

July 26, 2016

U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, DC 20555-0001

Braidwood Station, Units 1 and 2
Renewed Facility Operating License Nos. NPF-72 and NPF-77
NRC Docket Nos. STN 50-456 and 50-457

Byron Station, Units 1 and 2
Renewed Facility Operating License Nos. NPF-37 and NPF-66
NRC Docket Nos. STN 50-454 and 50-455

Calvert Cliffs Nuclear Power Plant, Units 1 and 2
Renewed Facility Operating License Nos. DPR-53 and DPR-69
NRC Docket Nos. 50-317 and 50-318

Clinton Power Station, Unit 1
Facility Operating License No. NPF-62
NRC Docket No. 50-461

Dresden Nuclear Power Station, Units 2 and 3
Renewed Facility Operating License Nos. DPR-19 and DPR-25
NRC Docket Nos. 50-237 and 50-249

LaSalle County Station, Units 1 and 2
Facility Operating License Nos. NPF-11 and NPF-18
NRC Docket Nos. 50-373 and 50-374

Nine Mile Point Nuclear Station, Units 1 and 2
Renewed Facility Operating License Nos. DPR-63 and NPF-69
NRC Docket Nos. 50-220 and 50-410

Peach Bottom Atomic Power Station, Units 2 and 3
Renewed Facility Operating License Nos. DPR-44 and DPR-56
NRC Docket Nos. 50-277 and 50-278

Quad Cities Nuclear Power Station, Units 1 and 2
Renewed Facility Operating License Nos. DPR-29 and DPR-30
NRC Docket Nos. 50-254 and 50-265

R.E. Ginna Nuclear Power Plant
Renewed Facility Operating License No. DPR-18
NRC Docket No. 50-244

Three Mile Island Nuclear Station, Unit 1
Renewed Facility Operating License No. DPR-50
NRC Docket No. 50-289

Subject: Application To Revise Technical Specifications to Adopt TSTF-545,
Revision 3, "TS Inservice Testing Program Removal & Clarify SR Usage
Rule Application to Section 5.5 Testing"

Pursuant to 10 CFR 50.90, Exelon Generation Company, LLC (EGC) is submitting a request for an amendment to the Technical Specifications (TS) for Braidwood Station, Units 1 and 2; Byron Station, Units 1 and 2; Calvert Cliffs Nuclear Power Plant, Units 1 and 2; Clinton Power Station, Unit 1; Dresden Nuclear Power Station, Units 2 and 3; LaSalle County Station, Units 1 and 2; Nine Mile Point Nuclear Station, Units 1 and 2; Peach Bottom Atomic Power Station, Units 2 and 3; Quad Cities Nuclear Power Station, Units 1 and 2; R.E. Ginna Nuclear Power Plant; and Three Mile Island Nuclear Station, Unit 1.

The proposed change revises TS Section 5.5, or equivalent, "Inservice Test Program." A new defined term, "INSERVICE TESTING PROGRAM," is added to the TS Definitions section. This request is consistent with TSTF-545, Revision 3, "TS Inservice Testing Program Removal & Clarify SR Usage Rule Application to Section 5.5 Testing."

Attachment 1 provides a description and assessment of the proposed TS changes. Attachment 2 provides the existing TS pages marked up to show the proposed changes. Attachment 3 provides TS Bases pages marked up to show the associated TS Bases changes and is provided for information only.

Approval of the proposed amendments is requested by July 26, 2017. Once approved, the amendments shall be implemented within 90 days.

In accordance with 10 CFR 50.91, a copy of this application, with attachments, is being provided to the designated State Officials.

There are no regulatory commitments contained in this submittal.

I declare under penalty of perjury that the foregoing is true and correct. Executed on 26th of July 2016.

If you have any questions regarding this submittal, please contact Laura A. Lynch at (610) 765-5729.

Respectfully,



James Barstow
Director - Licensing & Regulatory Affairs
Exelon Generation Company, LLC

Attachments:

- (1) Description and Assessment of Technical Specifications Changes
- (2a) Proposed Technical Specification Changes (Mark-Up) for Braidwood Station, Units 1 and 2
- (2b) Proposed Technical Specification Changes (Mark-Up) for Byron Station, Units 1 and 2
- (2c) Proposed Technical Specification Changes (Mark-Up) for Calvert Cliffs Nuclear Power Plant, Units 1 and 2
- (2d) Proposed Technical Specification Changes (Mark-Up) for Clinton Power Station, Unit 1
- (2e) Proposed Technical Specification Changes (Mark-Up) for Dresden Nuclear Power Station, Units 2 and 3
- (2f) Proposed Technical Specification Changes (Mark-Up) for LaSalle County Station, Units 1 and 2
- (2g) Proposed Technical Specification Changes (Mark-Up) for Nine Mile Point Nuclear Station, Units 1 and 2
- (2h) Proposed Technical Specification Changes (Mark-Up) for Peach Bottom Atomic Power Station, Units 2 and 3
- (2i) Proposed Technical Specification Changes (Mark-Up) for Quad Cities Nuclear Power Station, Units 1 and 2
- (2j) Proposed Technical Specification Changes (Mark-Up) for R.E. Ginna Nuclear Power Plant
- (2k) Proposed Technical Specification Changes (Mark-Up) for Three Mile Island Nuclear Station, Unit 1
- (3a) Revised Technical Specification Bases Changes (Information Only) for Braidwood Station, Units 1 and 2
- (3b) Revised Technical Specification Bases Changes (Information Only) for Byron Station, Units 1 and 2
- (3c) Revised Technical Specification Bases Changes (Information Only) for Calvert Cliffs Nuclear Power Plant, Units 1 and 2
- (3d) Revised Technical Specification Bases Changes (Information Only) for Clinton Power Station, Unit 1
- (3e) Revised Technical Specification Bases Changes (Information Only) for Dresden Nuclear Power Station, Units 2 and 3
- (3f) Revised Technical Specification Bases Changes (Information Only) for LaSalle County Station, Units 1 and 2
- (3g) Revised Technical Specification Bases Changes (Information Only) for Nine Mile Point Nuclear Station, Units 1 and 2
- (3h) Revised Technical Specification Bases Changes (Information Only) for Peach Bottom Atomic Power Station, Units 2 and 3
- (3i) Revised Technical Specification Bases Changes (Information Only) for Quad Cities Nuclear Power Station, Units 1 and 2
- (3j) Revised Technical Specification Bases Changes (Information Only) for R.E. Ginna Nuclear Power Plant
- (3k) Revised Technical Specification Bases Changes (Information Only) for Three Mile Island Nuclear Station, Unit 1

cc: Regional Administrator - NRC Region I
Regional Administrator - NRC Region III
NRC Senior Resident Inspector - Braidwood Station
NRC Senior Resident Inspector - Byron Station
NRC Senior Resident Inspector - Calvert Cliffs Nuclear Power Plant
NRC Senior Resident Inspector - Clinton Power Station
NRC Senior Resident Inspector - Dresden Nuclear Power Station
NRC Senior Resident Inspector - LaSalle County Station
NRC Senior Resident Inspector - Nine Mile Point Nuclear Station
NRC Senior Resident Inspector - Peach Bottom Atomic Power Station
NRC Senior Resident Inspector - Quad Cities Nuclear Power Station
NRC Senior Resident Inspector - R.E. Ginna Nuclear Power Plant
NRC Senior Resident Inspector - Three Mile Island Nuclear Station
S. T. Gray, State of Maryland
A. L. Peterson, NYSERDA
Illinois Emergency Management Agency - Division of Nuclear Safety
R. R. Janati - Bureau of Radiation Protection, Commonwealth of Pennsylvania

Attachment 1
Description and Assessment of Technical Specifications Changes

1.0 DESCRIPTION

2.0 ASSESSMENT

2.1 Applicability of Published Safety Evaluation

2.2 Variations

3.0 REGULATORY ANALYSIS

3.1 No Significant Hazards Consideration

4.0 ENVIRONMENTAL CONSIDERATION

Attachment 1
Description and Assessment of Technical Specifications Changes

1.0 DESCRIPTION

The proposed change revises the Technical Specifications (TS), Section 5.5, or equivalent, "Inservice Test (IST) Program," to remove requirements duplicated in American Society of Mechanical Engineers (ASME) Code for Operation and Maintenance of Nuclear Power Plants (OM Code), Case OMN-20, "Inservice Test Frequency." A new defined term, "INSERVICE TESTING PROGRAM," is added to TS Section 1.1, or equivalent, "Definitions." The proposed change to the TS is consistent with Technical Specification Task Force (TSTF)-545, Revision 3, "TS Inservice Testing Program Removal & Clarify SR Usage Rule Application to Section 5.5 Testing."

Code Case OMN-20 is not referenced in the latest revision of Regulatory Guide 1.192 (August 2014) as an acceptable OM Code Case to comply with 10 CFR 50.55a(f) requirements as allowed by 10 CFR 50.55a(b)(6). Code Case OMN-20 has been approved for use through a Relief Request for Byron Station, Units 1 and 2 (ML16022A135); Calvert Cliffs Nuclear Power Plant, Units 1 and 2 (ML14247A555); Dresden Nuclear Power Station, Units 2 and 3 (ML13297A515); Quad Cities Nuclear Power Station, Units 1 and 2 (ML13042A348); and Three Mile Island Nuclear Station, Unit 1 (ML13227A024). A relief request to adopt OMN-20 is being submitted separate from this proposed change for Braidwood Station, Units 1 and 2; Clinton Power Station, Unit 1; LaSalle County Station, Units 1 and 2; Nine Mile Point Nuclear Station, Units 1 and 2; Peach Bottom Atomic Power Station, Units 2 and 3; and R.E. Ginna Nuclear Power Plant.

2.0 ASSESSMENT

2.1 Applicability of Published Safety Evaluation

Exelon Generation Company, LLC (EGC) has reviewed the model safety evaluation referred to in the Federal Register Notice of Availability dated March 28, 2016. This review included a review of the NRC staff's evaluation, as well as the information provided in TSTF-545. EGC concluded that the justifications presented in TSTF-545, and the model safety evaluation prepared by the NRC staff are applicable to Braidwood Station, Units 1 and 2; Byron Station, Units 1 and 2; Calvert Cliffs Nuclear Power Plant, Units 1 and 2; Clinton Power Station, Unit 1; Dresden Nuclear Power Station, Units 2 and 3; LaSalle County Station, Units 1 and 2; Nine Mile Point Nuclear Station, Units 1 and 2; Peach Bottom Atomic Power Station, Units 2 and 3; Quad Cities Nuclear Power Station, Units 1 and 2; R.E. Ginna Nuclear Power Plant; and Three Mile Island Nuclear Station, Unit 1, and justify this amendment for the incorporation of the changes to each plant's TS.

Braidwood Station, Units 1 and 2, were issued a construction permit on December 31, 1975, and the provisions of 10 CFR 50.55a(f)(3) are applicable.

Byron Station, Units 1 and 2, were issued a construction permit on December 31, 1975, and the provisions of 10 CFR 50.55a(f)(3) are applicable.

Calvert Cliffs Nuclear Power Plant, Units 1 and 2, were issued a construction permit on July 7, 1969, and the provisions of 10 CFR 50.55a(f)(1) are applicable.

Clinton Power Station, Unit 1, was issued a construction permit on February 24, 1976, and the provisions of 10 CFR 50.55a(f)(3) are applicable.

Attachment 1
Description and Assessment of Technical Specifications Changes

Dresden Nuclear Power Station, Unit 2, was issued a construction permit on January 10, 1966, and Unit 3 was issued a construction permit on October 14, 1966. The provisions of 10 CFR 50.55a(f)(1) are applicable.

LaSalle County Station, Units 1 and 2, were issued a construction permit on September 10, 1973, and the provisions of 10 CFR 50.55a(f)(2) are applicable.

Nine Mile Point Nuclear Station, Unit 1, was issued a construction permit on April 12, 1965, and the provisions of 10 CFR 50.55a(f)(1) are applicable. Nine Mile Point Nuclear Station, Unit 2, was issued a construction permit on June 24, 1974, and the provisions of 10 CFR 50.55a(f)(2) are applicable.

Peach Bottom Atomic Power Station, Units 2 and 3, were issued a construction permit on January 31, 1968, and the provisions of 10 CFR 50.55a(f)(1) are applicable.

Quad Cities Nuclear Power Station, Units 1 and 2, were issued a construction permit on February 15, 1967, and the provisions of 10 CFR 50.55a(f)(1) are applicable.

R.E. Ginna Nuclear Power Plant was issued a construction permit on April 25, 1966, and the provisions of 10 CFR 50.55a(f)(1) are applicable.

Three Mile Island Nuclear Station, Unit 1, was issued a construction permit on May 18, 1968, and the provisions of 10 CFR 50.55a(f)(1) are applicable.

2.2 Variations

The following items identify variations. These variations do not affect the applicability of TSTF-545 or the associated model SE.

- a) For Braidwood Station, Units 1 and 2; Byron Station, Units 1 and 2; Calvert Cliffs Nuclear Power Plant, Units 1 and 2; Clinton Power Station, Unit 1; Dresden Nuclear Power Station, Units 2 and 3; LaSalle County Station, Units 1 and 2; Nine Mile Point Nuclear Station, Units 1 and 2; Peach Bottom Atomic Power Station, Units 2 and 3; Quad Cities Nuclear Power Station, Units 1 and 2; R.E. Ginna Nuclear Power Plant; and Three Mile Island Nuclear Station, Unit 1, TSTF-545 deletes the IST program TS 5.5, or equivalent, and re-numbers all subsequent TS programs. This also impacts several TS Bases references. EGC proposes to revise TS 5.5, or equivalent, reference, now shown as "The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f). The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM." This will not change the subsequent TS program numbers. The program numbers, including the Inservice Testing Program, are referenced in a multitude of station procedures. By maintaining the current program numbering and references, excessive administrative burden to update station procedure references is avoided. Based on this approach, several TSTF-545 TS Bases markup pages associated with the TSTF-545 program numbering are not included in Attachment 3 of this application.
- b) In some cases, the TS Surveillance Requirement (SR) numbering does not match the numbering included in the TSTF-545 markup pages; however, EGC verified the SRs are equivalent.

Attachment 1
Description and Assessment of Technical Specifications Changes

- c) Nine Mile Point Unit 1 (NMP-1) TS are custom TS and utilize different numbering and titles than the Standard Technical Specifications on which TSTF-545 was based. The Administrative Section of the NMP-1 TS is contained in Section 6.0, instead of Section 5.5. NMP-1's SRs currently refer to the IST Program as, "Additional surveillances shall be performed as required by Specification 6.5.4." This reference is being proposed to be revised, meeting the intent of TSTF-545. Further, because NMP-1 is custom TS, they do not contain many of the SRs listed within NUREG-1433 or NUREG-1434; therefore, many of the markups included within the TSTF are not applicable to NMP-1 TS.

- d) Three Mile Island Nuclear Station, Unit 1 (TMI-1) TS are custom TS and utilize different numbering and titles than the Standard Technical Specifications on which TSTF-545 was based. The IST Program is currently identified in TMI-1 TS 4.2, Reactor Coolant System Inservice and Testing. Reference to this program within TS 4.2 is being revised, and a definition of the INSERVICE TESTING PROGRAM is being added to Section 1.0, meeting the intent of TSTF-545. Further, because TMI-1 has custom TS, they do not contain many of the SRs listed within NUREG-1430; therefore, many of the markups included within the TSTF are not applicable to TMI-1 TS.

The differences described above are administrative and do not affect the applicability of TSTF-545.

3.0 REGULATORY ANALYSIS

3.1 No Significant Hazards Consideration

Exelon Generation Company, LLC (EGC) requests adoption of the Technical Specification (TS) changes described in TSTF-545, "TS Inservice Testing Program Removal & Clarify SR Usage Rule Application to Section 5.5 Testing," which is an approved change to the TS for Braidwood Station, Units 1 and 2; Byron Station, Units 1 and 2; Calvert Cliffs Nuclear Power Plant, Units 1 and 2; Clinton Power Station, Unit 1; Dresden Nuclear Power Station, Units 2 and 3; LaSalle County Station, Units 1 and 2; Nine Mile Point Nuclear Station, Units 1 and 2; Peach Bottom Atomic Power Station, Units 2 and 3; Quad Cities Nuclear Power Station, Units 1 and 2; R.E. Ginna Nuclear Power Plant; and Three Mile Island Nuclear Station, Unit 1. The proposed change revises the TS Chapter 5, or equivalent, "Administrative Controls," Section 5.5, or equivalent, "Programs and Manuals," to revise the "Inservice Testing (IST) Program" specification. Requirements in the IST Program that are duplicative of requirements in the American Society of Mechanical Engineers (ASME) Operation and Maintenance (OM) Code, as clarified by Code Case OMN-20, "Inservice Test Frequency," are deleted. Other requirements in Section 5.5, or equivalent, are eliminated because the Nuclear Regulatory Commission (NRC) has determined their appearance in the TS is contrary to regulations. A new defined term, "INSERVICE TESTING PROGRAM," is added, which references the requirements of Title 10 of the Code of Federal Regulations (10 CFR), Part 50, paragraph 50.55a(f). EGC has evaluated whether or not a significant hazards consideration is involved with the proposed amendment by focusing on the three standards set forth in 10 CFR 50.92, "Issuance of amendment," as discussed below:

1. Does the proposed amendment involve a significant increase in the probability or consequences of an accident previously evaluated?

Response: No.

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The proposed change revises TS Chapter 5, or equivalent, "Administrative Controls," Section 5.5, or equivalent, "Programs and Manuals," by revising the "Inservice Testing Program" specification. Most requirements in the Inservice Testing Program are removed, as they are duplicative of requirements in the ASME OM Code, as clarified by Code Case OMN-20, "Inservice Test Frequency." The remaining requirements in the Section 5.5, or equivalent, IST Program are eliminated because the NRC has determined their inclusion in the TS is contrary to regulations. A new defined term, "INSERVICE TESTING PROGRAM," is added to the TS, which references the requirements of 10 CFR 50.55a(f).

Performance of inservice testing is not an initiator to any accident previously evaluated. As a result, the probability of occurrence of an accident is not significantly affected by the proposed change. Inservice test frequencies under Code Case OMN-20 are equivalent to the current testing period allowed by the TS with the exception that testing frequencies greater than two (2) years may be extended by up to six (6) months to facilitate test scheduling and consideration of plant operating conditions that may not be suitable for performance of the required testing. The testing frequency extension will not affect the ability of the components to mitigate any accident previously evaluated as the components are required to be operable during the testing period extension. Performance of inservice tests utilizing the allowances in OMN-20 will not significantly affect the reliability of the tested components. As a result, the availability of the affected components, as well as their ability to mitigate the consequences of accidents previously evaluated, is not affected.

Therefore, the proposed change does not involve a significant increase in the probability or consequences of an accident previously evaluated.

2. Does the proposed amendment create the possibility of a new or different kind of accident from any accident previously evaluated?

Response: No.

The proposed change does not alter the design or configuration of the plant. The proposed change does not involve a physical alteration of the plant; no new or different kind of equipment will be installed. The proposed change does not alter the types of inservice testing performed. In most cases, the frequency of inservice testing is unchanged. However, the frequency of testing would not result in a new or different kind of accident from any previously evaluated since the testing methods are not altered.

Therefore, the proposed change does not create the possibility of a new or different kind of accident from any previously evaluated.

3. Does the proposed amendment involve a significant reduction in a margin of safety?

Response: No.

The proposed change eliminates some requirements from the TS in lieu of requirements in the ASME Code, as modified by use of Code Case OMN-20. Compliance with the ASME Code is required by 10 CFR 50.55a. The proposed change also allows inservice tests with frequencies greater than two years to be extended by six months to facilitate test scheduling and consideration of plant operating conditions that may not be suitable for performance of the required testing. The testing frequency extension will not affect the ability of the components to

Attachment 1
Description and Assessment of Technical Specifications Changes

respond to an accident as the components are required to be operable during the testing period extension. The proposed change will eliminate the existing TS SR 3.0.3, or equivalent, allowance to defer performance of missed inservice tests up to the duration of the specified testing frequency, and instead will require an assessment of the missed test on equipment operability. This assessment will consider the effect on a margin of safety (i.e., equipment operability). Should the component be inoperable, the TS provide actions to ensure that the margin of safety is protected. The proposed change also eliminates a statement that nothing in the ASME Code should be construed to supersede the requirements of any TS. The NRC has determined that statement to be incorrect. However, elimination of the statement will have no effect on plant operation or safety.

Therefore, the proposed change does not involve a significant reduction in a margin of safety.

Based on the above, EGC concludes that the proposed change presents no significant hazards consideration under the standards set forth in 10 CFR 50.92(c), and, accordingly, a finding of "no significant hazards consideration" is justified.

4.0 ENVIRONMENTAL CONSIDERATION

The proposed change would change a requirement with respect to installation or use of a facility component located within the restricted area, as defined in 10 CFR 20, or would change an inspection or surveillance requirement. However, the proposed change does not involve (i) a significant hazards consideration, (ii) a significant change in the types or significant increase in the amounts of any effluents that may be released offsite, or (iii) a significant increase in individual or cumulative occupational radiation exposure. Accordingly, the proposed change meets the eligibility criterion for categorical exclusion set forth in 10 CFR 51.22(c)(9).

Therefore, pursuant to 10 CFR 51.22(b), no environmental impact statement or environmental assessment need be prepared in connection with the proposed change.

Attachment 2a
Proposed Technical Specification Changes (Mark-Up)

Braidwood Station, Units 1 and 2
Renewed Facility Operating License Nos. NPF-72 and NPF-77

REVISED TECHNICAL SPECIFICATION PAGES

1.1-4
3.4.10-2
3.4.14-3
3.5.2-4
3.6.3-6
3.6.6-3
3.7.1-2
3.7.2-3
3.7.5-2
5.5-6

1.1 Definitions

INSERVICE TESTING PROGRAM

LEAKAGE

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

LEAKAGE shall be:

a. Identified LEAKAGE

1. LEAKAGE, such as that from pump seals or valve packing (except Reactor Coolant pump (RCP) seal water injection or leakoff), that is captured and conducted to collection systems or a sump or collecting tank;
2. LEAKAGE into the containment atmosphere from sources that are both specifically located and known either not to interfere with the operation of leakage detection systems or not to be pressure boundary LEAKAGE; or
3. Reactor Coolant System (RCS) LEAKAGE through a steam generator to the Secondary System (primary to secondary LEAKAGE);

b. Unidentified LEAKAGE

All LEAKAGE (except RCP seal water injection or leakoff) that is not identified LEAKAGE;

c. Pressure Boundary LEAKAGE

LEAKAGE (except primary to secondary LEAKAGE) through a nonisolable fault in an RCS component body, pipe wall, or vessel wall.

MASTER RELAY TEST

A MASTER RELAY TEST shall consist of energizing each master relay and verifying the OPERABILITY of each relay. The MASTER RELAY TEST shall include a continuity check of each associated slave relay.

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.10.1 Verify each pressurizer safety valve is OPERABLE in accordance with the Inservice Testing Program . Following testing, lift settings shall be within $\pm 1\%$.	In accordance with the Inservice Testing Program

INSERVICE TESTING PROGRAM

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.4.14.1 -----NOTES-----</p> <ol style="list-style-type: none"> 1. Only required to be performed in MODES 1 and 2. 2. RCS PIVs actuated during the performance of this Surveillance are not required to be tested more than once if a repetitive testing loop cannot be avoided. 3. Not required to be performed for RH8701A and B and RH8702A and B on the Frequency required following valve actuation or flow through the valve. <p>-----</p> <p>Verify leakage from each RCS PIV is equivalent to ≤ 0.5 gpm per nominal inch of valve size up to a maximum of 5 gpm at an RCS pressure ≥ 2215 psig and ≤ 2255 psig.</p> <div style="border: 1px solid red; padding: 5px; display: inline-block; margin-top: 20px;"> <p style="color: red; font-weight: bold; margin: 0;">INSERVICE TESTING PROGRAM</p> </div>	<p>In accordance with the Inservice Testing Program, and in accordance with the Surveillance Frequency Control Program</p> <p><u>AND</u></p> <p>Prior to entering MODE 2 whenever the unit has been in MODE 5 for ≥ 7 days, if leakage testing has not been performed once within the previous 9 months</p> <p><u>AND</u></p> <p style="text-align: right;">(continued)</p>

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE		FREQUENCY								
SR 3.5.2.3	Verify ECCS locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program								
SR 3.5.2.4	Verify each ECCS pump's developed head at the test flow point is greater than or equal to the required developed head. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program								
SR 3.5.2.5	Verify each ECCS automatic valve in the flow path that is not locked, sealed, or otherwise secured in position, actuates to the correct position on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program								
SR 3.5.2.6	Verify each ECCS pump starts automatically on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program								
SR 3.5.2.7	Verify, for each ECCS throttle valve listed below, each position stop is in the correct position: <table border="0" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; border-bottom: 1px solid black;"><u>Valve Number</u></th> <th style="text-align: left; border-bottom: 1px solid black;"><u>Valve Function</u></th> </tr> </thead> <tbody> <tr> <td>SI8810 A,B,C,D</td> <td>Centrifugal Charging System</td> </tr> <tr> <td>SI8816 A,B,C,D</td> <td>SI System (Hot Leg)</td> </tr> <tr> <td>SI8822 A,B,C,D</td> <td>SI System (Cold Leg)</td> </tr> </tbody> </table>	<u>Valve Number</u>	<u>Valve Function</u>	SI8810 A,B,C,D	Centrifugal Charging System	SI8816 A,B,C,D	SI System (Hot Leg)	SI8822 A,B,C,D	SI System (Cold Leg)	In accordance with the Surveillance Frequency Control Program
<u>Valve Number</u>	<u>Valve Function</u>									
SI8810 A,B,C,D	Centrifugal Charging System									
SI8816 A,B,C,D	SI System (Hot Leg)									
SI8822 A,B,C,D	SI System (Cold Leg)									
SR 3.5.2.8	Verify, by visual inspection, each ECCS train containment sump suction inlet is not restricted by debris and the suction inlet screens show no evidence of structural distress or abnormal corrosion.	In accordance with the Surveillance Frequency Control Program								

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.6.3.4 -----NOTE----- Valves and blind flanges in high radiation areas may be verified by use of administrative means. -----</p> <p>Verify each containment isolation manual valve, remote manual valve, and blind flange that is located inside containment and not locked, sealed, or otherwise secured and required to be closed during accident conditions is closed, except for containment isolation valves that are open under administrative controls.</p>	<p>Prior to entering MODE 4 from MODE 5 if not performed within the previous 92 days</p>
<p>SR 3.6.3.5 Verify the isolation time of each automatic containment isolation valve is within limits.</p> <p style="text-align: center;">INSERVICE TESTING PROGRAM</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.3.6 Perform leakage rate testing for 8 inch containment purge valves with resilient seals.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.3.7 Perform leakage rate testing for 48 inch containment purge valves with resilient seals.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.3.8 Verify each automatic containment isolation valve that is not locked, sealed or otherwise secured in position, actuates to the isolation position on an actual or simulated actuation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
SR 3.6.6.4 Verify each containment spray pump's developed head at the flow test point is greater than or equal to the required developed head. <div style="border: 1px solid red; padding: 2px; display: inline-block; margin-left: 150px;">INSERVICE TESTING PROGRAM</div>	In accordance with the Inservice Testing Program
SR 3.6.6.5 Verify each automatic containment spray valve in the flow path that is not locked, sealed, or otherwise secured in position, actuates to the correct position on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.6.6 Verify each containment spray pump starts automatically on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.6.7 Verify each containment cooling train starts automatically on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.6.8 Verify each spray nozzle is unobstructed.	Following maintenance that could result in nozzle blockage <u>OR</u> Following fluid flow through the nozzles
SR 3.6.6.9 Verify containment spray locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
B. Required Action and associated Completion Time not met. OR One or more steam generators with ≥ 4 MSSVs inoperable.	B.1 Be in MODE 3.	6 hours
	AND B.2 Be in MODE 4.	12 hours

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.7.1.1 -----NOTE----- Only required to be performed in MODES 1 and 2. ----- Verify each required MSSV lift setpoint per Table 3.7.1-2 in accordance with the Inservice Testing Program . Following testing, lift setting shall be within $\pm 1\%$.	In accordance with the Inservice Testing Program

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.7.2.1 -----NOTE----- Only required to be performed in MODES 1 and 2. ----- Verify closure time of each MSIV is ≤ 5 seconds.</p> <div data-bbox="634 579 1029 663" style="border: 1px solid red; padding: 2px; display: inline-block; color: red; font-weight: bold;">INSERVICE TESTING PROGRAM</div>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.7.2.2 -----NOTE----- Only required to be performed in MODES 1 and 2. ----- Verify each actuator train actuates the MSIV to the isolation position on an actual or simulated actuation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.7.5.1	Verify each AF manual, power operated, and automatic valve in each water flow path, that is not locked, sealed, or otherwise secured in position, is in the correct position.	In accordance with the Surveillance Frequency Control Program
SR 3.7.5.2	Verify day tank contains ≥ 420 gal of fuel oil.	In accordance with the Surveillance Frequency Control Program
SR 3.7.5.3	Operate the diesel driven AF pump for ≥ 15 minutes.	In accordance with the Surveillance Frequency Control Program
SR 3.7.5.4	Verify the developed head of each AF pump at the flow test point is greater than or equal to the required developed head.	In accordance with the Inservice Testing Program
SR 3.7.5.5	Verify each AF automatic valve that is not locked, sealed, or otherwise secured in position, actuates to the correct position on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.7.5.6	Verify each AF pump starts automatically on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program

INSERVICE TESTING PROGRAM

(continued)

5.5 Programs and Manuals

5.5.8 ~~Inservice Testing Program~~ **INSERVICE TESTING PROGRAM**

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 components. The program shall include the following:~~

- a. ~~Testing frequencies applicable to the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda as follows:~~

The **INSERVICE TESTING PROGRAM** is the licensee program that fulfills the requirements of 10 CFR 50.55a(f). The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the **INSERVICE TESTING PROGRAM**.

~~ASME OM Code and applicable Addenda terminology for inservice testing activities~~

~~Required Frequencies for performing inservice testing activities~~

~~Weekly
Monthly
Quarterly or every 3 months
Semiannually or every 6 months
Every 9 months
Yearly or annually
Biennially or every 2 years~~

~~At least once per 7 days
At least once per 31 days
At least once per 92 days
At least once per 184 days
At least once per 276 days
At least once per 366 days
At least once per 731 days;~~

- b. ~~The provisions of SR 3.0.2 are applicable to the above required Frequencies and to other normal and accelerated Frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~
- c. ~~The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~
- d. ~~Nothing in the ASME OM Code shall be construed to supersede the requirements of any Technical Specification.~~

Attachment 2b
Proposed Technical Specification Changes (Mark-Up)

Byron Station, Units 1 and 2
Renewed Facility Operating License Nos. NPF-37 and NPF-66

REVISED TECHNICAL SPECIFICATION PAGES

1.1-4
3.4.10-2
3.4.14-3
3.5.2-4
3.6.3-6
3.6.6-3
3.7.1-2
3.7.2-3
3.7.5-2
5.5-6

INSERVICE TESTING PROGRAM

1.1 Definitions

LEAKAGE

LEAKAGE shall be:

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

a. Identified LEAKAGE

1. LEAKAGE, such as that from pump seals or valve packing (except Reactor Coolant pump (RCP) seal water injection or leakoff), that is captured and conducted to collection systems or a sump or collecting tank;
2. LEAKAGE into the containment atmosphere from sources that are both specifically located and known either not to interfere with the operation of leakage detection systems or not to be pressure boundary LEAKAGE; or
3. Reactor Coolant System (RCS) LEAKAGE through a Steam Generator to the Secondary System (primary to secondary LEAKAGE);

b. Unidentified LEAKAGE

All LEAKAGE (except RCP seal water injection or leakoff) that is not identified LEAKAGE;

c. Pressure Boundary LEAKAGE

LEAKAGE (except primary to secondary LEAKAGE) through a nonisolable fault in an RCS component body, pipe wall, or vessel wall.

MASTER RELAY TEST

A MASTER RELAY TEST shall consist of energizing each master relay and verifying the OPERABILITY of each relay. The MASTER RELAY TEST shall include a continuity check of each associated slave relay.

