP at \sim 1351 on 4/16/87. Testing at this power level was completed by 1009 on 4/17/87.

2.0 NSS Heat Balance/RC Flow Verification

Off-line secondary and primary heat balances were performed at 14% (primary only), 72% and 100% FP. These tests verified the accuracy of CTPA, the on-line plant computer program which performs primary and secondary heat balances. The plant computer was used to average heat balance data (flows, temperatures, pressures, etc.) for 15 minutes. This data was input into the off-line heat balance programs and the results were compared to CTPA averages for the same period.

At full power, an off-line program was used to calculate RC flow based on a secondary heat balance and measured primary loop enthalpy changes. This demonstrated that the RC flow rate was above that assumed in the core design (106.5% design flow) and below that which could cause core lift at 375°F (114.5% design flow). After establishing the primary flow rate at full power, the plant computer flow constants (used to calculate flow from the primary ΔP instrumentation) were normalized. Slope and reference flow constants for the ΔT power indication were then normalized, based on secondary heat balance.

3.0 Core Power Distribution

Core Power Distribution tests were conducted at 72% and 100% FP. These tests verified that reactor power imbalance, quadrant power tilt, minimum DNBR, maximum LHR and radial/total power peaks did not exceed their respective specified limits. An initial Core Symmetry Check was performed at 14% FP.

Specific checks were made as follows:

Incore imbalance was compared to the error adjusted imbalance LOCA limit curve and was verified to be within specified limits (based on Tech. Spec. 3.5.2.7).

The maximum positive quadrant power tilt was verified to be less than the error adjusted LOCA limit (based on Tech. Spec. 3.5.2.4).

The maximum LHR was verified to be within the LOCA limit maximum allowable heat rate (per Reload Report DPC-RD-2008, Rev. 1).

The worst case minimum DNBR and maximum LHR, when extrapolated to the overpower trip, were verified to be within the fuel melt limits (per Technical Specification 2.1). This extrapolation was not required for Low Power Testing.

Prior to performing the radial and total peaking factor comparisons, PT/0/A/0302/06 (Review and Control of Incore Neutron Detector Signals) was performed to identify erroneous SPND signals. This test was performed at 14% FP as part of Core Symmetry Verification, and at 72% FP and 100% FP as directed in the Incore Detector Checkout.

The radial and total peaking factors were measured and compared to the predicted values at 72% and 100% FP. The following acceptance criteria were applied:

(a) % Deviation = $\frac{(Predicted - Measured)}{Measured} \times 100$

< ± 15% for radial peaking factors

 \pm 20% for total peaking factors (recommended maximum deviation - not an acceptance criterion)

(b) Largest Peak % deviation = $\frac{\text{LMP} - \text{LPP}}{\text{LMP}} \times 100$

< + 5.0% for radial peaking factors

+ 7.5% for total peaking factors

Where:

LMP is the largest measured peaking factor LPP is the largest predicted peaking factor

(C) The <u>full core</u> root mean square radial peaking factor deviation (RMS) for all core locations with <u>operable</u> incore detector strings was limited as follows:

$$RMS = \sum_{i=1}^{n} \frac{[(PP_{i} - MP_{i})^{2}]}{\frac{1}{2}} \leq 7.5\%$$

Where:

PP = Predicted radial peaking factor MP = Measured radial peaking factor n = Total number of operable incore detector strings

(String 41 was inoperable for both 72% and 100%.)

4.0 Power Imbalance Detector Correlation

The Power Imbalance Detector Correlation Test was performed at 72% FP. The purpose of this test was to measure the outcore to full incore power imbalance correlation slopes for NI Channels 5, 6, 7, and 8; and to verify these slopes to be equal to or greater than 0.95.

The incore/outcore imbalance correlation slope for each NI Channel (5-8) was determined by a least squares fit of outcore to incore imbalance indications. A total of 33 incore imbalance points which ranged between -10.12% and +8.01% were used. All the slopes were verified to be greater than 0.95.

The correlation slopes for NI Channels (5-8) were calculated to be 1.084, 1.137, 1.114 and 1.103 respectively. The differential amp gain settings for NI Channels (5-8) were 3.94, 4.22, 3.67 and 3.94 respectively.

5.0 Reactivity Coefficients at Power

Per the Oconee Generic Startup Physics Test Program (May 1986 reissue), testing for measurement of reactivity coefficients at power is no longer required.

