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Serial: HNP-16-085

Attn: Document Control Desk
U.S. Nuclear Regulatory Commission
Washington, DC 20555-0001

Shearon Harris Nuclear Power Plant, Unit 1
Docket No. 50-400/Renewed License No. NPF-63

Subject: Cycle 21 Core Operating Limits Report, Revision 0

Ladies and Gentlemen:

In accordance with Technical Specification (TS) 6.9.1.6.4, Duke Energy Progress, LLC, provides the Shearon Harris Nuclear Power Plant, Unit 1, Cycle 21 Core Operating Limits Report, Revision 0.

This document contains no regulatory commitments. Please refer any questions regarding this request to John Caves, Regulatory Affairs Manager, at (919) 362-2406.

Sincerely,

Benjamin C. Waldrep

Enclosure: Cycle 21 Core Operating Limits Report, Revision 0

cc: Mr. M. Riches, NRC Resident Inspector, HNP
         Ms. M. Barillas, NRC Project Manager, HNP
         NRC Regional Administrator, Region II

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Docket No. 50-400/Renewed License No. NPF-63

Cycle 21
Core Operating Limits Report
Revision 0

Harris Unit 1 Cycle 21
Core Operating Limits Report - Rev. 0

1.0   CORE OPERATING LIMITS REPORT

This Core Operating Limits Report (COLR) for Shearon Harris Unit 1 Cycle 21 has been prepared in accordance with the requirements of Technical Specification 6.9.1.6.

The Technical Specifications affected by this report are listed below:

3/4.1.1.2	SHUTDOWN MARGIN - Modes 3, 4, and 5
3/4.1.1.3	Moderator Temperature Coefficient
3/4.1.3.5	Shutdown Rod Insertion Limit
3/4.1.3.6	Control Rod Insertion Limits
3/4.2.1	Axial Flux Difference
3/4.2.2	Heat Flux Hot Channel Factor - $F_Q(Z)$
3/4.2.3	Nuclear Enthalpy Rise Hot Channel Factor - $F_{\Delta H}$
3/4.9.1.a	Boron Concentration During Refueling Operations

2.0   OPERATING LIMITS

The cycle-specific parameter limits for the specifications listed in Section 1.0 are presented in the following subsections. These limits have been developed using NRC-approved methodologies specified in Technical Specification 6.9.1.6 and given in Section 3.0.

2.1   SHUTDOWN MARGIN - Modes 3, 4, and 5 (Specification 3/4.1.1.2)

The SHUTDOWN MARGIN versus RCS boron concentration - Modes 3, 4, and 5 is specified in Figure 1.

2.2   Moderator Temperature Coefficient (Specification 3/4.1.1.3)

1.   The Moderator Temperature Coefficient (MTC) limits are:

The Positive MTC Limit (ARO/HZP) shall be less positive than +5.0 pcm/°F for power levels up to 70% RTP with a linear ramp to 0 pcm/°F at 100% RTP.

The Negative MTC Limit (ARO/RTP) shall be less negative than -50 pcm/°F.

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2.2   Moderator Temperature Coefficient (Specification 3/4.1.1.3) (continued)

2.   The MTC Surveillance limit is:

The 300 ppm/ARO/RTP-MTC should be less negative than or equal to
-44.8 pcm/°F.

where: ARO stands for All Rods Out
                HZP stands for Hot Zero THERMAL POWER
                RTP stands for RATED THERMAL POWER

2.3   Shutdown Rod Insertion Limit (Specification 3/4.1.3.5)

Fully withdrawn for all shutdown rods shall be greater than or equal to 225 steps.

2.4   Control Rod Insertion Limit (Specification 3/4.1.3.6)

The control rod banks shall be limited in physical insertion as specified in Figure 2. Fully
withdrawn for all control rods shall be greater than or equal to 225 steps.

2.5   Axial Flux Difference (Specification 3/4.2.1)

The AXIAL FLUX DIFFERENCE (AFD) target band is specified in Figure 3.

2.6   Heat Flux Hot Channel Factor - $F_Q(Z)$ (Specification 3/4.2.2)

1.   The $F_Q(Z)$ Limit as referenced in TS 3.2.2 is:

$F_Q(Z) \leq F_Q^{RTP} * K(Z)/P$ for P > 0.5

$F_Q(Z) \leq F_Q^{RTP} * K(Z)/0.5$ for P $\leq$ 0.5

where:

a.   P = THERMAL POWER/RATED THERMAL POWER

b. F_Q^{RTP} = 2.41 For all Fuel

c.   K(Z) = the normalized $F_Q(Z)$ as a function of core height, as specified in
Figure 4. K(Z) is set equal to 1.0 for all axial elevations.

2.   V(Z) Curves versus core height for PDC-3 Operation, as used in T.S. 4.2.2, are
specified in Figures 5 through 6. The first V(Z) curve (Figure 5) is valid for
Cycle 21 burnups from 0 up to but not including 15000 MWD/MTU. The second
V(Z) curve (Figure 6) is valid for Cycle 21 burnups greater than or equal to
15000 MWD/MTU to a maximum cycle energy of 21935 MWD/MTU.

