

TVA

WALL THICKNESS PROFILE SHEET

REPORT NO:

R. P. 2439

PROJECT: WBN

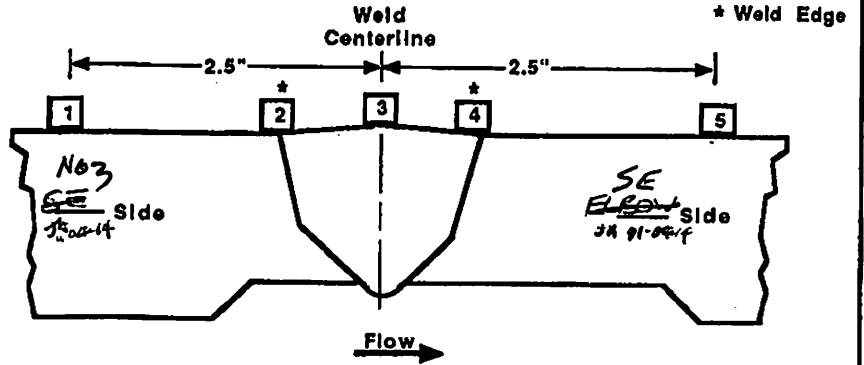
WELD NO: RCF-G1-1-SE

UNIT: 2

SYSTEM: RCS

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	N/A	N/A	N/A	N/A
2	N/A	N/A	N/A	N/A
3	2.59	2.43	2.41	2.41
4	2.44	2.48	2.51	2.46
5	2.58	2.68	2.77	2.61