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STARTUP REPORT

ENCLOSURE 1.0

ARO AND DIFFERENTIAL BORON WORTH RESULTS

PARAMETER	CONDITIONS	MEASURED VALUE	PREDICTED VALUE	DEVIATION**	ACCEPTANCE CRITERIA
All Rods Out Boron Conc.	Gp 7 @ 100% wd Gp 8 @ 35% wd*	1709 ppmB	1750 ppmB	- 41 ppmB	Predicted ± 50 ppmB
Differential Boron Worth	1508 ppmB Average During Measurement	- 0.9551%Δk, per 100 ppmB	/k - 0.8733% Δk per 100 ppmB	/k - 8.57%	Measured more posi- tive than -1.33% Δk/k per 100 ppmB and
	Initial: Gp 7 @ 89% wd, Gp 8 @ 35% wd		. ·		±15% deviation from predicted
· · · ·	1692 ppm		· . · · ·		
	Final: Gp 4 @ 100% wd, Gp 5 @ 0% wd, Gp 8 @ 35% wd 1323 ppm				

*Initial Critical Equilibrium: Gp 7 @ 100% wd, Gp 8 @ 51% wd, 1710 ppmB

**% Deviation = <u>predicted - measured</u> x 100 measured

STARTUP REPORT

ENCLOSURE 2.0

INTEGRAL GROUP ROD WORTH MEASUREMENTS

PARAMETER	MEASURED VALUE (% Δk/k)	PREDICTED VALUE (% Δk/k)	DEVIATION* (%)	ACCEPTANCE CRITERION
Gp 7 Integral Worth	- 0.9005	- 0.864	- 4.05	± 15% Deviation
Gp 6 Integral Worth	- 1.160	- 1.182	+ 1.90	± 15% Deviation
Gp 5 Integral Worth	- 1.480	- 1.466	- 0.95	± 15% Deviation
Gp 5-7 Integral Worth	- 3.541	- 3.512	- 0.81	± 10% Deviation

* % Deviation = $\frac{\text{predicted} - \text{measured}}{\text{measured}} \times 100$

STARTUP REPORTS

ENCLOSURE 3.0

RADIAL PEAKING FACTORS AT 72% FP

	8	9	10	11	12	13	14	15
	1.02	1,19	1.08	1.10	1.04	1.27	1.07	.53
	.98	1.20	1.09	1.10	.99	1.22	1.09	.57
	-4.0%	. 4%	.5%	.2%	-4.6%	-3.8%	2.1%	7.0%
	.	1.08	1.22	1.10	1.25	1.25	1.16	.53
	K	1.10	1.26	1.08	1.20	1.24	1.24	.53
		1.5%	3.6%	-1.6%	-3.7%	2%	6.7%	9%
			1.23	1.27	1.03	1.25	.93	. 36
		L	1.28	1.22	.98	1.27	.98	.36
			3.8%	-4.2%	-4.6%	2.0%	5.6%	.3%
			· - · · · · · · · · · · · · · · · · · ·	1.07	1.24	1.12	.68	· · · · ·
			М	1.02	1.19	1.11	.68	
		÷		-4.4%	-3.9%	-1.6%	. 4%	
	MEAS		•	ļ	.00	1.04	.43	- . .
	PRED			N	1.13	1.05	. 44	
	% DEV				.0%	1.1%	2.6%	
					1	.53		_]
DEV	= ((PRE)	D-MEAS)/M	EAS)*100%		0	.54		
						2.3%		
					, ·	⊢	J	
				Core	Conditions	\$		-

Core Conditions

Measured

Power	71.02	%FP
Group 5	100	%wd
Group 6	100	‰wd
Group 7	88	%wd
Group 8	42	‰wd
Imbalance	- 1.36	%FP
Burnup	1.59	EFPD
RCS Boron	1319	ppmB
Incore tilt	ī.	
WX:	.94 XY:	: +.65
YZ: +	.78 ZW:	:49

The highest % Deviation is 7.0% at location H-15. The highest measured radial peak is 1.27 at location L-11 and H-13. The largest peak % Deviation is -0.2%. The full core RMS % Deviation is 3.69% with 51 operable detectors.

Predicted

75.0

100

100

92

35

3

- 2.04 %FP

%FP

‰wd

‰wd

‰wd

%wd

EFPD

ppmB

Power

Group 5

Group 6

Group 7

Group 8

Burnup

Imbalance

RCS Boron 1267

STARTUP REPORTS

ENCLOSURE 3.1

TOTAL PEAKING FACTORS AT 72% FP

	8	9	10	11	12	13	14	15
H	1.16 1.14 -2.0%	1.37 1.40 2.1%	1.25 1.25 .1%	1.25 1.27 1.6%	1.26 1.15 -8.7%	1.47 1.42 -3.1%	1.25 1.29 2.9%	.61 .66 8.4%
	K	1.22 1.27 3.9%	1.44 1.48 2.9%	1.27 1.25 -1.5%	1.46 1.40 -3.5%	1.45 1.45 2%	1.37 1.47 7.0%	.61 .61 .5%
		L	1.40 1.48 5.6%	1.49 1.42 -4.3%	1.22 1.16 -4.4%	1.46 1.49 2.0%	1.08 1.14 6.0%	.43 .43 -1.2%
•			M	1.23 1.17 -4.9%	1.46 1.39 -4.3%	1.31 1.29 -1.8%	.79 .80 .6%	F
	MEAS PRED % DEV			N	.00 1.35 .0%	1.23 1.25 2.0%	.51 .52 2.2%	
% DEV	/ = ((PRE	— D-MEAS)/M	EAS)*100%		0	.63 .65 2.5%		4