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2.7 <u>Nuclear Enthalpy Rise Hot Channel Factor</u> - $F_{\Delta H}$ (Specification 3/4.2.3)

$F_{\Delta H} \leq F_{\Delta H}^{RTP} * (1 + PF_{\Delta H} * (1 - P))$

where:

a. P = THERMAL POWER/RATED THERMAL POWER

b. $F_{\Delta H}^{RTP} = F_{\Delta H}$ Limit at RATED THERMAL POWER = 1.66 For all Fuel

c. $PF_{\Delta H}$ = Power Factor Multiplier for $F_{\Delta H}$ = 0.35 For all Fuel

$F_{\Delta H}$ = Enthalpy rise hot channel factor obtained by using the movable incore detectors to obtain a power distribution map, with the measured value of the nuclear enthalpy rise hot channel factor ($F_{\Delta H}^{N}$) increased by an allowance of 4% to account for measurement uncertainty.

2.8 <u>Boron Concentration During Refueling Operations</u> (Specification 3/4.9.1.a)

Through the end of Cycle 21, the boron concentration required to maintain K_{eff} less than or equal to 0.95 is equal to 2222 ppm. Boron concentration must be maintained greater than or equal to 2222 ppm during refueling operations.

3.0 <u>METHODOLOGY REFERENCES</u>

1. XN-75-27(P)(A) (June 1975) and Supplements 1 (September 1976), 2 (December 1977), 3 (November 1980), 4 (December 1985), and 5 (February 1987), "Exxon Nuclear Neutronics Design Methods for Pressurized Water Reactors," Exxon Nuclear Company, Richland, WA 99352. (Not used for Cycle 21.)

   (Methodology for Specification 3.1.1.2 - SHUTDOWN MARGIN - Modes 3, 4, and 5, 3.1.1.3 - Moderator Temperature Coefficient, 3.1.3.5 - Shutdown Bank Insertion Limits, 3.1.3.6 - Control Bank Insertion Limits, 3.2.1 - Axial Flux Difference, 3.2.2 - Heat Flux Hot Channel Factor, 3.2.3 - Nuclear Enthalpy Rise Hot Channel Factor, and 3.9.1 - Boron Concentration).

2. ANF-89-151(P)(A), "ANF-RELAP Methodology for Pressurized Water Reactors: Analysis of Non-LOCA Chapter 15 Events," Advanced Nuclear Fuels Corporation, Richland, WA 99352, May 1992.

   (Methodology for Specification 3.1.1.3 - Moderator Temperature Coefficient, 3.1.3.5 - Shutdown Bank Insertion Limits, 3.1.3.6 - Control Bank Insertion Limits, 3.2.1 - Axial Flux Difference, 3.2.2 - Heat Flux Hot Channel Factor, and 3.2.3 - Nuclear Enthalpy Rise Hot Channel Factor).

3. XN-NF-82-21(P)(A), Revision 1, "Application of Exxon Nuclear Company PWR Thermal Margin Methodology to Mixed Core Configurations," Exxon Nuclear Company, Richland, WA 99352, September 1983.

   (Methodology for Specification 3.2.3 - Nuclear Enthalpy Rise Hot Channel Factor).

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3.0 METHODOLOGY REFERENCES (continued)

4. XN-75-32(P)(A), (April 1975) Supplements 1 (July 1979), 2 (July 1979), 3 (January 1980), and 4 (October 1983), "Computational Procedure for Evaluating Fuel Rod Bowing," Exxon Nuclear Company, Richland, WA 99352.

   (Methodology for Specification 3.2.2 - Heat Flux Hot Channel Factor, and 3.2.3 - Nuclear Enthalpy Rise Hot Channel Factor).

5. EMF-84-093(P)(A), Revision 1, "Steam line Break Methodology for PWRs," Siemens Power Corporation, May 1999.

   (Methodology for Specification 3.1.1.3 - Moderator Temperature Coefficient, 3.1.3.5 - Shutdown Bank Insertion Limits, 3.1.3.6 - Control Bank Insertion Limits, and 3.2.3 - Nuclear Enthalpy Rise Hot Channel Factor).

6. ANP-3011(P), Revision 1, "Harris Nuclear Plant Unit 1 Realistic Large Break LOCA Analysis," as approved by NRC Safety Evaluation dated May 30, 2012, issued August 2011.

   (Methodology for Specification 3.2.1 - Axial Flux Difference, 3.2.2 - Heat Flux Hot Channel Factor, and 3.2.3 - Nuclear Enthalpy Rise Hot Channel Factor).

7. XN-NF-78-44(NP)(A), "A Generic Analysis of the Control Rod Ejection Transient for Pressurized Water Reactors," Exxon Nuclear Company, Richland, WA 99352, October 1983.

   (Methodology for Specification 3.1.3.5 - Shutdown Bank Insertion Limits, 3.1.3.6 - Control Bank Insertion Limits, and 3.2.2 - Heat Flux Hot Channel Factor).

8. ANF-88-054(P)(A), "PDC-3: Advanced Nuclear Fuels Corporation Power Distribution Control for Pressurized Water Reactors and Application of PDC-3 to H. B. Robinson Unit 2," Advanced Nuclear Fuels Corporation, Richland, WA 99352, October 1990.

   (Methodology for Specification 3.2.1 - Axial Flux Difference, and 3.2.2 - Heat Flux Hot Channel Factor).

9. EMF-92-081(P)(A), Revision 1, "Statistical Setpoint/Transient Methodology for Westinghouse Type Reactors," Siemens Power Corporation, July 2000.

