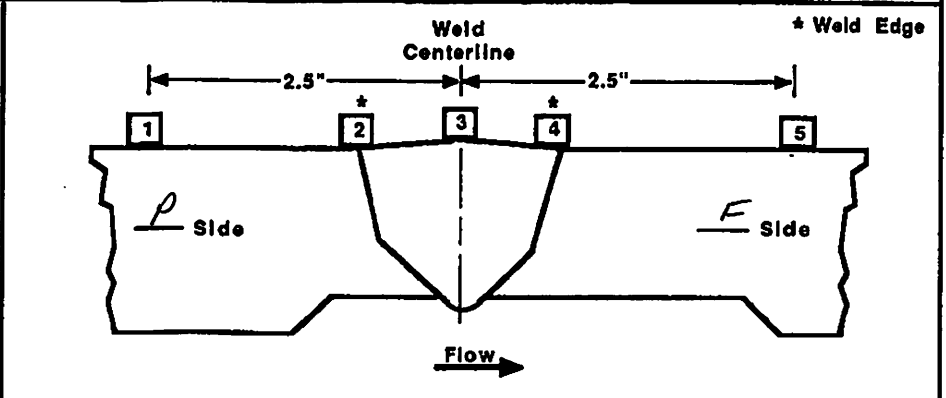


<h1>TVA</h1>	<h2>WALL THICKNESS PROFILE SHEET</h2>	REPORT NO: <i>R-P2075</i>
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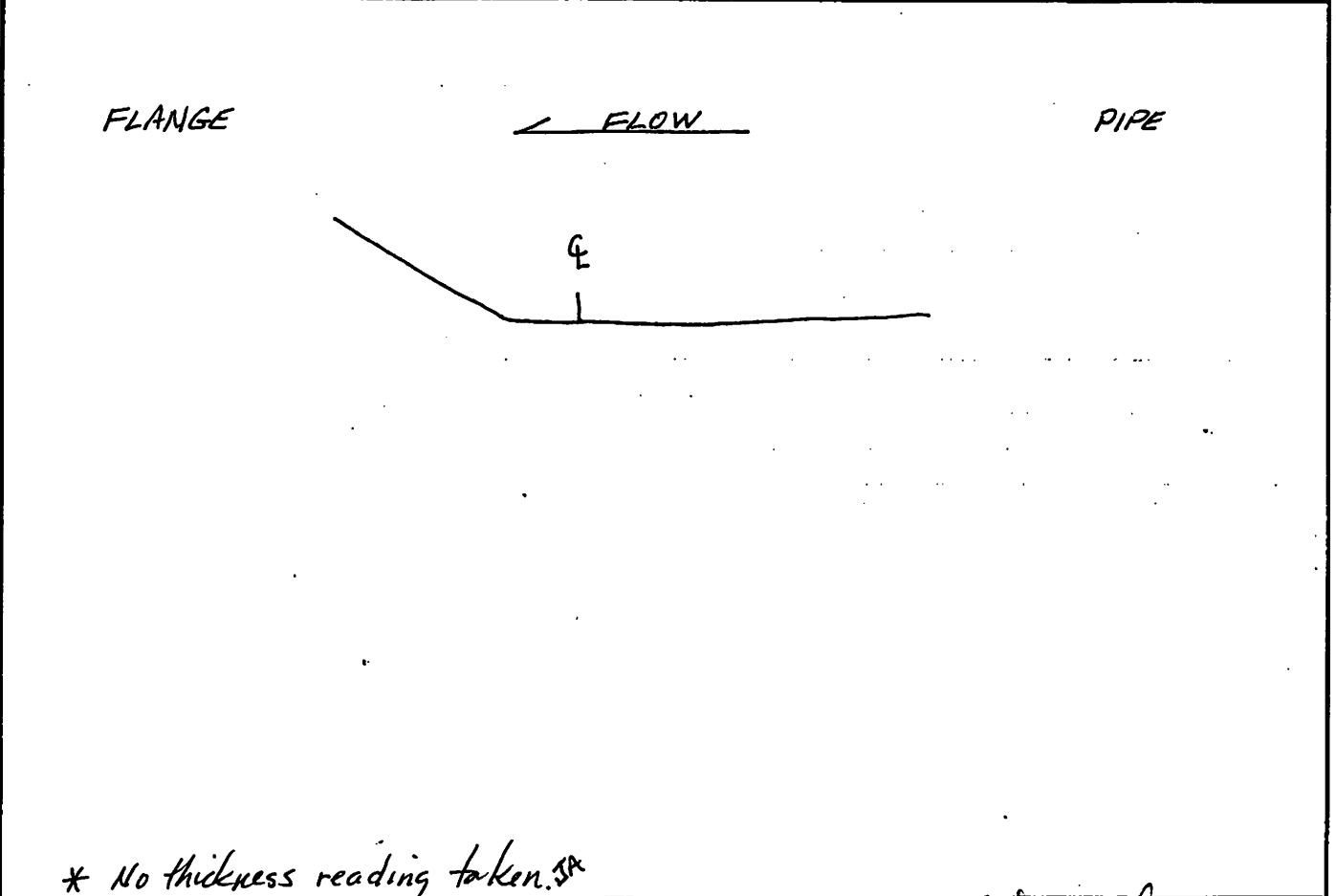
PROJECT: <u>WBN</u>	WELD NO: <u>SIF-D193-08</u>
UNIT: <u>2</u>	SYSTEM: <u>SIS (063)</u>