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.4.10.1 Verify each pressurizer safety valve is OPERABLE in accordance with the Inservice Testing Program . Following testing, lift settings shall be within $\pm 1\%$.	In accordance with the Inservice Testing Program

INSERVICE TESTING PROGRAM

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.4.14.1 -----NOTES-----</p> <ol style="list-style-type: none"> 1. Only required to be performed in MODES 1 and 2. 2. RCS PIVs actuated during the performance of this Surveillance are not required to be tested more than once if a repetitive testing loop cannot be avoided. 3. Not required to be performed for RH8701A and B and RH8702A and B on the Frequency required following valve actuation or flow through the valve. <p>-----</p> <p>Verify leakage from each RCS PIV is equivalent to ≤ 0.5 gpm per nominal inch of valve size up to a maximum of 5 gpm at an RCS pressure ≥ 2215 psig and ≤ 2255 psig.</p> <div style="border: 2px solid red; padding: 2px; display: inline-block; margin-top: 10px;"> <p style="color: red; margin: 0;">INSERVICE TESTING PROGRAM</p> </div>	<p>In accordance with the Inservice Testing Program, and in accordance with the Surveillance Frequency Control Program</p> <p><u>AND</u></p> <p>Prior to entering MODE 2 whenever the unit has been in MODE 5 for ≥ 7 days, if leakage testing has not been performed once within the previous 9 months</p> <p><u>AND</u></p> <p style="text-align: right;">(continued)</p>

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE		FREQUENCY								
SR 3.5.2.3	Verify ECCS locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program								
SR 3.5.2.4	Verify each ECCS pump's developed head at the test flow point is greater than or equal to the required developed head. <div style="border: 1px solid red; padding: 2px; display: inline-block; margin-left: 100px;">INSERVICE TESTING PROGRAM</div>	In accordance with the Inservice Testing Program								
SR 3.5.2.5	Verify each ECCS automatic valve in the flow path that is not locked, sealed, or otherwise secured in position, actuates to the correct position on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program								
SR 3.5.2.6	Verify each ECCS pump starts automatically on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program								
SR 3.5.2.7	Verify, for each ECCS throttle valve listed below, each position stop is in the correct position: <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;"><u>Valve Number</u></th> <th style="text-align: left;"><u>Valve Function</u></th> </tr> </thead> <tbody> <tr> <td>SI8810 A,B,C,D</td> <td>Centrifugal Charging System</td> </tr> <tr> <td>SI8816 A,B,C,D</td> <td>SI System (Hot Leg)</td> </tr> <tr> <td>SI8822 A,B,C,D</td> <td>SI System (Cold Leg)</td> </tr> </tbody> </table>	<u>Valve Number</u>	<u>Valve Function</u>	SI8810 A,B,C,D	Centrifugal Charging System	SI8816 A,B,C,D	SI System (Hot Leg)	SI8822 A,B,C,D	SI System (Cold Leg)	In accordance with the Surveillance Frequency Control Program
<u>Valve Number</u>	<u>Valve Function</u>									
SI8810 A,B,C,D	Centrifugal Charging System									
SI8816 A,B,C,D	SI System (Hot Leg)									
SI8822 A,B,C,D	SI System (Cold Leg)									
SR 3.5.2.8	Verify, by visual inspection, each ECCS train containment sump suction inlet is not restricted by debris and the suction inlet screens show no evidence of structural distress or abnormal corrosion.	In accordance with the Surveillance Frequency Control Program								

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.6.3.4 -----NOTE----- Valves and blind flanges in high radiation areas may be verified by use of administrative means. -----</p> <p>Verify each containment isolation manual valve, remote manual valve, and blind flange that is located inside containment and not locked, sealed, or otherwise secured and required to be closed during accident conditions is closed, except for containment isolation valves that are open under administrative controls.</p>	<p>Prior to entering MODE 4 from MODE 5 if not performed within the previous 92 days</p>
<p>SR 3.6.3.5 Verify the isolation time of each automatic containment isolation valve is within limits.</p> <p style="text-align: center;">INSERVICE TESTING PROGRAM</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.3.6 Perform leakage rate testing for 8 inch containment purge valves with resilient seals.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.3.7 Perform leakage rate testing for 48 inch containment purge valves with resilient seals.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.3.8 Verify each automatic containment isolation valve that is not locked, sealed or otherwise secured in position, actuates to the isolation position on an actual or simulated actuation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
SR 3.6.6.3 Verify each containment cooling train cooling water flow rate is ≥ 2660 gpm to each cooler. <div style="border: 1px solid red; padding: 2px; display: inline-block; color: red; font-weight: bold;">INSERVICE TESTING PROGRAM</div>	In accordance with the Surveillance Frequency Control Program
SR 3.6.6.4 Verify each containment spray pump's developed head at the flow test point is greater than or equal to the required developed head.	In accordance with the Inservice Testing Program
SR 3.6.6.5 Verify each automatic containment spray valve in the flow path that is not locked, sealed, or otherwise secured in position, actuates to the correct position on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.6.6 Verify each containment spray pump starts automatically on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.6.7 Verify each containment cooling train starts automatically on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.6.8 Verify each spray nozzle is unobstructed.	Following maintenance that could result in nozzle blockage <u>OR</u> Following fluid flow through the nozzles

(continued) |

ACTIONS (continued)

B. Required Action and associated Completion Time not met. <u>OR</u> One or more steam generators with ≥ 4 MSSVs inoperable.	B.1 Be in MODE 3.	6 hours
	<u>AND</u>	
	B.2 Be in MODE 4.	12 hours

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.7.1.1	<p>-----NOTE----- Only required to be performed in MODES 1 and 2. -----</p> <p>Verify each required MSSV lift setpoint per Table 3.7.1-2 in accordance with the Inservice Testing Program. Following testing, lift setting shall be within $\pm 1\%$.</p>	<p>In accordance with the Inservice Testing Program</p>

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.7.2.1 -----NOTE----- Only required to be performed in MODES 1 and 2. ----- Verify closure time of each MSIV is ≤ 5 seconds.</p> <div data-bbox="654 579 1019 657" style="border: 1px solid red; padding: 2px; display: inline-block; color: red; font-weight: bold;"> INSERVICE TESTING PROGRAM </div>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.7.2.2 -----NOTE----- Only required to be performed in MODES 1 and 2. ----- Verify each actuator train actuates the MSIV to the isolation position on an actual or simulated actuation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.7.5.1	Verify each AF manual, power operated, and automatic valve in each water flow path, that is not locked, sealed, or otherwise secured in position, is in the correct position.	In accordance with the Surveillance Frequency Control Program
SR 3.7.5.2	Verify day tank contains ≥ 420 gal of fuel oil.	In accordance with the Surveillance Frequency Control Program
SR 3.7.5.3	Operate the diesel driven AF pump for ≥ 15 minutes.	In accordance with the Surveillance Frequency Control Program
SR 3.7.5.4	Verify the developed head of each AF pump at the flow test point is greater than or equal to the required developed head.	In accordance with the Inservice Testing Program
SR 3.7.5.5	Verify each AF automatic valve that is not locked, sealed, or otherwise secured in position, actuates to the correct position on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.7.5.6	Verify each AF pump starts automatically on an actual or simulated actuation signal.	In accordance with the Surveillance Frequency Control Program

INSERVICE TESTING PROGRAM

(continued)

5.5 Programs and Manuals

5.5.8 ~~Inservice Testing Program~~ **INSERVICE TESTING PROGRAM**

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 components. The program shall include the following:~~

- a. ~~Testing frequencies applicable to the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda as follows:~~

The **INSERVICE TESTING PROGRAM** is the licensee program that fulfills the requirements of 10 CFR 50.55a(f). The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the **INSERVICE TESTING PROGRAM**.

~~ASME OM Code and applicable Addenda terminology for inservice testing activities~~

~~Required Frequencies for performing inservice testing activities~~

~~Weekly
Monthly
Quarterly or every 3 months
Semiannually or every 6 months
Every 9 months
Yearly or annually
Biennially or every 2 years~~

~~At least once per 7 days
At least once per 31 days
At least once per 92 days
At least once per 184 days
At least once per 276 days
At least once per 366 days
At least once per 731 days;~~

- b. ~~The provisions of SR 3.0.2 are applicable to the above required Frequencies and to other normal and accelerated Frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~
- c. ~~The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~
- d. ~~Nothing in the ASME OM Code shall be construed to supersede the requirements of any Technical Specification.~~

Attachment 2c
Proposed Technical Specification Changes (Mark-Up)

Calvert Cliffs Nuclear Power Plant, Units 1 and 2
Renewed Facility Operating License Nos. DPR-53 and DPR-69

REVISED TECHNICAL SPECIFICATION PAGES

1.1-3
3.4.10-2
3.5.2-2
3.6.3-6
3.6.6-3
3.7.1-2
3.7.2-2
3.7.3-4
3.7.15-1
5.5-6
5.5-7

1.1 Definitions

Air Concentration and Dose Conversion Factors for Inhalation, Submersion, and Ingestion."

\bar{E} -AVERAGE DISINTEGRATION ENERGY

\bar{E} shall be the average (weighted in proportion to the concentration of each radionuclide in the reactor coolant at the time of sampling) of the sum of the average beta and gamma energies per disintegration (in MeV) for isotopes, other than iodines, with half lives > 15 minutes, making up at least 95% of the total non-iodine activity in the coolant.

ENGINEERED SAFETY FEATURE (ESF) RESPONSE TIME

The ESF RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its ESF actuation setpoint at the channel sensor until the ESF equipment is capable of performing its safety function (i.e., the valves travel to their required positions, pump discharge pressures reach their required values, etc.). Times shall include diesel generator starting and sequence loading delays, where applicable. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured. In lieu of measurement, response time may be verified for selected components provided that the components and methodology for verification have been previously reviewed and approved by the NRC.

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

L_a

INSERVICE TESTING PROGRAM

The maximum allowable containment leakage rate, L_a , shall be 0.16% of containment air weight per day at the calculated peak containment pressure (P_a).

LEAKAGE

LEAKAGE shall be:

a. Identified LEAKAGE

1. LEAKAGE, such as that from pump seals or valve packing (except reactor coolant

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
B. Required Action and associated Completion Time not met. OR Two pressurizer safety valves inoperable.	B.1 Be in MODE 3.	6 hours
	AND B.2 Reduce all RCS cold leg temperatures to $\leq 365^{\circ}\text{F}$ (Unit 1), $\leq 301^{\circ}\text{F}$ (Unit 2).	12 hours

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY												
SR 3.4.10.1 Verify each pressurizer safety valve is OPERABLE in accordance with the Inservice Testing Program . The lift settings shall be within limits as specified below: <table style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th></th> <th>As Found</th> <th>As Left</th> </tr> <tr> <th>Valve</th> <th>Lift Setting (psia)</th> <th>Lift Setting (psia)</th> </tr> </thead> <tbody> <tr> <td>RC-200</td> <td>≥ 2475 and ≤ 2550</td> <td>≥ 2475 and ≤ 2525</td> </tr> <tr> <td>RC-201</td> <td>≥ 2514 and ≤ 2616</td> <td>≥ 2540 and ≤ 2590</td> </tr> </tbody> </table>		As Found	As Left	Valve	Lift Setting (psia)	Lift Setting (psia)	RC-200	≥ 2475 and ≤ 2550	≥ 2475 and ≤ 2525	RC-201	≥ 2514 and ≤ 2616	≥ 2540 and ≤ 2590	In accordance with the Inservice Testing Program <div style="border: 1px solid red; padding: 2px; display: inline-block; color: red;">INSERVICE TESTING PROGRAM</div>
	As Found	As Left											
Valve	Lift Setting (psia)	Lift Setting (psia)											
RC-200	≥ 2475 and ≤ 2550	≥ 2475 and ≤ 2525											
RC-201	≥ 2514 and ≤ 2616	≥ 2540 and ≤ 2590											

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY												
SR 3.5.2.1	<p>Verify the following valves are in the listed position with power to the valve operator removed.</p> <table border="1"> <thead> <tr> <th><u>Valve Number</u></th> <th><u>Position</u></th> <th><u>Function</u></th> </tr> </thead> <tbody> <tr> <td>MOV-659</td> <td>Open</td> <td>Mini-flow Isolation</td> </tr> <tr> <td>MOV-660</td> <td>Open</td> <td>Mini-flow Isolation</td> </tr> <tr> <td>CV-306</td> <td>Open</td> <td>Low Pressure Safety Injection Flow Control</td> </tr> </tbody> </table>	<u>Valve Number</u>	<u>Position</u>	<u>Function</u>	MOV-659	Open	Mini-flow Isolation	MOV-660	Open	Mini-flow Isolation	CV-306	Open	Low Pressure Safety Injection Flow Control	In accordance with the Surveillance Frequency Control Program
<u>Valve Number</u>	<u>Position</u>	<u>Function</u>												
MOV-659	Open	Mini-flow Isolation												
MOV-660	Open	Mini-flow Isolation												
CV-306	Open	Low Pressure Safety Injection Flow Control												
SR 3.5.2.2	<p>----- NOTE ----- Not required to be met for system vent flow paths opened under administrative control. -----</p> <p>Verify each ECCS manual, power-operated, and automatic valve in the flow path, that is not locked, sealed, or otherwise secured in position, is in the correct position.</p>	In accordance with the Surveillance Frequency Control Program												
SR 3.5.2.3	Verify each high pressure safety injection - and low pressure safety injection pump's developed head at the test flow point is greater than or equal to the required developed head.	In accordance with the Inservice Testing Program												
SR 3.5.2.4	Deleted													

INSERVICE TESTING PROGRAM

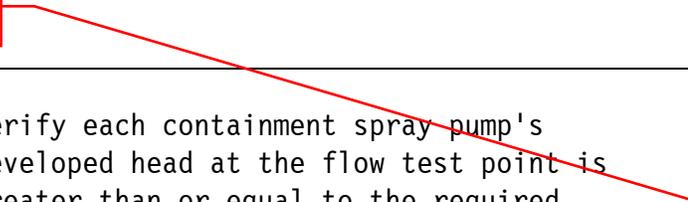
SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.6.3.3 -----NOTE----- Valves and blind flanges in high radiation areas may be verified by use of administrative means. -----</p> <p>Verify each containment isolation manual valve and blind flange that is located inside containment and not locked, sealed, or otherwise secured and required to be closed during accident conditions is closed, except for containment isolation valves that are open under administrative controls.</p>	<p>INSERVICE TESTING PROGRAM</p> <p>Prior to entering MODE 4 from MODE 5 if not performed within the previous 92 days</p>
<p>SR 3.6.3.4 Verify the isolation time of each automatic power-operated containment isolation valve is within limits.</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.3.5 Verify each automatic containment isolation valve that is not locked, sealed, or otherwise secured in position, actuates to the isolation position on an actual or simulated actuation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.6.6.1 ----- NOTE ----- Not required to be met for system vent flow paths opened under administrative control. -----</p> <p>Verify each containment spray manual, power-operated, and automatic valve in the flow path that is not locked, sealed, or otherwise secured in position is in the correct position.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.6.2 Operate each containment cooling train fan unit for ≥ 15 minutes.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.6.3 Verify each containment cooling train cooling water flow rate is ≥ 2000 gpm to each fan cooler.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.6.4 Verify each containment spray pump's developed head at the flow test point is greater than or equal to the required developed head.</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.6.5 Verify each automatic containment spray valve in the flow path that is not locked, sealed, or otherwise secured in position, actuates to the correct position on an actual or simulated actuation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

INSERVICE TESTING PROGRAM



ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
B. Required Action and associated Completion Time not met. <u>OR</u> One or more steam generators with less than five MSSVs OPERABLE.	B.1 Be in MODE 3.	6 hours
	<u>AND</u>	
	B.2 Be in MODE 4.	12 hours

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.7.1.1 -----NOTE----- Only required to be performed in MODES 1 and 2. ----- Verify each required MSSV lift setpoint per Table 3.7.1-2 in accordance with the Inservice Testing Program . Following testing, lift settings shall be within $\pm 1\%$.	In accordance with the Inservice Testing Program

INSERVICE TESTING PROGRAM

INSERVICE TESTING PROGRAM

ACTIONS (continued)

CONDITION	REQUIRED ACTION	COMPLETION TIME
D. Required Action and associated Completion Time of Condition C not met.	D.1 Be in MODE 3.	6 hours
	<u>AND</u> D.2 Be in MODE 4.	12 hours

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.7.2.1 Verify closure time of each MSIV is within limits.	In accordance with the Inservice Testing Program

INSERVICE
TESTING
PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.7.3.1 Verify each AFW manual, power-operated, and automatic valve in each water flow path and in both steam supply flow paths to the steam turbine-driven pumps, that is not locked, sealed, or otherwise secured in position, is in the correct position.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.7.3.2 Cycle each testable, remote-operated valve that is not in its operating position.</p> <p style="text-align: center; border: 1px solid red; padding: 2px;">INSERVICE TESTING PROGRAM</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.7.3.3 -----NOTE----- Not required to be performed for the turbine-driven AFW pump until 24 hours after reaching 800 psig in the steam generators. -----</p> <p>Verify the developed head of each AFW pump at the flow test point is greater than or equal to the required developed head.</p>	<p style="text-align: center; border: 1px solid red; padding: 2px;">INSERVICE TESTING PROGRAM</p> <p>In accordance with the Inservice Testing Program</p>
<p>SR 3.7.3.4 -----NOTE----- Not required to be performed for the turbine-driven AFW pump until 24 hours after reaching 800 psig in the steam generators. -----</p> <p>Verify each AFW automatic valve that is not locked, sealed, or otherwise secured in position, actuates to the correct position on an actual or simulated actuation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

3.7 PLANT SYSTEMS

3.7.15 Main Feedwater Isolation Valves (MFIVs)

LCO 3.7.15 Two MFIVs shall be OPERABLE.

APPLICABILITY: MODES 1, 2, and 3.

ACTIONS

-----NOTE-----
Separate Condition entry is allowed for each valve.

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One or more MFIVs inoperable.	A.1 Restore MFIV to OPERABLE status.	72 hours
B. Required Action and associated Completion Time not met.	B.1 Be in MODE 3.	6 hours
	<u>AND</u> B.2 Be in MODE 4.	12 hours

SURVEILLANCE REQUIREMENTS		
SURVEILLANCE		FREQUENCY
SR 3.7.15.1	Verify the closure time of each MFIV is in accordance with the Inservice Testing Program .	In accordance with the Inservice Testing Program

INSERVICE TESTING PROGRAM

INSERVICE TESTING PROGRAM

5.5 Programs and Manuals

5.5.6 Concrete Containment Tendon Surveillance Program

This program provides controls for monitoring any tendon degradation in pre-stressed concrete containments, including effectiveness of its corrosion protection medium, to ensure containment structural integrity. The program shall include baseline measurements prior to initial operation. The Tendon Surveillance Program, inspection frequencies, and acceptance criteria shall be in accordance with Section XI, Subsection IWL of the ASME Boiler and Pressure Vessel Code and applicable addenda as required by 10 CFR 50.55a, as amended by relief granted in accordance with 10 CFR 50.55a(a)(3).

The provisions of SR 3.0.3 are applicable to the Tendon Surveillance Program inspection frequencies.

5.5.7 Reactor Coolant Pump Flywheel Inspection Program

This program shall provide for the inspection of each reactor coolant pump flywheel per the recommendations of regulatory position c.4.b of Regulatory Guide 1.14, Revision 1, August 1975.

5.5.8 Inservice Testing Program

INSERVICE TESTING PROGRAM

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 components. The program shall include the following:~~

**The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).
The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.**

5.5 Programs and Manuals

- a. ~~Testing frequencies applicable to the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda as follows:~~

ASME OM Code and applicable Addenda terminology for inservice testing activities	Required Frequencies for performing inservice testing activities
Weekly	At least once per 7 days
Monthly	At least once per 31 days
Quarterly or every 3 months	At least once per 92 days
Semiannually or every 6 months	At least once per 184 days
Every 9 months	At least once per 276 days
Yearly or annually	At least once per 366 days
Biennially or every 2 years	At least once per 731 days

- b. ~~The provisions of SR 3.0.2 are applicable to the above required Frequencies and to other normal and accelerated Frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~
- c. ~~The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~
- d. ~~Nothing in the ASME OM Code shall be construed to supersede the requirements of any Technical Specification.~~

5.5.9 Steam Generator (SG) Program

A Steam Generator Program shall be established and implemented to ensure that SG tube integrity is maintained. In addition, the Steam Generator Program shall include the following:

Attachment 2d
Proposed Technical Specification Changes (Mark-Up)

Clinton Power Station, Unit 1
Facility Operating License No. NPF-62

REVISED TECHNICAL SPECIFICATION PAGES

1.0-3
3.1-22
3.4-11
3.4-16
3.5-4
3.5-9
3.6-18
3.6-25
3.6-33
3.6-65
5.0-11

1.1 Definitions (continued)

EMERGENCY CORE COOLING
SYSTEM (ECCS) RESPONSE
TIME

The ECCS RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its ECCS initiation setpoint at the channel sensor until the ECCS equipment is capable of performing its safety function (i.e., the valves travel to their required positions, pump discharge pressures reach their required values, etc.). Times shall include diesel generator starting and sequence loading delays, where applicable. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured.

END OF CYCLE
RECIRCULATION PUMP TRIP
(EOC-RPT) SYSTEM RESPONSE
TIME

The EOC-RPT SYSTEM RESPONSE TIME shall be that time interval from initial movement of the associated turbine stop valve or turbine control valve to complete suppression of the electric arc between the fully open contacts of the recirculation pump circuit breaker. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured.

ISOLATION SYSTEM
RESPONSE TIME

The ISOLATION SYSTEM RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its isolation initiation setpoint at the channel sensor until the isolation valves travel to their required positions. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured.

**INSERVICE TESTING
PROGRAM**

(continued)

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
SR 3.1.7.7 Verify each pump develops a flow rate ≥ 41.2 gpm at a discharge pressure ≥ 1220 psig. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.1.7.8 Verify flow through one SLC subsystem from pump into reactor pressure vessel.	In accordance with the Surveillance Frequency Control Program
SR 3.1.7.9 Verify all piping between storage tank and pump suction is unblocked.	In accordance with the Surveillance Frequency Control Program <u>AND</u> Once within 24 hours after pump suction piping temperature is restored to ≥ 70°F

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY								
SR 3.4.4.1	<p>Verify the safety function lift setpoints of the required S/RVs are as follows:</p> <table border="1"> <thead> <tr> <th>Number of S/RVs</th> <th>Setpoint (psig)</th> </tr> </thead> <tbody> <tr> <td>7</td> <td>1165 ± 34.9</td> </tr> <tr> <td>5</td> <td>1180 ± 35.4</td> </tr> <tr> <td>4</td> <td>1190 ± 35.7</td> </tr> </tbody> </table> <p>Following testing, lift settings shall be within ± 1%.</p>	Number of S/RVs	Setpoint (psig)	7	1165 ± 34.9	5	1180 ± 35.4	4	1190 ± 35.7	<p>In accordance with the Inservice Testing Program</p> <div style="border: 2px solid red; padding: 5px; display: inline-block; color: red; font-weight: bold;"> INSERVICE TESTING PROGRAM </div>
Number of S/RVs	Setpoint (psig)									
7	1165 ± 34.9									
5	1180 ± 35.4									
4	1190 ± 35.7									
SR 3.4.4.2	<p>-----NOTE----- Valve actuation may be excluded. -----</p> <p>Verify each required relief function S/RV actuates on an actual or simulated automatic initiation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>								
SR 3.4.4.3	<p>-----NOTE----- Not required to be performed until 12 hours after reactor steam pressure and flow are adequate to perform the test. -----</p> <p>Verify each required S/RV actuator strokes when manually actuated.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>								

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.4.6.1 -----NOTE----- Not required to be performed in MODE 3. -----</p> <p>Verify equivalent leakage of each RCS PIV is ≤ 0.5 gpm per nominal inch of valve size up to a maximum of 5 gpm, at an RCS pressure ≥ 1000 psig and ≤ 1025 psig.</p>	<p>In accordance with Inservice Testing Program</p>

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY												
SR 3.5.1.1	Verify, for each ECCS injection/spray subsystem, locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program												
SR 3.5.1.2	<p>-----NOTES-----</p> <p>1. Low pressure coolant injection (LPCI) subsystems may be considered OPERABLE during alignment and operation for decay heat removal with reactor steam dome pressure less than the residual heat removal cut in permissive pressure in MODE 3, if capable of being manually realigned and not otherwise inoperable.</p> <p>2. Not required to be met for system vent flow paths opened under administrative control.</p> <p>-----</p> <p>Verify each ECCS injection/spray subsystem manual, power operated, and automatic valve in the flow path, that is not locked, sealed, or otherwise secured in position, is in the correct position.</p>	In accordance with the Surveillance Frequency Control Program												
SR 3.5.1.3	Verify ADS accumulator supply pressure is ≥ 140 psig.	In accordance with the Surveillance Frequency Control Program												
SR 3.5.1.4	<p>Verify each ECCS pump develops the specified flow rate with the specified pump differential pressure.</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th><u>SYSTEM</u></th> <th><u>FLOW RATE</u></th> <th><u>PUMP DIFFERENTIAL PRESSURE</u></th> </tr> </thead> <tbody> <tr> <td>LPCS</td> <td>≥ 5010 gpm</td> <td>≥ 290 psid</td> </tr> <tr> <td>LPCI</td> <td>≥ 5050 gpm</td> <td>≥ 113 psid</td> </tr> <tr> <td>HPCS</td> <td>≥ 5010 gpm</td> <td>≥ 363 psid</td> </tr> </tbody> </table>	<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>PUMP DIFFERENTIAL PRESSURE</u>	LPCS	≥ 5010 gpm	≥ 290 psid	LPCI	≥ 5050 gpm	≥ 113 psid	HPCS	≥ 5010 gpm	≥ 363 psid	<p>In accordance with the Inservice Testing Program</p> <div style="border: 2px solid red; padding: 5px; display: inline-block; color: red; font-weight: bold;"> INSERVICE TESTING PROGRAM </div>
<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>PUMP DIFFERENTIAL PRESSURE</u>												
LPCS	≥ 5010 gpm	≥ 290 psid												
LPCI	≥ 5050 gpm	≥ 113 psid												
HPCS	≥ 5010 gpm	≥ 363 psid												

(continued)

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE			FREQUENCY											
SR 3.5.2.5	Verify each required ECCS pump develops the specified flow rate with the specified pump differential pressure.		In accordance with the Inservice Testing Program											
	<table border="1"> <thead> <tr> <th><u>SYSTEM</u></th> <th><u>FLOW RATE</u></th> <th><u>PUMP DIFFERENTIAL PRESSURE</u></th> </tr> </thead> <tbody> <tr> <td>LPCS</td> <td>≥ 5010 gpm</td> <td>≥ 290 psid</td> </tr> <tr> <td>LPCI</td> <td>≥ 5050 gpm</td> <td>≥ 113 psid</td> </tr> <tr> <td>HPCS</td> <td>≥ 5010 gpm</td> <td>≥ 363 psid</td> </tr> </tbody> </table>	<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>PUMP DIFFERENTIAL PRESSURE</u>	LPCS	≥ 5010 gpm	≥ 290 psid	LPCI	≥ 5050 gpm	≥ 113 psid	HPCS	≥ 5010 gpm	≥ 363 psid	INSERVICE TESTING PROGRAM
<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>PUMP DIFFERENTIAL PRESSURE</u>												
LPCS	≥ 5010 gpm	≥ 290 psid												
LPCI	≥ 5050 gpm	≥ 113 psid												
HPCS	≥ 5010 gpm	≥ 363 psid												
SR 3.5.2.6	<p>-----NOTE----- Vessel injection/spray may be excluded. -----</p> <p>Verify each required ECCS injection/spray subsystem actuates on an actual or simulated automatic initiation signal.</p>		In Accordance with the Surveillance Frequency Control Program											

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.6.1.3.4 Verify the isolation time of each power operated and each automatic PCIV, except MSIVs, is within limits.</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.1.3.5 -----NOTE----- Only required to be met in MODES 1, 2, and 3. ----- Perform leakage rate testing for each primary containment purge valve with resilient seals.</p>	<p>INSERVICE TESTING PROGRAM</p> <p>Once within 92 days after opening the valve</p> <p><u>AND</u></p> <p>In accordance with the Primary Containment Leakage Rate Testing Program</p>
<p>SR 3.6.1.3.6 Verify the isolation time of each MSIV is ≥ 3 seconds and ≤ 5 seconds.</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.1.3.7 Verify each automatic PCIV actuates to the isolation position on an actual or simulated isolation signal.</p>	<p>In accordance with the Surveillance Frequency Control program</p>

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.6.1.7.1 -----NOTES-----</p> <p>1. RHR containment spray subsystems may be considered OPERABLE during alignment and operation for decay heat removal when below the RHR cut in permissive pressure in MODE 3 if capable of being manually realigned and not otherwise inoperable.</p> <p>2. Not required to be met for system vent flow paths opened under administrative control.</p> <p>-----</p> <p>Verify each RHR containment spray subsystem manual, power operated, and automatic valve in the flow path that is not locked, sealed, or otherwise secured in position is in the correct position.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.1.7.2 Verify each RHR pump develops a flow rate of ≥ 3800 gpm on recirculation flow through the associated heat exchanger to the suppression pool.</p> <div data-bbox="792 1031 1133 1108" style="border: 2px solid red; padding: 2px; display: inline-block; color: red; font-weight: bold;">INSERVICE TESTING PROGRAM</div>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.1.7.3 Verify each RHR containment spray subsystem automatic valve in the flow path actuates to its correct position on an actual or simulated automatic initiation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.1.7.4 Verify each spray nozzle is unobstructed.</p>	<p>Following activities that could result in nozzle blockage</p>
<p>SR 3.6.1.7.5 Verify RHR containment spray subsystem locations susceptible to gas accumulation are sufficiently filled with water.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.2.3.1	Verify each RHR suppression pool cooling subsystem manual, power operated, and automatic valve in the flow path that is not locked, sealed, or otherwise secured in position is in the correct position or can be aligned to the correct position.	In accordance with the Surveillance Frequency Control Program
SR 3.6.2.3.2	Verify each RHR pump develops a flow rate ≥ 4550 gpm through the associated heat exchanger to the suppression pool.	In accordance with the Inservice Testing Program
	INSERVICE TESTING PROGRAM	
SR 3.6.2.3.3	Verify RHR suppression pool cooling subsystem locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.6.5.3.3 -----NOTES-----</p> <ol style="list-style-type: none"> 1. Valves and blind flanges in high radiation areas may be verified by use of administrative means. 2. Not required to be met for drywell isolation valves that are open under administrative controls. <p>-----</p> <p>Verify each required drywell isolation manual valve and blind flange that is required to be closed during accident conditions is closed.</p>	<p>Prior to entering MODE 2 or 3 from MODE 4, if not performed in the previous 92 days</p>
<p>SR 3.6.5.3.4 Verify the isolation time of each required power operated and each required automatic drywell isolation valve is within limits.</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.5.3.5 Verify each required automatic drywell isolation valve actuates to the isolation position on an actual or simulated isolation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

INSERVICE TESTING PROGRAM

5.5 Programs and Manuals (continued)

5.5.5 Component Cyclic or Transient Limit

This program provides controls to track the cyclic and transient occurrences identified on USAR Table 3.9-1(b) to ensure that the reactor vessel is maintained within the design limits.

5.5.6 Inservice Testing Program **INSERVICE TESTING PROGRAM**

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 components. The program shall include the following:~~

~~a. Testing frequencies applicable to the ASME Code for Operations and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda as follows:~~

ASME OM Code and applicable Addenda terminology for inservice testing activities	Required frequencies for performing inservice testing activities
Weekly	At least once per 7 days
Monthly	At least once per 31 days
Quarterly or every 3 months	At least once per 92 days
Semiannually or every 6 months	At least once per 184 days
Every 9 months	At least once per 276 days
Yearly or annually	At least once per 366 days
Biennially or every 2 years	At least once per 731 days;

~~b. The provisions of SR 3.0.2 are applicable to the above required frequencies and to other normal and accelerated frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~

~~c. The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~

~~d. Nothing in the ASME OM Code shall be construed to supersede the requirements of any Technical Specification.~~

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f). The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.

(continued)

Attachment 2e
Proposed Technical Specification Changes (Mark-Up)

Dresden Nuclear Power Station, Units 2 and 3
Renewed Facility Operating License Nos. DPR-19 and DPR-25

REVISED TECHNICAL SPECIFICATION PAGES

1.1-3
3.1.7-3
3.4.3-2
3.5.1-4
3.5.1-5
3.5.2-4
3.6.1.3-8
3.6.2.3-2
5.5-4
5.5-5

1.1 Definitions

DOSE EQUIVALENT I-131
(continued)

Guidance Report 11, "Limiting Values of Radionuclide Intake and Air Concentration and Dose Conversion Factors for Inhalation, Submersion, and Ingestion," 1989.

LEAKAGE

INSERVICE TESTING PROGRAM

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

LEAKAGE shall be:

- a. Identified LEAKAGE
 - 1. LEAKAGE into the drywell, such as that from pump seals or valve packing, that is captured and conducted to a sump or collecting tank; or
 - 2. LEAKAGE into the drywell atmosphere from sources that are both specifically located and known either not to interfere with the operation of leakage detection systems or not to be pressure boundary LEAKAGE;
- b. Unidentified LEAKAGE

All LEAKAGE into the drywell that is not identified LEAKAGE;
- c. Total LEAKAGE

Sum of the identified and unidentified LEAKAGE; and
- d. Pressure Boundary LEAKAGE

LEAKAGE through a nonisolable fault in a Reactor Coolant System (RCS) component body, pipe wall, or vessel wall.

