
RESPONSE TO REQUEST FOR ADDITIONAL INFORMATION

APR1400 Design Certification

Korea Electric Power Corporation / Korea Hydro & Nuclear Power Co., LTD

Docket No. 52-046

RAI No.: 227-8274
SRP Section: 03.08.04 – Other Seismic Category I Structures
Application Section: 3.8.4
Date of RAI Issue: 09/25/2015

Question No. 03.08.04-3

10 CFR 50.55a and 10 CFR Part 50, Appendix A, General Design Criteria (GDC) 1, 2, 4 and 5 provide the regulatory requirements for design of seismic Category I structures. Standard Review Plan (SRP) 3.8.4, Section II.2 provides the applicable codes standards and specifications that are either applicable in their entirety or in portions for seismic Category I structures.

In APR1400 DCD, Tier 2, Section 3.8.4.2, “Applicable Codes, Standards, and Specifications,” and Table 3.8-1, “Codes, Standards, Specifications, and Regulations,” the applicant provides the applicable codes, standards, specifications, and regulations without any editions. This occurs throughout the DCD and the staff also identified discrepancies related to referring to the applicable codes, standards, specifications, and regulations.

Example of inconsistencies within the DCD:

- a) DCD Tier 2, Section 3.8.4.2.2 identifies some regulatory guides (RGs) that are applicable to the design, construction, testing, and inspection of seismic Category I structures. A comparison of the RGs with those listed in SRP 3.8.4 shows that some RGs are not included (e.g., 1.127, 1.136, 1.160, and 1.221). All Sections of the DCD including DCD 3.8.4 should be revised to include the applicable RGs consistent with those in SRP 3.8.4, or alternative methods should be described and justified.
- b) In subsection 3.8.4.6.1.1, “Concrete,” the applicant referenced ASTM D1888-78, “Method of Test for Particulates and Dissolved Matter in Water,” which was withdrawn in 1989 without a replacement.
- c) ASCE 4, ASCE 7, & ASCE 37 were referenced in various sections of the DCD, but are not included in Table 3.8-1 of the DCD. Furthermore, ASCE 4 was not reference in Section 3.8.7, “References.”

- d) In subsection 3.8.4.6.1.2, “Reinforcing Steel,” the applicant stated that “The fabrication of reinforcing bars, including fabrication tolerances, is in accordance with CRSI, MSP-1.” However, the Manual of Standard Practice-1 (MSP-1) of Concrete Reinforcing Steel Institute (CRSI) was not referenced in Section 3.8.7 and no edition was provided. There were also other references included in Section 3.8.7 without identification of the year or edition. [JIB1]
- e) In subsection 3.8.4.6.1.4, “Stainless Steel,” and Table 3.8-1 “Codes, Standards, Specifications, and Regulations,” the applicant did not provide the welding code for the stainless steel material, and DCD Sections 3.8.3 and 3.8.4 did not identify other potentially applicable American Welding Society codes (e.g., AWS D1.4, 1.6, and 1.8). Furthermore, applicant referred to subsections 3.8.3.6.3, “Stainless Steel Pool Liners,” and 3.8.3.6.4, “Stainless Steel Other Than Pool Liners” for additional requirements. In subsection 3.8.3.6.3, the applicant described that welding procedure are performed in accordance with ASME Sec. III, Div. 2, Article CC-4540, “Rules Governing Making Examining, and Repairing Welds.” However, article CC-4540 does not provide any weld procedures for stainless steel materials. [JIB2]
- f) In subsection 3.8.3.6.3, “Stainless Steel Pool Liners,” second paragraph “Welding procedures are in accordance with ASME Section, Division 2, Subarticle CC-4540 and ASME Section IX.” Should read “Welding procedures are in accordance with ASME Section III, Division 2, Subarticle CC-4540 and ASME Section IX.”

Therefore, the applicant is requested to ensure the completeness and accuracy of the codes, standards, and specifications, in the various sections of DCD 3.8, including Table 3.8-1, and Section 3.8.7. This should also include correcting discrepancies such as those described above and specifying the year or edition of each of these documents.