   (Methodology for Specification 3.1.1.3 - Moderator Temperature Coefficient, 3.1.3.5 - Shutdown Bank Insertion Limits, 3.1.3.6 - Control Bank Insertion Limits, 3.2.1 - Axial Flux Difference, 3.2.2 - Heat Flux Hot Channel Factor, and 3.2.3 - Nuclear Enthalpy Rise Hot Channel Factor).

10. EMF-92-153(P)(A), Revision 1, "HTP: Departure from Nucleate Boiling Correlation for High Thermal Performance Fuel," Siemens Nuclear Power Corporation, Richland, WA 99352, January 2005.

    (Methodology for Specification 3.2.3 - Nuclear Enthalpy Rise Hot Channel Factor).

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3.0   METHODOLOGY REFERENCES (continued)

11.   BAW-10240 (P)(A),Revision 0, "Incorporation of M5^{TM} Properties in Framatome ANP Approved Methods," Framatome ANP, May 2004

(Methodology for Specification 3.1.1.2 – SHUTDOWN MARGIN – MODES 3, 4 and 5, 3.1.1.3- Moderator Temperature Coefficient, 3.1.3.5 – Shutdown Bank Insertion Limits, 3.1.3.6- Control Bank Insertion Limits, 3.2.1 – Axial Flux Difference, 3.2.2 – Heat Flux Hot Channel Factor, 3.2.3 – Nuclear Enthalpy Rise Hot Channel Factor, and 3.9.1 – Boron Concentration).

12.   EMF-96-029(P)(A), Volumes 1 and 2, "Reactor Analysis Systems for PWRs, Volume 1 - Methodology Description, Volume 2 - Benchmarking Results," Siemens Power Corporation, January 1997.

(Methodology for Specification 3.1.1.2 - SHUTDOWN MARGIN - Modes 3, 4, and 5, 3.1.1.3 - Moderator Temperature Coefficient, 3.1.3.5 - Shutdown Bank Insertion Limits, 3.1.3.6 - Control Bank Insertion Limits, 3.2.1 - Axial Flux Difference, 3.2.2 - Heat Flux Hot Channel Factor, 3.2.3 - Nuclear Enthalpy Rise Hot Channel Factor, and 3.9.1 - Boron Concentration).

13.   EMF-2328(P)(A), Revision 0, "PWR Small Break LOCA Evaluation Model, S-RELAP5 Based," Framatome ANP, May 2001, and Errata, January 2008.

(Methodology for Specification 3.2.1 - Axial Flux Difference, and 3.2.2 - Heat Flux Hot Channel Factor), and 3.2.3 – Nuclear Enthalpy Rise Hot Channel Factor).

14.   EMF -2310 (P)(A), Revision 1, "SRP Chapter 15 Non-LOCA Methodology for Pressurized Water Reactors," Framatome ANP, June 2004.

(Methodology for Specification 3.1.1.3 - Moderator Temperature Coefficient, 3.1.3.5 - Shutdown Bank Insertion Limits, 3.1.3.6 - Control Bank Insertion Limits, 3.2.1- Axial Flux Difference, 3.2.2 - Heat Flux Hot Channel Factor, and 3.2.3 – Nuclear Enthalpy Rise Hot Channel Factor).

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3.0   METHODOLOGY REFERENCES (continued)

15.   Mechanical Design Methodologies

XN-NF-81-58(P)(A), Revision 2 and Supplements 1 and 2, "RODEX2 Fuel Rod Thermal-Mechanical Response Evaluation Model," Exxon Nuclear Company, March 1984.

ANF-81-58(P)(A), Revision 2 and Supplements 3 and 4, "RODEX2 Fuel Rod Thermal Mechanical Response Evaluation Model," Advanced Nuclear Fuels Corporation, June 1990.

XN-NF-82-06(P)(A), Revision 1 and Supplements 2, 4, and 5, "Qualification of Exxon Nuclear Fuel for Extended Burnup," Exxon Nuclear Company, October 1986.

ANF-88-133(P)(A), and Supplement 1, "Qualification of Advanced Nuclear Fuels' PWR Design Methodology for Rod Burnups of 62 GWd/MTU," Advanced Nuclear Fuels Corporation, December 1991.

XN-NF-85-92(P)(A), "Exxon Nuclear Uranium Dioxide/Gadolinia Irradiation Examination and Thermal Conductivity Results," Exxon Nuclear Company, November 1986.

EMF-92-116(P)(A), Revision 0 and Supplement 1(P)(A)-000, "Generic Mechanical Design Criteria for PWR Fuel Designs," Siemens Power Corporation, February 1999 and May 2015.

(Methodologies for Specification 3.2.1 - Axial Flux Difference, 3.2.2 - Heat Flux Hot Channel Factor, and 3.2.3 - Nuclear Enthalpy Rise Hot Channel Factor).

16.   DPC-NE-2005-P-A, "Thermal-Hydraulic Statistical Core Design Methodology," Revision 5, NRC Safety Evaluation: ML 16049A630 (Not used for Cycle 21.)