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.1.7.5 Verify the concentration of sodium pentaborate in solution is within the limits of Figure 3.1.7-1.</p>	<p>In accordance with the Surveillance Frequency Control Program</p> <p><u>AND</u></p> <p>Once within 24 hours after water or sodium pentaborate is added to solution</p> <p><u>AND</u></p> <p>Once within 24 hours after solution temperature is restored within the limits of Figure 3.1.7-2</p>
<p>SR 3.1.7.6 Verify each SLC subsystem manual valve in the flow path that is not locked, sealed, or otherwise secured in position is in the correct position, or can be aligned to the correct position.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.1.7.7 Verify each pump develops a flow rate ≥ 40 gpm at a discharge pressure ≥ 1275 psig.</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.1.7.8 Verify flow through one SLC subsystem from pump into reactor pressure vessel.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

INSERVICE TESTING PROGRAM

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY										
SR 3.4.3.1	<p>Verify the safety function lift setpoints of the safety valves are as follows:</p> <table border="1"> <thead> <tr> <th>Number of Safety Valves</th> <th>Setpoint (psig)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>1135 ± 34.1</td> </tr> <tr> <td>2</td> <td>1240 ± 37.2</td> </tr> <tr> <td>2</td> <td>1250 ± 37.5</td> </tr> <tr> <td>4</td> <td>1260 ± 37.8</td> </tr> </tbody> </table> <p>Following testing, lift settings shall be within ± 1%.</p>	Number of Safety Valves	Setpoint (psig)	1	1135 ± 34.1	2	1240 ± 37.2	2	1250 ± 37.5	4	1260 ± 37.8	<p>In accordance with the Inservice Testing Program</p> <p style="text-align: center;">↑</p> <div style="border: 2px solid red; padding: 5px; display: inline-block; color: red; font-weight: bold;">INSERVICE TESTING PROGRAM</div>
Number of Safety Valves	Setpoint (psig)											
1	1135 ± 34.1											
2	1240 ± 37.2											
2	1250 ± 37.5											
4	1260 ± 37.8											
SR 3.4.3.2	<p>Verify each relief valve actuator strokes when manually actuated.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>										
SR 3.4.3.3	<p>-----NOTE----- Valve actuation may be excluded. -----</p> <p>Verify each relief valve actuates on an actual or simulated automatic initiation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>										

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY																
SR 3.5.1.1	Verify, for each ECCS injection/spray subsystem, locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program																
SR 3.5.1.2	<p>-----NOTE----- Not required to be met for system vent flow paths opened under administrative control. -----</p> <p>Verify each ECCS injection/spray subsystem manual, power operated, and automatic valve in the flow path, that is not locked, sealed, or otherwise secured in position, is in the correct position.</p>	In accordance with the Surveillance Frequency Control Program																
SR 3.5.1.3	Verify correct breaker alignment to the LPCI swing bus.	In accordance with the Surveillance Frequency Control Program																
INSERVICE TESTING PROGRAM																		
SR 3.5.1.4	Verify each recirculation pump discharge valve cycles through one complete cycle of full travel or is de-energized in the closed position.	In accordance with the Inservice Testing Program																
SR 3.5.1.5	Verify the following ECCS pumps develop the specified flow rate against a test line pressure corresponding to the specified reactor pressure.	In accordance with the Inservice Testing Program																
	<table border="0"> <thead> <tr> <th><u>SYSTEM</u></th> <th><u>FLOW RATE</u></th> <th><u>NO. OF PUMPS</u></th> <th><u>TEST LINE PRESSURE CORRESPONDING TO A REACTOR PRESSURE OF</u></th> </tr> </thead> <tbody> <tr> <td>Core</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Spray</td> <td>≥ 4500 gpm</td> <td>1</td> <td>≥ 90 psig</td> </tr> <tr> <td>LPCI</td> <td>≥ 9000 gpm</td> <td>2</td> <td>≥ 20 psig</td> </tr> </tbody> </table>	<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>NO. OF PUMPS</u>	<u>TEST LINE PRESSURE CORRESPONDING TO A REACTOR PRESSURE OF</u>	Core				Spray	≥ 4500 gpm	1	≥ 90 psig	LPCI	≥ 9000 gpm	2	≥ 20 psig	INSERVICE TESTING PROGRAM
<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>NO. OF PUMPS</u>	<u>TEST LINE PRESSURE CORRESPONDING TO A REACTOR PRESSURE OF</u>															
Core																		
Spray	≥ 4500 gpm	1	≥ 90 psig															
LPCI	≥ 9000 gpm	2	≥ 20 psig															

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.5.1.6 -----NOTE----- Not required to be performed until 12 hours after reactor steam pressure and flow are adequate to perform the test. ----- Verify, with reactor pressure ≤ 1005 and ≥ 920 psig, the HPCI pump can develop a flow rate ≥ 5000 gpm against a system head corresponding to reactor pressure.</p>	<div style="border: 1px solid red; padding: 5px; display: inline-block; color: red; font-weight: bold;"> INSERVICE TESTING PROGRAM </div> In accordance with the Inservice Testing Program
<p>SR 3.5.1.7 -----NOTE----- Not required to be performed until 12 hours after reactor steam pressure and flow are adequate to perform the test. ----- Verify, with reactor pressure ≤ 180 psig, the HPCI pump can develop a flow rate ≥ 5000 gpm against a system head corresponding to reactor pressure.</p>	In accordance with the Surveillance Frequency Control Program
<p>SR 3.5.1.8 -----NOTE----- Vessel injection/spray may be excluded. ----- Verify each ECCS injection/spray subsystem actuates on an actual or simulated automatic initiation signal.</p>	In accordance with the Surveillance Frequency Control Program

(continued)

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE					FREQUENCY
SR 3.5.2.4	Verify each required ECCS pump develops the specified flow rate against a test line pressure corresponding to the specified reactor pressure.				In accordance with the Inservice Testing Program
			TEST LINE PRESSURE CORRESPONDING TO A REACTOR PRESSURE OF		
	<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>NO. OF PUMPS</u>	<u>PRESSURE OF</u>	
	CS	≥ 4500 gpm	1	≥ 90 psig	
	LPCI	≥ 4500 gpm	1	≥ 20 psig	
SR 3.5.2.5	<p>-----NOTE-----</p> <p>Vessel injection/spray may be excluded.</p> <p>-----</p> <p>Verify each required ECCS injection/spray subsystem actuates on an actual or simulated automatic initiation signal.</p>				In accordance with the Surveillance Frequency Control Program

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.1.3.4	Verify continuity of the traversing incore probe (TIP) shear isolation valve explosive charge.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.5	Verify the isolation time of each power operated, automatic PCIV, except for MSIVs, is within limits. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.6.1.3.6	Verify the isolation time of each MSIV is ≥ 3 seconds and ≤ 5 seconds. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.6.1.3.7	Verify each automatic PCIV actuates to the isolation position on an actual or simulated isolation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.8	Verify a representative sample of reactor instrumentation line EFCVs actuate to the isolation position on an actual or simulated instrument line break signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.9	Remove and test the explosive squib from each shear isolation valve of the TIP System.	In accordance with the Surveillance Frequency Control Program

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.2.3.1	Verify each suppression pool cooling subsystem manual and power operated valve in the flow path that is not locked, sealed, or otherwise secured in position, is in the correct position or can be aligned to the correct position.	In accordance with the Surveillance Frequency Control Program
SR 3.6.2.3.2	Verify each required LPCI pump develops a flow rate ≥ 5000 gpm through the associated heat exchanger while operating in the suppression pool cooling mode. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.6.2.3.3	Verify suppression pool cooling subsystem locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program

5.5 Programs and Manuals

5.5.4 Radioactive Effluent Controls Program (continued)

1. For noble gases: a dose rate \leq 500 mrems/yr to the whole body and a dose rate \leq 3000 mrems/yr to the skin, and
2. For iodine-131, iodine-133, tritium, and all radionuclides in particulate form with half-lives greater than 8 days: a dose rate \leq 1500 mrems/yr to any organ;
- h. Limitations on the annual and quarterly air doses resulting from noble gases released in gaseous effluents from each unit to areas beyond the site boundary, conforming to 10 CFR 50, Appendix I;
- i. Limitations on the annual and quarterly doses to a member of the public from iodine-131, iodine-133, tritium, and all radionuclides in particulate form with half lives $>$ 8 days in gaseous effluents released from each unit to areas beyond the site boundary, conforming to 10 CFR 50, Appendix I; and
- j. Limitations on the annual dose or dose commitment to any member of the public, beyond the site boundary, due to releases of radioactivity and to radiation from uranium fuel cycle sources, conforming to 40 CFR 190.

The provisions of SR 3.0.2 and SR 3.0.3 are applicable to the Radioactive Effluents Control Program Surveillance Frequencies.

5.5.5 Component Cyclic or Transient Limit

This program provides controls to track the UFSAR Section 3.9, cyclic and transient occurrences to ensure that components are maintained within the design limits.

5.5.6 ~~Inservice Testing Program~~ **INSERVICE TESTING PROGRAM**

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 pumps and valves.~~

- a. ~~Testing Frequencies applicable to the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda are as follows:~~

**The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).
The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.**

(continued)

5.5 Programs and Manuals

~~5.5.6 Inservice Testing Program (continued)~~

ASME OM Code and applicable Addenda terminology for inservice testing activities	Required Frequencies for performing inservice testing activities
Weekly	At least once per 7 days
Monthly	At least once per 31 days
Quarterly or every 3 months	At least once per 92 days
Semiannually or every 6 months	At least once per 184 days
Every 9 months	At least once per 276 days
Yearly or annually	At least once per 366 days
Biennially or every 2 years	At least once per 731 days
Every 48 months	At least once per 1461 days

- ~~b. The provisions of SR 3.0.2 are applicable to the above required Frequencies and to other normal and accelerated Frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~
- ~~c. The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~
- ~~d. Nothing in the ASME OM Code shall be construed to supersede the requirements of any TS.~~

5.5.7 Ventilation Filter Testing Program (VFTP)

The VFTP shall establish the required testing of Engineered Safety Feature (ESF) filter ventilation systems. Tests described in Specification 5.5.7.a and 5.5.7.b shall be performed once per 24 months; after each complete or partial replacement of the HEPA filter bank or charcoal adsorber bank; after any structural maintenance on the HEPA filter bank or charcoal adsorber bank housing; and, following painting, fire, or chemical release in any ventilation zone communicating with the subsystem while it is in operation that could adversely affect the filter bank or charcoal adsorber capability.

(continued)

Attachment 2f
Proposed Technical Specification Changes (Mark-Up)

LaSalle County Station, Units 1 and 2
Facility Operating License Nos. NPF-11 and NPF-18

REVISED TECHNICAL SPECIFICATION PAGES

1.1-4
3.1.7-3
3.4.4-2
3.4.6-3
3.5.1-5
3.5.2-3
3.6.1.3-7
3.6.1.3-8
3.6.2.3-2
3.6.2.4-2
5.5-5
5.5-6

**INSERVICE
TESTING
PROGRAM**

1.1 Definitions (continued)

ISOLATION SYSTEM
RESPONSE TIME

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

The ISOLATION SYSTEM RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its isolation initiation setpoint at the channel sensor until the isolation valves travel to their required positions. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured. In lieu of measurement, response time may be verified for selected components provided that the components and method for verification have been previously reviewed and approved by the NRC.

LEAKAGE

LEAKAGE shall be:

a. Identified LEAKAGE

1. LEAKAGE into the drywell such as that from pump seals or valve packing, that is captured and conducted to a sump or collecting tank; or
2. LEAKAGE into the drywell atmosphere from sources that are both specifically located and known either not to interfere with the operation of leakage detection systems or not to be pressure boundary LEAKAGE;

b. Unidentified LEAKAGE

All LEAKAGE into the drywell that is not identified LEAKAGE;

c. Total LEAKAGE

Sum of the identified and unidentified LEAKAGE; and

d. Pressure Boundary LEAKAGE

LEAKAGE through a nonisolable fault in a Reactor Coolant System (RCS) component body, pipe wall, or vessel wall.

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.1.7.5 Verify the concentration of sodium pentaborate in solution is within the limits of Figure 3.1.7-1.</p>	<p>In accordance with the Surveillance Frequency Control Program</p> <p><u>AND</u></p> <p>Once within 24 hours after water or sodium pentaborate is added to solution</p> <p><u>AND</u></p> <p>Once within 24 hours after solution temperature is restored within the limits of Figure 3.1.7-2</p>
<p>SR 3.1.7.6 Verify each SLC subsystem manual, power operated, and automatic valve in the flow path that is not locked, sealed, or otherwise secured in position is in the correct position, or can be aligned to the correct position.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.1.7.7 Verify each pump develops a flow rate ≥ 41.2 gpm at a discharge pressure ≥ 1220 psig.</p>	<p>In accordance with the Inservice Testing Program</p>

(continued)

INSERVICE TESTING PROGRAM



SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY												
<p>SR 3.4.4.1 -----NOTE----- Less than or equal to two required S/RVs may be changed to a lower setpoint group. -----</p> <p>Verify the safety function lift setpoints of the required S/RVs are as follows:</p> <table border="0"> <thead> <tr> <th style="text-align: center;"><u>Number of S/RVs</u></th> <th style="text-align: center;"><u>Setpoint (psig)</u></th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">2</td> <td style="text-align: center;">1205 ± 36.1</td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">1195 ± 35.8</td> </tr> <tr> <td style="text-align: center;">2</td> <td style="text-align: center;">1185 ± 35.5</td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">1175 ± 35.2</td> </tr> <tr> <td style="text-align: center;">2</td> <td style="text-align: center;">1150 ± 34.5</td> </tr> </tbody> </table> <p>Following testing, lift settings shall be within ± 1%.</p>	<u>Number of S/RVs</u>	<u>Setpoint (psig)</u>	2	1205 ± 36.1	3	1195 ± 35.8	2	1185 ± 35.5	4	1175 ± 35.2	2	1150 ± 34.5	<p>In accordance with the Inservice Testing Program</p> <div style="border: 2px solid red; padding: 5px; display: inline-block; text-align: center;"> <p>INSERVICE TESTING PROGRAM</p> </div>
<u>Number of S/RVs</u>	<u>Setpoint (psig)</u>												
2	1205 ± 36.1												
3	1195 ± 35.8												
2	1185 ± 35.5												
4	1175 ± 35.2												
2	1150 ± 34.5												

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.4.6.1 -----NOTE----- Only required to be performed in MODES 1 and 2. -----</p> <p>Verify equivalent leakage of each RCS PIV is ≤ 0.5 gpm per nominal inch of valve size up to a maximum of 5 gpm, at an RCS pressure ≥ 950 psig and ≤ 1050 psig.</p>	<p>In accordance with the Inservice Testing Program</p>

**INSERVICE
TESTING
PROGRAM**



INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS (continued)

	SURVEILLANCE	FREQUENCY															
SR 3.5.1.5	<p>Verify each ECCS pump develops the specified flow rate against the specified test line pressure.</p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 30%;"><u>SYSTEM</u></th> <th style="width: 30%;"><u>FLOW RATE</u></th> <th style="width: 40%;"><u>TEST LINE PRESSURE</u></th> </tr> </thead> <tbody> <tr> <td>LPCS</td> <td>≥ 6350 gpm</td> <td>≥ 290 psig</td> </tr> <tr> <td>LPCI</td> <td>≥ 7200 gpm</td> <td>≥ 130 psig</td> </tr> <tr> <td>HPCS (Unit 1)</td> <td>≥ 6250 gpm</td> <td>≥ 370 psig</td> </tr> <tr> <td>HPCS (Unit 2)</td> <td>≥ 6200 gpm</td> <td>≥ 330 psig</td> </tr> </tbody> </table>	<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>TEST LINE PRESSURE</u>	LPCS	≥ 6350 gpm	≥ 290 psig	LPCI	≥ 7200 gpm	≥ 130 psig	HPCS (Unit 1)	≥ 6250 gpm	≥ 370 psig	HPCS (Unit 2)	≥ 6200 gpm	≥ 330 psig	<p>In accordance with the Inservice Testing Program</p>
<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>TEST LINE PRESSURE</u>															
LPCS	≥ 6350 gpm	≥ 290 psig															
LPCI	≥ 7200 gpm	≥ 130 psig															
HPCS (Unit 1)	≥ 6250 gpm	≥ 370 psig															
HPCS (Unit 2)	≥ 6200 gpm	≥ 330 psig															
SR 3.5.1.6	<p>-----NOTE----- Vessel injection/spray may be excluded. -----</p> <p>Verify each ECCS injection/spray subsystem actuates on an actual or simulated automatic initiation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>															
SR 3.5.1.7	<p>-----NOTE----- Valve actuation may be excluded. -----</p> <p>Verify the ADS actuates on an actual or simulated automatic initiation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>															
SR 3.5.1.8	<p>-----NOTE----- Valve actuation may be excluded. -----</p> <p>Verify each required ADS valve actuator strokes when manually actuated.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>															

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY															
SR 3.5.2.1	Verify, for each required low pressure ECCS injection/spray subsystem, the suppression pool water level is ≥ -12 ft 7 in.	In accordance with the Surveillance Frequency Control Program															
SR 3.5.2.2	Verify, for the required High Pressure Core Spray (HPCS) System, the suppression pool water level is ≥ -12 ft 7 in.	In accordance with the Surveillance Frequency Control Program															
SR 3.5.2.3	Verify, for each required ECCS injection/spray subsystem, locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program															
SR 3.5.2.4	<p>-----NOTE----- Not required to be met for system vent flow paths opened under administrative control. -----</p> <p>Verify each required ECCS injection/spray subsystem manual, power operated, and automatic valve in the flow path, that is not locked, sealed, or otherwise secured in position, is in the correct position.</p>	In accordance with the Surveillance Frequency Control Program															
SR 3.5.2.5	<p>Verify each required ECCS pump develops the specified flow rate against the specified test line pressure.</p> <table border="1"> <thead> <tr> <th><u>SYSTEM</u></th> <th><u>FLOW RATE</u></th> <th><u>TEST LINE PRESSURE</u></th> </tr> </thead> <tbody> <tr> <td>LPCS</td> <td>≥ 6350 gpm</td> <td>≥ 290 psig</td> </tr> <tr> <td>LPCI</td> <td>≥ 7200 gpm</td> <td>≥ 130 psig</td> </tr> <tr> <td>HPCS (Unit 1)</td> <td>≥ 6250 gpm</td> <td>≥ 370 psig</td> </tr> <tr> <td>HPCS (Unit 2)</td> <td>≥ 6200 gpm</td> <td>≥ 330 psig</td> </tr> </tbody> </table>	<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>TEST LINE PRESSURE</u>	LPCS	≥ 6350 gpm	≥ 290 psig	LPCI	≥ 7200 gpm	≥ 130 psig	HPCS (Unit 1)	≥ 6250 gpm	≥ 370 psig	HPCS (Unit 2)	≥ 6200 gpm	≥ 330 psig	<p>In accordance with the Inservice Testing Program</p> <div style="text-align: center;"> <p>INSERVICE TESTING PROGRAM</p> </div>
<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>TEST LINE PRESSURE</u>															
LPCS	≥ 6350 gpm	≥ 290 psig															
LPCI	≥ 7200 gpm	≥ 130 psig															
HPCS (Unit 1)	≥ 6250 gpm	≥ 370 psig															
HPCS (Unit 2)	≥ 6200 gpm	≥ 330 psig															

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.6.1.3.3 -----NOTES-----</p> <ol style="list-style-type: none"> 1. Valves and blind flanges in high radiation areas may be verified by use of administrative means. 2. Not required to be met for PCIVs that are open under administrative controls. <p>-----</p> <p>Verify each primary containment isolation manual valve and blind flange that is located inside primary containment and not locked, sealed, or otherwise secured and is required to be closed during accident conditions is closed.</p>	<p>Prior to entering MODE 2 or 3 from MODE 4 if primary containment was de-inerted while in MODE 4, if not performed within the previous 92 days</p>
<p>SR 3.6.1.3.4 Verify continuity of the traversing incore probe (TIP) shear isolation valve explosive charge.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.1.3.5 Verify the isolation time of each power operated, automatic PCIV, except MSIVs, is within limits.</p>	<p>In accordance with the Inservice Testing Program</p>

INSERVICE TESTING PROGRAM

(continued)

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.1.3.6	Verify the isolation time of each MSIV is ≥ 3 seconds and ≤ 5 seconds.	In accordance with the Inservice Testing Program
SR 3.6.1.3.7	Verify each automatic PCIV actuates to the isolation position on an actual or simulated isolation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.8	Verify each reactor instrumentation line EFCV actuates to the isolation position on an actual or simulated instrument line break signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.9	Remove and test the explosive squib from each shear isolation valve of the TIP System.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.10	Verify leakage rate through any one main steam line is ≤ 200 scfh and through all four main steam lines is ≤ 400 scfh when tested at ≥ 25.0 psig.	In accordance with the Primary Containment Leakage Rate Testing Program
SR 3.6.1.3.11	Verify combined leakage rate through hydrostatically tested lines that penetrate the primary containment is within limits.	In accordance with the Primary Containment Leakage Rate Testing Program

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.2.3.1	Verify each RHR suppression pool cooling subsystem manual and power operated valve in the flow path that is not locked, sealed, or otherwise secured in position, is in the correct position or can be aligned to the correct position.	In accordance with the Surveillance Frequency Control Program
SR 3.6.2.3.2	Verify each required RHR pump develops a flow rate ≥ 7200 gpm through the associated heat exchanger while operating in the suppression pool cooling mode.	In accordance with the Inservice Testing Program
SR 3.6.2.3.3	Verify RHR suppression pool cooling subsystem locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.2.4.1	Verify each RHR suppression pool spray subsystem manual and power operated valve in the flow path that is not locked, sealed, or otherwise secured in position, is in the correct position or can be aligned to the correct position.	In accordance with the Surveillance Frequency Control Program
SR 3.6.2.4.2	Verify each required RHR pump develops a flow rate ≥ 450 gpm through the spray sparger while operating in the suppression pool spray mode.	In accordance with the Inservice Testing Program
SR 3.6.2.4.3	Verify RHR suppression pool spray subsystem locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program

INSERVICE TESTING PROGRAM

5.5 Programs and Manuals

5.5.6 Inservice Inspection Program for Post Tensioning Tendons

This program provides controls for monitoring any tendon degradation in pre-stressed concrete containments, including effectiveness of its corrosion protection medium, to ensure containment structural integrity. The program shall include baseline measurements prior to initial operations. The Tendon Surveillance Program, inspection frequencies, and acceptance criteria shall be in accordance with Section XI, Subsection IWL of the ASME Boiler and Pressure Vessel Code and applicable addenda as required by 10 CFR 50.55a as amended by relief granted in accordance with 10 CFR 50.55a(a)(3).

The provisions of SR 3.0.3 are applicable to the Tendon Surveillance Program inspection frequencies.

5.5.7 Inservice Testing Program **INSERVICE TESTING PROGRAM**

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 pumps and valves.~~

- a. ~~Testing Frequencies applicable to the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda are as follows:~~

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f). The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.

ASME OM Code and applicable Addenda terminology for inservice testing activities	Required Frequencies for performing inservice testing activities
Weekly	At least once per 7 days
Monthly	At least once per 31 days
Quarterly or every 3 months	At least once per 92 days
Semiannually or every 6 months	At least once per 184 days
Every 9 months	At least once per 276 days
Yearly or annually	At least once per 366 days
Biennially or every 2 years	At least once per 731 days
Every 48 months	At least once per 1461 days

(continued)

5.5 Programs and Manuals

~~5.5.7 Inservice Testing Program (continued)~~

- ~~b. The provisions of SR 3.0.2 are applicable to the above required Frequencies and to other normal and accelerated Frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~
- ~~c. The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~
- ~~d. Nothing in the ASME OM Code shall be construed to supersede the requirements of any TS.~~

5.5.8 Ventilation Filter Testing Program (VFTP)

The VFTP shall establish the required testing of Engineered Safety Feature (ESF) filter ventilation systems. Tests described in Specification 5.5.8.a and 5.5.8.b shall be performed once per 24 months; after each complete or partial replacement of the HEPA filter bank or charcoal adsorber bank; after any structural maintenance on the HEPA filter bank or charcoal adsorber bank housing; and, following painting, fire, or chemical release in any ventilation zone communicating with the subsystem while it is in operation that could adversely affect the filter bank or charcoal adsorber capability.

Tests described in Specification 5.5.8.c shall be performed once per 24 months; after 720 hours of system operation; after any structural maintenance on the charcoal adsorber bank housing; and, following painting, fire, or chemical release in any ventilation zone communicating with the subsystem while it is in operation that could adversely affect the charcoal adsorber capability.

Tests described in Specification 5.5.8.d and 5.5.8.e shall be performed once per 24 months.

The provisions of SR 3.0.2 and SR 3.0.3 are applicable to the VFTP test frequencies.

- a. Demonstrate for each of the ESF systems that an in-place test of the high efficiency particulate air (HEPA) filters shows a penetration and system bypass < 0.05% when tested in accordance with ANSI/ASME N510-1989 at the system flowrate specified below:

(continued)

Attachment 2g
Proposed Technical Specification Changes (Mark-Up)

Nine Mile Point Nuclear Station, Unit 1
Renewed Facility Operating License No. DPR-63

REVISED TECHNICAL SPECIFICATION PAGES

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Nine Mile Point Nuclear Station, Unit 2
Renewed Facility Operating License No. NPF-69

REVISED TECHNICAL SPECIFICATION PAGES

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3.5.1-5
3.5.2-4
3.6.1.3-11
3.6.1.3-12
3.6.2.3-2
3.6.2.4-2
5.5-4
5.5-5

1.28 (Deleted)

1.29 (Deleted)

1.30 Reactor Coolant Leakage

a. Identified Leakage

- (1) Leakage into closed systems, such as pump seal or valve packing leaks that are captured, flow metered and conducted to a sump or collecting tank, or
- (2) Leakage into the primary containment atmosphere from sources that are both specifically located and known not to be from a through-wall crack in the piping within the reactor coolant pressure boundary.

b. Unidentified Leakage

All other leakage of reactor coolant into the primary containment area.

1.31 Core Operating Limits Report

The CORE OPERATING LIMITS REPORT is the unit-specific document that provides core operating limits for the current operating reload cycle. These cycle-specific core operating limits shall be determined for each reload cycle in accordance with Specification 6.6.5. Plant operation within these operating limits is addressed in individual specifications.

1.32 Shutdown Margin (SDM)

SDM shall be the amount of reactivity by which the reactor is subcritical or would be subcritical throughout the operating cycle assuming that:

- a. The reactor is xenon free,
- b. The moderator temperature is $\geq 68^{\circ}$ F, corresponding to the most reactive state, and
- c. All control rods are fully inserted except for the single control rod of highest reactivity worth, which is assumed to be fully withdrawn. With control rods not capable of being fully inserted, the reactivity worth of these control rods must be accounted for in the determination of SDM.

1.33 INSERVICE TESTING PROGRAM

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

LIMITING CONDITION FOR OPERATION

3.2.7 REACTOR COOLANT SYSTEM ISOLATION VALVES

Applicability:

Applies to the operating status of the system of isolation valves on lines connected to the reactor coolant system.

Objective:

To assure the capability of the reactor coolant system isolation valves to minimize reactor coolant loss in the event of a rupture of a line connected to the nuclear steam supply system, and to minimize potential leakage paths from the primary containment in the event of a loss-of-coolant accident.

Specification:

- a. Whenever fuel is in the reactor vessel and the reactor coolant temperature is greater than 212°F, all reactor coolant system isolation valves on lines connected to the reactor coolant system shall be operable except as specified in Specification 3.2.7.b below.
- b. In the event any isolation valve becomes inoperable whenever fuel is in the reactor vessel and the reactor coolant temperature is greater than 212°F, the system shall be considered operable provided that within 4 hours at least one valve in each line having an inoperable valve is in the mode corresponding to the isolated condition, except as noted in Specification 3.1.1.e.

SURVEILLANCE REQUIREMENT

4.2.7 REACTOR COOLANT SYSTEM ISOLATION VALVES

Applicability:

Applies to the periodic testing requirement for the reactor coolant system isolation valves.

Objective:

To assure the capability of the reactor coolant system isolation valves to minimize reactor coolant loss in the event of a rupture of a line connected to the nuclear steam supply system, and to limit potential leakage paths from the primary containment in the event of a loss-of-coolant accident.

Specification:

The reactor coolant system isolation valves surveillance shall be performed as indicated below.

- a. In accordance with the Surveillance Frequency Control Program the operable automatically initiated power-operated isolation valves shall be tested for automatic initiation and closure times.
- b. Additional surveillances shall be performed as required by ~~Specification 6.5.4.~~

the INSERVICE TESTING PROGRAM

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

The provisions of SR 4.0.2 and SR 4.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.

- i. Limitations on the annual and quarterly doses to a member of the public from iodine-131, iodine-133, tritium, and all radionuclides in particulate form with half lives >8 days in gaseous effluents released from each unit to areas beyond the site boundary, conforming to 10 CFR 50, Appendix I;
- j. Limitations on the annual dose or dose commitment to any member of the public, beyond the site boundary, due to releases of radioactivity and to radiation from uranium fuel cycle sources, conforming to 40 CFR 190; and
- k. Limitations on venting and purging of the primary containment through the Emergency Ventilation System to maintain releases as low as reasonably achievable.

The provisions of Surveillance Requirements 4.0.2 and 4.0.3 are applicable to the Radioactive Effluent Controls Program surveillance frequencies.

6.5.4 Inservice Testing Program **INSERVICE TESTING PROGRAM**

~~This program provides controls for inservice testing of Quality Group A, B, and C pumps and valves.~~

- ~~a. Inservice testing of Quality Group A, B, and C pumps and valves shall be performed in accordance with requirements for American Society of Mechanical Engineers (ASME) Code Class 1, 2, and 3 components specified in the applicable Edition and Addenda of the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code), subject to the applicable provisions of 10CFR50.55a;~~
- ~~b. The provisions of Specification 4.0.2 are applicable to the normal and accelerated testing frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~
- ~~c. The provisions of Specification 4.0.3 are applicable to inservice testing activities; and~~
- ~~d. Nothing in the ASME OM Code shall be construed to supersede the requirements of any Technical Specification.~~

6.5.5 Explosive Gas and Storage Tank Radioactivity Monitoring Program

This program provides controls for potentially explosive gas mixtures contained in the Main Condenser Offgas Treatment System and the quantity of radioactivity contained in unprotected outdoor liquid storage tanks.

1.1 Definitions (continued)

EMERGENCY CORE COOLING SYSTEM (ECCS) RESPONSE TIME

The ECCS RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its ECCS initiation setpoint at the channel sensor until the ECCS equipment is capable of performing its safety function (i.e., the valves travel to their required positions, pump discharge pressures reach their required values, etc.). Times shall include diesel generator starting and sequence loading delays, where applicable. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured.

END OF CYCLE RECIRCULATION PUMP TRIP (EOC-RPT) SYSTEM RESPONSE TIME

The EOC-RPT SYSTEM RESPONSE TIME shall be that time interval from initial movement of the associated turbine stop valves or turbine control valves to complete suppression of the electric arc between the fully open contacts of the recirculation pump circuit breaker. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured.

 **INSERVICE TESTING PROGRAM**

ISOLATION SYSTEM RESPONSE TIME

The ISOLATION SYSTEM RESPONSE TIME shall be that time interval from when the monitored parameter exceeds its isolation initiation setpoint at the channel sensor until the isolation valves travel to their required positions. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured.

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

LEAKAGE

LEAKAGE shall be:

- a. Identified LEAKAGE
 - 1. LEAKAGE into the drywell such as that from pump seals or valve packing, that is captured and conducted to a sump or collecting tank; or

(continued)

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE		FREQUENCY
SR 3.1.7.7	Verify each pump develops a flow rate ≥ 41.2 gpm at a discharge pressure ≥ 1335 psig.	In accordance with the Inservice Testing Program 
SR 3.1.7.8	Verify flow through one SLC subsystem from pump into reactor pressure vessel.	In accordance with the Surveillance Frequency Control Program
SR 3.1.7.9	Verify all heat traced piping between storage tank and pump suction valve is unblocked.	In accordance with the Surveillance Frequency Control Program <u>AND</u> Once within 24 hours after piping temperature is restored to $\geq 70^{\circ}\text{F}$
SR 3.1.7.10	Verify sodium pentaborate enrichment is ≥ 92 atom percent B-10.	Prior to addition to SLC tank

3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.4 Safety/Relief Valves (S/RVs)

LCO 3.4.4 The safety function of 16 S/RVs shall be OPERABLE,

APPLICABILITY: MODES 1, 2, and 3.

