

TVA

Office of Nuclear Power

PROJECT:

WBN

SYSTEM:

RHR (074)

REPORT NO.:

R.D2479

UNIT:

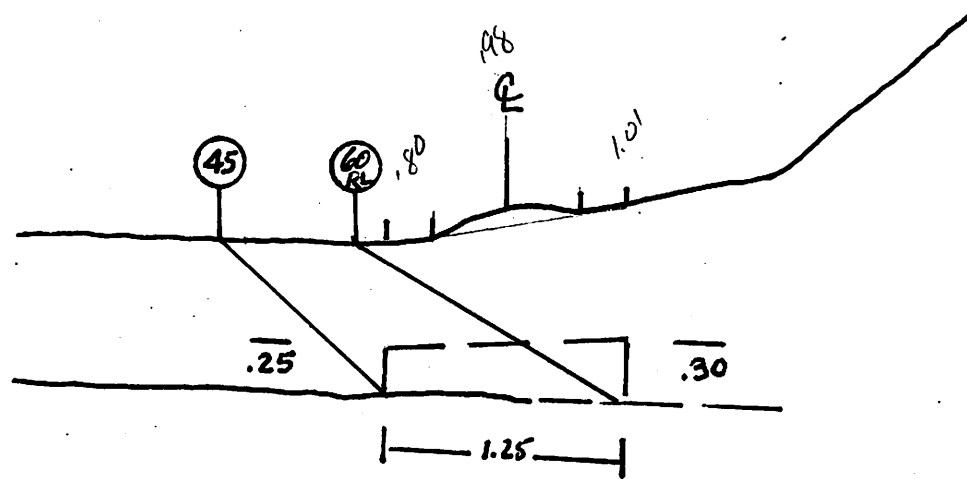
2

WELD NO: RHRF-D032-12

ELBOW

← FLOW

VALVE



W X H X L

$$1.25 \times .27 \times 21 = 7.0875 \times 4 = 28.35$$

$$28.35 \div 2 = 14.175 (50\%)$$

$$7.0875 \div 2 = 3.54$$

$$.25 \times .27 = .0675$$

$$\text{SCAN 3} = 0$$

$$\text{SCAN 4} = 3.54$$

$$\text{SCANS 5/6} = .135$$

$$3.675 \div 14.175 = .259 \times 100 = 25.9\% \text{ Achieved}$$

BY:

Jose Leonardo

LEVEL:

II

DATE:

03-23-15

PAGE

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TVA

WALL THICKNESS PROFILE SHEET

REPORT NO:

R.P2479

PROJECT: WBN

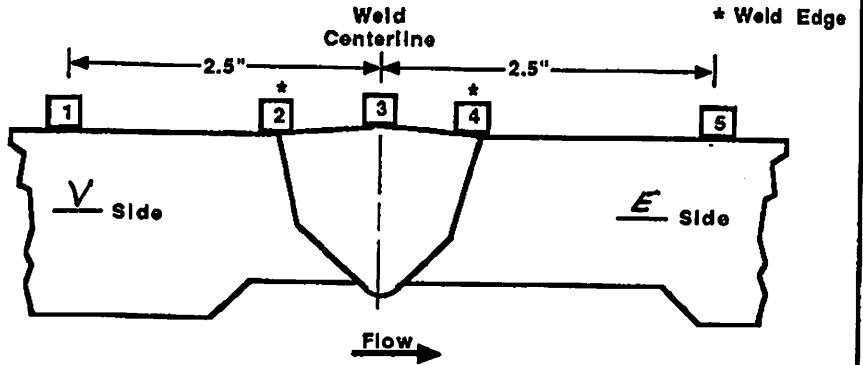
WELD NO: RHRF-D032-12

UNIT: 2

SYSTEM: RHR (074)

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

| Position | 0° | 90° | 180° | 270° |
|----------|------|-----|------|------|
| 1 | * | | | |
| 2 | 1.01 | | N | |
| 3 | .98 | | | |
| 4 | .80 | | A | |
| 5 | .80 | | | |



CROWN HEIGHT: FLUSH

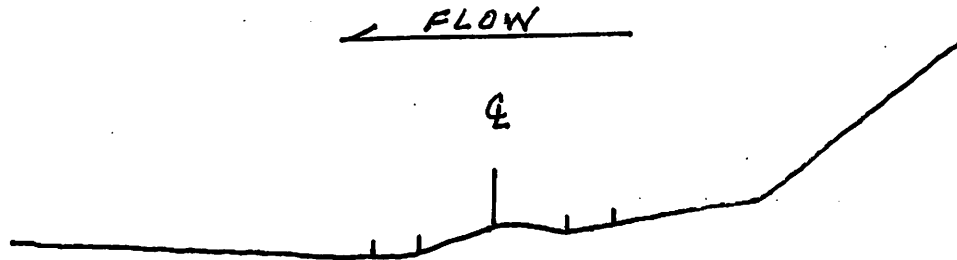
DIAMETER: 6.0

CROWN WIDTH: .75

WELD LENGTH: 21.0

ELBOW

VALVE



* No thickness reading taken due to valve.

EXAMINER: Paul Lyubro

REVIEWED BY: Debra C. Cuffey

ANII: Debra C. Cuffey

LEVEL: II

LEVEL: III DATE: 5.6.15

DATE: 7-28-15

DATE: 03-23-15

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