(Methodology for Specification 3.2.3 -Nuclear Enthalpy Rise Hot Channel Factor)

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4.0 OTHER REQUIREMENTS

4.1 Movable Incore Detection System

1. Functionality: The Movable Incore Detection System shall be functional with:

R a. At least 38 detector thimbles at the beginning of cycle (where the beginning of cycle is defined in this instance as a flux map determination that the core is loaded consistent with design),

b. A minimum of 38 detector thimbles for the remainder of the operating cycle,

c. A minimum of two detector thimbles per core quadrant, and

d. Sufficient movable detectors, drive, and readout equipment to map these thimbles.

2. Applicability: When the Movable Incore Detection System is used for:

a. Recalibration of the Excore Neutron Flux Detection System, or

b. Monitoring the QUADRANT POWER TILT RATIO, or

c. Measurement of $F_{\Delta H}$ and $F_Q(Z)$

3. Surveillance Requirements: The Movable Incore Detection System shall be demonstrated functional, within 24 hours prior to use, by irradiating each detector used and determining the acceptability of its voltage curve when required for:

a. Recalibration of the Excore Neutron Flux Detection System, or

b. Monitoring the QUADRANT POWER TILT RATIO, or

c. Measurement of $F_{\Delta H}$ and $F_Q(Z)$

4. Bases

The functionality of the movable incore detectors with the specified minimum complement of equipment ensures that the measurements obtained from use of this system accurately represent the spatial neutron flux distribution of the core. The functionality of this system is demonstrated by irradiating each detector used and determining the acceptability of its voltage curve.

For the purpose of measuring $F_Q(Z)$ or $F_{\Delta H}$, a full incore flux map is used.

Quarter-core flux maps, as defined in WCAP-8648, June 1976, may be used in recalibration of the Excore Neutron Flux Detection System, and full incore flux maps or symmetric incore thimbles may be used for monitoring QUADRANT POWER TILT RATIO when one Power Range channel is inoperable.

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4.0 OTHER REQUIREMENTS (continued)

R 5. Evaluation Requirements

In order to change the requirements concerning the number and location of functional detectors, the NRC staff deems that a rigorous evaluation and justification is required. The following is a list of elements that must be part of a 50.59 determination and available for audit if the licensee wishes to change the requirements:

a. How an inadvertent loading of a fuel assembly into an improper location will be detected,

b. How the validity of the tilt estimates will be ensured,

c. How adequate core coverage will be maintained,

d. How the measurement uncertainties will be assured and why the added uncertainties are adequate to guarantee that measured nuclear heat flux hot channel factor, nuclear enthalpy rise hot channel factor, radial peaking factor and quadrant power tilt factor meet Technical Specification limits, and

e. How the Movable Incore Detection System will be restored to full (or nearly full) service before the beginning of each cycle.

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Figure 1

Shutdown Margin Versus RCS Boron Concentration

Modes 3, 4, and 5/Drained
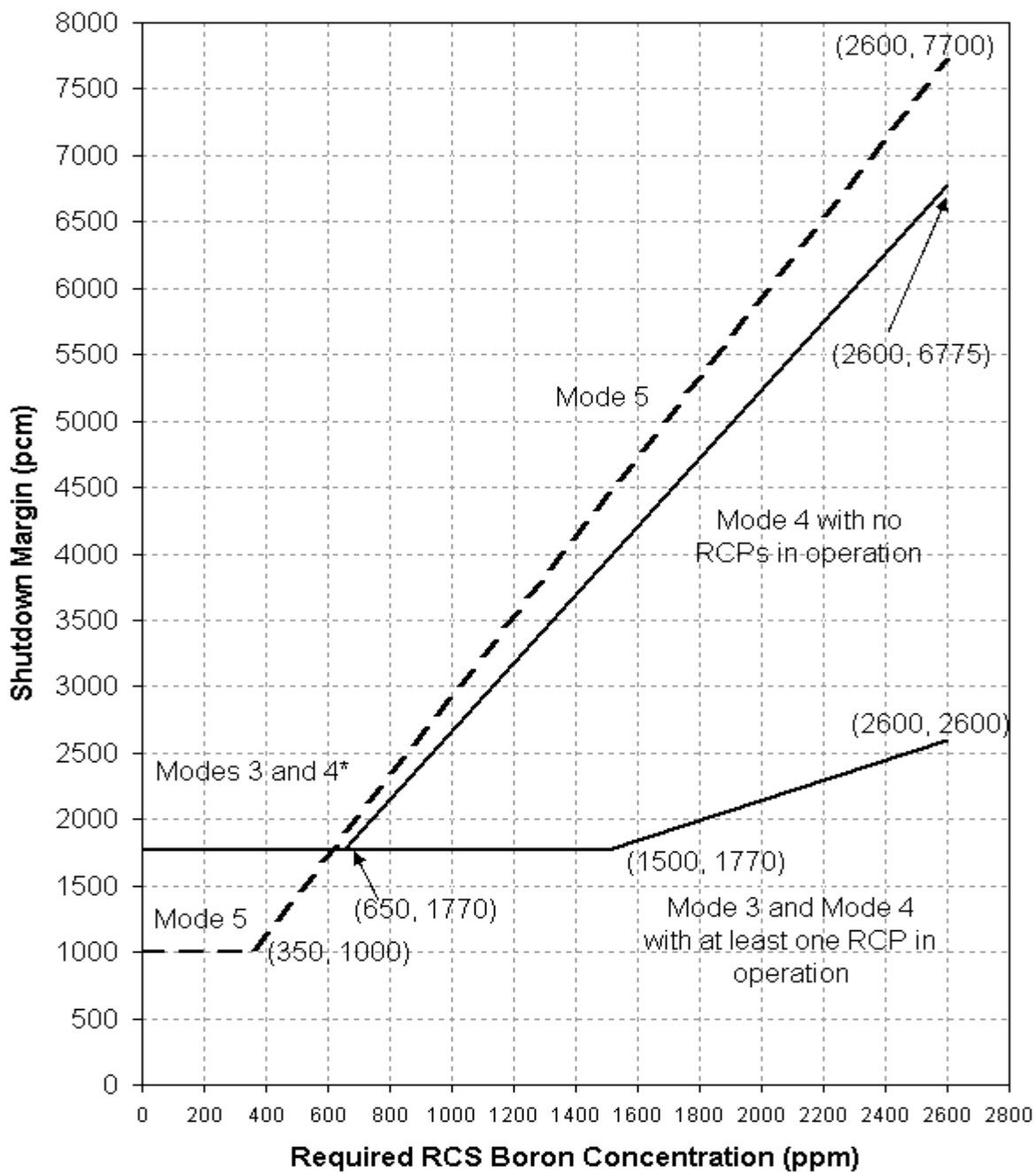
* Applicable to Mode 4, with or without RCPs in operation