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- a) NRC Regulatory Guides [1.7](#), [1.69](#), [1.91](#), 1.127, 1.136, 1.160, 1.216 and 1.221 will be added to the applicable DCD Section(s) 3.8.1.2.2, [3.8.2.2.2](#), 3.8.3.2.2, 3.8.4.2.2 and 3.8.7 to be consistent with the RGs described in SRP 3.8.1, [3.8.2](#), 3.8.3 and 3.8.4, as shown in Attachment 1 to this response.
- b) All of the concrete production for the APR 1400 is to be in accordance with ASME Section III, Division 2, Subsection CC, 2001 Edition with the 2003 Addenda and ACI 349-97. According to ASME CC-2223.1, the ASTM D1888-78 test is still referenced. Thus, ASTM D1888-78 is effective.
- c) ASCE 4, ASCE 7, and ASCE 37 will be added to Table 3.8-1, and ASCE 4 will be added to Section 3.8.7, to be consistent with the applicable codes described in the DCD, as shown in Attachment 2 to this response. ASTM standards will also be added to Table 3.8-1 to identify the standards described in Section 3.8.
- d) DCD Tier 2, Subsection 3.8.4.6.1.2 will be revised to replace the reference to CRSI, MSP-1 with ACI 315 in ACI Detailing Manual (SP-66), and Section 3.8.7 will be revised to include the new reference and add the appropriate year or edition to existing references, as indicated in Attachment 3 to this response.

- e) Stainless steel liner plates referenced in subsections within 3.8.4.6 of the DCD are designed in accordance with ASME Section III, Div. 2, subsection CC. Although ASME Section III, Div. 2, subsection CC. is specifically intended for the design of concrete containments and the associated liner plate, the philosophy of a metallic liner anchored in concrete and functioning as a leaktight boundary is identical with the design approach for other stainless steel liner plates. The entire stainless steel liner plate is not designed as a structural member, however, the liner plates are designed to resist loads that occurred during construction, such as wet concrete pressure during the hardening process of concrete which is identical to the design of containment liner plate. The stainless steel liner and its anchorage system is designed and constructed to act initially as form during concrete placement of walls and subsequently as a leaktight membrane. All liner plate seam welds and other complete penetration welds shall be vacuum box tested to prove leaktightness of the weld. This leak testing is required by ASME Section III, Div. 2, CC-4544. Therefore, welding procedures for the stainless steel liner plate will be in accordance with ASME Section III, Div. 2, CC-4540. The stainless steel liner plates referenced in subsection with 3.8.4.6 of the DCD do not perform pressure boundary function. Therefore, a specific welding code including the AWS for those stainless steel liner plates is not described in the DCD.

The welding provisions under the AWS D1.4 "structural welding code-reinforcing steel" are not used in the APR1400 since mechanical splices and lap splices are used for reinforcing steel connections instead of welded connections. In addition, the AWS D1.8 "Structural welding code-Seismic supplement" is not used since a seismic resistance system is not used in the APR1400

- f) DCD Subsection 3.8.3.6.3 will be revised as shown in Attachment 4 to this response to specify ASME Section III. ASME Section III Division 1, Subsection NF, ASME Section XI, Subsections IWE and IWL and ASME Section IX will also be added in DCD Table 3.8-1 as shown in Attachment 2 to this response.

The DCD will be revised to add ASME Section III Division 1 Subsection NF, ASME Section IX in DCD Tier 2, Subsection 3.8.7, as shown in Attachment 1 to this response.

ASME Section XI has been included in DCD tier2, subsection 3.8.7 through the response to RAI 199-8223 Question 03.08.01-9 (Rev.2).

Impact on DCD

DCD Tier 2, Subsections 3.8.1.2.2, 3.8.2.2.2, 3.8.3.2.2, 3.8.3.6.3, 3.8.4.2.1, 3.8.4.2.2, 3.8.4.6.1.2, 3.8.7 and Table 3.8-1 will be revised as indicated in the attachments associated with this response.

Impact on PRA

There is no impact on the PRA.

Impact on Technical Specifications

There is no impact on the Technical Specifications.

Impact on Technical/Topical/Environmental Reports

There is no impact on any Technical, Topical, or Environmental Report.

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3.8.1.2.1 Design Codes, Standards, Specifications, and Regulations

The design codes, standards, specifications, and regulations are listed in Table 3.8-1. The primary design code for concrete containment is ASME Section III, Division 2, Subsection CC (Reference 3).

