

TVA

**WALL THICKNESS
PROFILE SHEET**

REPORT NO:

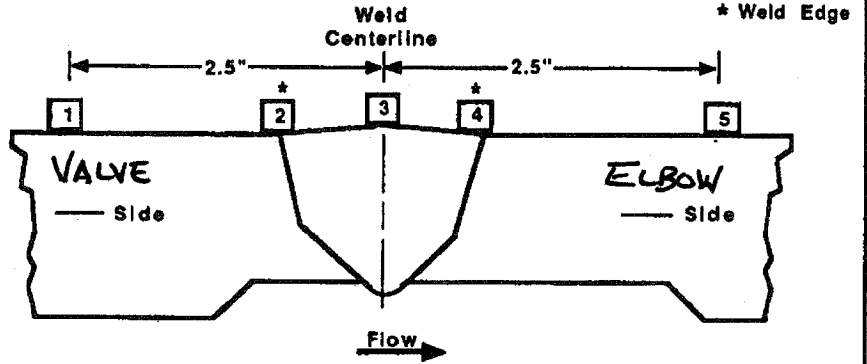
R-P0026

PROJECT: WATS BAR NUCLEAR
UNIT: 2

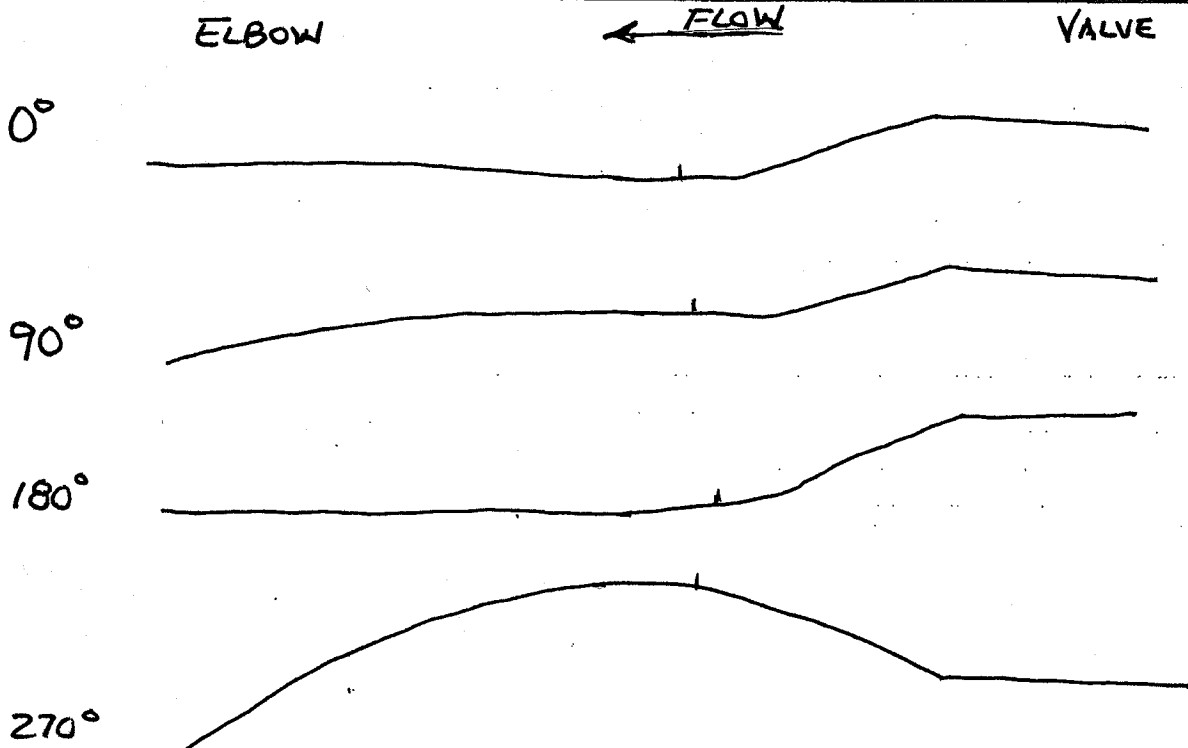
WELD NO: RCF-D145-08
SYSTEM: 068 (RCS)

Record Thickness Measurements As Indicated, Including Weld Width, Edge-To-Edge At 0°

Position	0°	90°	180°	270°
1	*	*	*	*
2	*	*	*	*
3	.572	.528	.548	.579
4	.543	.543	.551	.667
5	.604	.539	.576	.649



CROWN HEIGHT: FLUSH DIAMETER: 4 INCH
CROWN WIDTH: .750 INCH WELD LENGTH: 14.5 INCH



* - NO READINGS TAKEN ON VALVE SIDE

EXAMINER: Jose Alejandro Jue
LEVEL: II
DATE: 03-03-09

REVIEWED BY: Debra Duley
LEVEL: IV DATE: 3-10-09

ANII: [Signature]
DATE: 3/10/09
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TVA