Core Conditions

Measured

Power Group 5 Group 6 Group 7 Group 8 Imbalance Burnup RCS Boron	75.0 100 92 35 - 2.0 3 1267	%wd %wd %wd %wd	Power Group 5 Group 6 Group 7 Group 8 Imbalance Burnup RCS Boron Incore til	1319 t	%wd %wd %wd %FP EFPD ppmB
			WX: - YZ: +	.94 XY	: +.65 :49

The highest % Deviation is 8.7% at location H-12. The highest measured total peak is 1.49 at location L-11. The largest peak % Deviation is -0.1%. The full core RMS % Deviation is 4.84% with 51 operable detectors.

Predicted

STARTUP REPORTS

ENCLOSURE 3.2

RADIAL PEAKING FACTORS AT 100% FP

	8	9	10	11	12	13	14	15
Н	1.02 .98	1.19 1.19 2%	1.08 1.09	1.10 1.10	1.04	1.27 1.22 -4.2%	1.07 1.09 2.0%	.53 .57 5.9%
	-3.7%	. 3%	.6%	7%	-5.3%	-4.2%	1.16	.53
	K	1.08 1.10 1.6%	1.22 1.26 3.4%	1.08	1.20 -3.8%	1.24	1.23	.53 .0%
	•	L	1.23 1.27 3.3%	1.26 1.22 -3.6%	1.02 .99 -3.9%	1.24 1.26 2.0%	.93 .98 5.6%	.36 .37 1.7%
			M	1.07 1.02 -4.3%	1.23 1.19 -3.6%	1.12 1.11 -1.3%	.68 .69 1.0%	
	MEAS PRED % DEV	. · · .	·	N	.00 1.13 .0%	1.04 1.05 1.2%	.44 .45 1.4%	-
% DEV	/ = ((PRE	 D-MEAS)/M	EAS <u>)</u> *100%	• [•] •	0	.53 .55 3.2%		i

Core Conditions

Measured

99.67	%FP
100	%wd
100	%wd
. 90	%wd
32	%wd
- 4.37	%FP
3.59	EFPD
1210	ppmB
:	
.90 XY	: +.25
L.00 ZW	:35
	100 100 .90 32 - 4.37 3.59 1210 .90 XY

100.0 Power %FP Group 5 100 %wd Group 6 100 %wd 92 Group 7 ‰wd Group 8 35 %wd - 5.11 %FP Imbalance 4 EFPD Burnup RCS Boron 1208 ppmB

Predicted

The highest % Deviation is 6.3% at location K-14. The highest measured radial peak is 1.27 at location H-13. The largest peak % Deviation is -0.1%. The full core RMS % Deviation is 3.59% with 51 operable detectors.

STARTUP REPORTS

ENCLOSURE 3.3

TOTAL PEAKING FACTORS AT 100% FP

8	9	10	11	12	13	14	15
1.16	1.36	1.24	1.23	1.23	1.46	1.24	.61
1.14	1.40	1.25	1.27	1.15	1.42	1.28	.66
-1.5%	2.9%	.6%	3.4%	-6.6%	-2.9%	3.1%	8.4%
L	1.22	1.42	1.26	1.44	1.43	1.35	.61
K	1.27	1.48	1.26	1.42	1.44	1.46	.62
	3.9%	4.2%	.0%	-1.3%	. 8%	8.4%	.8%
	L	1.39	1.47	1.19	1.43	1.07	. 43
•	L	1.47	1.43	1.19	1.50	1.14	.43
		6.0%	-2.2%	.2%	4.5%	7.0%	.2%
			1.21	1.44	1.30	. 79	
		· M	1.18	1.40	1.29	.79	
		•	-2.6%	-2.4%	8%	. 4%	
MEAS				.00	1.22	.51	
PRED			N	1.36	1.26	.52	
% DEV				.0%	3.2%	2.4%	
				I	.61	· · · · · · · · · · · · · · · · · · ·	
DEV = ((PRE)	D-MEAS)/M	EAS)*100%		0	.65	· ·	
					6.1%		