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	.365			
2	.352			
3	.357			
4	.345			
5	*			



CROWN HEIGHT: <u>Flush</u>	DIAMETER: <u>2.5</u>
CROWN WIDTH: <u>.5</u>	WELD LENGTH: <u>9.0</u>



** No thickness reading taken. SA*

EXAMINER: <u><i>Jim C...</i></u>	REVIEWED BY: <u><i>Matt Welch</i></u>	ANII: <u><i>Andrew Triplett</i></u>
LEVEL: <u><i>II</i></u>	LEVEL: <u><i>III</i></u>	DATE: <u><i>7-24-14</i></u>
DATE: <u><i>12-10-13</i></u>	DATE: <u><i>7/8/14</i></u>	PAGE: <u><i>1</i></u> OF <u><i>9</i></u>

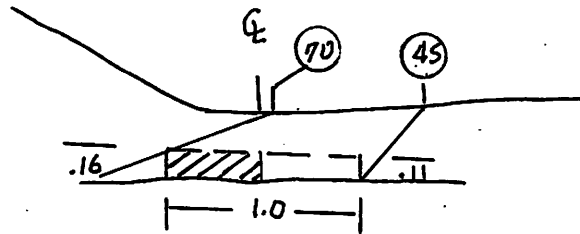
TVA

Office of Nuclear Power


PROJECT: WBN SYSTEM: SIS (063)

UNIT: 2 WELD NO: SIF-D193-08

REPORT NO.:



$1 \times .135 \times 9 = 1.215 \times 4 = 4.86$
 Scan 3 = $1 \times .135 = .135$
 Scan 4 = 0
 Scan 5 = $.5 \times .135 = .0675$
 Scan 6 = $.5 \times .135 = .0675$
 $.135 + 0 + .0675 + .0675 = .27 \times 9 = 2.43$
 $2.43 \div 4.86 = .5 = 50\%$

 No coverage
 from downstream

BY: *Mike Reynolds* LEVEL: II DATE: 12-10-13 PAGE 8 OF 9

TVA Procedure
N-GP-31

Attachment 3 Weld ID: SIF-D193-08

Item 1	Required examination Volume in sq. in. (width x height)	1	0.135	0.135	sq. in.
Item 2	Number of scan directions				4 directions
Item 3	Total Scan volume in sq. in.				0.54 sq. in.
Item 4	Total length of weld				9 inches
Item 5	Total required exam volume in cubic inches				4.86 cu. in.
Item 6	Exam volume achieved (sq. in.) in direction 1 X length of weld achieved	0.135	9	1.215	cu. In.
Item 7	Exam volume achieved (sq. in.) in direction 2 X length of weld achieved	0	0	0	cu. In.
Item 8	Exam volume achieved (sq. in.) in direction 3 X length of weld achieved	0.0675	9	0.6075	cu. In.
Item 9	Exam volume achieved (sq. in.) in direction 4 X length of weld achieved	0.0675	9	0.6075	cu. In.
Item 10	Determined the achived exam volume add 6, 7, 8 & 9				2.43 cu. In.
Item 11	Exam volume percentage item 10/item 5 x 100				0.5% 50%

Limited to one sided examination due to flange configuration	Initials: JA
	Date: 12/10/2013