Office of Nuclear Power

PROJECT: WBN SYSTEM: RCS

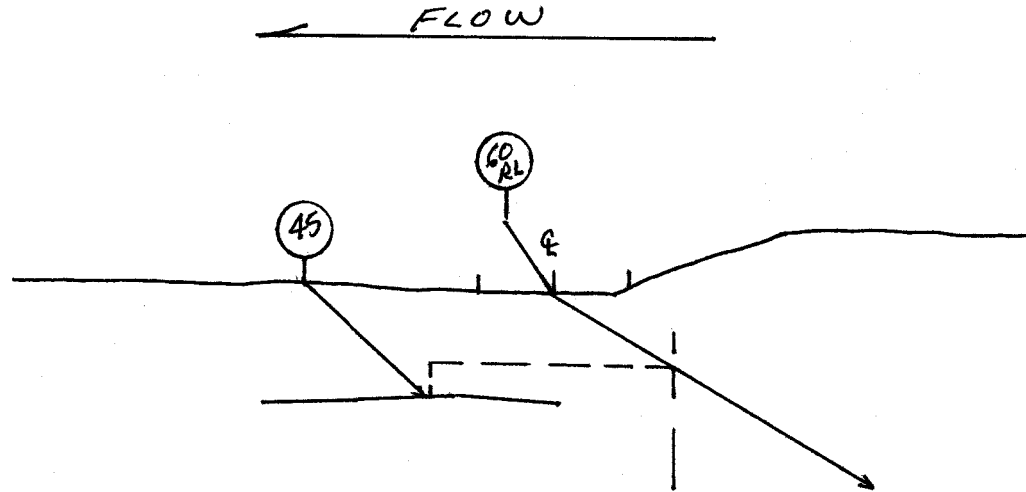
UNIT: 2 WELD NO: RCF-D145-08

REPORT NO.:

R-P0226

ELBOW

VALVE



BY: Jose Alejandro [Signature] LEVEL: II DATE: 03-03-09 PAGE 6 OF 6

NPG Nondestructive Examination Procedure	CALCULATION OF ASME CODE COVERAGE FOR SECTION XI, APPENDIX VIII ULTRASONIC EXAMINATIONS	N-GP-31 Rev. 0002 Page 16 of 24
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Attachment 4
(Page 1 of 1)

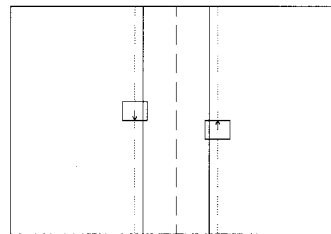
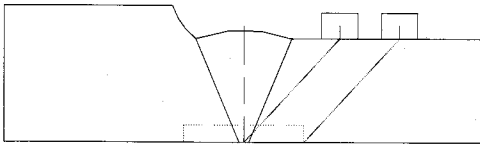
AUSTENITIC PIPING WELDS SINGLE SIDE ACCESS - SUPPLEMENT 2

Required and obtained examination volume coverage work sheet

Below is a typical example of examination coverage plots although are not to be considered inclusive of all situations.

Typical example of a single sided access examination of an austenitic piping weld, examination credit can not be taken beyond the weld centerline when the beam is directed through the weld material. Although examinations are required to be performed with the ultrasonic beam directed through the weld material, however they can not be considered totally effective or creditable.

Note: Typically a one-sided austenitic weld examination with no circumferential restrictions would be indicated as 75% examination coverage or 50% if circumferential scans were limited to one side.



Weld # RCF-D145-08

W=1.3 H=.2

L=14.5

Item	Description	Value
REQUIRED EXAMINATION VOLUME		
1	Required examination volume in sq in. (width x height) for single scan stroke	.26
2	Number of scan directions (normally 4; i.e. upst,dnst, cw, & ccw))	4
3	Total scan volume in sq inches (Item 1 * Item 2)	1.04
4	Total length of weld	14.5
5	Total required examination volume in cubic inches (Item 3 * Item 4)	15.08
OBTAINED EXAMINATION VOLUME		
6	Examination volume achieved (sq in for single scan stroke) in 1 axial scanning direction (i.e. upst) multiplied by the length of weld examined	Ø
7	Examination volume achieved (sq in for single scan stroke) in 1 axial scanning direction (i.e. dnst) multiplied by the length of weld examined	3.77
8	Examination volume achieved (sq in for single scan stroke) in 1 circumferential scanning direction (i.e. cw) multiplied by the length of weld examined	1.885
9	Examination volume achieved (sq in for single scan stroke) in 1 circumferential scanning direction (i.e. ccw) multiplied by the length of weld examined	1.885
10	Determine the achieved examination volume by adding Items 6, 7, 8, and 9	7.54
11	Examination volume percentage [(Item 10 / item 5) X 100]	(.50) = 50%

JA

INFORMATION ONLY