Core Conditions

Measured

Power	99.67	%FP
Group 5	100	%wd
Group 6	100	%wd
Group 7	90	%wd
Group 8	32	%wd
Imbalance	- 4.37	%FP
Burnup	3.59	EFPD
		ppmB
Incore tilt	2 - 1 2 - 1	
WX: -	.90 XY	: +.25
YZ: +1	.00 ZW	: -,35

Power 100.0 %FP Group 5 100 %wd Group 6 100 %wd Group 7 92 %wd 35 Group 8 %wd Imbalance - 5.11 %FP Burnup 4 EFPD RCS Boron 1208 ppmB

Predicted

The highest % Deviation is 8.4% at location K-14. The highest measured total peak is 1.47 at location L-11. The largest peak % Deviation is -2.2%. The full core RMS % Deviation is 4.98% with 51 operable detectors.

STARTUP REPORT

ENCLOSURE 4.0

CORE POWER DISTRIBUTION DATA SUMMARY AT

IMPT AND FPT PLATEAUS

Power Level (% FP)	Burnup (EFPD)	Gp6/7/8 Positions (% wd)	Boron CONC (ppmB)	Incore Imbalance (% FP)	Incore Tilt WX/XY YZ/ZW (%)	Min. DNBR	Extrapolated* Worst Case Min. DNBR	Max. LHR (kw/ft)	Extrapolated* Worst Case Max. LHR (kw/ft)
71	1.6	100/88/42	1319	-1.36	-0.94/0.65 0.78/-0.49	5.16	3.16	8.233	12.19
100	3.6	100/90/32	1210	-4.37	-0.90/0.25 1.00/-0.35	3.49	2.88	11.832	12.22

*NOTE: Extrapolated to 105.5% FP

OCONEE 3 CYCLE 10 STARTUP REPORT ENCLOSURE 5.0 REACTIVITY COEFFICIENTS

PARAMETER	CONDITIONS	MEASURED VALUE	PREDICTED VALUE	ACCEPTANCE CRITERION	•
Hot Zero Power Temperature Coefficient (ARO)	T = 537°F Gp ^v 7 @ 89% wd Gp 8 @ 35% wd 1702 ppmB	+1.90 x 10 ⁻⁵ Δk/k/°F	+1.1 x 10 ⁻⁵ Δk/k/°F	Predicted ± 0.3 x 10 ⁻⁴ ∆k/k per °F	
Hot Zero Power Moderator Coefficient (ARO)	derator Gp ^{av} 7 @ 89% wd efficient Gp 8 @ 35% wd		+2.63 x 10 ⁻⁵ Δk/k/°F	Predicted ± 0.3 x 10 ⁻⁴ Δk/k per and Measured < + 0.5 x 10 ⁻⁴ Δk/k pe	

STARTUP REPORT

ENCLOSURE 6.0

NSS HEAT BALANCE/RC FLOW VERIFICATION

Test Plateau	Plant Computer On Line Primary Power Level	Plant Computer On Line Secondary Power Level	Plant Computer "Delta Temp" Power Level	Off Line* Calculated Primary Power Level	Off Line* Calculated Secondary Power Level	Plant Computer RC Flow
LPT	12.9	N/A	12.6	13.9	11.6	111.59% D.F.
IMPT	71.1	71.7	71.0	71.4	71.8	111.42% D.F.
FPT	99.2	99.6	99.0	99.3	99.7	110.78% D.F.
FPT (after adjusting constants	s) 99.5	100.0	99.4	99.8	100.1	110.66% D.F.

*Calculated by the off-line secondary heat balance program (POWER)

DUKE POWER COMPANY P.O. BOX 33189 CHARLOTTE, N.G. 28242

HAL B. TUCKER VICE PRESIDENT NUCLEAR PRODUCTION

TELEPHONE (704) 373-4531

July 1, 1987

U. S. Nuclear Regulatory Commission Attention: Document Control Desk Washington, D. C. 20555

Subject: Oconee Nuclear Station, Unit 3 Docket No. 50-287

Dear Sir:

Attached is the Startup Test Report for Oconee Unit 3, Cycle 10. Part I of the report contains Zero Power Physics Test information, and Part II contains power Escalation Test results.

Please contact us if there are any questions regarding this matter.

Very truly yours,

Hal B. Tucker

Hal B. Tucker

WHM/49/sbn

Attachment

xc: Dr. J. Nelson Grace, Regional Administrator U. S. Nuclear Regulatory Commission Region II 101 Marietta Street, NW, Suite 2900 Atlanta, Georgia 30323

Ms. Helen Pastis Office of Nuclear Reactor Regulation U. S. Nuclear Regulatory Commission Washington, D. C. 20555

Mr. J. C. Bryant NRC Resident Inspector Oconee Nuclear Station