ACTIONS

CONDITION	REQUIRED ACTION	COMPLETION TIME
A. One or more required S/RVs inoperable.	A.1 Be in MODE 3.	12 hours
	<u>AND</u>	
	A.2 Be in MODE 4.	36 hours

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY												
SR 3.4.4.1	<p>Verify the safety function lift setpoints of the required S/RVs are as follows:</p> <table border="1"> <thead> <tr> <th><u>Number of S/RVs</u></th> <th><u>Setpoint (psig)</u></th> </tr> </thead> <tbody> <tr> <td>2</td> <td>1165 psig ± 35.0</td> </tr> <tr> <td>4</td> <td>1175 psig ± 35.0</td> </tr> <tr> <td>4</td> <td>1185 psig ± 36.0</td> </tr> <tr> <td>4</td> <td>1195 psig ± 36.0</td> </tr> <tr> <td>4</td> <td>1205 psig ± 36.0</td> </tr> </tbody> </table> <p>Following testing, lift settings shall be within ± 1%.</p>	<u>Number of S/RVs</u>	<u>Setpoint (psig)</u>	2	1165 psig ± 35.0	4	1175 psig ± 35.0	4	1185 psig ± 36.0	4	1195 psig ± 36.0	4	1205 psig ± 36.0	<p>In accordance with the Inservice Testing Program</p> <p>INSERVICE TESTING PROGRAM</p>
<u>Number of S/RVs</u>	<u>Setpoint (psig)</u>													
2	1165 psig ± 35.0													
4	1175 psig ± 35.0													
4	1185 psig ± 36.0													
4	1195 psig ± 36.0													
4	1205 psig ± 36.0													

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.4.6.1</p> <p>-----NOTE----- Only required to be performed in MODES 1 and 2. -----</p> <p>Verify equivalent leakage of each RCS PIV is ≤ 0.5 gpm per nominal inch of valve size up to a maximum of 5 gpm, at an RCS pressure ≥ 1000 psig and ≤ 1040 psig.</p>	<p>In accordance with the Inservice Testing Program</p> 

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE		FREQUENCY															
SR 3.5.1.4	<p>Verify each ECCS pump develops the specified flow rate with the specified developed head.</p> <table border="1"> <thead> <tr> <th><u>SYSTEM</u></th> <th><u>FLOW RATE</u></th> <th><u>TOTAL DEVELOPED HEAD</u></th> </tr> </thead> <tbody> <tr> <td>LPCS</td> <td>≥ 6350 gpm</td> <td>≥ 284 psid</td> </tr> <tr> <td>LPCS A, B</td> <td>≥ 7450 gpm</td> <td>≥ 127 psid</td> </tr> <tr> <td>LPCI C</td> <td>≥ 7450 gpm</td> <td>≥ 140 psid</td> </tr> <tr> <td>HPCS</td> <td>≥ 6350 gpm</td> <td>≥ 327 psid</td> </tr> </tbody> </table>	<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>TOTAL DEVELOPED HEAD</u>	LPCS	≥ 6350 gpm	≥ 284 psid	LPCS A, B	≥ 7450 gpm	≥ 127 psid	LPCI C	≥ 7450 gpm	≥ 140 psid	HPCS	≥ 6350 gpm	≥ 327 psid	<p>In accordance with the Inservice Testing Program</p> <div style="border: 2px solid red; padding: 5px; display: inline-block; color: red; font-weight: bold;"> INSERVICE TESTING PROGRAM </div>
<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>TOTAL DEVELOPED HEAD</u>															
LPCS	≥ 6350 gpm	≥ 284 psid															
LPCS A, B	≥ 7450 gpm	≥ 127 psid															
LPCI C	≥ 7450 gpm	≥ 140 psid															
HPCS	≥ 6350 gpm	≥ 327 psid															
SR 3.5.1.5	<p>-----NOTE----- Vessel injection/spray may be excluded. -----</p> <p>Verify each ECCS injection/spray subsystem actuates on an actual or simulated automatic initiation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>															
SR 3.5.1.6	<p>-----NOTE----- Valve actuation may be excluded. -----</p> <p>Verify the ADS actuates on an actual or simulated automatic initiation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>															
SR 3.5.1.7	<p>-----NOTE----- Not required to be performed until 12 hours after reactor steam pressure and flow are adequate to perform the test. -----</p> <p>Verify each required ADS valve actuator strokes when manually actuated.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>															

(continued)

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE		FREQUENCY															
SR 3.5.2.5	<p>Verify each required ECCS pump develops the specified flow rate with the specified developed head.</p> <table border="1"> <thead> <tr> <th><u>SYSTEM</u></th> <th><u>FLOW RATE</u></th> <th><u>TOTAL DEVELOPED HEAD</u></th> </tr> </thead> <tbody> <tr> <td>LPCS</td> <td>≥ 6350 gpm</td> <td>≥ 284 psid</td> </tr> <tr> <td>LPCI A, B</td> <td>≥ 7450 gpm</td> <td>≥ 127 psid</td> </tr> <tr> <td>LPCI C</td> <td>≥ 7450 gpm</td> <td>≥ 140 psid</td> </tr> <tr> <td>HPCS</td> <td>≥ 6350 gpm</td> <td>≥ 327 psid</td> </tr> </tbody> </table>	<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>TOTAL DEVELOPED HEAD</u>	LPCS	≥ 6350 gpm	≥ 284 psid	LPCI A, B	≥ 7450 gpm	≥ 127 psid	LPCI C	≥ 7450 gpm	≥ 140 psid	HPCS	≥ 6350 gpm	≥ 327 psid	<p>In accordance with the Inservice Testing Program</p> <p>INSERVICE TESTING PROGRAM</p>
<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>TOTAL DEVELOPED HEAD</u>															
LPCS	≥ 6350 gpm	≥ 284 psid															
LPCI A, B	≥ 7450 gpm	≥ 127 psid															
LPCI C	≥ 7450 gpm	≥ 140 psid															
HPCS	≥ 6350 gpm	≥ 327 psid															
SR 3.5.2.6	<p>-----NOTE----- Vessel injection/spray may be excluded. -----</p> <p>Verify each required ECCS injection/spray subsystem actuates on an actual or simulated automatic initiation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>															
SR 3.5.2.7	<p>-----NOTE----- Instrumentation response time may be assumed to be the design instrumentation response time. -----</p> <p>Verify the ECCS RESPONSE TIME for each ECCS injection/spray subsystem is within limits.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>															

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.6.1.3.3</p> <p>-----NOTES-----</p> <ol style="list-style-type: none"> 1. Valves and blind flanges in high radiation areas may be verified by use of administrative means. 2. Not required to be met for PCIVs that are open under administrative controls. <p>-----</p> <p>Verify each primary containment isolation manual valve and blind flange that is located inside primary containment and not locked, sealed, or otherwise secured and is required to be closed during accident conditions is closed.</p>	<p>Prior to entering MODE 2 or 3 from MODE 4, if primary containment was de-inerted while in MODE 4, if not performed within the previous 92 days</p>
<p>SR 3.6.1.3.4</p> <p>Verify continuity of the traversing incore probe (TIP) shear isolation valve explosive charge.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.6.1.3.5</p> <p>Verify the isolation time of each power operated, automatic PCIV, except MSIVs, is within limits.</p>	<p>In accordance with the Inservice Testing Program</p>

INSERVICE TESTING PROGRAM

(continued)

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE		FREQUENCY
SR 3.6.1.3.6	Perform leakage rate testing for each primary containment purge valve with resilient seals.	In accordance with the Surveillance Frequency Control Program <u>AND</u> Once within 92 days after opening the valve
SR 3.6.1.3.7	Verify the isolation time of each MSIV is ≥ 3 seconds and ≤ 5 seconds. <div style="border: 1px solid red; display: inline-block; padding: 2px;">INSERVICE TESTING PROGRAM</div>	In accordance with the Inservice Testing Program
SR 3.6.1.3.8	Verify each automatic PCIV actuates to the isolation position on an actual or simulated isolation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.9	Verify a representative sample of reactor instrumentation line EFCVs actuates to the isolation position on an actual or simulated instrument line break signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.10	Remove and test the explosive squib from each shear isolation valve of the TIP System.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.11	Verify the leakage rate for the secondary containment bypass leakage when pressurized to ≥ 40 psig is: a. Bypass (Drywell): ≤ 8.74 SCFH; and b. Bypass (Suppression Chamber): ≤ 1.67 SCFH; and c. Bypass (Drywell with delays): ≤ 28.17 SCFH	In accordance with 10 CFR 50 Appendix J Testing Program Plan

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.2.3.1	Verify each RHR suppression pool cooling subsystem manual and power operated valve in the flow path that is not locked, sealed, or otherwise secured in position, is in the correct position or can be aligned to the correct position.	In accordance with the Surveillance Frequency Control Program INSERVICE TESTING PROGRAM
SR 3.6.2.3.2	Verify each required RHR pump develops a flow rate ≥ 7450 gpm through the associated heat exchanger while operating in the suppression pool cooling mode.	In accordance with the Inservice Testing Program
SR 3.6.2.3.3	Verify RHR suppression pool cooling subsystem locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.2.4.1	Verify each RHR suppression pool spray subsystem manual and power operated valve in the flow path that is not locked, sealed, or otherwise secured in position, is in the correct position or can be aligned to the correct position.	In accordance with the Surveillance Frequency Control Program
SR 3.6.2.4.2	Verify each required RHR pump develops a flow rate ≥ 450 gpm while operating in the suppression pool spray mode. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.6.2.4.3	Verify RHR suppression pool spray subsystem locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program

5.5 Programs and Manuals

5.5.4 Radioactive Effluent Controls Program (continued)

1. For noble gases: a dose rate ≤ 500 mrem/yr to the whole body and a dose rate ≤ 3000 mrem/yr to the skin, and
 2. For iodine-131, iodine-133, tritium, and all radionuclides in particulate form with half lives greater than 8 days: a dose rate ≤ 1500 mrem/yr to any organ;
- h. Limitations on the annual and quarterly air doses resulting from noble gases released in gaseous effluents from each unit to areas beyond the site boundary, conforming to 10 CFR 50, Appendix I;
- i. Limitations on the annual and quarterly doses to a member of the public from iodine-131, iodine-133, tritium, and all radionuclides in particulate form with half lives > 8 days in gaseous effluents released from each unit to areas beyond the site boundary, conforming to 10 CFR 50, Appendix I;
- j. Limitations on the annual dose or dose commitment to any member of the public, beyond the site boundary, due to releases of radioactivity and to radiation from uranium fuel cycle sources, conforming to 40 CFR 190; and
- k. Limitations on venting and purging of the primary containment through the Standby Gas Treatment System to maintain releases as low as reasonably achievable.

The provisions of SR 3.0.2 and SR 3.0.3 are applicable to the Radioactive Effluent Controls Program surveillance frequencies.

5.5.5 Component Cyclic or Transient Limit

This program provides controls to track the USAR, Table 3.9B-1 Note 5, cyclic and transient occurrences to ensure that components are maintained within the design limits.

5.5.6 Inservice Testing Program **INSERVICE TESTING PROGRAM**

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 pumps and valves.~~

**The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).
The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.**

(continued)

5.5 Programs and Manuals

~~5.5.6~~ Inservice Testing Program (continued)

- ~~a. Testing Frequencies applicable to the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda are as follows:~~

ASME OM Code and applicable Addenda terminology for inservice testing activities	Required Frequencies for performing inservice testing activities
Weekly	At least once per 7 days
Monthly	At least once per 31 days
Quarterly or every 3 months	At least once per 92 days
Semiannually or every 6 months	At least once per 184 days
Every 9 months	At least once per 276 days
Yearly or annually	At least once per 366 days
Biennially or every 2 years	At least once per 731 days

- ~~b. The provisions of SR 3.0.2 are applicable to the above required Frequencies and to other normal and accelerated Frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~
- ~~c. The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~
- ~~d. Nothing in the ASME OM Code shall be construed to supersede the requirements of any TS.~~

5.5.7 Ventilation Filter Testing Program (VFTP)

The VFTP shall establish the required testing of Engineered Safety Feature (ESF) filter ventilation systems.

Tests described in Specification 5.5.7.a and 5.5.7.b shall be performed once per 24 months; after each complete or partial replacement of the HEPA filter bank or charcoal adsorber bank; after any structural maintenance on the HEPA filter bank or charcoal adsorber bank housing; and, following significant painting, fire, or chemical release in any ventilation zone communicating with the subsystem while it is in operation.

(continued)

Attachment 2h
Proposed Technical Specification Changes (Mark-Up)

Peach Bottom Atomic Power Station, Units 2 and 3
Renewed Facility Operating License Nos. DPR-44 and DPR-56

REVISED TECHNICAL SPECIFICATION PAGES

1.1-3
3.1-23
3.4-9
3.6-15
3.6-28
3.6-39
5.0-11

1.1 Definitions (continued)

END OF CYCLE
RECIRCULATION PUMP TRIP
(EOC-RPT) SYSTEM RESPONSE
TIME

The EOC-RPT SYSTEM RESPONSE TIME shall be that time interval from initial signal generation by the associated turbine stop valve limit switch or from when the turbine control valve hydraulic oil control oil pressure drops below the pressure switch setpoint to complete suppression of the electric arc between the fully open contacts of the recirculation pump circuit breaker. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured.

INSERVICE TESTING PROGRAM

LEAKAGE

LEAKAGE shall be:

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

- a. Identified LEAKAGE
 - 1. LEAKAGE into the drywell, such as that from pump seals or valve packing, that is captured and conducted to a sump or collecting tank; or
 - 2. LEAKAGE into the drywell atmosphere from sources that are both specifically located and known either not to interfere with the operation of leakage detection systems or not to be pressure boundary LEAKAGE;

b. Unidentified LEAKAGE

All LEAKAGE into the drywell that is not identified LEAKAGE;

c. Total LEAKAGE

Sum of the identified and unidentified LEAKAGE;

d. Pressure Boundary LEAKAGE

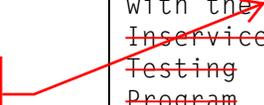
LEAKAGE through a nonisolable fault in a Reactor Coolant System (RCS) component body, pipe wall, or vessel wall.

LINEAR HEAT GENERATION
RATE (LHGR)

The LHGR shall be the heat generation rate per unit length of fuel rod. It is the integral of the heat flux over the heat transfer area associated with the unit length.

(continued)

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
SR 3.1.7.7 Deleted	
SR 3.1.7.8 Verify each pump develops a flow rate ≥ 49.1 gpm at a discharge pressure ≥ 1275 psig. <div data-bbox="688 611 1075 688" style="border: 1px solid red; padding: 2px; display: inline-block; color: red; font-weight: bold;">INSERVICE TESTING PROGRAM</div>	In accordance with the Inservice Testing Program 
SR 3.1.7.9 Verify flow through one SLC subsystem from pump into reactor pressure vessel.	In accordance with the Surveillance Frequency Control Program.
SR 3.1.7.10 Verify sodium pentaborate enrichment is ≥ 92.0 atom percent B-10.	In accordance with the Surveillance Frequency Control Program <u>AND</u> Once within 8 hours after addition to SLC tank

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY														
SR 3.4.3.1	<p>Verify the safety function lift setpoints of the required SRVs and SVs are as follows:</p> <table border="0"> <tr> <td style="text-align: center;"><u>Number of SRVs</u></td> <td style="text-align: center;"><u>Setpoint (psig)</u></td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">1135 ± 34.1</td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">1145 ± 34.4</td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">1155 ± 34.7</td> </tr> <tr> <td colspan="2"> </td> </tr> <tr> <td style="text-align: center;"><u>Number of SVs</u></td> <td style="text-align: center;"><u>Setpoint (psig)</u></td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">1260 ± 37.8</td> </tr> </table> <p>Following testing, lift settings shall be within ± 1%.</p>	<u>Number of SRVs</u>	<u>Setpoint (psig)</u>	4	1135 ± 34.1	4	1145 ± 34.4	3	1155 ± 34.7			<u>Number of SVs</u>	<u>Setpoint (psig)</u>	3	1260 ± 37.8	<p>In accordance with the Inservice Testing Program</p> <div style="border: 2px solid red; padding: 5px; display: inline-block; color: red; font-weight: bold;"> INSERVICE TESTING PROGRAM </div>
<u>Number of SRVs</u>	<u>Setpoint (psig)</u>															
4	1135 ± 34.1															
4	1145 ± 34.4															
3	1155 ± 34.7															
<u>Number of SVs</u>	<u>Setpoint (psig)</u>															
3	1260 ± 37.8															
SR 3.4.3.2	<p>Verify each required SRV actuator strokes when manually actuated in the depressurization mode.</p>	<p>In accordance with the Surveillance Frequency Control Program.</p>														

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
SR 3.6.1.3.8 Verify the isolation time of each automatic power operated PCIV, except for MSIVs, is within limits. <div style="border: 1px solid red; padding: 2px; display: inline-block; color: red; font-weight: bold;">INSERVICE TESTING PROGRAM</div>	In accordance with the Inservice Testing Program
SR 3.6.1.3.9 Verify the isolation time of each MSIV is ≥ 3 seconds and ≤ 5 seconds. <div style="border: 1px solid red; padding: 2px; display: inline-block; color: red; font-weight: bold;">INSERVICE TESTING PROGRAM</div>	In accordance with the Inservice Testing Program
SR 3.6.1.3.10 Verify each automatic PCIV actuates to the isolation position on an actual or simulated isolation signal.	In accordance with the Surveillance Frequency Control Program.
SR 3.6.1.3.11 Verify a representative sample of reactor instrumentation line EFCVs actuates to the isolation position on a simulated instrument line break signal.	In accordance with the Surveillance Frequency Control Program.
SR 3.6.1.3.12 Remove and test the explosive squib from each shear isolation valve of the TIP System.	In accordance with the Surveillance Frequency Control Program.
SR 3.6.1.3.13 Verify the CAD System supplies nitrogen to the SGIG System upon loss of the normal air supply.	In accordance with the Surveillance Frequency Control Program.

(continued)

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.6.2.3.1 Verify each RHR suppression pool cooling subsystem manual, power operated, and automatic valve in the flow path that is not locked, sealed, or otherwise secured in position is in the correct position or can be aligned to the correct position.	In accordance with the Surveillance Frequency Control Program.
SR 3.6.2.3.2 Verify each required RHR pump develops a flow rate \geq 8,600 gpm through the associated heat exchanger while operating in the suppression pool cooling mode.	In accordance with the Inservice Testing Program
SR 3.6.2.3.3 Verify manual transfer capability of power supply for the RHR motor-operated flow control valve and the RHR cross-tie motor-operated valve from the normal source to the alternate source.	In accordance with the Surveillance Frequency Control Program.
SR 3.6.2.3.4 -----NOTE----- HPSW system related components are excluded. ----- Verify RHR suppression pool cooling subsystem locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program.

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.6.4.2.1 -----NOTES-----</p> <ol style="list-style-type: none"> 1. Valves and blind flanges in high radiation areas may be verified by use of administrative means. 2. Not required to be met for SCIVs that are open under administrative controls. <p>-----</p> <p>Verify each secondary containment isolation manual valve and blind flange that is not locked, sealed, or otherwise secured and is required to be closed during accident conditions is closed.</p>	<p>In accordance with the Surveillance Frequency Control Program.</p>
<p>SR 3.6.4.2.2 Verify the isolation time of each power operated automatic SCIV is within limits.</p> <div style="border: 2px solid red; padding: 5px; display: inline-block; margin: 10px 0;"> <p style="color: red; font-weight: bold; margin: 0;">INSERVICE TESTING PROGRAM</p> </div>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.4.2.3 Verify each automatic SCIV actuates to the isolation position on an actual or simulated actuation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program.</p>

5.5 Programs and Manuals (continued)

5.5.6 ~~Inservice Testing Program~~ **INSERVICE TESTING PROGRAM**

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 components. The program shall include the following:~~

a. ~~Testing frequencies applicable to the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda are as follows:~~

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f). The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.

ASME OM Code and applicable Addenda terminology for inservice testing activities	Required Frequencies for performing inservice testing activities
weekly	At least once per 7 days
monthly	At least once per 31 days
Quarterly or every 3 months	At least once per 92 days
Semiannually or every 6 months	At least once per 184 days
Every 9 months	At least once per 276 days
Yearly or annually	At least once per 366 days
Biennially or every 2 years	At least once per 732 days

b. ~~The provisions of SR 3.0.2 are applicable to the above required Frequencies and to other normal and accelerated Frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~

c. ~~The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~

d. ~~Nothing in the ASME OM Code shall be construed to supersede the requirements of any TS.~~

5.5.7 Ventilation Filter Testing Program (VFTP)

The VFTP shall establish the required testing of Engineered Safety Feature (ESF) filter ventilation systems.

Tests described in Specifications 5.5.7.a, 5.5.7.b, and 5.5.7.c shall be performed:

(continued)

1.1 Definitions (continued)

END OF CYCLE
RECIRCULATION PUMP TRIP
(EOC-RPT) SYSTEM RESPONSE
TIME

The EOC-RPT SYSTEM RESPONSE TIME shall be that time interval from initial signal generation by the associated turbine stop valve limit switch or from when the turbine control valve hydraulic oil control oil pressure drops below the pressure switch setpoint to complete suppression of the electric arc between the fully open contacts of the recirculation pump circuit breaker. The response time may be measured by means of any series of sequential, overlapping, or total steps so that the entire response time is measured.

**INSERVICE
TESTING
PROGRAM**

LEAKAGE

**The INSERVICE TESTING PROGRAM
is the licensee program that fulfills the
requirements of 10 CFR 50.55a(f).**

LEAKAGE shall be:

a. Identified LEAKAGE

1. LEAKAGE into the drywell, such as that from pump seals or valve packing, that is captured and conducted to a sump or collecting tank; or
2. LEAKAGE into the drywell atmosphere from sources that are both specifically located and known either not to interfere with the operation of leakage detection systems or not to be pressure boundary LEAKAGE;

b. Unidentified LEAKAGE

All LEAKAGE into the drywell that is not identified LEAKAGE;

c. Total LEAKAGE

Sum of the identified and unidentified LEAKAGE;

d. Pressure Boundary LEAKAGE

LEAKAGE through a nonisolable fault in a Reactor Coolant System (RCS) component body, pipe wall, or vessel wall.

LINEAR HEAT GENERATION
RATE (LHGR)

The LHGR shall be the heat generation rate per unit length of fuel rod. It is the integral of the heat flux over the heat transfer area associated with the unit length.

(continued)

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
SR 3.1.7.7 Deleted	
SR 3.1.7.8 Verify each pump develops a flow rate ≥ 49.1 gpm at a discharge pressure ≥ 1275 psig. <div data-bbox="743 632 1135 716" style="border: 2px solid red; padding: 2px; display: inline-block; text-align: center;"> INSERVICE TESTING PROGRAM </div>	In accordance with the Inservice Testing Program Inservice Testing Program
SR 3.1.7.9 Verify flow through one SLC subsystem from pump into reactor pressure vessel.	In accordance with the Surveillance Frequency Control Program.
SR 3.1.7.10 Verify sodium pentaborate enrichment is ≥ 92.0 atom percent B-10.	In accordance with the Surveillance Frequency Control Program. <u>AND</u> Once within 8 hours after addition to SLC tank

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY													
<p>SR 3.4.3.1</p> <p>Verify the safety function lift setpoints of the required SRVs and SVs are as follows:</p> <table style="margin-left: 40px;"> <tr> <td style="text-align: center;"><u>Number of SRVs</u></td> <td style="text-align: center;"><u>Setpoint (psig)</u></td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">1135 ± 34.1</td> </tr> <tr> <td style="text-align: center;">4</td> <td style="text-align: center;">1145 ± 34.4</td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">1155 ± 34.7</td> </tr> <tr> <td colspan="2"> </td> </tr> <tr> <td style="text-align: center;"><u>Number of SVs</u></td> <td style="text-align: center;"><u>Setpoint (psig)</u></td> </tr> <tr> <td style="text-align: center;">3</td> <td style="text-align: center;">1260 ± 37.8</td> </tr> </table> <p>Following testing, lift settings shall be within ± 1%.</p>	<u>Number of SRVs</u>	<u>Setpoint (psig)</u>	4	1135 ± 34.1	4	1145 ± 34.4	3	1155 ± 34.7			<u>Number of SVs</u>	<u>Setpoint (psig)</u>	3	1260 ± 37.8	<p>In accordance with the Inservice Testing Program</p>
<u>Number of SRVs</u>	<u>Setpoint (psig)</u>														
4	1135 ± 34.1														
4	1145 ± 34.4														
3	1155 ± 34.7														
<u>Number of SVs</u>	<u>Setpoint (psig)</u>														
3	1260 ± 37.8														
<p>SR 3.4.3.2</p> <p>Verify each required SRV actuator strokes when manually actuated in the depressurization mode.</p>	<p>In accordance with the Surveillance Frequency Control Program.</p>														

SURVEILLANCE REQUIREMENTS (continued)

SURVEILLANCE	FREQUENCY
<p>SR 3.6.1.3.8 Verify the isolation time of each automatic power operated PCIV, except for MSIVs, is within limits.</p> <p style="text-align: center;">INSERVICE TESTING PROGRAM</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.1.3.9 Verify the isolation time of each MSIV is ≥ 3 seconds and ≤ 5 seconds.</p> <p style="text-align: center;">INSERVICE TESTING PROGRAM</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.1.3.10 Verify each automatic PCIV actuates to the isolation position on an actual or simulated isolation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program.</p>
<p>SR 3.6.1.3.11 Verify a representative sample of reactor instrumentation line EFCVs actuates to the isolation position on a simulated instrument line break signal.</p>	<p>In accordance with the Surveillance Frequency Control Program.</p>
<p>SR 3.6.1.3.12 Remove and test the explosive squib from each shear isolation valve of the TIP System.</p>	<p>In accordance with the Surveillance Frequency Control Program.</p>
<p>SR 3.6.1.3.13 Verify the CAD System supplies nitrogen to the SGIG System upon loss of the normal air supply.</p>	<p>In accordance with the Surveillance Frequency Control Program.</p>

(continued)

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.2.3.1	Verify each RHR suppression pool cooling subsystem manual, power operated, and automatic valve in the flow path that is not locked, sealed, or otherwise secured in position is in the correct position or can be aligned to the correct position.	In accordance with the Surveillance Frequency Control Program.
SR 3.6.2.3.2	Verify each required RHR pump develops a flow rate $\geq 8,600$ gpm through the associated heat exchanger while operating in the suppression pool cooling mode.	In accordance with the Inservice Testing Program
SR 3.6.2.3.3	Verify manual transfer capability of power supply for the RHR motor-operated flow control valve and the RHR cross-tie motor-operated valve from the normal source to the alternate source.	In accordance with the Surveillance Frequency Control Program.
SR 3.6.2.3.4	<p>-----NOTE----- HPSW system related components are excluded. -----</p> <p>Verify RHR suppression pool cooling subsystem locations susceptible to gas accumulation are sufficiently filled with water.</p>	In accordance with the Surveillance Frequency Control Program.

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.6.4.2.1 -----NOTES-----</p> <ol style="list-style-type: none"> 1. Valves and blind flanges in high radiation areas may be verified by use of administrative means. 2. Not required to be met for SCIVs that are open under administrative controls. <p>-----</p> <p>Verify each secondary containment isolation manual valve and blind flange that is not locked, sealed, or otherwise secured and is required to be closed during accident conditions is closed.</p>	<p>In accordance with the Surveillance Frequency Control Program.</p>
<p>SR 3.6.4.2.2 Verify the isolation time of each power operated automatic SCIV is within limits.</p> <p style="text-align: center;">INSERVICE TESTING PROGRAM</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.6.4.2.3 Verify each automatic SCIV actuates to the isolation position on an actual or simulated actuation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program.</p>

5.5 Programs and Manuals (continued)

5.5.6 ~~Inservice Testing Program~~ **INSERVICE TESTING PROGRAM**

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 components. The program shall include the following:~~

- a. ~~Testing frequencies applicable to the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda are as follows:~~

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f). The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.

ASME OM Code and applicable Addenda terminology for inservice testing activities	Required Frequencies for performing inservice testing activities
Weekly	At least once per 7 days
Monthly	At least once per 31 days
Quarterly or every 3 months	At least once per 92 days
Semiannually or every 6 months	At least once per 184 days
Every 9 months	At least once per 276 days
Yearly or annually	At least once per 366 days
Biennially or every 2 years	At least once per 732 days

- b. ~~The provisions of SR 3.0.2 are applicable to the above required Frequencies and to other normal and accelerated Frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~
- c. ~~The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~
- d. ~~Nothing in the ASME OM Code shall be construed to supersede the requirements of any TS.~~

5.5.7 Ventilation Filter Testing Program (VFTP)

The VFTP shall establish the required testing of Engineered Safety Feature (ESF) filter ventilation systems.

Tests described in Specifications 5.5.7.a, 5.5.7.b, and 5.5.7.c shall be performed:

(continued)

Attachment 2i
Proposed Technical Specification Changes (Mark-Up)

Quad Cities Nuclear Power Station, Units 1 and 2
Renewed Facility Operating License Nos. DPR-29 and DPR-30

REVISED TECHNICAL SPECIFICATION PAGES

1.1-3
3.1.7-3
3.4.3-2
3.5.1-4
3.5.1-5
3.5.2-4
3.6.1.3-7
3.6.2.3-2
5.5-4
5.5-5

1.1 Definitions

DOSE EQUIVALENT I-131
(continued)

Guidance Report 11, "Limiting Values of Radionuclide Intake and Air Concentration and Dose Conversion Factors for Inhalation, Submersion, and Ingestion," 1989.

LEAKAGE

INSERVICE TESTING PROGRAM

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

LEAKAGE shall be:

- a. Identified LEAKAGE
 - 1. LEAKAGE into the drywell, such as that from pump seals or valve packing, that is captured and conducted to a sump or collecting tank; or
 - 2. LEAKAGE into the drywell atmosphere from sources that are both specifically located and known either not to interfere with the operation of leakage detection systems or not to be pressure boundary LEAKAGE;
- b. Unidentified LEAKAGE

All LEAKAGE into the drywell that is not identified LEAKAGE;
- c. Total LEAKAGE

Sum of the identified and unidentified LEAKAGE; and
- d. Pressure Boundary LEAKAGE

LEAKAGE through a nonisolable fault in a Reactor Coolant System (RCS) component body, pipe wall, or vessel wall.

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.1.7.5 Verify the concentration of sodium pentaborate in solution is within the limits of Figure 3.1.7-1.</p>	<p>In accordance with the Surveillance Frequency Control Program</p> <p><u>AND</u></p> <p>Once within 24 hours after water or sodium pentaborate is added to solution</p> <p><u>AND</u></p> <p>Once within 24 hours after solution temperature is restored within the limits of Figure 3.1.7-2</p>
<p>SR 3.1.7.6 Verify each SLC subsystem manual valve in the flow path that is not locked, sealed, or otherwise secured in position is in the correct position, or can be aligned to the correct position.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>
<p>SR 3.1.7.7 Verify each pump develops a flow rate ≥ 40 gpm at a discharge pressure ≥ 1275 psig.</p>	<p>In accordance with the Inservice Testing Program</p>
<p>SR 3.1.7.8 Verify flow through one SLC subsystem from pump into reactor pressure vessel.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>

INSERVICE TESTING PROGRAM



(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY										
SR 3.4.3.1	<p>Verify the safety function lift setpoints of the safety valves are as follows:</p> <table border="1"> <thead> <tr> <th>Number of Safety Valves</th> <th>Setpoint (psig)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>1135 ± 34.1</td> </tr> <tr> <td>2</td> <td>1240 ± 37.2</td> </tr> <tr> <td>2</td> <td>1250 ± 37.5</td> </tr> <tr> <td>4</td> <td>1260 ± 37.8</td> </tr> </tbody> </table> <p>Following testing, lift settings shall be within ± 1%.</p>	Number of Safety Valves	Setpoint (psig)	1	1135 ± 34.1	2	1240 ± 37.2	2	1250 ± 37.5	4	1260 ± 37.8	<p>In accordance with the Inservice Testing Program</p> <div style="border: 2px solid red; padding: 5px; display: inline-block; color: red; font-weight: bold;"> INSERVICE TESTING PROGRAM </div>
Number of Safety Valves	Setpoint (psig)											
1	1135 ± 34.1											
2	1240 ± 37.2											
2	1250 ± 37.5											
4	1260 ± 37.8											
SR 3.4.3.2	<p>Verify each relief valve actuator strokes when manually actuated.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>										
SR 3.4.3.3	<p>-----NOTE----- Valve actuation may be excluded. -----</p> <p>Verify each relief valve actuates on an actual or simulated automatic initiation signal.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>										

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.5.1.1	Verify, for each ECCS injection/spray subsystem, locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program
SR 3.5.1.2	<p>-----NOTES-----</p> <p>1. Low pressure coolant injection (LPCI) subsystems may be considered OPERABLE during alignment and operation for decay heat removal with reactor steam dome pressure less than the Residual Heat Removal (RHR) cut-in permissive pressure in MODE 3, if capable of being manually realigned and not otherwise inoperable.</p> <p>2. Not required to be met for system vent flow paths opened under administrative control.</p> <p>-----</p> <p>Verify each ECCS injection/spray subsystem manual, power operated, and automatic valve in the flow path, that is not locked, sealed, or otherwise secured in position, is in the correct position.</p>	In accordance with the Surveillance Frequency Control Program
SR 3.5.1.3	Verify correct breaker alignment to the LPCI swing bus.	In accordance with the Surveillance Frequency Control Program
SR 3.5.1.4	Verify each recirculation pump discharge valve cycles through one complete cycle of full travel or is de-energized in the closed position.	In accordance with the Inservice Testing Program

INSERVICE TESTING PROGRAM

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY																
SR 3.5.1.5	<p>Verify the following ECCS pumps develop the specified flow rate against a test line pressure corresponding to the specified reactor pressure.</p> <table border="1"> <thead> <tr> <th>SYSTEM</th> <th>FLOW RATE</th> <th>NO. OF PUMPS</th> <th>TEST LINE PRESSURE CORRESPONDING TO A REACTOR PRESSURE OF</th> </tr> </thead> <tbody> <tr> <td>Core</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Spray</td> <td>≥ 4500 gpm</td> <td>1</td> <td>≥ 90 psig</td> </tr> <tr> <td>LPCI</td> <td>≥ 9000 gpm</td> <td>2</td> <td>≥ 20 psig</td> </tr> </tbody> </table>	SYSTEM	FLOW RATE	NO. OF PUMPS	TEST LINE PRESSURE CORRESPONDING TO A REACTOR PRESSURE OF	Core				Spray	≥ 4500 gpm	1	≥ 90 psig	LPCI	≥ 9000 gpm	2	≥ 20 psig	<p>In accordance with the Inservice Testing Program</p> <p>INSERVICE TESTING PROGRAM</p>
SYSTEM	FLOW RATE	NO. OF PUMPS	TEST LINE PRESSURE CORRESPONDING TO A REACTOR PRESSURE OF															
Core																		
Spray	≥ 4500 gpm	1	≥ 90 psig															
LPCI	≥ 9000 gpm	2	≥ 20 psig															
SR 3.5.1.6	<p>-----NOTE----- Not required to be performed until 12 hours after reactor steam pressure and flow are adequate to perform the test. -----</p> <p>Verify, with reactor pressure ≤ 1005 and ≥ 920 psig, the HPCI pump can develop a flow rate ≥ 5000 gpm against a system head corresponding to reactor pressure.</p>	<p>INSERVICE TESTING PROGRAM</p> <p>In accordance with the Inservice Testing Program</p>																
SR 3.5.1.7	<p>-----NOTE----- Not required to be performed until 12 hours after reactor steam pressure and flow are adequate to perform the test. -----</p> <p>Verify, with reactor pressure ≤ 180 psig, the HPCI pump can develop a flow rate ≥ 5000 gpm against a system head corresponding to reactor pressure.</p>	<p>In accordance with the Surveillance Frequency Control Program</p>																

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE					FREQUENCY
SR 3.5.2.4	Verify each required ECCS pump develops the specified flow rate against a test line pressure corresponding to the specified reactor pressure.				<p>In accordance with the Inservice Testing Program</p> <div style="border: 2px solid red; padding: 5px; display: inline-block;"> <p style="color: red; font-weight: bold; margin: 0;">INSERVICE TESTING PROGRAM</p> </div>
	<u>SYSTEM</u>	<u>FLOW RATE</u>	<u>NO. OF PUMPS</u>	<u>TEST LINE PRESSURE CORRESPONDING TO A REACTOR PRESSURE OF</u>	
	CS	≥ 4500 gpm	1	≥ 90 psig	
	LPCI	≥ 4500 gpm	1	≥ 20 psig	
SR 3.5.2.5	<p>-----NOTE----- Vessel injection/spray may be excluded. -----</p> <p>Verify each required ECCS injection/spray subsystem actuates on an actual or simulated automatic initiation signal.</p>				<p>In accordance with the Surveillance Frequency Control Program</p>

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.1.3.4	Verify continuity of the traversing incore probe (TIP) shear isolation valve explosive charge.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.5	Verify the isolation time of each power operated, automatic PCIV, except for MSIVs, is within limits. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.6.1.3.6	Verify the isolation time of each MSIV is ≥ 3 seconds and ≤ 5 seconds. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.6.1.3.7	Verify each automatic PCIV actuates to the isolation position on an actual or simulated isolation signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.8	Verify a representative sample of reactor instrumentation line EFCVs actuate to the isolation position on an actual or simulated instrument line break signal.	In accordance with the Surveillance Frequency Control Program
SR 3.6.1.3.9	Remove and test the explosive squib from each shear isolation valve of the TIP System.	In accordance with the Surveillance Frequency Control Program

(continued)

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.2.3.1	Verify each RHR suppression pool cooling subsystem manual and power operated valve in the flow path that is not locked, sealed, or otherwise secured in position, is in the correct position or can be aligned to the correct position.	In accordance with the Surveillance Frequency Control Program
SR 3.6.2.3.2	Verify each required RHR pump develops a flow rate \geq 5000 gpm through the associated heat exchanger while operating in the suppression pool cooling mode. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.6.2.3.3	Verify RHR suppression pool cooling subsystem locations susceptible to gas accumulation are sufficiently filled with water.	In accordance with the Surveillance Frequency Control Program

5.5 Programs and Manuals

5.5.4 Radioactive Effluent Controls Program (continued)

1. For noble gases: a dose rate \leq 500 mrems/yr to the whole body and a dose rate \leq 3000 mrems/yr to the skin, and
2. For iodine-131, iodine-133, tritium, and all radionuclides in particulate form with half-lives greater than 8 days: a dose rate \leq 1500 mrems/yr to any organ;
- h. Limitations on the annual and quarterly air doses resulting from noble gases released in gaseous effluents from each unit to areas beyond the site boundary, conforming to 10 CFR 50, Appendix I;
- i. Limitations on the annual and quarterly doses to a member of the public from iodine-131, iodine-133, tritium, and all radionuclides in particulate form with half lives $>$ 8 days in gaseous effluents released from each unit to areas beyond the site boundary, conforming to 10 CFR 50, Appendix I; and
- j. Limitations on the annual dose or dose commitment to any member of the public, beyond the site boundary, due to releases of radioactivity and to radiation from uranium fuel cycle sources, conforming to 40 CFR 190.