3.8.1.2.2 NRC Regulatory Guides

Conformance to each NRC Regulatory Guide (RG) is described in Section 1.9. The NRC RGs applicable to the design of the concrete containment are NRC RG 1.35 (Reference 4), NRC RG 1.35.1 (Reference 5), NRC RG 1.136 (Reference 6), and NRC RG 1.7 (Reference 7).

3.8.1.2.3 Industry Standards

NRC RG 1.91 (Reference 30), NRC RG 1.216 (Reference 71),
NRC RG 1.221 (Reference 70)

Internationally recognized industry standards published by ASTM are used whenever possible to define material properties, testing procedures, and fabrication and construction methods.

3.8.1.3 Loads and Load Combinations

The containment is designed to resist the loads given in Article CC-3000 of the ASME Code and NRC RG 1.136 with the exceptions listed below.

- a. The post-LOCA flooding combined with the safe shutdown earthquake (SSE) is more severe than the post-LOCA flooding combined with the operating basis earthquake (OBE) set at one third or less of the SSE for the plant. Therefore, only the post-LOCA flooding SSE combination is considered in the design.
- b. Subarticle CC-3720 of the ASME Code is satisfied when the containment structure is exposed to the load combination listed below. As a minimum design condition, the pressure ($P_{g1} + P_{g2}$) is not less than 310 kPa (45 psig).

$$D + F + T + P_{g1} + P_{g2}$$

functionally grouped into medium-voltage power, low-voltage power, low-voltage control, and instrument cable penetration assemblies. Figure 3.8-9 shows a typical electric penetration assembly in place within the containment wall. An assembly is sized to be inserted into sleeves in the containment wall.

3.8.2.1.3.2 Component Classification

The penetration sleeve is designed as a class MC component in accordance with ASME Section III, Division 1, Subsection NE.

All penetration head fittings (penetration Type 1 of Figure 3.8-8) are classified as piping components and, as such, they have the same classification as the process pipe and are designed in accordance with ASME Section III, Division 1, Subsection NB, NC, or ND as applicable. The other head fittings are designed as ASME Class MC components.

3.8.2.1.4 Fuel Transfer Tube Sleeve and Bellows

The fuel transfer tube sleeve and bellows is designed as a class MC component in accordance with ASME Section III, Division 1, Subsection NE.

3.8.2.2 Applicable Codes, Standards, and Specifications

The following regulations, codes, standards, and specifications are used in the design of the class MC components.

3.8.2.2.1 Design Codes, Standards, Specifications, and Regulations

The design codes, standards, specifications, and regulations are listed in Table 3.8-1.

3.8.2.2.2 NRC Regulatory Guides

Conformance to each NRC Regulatory Guide is described in Section 1.9. NRC RG 1.57 (Reference 21) ~~is~~ applicable to the design of the ASME Class MC components.

NRC RG 1.7 (Reference 7) and



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3.8.3.1.11 Interior Concrete Fill Slab

The interior concrete fill slab is located on the surface of liner plate of the reactor containment building basemat for protection of pressure boundary structures.

3.8.3.1.12 Polar Crane Supports

A large capacity of polar crane is supported by brackets installed in the containment shell, and the bracket is a steel structure consisting of cantilever beam.

3.8.3.2 Applicable Codes, Standards, and Specifications

The following codes, standards, and specifications are applied to the design of internal concrete and steel structures.

3.8.3.2.1 Design Codes and Standards

The design codes, standards, and regulations are listed in Table 3.8-1.

3.8.3.2.2 NRC Regulatory Guides

Conformance to each NRC RG is described in Section 1.9. The NRC RGs applicable to the design of the concrete and steel structures are 1.60, 1.61, 1.92, 1.122, 1.142, ~~and~~ 1.199 (References 22 through 27).

3.8.3.2.3 Industry Standards

, 1.69 (Reference 29), and 1.160 (Reference 69)

Nationally recognized industry standards, such as those published by ASTM, will be used whenever possible to describe material properties, testing procedures, and fabrications and construction methods.

3.8.3.3 Loads and Load Combinations

The typical loads and load combinations used for the internal structures are detailed in Subsection 3.8.4.3.

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- d. Maintain the store fuel in a coolable geometry

3.8.4.2 Applicable Codes, Standards, and Specifications

The following design codes, standards, specifications, regulations, Regulatory Guides, and other industry standards are used in the design, fabrication, construction, testing, and inspection of all seismic Category I structures other than the reactor containment building.

