

TVA

WALL THICKNESS PROFILE SHEET

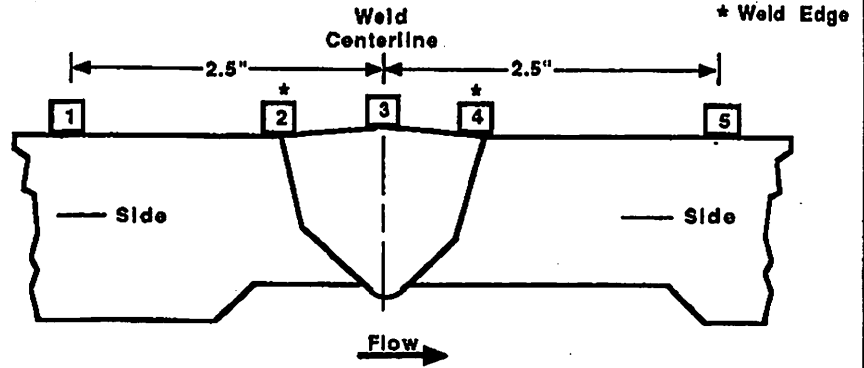
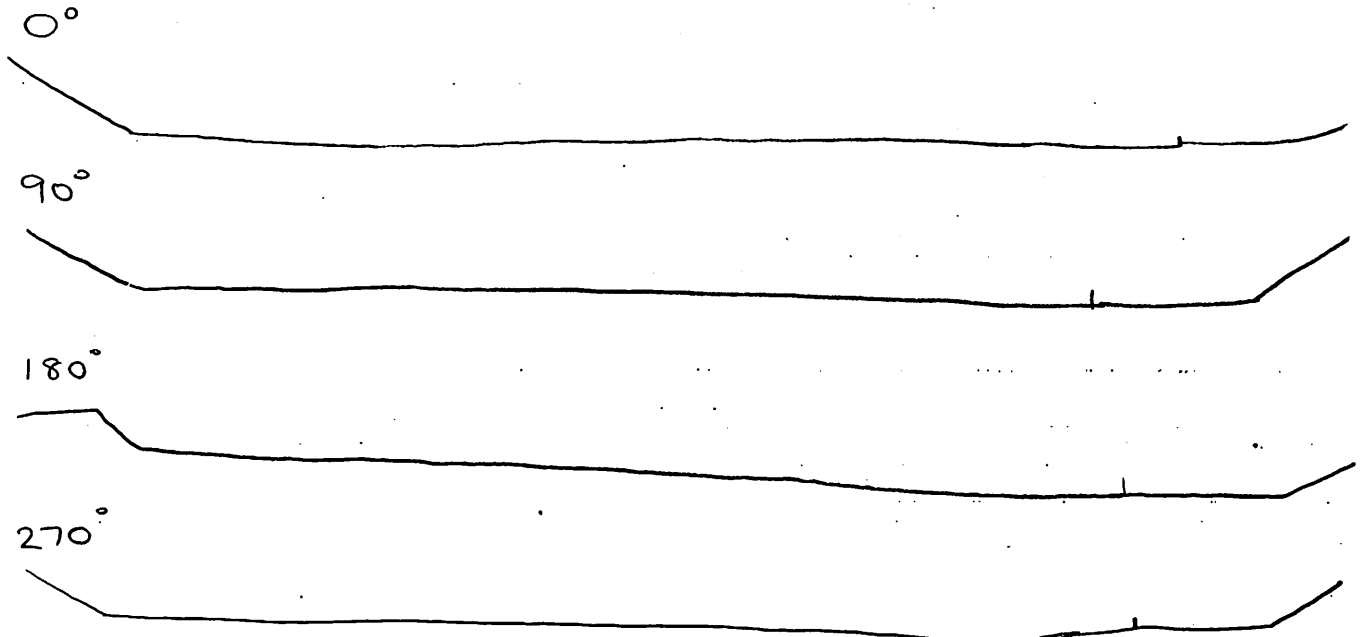
REPORT NO:

R. P2443

PROJECT: WRNWELD NO: RCF-E3-2-SEUNIT: 2SYSTEM: RCS

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	N/A	N/A	N/A	N/A
2	N/A	N/A	N/A	N/A
3	2.90	2.59	2.39	2.41
4	2.46	2.43	2.42	2.48
5	2.54	2.87	2.57	2.63

