

TVA

Office of Nuclear Power

PROJECT: WBN SYSTEM: SIS (063)

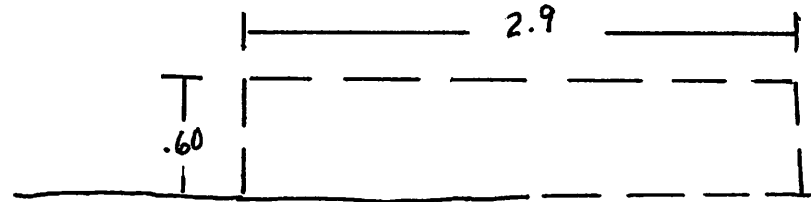
UNIT: 2 WELD NO: BIT-1

REPORT NO.:

R-P2182

Lower Head

No331e



$$2.9 \times .60 = 1.74$$

$$4 \times 1.74 \times 44.25 = 76.995 \times 4 = 307.98$$

$$76.995 \times 3 = 230.985$$

$$230.985 \div 307.98 = .75 \times 100 = 75\%$$

ANES JH 5/22/15

BY: mel cupido LEVEL: II DATE: 6-26-14 PAGE 6 OF 8

TVA

Office of Nuclear Power

PROJECT: WBN SYSTEM: SIS (063)

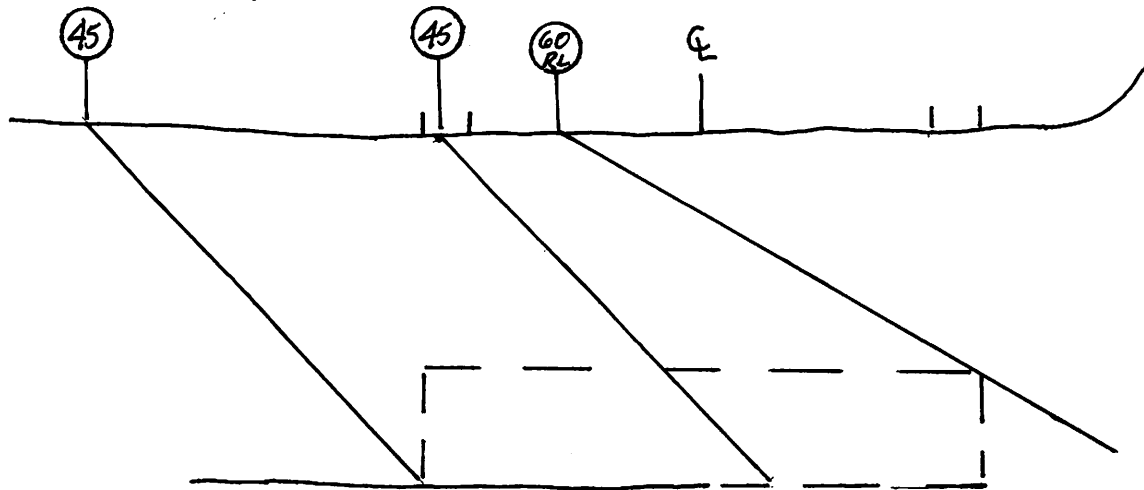
UNIT: 2 WELD NO: BIT-1

REPORT NO.:

R-P218Z

JA 05-04-14  
UPPER LOWER HEAD

NOZZLE



ANZF-jed 05/21/15

BY: *[Signature]* LEVEL: II DATE: 6-26-14 PAGE 7 OF 8

TVA

WALL THICKNESS  
PROFILE SHEET

REPORT NO:

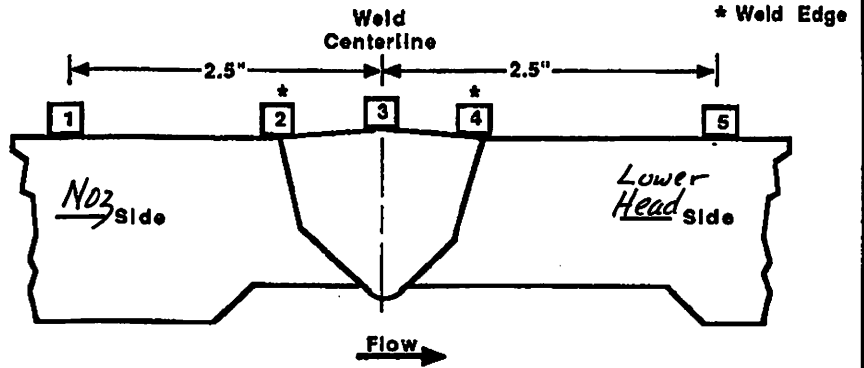
R-P2182

PROJECT: WBN  
UNIT: 2

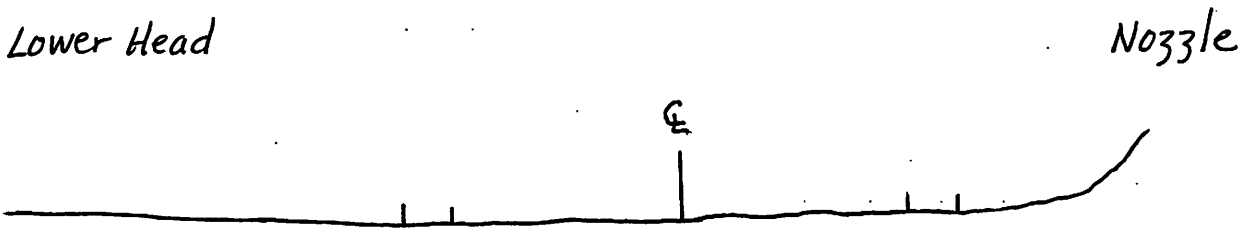
WELD NO: BIT-1  
SYSTEM: SIS (063)

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	*			
2	*		N	
3	1.85			A
4	1.84			
5	1.87			



CROWN HEIGHT: Flush DIAMETER: 10 in Nozzle  
CROWN WIDTH: 2.4 WELD LENGTH: 44.25



\* No thickness readings taken

EXAMINER: <u>Joe Rep. do</u>	REVIEWED BY: <u>Matt Welch</u>	ANII: <u>Joe C. Hair</u>
LEVEL: <u>II</u>	LEVEL: <u>III</u> DATE: <u>8/22/14</u>	DATE: <u>5/22/15</u>
DATE: <u>10-26-14</u>		PAGE <u>8</u> OF <u>8</u>