3.8.4.2.1 Design Codes and Standards

The primary design codes for other seismic category I structures are ACI 349 (Reference 41) and ANSI/AISC N690 (Reference 42).

The design codes, standards, and regulations are listed in Table 3.8-1.

3.8.4.2.2 Regulatory Guides

The conformance of other seismic Category I structures to the applicable NRC RGs is addressed in Section 1.9. The NRC RGs that are applicable to the design of all seismic Category I structures other than the reactor containment building are NRC RGs 1.29 (Reference 28), 1.60, 1.61, 1.69 (Reference 29), 1.91 (Reference 30), 1.92, 1.115 (Reference 31), 1.122, ~~1.142, 1.143 (Reference 32), and 1.199.~~

3.8.4.2.3 Industry Standards

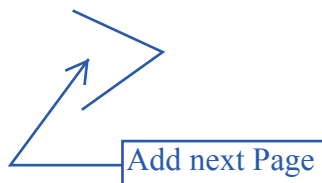
1.127 (Reference 42), 1.136 (Reference 43), 1.142, 1.143 (Reference 32), 1.199, 1.160 (Reference 69), and 1.221 (Reference 70).

Nationally recognized industry standards, such as those published by ASTM, are used where practicable to define material properties, testing procedures, and fabrication and construction methods.

3.8.4.3 Loads and Load Combinations

This section presents the structural design load information for the APR1400 seismic Category I structures other than the reactor containment building. This load information consists of a summary list of major loads and load combinations. These load combinations are categorized on the basis of their nature, the probability of occurrence of each of the individual loads, and the probability of simultaneous occurrence of these loads to form a loading combination.

30. Regulatory Guide 1.91, "Evaluations of Explosions Postulated to Occur on Transportation Routes Near Nuclear Power Plants," Rev. 2, U.S. Nuclear Regulatory Commission, April 2013.
31. Regulatory Guide 1.115, "Protection Against Low-Trajectory Turbine Missiles," Rev. 2, U.S. Nuclear Regulatory Commission, January 2012.
32. Regulatory Guide 1.143, "Design Guidance for Radioactive Waste Management Systems, Structures, and Components Installed in Light-Water-Cooled Nuclear Power Plants," Rev. 2, U.S. Nuclear Regulatory Commission, November 2001.
33. ASCE 7-05, "Minimum Design Loads for Buildings and Other Structures," American Society of Civil Engineering/Structural Engineering Institute, 2006.
34. GTSTRUDL User Guide, GTSTRUDL Version 31, Georgia Institute of Technology, August 2010.
35. Research Council on Structural Connections, "Specification for Structural Joints Using ASTM A325 or A490 Bolts," 2004.
36. AWS D1.1, "Structural Welding Code," American Welding Society, 2010.
37. ASTM C191, "Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle," American Society for Testing and Materials.
38. ASTM C109, "Standard Test Method for Compressive Strength of Hydraulic Cement Mortars," American Society for Testing and Materials.
39. ASTM A36, "Standard Specification for Carbon Structural Steel," American Society for Testing and Materials.
40. APR1400-E-S-NR-14006-P, "Stability Check for NI Common Basemat" Rev. 0, KHNP, November 2014.



