

**TVA**

**WALL THICKNESS  
PROFILE SHEET**

REPORT NO:

R. PJ442

PROJECT: WBN

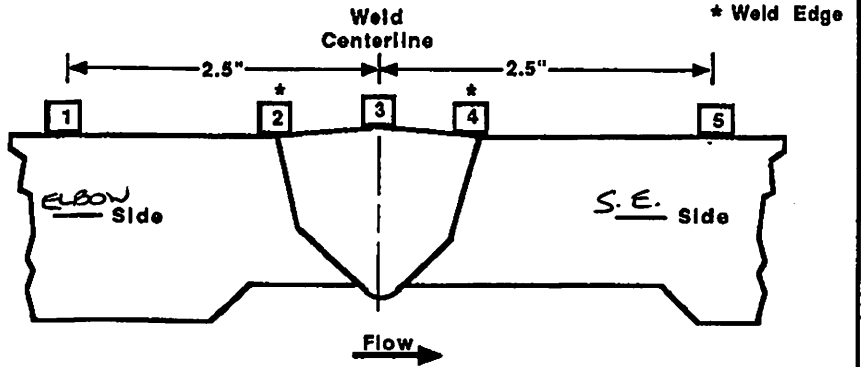
WELD NO: RCF-E2-2-SE

UNIT: 2

SYSTEM: RCS

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	N/A	N/A	N/A	N/A
2	N/A	N/A	N/A	N/A
3	2.62	2.38	2.48	2.36
4	2.45	2.46	2.43	2.48
5	2.30	2.73	2.73	2.52

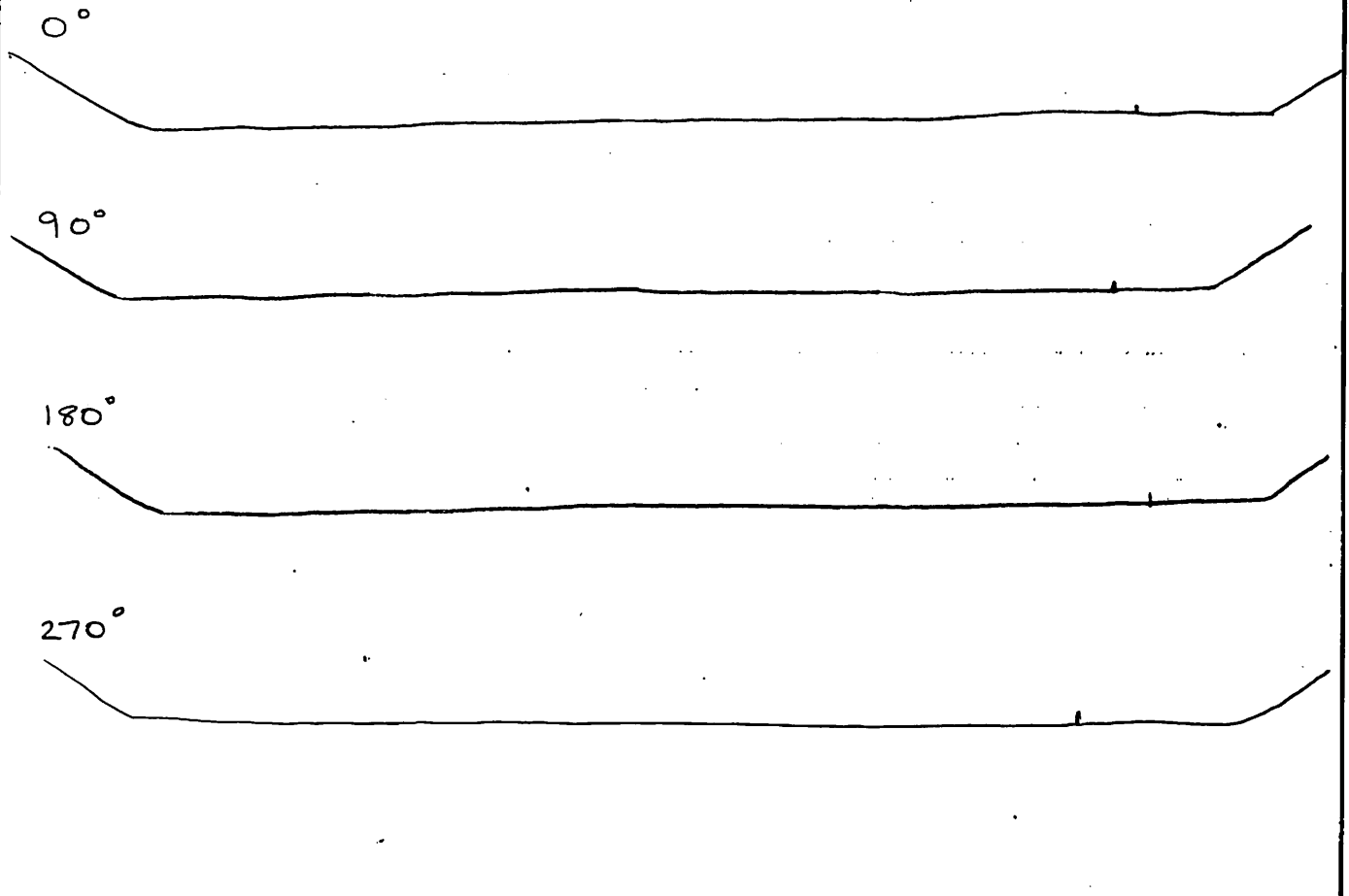


CROWN HEIGHT: FLAT

DIAMETER: 36" OD

CROWN WIDTH: 1.7"