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Figure 2

Rod Group Insertion Limits Versus Thermal Power
(Three Loop Operation)
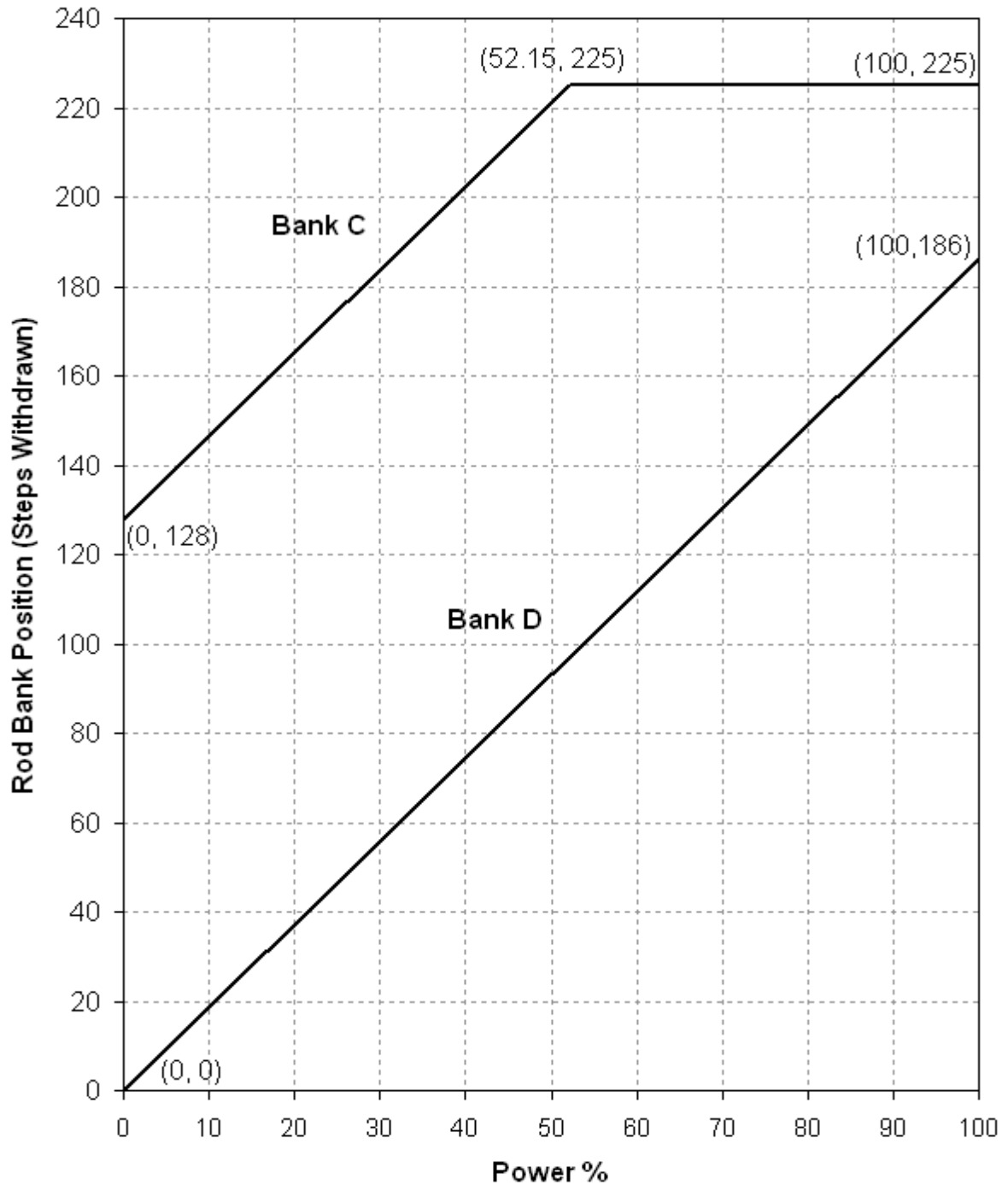
Notes: 1. Fully withdrawn position shall be greater than or equal to 225 steps.
2. Control Banks A and B must be withdrawn from the core prior to power operation.