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41. ACI 349, "Code Requirements for Nuclear Safety Related Concrete Structures," American Concrete Institute, 1997.
42. ANSI/AISC N690 including Supplement 2 (2004), "Specification for the Design, Fabrication and Erection of Steel Safety-Related Structures for Nuclear Facilities," American Institute of Steel Construction, 1994.
43. ASME NQA-1, "Quality Assurance Requirements for Nuclear Facility Applications, American Society of Mechanical Engineers, 2008 Edition with 2009 Addendum.
44. AISC 360, "Specification for Structural Steel Buildings", American Institute of Steel Construction, 2005
45. ACI 318,"Building code requirements for reinforced concrete", American Concrete Institute, 2008.
46. ACI 301,"Specifications for Structural Concrete for Building", American Concrete Institute, 2010.
47. AWS D1.3, "Structural Welding Code-Sheet Steel Structure", American Welding Society, 2008.
48. AISI S100, "Specification for the Design of Cold-Formed Steel Structural Members", American Iron and Steel Institute, 2012
49. ACI 211.1, "Standard Practice for Selecting Proportions for Normal, Heavy Weight, and Mass Concrete", American Concrete Institute, 1991(R2007)
50. ACI 214, "Recommended Practice for Evaluation of Strength Test Results of Concrete", American Concrete Institute, 1991(R1997).
51. ACI 304 R, "Guide for Measuring, Mixing, Transporting, and Placing Concrete", American Concrete Institute, 2000(R2009).
52. ACI 305 R," Hot Weather Concreting", American Concrete Institute, 1999
53. ACI 306 R,"Cold Weather Concreting", American Concrete Institute, 1998(R2002)
54. ACI 308, "Standard Practice for Curing Concrete", American Concrete Institute, 1992(R1997)
55. ACI 309 R," Guide for Consolidation of Concrete", American Concrete Institute, 2005
56. ACI 311.1 R," ACI Manual of Concrete Inspection", American Concrete Institute, 1999.
57. ACI 315, "Details and Detailing of Concrete Reinforcement", American Concrete Institute, 1999.
58. ACI 347," Guide to Formwork for Concrete", American Concrete Institute, 2004.

59. ANSI/ANS 8.1., "Nuclear Criticality Safety in Operations with Fissionable Materials Outside Reactors", American Nuclear Society, 1988
60. ANSI/ANS 8.17, "Criticality Safety Criteria for Handling, Storage, and Transportation of LWR Fuel Outside Reactors", American Nuclear Society, 1984
61. ASTM C750, "Standard Specification for Nuclear Grade Boron Carbide Power", American Society for Testing and Materials
62. ASTM E3, "Preparation of Metallographic Specimens", American Society for Testing and Materials
63. ASTM E190, "Guided Bend Test for Ductility of Weld", American Society for Testing and Materials
64. ANSI/ANS 57.2, "Design Requirements for Light Water Reactor Spent Fuel Storage Facilities at Nuclear Power Plants", American Nuclear Society, 1983
65. 10 CFR Part 50, Appendix A, "General Design Criteria for Nuclear Power Plants," U.S. Nuclear Regulatory Commission.
66. 10 CFR Part 100, Appendix A, "Seismic and Geologic Siting Criteria for Nuclear Power Plants," U.S. Nuclear Regulatory Commission
67. Regulatory Guide 1.127, "Inspection of Water-Control Structures associated with Nuclear Power Plants," Rev.1, U.S Nuclear Regulatory Commission, March 1978.
68. Regulatory Guide 1.136, "Design Limits, Loading Combinations, Materials, Construction, and Testing of Concrete Containments," Rev.3, U.S Nuclear Regulatory Commission, March 2007.
69. Regulatory Guide 1.160, "Monitoring The Effectiveness of Maintenance at Nuclear Power Plants," Rev.3, U.S Nuclear Regulatory Commission, May 2012.
70. Regulatory Guide 1.221, "Design-Basis Hurricane and Hurricane Missiles for Nuclear Power Plants," Rev.0, U.S Nuclear Regulatory Commission, October 2011.
71. Regulatory Guide 1.216, "Containment Structural Integrity Evaluation for Internal Pressure Loadings Above Design-Basis Pressure," U.S. Nuclear Regulatory Commission, August 2010.
72. ASME Section III, Division 1, Subsection NF, "Supports", The American Society of Mechanical Engineers, the 2007 Edition with the 2008 Addenda.
73. ASME Section IX, "Welding and Brazing Qualifications", The American Society of Mechanical Engineers, the 2007 Edition with the 2008 Addenda.

