

PUBLIC  
VERSION

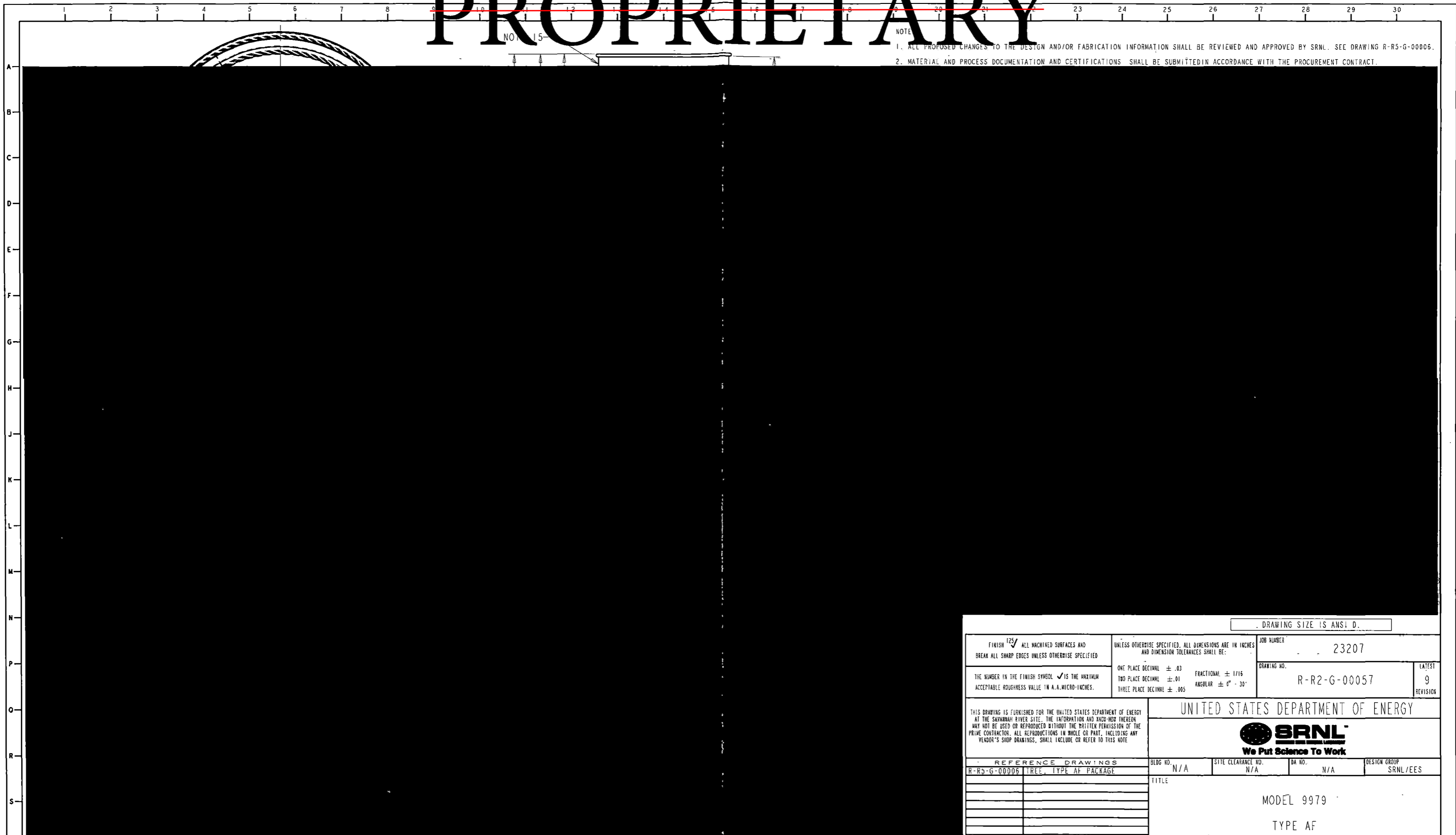
R-RZ-G-00057 P9

# PROPRIETARY

NO. 15-

NOTE

1. ALL PROPOSED CHANGES TO THE DESIGN AND/OR FABRICATION INFORMATION SHALL BE REVIEWED AND APPROVED BY SRNL. SEE DRAWING R-R5-G-00005.
2. MATERIAL AND PROCESS DOCUMENTATION AND CERTIFICATIONS SHALL BE SUBMITTED IN ACCORDANCE WITH THE PROCUREMENT CONTRACT.



NAME: 0314 OBJECT: R-R2-G-00057 REV 9 35G SIG DATE: 14-Sep-16 23:23:42

FINISH <sup>125</sup> ALL MACHINED SURFACES AND BREAK ALL SHARP EDGES UNLESS OTHERWISE SPECIFIED		UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES AND DIMENSION TOLERANCES SHALL BE:		JOB NUMBER 23207	
THE NUMBER IN THE FINISH SYMBOL $\checkmark$ IS THE MAXIMUM ACCEPTABLE ROUGHNESS VALUE IN A.A. MICRO-INCHES.		ONE PLACE DECIMAL $\pm .03$	FRACTIONAL $\pm 1/16$	DRAWING NO. R-R2-G-00057	
		TWO PLACE DECIMAL $\pm .01$	ANGULAR $\pm 0^\circ - 30'$	LATEST REVISION 9	
		THREE PLACE DECIMAL $\pm .005$			
THIS DRAWING IS FURNISHED FOR THE UNITED STATES DEPARTMENT OF ENERGY AT THE SAVANNAH RIVER SITE. THE INFORMATION AND ANY INFORMATION MAY NOT BE USED OR REPRODUCED WITHOUT THE WRITTEN PERMISSION OF THE PRIME CONTRACTOR. ALL REPRODUCTIONS IN WHOLE OR PART, INCLUDING ANY VENDOR'S SHOP DRAWINGS, SHALL INCLUDE OR REFER TO THIS NOTE.			