The provisions of SR 3.0.2 and SR 3.0.3 are applicable to the Radioactive Effluents Control Program Surveillance Frequencies.

5.5.5 Component Cyclic or Transient Limit

This program provides controls to track the UFSAR Section 3.9, cyclic and transient occurrences to ensure that components are maintained within the design limits.

5.5.6 Inservice Testing Program **INSERVICE TESTING PROGRAM**

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 pumps and valves.~~

- a. ~~Testing Frequencies applicable to the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda are as follows:~~

**The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).
The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.**

(continued)

5.5 Programs and Manuals

5.5.6 ~~Inservice Testing Program~~ (continued)

ASME OM Code and applicable Addenda terminology for inservice testing activities	Required Frequencies for performing inservice testing activities
Weekly	At least once per 7 days
Monthly	At least once per 31 days
Quarterly or every 3 months	At least once per 92 days
Semiannually or every 6 months	At least once per 184 days
Every 9 months	At least once per 276 days
Yearly or annually	At least once per 366 days
Biennially or every 2 years	At least once per 731 days
Every 48 months	At least once per 1461 days

- ~~b. The provisions of SR 3.0.2 are applicable to the above required Frequencies and to other normal and accelerated Frequencies specified as 2 years or less in the Inservice Testing Program for performing inservice testing activities;~~
- ~~c. The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~
- ~~d. Nothing in the ASME OM Code shall be construed to supersede the requirements of any TS.~~

5.5.7 Ventilation Filter Testing Program (VFTP)

The VFTP shall establish the required testing of Engineered Safety Feature (ESF) filter ventilation systems. Tests described in Specification 5.5.7.a and 5.5.7.b shall be performed once per 24 months; after each complete or partial replacement of the HEPA filter bank or charcoal adsorber bank; after any structural maintenance on the HEPA filter bank or charcoal adsorber bank housing; and, following painting, fire, or chemical release in any ventilation zone communicating with the subsystem while it is in operation that could adversely affect the filter bank or charcoal adsorber capability.

(continued)

Attachment 2j
Proposed Technical Specification Changes (Mark-Up)

R.E. Ginna Nuclear Power Plant
Renewed Facility Operating License No. DPR-18

REVISED TECHNICAL SPECIFICATION PAGES

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3.4.10-2
3.5.2-3
3.6.3-6
3.6.6-2
3.7.1-2
3.7.2-2
3.7.3-2
3.7.5-3
3.7.7-2
5.5-4

CHANNEL OPERATIONAL TEST (COT)	A COT shall be the injection of a simulated or actual signal into the channel as close to the sensor as practicable to verify the OPERABILITY of required alarm, interlock, display, and trip functions. The COT shall include adjustments, as necessary, of the required alarm, interlock, and trip setpoints so that the setpoints are within the required range and accuracy.
CORE ALTERATIONS	CORE ALTERATIONS shall be the movement of any fuel, sources, or reactivity control components, within the reactor vessel with the vessel head removed and fuel in the vessel. Suspension of CORE ALTERATIONS shall not preclude completion of movement of a component to a safe position.
CORE OPERATING LIMITS REPORT (COLR)	The COLR is the plant specific document that provides cycle specific parameter limits for the current reload cycle. These cycle specific parameter limits shall be determined for each reload cycle in accordance with Specification 5.6.5. Plant operation within these limits is addressed in individual Specifications.
DOSE EQUIVALENT I-131	DOSE EQUIVALENT I-131 shall be that concentration of I-131 (microcuries/gram) that alone would produce the same thyroid dose as the quantity and isotopic mixture of I-131, I-132, I-133, I-134, and I-135 actually present. The thyroid dose conversion factors used for this calculation shall be those listed in ICRP 30, Supplement to Part 1, pages 192-212, table entitled, "Committed Dose Equivalent in Target Organs or Tissues per Intake of Unit Activity."
\bar{E} - AVERAGE DISINTEGRATION ENERGY	\bar{E} shall be the average (weighted in proportion to the concentration of each radionuclide in the reactor coolant at the time of sampling) of the sum of the average beta and gamma energies (in MeV) per disintegration for non-iodine isotopes, with half lives > 15 minutes, making up at least 95% of the total non-iodine activity in the coolant.

INSERVICE TESTING PROGRAM

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.4.10.1</p> <p style="text-align: center;">- NOTE -</p> <p>Required to be performed within 36 hours of entering MODE 4 from MODE 5 with all RCS cold leg temperatures greater than the LTOP enable temperature specified in the PTLR for the purpose of setting the pressurizer safety valves under ambient (hot) conditions only provided a preliminary cold setting was made prior to heatup.</p> <p>Verify each pressurizer safety valve is OPERABLE in accordance with the Inservice Testing Program. Following testing, lift settings shall be within $\pm 1\%$.</p>	<p>In accordance with the Inservice Testing Program</p>

INSERVICE
TESTING PROGRAM

INSERVICE TESTING PROGRAM

SURVEILLANCE		FREQUENCY
SR 3.5.2.3	Verify each breaker or key switch, as applicable, for each valve listed in SR 3.5.2.1, is in the correct position.	31 days
SR 3.5.2.4	Verify each ECCS pump's developed head at the test flow point is greater than or equal to the required developed head.	In accordance with the Inservice Testing Program
SR 3.5.2.5	Verify each ECCS automatic valve in the flow path that is not locked, sealed, or otherwise secured in position actuates to the correct position on an actual or simulated actuation signal.	24 months
SR 3.5.2.6	Verify each ECCS pump starts automatically on an actual or simulated actuation signal.	24 months
SR 3.5.2.7	Verify, by visual inspection, each RHR containment sump suction inlet is not restricted by debris and the containment sump screen shows no evidence of structural distress or abnormal corrosion.	24 months
SR 3.5.2.8	Verify ECCS locations susceptible to gas accumulation are sufficiently filled with water.	31 days

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.3.1	Verify each mini-purge valve is closed, except when the penetration flowpath(s) are permitted to be open under administrative control.	31 days
SR 3.6.3.2	<p style="text-align: center;">- NOTE -</p> <ol style="list-style-type: none"> 1. Isolation boundaries in high radiation areas may be verified by use of administrative controls. 2. Not applicable to containment isolation boundaries which receive an automatic containment isolation signal. <p>Verify each containment isolation boundary that is located outside containment and not locked, sealed, or otherwise secured in the required position is performing its containment isolation accident function except for containment isolation boundaries that are open under administrative controls.</p>	92 days
SR 3.6.3.3	<p style="text-align: center;">- NOTE -</p> <ol style="list-style-type: none"> 1. Isolation boundaries in high radiation areas may be verified by use of administrative means. 2. Not applicable to containment isolation boundaries which receive an automatic containment isolation signal. <p>Verify each containment isolation boundary that is located inside containment and not locked, sealed, or otherwise secured in the required position is performing its containment isolation accident function, except for containment isolation boundaries that are open under administrative controls.</p>	Prior to entering MODE 4 from MODE 5 if not performed within the previous 92 days
SR 3.6.3.4	Verify the isolation time of each automatic containment isolation valve is within limits.	In accordance with the Inservice Testing Program
SR 3.6.3.5	Perform required leakage rate testing of containment mini-purge valves with resilient seals in accordance with the Containment Leakage Rate Testing Program.	In accordance with the Containment Leakage Rate Program.

INSERVICE TESTING PROGRAM

CONDITION	REQUIRED ACTION	COMPLETION TIME
F. Two CS trains inoperable. <u>OR</u> Three or more CRFC units inoperable.	F.1 Enter LCO 3.0.3.	Immediately

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.6.6.1	Perform SR 3.5.2.1 and SR 3.5.2.3 for valves 896A and 896B.	In accordance with applicable SRs.
SR 3.6.6.2	-----NOTE----- Not required to be met for system vent flow paths opened under administrative control. ----- Verify each CS manual, power operated, and automatic valve in the flow path that is not locked, sealed, or otherwise secured in position is in the correct position.	31 days
SR 3.6.6.3	Verify each NaOH System manual, power operated, and automatic valve in the flow path that is not locked, sealed, or otherwise secured in position is in the correct position.	31 days
SR 3.6.6.4	Operate each CRFC unit for ≥ 15 minutes.	31 days
SR 3.6.6.5	Verify cooling water flow through each CRFC unit.	31 days
SR 3.6.6.6	Verify each CS pump's developed head at the flow test point is greater than or equal to the required developed head.	In accordance with the Inservice Testing Program
SR 3.6.6.7	Verify NaOH System solution volume is ≥ 3000 gal.	184 days
SR 3.6.6.8	Verify NaOH System tank NaOH solution concentration is $\geq 30\%$ and $\leq 35\%$ by weight.	184 days
SR 3.6.6.9	Perform required CRFC unit testing in accordance with the VFTP.	In accordance with the VFTP

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE			FREQUENCY
<p>SR 3.7.1.1</p> <p style="text-align: center;">----- - NOTE - -----</p> <p>Only required to be performed in MODES 1 and 2.</p> <p>-----</p> <p>Verify each MSSV lift setpoint specified below in accordance with the Inservice Testing Program. Following testing, lift settings shall be within $\pm 1\%$.</p>			<p>In accordance with the Inservice Testing Program</p>
<p>VALVE NUMBER</p>		<p>LIFT SETTING</p>	
<p><u>SG A</u></p>	<p><u>SG B</u></p>	<p><u>(psig +1%, -3%)</u></p>	
<p>3509</p>	<p>3508</p>	<p>1140</p>	
<p>3511</p>	<p>3510</p>	<p>1140</p>	
<p>3515</p>	<p>3512</p>	<p>1140</p>	
<p>3513</p>	<p>3514</p>	<p>1085</p>	<p>INSERVICE TESTING PROGRAM</p>

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.7.2.1	Verify closure time of each MSIV is ≤ 5 seconds under no flow and no load conditions. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.7.2.2	Verify each main steam non-return check valve can close. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.7.2.3	Verify each MSIV can close on an actual or simulated actuation signal.	24 months

CONDITION	REQUIRED ACTION	COMPLETION TIME
E. Required Action and associated Completion Time not met.	E.1 Be in MODE 3.	6 hours
	<u>AND</u>	
	E.2 Be in MODE 4.	12 hours

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
SR 3.7.3.1 Verify the closure time of each MFIV is ≤ 30 seconds on an actual or simulated actuation signal. INSERVICE TESTING PROGRAM	In accordance with the Inservice Testing Program
SR 3.7.3.2 Verify the closure time of each MFRV and associated bypass valve is ≤ 10 seconds on an actual or simulated actuation signal.	In accordance with the Inservice Testing Program

INSERVICE TESTING PROGRAM

SURVEILLANCE REQUIREMENTS

SURVEILLANCE		FREQUENCY
SR 3.7.5.1	Verify each AFW and SAFW manual, power operated, and automatic valve in each water flow path, and in both steam supply flow paths to the turbine driven pump, that is not locked, sealed, or otherwise secured in position, is in the correct position.	31 days
SR 3.7.5.2	<p>----- - NOTE - -----</p> <p>Required to be met prior to entering MODE 1 for the TDAFW pump.</p> <p>-----</p> <p>Verify the developed head of each AFW pump at the flow test point is greater than or equal to the required developed head.</p>	<p>INSERVICE TESTING PROGRAM</p> <p>In accordance with the Inservice Testing Program</p>
SR 3.7.5.3	Verify the developed head of each SAFW pump at the flow test point is greater than or equal to the required developed head.	In accordance with the Inservice Testing Program
SR 3.7.5.4	Perform a complete cycle of each AFW and SAFW motor operated suction valve from the Service Water System, each AFW and SAFW discharge motor operated isolation valve, and each SAFW cross-tie motor operated valve.	In accordance with the Inservice Testing Program
SR 3.7.5.5	Verify each AFW automatic valve that is not locked, sealed, or otherwise secured in position, actuates to the correct position on an actual or simulated actuation signal.	24 months
SR 3.7.5.6	<p>----- - NOTE - -----</p> <p>Required to be met prior to entering MODE 1 for the TDAFW pump.</p> <p>-----</p> <p>Verify each AFW pump starts automatically on an actual or simulated actuation signal.</p>	24 months
SR 3.7.5.7	Verify each SAFW train can be actuated and controlled from the control room.	24 months

CONDITION	REQUIRED ACTION	COMPLETION TIME
	D.2 Be in MODE 3.	6 hours
	<u>AND</u>	
	D.3 Be in MODE 4.	12 hours

SURVEILLANCE REQUIREMENTS

SURVEILLANCE	FREQUENCY
<p>SR 3.7.7.1</p> <p>----- - NOTE - ----- Isolation of CCW flow to individual components does not render the CCW loop header inoperable. -----</p> <p>Verify each CCW manual and power operated valve in the CCW train and heat exchanger flow path and loop header that is not locked, sealed, or otherwise secured in position, is in the correct position.</p>	31 days
<p>SR 3.7.7.2</p> <p>Perform a complete cycle of each motor operated isolation valve to the residual heat removal heat exchangers.</p>	<p>In accordance with the Inservice Testing Program</p>

INSERVICE TESTING PROGRAM

5.5.7

Inservice Testing Program

~~This program provides controls for inservice testing of ASME Code Class 1, 2, and 3 components including applicable supports. The program shall include the following:~~

- a. ~~Testing frequencies applicable to the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda as follows:~~

INSERVICE TESTING PROGRAM
The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f). The provisions of SR 3.0.2 and SR 3.0.3 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.

<u>ASME OM Code and applicable Addenda terminology for inservice testing activities</u>	<u>Required Frequencies for performing inservice testing activities</u>
Weekly	At least once per 7 days
Monthly	At least once per 31 days
Quarterly or every 3 months	At least once per 92 days
Semiannually or every 6 months	At least once per 184 days
Every 9 months	At least once per 276 days
Yearly or annually	At least once per 366 days
Biennially or every 2 years	At least once per 731 days

- b. ~~The provisions of SR 3.0.2 are applicable to the above required Frequencies and to other normal and accelerated Frequencies specified as 2 years or less in the Inservice Testing program for performing inservice testing activities;~~
- c. ~~The provisions of SR 3.0.3 are applicable to inservice testing activities; and~~
- d. ~~Nothing in the ASME OM Code shall be construed to supersede the requirements of any Technical Specification.~~

Attachment 2k
Proposed Technical Specification Changes (Mark-Up)

Three Mile Island Nuclear Station, Unit 1
Renewed Facility Operating License No. DPR-50

REVISED TECHNICAL SPECIFICATION PAGES

1-8
4-8
4-11
4-52

1.24 CORE OPERATING LIMITS REPORT

The CORE OPERATING LIMITS REPORT is a TMI-1 specific document that provides core operating limits for the current operating reload cycle. These cycle-specific core operating limits shall be determined for each reload cycle in accordance with Specification 6.9.5. Plant operation within these operating limits is addressed in individual specifications.

1.25 FREQUENCY NOTATION

The FREQUENCY NOTATION specified for the performance of Surveillance Requirements shall correspond to the intervals defined in Table 1.2. All Surveillance Requirements shall be performed within the specified time interval with a maximum allowable extension not to exceed 25% of the surveillance interval. The 25% extension applies to all frequency intervals with the exception of "F." No extension is allowed for intervals designated "F."

TABLE 1.2

FREQUENCY NOTATION

<u>NOTATION</u>	<u>FREQUENCY</u>
S	Shiftly (once per 12 hours)
D	Daily (once per 24 hours)
W	Weekly (once per 7 days)
M	Monthly (once per 31 days)
Q	Quarterly (once per 92 days)
S/A	Semi-Annually (once per 184 days)
R	Refueling Interval (once per 24 months)
P S/U	Prior to each reactor startup, if not done during the previous 7 days
P S/A	Within six (6) months prior to each reactor startup
P	Completed prior to each release
N/A (NA)	Not applicable
E	Once per 18 months
F	Not to exceed 24 months

1.26 DOSE EQUIVALENT Xe-133

Dose Equivalent Xe-133 shall be that concentration of Xe-133 (microcuries per gram) that alone would produce the same acute dose to the whole body as the combined activities of noble gas nuclides Kr-85m, Kr-85, Kr-87, Kr-88, Xe-131m, Xe-133m, Xe-133, Xe-135m, Xe-135, and Xe-138 actually present. If a specific noble gas nuclide is not detected, it should be assumed to be present at the minimum detectable activity. The determination of DOSE EQUIVALENT Xe-133 shall be performed using effective dose conversion factors for air submersion listed in Table III.1 of EPA Federal Guidance Report No. 12.

1.27 INSERVICE TESTING PROGRAM

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).

TABLE 4.1-2

MINIMUM EQUIPMENT TEST FREQUENCY

<u>Item</u>	<u>Test</u>	<u>Frequency</u>
1. Control Rods	Rod drop times of all full length rods	Note 1
2. Control Rod Movement	Movement of each rod	Note 1, when reactor is critical
3. Pressurizer Safety Valves	Setpoint	In accordance with the Inservice Testing Program
4. Main Steam Safety Valves	Setpoint	In accordance with the Inservice Testing Program
5. Refueling System Interlocks	Functional	Start of each refueling period
6. (Deleted)	--	--
7. Reactor Coolant System Leakage	Evaluate	Note 1, when reactor coolant system temperature is greater than 525 degrees F (Not applicable to primary-to-secondary leakage.)
8. (Deleted)	--	--
9. Spent Fuel Cooling System	Functional	Each refueling period prior to fuel handling
10. Intake Pump House Floor (Elevation 262 ft. 6 in.)	(a) Silt Accumulation - Visual inspection of Intake Pump House Floor	Note 1
	(b) Silt Accumulation Measurement of Pump House Flow	Note 1
11. Pressurizer Block Valve (RC-V2)	Functional*	Note 1
12. Primary to Secondary Leakage	Evaluate	Note 1 (Note: Not required to be performed until 12 hours after establishment of steady state operation.)

INSERVICE TESTING PROGRAM

INSERVICE TESTING PROGRAM

* Function shall be demonstrated by operating the valve through one complete cycle of full travel.

Note 1: Surveillance Frequencies are specified in the Surveillance Frequency Control Program unless otherwise noted in the table.

4.2 REACTOR COOLANT SYSTEM INSERVICE AND TESTING

Applicability

This technical specification applies to the inservice inspection (ISI) ~~and inservice testing (IST)~~ of the reactor coolant system pressure boundary and portions of other safety oriented system pressure boundaries.

Objective

The objective of the ISI ~~and IST~~ programs is to provide assurance of the continuing integrity of the reactor coolant system while at the same time minimizing radiation exposure to personnel in the performance of inservice inspections ~~and tests~~.

Specification

- 4.2.1 ISI of ASME Code Class 1, Class 2, and Class 3 components shall be performed in accordance with Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda as required by 10 CFR 50, Section 50.55a, except where specific written relief has been granted by the NRC.
- 4.2.2 ~~IST of ASME Code Class 1, Class 2 and Class 3 pumps and valves shall be performed in accordance with the ASME Code for Operation and Maintenance of Nuclear Power Plants (ASME OM Code) and applicable Addenda as required by 10 CFR 50, Section 50.55a, except where specific written relief has been granted by the NRC.~~
- 4.2.3 (Deleted)
- 4.2.4 The accessible portions of one reactor coolant pump motor flywheel assembly will be ultrasonically inspected within the first ISI period, two reactor coolant pump motor flywheel assemblies within the first two ISI periods and all four by the end of the 10 year inspection interval. However, the U.T. procedure is developmental and will be used only to the extent that it is shown to be meaningful. The extent of coverage will be limited to those areas of the flywheel which are accessible without motor disassembly, i.e., can be reached through the access ports. Also, if radiation levels at the lower access ports are prohibitive, only the upper access ports will be used.

The INSERVICE TESTING PROGRAM is the licensee program that fulfills the requirements of 10 CFR 50.55a(f).
The provisions of SR 4.0.2 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.

4.9 DECAY HEAT REMOVAL (DHR) CAPABILITY - PERIODIC TESTING

Applicability

Applies to the periodic testing of systems or components which function to remove decay heat.

Objective

To verify that systems/components required for DHR are capable of performing their design function.

Specification

4.9.1 Reactor Coolant System (RCS) Temperature greater than 250 degrees F.

4.9.1.1 Verify each Emergency Feedwater (EFW) Pump is tested in accordance with the requirements and acceptance criteria of the ~~Inservice Test Program~~.

Note: This surveillance is not required to be performed for the turbine-driven EFW Pump (EF-P-1) until 24 hours after exceeding 750 psig.

4.9.1.2 DELETED

4.9.1.3 At the frequency specified in the Surveillance Frequency Control Program, each EFW System flowpath valve from both Condensate Storage Tanks (CSTs) to the OTSGs via the motor-driven pumps and the turbine-driven pump shall be verified to be in the required status.

4.9.1.4 At the frequency specified in the Surveillance Frequency Control Program:

- a) Verify that each EFW Pump starts automatically upon receipt of an EFW test signal.
- b) Verify that each EFW control valve responds upon receipt of an EFW test signal.
- c) Verify that each EFW control valve responds in manual control from the control room and remote shutdown panel.

4.9.1.5 Prior to STARTUP, following a REFUELING SHUTDOWN or a COLD SHUTDOWN greater than 30 days, conduct a test to demonstrate that the motor driven EFW Pumps can pump water from the CSTs to the Steam Generators.

INSERVICE TESTING PROGRAM

Attachment 3a
Revised Technical Specification Bases Changes (Information Only)

Braidwood Station, Units 1 and 2
Renewed Facility Operating License Nos. NPF-72 and NPF-77

REVISED TECHNICAL SPECIFICATION BASES PAGES

B 3.0-13
B 3.0-14
B 3.0-15
B 3.0-16
B 3.4.10-4
B 3.4.12-15
B 3.5.2-11
B 3.5.2-12
B 3.6.3-17
B 3.6.6-10
B 3.7.1-3
B 3.7.1-6
B 3.7.2-8

B 3.0 SURVEILLANCE REQUIREMENT (SR) APPLICABILITY
BASES

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 Specification.

SRs SR 3.0.1 through SR 3.0.5 establish the general requirements applicable to all Specifications and apply at all times, unless otherwise stated.

SR 3.0.1 SR 3.0.1 establishes the requirement that SRs must be met during the MODES or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a Surveillance within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO.

Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known not to be met between required Surveillance performances.

Surveillances do not have to be performed when the unit is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with an Exception LCO are only applicable when the Exception LCO is used as an allowable exception to the requirements of a Specification.

Unplanned events may satisfy the requirements (including applicable acceptance criteria) for a given SR. In this case, the unplanned event may be credited as fulfilling the performance of the SR. This allowance includes those SRs whose performance is normally precluded in a given MODE or other specified condition.

BASES

SR 3.0.1 (continued)

Surveillances, including Surveillances invoked by Required Actions, do not have to be performed on inoperable equipment because the ACTIONS define the remedial measures that apply. Surveillances have to be met and performed in accordance with SR 3.0.2, prior to returning equipment to OPERABLE status.

Upon completion of maintenance, appropriate post maintenance testing is required to declare equipment OPERABLE. This includes ensuring applicable Surveillances are not failed and their most recent performance is in accordance with SR 3.0.2. Post maintenance testing may not be possible in the current MODE or other specified conditions in the Applicability due to the necessary unit parameters not having been established. In these situations, the equipment may be considered OPERABLE provided testing has been satisfactorily completed to the extent possible and the equipment is not otherwise believed to be incapable of performing its function. This will allow operation to proceed to a MODE or other specified condition where other necessary post maintenance tests can be completed.

SR 3.0.2

SR 3.0.2 establishes the requirements for meeting the specified Frequency for Surveillances and any Required Action with a Completion Time that requires the periodic performance of the Required Action on a "once per . . ." interval.

SR 3.0.2 permits a 25% extension of the interval specified in the Frequency. This extension facilitates Surveillance scheduling and considers unit operating conditions that may not be suitable for conducting the Surveillance (e.g., transient conditions or other ongoing Surveillance or maintenance activities).

↑ When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

BASES

SR 3.0.2 (continued)

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those Surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. An example of where SR 3.0.2 does not apply is the Containment Leakage Rate Testing Program. The requirements of regulations take precedence over the TS. The TS cannot in and of themselves extend a test interval specified in the regulations.

are

Examples

required by 10 CFR 50, Appendix J, and the inservice testing of pumps and valves in accordance with the applicable American Society of Mechanical Engineers Operation and Maintenance Code, as required by 10 CFR 50.55a.

directly or by reference.

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per ..." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

The provisions of SR 3.0.2 are not intended to be used repeatedly merely as an operational convenience to extend Surveillance intervals (other than those consistent with refueling intervals) or periodic Completion Time intervals beyond those specified.

BASES

SR 3.0.3

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met. This declaration shall be in accordance with SR 3.0.3 when the testing has not been completed within the testing interval. This includes the allowance of SR 3.0.2 if invoked by the Section 5.5 specification.

SR 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified Frequency, whichever is greater, applies from the point in time that it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time that the specified Frequency was not met.

This delay period provides adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the Surveillance, the safety significance of the delay in completing the required Surveillance, and the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the requirements.

When a Surveillance with a Frequency based not on time intervals, but upon specified unit condition, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, SR 3.0.3 allows for the full delay period of up to the specified Frequency to perform the Surveillance. However, since there is not a time interval specified, the missed Surveillance should be performed at the first reasonable opportunity.

SR 3.0.3 provides a time limit for, and allowances for the performance of, Surveillances that become applicable as a consequence of MODE changes imposed by Required Actions.

Failure to comply with specified Frequencies for SRs is expected to be an infrequent occurrence. Use of the delay period established by SR 3.0.3 is a flexibility which is not intended to be used as an operational convenience to extend Surveillance intervals.

BASES

ACTIONS

A.1

With one pressurizer safety valve inoperable, restoration must take place within 15 minutes. The Completion Time of 15 minutes reflects the importance of maintaining the RCS Overpressure Protection System. An inoperable safety valve coincident with an RCS overpressure event could challenge the integrity of the pressure boundary.

B.1 and B.2

If Required Action A.1 and its associated Completion Time are not met or if two or more pressurizer safety valves are inoperable, the unit must be brought to a MODE in which the requirement does not apply. To achieve this status, the unit must be brought to at least MODE 3 within 6 hours and to MODE 4 within 12 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging plant systems. In MODE 4, overpressure protection is provided by the LTOP System. The change from MODE 1, 2, or 3 to MODE 4 reduces the RCS energy (core power and pressure), lowers the potential for large pressurizer insurges, and thereby removes the need for overpressure protection by three pressurizer safety valves.

SURVEILLANCE
REQUIREMENTS

SR 3.4.10.1

**INSERVICE TESTING
PROGRAM**

SRs are specified in the ~~Inservice Testing Program~~. Pressurizer safety valves are to be tested in accordance with the requirements of the ASME Code (Ref. 4), which provides the activities and Frequencies necessary to satisfy the SRs. No additional requirements are specified.

The pressurizer safety valve setpoint is $\pm 2\%$ of a nominal 2460 psig for OPERABILITY; however, the valves are reset to $\pm 1\%$ during the Surveillance to allow for drift.

BASES

SURVEILLANCE REQUIREMENTS (continued)

SR 3.4.12.4

The RCS vent of ≥ 2.0 square inches is proven OPERABLE by verifying its open condition.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The passive vent arrangement must only be open to be OPERABLE. This Surveillance is required to be performed if the vent is being used to satisfy the pressure relief requirements of LCO 3.4.12.d.4.

SR 3.4.12.5

Each required RHR suction relief valve shall be demonstrated OPERABLE by verifying its RHR suction isolation valves are open. This Surveillance is only required to be performed if the RHR suction relief valve is being used to satisfy this LCO.

The RHR suction isolation valves, RH8701A and RH8701B for relief valve RH8708A, and RH8702A and RH8702B for relief valve RH8708B, are verified to be opened. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The ASME Code (Ref. 7) test per ~~Inservice Testing Program~~ verifies OPERABILITY by proving proper relief valve mechanical motion and by measuring and, if required, adjusting the lift setpoint.

INSERVICE TESTING PROGRAM

BASES

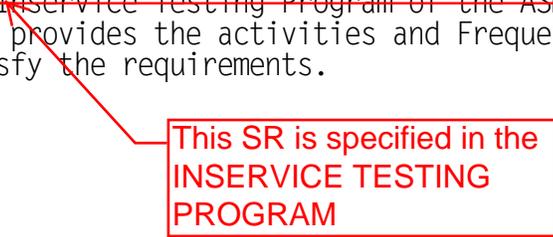
SURVEILLANCE REQUIREMENTS (continued)

the maximum potential accumulated gas void volume has been evaluated and determined to not challenge system OPERABILITY. The accuracy of the method used for monitoring the susceptible locations and trending of the results should be sufficient to assure system OPERABILITY during the Surveillance interval.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The Surveillance Frequency may vary by location susceptible to gas accumulation.

SR 3.5.2.4

Periodic surveillance testing of ECCS pumps to detect gross degradation caused by impeller structural damage or other hydraulic component problems is required by the ASME Code. This type of testing may be accomplished by measuring the pump developed head at only one point of the pump characteristic curve. This verifies both that the measured performance is within an acceptable tolerance of the original pump baseline performance and that the performance at the test flow is greater than or equal to the performance assumed in the plant safety analysis. ~~SRs are specified in the Inservice Testing Program of the ASME Code.~~ The ASME Code provides the activities and Frequencies necessary to satisfy the requirements.



This SR is specified in the
INSERVICE TESTING
PROGRAM

BASES

SURVEILLANCE REQUIREMENTS (continued)SR 3.5.2.5

This Surveillance demonstrates that each automatic ECCS valve actuates to the required position on an actual or simulated SI signal (a coincident RWST Level Low-Low signal is required to open the containment sump isolation valves). This Surveillance is not required for valves that are locked, sealed, or otherwise secured in the required position under administrative controls. This Surveillance may be performed on-line during RH system maintenance work windows when the RH pump suction piping is drained; thus, reducing overall RH system unavailability. If there is not an on-line RH system maintenance work window that requires the RH pump suction piping to be drained, this Surveillance must be conducted during refueling outages (Ref. 9). The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The actuation logic is tested as part of ESF Actuation System testing, and equipment performance is monitored as part of the ~~Inservice Testing Program~~.



INSERVICE TESTING
PROGRAM

SR 3.5.2.6

This Surveillance demonstrates that each ECCS pump starts on receipt of an actual or simulated SI signal. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The actuation logic is tested as part of ESF Actuation System testing, and equipment performance is monitored as part of the ~~Inservice Testing Program~~.