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30. Regulatory Guide 1.91, "Evaluations of Explosions Postulated to Occur on Transportation Routes Near Nuclear Power Plants," Rev. 2, U.S. Nuclear Regulatory Commission, April 2013.
31. Regulatory Guide 1.115, "Protection Against Low-Trajectory Turbine Missiles," Rev. 2, U.S. Nuclear Regulatory Commission, January 2012.
32. Regulatory Guide 1.143, "Design Guidance for Radioactive Waste Management Systems, Structures, and Components Installed in Light-Water-Cooled Nuclear Power Plants," Rev. 2, U.S. Nuclear Regulatory Commission, November 2001.
33. ASCE 7-05, "Minimum Design Loads for Buildings and Other Structures," American Society of Civil Engineering/Structural Engineering Institute, 2006.
34. GTSTRUDL User Guide, GTSTRUDL Version 31, Georgia Institute of Technology, August 2010.
35. Research Council on Structural Connections, "Specification for Structural Joints Using ASTM A325 or A490 Bolts," 2004.
36. AWS D1.1, "Structural Welding Code," American Welding Society, 2010.
37. ASTM C191, "Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle," American Society for Testing and Materials.
38. ASTM C109, "Standard Test Method for Compressive Strength of Hydraulic Cement Mortars," American Society for Testing and Materials.
39. ASTM A36, "Standard Specification for Carbon Structural Steel," American Society for Testing and Materials.
40. APR1400-E-S-NR-14006-P, "Stability Check for NI Common Basemat" Rev. 0, KHNP, November 2014.



75. ASCE 4-98, "Seismic Analysis of Safety-Related Nuclear Structures and Commentary," American Society of Civil Engineers, 2000

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Table 3.8-1 (1 of 2)

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Codes, Standards, Specifications, and Regulations

Document Reference No.	Document Designation	Edition	Document Title
Codes	& Standards		Quality assurance Requirements for Nuclear Facility Applications
1	ASME CC	2001 with 2003 Addenda	Code for Concrete Containment
2	ACI 349	1997	Code requirements for nuclear safety related concrete structure
3	AISC N690	1994 including Supp. 2(2004)	Specification for the Design, Fabrication and Erection of Steel Safety-Related Structures for Nuclear Facilities
4	ASME NE	2007 with 2008 Addenda	Nuclear mechanic metal containment vessel
5	ASME NQA-1	2008 with 2009 Addenda	Quality assurance nuclear quality assurance
6	ASME	2007 with 2008 Addenda	Boiler and pressure vessel code
7	ACI 318	2008	Building code requirements for reinforced concrete
8	AISC 360	2005	Specification for Structural Steel Buildings
9	ACI 301	2010	Specifications for structural concrete for building
10	AWS D1.1	2010	Structural welding code – steel structure
11	AWS D1.3	2008	Structural welding code - sheet steel structure
12	AISI S100	2012	Specification for the design of cold-formed steel structural members
13	ACI 211.1	1991(R2007)	Standard practice for selecting proportions for normal, heavy weight, and mass Concrete
14	ACI 214	1991(R1997)	Recommended practice for evaluation of strength test results of concrete
15	ACI 304 R	2000(R2009)	Guide for measuring, mixing, transporting, and placing concrete
16	ACI 305 R	1999	Hot weather concreting
17	ACI 306 R	1998(R2002)	Cold weather concreting
18	ACI 308	1992(R1997)	Standard practice for curing concrete
19	ACI 309 R	2005	Guide for consolidation of concrete

Specifications.

Add 'B' in next page

Add 'A' in next page

Supports

Class MC components

Nuclear mechanic metal containment vessel

Quality assurance nuclear quality assurance

Boiler and pressure vessel code

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A

8	SCE 4	1998	Seismic Analysis of Safety-Related Nuclear Structures and Commentary
9	ASCE 7	2005	Minimum Design Loads for Buildings and Other Structures
10	SEI/ASCE 37	2002	Design Loads on Structures during Construction Standard
11	ASTM C150	2012	Standard Specification for Portland Cement
12	ASTM C33	2013	Standard Specification for Concrete Aggregates
13	ASTM C260	2010	Standard Specification for Air-Entraining Admixtures for Concrete
14	ASTM C494	2013	Standard Specification for Chemical Admixtures for Concrete
15	ASTM C618	2012	Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
16	ASTM A615	2006	Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
17	ASTM A513	2000	Standard Specification for Electric-Resistance-Welded Carbon and Alloy Steel Mechanical Tubing
18	ASTM A519	2003	Standard Specification for Seamless Carbon and Alloy Steel Mechanical Tubing
19	ASTM A576	1990	Standard Specification for Steel Bars, Carbon, Hot-Wrought, SpecialQuality
20	ASTM A416	2002	Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
21	ASTM C191	2013	Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle
22	ASTM C109	2013	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars
23	ASTM A36	2012	Standard Specification for Carbon Structural Steel