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Figure 3

Axial Flux Difference Limits as a Function of

Rated Thermal Power
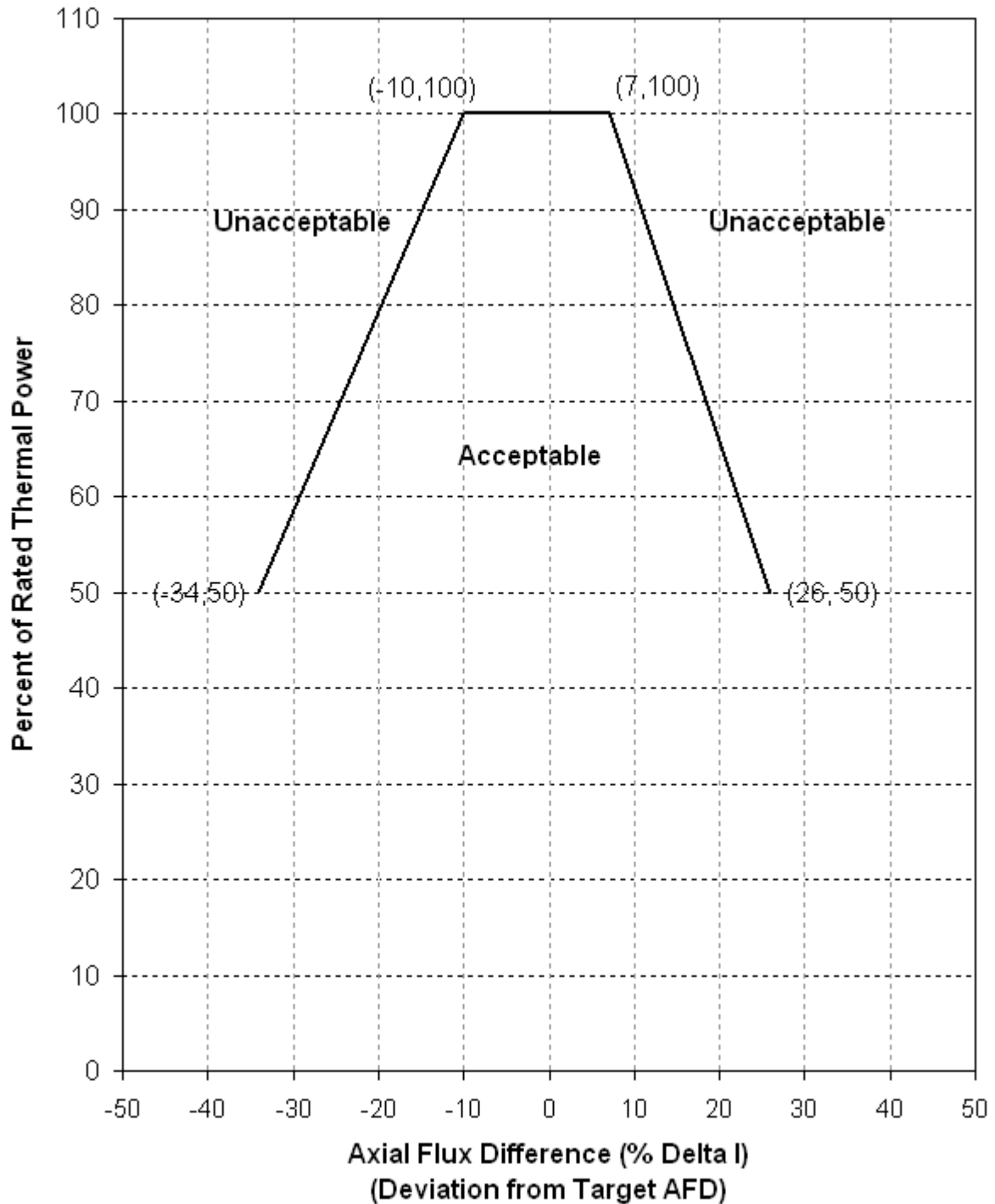
Note: At power levels less than HFP, the deviation is applied to the target AFD appropriate to that power level. The target AFD varies linearly between the HFP target and zero at zero power.

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Figure 4

K(Z) - Local Axial Penalty Function for $F_Q(Z)$

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Figure 5
Cycle 21 V(Z) Versus Core Height
0 MWD/MTU ≤ burnup < 15000 MWD/MTU