WELD LENGTH: 114 1/8"



EXAMINER: DJ MACLEAN  
LEVEL: III  
DATE: 11-4-2014

REVIEWED BY: [Signature]  
LEVEL: III DATE: 11-10-14

Joe C. HAIR  
ANII: Joe C. Hair  
DATE: 06/12/2015  
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TVA

Office of Nuclear Power

PROJECT: WBN

SYSTEM: RCS

REPORT NO.:

UNIT: 2

WELD NO: RCF-E2-2-SE

R-P2442

FLOW →

45  
RL

45  
RL

£

-80

.90

2.65

W x H x L  
2.65 x .9 x 114.125 = 272.188 x 4 = 1088.7525

SCAN 3 = 111.614

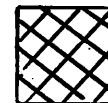
SCAN 4 = 0

SCAN 5 = 94.952

SCAN 6 = 94.952

301.518

301.518 ÷ 1088.752 = .2769 = 27.69%



EXAM AREA  
NOT COVERED  
BY AXIAL SCAN

ANII reviewed See C.M.A.R. for C. Bain 06/12/2015

BY: *[Signature]*

LEVEL: II

DATE: 11-10-14

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**TVA**

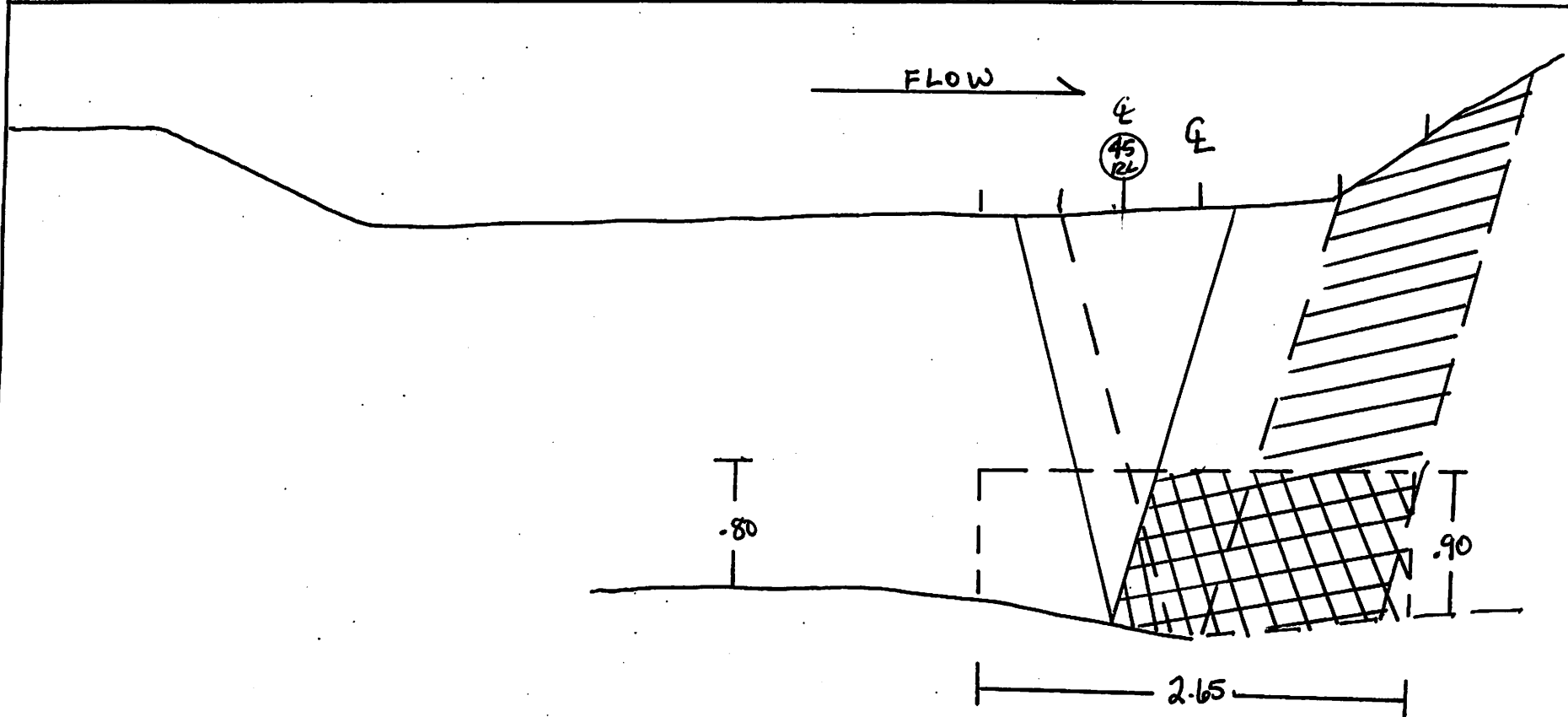
**Office of Nuclear Power**


**PROJECT:** WBN **SYSTEM:** RCS

**UNIT:** 2 **WELD NO:** RCF-E2-2-SE

**REPORT NO.:**

R. P2442



 EXAM AREA NOT COVERED BY CIRC SCANS

*ANIT Reviewed; See C. HAIR fac. Hair 06/17/2015*

**BY:** *Jim Reynolds* **LEVEL:** *II* **DATE:** *11-10-14* **PAGE** *7* **OF** *7*