INSERVICE TESTING
PROGRAM

SR 3.5.2.7

Realignment of valves in the flow path on an SI signal is necessary for proper ECCS performance. These valves have mechanical stops to allow proper positioning for restricted flow to a ruptured cold leg, ensuring that the other cold legs receive at least the required minimum flow. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.5.2.8

Periodic inspections of the containment sump suction inlet ensure that it is unrestricted and stays in proper operating condition. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

BASES

SURVEILLANCE REQUIREMENTS (continued)

SR 3.6.3.4

This SR requires verification that each containment isolation manual valve, remote manual valve, and blind flange located inside containment and not locked, sealed, or otherwise secured and required to be closed during accident conditions is closed. The SR helps to ensure that post accident leakage of radioactive fluids or gases outside of the containment boundary is within design limits. For containment isolation valves inside containment, the Frequency of "prior to entering MODE 4 from MODE 5 if not performed within the previous 92 days" is appropriate since these containment isolation valves are operated under administrative controls and the probability of their misalignment is low. The SR specifies that containment isolation valves that are open under administrative controls are not required to meet the SR during the time they are open. This SR does not apply to valves that are locked, sealed, or otherwise secured in the closed position, since these were verified to be in the correct position upon locking, sealing, or securing.

This Note allows valves and blind flanges located in high radiation areas to be verified closed by use of administrative means. Allowing verification by administrative means is considered acceptable, since access to these areas is typically restricted during MODES 1, 2, 3, and 4, for ALARA reasons. Therefore, the probability of misalignment of these containment isolation valves, once they have been verified to be in their proper position, is small.

SR 3.6.3.5

Verifying that the isolation time of each automatic containment isolation valve is within limits is required to demonstrate OPERABILITY. The isolation time test ensures the valve will isolate in a time period less than or equal to that assumed in the safety analyses. The 48 inch purge valves are not qualified for automatic closure from their open position under DBA conditions due to their large size and are, thus, maintained sealed closed in MODES 1, 2, 3, and 4. The safety analyses assume that the 48 inch purge valves are closed at event initiation. The isolation time and Frequency of this SR are in accordance with the ~~Inservice Testing Program.~~

INSERVICE TESTING PROGRAM

BASES

SURVEILLANCE REQUIREMENTS (continued)

SR 3.6.6.2

Operating each containment cooling train fan unit (in slow speed) for ≥ 15 minutes ensures that all trains are OPERABLE and that all associated controls are functioning properly. It also ensures that blockage, fan or motor failure, or excessive vibration can be detected for corrective action. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.6.3

This SR requires verifying that an SX flow rate greater than or equal to the design flow rate assumed in the safety analyses (i.e., 2660 gpm) to each containment cooling unit (RCFC) will be achieved with the primary containment refrigeration units in their specified safety configuration described in UFSAR Section 9.4.8 (Ref.2). The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.6.4

Verifying each containment spray pump's developed head at the flow test point is greater than or equal to the required developed head ensures that spray pump performance has not degraded during the cycle. Flow and differential pressure are normal tests of centrifugal pump performance required by the ASME Code (Ref. 8). Since the containment spray pumps cannot be tested with flow through the spray headers, they are tested on recirculation flow. This test confirms one point on the pump design curve and is indicative of overall performance. Such inservice tests confirm component OPERABILITY, trend performance, and detect incipient failures by abnormal performance. The Frequency of the SR is in accordance with the ~~Inservice Testing Program~~.

INSERVICE TESTING PROGRAM

this

BASES

APPLICABLE SAFETY ANALYSES (continued)

overpressurization may be determined by system transient analyses or conservatively arrived at by a simple heat balance calculation. Plant specific sensitivity studies demonstrate that in some circumstances it is necessary to limit the primary side heat generation that can be achieved during an AOO by reducing the setpoint of the Power Range Neutron Flux-High reactor trip function. For example, with one or more MSSVs on one or more steam generators inoperable, during an RCS heatup event (e.g., turbine trip) when the Moderator Temperature Coefficient (MTC) is positive, the reactor power may increase above the initial value. An uncontrolled RCCA bank withdrawal at power event occurring from a partial power level may result in an increase in reactor power that exceeds the combined steam flow capacity of the turbine and the remaining OPERABLE MSSVs. Thus, for any number of inoperable MSSVs on one or more steam generators it is necessary to prevent a power increase by lowering the Power Range Neutron Flux-High reactor trip setpoint to an appropriate value.

The MSSVs are assumed to have two active and one passive failure modes. The active failure modes are spurious opening, and failure to reclose once opened. The passive failure mode is failure to open upon demand.

The MSSVs satisfy Criterion 3 of 10 CFR 50.36(c)(2)(ii).

LCO

The accident analysis requires that five MSSVs per steam generator be OPERABLE to provide overpressure protection for design basis transients. The LCO requires that five MSSVs per steam generator be OPERABLE in compliance with Reference 2, and the DBA analysis.

The OPERABILITY of the MSSVs is defined as the ability to open upon demand within the setpoint tolerances, to relieve steam generator overpressure, and reseal when pressure has been reduced. The OPERABILITY of the MSSVs is determined by periodic surveillance testing in accordance with the ~~Inservice Testing Program~~.

This LCO provides assurance that the MSSVs will perform their designed safety functions to mitigate the consequences of accidents that could result in a challenge to the RCPB or Main Steam System integrity.

**INSERVICE TESTING
PROGRAM**

BASES

ACTIONS (continued)

is bounded by the calculated value. The MSSV setpoint tolerance assumption used in the plant specific analyses is bounded by the setpoint tolerance specified in Table 3.7.1-2.

Required Action A.2 is modified by a Note, indicating that the Power Range Neutron Flux-High reactor trip setpoint reduction is only required in Mode 1. In Modes 2 and 3 the reactor protection system trips specified in LCO 3.3.1, "Reactor Trip System Instrumentation," provide sufficient protection.

The allowed Completion Times are reasonable based on operating experience to accomplish the Required Actions in an orderly manner without challenging plant systems.

B.1 and B.2

If the MSSVs cannot be restored to OPERABLE status or the Required Actions cannot be completed within the associated Completion Time, or if one or more steam generators have ≥ 4 inoperable MSSVs, the unit must be placed in a MODE in which the LCO does not apply. To achieve this status, the unit must be placed in at least MODE 3 within 6 hours, and in MODE 4 within 12 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.

SURVEILLANCE
REQUIREMENTSSR 3.7.1.1

This SR verifies the OPERABILITY of the MSSVs by the verification of each MSSV lift setpoint in accordance with the ~~Inservice Testing Program~~. The ASME Code (Ref. 5) requires that safety and relief valve tests be performed in accordance with ANSI/ASME OM-1-1987 (Ref. 6). According to Reference 6, the following tests are required.

- a. Visual examination;
- b. Seat tightness determination;
- c. Setpoint pressure determination (lift setting);
- d. Compliance with owner's seat tightness criteria; and
- e. Verification of the balancing device integrity on balanced valves.

**INSERVICE TESTING
PROGRAM**

BASES

SURVEILLANCE
REQUIREMENTSSR 3.7.2.1**INSERVICE TESTING
PROGRAM**

This SR verifies that MSIV closure time is ≤ 5 seconds on an actual or simulated actuation signal (from each actuator train). The MSIV closure time is assumed in the accident and containment analyses. This Surveillance is normally performed upon returning the unit to operation following a refueling outage. Based on ASME Code (Ref. 5), the MSIVs are not closure time tested at power.

The Frequency is in accordance with the ~~Inservice Testing Program~~. This test is conducted in MODE 3 with the unit at operating temperature and pressure. This SR is modified by a Note. This Note allows entry into and operation in MODE 3 prior to performing the SR. This allows a delay of testing until MODE 3, to establish conditions consistent with those under which the acceptance criterion was generated.

SR 3.7.2.2

This SR verifies that each actuator train can close its respective MSIV on an actual or simulated actuation signal. This Surveillance is normally performed upon returning the unit to operation following a refueling outage. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

This SR is modified by a Note. This Note allows entry into and operation in MODE 3 prior to performing the SR. This allows a delay of testing until MODE 3, to establish conditions consistent with those under which the acceptance criterion was generated.

REFERENCES

1. UFSAR, Section 10.3.
2. UFSAR, Section 15.1.5.
3. UFSAR, Section 6.2.
4. 10 CFR 50.67.
5. ASME Code for Operation and Maintenance of Nuclear Power.

Attachment 3b
Revised Technical Specification Bases Changes (Information Only)

Byron Station, Units 1 and 2
Renewed Facility Operating License Nos. NPF-37 and NPF-66

REVISED TECHNICAL SPECIFICATION BASES PAGES

B 3.0-13
B 3.0-14
B 3.0-15
B 3.0-16
B 3.4.10-4
B 3.4.12-15
B 3.5.2-11
B 3.5.2-12
B 3.6.3-17
B 3.6.6-10
B 3.7.1-3
B 3.7.1-6
B 3.7.2-8

B 3.0 SURVEILLANCE REQUIREMENT (SR) APPLICABILITY
BASES

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 Specification.

SRs SR 3.0.1 through SR 3.0.5 establish the general requirements applicable to all Specifications and apply at all times, unless otherwise stated.

SR 3.0.1 SR 3.0.1 establishes the requirement that SRs must be met during the MODES or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a Surveillance within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO.

Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known not to be met between required Surveillance performances.

Surveillances do not have to be performed when the unit is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with an Exception LCO are only applicable when the Exception LCO is used as an allowable exception to the requirements of a Specification.

Unplanned events may satisfy the requirements (including applicable acceptance criteria) for a given SR. In this case, the unplanned event may be credited as fulfilling the performance of the SR. This allowance includes those SRs whose performance is normally precluded in a given MODE or other specified condition.

BASES

SR 3.0.1 (continued)

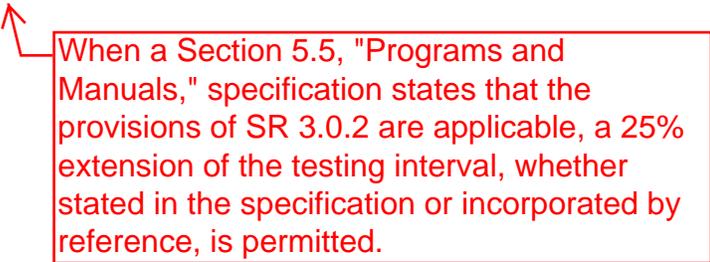
Surveillances, including Surveillances invoked by Required Actions, do not have to be performed on inoperable equipment because the ACTIONS define the remedial measures that apply. Surveillances have to be met and performed in accordance with SR 3.0.2, prior to returning equipment to OPERABLE status.

Upon completion of maintenance, appropriate post maintenance testing is required to declare equipment OPERABLE. This includes ensuring applicable Surveillances are not failed and their most recent performance is in accordance with SR 3.0.2. Post maintenance testing may not be possible in the current MODE or other specified conditions in the Applicability due to the necessary unit parameters not having been established. In these situations, the equipment may be considered OPERABLE provided testing has been satisfactorily completed to the extent possible and the equipment is not otherwise believed to be incapable of performing its function. This will allow operation to proceed to a MODE or other specified condition where other necessary post maintenance tests can be completed.

SR 3.0.2

SR 3.0.2 establishes the requirements for meeting the specified Frequency for Surveillances and any Required Action with a Completion Time that requires the periodic performance of the Required Action on a "once per . . ." interval.

SR 3.0.2 permits a 25% extension of the interval specified in the Frequency. This extension facilitates Surveillance scheduling and considers unit operating conditions that may not be suitable for conducting the Surveillance (e.g., transient conditions or other ongoing Surveillance or maintenance activities).



When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

BASES

SR 3.0.2 (continued)

Examples

are

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. An example of where SR 3.0.2 does not apply is the Containment Leakage Rate Testing Program. The requirements of regulations take precedence over the TS. The TS cannot in and of themselves extend a test interval specified in the regulations

directly or by reference.

required by 10 CFR 50, Appendix J, and the inservice testing of pumps and valves in accordance with the applicable American Society of Mechanical Engineers Operation and Maintenance Code, as required by 10 CFR 50.55a.

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per ..." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

The provisions of SR 3.0.2 are not intended to be used repeatedly merely as an operational convenience to extend Surveillance intervals (other than those consistent with refueling intervals) or periodic Completion Time intervals beyond those specified.

BASES

SR 3.0.3

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met. This declaration shall be in accordance with SR 3.0.3 when the testing has not been completed within the testing interval. This includes the allowance of SR 3.0.2 if invoked by the Section 5.5 specification.

SR 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified Frequency, whichever is greater, applies from the point in time that it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time that the specified Frequency was not met.

↑
This delay period provides adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the Surveillance, the safety significance of the delay in completing the required Surveillance, and the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the requirements.

When a Surveillance with a Frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, SR 3.0.3 allows for the full delay period of up to the specified Frequency to perform the Surveillance. However, since there is not a time interval specified, the missed Surveillance should be performed at the first reasonable opportunity.

SR 3.0.3 provides a time limit for, and allowances for the performance of, Surveillances that become applicable as a consequence of MODE changes imposed by Required Actions.

Failure to comply with specified Frequencies for SRs is expected to be an infrequent occurrence. Use of the delay period established by SR 3.0.3 is a flexibility which is not intended to be used as an operational convenience to extend Surveillance intervals.

BASES

ACTIONS

A.1

With one pressurizer safety valve inoperable, restoration must take place within 15 minutes. The Completion Time of 15 minutes reflects the importance of maintaining the RCS Overpressure Protection System. An inoperable safety valve coincident with an RCS overpressure event could challenge the integrity of the pressure boundary.

B.1 and B.2

If Required Action A.1 and its associated Completion Time are not met or if two or more pressurizer safety valves are inoperable, the unit must be brought to a MODE in which the requirement does not apply. To achieve this status, the unit must be brought to at least MODE 3 within 6 hours and to MODE 4 within 12 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging plant systems. In MODE 4, overpressure protection is provided by the LTOP System. The change from MODE 1, 2, or 3 to MODE 4 reduces the RCS energy (core power and pressure), lowers the potential for large pressurizer surges, and thereby removes the need for overpressure protection by three pressurizer safety valves.

SURVEILLANCE
REQUIREMENTS

SR 3.4.10.1

**INSERVICE TESTING
PROGRAM**

SRs are specified in the ~~Inservice Testing Program~~. Pressurizer safety valves are to be tested in accordance with the requirements of the ASME Code (Ref. 4), which provides the activities and Frequencies necessary to satisfy the SRs. No additional requirements are specified.

The pressurizer safety valve setpoint is $\pm 2\%$ of a nominal 2460 psig for OPERABILITY; however, the valves are reset to $\pm 1\%$ during the Surveillance to allow for drift.

BASES

SURVEILLANCE REQUIREMENTS (continued)

SR 3.4.12.4

The RCS vent of ≥ 2.0 square inches is proven OPERABLE by verifying its open condition either:

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The passive vent arrangement must only be open to be OPERABLE. This Surveillance is required to be performed if the vent is being used to satisfy the pressure relief requirements of LCO 3.4.12.d.4.

SR 3.4.12.5

Each required RHR suction relief valve shall be demonstrated OPERABLE by verifying its RHR suction isolation valves are open. This Surveillance is only required to be performed if the RHR suction relief valve is being used to satisfy this LCO.

The RHR suction isolation valves, RH8701A and RH8701B for relief valve RH8708A, and RH8702A and RH8702B for relief valve RH8708B, are verified to be opened. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The ASME Code (Ref. 7) test per ~~Inservice Testing Program~~ verifies OPERABILITY by proving proper relief valve mechanical motion and by measuring and, if required, adjusting the lift setpoint.

**INSERVICE TESTING
PROGRAM**

BASES

SURVEILLANCE REQUIREMENTS (continued)

the maximum potential accumulated gas void volume has been evaluated and determined to not challenge system OPERABILITY. The accuracy of the method used for monitoring the susceptible locations and trending of the results should be sufficient to assure system OPERABILITY during the Surveillance interval.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The Surveillance Frequency may vary by location susceptible to gas accumulation.

SR 3.5.2.4

Periodic surveillance testing of ECCS pumps to detect gross degradation caused by impeller structural damage or other hydraulic component problems is required by the ASME Code. This type of testing may be accomplished by measuring the pump developed head at only one point of the pump characteristic curve. This verifies both that the measured performance is within an acceptable tolerance of the original pump baseline performance and that the performance at the test flow is greater than or equal to the performance assumed in the plant safety analysis. ~~SRs are specified in the Inservice Testing Program of the ASME Code. The ASME Code provides the activities and Frequencies necessary to satisfy the requirements.~~

**This SR is specified in
the INSERVICE
TESTING PROGRAM**

SR 3.5.2.5

This Surveillance demonstrates that each automatic ECCS valve actuates to the required position on an actual or simulated SI signal (a coincident RWST Level Low-Low signal is required to open the containment sump isolation valves). This Surveillance is not required for valves that are locked, sealed, or otherwise secured in the required position under administrative controls. This Surveillance may be performed on-line during RH system maintenance work windows when the RH pump suction piping is drained; thus, reducing overall RH system unavailability. If there is not an on-line RH system maintenance work window that requires

BASES

SURVEILLANCE REQUIREMENTS (continued)

the RH pump suction piping to be drained, this Surveillance must be conducted during refueling outages (Ref. 9). The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The actuation logic is tested as part of ESF Actuation System testing, and equipment performance is monitored as part of the ~~Inservice Testing Program.~~

INSERVICE TESTING PROGRAM

SR 3.5.2.6

This Surveillance demonstrates that each ECCS pump starts on receipt of an actual or simulated SI signal. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The actuation logic is tested as part of ESF Actuation System testing, and equipment performance is monitored as part of the ~~Inservice Testing Program.~~

INSERVICE TESTING PROGRAM

SR 3.5.2.7

Realignment of valves in the flow path on an SI signal is necessary for proper ECCS performance. These valves have mechanical stops to allow proper positioning for restricted flow to a ruptured cold leg, ensuring that the other cold legs receive at least the required minimum flow. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.5.2.8

Periodic inspections of the containment sump suction inlet ensure that it is unrestricted and stays in proper operating condition. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

BASES

SURVEILLANCE REQUIREMENTS (continued)

SR 3.6.3.4

This SR requires verification that each containment isolation manual valve, remote manual valve, and blind flange located inside containment and not locked, sealed, or otherwise secured and required to be closed during accident conditions is closed. The SR helps to ensure that post accident leakage of radioactive fluids or gases outside of the containment boundary is within design limits. For containment isolation valves inside containment, the Frequency of "prior to entering MODE 4 from MODE 5 if not performed within the previous 92 days" is appropriate since these containment isolation valves are operated under administrative controls and the probability of their misalignment is low. The SR specifies that containment isolation valves that are open under administrative controls are not required to meet the SR during the time they are open. This SR does not apply to valves that are locked, sealed, or otherwise secured in the closed position, since these were verified to be in the correct position upon locking, sealing, or securing.

This Note allows valves and blind flanges located in high radiation areas to be verified closed by use of administrative means. Allowing verification by administrative means is considered acceptable, since access to these areas is typically restricted during MODES 1, 2, 3, and 4, for ALARA reasons. Therefore, the probability of misalignment of these containment isolation valves, once they have been verified to be in their proper position, is small.

SR 3.6.3.5

Verifying that the isolation time of each automatic containment isolation valve is within limits is required to demonstrate OPERABILITY. The isolation time test ensures the valve will isolate in a time period less than or equal to that assumed in the safety analyses. The 48 inch purge valves are not qualified for automatic closure from their open position under DBA conditions due to their large size and are, thus, maintained sealed closed in MODES 1, 2, 3, and 4. The safety analyses assume that the 48 inch purge valves are closed at event initiation. The isolation time and Frequency of this SR are in accordance with the ~~Inservice Testing Program.~~

INSERVICE TESTING PROGRAM

BASES

SURVEILLANCE REQUIREMENTS (continued)

SR 3.6.6.2

Operating each containment cooling train fan unit (in slow speed) for ≥ 15 minutes ensures that all trains are OPERABLE and that all associated controls are functioning properly. It also ensures that blockage, fan or motor failure, or excessive vibration can be detected for corrective action. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.6.3

This SR requires verifying that an SX flow rate greater than or equal to the design flow rate assumed in the safety analyses (i.e., 2660 gpm) to each containment cooling unit (RCFC) will be achieved with the primary containment refrigeration units in their specified safety configuration described in UFSAR Section 9.4.8 (Ref. 2). The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.6.4

Verifying each containment spray pump's developed head at the flow test point is greater than or equal to the required developed head ensures that spray pump performance has not degraded during the cycle. Flow and differential pressure are normal tests of centrifugal pump performance required by the ASME (Inservice Testing) Code of Record. Since the containment spray pumps cannot be tested with flow through the spray headers, they are tested on recirculation flow. This test confirms one point on the pump design curve and is indicative of overall performance. Such inservice tests confirm component OPERABILITY, trend performance, and detect incipient failures by abnormal performance. The Frequency of the SR is in accordance with the ~~Inservice Testing Program~~.

this

INSERVICE TESTING PROGRAM

BASES

APPLICABLE SAFETY ANALYSES (continued)

overpressurization may be determined by system transient analyses or conservatively arrived at by a simple heat balance calculation. Plant specific sensitivity studies demonstrate that in some circumstances it is necessary to limit the primary side heat generation that can be achieved during an AOO by reducing the setpoint of the Power Range Neutron Flux-High reactor trip function. For example, with one or more MSSVs on one or more steam generators inoperable, during an RCS heatup event (e.g, turbine trip) when the Moderator Temperature Coefficient (MTC) is positive, the reactor power may increase above the initial value. An uncontrolled RCCA bank withdrawal at power event occurring from a partial power level may result in an increase in reactor power that exceeds that combined steam flow capacity of the turbine and the remaining OPERABLE MSSVs. Thus, for any number of inoperable MSSVs on one or more steam generators it is necessary to prevent a power increase by lowering the Power Range Neutron Flux-High reactor trip setpoint to an appropriate value.

The MSSVs are assumed to have two active and one passive failure modes. The active failure modes are spurious opening, and failure to reclose once opened. The passive failure mode is failure to open upon demand.

The MSSVs satisfy Criterion 3 of 10 CFR 50.36(c)(2)(ii).

LCO

The accident analysis requires five MSSVs per steam generator be OPERABLE to provide overpressure protection for design basis transients. The LCO requires that five MSSVs per steam generator be OPERABLE in compliance with Reference 2, and the DBA analysis.

INSERVICE TESTING PROGRAM

The OPERABILITY of the MSSVs is defined as the ability to open upon demand within the setpoint tolerances, to relieve steam generator overpressure, and reseal when pressure has been reduced. The OPERABILITY of the MSSVs is determined by periodic surveillance testing in accordance with the ~~Inservice Testing Program~~.

This LCO provides assurance that the MSSVs will perform their designed safety functions to mitigate the consequences of accidents that could result in a challenge to the RCPB or Main Steam System integrity.

BASES

ACTIONS (continued)

analyses. The Nuclear Instrumentation System trip channel uncertainty assumption used in the plant specific analyses is bounded by the calculated value. The MSSV setpoint tolerance assumption used in the plant specific analyses is bounded by the setpoint tolerance specified in Table 3.7.1-2.

Required Action A.2 is modified by a Note, indicating that the Power Range Neutron Flux-High reactor trip setpoint reduction is only required in Mode 1. In Modes 2 and 3 the reactor protection system trips specified in LCO 3.3.1, "Reactor Trip System Instrumentation," provide sufficient protection.

The allowed Completion Times are reasonable based on operating experience to accomplish the Required Actions in an orderly manner without challenging plant systems.

B.1 and B.2

If the MSSVs cannot be restored to OPERABLE status or the Required Actions cannot be completed within the associated Completion Time, or if one or more steam generators have ≥ 4 inoperable MSSVs, the unit must be placed in a MODE in which the LCO does not apply. To achieve this status, the unit must be placed in at least MODE 3 within 6 hours, and in MODE 4 within 12 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.

SURVEILLANCE
REQUIREMENTS

SR 3.7.1.1

**INSERVICE TESTING
PROGRAM**

This SR verifies the OPERABILITY of the MSSVs by the verification of each MSSV lift setpoint in accordance with ~~the Inservice Testing Program~~. The ASME Code (Ref. 5) requires that safety and relief valve tests be performed in accordance with ANSI/ASME OM-1-1987 (Ref. 6). According to Reference 6, the following tests are required:

- a. Visual examination;
- b. Seat tightness determination;
- c. Setpoint pressure determination (lift setting);

BASES

SURVEILLANCE
REQUIREMENTSSR 3.7.2.1

This SR verifies that MSIV closure time is ≤ 5 seconds on an actual or simulated actuation signal (from each actuator train). The MSIV closure time is assumed in the accident and containment analyses. This Surveillance is normally performed upon returning the unit to operation following a refueling outage. Based on ASME Code (Ref. 5), the MSIVs are not closure time tested at power.

**INSERVICE TESTING
PROGRAM**

The Frequency is in accordance with the ~~Inservice Testing Program~~. This test is conducted in MODE 3 with the unit at operating temperature and pressure. This SR is modified by a Note. This Note allows entry into and operation in MODE 3 prior to performing the SR. This allows a delay of testing until MODE 3, to establish conditions consistent with those under which the acceptance criterion was generated.

SR 3.7.2.2

This SR verifies that each actuator train can close its respective MSIV on an actual or simulated actuation signal. This Surveillance is normally performed upon returning the unit to operation following a refueling outage. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

This SR is modified by a Note. This Note allows entry into and operation in MODE 3 prior to performing the SR. This allows a delay of testing until MODE 3, to establish conditions consistent with those under which the acceptance criterion was generated.

REFERENCES

1. UFSAR, Section 10.3.
2. UFSAR, Section 15.1.5.
3. UFSAR, Section 6.2.
4. 10 CFR 50.67.
5. ASME Code for Operation and Maintenance of Nuclear Power Plants.

Attachment 3c
Revised Technical Specification Bases Changes (Information Only)

Calvert Cliffs Nuclear Power Plant, Units 1 and 2
Renewed Facility Operating License Nos. DPR-53 and DPR-69

REVISED TECHNICAL SPECIFICATION BASES PAGES

B 3.0-18
B 3.0-20
B 3.0-21
B 3.3.10-16
B 3.4.10-4
B 3.5.2-7
B 3.5.2-8
B 3.6.3-10
B 3.6.6-8
B 3.7.1-2
B 3.7.1-4
B 3.7.2-5
B 3.7.3-7
B 3.7.15-3

B 3.0 SURVEILLANCE REQUIREMENT (SR) APPLICABILITY

BASES

SRs Surveillance Requirement 3.0.1 through SR 3.0.4 establish the general requirements applicable to all Specifications and apply at all times, unless otherwise stated. →

SR 3.0.1 Surveillance Requirement 3.0.1 establishes that SRs must be met during the MODEs or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a SR within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO. Surveillances may be performed by means of any series of sequential, overlapping, or total steps provided the entire Surveillance is performed within the specified Frequency. Additionally, the definitions related to instrument testing (e.g., CHANNEL CALIBRATION) specify that these tests are performed by means of any series of sequential, overlapping or total steps.

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 specification.

Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known to be not met between required Surveillance performances.

Surveillances do not have to be performed when the unit is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with a STE are only applicable when the STE is used as an allowable exception to the requirements of a Specification.

Unplanned events may satisfy the requirements (including applicable acceptance criteria) for a given SR. In this case, the unplanned event may be credited as fulfilling the performance of the SR. This allowance includes those SRs

BASES

SR 3.0.2

Surveillance Requirement 3.0.2 establishes the requirements for meeting the specified Frequency for Surveillances and any Required Action with a Completion Time that requires the periodic performance of the Required Action on a "once per . . ." interval.

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

Surveillance Requirement 3.0.2 permits a 25% extension of the interval specified in the Frequency. This extension facilitates Surveillance scheduling and considers plant operating conditions that may not be suitable for conducting the Surveillance (e.g., transient conditions or other ongoing Surveillance or maintenance activities).

Examples of where 3.0.2 does not apply are

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those Surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. ~~An example of where SR 3.0.2 does not apply is the Containment Leakage Rate Testing Program. The program establishes testing requirements and Frequencies in accordance with the requirements of regulations. The Technical Specifications cannot in and of themselves, extend a test interval specified in the regulations~~

required by 10 CFR 50, Appendix J, and the inservice testing of pumps and valves in accordance with the applicable American Society of Mechanical Engineers Operation and Maintenance Code, as required by 10 CFR 50.55a. These programs

directly or by reference

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per . . ." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

BASES

The provisions of SR 3.0.2 are not intended to be used repeatedly, merely as an operational convenience to extend Surveillance intervals (other than those consistent with refueling intervals) or periodic Completion Time intervals beyond those specified.

SR 3.0.3

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met in accordance with SR 3.0.3 when the testing has not been completed within the testing interval (including the allowance of SR 3.0.2 if invoked by the Section 5.5 specification).

Surveillance Requirement 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified Frequency, whichever is greater, applies from the point in time that it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time that the specified Frequency was not met.

↑ This delay period provides an adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the Surveillance, the safety significance of the delay in completing the required Surveillance, and the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the requirements.

When a Surveillance with a Frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR Part 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, SR 3.0.3 allows for the full delay period of up to the specified Frequency to perform the Surveillance. However, since there is not a time interval specified, the missed Surveillance should be performed at the first reasonable opportunity.

BASES

the INSERVICE TESTING PROGRAM.

the valve is exercised to the isolation position as required by ~~Technical Specification 5.5.8, Inservice Testing Program.~~ The position switch is the sensor for the CIV position indication channels. A Note allows exclusion of neutron detectors, CETs, and reactor vessel level (HJTC) from the CHANNEL CALIBRATION.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

REFERENCES

1. Letter from Mr. R. E. Denton (BGE) to NRC Document Control Desk, dated June 6, 1995, "License Amendment Request; Extension of Instrument Surveillance Intervals"
 2. Letter from Mr. J. A. Tiernan (BGE) to NRC Document Control Desk, dated August 9, 1988, "Regulatory Guide 1.97 Review Update"
 3. Regulatory Guide 1.97, "Instrumentation for Light-Water-Cooled Nuclear Power Plants To Assess Plant and Environs Conditions During and Following an Accident (Errata Published July 1981), December 1975"
 4. NUREG-0737, Supplement 1, Requirements for Emergency Response Capabilities (Generic Letter 82-33), December 17, 1982
 5. UFSAR, Chapter 7, "Instrumentation and Control"
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BASES

	pressurizer insurges, and thereby removes the need for overpressure protection by two pressurizer safety valves.
SURVEILLANCE REQUIREMENTS	<p><u>SR 3.4.10.1</u></p> <p>Surveillance Requirements are specified in the Inservice Testing Program. Pressurizer safety valves are to be tested in accordance with the requirements of Reference 1, which provides the activities and the Frequency necessary to satisfy the SRs. No additional requirements are specified.</p> <p>The pressurizer safety valves' setpoints are 2500 psia (+ 3%, - 1%) and 2525 psia (+3%, -2%) for OPERABILITY; however, the valves are reset to $\pm 1\%$ during the surveillance test to allow for drift.</p>
REFERENCES	1. ASME Code for Operation and Maintenance of Nuclear Power Plants

INSERVICE TESTING PROGRAM.

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.4.10.1

Surveillance Requirements are specified in the ~~Inservice Testing Program~~. Pressurizer safety valves are to be tested in accordance with the requirements of Reference 1, which provides the activities and the Frequency necessary to satisfy the SRs. No additional requirements are specified.

The pressurizer safety valves' setpoints are 2500 psia (+ 2%, - 1%) and 2565 psia (\pm 2%) for OPERABILITY; however, the valves are reset to \pm 1% during the surveillance test to allow for drift.

REFERENCES

1. ASME Code for Operation and Maintenance of Nuclear Power Plants

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analysis. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.5.2.2

Verifying the correct alignment for manual, power-operated, and automatic valves in the ECCS flow paths provides assurance that the proper flow paths will exist for ECCS operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position, since these valves were verified to be in the correct position prior to locking, sealing, or securing. A valve that receives an actuation signal is allowed to be in a non-accident position provided the valve automatically repositions within the proper stroke time. This SR does not require any testing or valve manipulation. Rather, it involves verification that those valves capable of being mispositioned are in the correct position.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The Surveillance is modified by a Note which exempts system vent flow paths opened under administrative control. The administrative control should be proceduralized and include stationing a dedicated individual at the system vent flow path who is in continuous communication with the operators in the control room. This individual will have a method to rapidly close the system vent flow path if directed.

SR 3.5.2.3

Periodic surveillance testing of the HPSI and LPSI pumps to detect gross degradation caused by impeller structural damage or other hydraulic component problems is required by the American Society of Mechanical Engineers Code. This type of testing may be accomplished by measuring the pump developed head at only one point of the pump characteristic curve. This verifies both that the measured performance is within an acceptable tolerance of the original pump baseline performance and that the performance at the test flow is greater than or equal to the performance assumed in the unit safety analysis. Surveillance Requirements are specified in the ~~Inservice Testing Program~~, which encompasses American

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Society of Mechanical Engineers Code. American Society of Mechanical Engineers Code provides the activities and Frequencies necessary to satisfy the requirements.

SR 3.5.2.4

The Surveillance Requirement was deleted in Amendment Nos. 260/237.