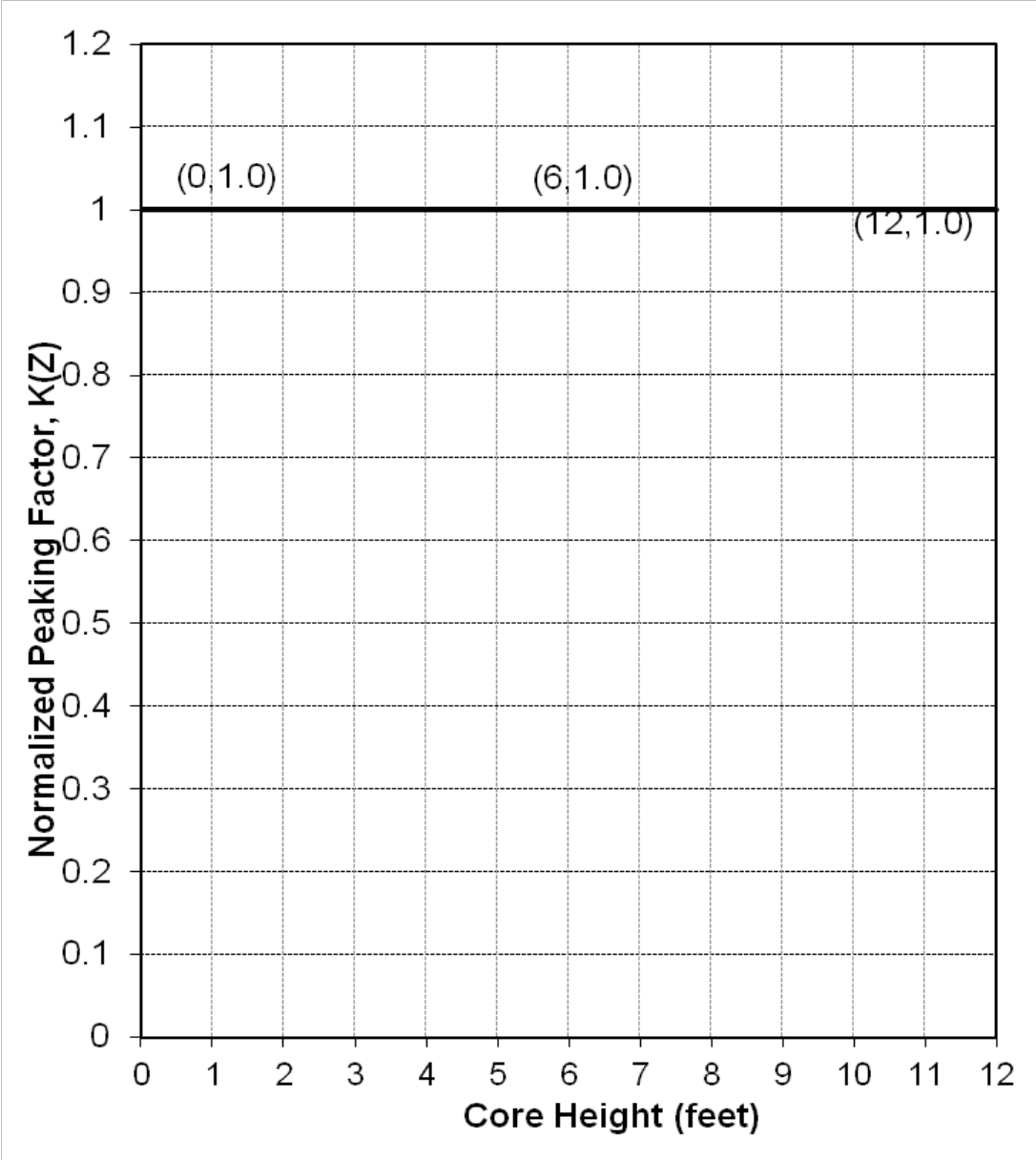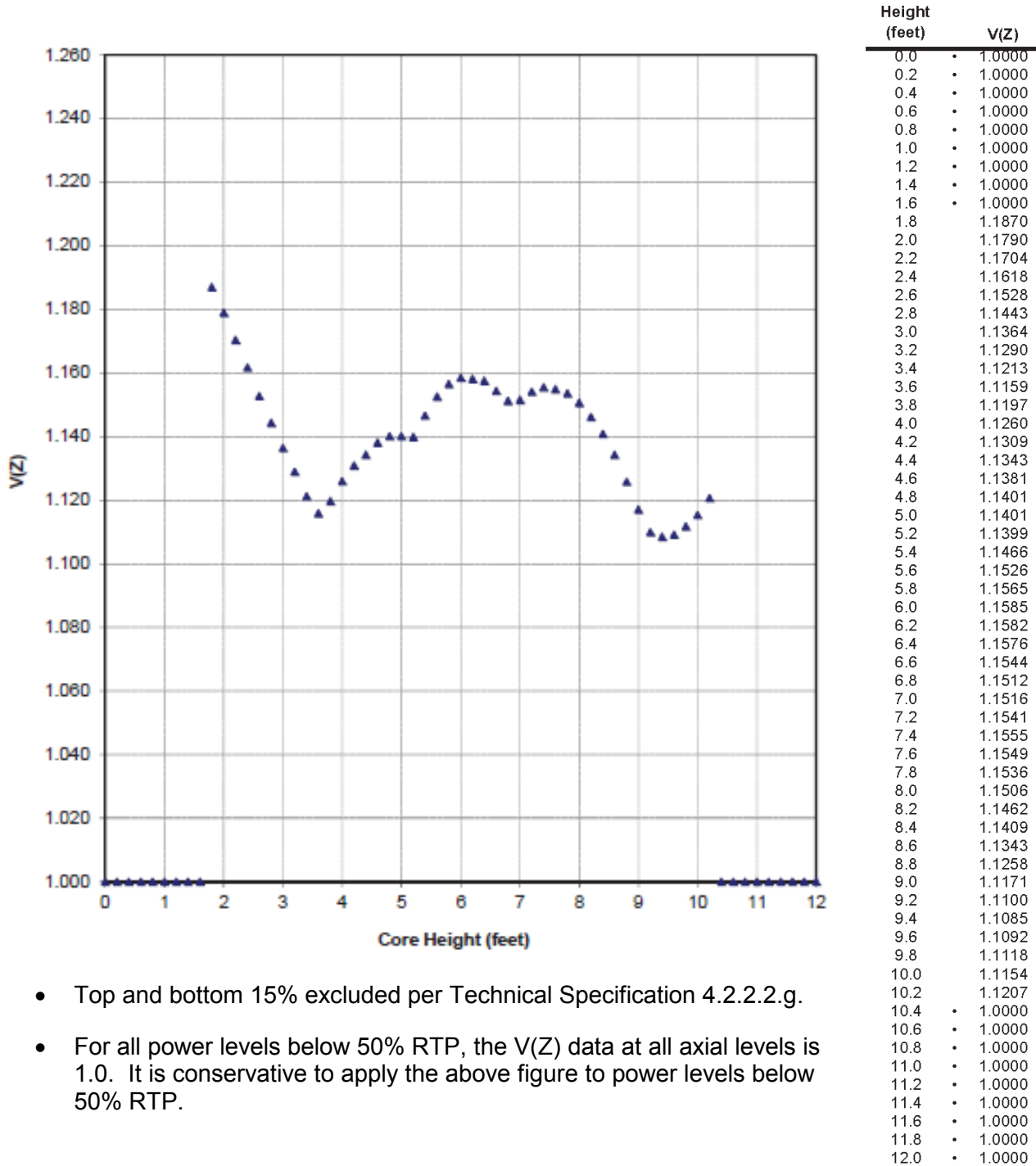| Height (feet)		V(Z)
0.0	•	1.0000
0.2	•	1.0000
0.4	•	1.0000
0.6	•	1.0000
0.8	•	1.0000
1.0	•	1.0000
1.2	•	1.0000
1.4	•	1.0000
1.6	•	1.0000
1.8		1.1870
2.0		1.1790
2.2		1.1704
2.4		1.1618
2.6		1.1528
2.8		1.1443
3.0		1.1364
3.2		1.1290
3.4		1.1213
3.6		1.1159
3.8		1.1197
4.0		1.1260
4.2		1.1309
4.4		1.1343
4.6		1.1381
4.8		1.1401
5.0		1.1401
5.2		1.1399
5.4		1.1466
5.6		1.1526
5.8		1.1565
6.0		1.1585
6.2		1.1582
6.4		1.1576
6.6		1.1544
6.8		1.1512
7.0		1.1516
7.2		1.1541
7.4		1.1555
7.6		1.1549
7.8		1.1536
8.0		1.1506
8.2		1.1462
8.4		1.1409
8.6		1.1343
8.8		1.1258
9.0		1.1171
9.2		1.1100
9.4		1.1085
9.6		1.1092
9.8		1.1118
10.0		1.1154
10.2		1.1207
10.4	•	1.0000
10.6	•	1.0000
10.8	•	1.0000
11.0	•	1.0000
11.2	•	1.0000
11.4	•	1.0000
11.6	•	1.0000
11.8	•	1.0000
12.0	•	1.0000