CROWN HEIGHT: FLAT DIAMETER: 36" ODCROWN WIDTH: 1.7" WELD LENGTH: 113 3/4"EXAMINER: DJ Maclean
LEVEL: III
DATE: 11-4-2014REVIEWED BY: [Signature]
LEVEL: III DATE: 11-10-14ANII: Joe C. Hair
DATE: 06/22/2015
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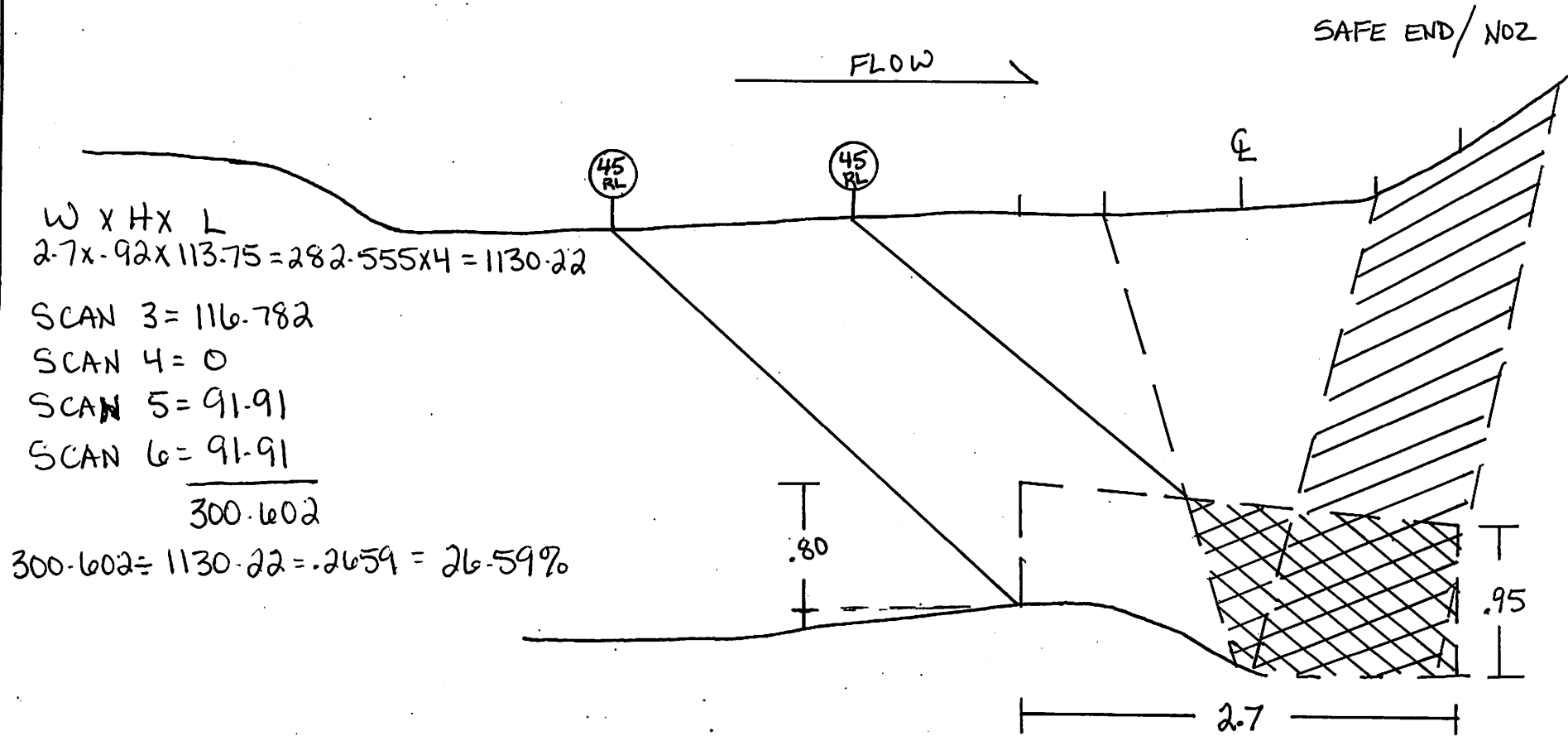
Office of Nuclear Power

PROJECT: WBN **SYSTEM:** RCS

UNIT: 2 **WELD NO:** RCF-E3-2-SE

REPORT NO.:

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W X H X L
 $2.7 \times .92 \times 113.75 = 282.555 \times 4 = 1130.22$