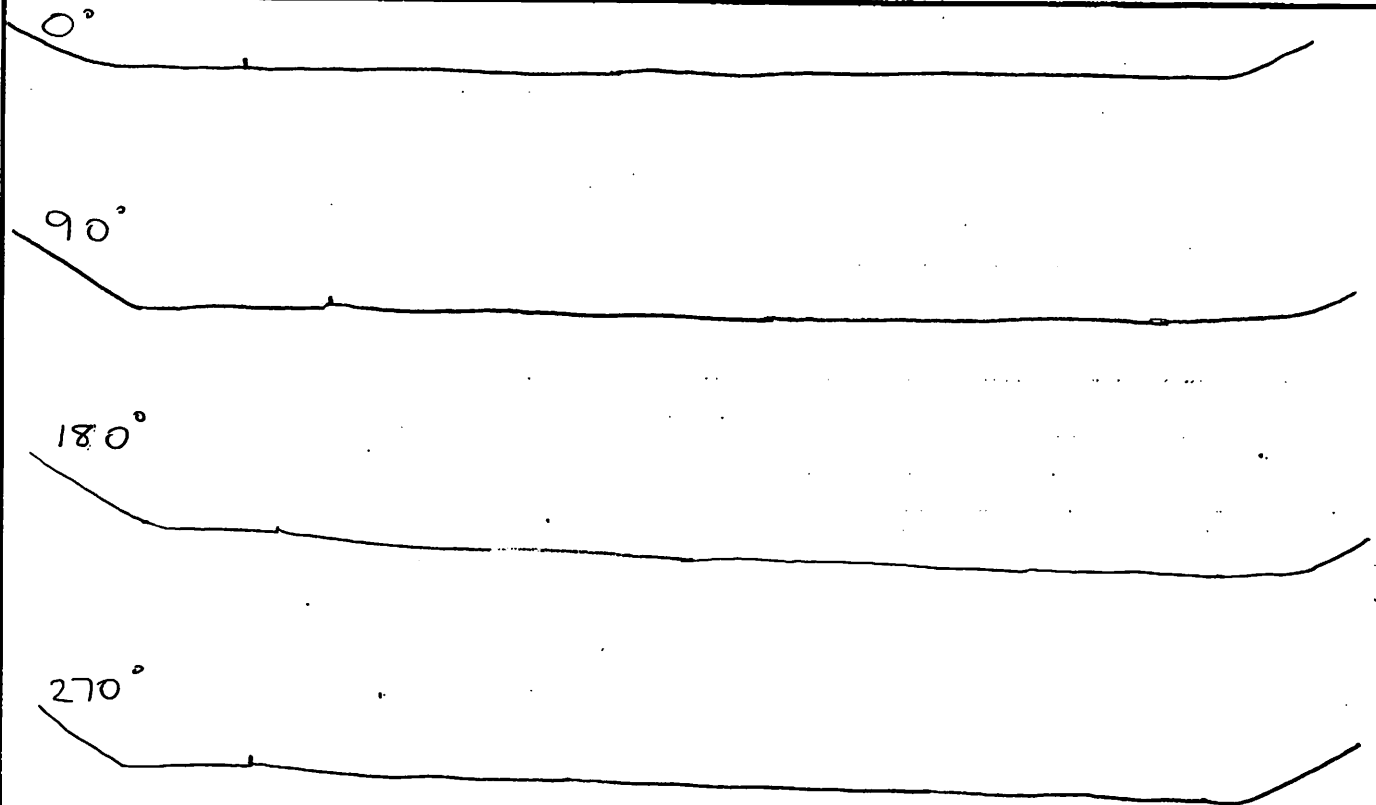


CROWN HEIGHT: FLAT

DIAMETER: 36" OD

CROWN WIDTH: 1.7"

WELD LENGTH: 114 1/8"



EXAMINER: D. J. Maclean
 LEVEL: III
 DATE: 11-4-2014

REVIEWED BY: [Signature]
 LEVEL: III DATE: 11-10-14

ANII: Joe C. White
Joe C. Harv.
 DATE: 06/11/2015
 PAGE 5 OF 67

TVA

Office of Nuclear Power

PROJECT: WBN

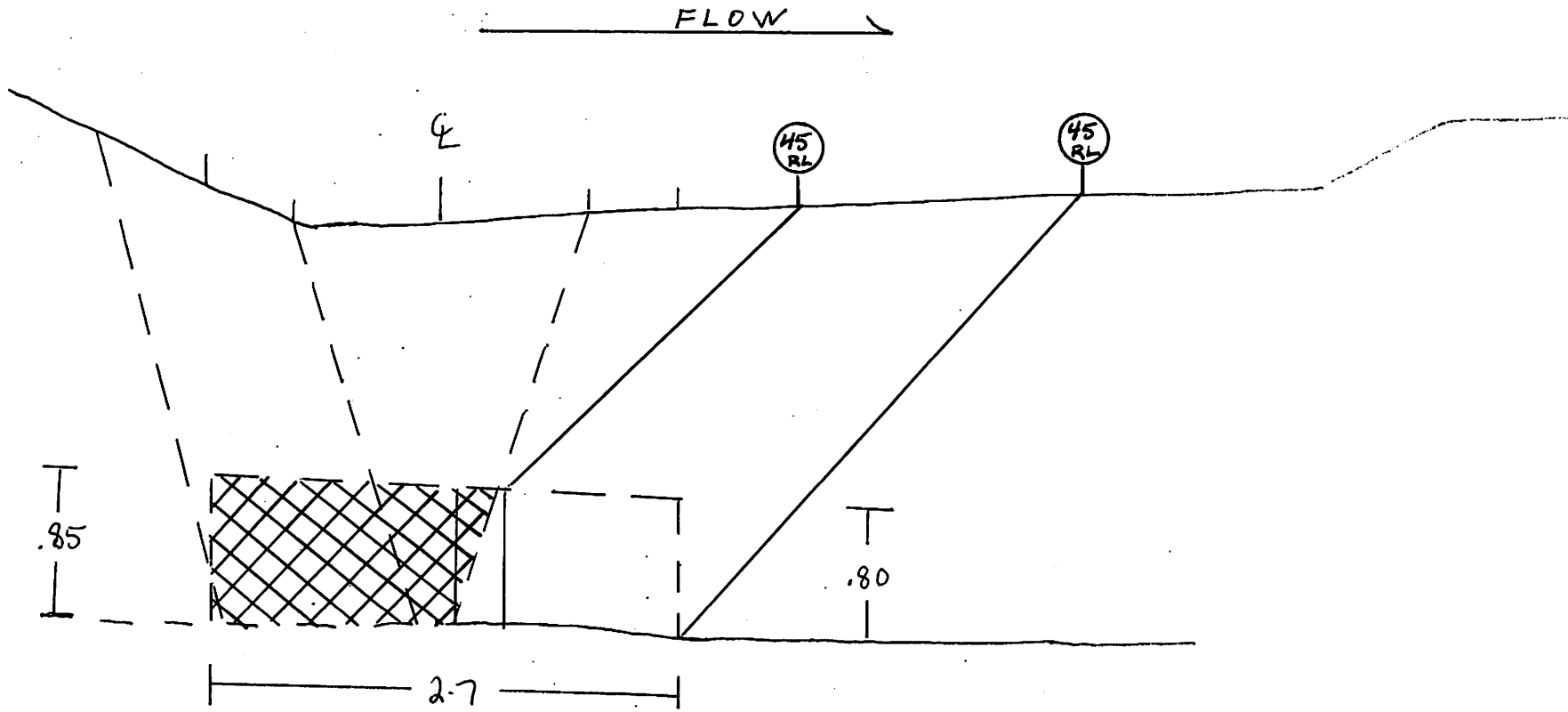
SYSTEM: RCS

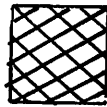
REPORT NO.:

