




**Design No. 3977A
(Mallinckrodt version)
Licensing Drawings**

Modification No. M914

Title	Modification of Design No. 3977A (Mallinckrodt version) Licensing Drawings	Number	M914
		Issue	Issue A
		File Reference	M914-A-3977A.docx
Compiled	 S Donald	Checked	 S H Bryson
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Drawing No	Revised Issue	Title and Summary of Changes	Reason for Change
1C-7500	C	<u>Cover Sheet for Safkeg HS Design No 3977A - Mallinckrodt version</u> Issue raised from B to C 1C-7500 raised in issue from B to C 0C-7501 raised in issue from B to C 2C-7508 raised in issue from B to C 2C-7509 raised in issue from A to B	The drawing list has been updated to reflect the latest issues of the drawings.
0C-7501	C	<u>Safkeg HS Design No 3977A - Mallinckrodt version</u> Issue raised from B to C Item 8 changed pictorially in line with drawing 2C-7508.	This drawing has been updated to reflect the latest issue of 2C-7508 (see below).
2C-7508	C	<u>HS-50x85-SS Insert Design No 4081</u> Issue raised from B to C Item 4 removed. 4 holes in top of insert replaced by 2 holes. Ref item 3 material: "O-ring I/D 44.2±1mm" was "O-ring I/D 47±1mm". M50x1.5 thread was M52x1.25	The magnetic cap (item 4) has been removed from the insert top (item 1) because it is no longer required by Mallinckrodt. The holes in the top of the insert have been changed in-line with Mallinckrodt pin spanner requirements. The o-ring size & thread size have been altered to increase the wall thickness at the top of the insert body (item 2) in order to make this item easier to manufacture.
2C-7509	B	<u>Snap Ring</u> Issue raised from A to B Ø40.2+2.0/-0.5 was Ø40.2	The tolerance on this dimension has been increased from ±0.5mm (general tolerance) to +2.0/-0.5mm in order to allow enough leeway to ensure that the HS-50x85-SS insert will assemble into the snap ring.