SCAN 3 = 116.782


SCAN 4 = 0

SCAN 5 = 91.91

SCAN 6 = 91.91

300.602

$300.602 \div 1130.22 = .2659 = 26.59\%$

 EXAM AREA NOT COVERED BY AXIAL SCAN

AWIF Reviewer: Joe C. Bair for C. Hair 06/12/2015

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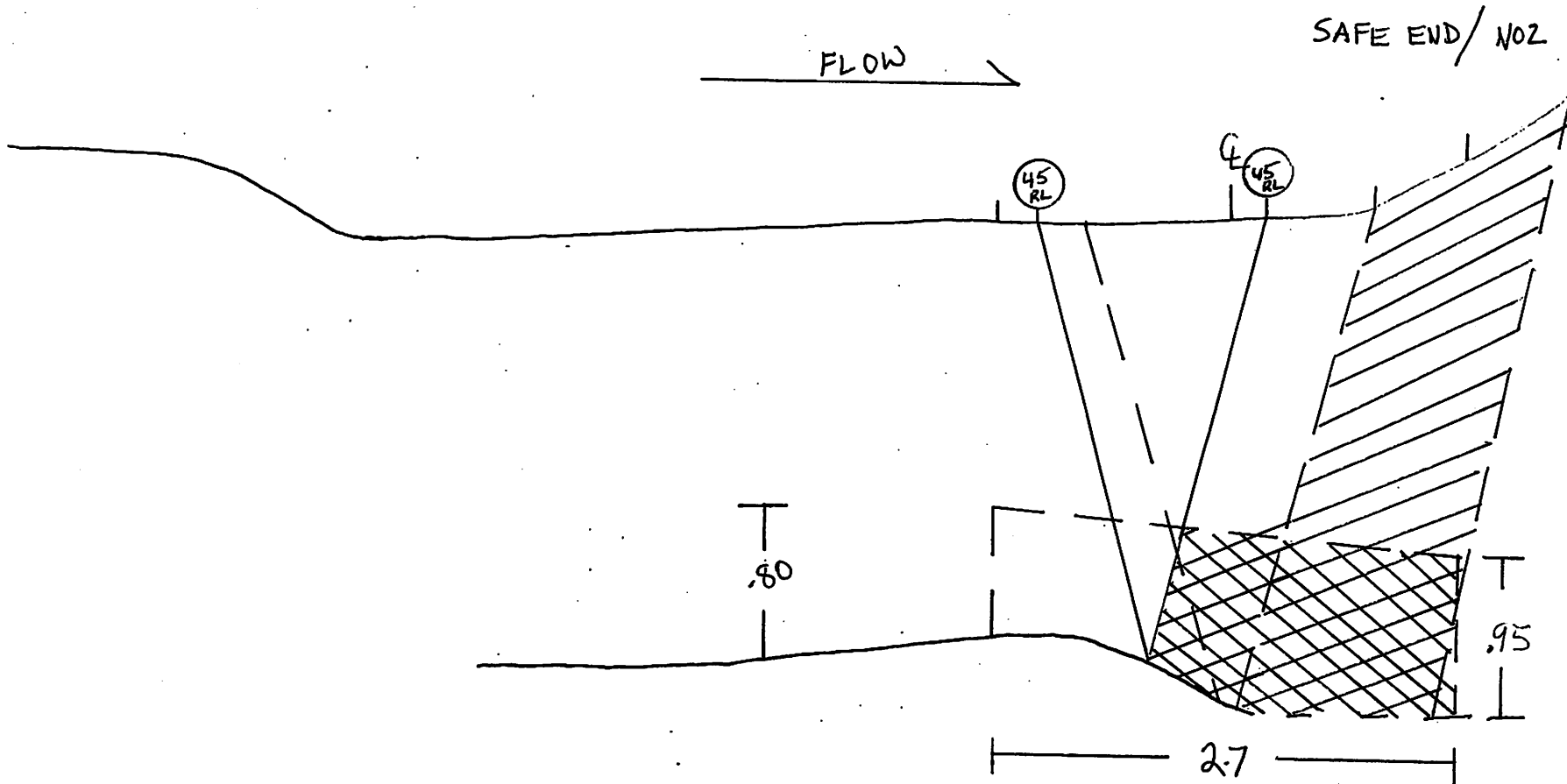
Office of Nuclear Power


PROJECT: WBN **SYSTEM:** RCS

UNIT: 2 **WELD NO:** RCF-E3-2-SE

REPORT NO.:

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 EXAM AREA NOT COVERED BY CIRC SCANS

ANZI reviewed: Joe C. HAIR Joe C. Hair 06/12/2015

BY: *Paul Lynch* **LEVEL:** II **DATE:** 11-04-14 **PAGE** 7 **OF** 7