SR 3.5.2.5, SR 3.5.2.6, and SR 3.5.2.7

These SRs demonstrate that each automatic ECCS valve actuates to the required position on an actual, or simulated SIAS, and on a recirculation actuation signal; that each ECCS pump starts on receipt of an actual or simulated SIAS; and that the LPSI pumps stop on receipt of an actual or simulated recirculation actuation signal. This Surveillance is not required for valves that are locked, sealed, or otherwise secured in the required position under administrative controls. In order to assure the results of the low temperature overpressure protection analysis remain bounding, whenever flow testing into the RCS is required at RCS temperatures $\leq 365^{\circ}\text{F}$ (Unit 1), $\leq 301^{\circ}\text{F}$ (Unit 2), the HPSI pump shall recirculate RCS water (suction from the RWT isolated) or the requirements of LCO 3.4.12, shall be satisfied. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. The actuation logic is tested as part of the Engineered Safety Feature Actuation System testing, and equipment performance is monitored as part of the ~~Inservice Testing Program~~.

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SR 3.5.2.8

Periodic inspection of the containment sump ensures that it is unrestricted and stays in proper operating condition. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.5.2.9

Verifying that the SDC System open-permissive interlock is OPERABLE ensures that the SDC suction isolation valves are prevented from being remotely opened when RCS pressure, is at or above, the SDC System design suction pressure of 350 psia. The suction piping of the LPSI pumps, is the SDC

BASES

does not apply to valves that are locked, sealed, or otherwise secured in the closed position, since these were verified to be in the correct position upon locking, sealing, or securing.

The Note allows valves and blind flanges located in high radiation areas to be verified closed by use of administrative means. Allowing verification by administrative means is considered acceptable, since access to these areas is typically restricted during MODEs 1, 2, and 3 for ALARA reasons. Therefore, the probability of misalignment of these containment isolation valves, once they have been verified to be in their proper position, is small.

SR 3.6.3.4

Verifying that the isolation time of each automatic power operated containment isolation valve is within limits is required to demonstrate OPERABILITY. The isolation time test, ensures the valve will isolate in a time period less than or equal to that assumed in the safety analysis. The isolation time and Frequency of this SR are in accordance with the ~~Inservice Testing Program~~. The isolation time limits are contained in Reference 2.

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SR 3.6.3.5

Automatic containment isolation valves close on an isolation signal [containment isolation signal Channels A or B, or safety injection actuation signal (SIAS) Channels A or B] to prevent leakage of radioactive material from the Containment Structure following a DBA. This SR ensures each automatic containment isolation valve will actuate to its isolation position on a containment isolation actuation signal. This surveillance test is not required for valves that are locked, sealed, or otherwise secured in the required position under administrative controls. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

REFERENCES

1. UFSAR, Chapter 5, "Structures", Figure 5-10
 2. UFSAR, Chapter 5, "Structures", Table 5-3
-

SR 3.6.6.3

Verifying a service water flow rate of ≥ 2000 gpm to each cooling unit when the full flow service water outlet valves are fully open provides assurance that the design flow rate assumed in the safety analyses will be achieved (Reference 1, Chapter 7). The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.6.4

Verifying that each containment spray pump's developed head at the flow test point is greater than or equal to the required developed head ensures that spray pump performance has not degraded during the cycle. Flow and differential pressure are normal tests of centrifugal pump performance required by Reference 3. Since the containment spray pumps cannot be tested with flow through the spray headers, they are tested on recirculation flow. This test confirms one point on the pump design curve and is indicative of overall performance. Such inservice inspections confirm component OPERABILITY, trend performance, and detect incipient failures by indicating abnormal performance. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

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PROGRAM

SR 3.6.6.5 and SR 3.6.6.6

These SRs verify that each automatic containment spray valve actuates to its correct position and that each containment spray pump starts upon receipt of an actual or simulated actuation signal (i.e., the appropriate Engineered Safety Feature Actuation System signal). This SR is not required for valves that are locked, sealed, or otherwise secured in the required position under administrative controls. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

The surveillance test of containment sump isolation valves is also required by SR 3.5.2.5. A single surveillance test may be used to satisfy both requirements.

BASES

generators, RCS pressure reaches peak pressure. The peak pressure is < 110% of the design pressure of 2500 psia, but high enough to actuate the pressurizer safety valves.

Although the Power Level-High Trip is not credited in the loss of load safety analysis, reducing the Power Level-High Trip setpoint ensures the Thermal Power limit supported by the safety analysis is met.

The MSSVs satisfy 10 CFR 50.36(c)(2)(ii), Criterion 3.

LCO

This LCO requires all MSSVs to be OPERABLE in compliance with Reference 2, Section III, Article NC-7000, Class 2 Components, even though this is not a requirement of the Design Basis Accident (DBA) analysis. This is because operation with less than the full number of MSSVs requires limitations on allowable THERMAL POWER (to meet Reference 2, Section III, Article NC-7000, Class 2 Components requirements), and adjustment to the Reactor Protective System trip setpoints to meet the transient analysis limits. These limitations are according to those shown in Table 3.7.1-1, Required Action A.2, and Required Action A.3 in the accompanying LCO.

The OPERABILITY of the MSSVs is defined as the ability to open within the setpoint tolerances, relieve steam generator overpressure, and reseal when pressure has been reduced. The OPERABILITY of the MSSVs is determined by periodic surveillance testing in accordance with the ~~Inservice Testing Program~~. An MSSV is considered inoperable if it fails to open upon demand.

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The lift settings, according to Table 3.7.1-2 in the accompanying LCO, correspond to ambient conditions of the valve at nominal operating temperature and pressure.

A Note is added to Table 3.7.1-2, stating that lift settings for a given steam line are also acceptable, if any two valves lift between 935 and 1005 psig, any two other valves lift between 935 and 1035 psig, and the four remaining valves lift between 935 and 1050 psig. Thus, the MSSVs still perform that design basis function properly.

BASES

inoperability, the time required to perform the power reduction, operating experience in resetting all channels of a protective function, and on the low probability of the occurrence of a transient that could result in steam generator overpressure during this period.

B.1 and B.2

If the MSSVs cannot be restored to OPERABLE status in the associated Completion Time, or if one or more steam generators have less than five MSSVs OPERABLE, the unit must be placed in a MODE in which the LCO does not apply. To achieve this status, the unit must be placed in at least MODE 3 within 6 hours, and in MODE 4 within 12 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.

SURVEILLANCE
REQUIREMENTS

SR 3.7.1.1

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This Surveillance Requirement (SR) verifies the OPERABILITY of the MSSVs by the verification of each MSSV lift setpoints in accordance with the ~~Inservice Testing Program~~. The safety and relief valve tests are to be performed in accordance with Reference 3. According to Reference 3, the following tests are required for MSSVs:

- a. Visual examination;
- b. Seat tightness determination;
- c. Setpoint pressure determination (lift setting);
- d. Compliance with owner's seat tightness criteria; and
- e. Verification of the balancing device integrity on balanced valves.

The ANSI/American Society of Mechanical Engineers (ASME) Standard requires that all valves be tested every five years, and a minimum of 20% of the valves be tested every 24 months. The ASME Code specifies the activities, as found lift acceptance range, and frequencies necessary to satisfy the requirements. Table 3.7.1-2 defines the lift setting range for each MSSV for OPERABILITY; however, the

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MODE 2 conditions in an orderly manner and without challenging unit systems.

SURVEILLANCE
REQUIREMENTS

SR 3.7.2.1

This SR verifies that the closure time of each MSIV is < 5.2 seconds. The MSIV closure time is assumed in the accident and containment analyses.

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→ The Frequency for this SR is in accordance with the ~~Inservice Testing Program~~. The MSIVs are tested during each refueling outage in accordance with Reference 2, and sometimes during other cold shutdown periods. The Frequency demonstrates the valve closure time at least once per refueling cycle. Operating experience has shown that these components usually pass the SR when performed. Therefore, the Frequency is acceptable from a reliability standpoint.

REFERENCES

1. UFSAR
 2. [ASME Code for Operation and Maintenance of Nuclear Power Plants](#)
-

BASES

conditions may require entry into LCO 3.0.3, the ACTIONS required by LCO 3.0.3 do not have to be completed because they could force the unit into a less safe condition.

SURVEILLANCE
REQUIREMENTS

SR 3.7.3.1

Verifying the correct alignment for manual, power-operated, and automatic valves in the AFW water and steam supply flow paths, provides assurance that the proper flow paths exist for AFW operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position, since these valves are verified to be in the correct position prior to locking, sealing, or securing. This SR also does not apply to valves that cannot be inadvertently misaligned, such as check valves. This SR does not require any testing or valve manipulations; rather, it involves verification that those valves capable of potentially being mispositioned are in the correct position.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.7.3.2

Cycling each testable, remote-operated valve that is not in its operating position, provides assurance that the valves will perform as required. Operating position is the position that the valve is in during normal plant operation. This is accomplished by cycling each valve at least one cycle. This SR ensures that valves required to function during certain scenarios, will be capable of being properly positioned. The Frequency is based on engineering judgment that when cycled in accordance with the ~~Inservice Testing Program~~, these valves can be placed in the desired position when required.

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SR 3.7.3.3

Verifying that each AFW pump's developed head at the flow test point is greater than or equal to the required developed head (≥ 2800 ft for the steam-driven pump and ≥ 3100 ft for the motor-driven pump), ensures that AFW pump performance has not degraded during the cycle. Flow and differential head are normal tests of pump performance

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required by LCO 3.0.3 do not have to be completed because they could force the unit into a less safe condition.

SURVEILLANCE
REQUIREMENTS

SR 3.7.3.1

Verifying the correct alignment for manual, power-operated, and automatic valves in the AFW water and steam supply flow paths, provides assurance that the proper flow paths exist for AFW operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position, since these valves are verified to be in the correct position prior to locking, sealing, or securing. This SR also does not apply to valves that cannot be inadvertently misaligned, such as check valves. This SR does not require any testing or valve manipulations; rather, it involves verification that those valves capable of potentially being mispositioned are in the correct position.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.7.3.2

Cycling each testable, remote-operated valve that is not in its operating position, provides assurance that the valves will perform as required. Operating position is the position that the valve is in during normal plant operation. This is accomplished by cycling each valve at least one cycle. This SR ensures that valves required to function during certain scenarios, will be capable of being properly positioned. The Frequency is based on engineering judgment that when cycled in accordance with the ~~Inservice Testing Program~~, these valves can be placed in the desired position when required.

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SR 3.7.3.3

Verifying that each AFW pump's developed head at the flow test point is greater than or equal to the required developed head (≥ 2800 ft for the steam-driven pump and ≥ 3100 ft for the motor-driven pump), ensures that AFW pump performance has not degraded during the cycle. Flow and differential head are normal tests of pump performance required by Reference 2. Because it is undesirable to

BASES

ACTIONS

The ACTIONS table is modified by a Note indicating that separate Condition entry is allowed for each valve.

A.1

With one MFIV inoperable, action must be taken to restore the valve to OPERABLE status within 72 hours.

The 72 hour Completion Time takes into account the isolation capability afforded by the MFW regulating valves, and tripping of the MFW pumps, and the low probability of an event occurring during this time period that would require isolation of the MFW flow paths.

B.1 and B.2

If the MFIVs cannot be restored to OPERABLE status in the associated Completion Time, the unit must be placed in a MODE in which the LCO does not apply. To achieve this status, the unit must be placed in at least MODE 3 within 6 hours, and in MODE 4 within 12 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required unit conditions from full power conditions in an orderly manner and without challenging unit systems.

SURVEILLANCE
REQUIREMENTS

SR 3.7.15.1

This SR ensures the closure time for each MFIV is ≤ 65 seconds by manual isolation. The MFIV closure time is assumed in the accident and containment analyses.

The Frequency is in accordance with the ~~Inservice Testing Program~~. The MFIVs are tested during each refueling outage in accordance with Reference 2, and sometimes during other cold shutdown periods. The Frequency demonstrates the valve closure time at least once per refueling cycle. Operating experience has shown that these components usually pass the surveillance test when performed.

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Attachment 3d
Revised Technical Specification Bases Changes (Information Only)

Clinton Power Station, Unit 1
Facility Operating License No. NPF-62

REVISED TECHNICAL SPECIFICATION BASES PAGES

B 3.0-10
B 3.0-12
B 3.0-13
B 3.1-42
B 3.4-20
B 3.4-32
B 3.5-11
B 3.6-25
B 3.6-26
B 3.6-42
B 3.6-58b
B 3.6-120

B 3.0 SURVEILLANCE REQUIREMENT (SR) APPLICABILITY

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 Specification.

BASES

SRs SR 3.0.1 through SR 3.0.4 establish the general requirements applicable to all Specifications and apply at all times, unless otherwise stated.

SR 3.0.1 SR 3.0.1 establishes the requirement that SRs must be met during the MODES or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a Surveillance within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO.

Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known to be not met between required Surveillance performances.

Surveillances do not have to be performed when the unit is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with a Special Operations LCO are only applicable when the Special Operations LCO is used as an allowable exception to the requirements of a Specification.

Surveillances, including Surveillances invoked by Required Actions, do not have to be performed on inoperable equipment because the ACTIONS define the remedial measures that apply. Surveillances have to be met and performed in accordance with SR 3.0.2, prior to returning equipment to OPERABLE status.

(continued)

BASES

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

SR 3.0.2
(continued)

Examples of where SR 3.0.2 does not apply are the Primary Containment Leakage Rate Testing Program required by 10 CFR 50, Appendix J, and the inservice testing of pumps and valves in accordance with applicable American Society of Mechanical Engineers Operation and Maintenance Code, as required by 10 CFR 50.55a. These programs establish testing requirements and Frequencies in accordance with the requirements of regulations. The TS cannot, in and of themselves, extend a test interval specified in the regulations directly or by reference.

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those Surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. The requirements of regulations take precedence over the TS. ~~Therefore, when a test interval is specified in the regulations, the test interval cannot be extended by the TS, and the TS will then include a Note stating, "SR 3.0.2 is not applicable." An example of an exception when the test interval is not specified in the regulations is the Note in the Primary Containment Leakage Rate Testing Program, "SR 3.0.2 is not applicable." This exception is provided because the program already includes extension of test intervals.~~

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per..." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

The provisions of SR 3.0.2 are not intended to be used repeatedly merely as an operational convenience to extend Surveillance intervals (other than those consistent with refueling intervals) or periodic Completion Time intervals beyond those specified.

SR 3.0.3

SR 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified Frequency, whichever is greater, applies from the point in time that it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time

(continued)

BASES

SR 3.0.3
(continued)

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met in accordance with SR 3.0.3 when the testing has not been completed within the testing interval (including the allowance of SR 3.0.2 if invoked by the Section 5.5 specification).

that the specified Frequency was not met. This delay period provides adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the Surveillance, the safety significance of the delay in completing the required Surveillance, and the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the requirements.

When a Surveillance with a Frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, SR 3.0.3 allows for the full delay period of up to the specified Frequency to perform the surveillance. However, since there is not a time interval specified, the missed Surveillance should be performed at the first reasonable opportunity. SR 3.0.3 provides a time limit for, and allowances for the performance of, Surveillances that become applicable as a consequence of MODE changes imposed by Required Actions.

Failure to comply with specified Frequencies for SRs is expected to be an infrequent occurrence. Use of the delay period established by SR 3.0.3 is a flexibility which is not intended to be used as an operational convenience to extend Surveillance intervals. While up to 24 hours or the limit of the specified Frequency is provided to perform the missed Surveillance, it is expected that the missed Surveillance will be performed at the first reasonable opportunity. The determination of the first reasonable opportunity should include consideration of the impact on plant risk (from delaying the Surveillance as well as any plant configuration changes required or shutting the plant down to perform the Surveillance) and impact on any analysis assumptions, in addition to unit conditions, planning availability of personnel, and the time required to perform the Surveillance. This risk impact should be managed through the program in place to implement 10 CFR 50.65(a)(4) and its implementation guidance, NRC Regulatory Guide 1.182, "Assessing and Managing Risk Before Maintenance Activities at Nuclear Power Plants." This Regulatory Guide addresses consideration of temporary and aggregate risk impacts, determination of risk management action thresholds, and risk management actions up to an including plant shutdown. The

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.1.7.5

This Surveillance requires an examination of the sodium pentaborate solution by using chemical analysis to ensure the proper concentration of boron exists in the storage tank. SR 3.1.7.5 must be performed anytime boron or water is added to the storage tank solution to establish that the boron solution concentration is within the specified limits. This Surveillance must be performed anytime the solution temperature is restored to $\geq 70^{\circ}\text{F}$, to ensure no significant boron precipitation occurred. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

With regard to boron concentration values obtained pursuant to this SR, as read from plant indication instrumentation, the specified limit is considered to be a nominal value and therefore does not require compensation for instrument indication uncertainties (Ref. 6).

SR 3.1.7.7

Demonstrating each SLC System pump develops a flow rate ≥ 41.2 gpm at a discharge pressure ≥ 1220 psig ensures that pump performance has not degraded during the fuel cycle. This minimum pump flow rate requirement ensures that, when combined with the sodium pentaborate solution concentration requirements, the rate of negative reactivity insertion from the SLC System will adequately compensate for the positive reactivity effects encountered during power reduction, cooldown of the moderator, and xenon decay. This test confirms one point on the pump design curve, and is indicative of overall performance. Such inservice inspections confirm component OPERABILITY, trend performance, and detect incipient failures by indicating abnormal performance. The Frequency of this Surveillance is in accordance with the Inservice Testing Program.

Values obtained for flow rate and discharge pressure pursuant to this SR, as read from plant indication instrumentation, are considered to be nominal values and therefore do not require compensation for instrument indication uncertainties (Ref. 7).

(continued)

INSERVICE TESTING PROGRAM

BASES

ACTIONS A.1 and A.2 (continued)

12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

SURVEILLANCE SR 3.4.4.1
REQUIREMENTS

**INSERVICE
TESTING
PROGRAM**

This Surveillance demonstrates that the required S/RVs will open at the pressures assumed in the safety analysis of Reference 4. The demonstration of the S/RV safety function lift settings must be performed during shutdown, since this is a bench test, and in accordance with the ~~Inservice Testing Program~~. The lift setting pressure shall correspond to ambient conditions of the valves at nominal operating temperatures and pressures. The S/RV setpoint is $\pm 3\%$ for OPERABILITY; however, the valves are reset to $\pm 1\%$ during the Surveillance to allow for drift.

The Frequency was selected because this Surveillance must be performed during shutdown conditions and is based on the time between refuelings.

With regard to pressure values obtained pursuant to this SR, as read from plant indication instrumentation, the specified limit is considered to be a nominal value and therefore does not require compensation for instrument indication uncertainties (Ref. 5).

SR 3.4.4.2

The required relief function S/RVs are required to actuate automatically upon receipt of specific initiation signals. A system functional test is performed to verify the mechanical portions (i.e., solenoids) of the automatic relief function operate as designed when initiated either by an actual or simulated initiation signal. The LOGIC SYSTEM FUNCTIONAL TEST in SR 3.3.6.5.4 overlaps this SR to provide complete testing of the safety function.

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.4.6.1

Performance of leakage testing on each RCS PIV is required to verify that leakage is below the specified limit and to identify each leaking valve. The leakage limit of 0.5 gpm per inch of nominal valve diameter up to 5 gpm maximum applies to each valve. Leakage testing requires a stable pressure condition. For the two PIVs in series, the leakage requirement applies to each valve individually and not to the combined leakage across both valves. If the PIVs are not individually leakage tested, one valve may have failed completely and not be detected if the other valve in series meets the leakage requirement. In this situation, the protection provided by redundant valves would be lost.

The Frequency required by the Inservice Testing Program is within the ASME Code Frequency requirement and is based on the need to perform this surveillance under the conditions that apply during an outage and the potential for an unplanned transient if the surveillance were performed with the reactor at power.

Therefore, this SR is modified by a Note that states the leakage Surveillance is not required to be performed in MODE 3. Entry into MODE 3 is permitted for leakage testing at high differential pressures with stable conditions not possible in the lower MODES.

With regard to leakage values obtained pursuant to this SR, as read from plant indication instrumentation, the specified limit is considered to be a nominal value and therefore does not require compensation for instrument indication uncertainties (Ref. 9).

(continued)

**INSERVICE TESTING
PROGRAM**

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.5.1.3

(continued)

Verification that ADS accumulator supply pressure is ≥ 140 psig assures adequate air pressure for reliable ADS operation. The accumulator on each ADS valve provides pneumatic pressure for valve actuation. The designed pneumatic supply pressure requirements for the accumulator are such that, following a failure of the pneumatic supply to the accumulator, at least two valve actuations can occur with the drywell at 70% of design pressure (Ref. 15). The ECCS safety analysis assumes only one actuation to achieve the depressurization required for operation of the low pressure ECCS. This minimum required pressure of 140 psig is provided by the Instrument Air System. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

With regard to ADS accumulator supply pressure values obtained pursuant to this SR, as read from plant indication instrumentation, the specified limit is not considered to be a nominal value with respect to instrument uncertainties. This requires additional margin to be added to the limit to compensate for instrument uncertainties, for implementation in the associated plant procedures (Ref. 17).

SR 3.5.1.4

The performance requirements of the ECCS pumps are determined through application of the 10 CFR 50, Appendix K, criteria (Ref. 8). This periodic Surveillance is performed (in accordance with the ASME Code requirements for the ECCS pumps) to verify that the ECCS pumps will develop the flow rates required by the respective analyses. The ECCS pump flow rates ensure that adequate core cooling is provided to satisfy the acceptance criteria of 10 CFR 50.46 (Ref. 10).

The pump flow rates are verified with a pump differential pressure that is sufficient to overcome the RPV pressure expected during a LOCA. The pump outlet pressure is adequate to overcome the elevation head pressure between the pump suction and the vessel discharge, the piping friction losses, and RPV pressure present during LOCAs. These values may be established during pre-operational testing. The Frequency for this Surveillance is in accordance with the Inservice Testing Program requirements.

(continued)

INSERVICE TESTING PROGRAM

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.1.3.4 (continued) **INSERVICE TESTING PROGRAM**

in a time period less than or equal to that assumed in the safety analysis. The isolation time and Frequency of this SR are in accordance with the ~~Inservice Testing Program~~.

With regard to isolation time values obtained pursuant to this SR, as read from plant indication instrumentation, the specified limit is considered to be a nominal value and therefore does not require compensation for instrument indication uncertainties (Ref. 8).

SR 3.6.1.3.5

For primary containment purge valves with resilient seals, additional leakage rate testing beyond the test requirements of the Primary Containment Leakage Rate Testing Program is required to ensure OPERABILITY. The acceptance criterion for this test is $\leq 0.02 L_a$ for each penetration when pressurized to Pa, 9.0 psig. Since cycling these valves may introduce additional seal degradation (beyond that which occurs to a valve that has not been opened), this SR must be performed within 92 days after opening the valve. However, operating experience has demonstrated that if a valve with a resilient seal is not stroked during an operating cycle, significant increased leakage through the valve is not observed. Based on this observation, a normal Frequency in accordance with the Primary Containment Leakage Rate Testing Program was established.

The SR is modified by a Note stating that the primary containment purge valves are only required to meet leakage rate testing requirements in MODES 1, 2, and 3. If a LOCA inside primary containment occurs in these MODES, purge valve leakage must be minimized to ensure offsite radiological release is within limits. At other times when the purge valves are required to be capable of closing (e.g., during handling of recently irradiated fuel), pressurization concerns are not present and the purge valves are not required to meet any specific leakage criteria.

With regard to leakage rate values obtained pursuant to this SR, as read from plant indication instrumentation, the specified limit is considered to be a nominal value and therefore does not require compensation for instrument indication uncertainties (Ref. 9).

Dose associated with leakage through the primary containment purge lines is considered to be in addition to that controlled as part of the primary containment leakage rate limit, L_a , and the $0.08 L_a$ limit for the other secondary containment bypass leakage paths.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.6.1.3.6

Verifying that the full closure isolation time of each MSIV is within the specified limits is required to demonstrate OPERABILITY. The full closure isolation time test ensures that the MSIV will isolate in a time period that does not exceed the times assumed in the DBA analyses. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

INSERVICE TESTING PROGRAM

With regard to isolation time values obtained pursuant to this SR, as read from plant indication instrumentation, the specified limit is considered to be a nominal value and therefore does not require compensation for instrument indication uncertainties (Ref. 10).

SR 3.6.1.3.7

Automatic PCIVs close on a primary containment isolation signal to prevent leakage of radioactive material from primary containment following a DBA. This SR ensures that each automatic PCIV will actuate to its isolation position on a primary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in SR 3.3.6.1.6 overlaps this SR to provide complete testing of the safety function. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.1.3.8

This SR ensures that the leakage rate of secondary containment bypass leakage paths is less than the specified leakage rate. This provides assurance that the assumptions in the radiological evaluations of References 1, 2, and 3 are met. The leakage rate of each bypass leakage path is assumed to be the maximum pathway leakage (leakage through the worse of the two isolation valves) unless the penetration is isolated by use of one closed and de-activated automatic valve, closed manual valve, or blind flange. In this case, the leakage rate of the isolated bypass leakage path is assumed to be the actual pathway

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.6.1.7.1

Verifying the correct alignment for manual, power operated, and automatic valves in the RHR containment spray mode flow path provides assurance that the proper flow paths will exist for system operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position, since these were verified to be in the correct position prior to locking, sealing, or securing. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

Two Notes have been added to this SR. The first Note allows RHR containment spray subsystems to be considered OPERABLE during alignment to and operation in the RHR shutdown cooling mode when below the RHR cut in permissive pressure in MODE 3, if capable of being manually realigned and not otherwise inoperable. At these low pressures and decay heat levels (the reactor is shut down in MODE 3), a reduced complement of subsystems should provide the required containment pressure mitigation function thereby allowing operation of an RHR shutdown cooling loop when necessary. The second Note exempts system vent flow paths opened under administrative control. The administrative control should be proceduralized and include stationing a dedicated individual at the system vent flow path who is in continuous communication with the operators in the control room. This individual will have a method to rapidly close the system vent flow path if directed.

SR 3.6.1.7.2

Verifying each RHR pump develops a flow rate ≥ 3800 gpm while operating in the suppression pool cooling mode with flow through the associated heat exchanger ensures that pump performance has not degraded below the required flow rate during the cycle. It is tested in the pool cooling mode to demonstrate pump OPERABILITY without spraying down equipment in primary containment. Although this SR is satisfied by running the pump in the suppression pool cooling mode, the test procedures that satisfy this SR include appropriate acceptance criteria to account for the higher pressure requirements resulting from aligning the RHR System in the containment spray mode. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

(continued)

INSERVICE TESTING PROGRAM

BASES

SURVEILLANCE
REQUIREMENTS

(continued)

SR 3.6.2.3.2

Verifying each RHR pump develops a flow rate ≥ 4550 gpm, with flow through the associated heat exchanger to the suppression pool, ensures that pump performance has not degraded during the cycle. Flow is a normal test of centrifugal pump performance required by ASME (Ref. 3). This test confirms one point on the pump design curve, and the results are indicative of overall performance. Such inservice inspections confirm component OPERABILITY, trend performance, and detect incipient failures by indicating abnormal performance. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

With regard to RHR pump flow rate values obtained pursuant to this SR, as read from plant indication instrumentation, the specified limit is considered to be a nominal value with respect to instrument uncertainties. This requires additional margin to be added to the limit to compensate for instrument uncertainties for implementation in the associated plant procedures. (Ref. 5).

INSERVICE TESTING PROGRAM

SR 3.6.2.3.3

RHR Suppression Pool Cooling System piping and components have the potential to develop voids and pockets of entrained gases. Preventing and managing gas intrusion and accumulation is necessary for proper operation of the RHR suppression pool cooling subsystems and may also prevent water hammer and pump cavitation.

Selection of RHR Suppression Pool Cooling System locations susceptible to gas accumulation is based on a review of system design information, including piping and instrumentation drawings, isometric drawings, plan and elevation drawings, and calculations. The design review is supplemented by system walk downs to validate the system high points and to confirm the location and orientation of important components that can become sources of gas or could otherwise cause gas to be trapped or difficult to remove during system maintenance or restoration. Susceptible locations depend on plant and system configuration, such as stand-by versus operating conditions.

The RHR Suppression Pool Cooling System is OPERABLE when it is sufficiently filled with water. Acceptance criteria are established for the volume of accumulated gas at susceptible locations. If accumulated gas is discovered that exceeds the acceptance criteria for the susceptible location (or the volume of accumulated gas at one or more susceptible locations exceeds an acceptance criteria for gas volume at the suction or discharge of a pump), the Surveillance is not met. If it is determined by subsequent evaluation that the RHR Suppression Pool Cooling System is not rendered inoperable by the accumulated gas (i.e., the system is sufficiently filled with water), the Surveillance may be

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.6.5.3.3

This SR requires verification that each drywell isolation manual valve and blind flange that is required to be closed during accident conditions is closed. The SR helps to ensure that drywell bypass leakage is maintained to a minimum. Due to the location of these devices, the Frequency specified as "prior to entering MODE 2 or 3 from MODE 4, if not performed in the previous 92 days," is appropriate because of the inaccessibility of the devices and because these devices are operated under administrative controls and the probability of their misalignment is low.

Two Notes are added to this SR. The first Note allows valves and blind flanges located in high radiation areas to be verified by use of administrative controls. Allowing verification by administrative controls is considered acceptable since access to these areas is typically restricted during MODES 1, 2, and 3. Therefore, the probability of misalignment of these devices, once they have been verified to be in their proper position, is low. A second Note is included to clarify that the drywell isolation valves that are open under administrative controls are not required to meet the SR during the time that the devices are open.

SR 3.6.5.3.4

INSERVICE TESTING PROGRAM

Verifying that the isolation time of each power operated and each automatic drywell isolation valve is within limits is required to demonstrate OPERABILITY. The isolation time test ensures the valve will isolate in a time period less than or equal to that assumed in the safety analysis. The isolation time and Frequency of this SR are in accordance with the Inservice Testing Program.

With regard to isolation time values obtained pursuant to this SR, as read from plant indication instrumentation, the specified limit is considered to be a nominal value and therefore does not require compensation for instrument indication uncertainties (Ref. 3).

(continued)

Attachment 3e
Revised Technical Specification Bases Changes (Information Only)

Dresden Nuclear Power Station, Units 2 and 3
Renewed Facility Operating License Nos. DPR-19 and DPR-25

REVISED TECHNICAL SPECIFICATION BASES PAGES

B 3.0-13
B 3.0-15
B 3.0-16
B 3.1.7-6
B 3.4.3-6
B 3.5.1-15
B 3.5.1-16
B 3.6.1.3-12
B 3.6.1.3-13
B 3.6.2.3-5

B 3.0 SURVEILLANCE REQUIREMENT (SR) APPLICABILITY

BASES

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 Specification.

SRs	SR 3.0.1 through SR 3.0.4 establish the general requirements applicable to all Specifications in Sections 3.1 through 3.10 and apply at all times, unless otherwise stated.
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SR 3.0.1 SR 3.0.1 establishes the requirement that SRs must be met during the MODES or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a Surveillance within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO.

Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known to be not met between required Surveillance performances.

Surveillances do not have to be performed when the unit is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with a Special Operations LCO are only applicable when the Special Operations LCO is used as an allowable exception to the requirements of a Specification.

Unplanned events may satisfy the requirements (including applicable acceptance criteria) for a given SR. In this case, the unplanned event may be credited as fulfilling the performance of the SR.

Surveillances, including Surveillances invoked by Required Actions, do not have to be performed on inoperable equipment

(continued)

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

BASES

SR 3.0.2
(continued)

SR 3.0.2 permits a 25% extension of the interval specified in the Frequency. This extension facilitates Surveillance scheduling and considers plant operating conditions that may not be suitable for conducting the Surveillance (e.g., transient conditions or other ongoing Surveillance or maintenance activities).

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those Surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. The requirements of regulations take precedence over the TS. Therefore, when a test interval is specified in the regulations, the test interval cannot be extended by the TS, and the SR includes a Note in the Frequency stating "SR 3.0.2 is not applicable."

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per..." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

The provisions of SR 3.0.2 are not intended to be used repeatedly merely as an operational convenience to extend Surveillance intervals (other than those consistent with refueling intervals) or periodic Completion Time intervals beyond those specified.

(continued)

BASES (continued)

SR 3.0.3

SR 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified Frequency, whichever is greater, applies from the point in time that it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time that the specified Frequency was not met. This delay period provides adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met in accordance with SR 3.0.3 when the testing has not been completed within the testing interval (including the allowance of SR 3.0.2 if invoked by the Section 5.5 specification).

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the Surveillance, the safety significance of the delay in completing the required Surveillance, and the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the requirements.

When a Surveillance with a Frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered not to have been performed when specified, SR 3.0.3 allows for the full delay period of up to the specified Frequency to perform the Surveillance. However, since there is not a time interval specified, the missed Surveillance should be performed at the first reasonable opportunity.

SR 3.0.3 provides a time limit for, and allowances for the performance of, Surveillances that become applicable as a consequence of MODE changes imposed by Required Actions.