- Top and bottom 15% excluded per Technical Specification 4.2.2.2.g.

- For all power levels below 50% RTP, the V(Z) data at all axial levels is 1.0. It is conservative to apply the above figure to power levels below 50% RTP.

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Figure 6
Cycle 21 V(Z) Versus Core Height
15000 MWD/MTU ≤ burnup ≤ 21935 MWD/MTU

Height (feet)	V(Z)
0.0	1.0000
0.2	1.0000
0.4	1.0000
0.6	1.0000
0.8	1.0000
1.0	1.0000
1.2	1.0000
1.4	1.0000
1.6	1.0000
1.8	1.1959
2.0	1.1861
2.2	1.1762
2.4	1.1660
2.6	1.1557
2.8	1.1439
3.0	1.1338
3.2	1.1264
3.4	1.1262
3.6	1.1333
3.8	1.1418
4.0	1.1494
4.2	1.1555
4.4	1.1639
4.6	1.1750
4.8	1.1837
5.0	1.1938
5.2	1.2018
5.4	1.2068
5.6	1.2101
5.8	1.2105
6.0	1.2096
6.2	1.2080
6.4	1.2146
6.6	1.2212
6.8	1.2238
7.0	1.2252
7.2	1.2237
7.4	1.2216
7.6	1.2165
7.8	1.2095
8.0	1.1999
8.2	1.1883
8.4	1.1755
8.6	1.1613
8.8	1.1456
9.0	1.1286
9.2	1.1131
9.4	1.1031
9.6	1.1033
9.8	1.1070
10.0	1.1185
10.2	1.1436
10.4	1.0000
10.6	1.0000
10.8	1.0000
11.0	1.0000
11.2	1.0000
11.4	1.0000
11.6	1.0000
11.8	1.0000
12.0	1.0000

- Top and bottom 15% excluded per Technical Specification 4.2.2.2.g.

- For all power levels below 50% RTP, the V(Z) data at all axial levels is 1.0. It is conservative to apply the above figure to power levels below 50% RTP.