B

24	ASME IWE	2007 with 2008 Addenda.	Requirements for class MC and metallic liners of class CC components of lightwater cooled plants
25	ASME IWL	2007 with 2008 Addenda.	Requirements for class CC concrete components of light-water cooled plants
26	ASME IX	2007 with 2008 Addenda.	Welding and Brazing Qualifications

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Document Reference No.	Document Designation	Edition	Document Title
20	ACI 311.1 R	1999	ACI manual of concrete inspection
21	ACI 315	1999	Details and detailing of concrete reinforcement
22	ACI 347	2004	Guide to formwork for concrete
23	ANSI/ANS 8.1	1988	Nuclear criticality safety in operations with fissionable materials outside reactors
24	ANSI/ANS 8.17	1984	Criticality safety criteria for handling, storage, and transportation of LWR fuel outside reactors
25	ANSI/ANS 57.2	1983	Design requirements for light water reactor spent fuel storage facilities at nuclear power plants
U.S. Regulations			
26	10 CFR Part 50	-	Domestic licensing of production and utilization facilities
27	10 CFR Part 52	-	Domestic licensing of production and utilization facilities
28	10 CFR Part 100	-	Reactor site criteria

Abbreviation

ACI	American Concrete Institute
AISC	American Institute of Steel Construction
AISI	American Iron and Steel Institute
ANS	American Nuclear Society
ASME	American Society of Mechanical Engineers
ASTM	American Society of Testing and Materials
AWS	American Welding Society

- f. Plasticizing admixtures, ASTM C1017, “Standard Specification for Chemical Admixtures for Use in Producing Flowing Concrete”

The ingredient materials are stored in accordance with the recommendations in ACI 304R.

Concrete mixes are designed in accordance with ACI 301. The batching, mixing, and transporting of concrete conform with ACI 301. The placement of concrete, consisting of preparation before placing, conveying, depositing, protection, and bonding is in accordance with ACI 301.

3.8.4.6.1.2 Reinforcing Steel

Reinforcing steel consists of deformed reinforcing bars conforming to ASTM A615, Grade 60, or ASTM A706, Grade 60. The fabrication of reinforcing bars, including fabrication tolerances, is in accordance with ~~CRSI, MSP-1~~. The placing of reinforcing bars, including spacing of bars, concrete protection of reinforcement, splicing of bars and field tolerances is in accordance with ACI 349. Epoxy-coated reinforcing steel may be used for areas where a corrosive environment is encountered.

ACI 315 in ACI Detailing Manual (SP-66) (Reference 74).

3.8.4.6.1.3 Structural Steel

Structural steels are used as follows:

Other structural steels listed in AISC N690 may also be used.

- a. ASTM A36 (Reference 39), “Standard Specification for Carbon Structural Steel”
- b. ASTM A572, “Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural”
- c. ASTM A588, “Standard Specification for High-Strength Low-Alloy Structural Steel with 50 ksi [345 MPa] Minimum Yield Point to 4 in. [100 mm] Thick”
- d. ASTM A53, “Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless”

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3.8.3.6 Materials, Quality Control, and Special Construction Techniques**3.8.3.6.1 Concrete Internal Structures**

Materials, quality control, and special construction techniques for the concrete internal structures are outlined in Subsection 3.8.4.6. The compressive strength of concrete is 6,000 psi at 91 days.

3.8.3.6.2 Structural Steel

The following materials are used:

- a. Structural steel – ASTM A36, A572, A588, and A53
- b. Bolts – ASTM A325, A490, and A307
- c. Anchor bolts – ASTM 193 Grade B-7 and A36

Furnishing and fabrication of structural steel conform with all applicable requirements of AISC N690. Certified mill test reports for structural steel are submitted for review.

3.8.3.6.3 Stainless Steel Pool Liners

Stainless steel pool liners are fabricated from ASTM A240 Type 304 material, hot rolled, annealed and pickled and further processed by cold rolling.

Welding procedures are in accordance with ASME Section, Division 2, Subarticle CC-4540 and ASME Section IX. All seam welds are full-penetration butt welds. The liner plate seam welds are examined and tested as follows:

- a. Liquid penetrant examination is performed on austenitic materials. The weld surfaces and at least 12.7 mm (1/2 in) of the adjacent base material on each side of the weld are examined. The examination coverage is 100 percent of all shop and field seam welds.