UNIT: 2

WELD NO: RCF-G1-1-SE

R. P2439



 EXAM AREA
NOT COVERED
BY AXIAL SCAN

$$2.7 \times .825 \times 114.125 = 254.213 \times 4 = 1016.85$$

- SCAN 3 = 0
- SCAN 4 = 104.082
- SCAN 5 = 102.712
- SCAN 6 = 102.712

$$\underline{309.506}$$

$$309.506 \div 1016.85 = .3043 = 30.43\%$$

ANET verified Joe C. HAM. Joe C. HAM. 08/11/2015

BY: Joe C. HAM.

LEVEL: II

DATE: 11-4-14

PAGE 6 OF 7

TVA

Office of Nuclear Power

PROJECT: WBN

SYSTEM: RCS

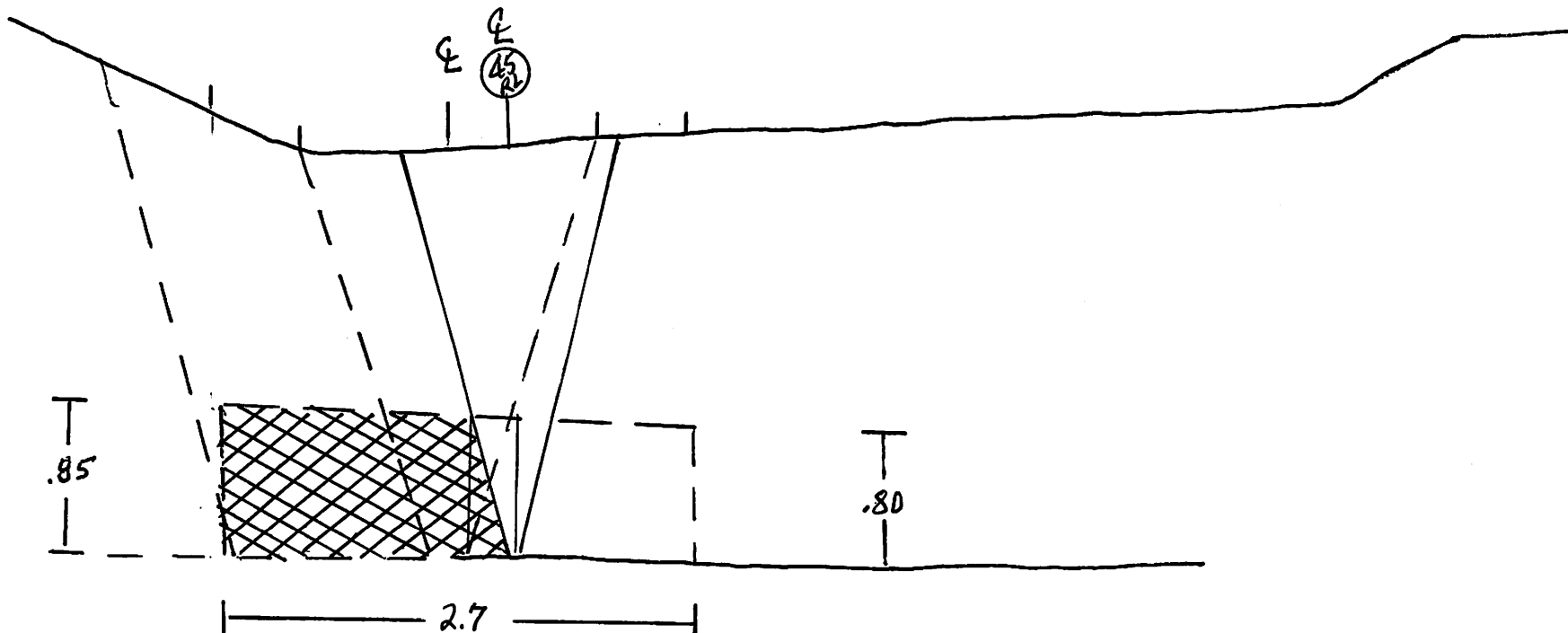
REPORT NO.:

UNIT: 2

WELD NO: RCE-G1-1-SE

R.P2439

FLOW →



CIRC SCANS NOT COVERED

ANSE verified see C.HAM for further details

BY:

[Signature]

LEVEL: II

DATE: 11-4-14

PAGE 7

OF 7