

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED:

Allied Inspection Services, Inc.
P.O. Box 268
St. Clair, MI 48079

REPORT NUMBER(S) 2016001

2. NRC/REGIONAL OFFICE

Region III
U. S. Nuclear Regulatory Commission
2443 Warrenville Road, Suite 210
Lisle, IL 60532-4352

3. DOCKET NUMBER(S)

030-15055

4. LICENSE NUMBER(S)

21-18428-01

5. DATE(S) OF INSPECTION

July 14, 2016

LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

Non-cited violation(s) were discussed involving the following requirement(s):

- 4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
(Violations and Corrective Actions)

Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE	DATE
LICENSEE'S REPRESENTATIVE			7/14/16
NRC INSPECTOR	Navid Tehrani		
BRANCH CHIEF	Aaron McCraw		8/15/16

Docket File Information
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6. INSPECTION PROCEDURES USED 87121	7. INSPECTION FOCUS AREAS All
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SUPPLEMENTAL INSPECTION INFORMATION

1. PROGRAM CODE(S) 03320	2. PRIORITY 1	3. LICENSEE CONTACT Thomas D. Grasha, RSO	4. TELEPHONE NUMBER (810) 329-6697
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Main Office Inspection Next Inspection Date: 07/14/2017

Field Office Inspection _____

Temporary Job Site Inspection Cargil Mead Field St. Clair, Michigan

PROGRAM SCOPE

This was an unannounced routine inspection of a small non-destructive testing company authorized to store licensed material at the owner and RSO's shop in St. Clair, Michigan, and to use that material for industrial radiography at temporary job sites within NRC jurisdiction. At the time of the inspection, the licensee had two fully-qualified radiographers (including the RSO), and one assistant (qualified on December 14, 2015). These individuals performed radiography 200-250 days per year at temporary job sites within the State of Michigan using a radiography camera as authorized on the license.

Performance Observations

The inspector observed the conduct of radiographic operations at Cargil Mead Field in St. Clair, Michigan. The inspector found that the licensee's boundaries were appropriately established, as confirmed by independent surveys, and that the site was appropriately posted and exposure devices were properly labeled. The inspector interviewed the RSO and the other radiographer to discuss topics including barrier calculation, survey meter use, equipment maintenance and emergency response. The inspector found that both individuals were knowledgeable of radiation protection principles and licensee procedures, and they both possessed calibrated and operable dosimetry and survey equipment while on-site.

The inspector discussed the licensee's measures for materials security, hazard communication and exposure control. The inspector also reviewed a selection of safety related records, including radiographer audits, quarterly inventories, equipment maintenance, leak tests and dosimetry.

No violations of NRC requirements were identified during this inspection.

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