

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

<p>1. LICENSEE/LOCATION INSPECTED:</p> <p>Acuren Inspection, Inc. ADBA/WIT Pipeline 4566 Abrahamson Road, Duluth, MN 55811 Location Inspected: Duluth, Minnesota REPORT NUMBER(S) 2016002</p>	<p>2. NRC/REGIONAL OFFICE</p> <p>Region III U. S. Nuclear Regulatory Commission 2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352</p>	
<p>3. DOCKET NUMBER(S)</p> <p>030-38913</p>	<p>4. LICENSE NUMBER(S)</p> <p>22-27593-01</p>	<p>5. DATE(S) OF INSPECTION</p> <p>August 12, 2016</p>

LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

1 Non-cited violation(s) were discussed involving the following requirement(s):

The requirement is of a security-related nature and is described on Part 2 of this report.

- 4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
(Violations and Corrective Actions)

Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE	DATE
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Ryan Craffey	<i>Ryan Craffey</i>	8/25/16
BRANCH CHIEF	Aaron McCraw	<i>AJW - for ATM</i>	9/1/16

Docket File Information

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6. INSPECTION PROCEDURES USED 87121	7. INSPECTION FOCUS AREAS All
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SUPPLEMENTAL INSPECTION INFORMATION

1. PROGRAM CODE(S) 03320	2. PRIORITY 1	3. LICENSEE CONTACT Bruce Karie - RSO	4. TELEPHONE NUMBER (262) 649-7066
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Main Office Inspection Next Inspection Date: 08/12/2017

Field Office Inspection _____

Temporary Job Site Inspection _____

PROGRAM SCOPE

This was an unannounced routine inspection of a large non-destructive testing company authorized to use radioactive material for industrial radiography at numerous field stations and at temporary job sites throughout NRC jurisdiction. At the time of the inspection, the company had approximately 1100 radiographers and assistants stationed throughout the United States. The company's RSO was based at the Duluth, Minnesota field office, and maintained overall responsibility for the radiation safety program. The RSO was assisted in his oversight of the radiation safety program by two regional directors, as well as Site RSOs at each field office who oversaw the day-to-day implementation of the radiation safety program.

PERFORMANCE OBSERVATIONS

The inspector interviewed the licensee's RSO at the Duluth field office, and discussed the licensee's methods for performing and tracking corporate audits, which reviewed the implementation of the licensee's radiation safety program at each field office on an annual basis. The inspector reviewed documentation for a selection of these audits at facilities in NRC jurisdiction. The inspector attended a bi-weekly call with the RSO and the company's regional directors, where the staff discussed recent operating experience and the status of the radiation safety program, including recent corporate and regulatory audits since the last call. The inspector also discussed the licensee's management of personnel dosimetry, including mechanisms for addressing abnormal exposures.

No violations of NRC requirements were identified as a result of this inspection.

*GW
for ATM*

Warren, Geoffrey

From: Craffey, Ryan
Sent: Thursday, September 01, 2016 11:04 AM
To: bkarie@acuren.com
Subject: RE: LLEA
Attachments: NRC Inspection Report - Acuren Inspection (Duluth 2016).pdf; NRC Inspection Report - Acuren Inspection (Quinnesec 2016 Corrected).pdf

Thank you Bruce! Attached are the completed reports for my inspections in Quinnesec and Duluth this summer. Please disregard the previous version of the Quinnesec report, I used an incorrect report number on it. The attached copy corrects that mistake.

Ryan Craffey

Health Physicist
US Nuclear Regulatory Commission
Materials Inspection Branch, Region III
(630) 829-9655

From: Bruce Karie [mailto:bkarie@acuren.com]
Sent: Monday, August 29, 2016 1:52 PM
To: Craffey, Ryan <Ryan.Craffey@nrc.gov>
Subject: [External_Sender] LLEA

Ryan,

Attached you will find the document you had requested, thanks again.

Bruce F Karie
Acuren Inspection
Corporate Director of Radiation Safety
4566 Abrahamson Road
Duluth, MN 55811
Office – 218-722-5555
Cell – 262-649-7066
bkarie@acuren.com

Acuren Inspection – Quality is never an accident, it is always the result of intelligent effort.