UNITED STATES DEPARTMENT OF ENERGY We Put Science To Work		
REFERENCE DRAWINGS R-R5-G-00005 TREE, TYPE AF PACKAGE		BLDG NO. N/A	SITE CLEARANCE NO. N/A	DA NO. N/A	DESIGN GROUP SRNL/EES
		TITLE MODEL 9979 TYPE AF 55-GALLON DRUM SUBASSEMBLY AND WELDMENT UNCLASSIFIED (U)			
		REFERENCE STANDARDS ASME Y14.5			
		SCALE AS SHOWN	SRS DRAWING NO. N/A	SHEET NO. 1 OF 1	LATEST REV 9

FILL/VENT HOLE  
TYP 2 PLCS  
180° APART  
(NOTE 12)

SECTION A-A

BEFORE FOAMING  
(NOTE 13)

SCALE 0.50

TYPE AF 55-GALLON DRUM SUBASSEMBLY

R-R2-G-00057-A

SCALE 0.25

PROJ	REV NO.	DATE	REVISION	PRPD	ENGR	CHK'D	DEM	APPR	OTHER	OTHER	OTHER
N/A	9	9/15/16	REVISED FOAM MASS RANGE IN NOTE 3	KRE	KRE			PSR	N/A	N/A	N/A
N/A	8	7/15/16	CLARIFIED WELDING INFORMATION	KRE	KRE			PSR	N/A	N/A	N/A
N/A	7	3/18/15	REVISED FOAM MASS (ZONE B-29)	KRE	KRE			PSR	N/A	N/A	N/A
N/A	6	10/3/12	INCORPORATES AS-BUILT CHANGES	KRE	KRE	PSB		PSR	N/A	N/A	N/A
N/A	0-5	-	SEL DCR FOR PREVIOUS REVISIONS								