Failure to comply with specified Frequencies for SRs is expected to be an infrequent occurrence. Use of the delay period established by SR 3.0.3 is a flexibility which is not intended to be used as an operational convenience to extend Surveillance intervals. While up to 24 hours or the limit

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

pump performance has not degraded during the fuel cycle. This minimum pump flow rate requirement ensures that, when combined with the sodium pentaborate solution concentration requirements, the rate of negative reactivity insertion from the SLC System will adequately compensate for the positive reactivity effects encountered during power reduction, cooldown of the moderator, and xenon decay. This test confirms one point on the pump design curve and is indicative of overall performance. Such inservice tests confirm component OPERABILITY, and detect incipient failures by indicating abnormal performance. The Frequency of this Surveillance is in accordance with the ~~Inservice Testing Program.~~

↑
INSERVICE TESTING PROGRAM

SR 3.1.7.8 and SR 3.1.7.9

These Surveillances ensure that there is a functioning flow path from the boron solution storage tank to the RPV, including the firing of an explosive valve. The replacement charge for the explosive valve shall be from the same manufactured batch as the one fired or from another batch that has been certified by having one of that batch successfully fired. The Surveillance may be performed in separate steps to prevent injecting boron into the RPV. An acceptable method for verifying flow from the pump to the RPV is to pump demineralized water from a test tank through one SLC subsystem and into the RPV. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

Demonstrating that all heat traced piping between the boron solution storage tank and the suction inlet to the injection pumps is unblocked ensures that there is a functioning flow path for injecting the sodium pentaborate solution. An

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.4.3.1

INSERVICE TESTING PROGRAM

This Surveillance requires that the safety valves, including the S/RV, will open at the pressures assumed in the safety analysis of Reference 1. The demonstration of the safety valve and S/RV safety lift settings must be performed during shutdown, since this is a bench test, to be done in accordance with the ~~Inservice Testing Program~~. The lift setting pressure shall correspond to ambient conditions of the valves at nominal operating temperatures and pressures. The safety valve and S/RV setpoints are $\pm 3\%$ for OPERABILITY; however, the valves are reset to $\pm 1\%$ during the Surveillance to allow for drift.

SR 3.4.3.2

The actuator of each of the Electromatic relief valves (ERVs) and the dual function safety/relief valves (S/RVs) is stroked to verify that the pilot valve strokes when manually actuated. For the S/RVs, the actuator test is performed by energizing a solenoid that pneumatically actuates a plunger located within the main valve body. The plunger is connected to the second stage disc. When steam pressure actuates the plunger during plant operation, this allows pressure to be vented from the top of the main valve piston, allowing reactor pressure to lift the main valve piston, which opens the main valve disc. The test will verify movement of the plunger in accordance with vendor recommendations. However, since this test is performed prior to establishing the reactor pressure needed to overcome main valve closure forces, the main valve disc will not stroke during the test.

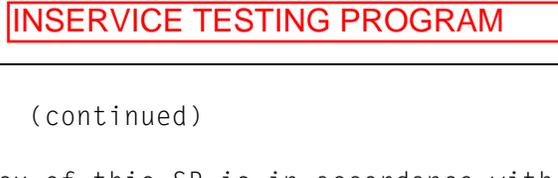
For the ERVs, the actuator test is performed with the pilot valve actuator mounted in its normal position. This will allow testing of the manual actuation electrical circuitry, solenoid actuator, pilot operating lever, and pilot plunger. This test will verify pilot valve movement. However, since this test is performed prior to establishing the reactor pressure needed to overcome main valve closure spring force, the main valve will not stroke during the test.

This SR, together with the valve testing performed as required by the ASME Code for pressure relieving devices (ASME OM Code - 1998 through 2000 Addenda), verify the capability of each relief valve to perform its function.

(continued)

BASES

INSERVICE TESTING PROGRAM



SURVEILLANCE
REQUIREMENTS

SR 3.5.1.4 (continued)

The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~. If any recirculation pump discharge valve is inoperable and in the open position, both LPCI subsystems must be declared inoperable.

SR 3.5.1.5, SR 3.5.1.6, and SR 3.5.1.7

The performance requirements of the low pressure ECCS pumps are determined through application of the 10 CFR 50, Appendix K criteria (Ref. 7) and are bounded by the requirements of SR 3.5.1.5. This periodic Surveillance is performed (in accordance with the ASME Code, requirements for the ECCS pumps) to verify that the ECCS pumps will develop the flow rates required by the respective analyses. The low pressure ECCS pump flow rates ensure that adequate core cooling is provided to satisfy the acceptance criteria of Reference 9. The pump flow rates are verified against a test line pressure or system head equivalent to the RPV pressure expected during a LOCA. The total system pump outlet pressure is adequate to overcome the elevation head pressure between the pump suction and the vessel discharge, the piping friction losses, and RPV pressure present during a LOCA. These values have been established analytically.

The flow tests for the HPCI System are performed at two different pressure ranges such that system capability to provide rated flow against a system head corresponding to reactor pressure is tested at both the higher and lower operating ranges of the system. The required system head should overcome the RPV pressure and associated discharge line losses. Adequate reactor steam pressure must be available to perform these tests. Additionally, adequate steam flow must be passing through the main turbine or turbine bypass valves to continue to control reactor pressure when the HPCI System diverts steam flow. Therefore, sufficient time is allowed after adequate pressure and flow are achieved to perform these tests. Reactor steam pressure must be ≥ 920 psig to perform SR 3.5.1.6 and ≥ 150 psig to perform SR 3.5.1.7. Adequate steam flow is represented by at least 2 turbine bypass
(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.5.1.5, SR 3.5.1.6, and SR 3.5.1.7 (continued)

valves open, or total steam flow $\geq 10^6$ lb/hr. Reactor startup is allowed prior to performing the low pressure Surveillance test because the reactor pressure is low and the time allowed to satisfactorily perform the Surveillance test is short. The reactor pressure is allowed to be increased to normal operating pressure since it is assumed that the low pressure test has been satisfactorily completed and there is no indication or reason to believe that HPCI is inoperable.

Therefore, SR 3.5.1.6 and SR 3.5.1.7 are modified by Notes that state the Surveillances are not required to be performed until 12 hours after the reactor steam pressure and flow are adequate to perform the test. The 12 hours allowed for performing the flow test after the required pressure and flow are reached is sufficient to achieve stable conditions for testing and provides reasonable time to complete the SRs.

The Frequency for SR 3.5.1.5 and SR 3.5.1.6 is in accordance with the ~~Inservice Testing Program~~ requirements. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

INSERVICE TESTING PROGRAM

SR 3.5.1.8

The ECCS subsystems are required to actuate automatically to perform their design functions. This Surveillance verifies that, with a required system initiation signal (actual or simulated), the automatic initiation logic of HPCI, CS, and LPCI will cause the systems or subsystems to operate as designed, including actuation of the system throughout its emergency operating sequence, automatic pump startup and actuation of all automatic valves to their required positions. This SR also ensures that the HPCI System will automatically restart on an RPV low-low water level signal
(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.1.3.3 (continued)

Two Notes have been added to this SR. The first Note allows valves and blind flanges located in high radiation areas to be verified by use of administrative controls. Allowing verification by administrative controls is considered acceptable since the primary containment is inerted and access to these areas is typically restricted during MODES 1, 2, and 3 for ALARA reasons. Therefore, the probability of misalignment of these PCIVs, once they have been verified to be in their proper position, is low. A second Note has been included to clarify that PCIVs that are open under administrative controls are not required to meet the SR during the time that the PCIVs are open. These controls consist of stationing a dedicated operator at the controls of the valve, who is in continuous communication with the control room. In this way the penetration can be rapidly isolated when a need for primary containment isolation is indicated.

SR 3.6.1.3.4

The traversing incore probe (TIP) shear isolation valves are actuated by explosive charges. Surveillance of explosive charge continuity provides assurance that TIP valves will actuate when required. Other administrative controls, such as those that limit the shelf life of the explosive charges, must be followed. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.1.3.5

Verifying the isolation time of each power operated, automatic PCIV is within limits is required to demonstrate OPERABILITY. MSIVs may be excluded from this SR since MSIV full closure isolation time is demonstrated by SR 3.6.1.3.6. The isolation time test ensures that each valve will isolate in a time period less than or equal to that assumed in the safety analyses. The Frequency of this SR is in accordance with the requirements of the ~~Inservice Testing Program~~.

INSERVICE TESTING PROGRAM

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.6.1.3.6

Verifying that the isolation time of each MSIV is within the specified limits is required to demonstrate OPERABILITY. The isolation time test ensures that the MSIV will isolate in a time period that does not exceed the times assumed in the DBA and transient analyses. This ensures that the calculated radiological consequences of these events remain within 10 CFR 50.67 limits. The Frequency of this SR is in accordance with the requirements of the ~~Inservice Testing Program~~.

INSERVICE TESTING PROGRAM

SR 3.6.1.3.7

Automatic PCIVs close on a primary containment isolation signal to prevent leakage of radioactive material from primary containment following a DBA. This SR ensures that each automatic PCIV will actuate to its isolation position on a primary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in LCO 3.3.6.1, "Primary Containment Isolation Instrumentation," overlaps this SR to provide complete testing of the safety function. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.1.3.8

This SR requires a demonstration that a representative sample of reactor instrumentation line excess flow check valves (EFCVs) are OPERABLE by verifying that the valves actuate to the isolation position on an actual or simulated instrument line break condition. This test is performed by blowing down the instrument line during an inservice leak or hydrostatic test and verifying a distinctive "click" when the poppet valve seats or a quick reduction in flow.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.6.2.3.2

Verifying that each required LPCI pump develops a flow rate ≥ 5000 gpm while operating in the suppression pool cooling mode with flow through the associated heat exchanger ensures that the primary containment peak pressure and temperature can be maintained below the design limits during a DBA (Ref. 1). The flow is a normal test of centrifugal pump performance required by ASME Code (Ref. 3). This test confirms one point on the pump design curve, and the results are indicative of overall performance. Such inservice tests confirm component OPERABILITY, and detect incipient failures by indicating abnormal performance. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

INSERVICE TESTING PROGRAM

SR 3.6.2.3.3

Suppression Pool Cooling System piping and components have the potential to develop voids and pockets of entrained gases. Preventing and managing gas intrusion and accumulation is necessary for proper operation of the suppression pool cooling subsystems and may also prevent water hammer and pump cavitation.

Selection of Suppression Pool Cooling System locations susceptible to gas accumulation is based on a review of system design information, including piping and instrumentation drawings, isometric drawings, plan and elevation drawings, and calculations. The design review is supplemented by system walk downs to validate the system high points and to confirm the location and orientation of important components that can become sources of gas or could otherwise cause gas to be trapped or difficult to remove during system maintenance or restoration. Susceptible locations depend on plant and system configuration, such as stand-by versus operating conditions.

The Suppression Pool Cooling System is OPERABLE when it is sufficiently filled with water. Acceptance criteria are established for the volume of accumulated gas at susceptible locations. If accumulated gas is discovered that exceeds the acceptance criteria for the susceptible location (or the volume of accumulated gas at one or more susceptible locations exceeds an acceptance criteria for gas volume at the suction or discharge of a pump), the Surveillance is not met. If it is determined by subsequent evaluation that

(continued)

Attachment 3f
Revised Technical Specification Bases Changes (Information Only)

LaSalle County Station, Units 1 and 2
Facility Operating License Nos. NPF 11 and NPF 18

REVISED TECHNICAL SPECIFICATION BASES PAGES

B 3.0-12
B 3.0-14
B 3.0-15
B 3.1.7-6
B 3.4.4-4
B 3.4.6-5
B 3.5.1-13
B 3.6.1.3-13
B 3.6.2.3-4
B 3.6.2.4-4

B 3.0 SURVEILLANCE REQUIREMENT (SR) APPLICABILITY

BASES

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 specification.

SRs	SR 3.0.1 through SR 3.0.5 establish the general requirements applicable to all Specifications in Sections 3.1 through 3.10 and apply at all times, unless otherwise stated.
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SR 3.0.1	SR 3.0.1 establishes the requirement that SRs must be met during the MODES or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a Surveillance within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO.
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Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known to be not met between required Surveillance performances.

Surveillances do not have to be performed when the unit is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with a Special Operations LCO are only applicable when the Special Operations LCO is used as an allowable exception to the requirements of a Specification.

Unplanned events may satisfy the requirements (including applicable acceptance criteria) for a given SR. In this case, the unplanned event may be credited as fulfilling the performance of the SR.

(continued)

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

BASES (continued)

SR 3.0.2

SR 3.0.2 establishes the requirements for meeting the specified Frequency for Surveillances and any Required Action with a Completion Time that requires the periodic performance of the Required Action on a "once per..." interval.

SR 3.0.2 permits a 25% extension of the interval specified in the Frequency. This extension facilitates Surveillance scheduling and considers plant operating conditions that may not be suitable for conducting the Surveillance (e.g., transient conditions or other ongoing Surveillance or maintenance activities).

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those Surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. The requirements of regulations take precedence over the TS. Therefore, when a test interval is specified in the regulations, the test interval cannot be extended by the TS, and the SR includes a Note in the Frequency stating "SR 3.0.2 is not applicable."

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per..." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

(continued)

BASES

SR 3.0.2
(continued) The provisions of SR 3.0.2 are not intended to be used repeatedly merely as an operational convenience to extend Surveillance intervals (other than those consistent with refueling intervals) or periodic Completion Time intervals beyond those specified.

SR 3.0.3 SR 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified Frequency, whichever is greater, applies from the point in time it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time that the specified Frequency was not met. This delay period provides adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met in accordance with SR 3.0.3 when the testing has not been completed within the testing interval (including the allowance of SR 3.0.2 if invoked by the Section 5.5 specification).

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the Surveillance, the safety significance of the delay in completing the required Surveillance, and the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the requirements.

When a Surveillance with a Frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, SR 3.0.3 allows for the full delay period of up to the specified Frequency to perform the Surveillance. However, since there is not a time interval specified, the missed Surveillance should be performed at the first reasonable opportunity.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.1.7.7

Demonstrating each SLC System pump develops a flow rate ≥ 41.2 gpm at a discharge pressure ≥ 1220 psig ensures that pump performance has not degraded during the fuel cycle. This minimum pump flow rate requirement ensures that, when combined with the sodium pentaborate solution concentration requirements, the rate of negative reactivity insertion from the SLC System will adequately compensate for the positive reactivity effects encountered during power reduction, cooldown of the moderator, and xenon decay. This test confirms one point on the pump design curve, and is indicative of overall performance. Such inservice tests confirm component OPERABILITY and detect incipient failures by indicating abnormal performance. The Frequency of this Surveillance is in accordance with the ~~Inservice Testing Program~~.

**INSERVICE
TESTING
PROGRAM**

SR 3.1.7.8 and SR 3.1.7.9

These Surveillances ensure that there is a functioning flow path from the boron solution storage tank to the RPV, including the firing of an explosive valve. The replacement charge for the explosive valve shall be from the same manufactured batch as the one fired or from another batch that has been certified by having one of that batch successfully fired. The Surveillance may be performed in separate steps to prevent injecting boron into the RPV. An acceptable method for verifying flow from the pump to the RPV is to pump demineralized water from a test tank through one SLC subsystem and into the RPV. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

(continued)

BASES

ACTIONS

A.1 and A.2 (continued)

a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

SURVEILLANCE
REQUIREMENTS

SR 3.4.4.1

INSERVICE TESTING PROGRAM

This Surveillance demonstrates that the required S/RVs will open at the pressures assumed in the safety analysis of Reference 2. The demonstration of the S/RV safety function lift settings must be performed during shutdown, since this is a bench test, and in accordance with the ~~Inservice Testing Program~~. The lift setting pressure shall correspond to ambient conditions of the valves at nominal operating temperatures and pressures. The S/RV setpoint is $\pm 3\%$ for OPERABILITY; however, the valves are reset to $\pm 1\%$ during the Surveillance to allow for drift. Additionally, during the performance of this Surveillance, the S/RV will be manually actuated by providing air to the valve actuator to verify the performance of the valve actuator, lever and pivot mechanism to open the valve. A Note is provided to allow up to two of the required 12 S/RVs to be physically replaced with S/RVs with lower setpoints. This provides operational flexibility which maintains the assumptions in the overpressure protection analysis.

**INSERVICE
TESTING
PROGRAM**

The Frequency is specified in the ~~Inservice Testing Program~~ which requires the valves be subjected to a bench test during refueling outages. The Frequency is acceptable based on industry standards and operating history.

REFERENCES

1. ASME, Boiler and Pressure Vessel Code, Section III.
 2. UFSAR, Section 5.2.2.1.3.
 3. UFSAR, Chapter 15.
 4. ASME Code for Operation and Maintenance of Nuclear Power Plants (OM Code).
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BASES

SURVEILLANCE
REQUIREMENTS

SR 3.4.6.1 (continued)

per inch of nominal valve diameter up to 5 gpm maximum applies to each valve. Leakage testing requires a stable pressure condition. As stated in the LCO section of the Bases, the test pressure may be at a lower pressure than the maximum pressure differential (at the maximum pressure of 1050 psig) provided the observed leakage rate is adjusted in accordance with Reference 4. For the two PIVs tested in series, the leakage requirement applies to each valve individually and not to the combined leakage across both valves (i.e., the leakage acceptance criteria is the criteria for one valve to account for the condition where all of the leakage is through one valve). If the PIVs are not individually leakage tested, one valve may have failed completely and not be detected if the other valve in series meets the leakage requirement. In this situation, the protection provided by redundant valves would be lost.

**INSERVICE
TESTING
PROGRAM**

The Frequency required by the ~~Inservice Testing Program~~ is within the ASME OM Code Frequency requirement and is based on the need to perform this Surveillance under the conditions that apply during an outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power.

This SR is modified by a Note that states the leakage Surveillance is only required to be performed in MODES 1 and 2. Entry into MODE 3 is permitted for leakage testing at high differential pressures with stable conditions not possible in the lower MODES.

REFERENCES

1. 10 CFR 50.2.
2. 10 CFR 50.55a(c).
3. 10 CFR 50, Appendix A, GDC 55.
4. ASME Code for Operation and Maintenance of Nuclear Power Plants (OM Code).
5. NUREG-0677, "The Probability of Intersystem LOCA: Impact Due to Leak Testing and Operational Changes," May 1980.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.5.1.5 (continued)

flow rates required by the respective analyses. The ECCS pump flow rates ensure that adequate core cooling is provided to satisfy the acceptance criteria of 10 CFR 50.46 (Ref. 10).

The pump flow rates are verified against a test line pressure that was determined during preoperational testing to be equivalent to the RPV pressure expected during a LOCA. Under these conditions, the total system pump outlet pressure is adequate to overcome the elevation head pressure between the pump suction and the vessel discharge, the piping friction losses, and RPV pressure present during LOCAs. The Frequency for this Surveillance is in accordance with the ~~Inservice Testing Program~~ requirements.

**INSERVICE
TESTING
PROGRAM**



SR 3.5.1.6

The ECCS subsystems are required to actuate automatically to perform their design functions. This Surveillance verifies that, with a required system initiation signal (actual or simulated), the automatic initiation logic of HPCS, LPCS, and LPCI will cause the systems or subsystems to operate as designed, including actuation of the system throughout its emergency operating sequence, automatic pump startup, and actuation of all automatic valves to their required position. This Surveillance also ensures that the HPCS System injection valve will automatically reopen on an RPV low water level (Level 2) signal received subsequent to an RPV high water level (Level 8) injection valve closure signal. The LOGIC SYSTEM FUNCTIONAL TEST performed in LCO 3.3.5.1 overlaps this Surveillance to provide complete testing of the assumed safety function.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

This SR is modified by a Note that excludes vessel injection/spray during the Surveillance. Since all active components are testable and full flow can be demonstrated by recirculation through the test line, coolant injection into the RPV is not required during the Surveillance.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.6.1.3.5

Verifying the isolation time of each power operated, automatic PCIV is within limits is required to demonstrate OPERABILITY. MSIVs may be excluded from this SR since MSIV full closure isolation time is demonstrated by SR 3.6.1.3.6. The isolation time test ensures that each valve will isolate in a time period less than or equal to that assumed in the safety analysis. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

**INSERVICE
TESTING
PROGRAM**

SR 3.6.1.3.6

Verifying that the full closure isolation time of each MSIV is within the specified limits is required to demonstrate OPERABILITY. The full closure isolation time test ensures that the MSIV will isolate in a time period that does not exceed the times assumed in the DBA and transient analyses. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

INSERVICE TESTING PROGRAM

SR 3.6.1.3.7

Automatic PCIVs close on a primary containment isolation signal to prevent leakage of radioactive material from primary containment following a DBA. This SR ensures that each automatic PCIV will actuate to its isolation position on a primary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in LCO 3.3.6.1, "Primary Containment Isolation Instrumentation," overlaps this SR to provide complete testing of the safety function. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.6.2.3.1

Verifying the correct alignment for manual and power operated valves in the RHR suppression pool cooling mode flow path provides assurance that the proper flow path exists for system operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position since these valves were verified to be in the correct position prior to being locked, sealed, or secured. A valve is also allowed to be in the nonaccident position, provided it can be aligned to the accident position within the time assumed in the accident analysis. This is acceptable, since the RHR suppression pool cooling mode is manually initiated. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.2.3.2

Verifying each required RHR pump develops a flow rate ≥ 7200 gpm, while operating in the suppression pool cooling mode with flow through the associated heat exchanger, ensures that peak suppression pool temperature can be maintained below the design limits during a DBA (Ref. 1). The flow verification is also a normal test of centrifugal pump performance required by ASME OM Code (Ref. 2). This test confirms one point on the pump design curve, and the results are indicative of overall performance. Such inservice tests confirm component OPERABILITY and detect incipient failures by indicating abnormal performance. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

INSERVICE TESTING PROGRAM

SR 3.6.2.3.3

RHR Suppression Pool Cooling System piping and components have the potential to develop voids and pockets of entrained gases. Preventing and managing gas intrusion and accumulation is necessary for proper operation of the RHR suppression pool cooling subsystems and may also prevent water hammer and pump cavitation.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.2.4.1 (continued)

correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.2.4.2

Verifying each required RHR pump develops a flow rate ≥ 450 gpm through the spray sparger while operating in the suppression pool spray mode helps ensure that the primary containment pressure can be maintained below the design limits during a DBA (Ref. 1). The normal test of centrifugal pump performance required by the ASME OM Code (Ref. 2) is covered by the requirements of LCO 3.6.2.3, "RHR Suppression Pool Cooling." The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

**INSERVICE
TESTING
PROGRAM**

SR 3.6.2.4.3

RHR Suppression Pool Spray System piping and components have the potential to develop voids and pockets of entrained gases. Preventing and managing gas intrusion and accumulation is necessary for proper operation of the RHR suppression pool spray subsystems and may also prevent water hammer and pump cavitation.

Selection of RHR Suppression Pool Spray System locations susceptible to gas accumulation is based on a review of system design information, including piping and instrumentation drawings, isometric drawings, plan and elevation drawings, and calculations. The design review is supplemented by system walk downs to validate the system high points and to confirm the location and orientation of important components that can become sources of gas or could otherwise cause gas to be trapped or difficult to remove during system maintenance or restoration. Susceptible locations depend on plant and system configuration, such as stand-by versus operating conditions.

The RHR Suppression Pool Spray System is OPERABLE when it is sufficiently filled with water. Acceptance criteria are established for the volume of accumulated gas at susceptible

(continued)

Attachment 3g
Revised Technical Specification Bases Changes (Information Only)

Nine Mile Point Nuclear Station, Unit 1
Renewed Facility Operating License No. DPR-63

REVISED TECHNICAL SPECIFICATION BASES PAGES

27e
27f
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117b

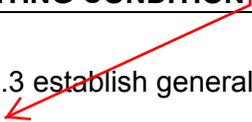
Nine Mile Point Nuclear Station, Unit 2
Renewed Facility Operating License No. NPF-69

REVISED TECHNICAL SPECIFICATION BASES PAGES

B 3.0-16
B 3.0-18
B 3.1.7-6
B 3.4.4-3
B 3.4.6-5
B 3.5.1-12
B 3.6.1.3-15
B 3.6.2.3-4
B 3.6.2.4-4
B 3.6.4.2-6

SR 4.0.2 and 4.0.3 apply in Chapter 6 only when invoked by a Chapter 6 specification.

BASES FOR 3.0 LIMITING CONDITION FOR OPERATION AND 4.0 SURVEILLANCE REQUIREMENT APPLICABILITY

Specifications 4.0.1 through 4.0.3 establish general requirements applicable to all specifications in Sections 4.1 through 4.7 and apply at all times, unless otherwise stated. 

4.0.1 Specification 4.0.1 establishes the requirement that SRs must be met during the applicable reactor operating or other specified conditions for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This specification is to ensure that surveillances are performed to verify the operability of systems and components, and that variables are within specified limits. Failure to meet a surveillance within the specified frequency, in accordance with Specification 4.0.2, constitutes a failure to meet an LCO. Surveillances may be performed by means of any series of sequential, overlapping, or total steps provided the entire surveillance is performed within the specified frequency.

Systems and components are assumed to be operable when the associated SRs have been met. Nothing in this specification, however, is to be construed as implying that systems or components are operable when either:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the surveillance(s) are known to be not met between required surveillance performances.

Surveillances do not have to be performed when the unit is in a reactor operating or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with a special test exception LCO are only applicable when the special test exception LCO is used as an allowable exception to the requirements of a specification.

Unplanned events may satisfy the requirements (including applicable acceptance criteria) for a given SR. In this case, the unplanned event may be credited as fulfilling the performance of the SR. This allowance includes those SRs whose performance is normally precluded in a given reactor operating or other specified condition.

Surveillances, including surveillances invoked by LCO actions, do not have to be performed on inoperable equipment because the applicable individual specifications define the remedial measures that apply. Surveillances have to be met and performed in accordance with Specification 4.0.2, prior to returning equipment to operable status.

Upon completion of maintenance, appropriate post maintenance testing is required to declare equipment operable. This includes ensuring applicable surveillances are not failed and their most recent performance is in accordance with Specification 4.0.2. Post maintenance testing may not be possible in the current reactor operating or other specified conditions in the LCO due to the necessary unit parameters not having been established. In these situations, the equipment may be considered operable provided

When a Section 6.5, "Programs and Manuals," specification states that the provisions of SR 4.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

BASES FOR 3.0 LIMITING CONDITION FOR OPERATION AND 4.0 SURVEILLANCE REQUIREMENT APPLICABILITY

testing has been satisfactorily completed to the extent possible and the equipment is not otherwise believed to be incapable of performing its function. This will allow operation to proceed to a reactor operating or other specified condition where other necessary post maintenance tests can be completed.

4.0.2 Specification 4.0.2 establishes the limit for which the specified time interval for SRs may be extended. It permits an allowable extension of the surveillance interval to facilitate surveillance scheduling and consideration of plant operating conditions that may not be suitable for conducting the surveillance; e.g., transient conditions or other ongoing surveillance or maintenance activities. It also provides flexibility to accommodate the length of a fuel cycle for surveillances that are performed at each refueling outage and are specified with a 24 month surveillance interval. It is not intended that this provision be used repeatedly as a convenience to extend surveillance intervals beyond that specified for surveillances that are not performed during refueling outages. The limitation of Specification 4.0.2 is based on engineering judgment and the recognition that the most probable result of any particular surveillance being performed is the verification of conformance with the SRs. This provision is sufficient to ensure that the reliability ensured through surveillance activities is not significantly degraded beyond that obtained from the specified surveillance interval.

4.0.3 Specification 4.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a surveillance has not been completed within the specified frequency. A delay period of up to 24 hours or up to the limit of the specified frequency, whichever is greater, applies from the point in time it is discovered that the surveillance has not been performed in accordance with Specification 4.0.2, and not at the time that the specified frequency was not met. This delay period permits the completion of a surveillance before complying with LCO actions or other remedial measures that might preclude completion of the surveillance.

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the surveillance, the safety significance of the delay in completing the required surveillance, and the recognition that the most probable result of any particular surveillance being performed is the verification of conformance with the requirements.

When a surveillance with a frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to power operation, or in accordance with the 10 CFR 50 Appendix J Testing Program Plan, etc.) is discovered to not have been performed when specified, Specification 4.0.3 allows for the full delay period of up to the specified frequency to perform the surveillance. However, since there is not a time interval specified, the missed surveillance should be performed at the first reasonable opportunity.

When a Section 6.5, "Programs and Manuals," specification states that the provisions of SR 4.0.2 are applicable, it permits the flexibility to defer declaring the testing requirement not met in accordance with SR 4.0.3 when the testing has not been completed within the testing interval (including the allowance of SR 4.0.2 if invoked by the Section 6.5 specification).

BASES FOR 3.1.5 AND 4.1.5 SOLENOID-ACTUATED PRESSURE RELIEF VALVES

Pressure Blowdown

In the event of a small line break, substantial coolant loss could occur from the reactor vessel while it was still at relatively high pressures. A pressure blowdown system is provided which in conjunction with the core spray system will prevent significant fuel damage for all sized line breaks (Appendix E-11.2.0)*.

Operation of three solenoid-actuated pressure relief valves is sufficient to depressurize the primary system to 110 psig which will permit full flow of the core spray system within required time limits (Appendix E-11.2)*. Requiring all six of the relief valves to be operable, therefore, provides twice the minimum number required.

INSERVICE TESTING PROGRAM

In the event of a small line break, considerable time is available for the operator to permit core spray operation by manually depressurizing the vessel using the solenoid-actuated valves. However, to ensure that the depressurization will be accomplished, automatic features are provided. The relief valves shall be capable of automatic initiation from simultaneous low-low-low water level (6 feet, 3 inches below minimum normal water level at Elevation 302'-9", -10 inches indicator scale) and high containment pressure (3.5 psig). The system response to small breaks requiring depressurization is discussed in Section VII-A.3.3* and the time available to take operator action is summarized in Table VII-1*. Additional information is included in the answers to Questions III-1 and III-5 of the First Supplement.

The actuator for each solenoid-actuated relief valve is stroked to verify that the actuator is functioning properly. This surveillance, together with the testing performed in accordance with the ~~Inservice Testing (IST) Program~~, verifies the capability of each relief valve to perform its function. The surveillance can be performed using either one of the following two methods:

1. The first method involves stroking the actuator for each solenoid-actuated relief valve when reactor pressure is not present. The actuator test is performed with the actuator mounted in its normal position in the drywell. The test checks the manual actuation electrical circuitry and the solenoid actuator. The pilot valve operating lever and pilot valve stem will be secured in the open position during this test to prevent damage to the pilot valve assembly which could result from dry-stroking with no backpressure. Thus, the main valve will not stroke during the actuator test. The IST Program contains the specific test requirements for the relief valves and associated sub-components. The combination of these tests and other inspections and maintenance activities provides a complete check such that full functionality of the valves is demonstrated, as follows:

Solenoid Actuator – Maintenance is performed on the solenoid actuators and their associated cutout switches and operating coils during each refueling outage. The inspections and maintenance activities performed ensure that the solenoid plunger output force is adequate to overcome the pilot spring force.

*FSAR

BASES FOR 3.2.7.1 AND 4.2.7.1 REACTOR COOLANT SYSTEM PRESSURE ISOLATION VALVE (PIV) LEAKAGE

Valves used for isolation must meet the same leakage requirements as the PIVs and must be on the RCPB or the high pressure portion of the system.

If leakage cannot be reduced or the system isolated, the plant must be brought to an operating condition in which the Specification does not apply. To achieve this status, an orderly shutdown must be initiated within one hour and the plant be brought to the cold shutdown condition within 10 hours. This action may reduce the leakage and also reduces the potential for a LOCA outside the containment.

Performance of leakage testing on each primary coolant system PIV is required to verify that leakage is below the specified limit and to identify each leaking valve. The leakage limit of 0.5 gpm per inch of nominal valve size up to 5 gpm maximum applies to each valve. Leakage testing requires a stable pressure condition. For two PIVs in series, the leakage requirement applies to each valve individually and not to the combined leakage across both valves. If the PIVs are not individually leakage tested, one valve may have failed completely and not be detected if the other valve in series meets the leakage requirement. In this situation, the protection provided by redundant valves would be lost.

Reference 4 permits leakage testing at a lower pressure differential than between the specified maximum RCS pressure and the normal pressure of the connected system during RCS operation (the maximum pressure differential). The observed rate may be adjusted to the maximum pressure differential by assuming leakage is directly proportional to the pressure differential to the one-half power.

The 24-month Frequency required by the ~~Inservice Testing Program~~ is based on the ASME OM Code Frequency. Specification 4.2.7.1 is modified by a Note that states the leakage Surveillance is not required to be performed in the hot shutdown condition. Entry into this condition is permitted for leakage testing at high differential pressures with stable conditions which is not possible in the cold shutdown or refueling conditions.

INSERVICE TESTING PROGRAM

References:

1. 10 CFR 50.2.
2. 10 CFR 50.55a(c).
3. UFSAR, Section V-D.2.3.
4. ASME Code for Operation and Maintenance of Nuclear Power Plants.
5. Letter from T. A. Ippolito (NRC) to D. P. Dise (NMPC) dated April 20, 1981, "Order for Modification of License Concerning Primary Coolant System Pressure isolation Valves," included attached Technical Evaluation Report TER-C5257-237, Rev. 1, dated March 20, 1981.
6. NEDC-31339, "BWR Owners Group assessment of Emergency Core Cooling System Pressurization in Boiling Water Reactors," November 1986.

B 3.0 SURVEILLANCE REQUIREMENT (SR) APPLICABILITY

BASES

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 Specification.

SRs SR 3.0.1 through SR 3.0.4 establish the general requirements applicable to all Specifications in Sections 3.1 through 3.10 and apply at all times, unless otherwise stated.

SR 3.0.1 SR 3.0.1 establishes the requirement that SRs must be met during the MODES or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a Surveillance within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO. Surveillances may be performed by means of any series of sequential, overlapping, or total steps provided the entire Surveillance is performed within the specified Frequency. Additionally, the definitions related to instrument testing (e.g., CHANNEL CALIBRATION) specify that these tests are performed by means of any series of sequential, overlapping, or total steps.

Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known to be not met between required Surveillance performances.

Surveillances do not have to be performed when the unit is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with a Special Operations LCO are only applicable when the Special Operations LCO is used as an allowable exception to the requirements of a Specification.

Unplanned events may satisfy the requirements (including applicable acceptance criteria) for a given SR. In this case, the unplanned event may be credited as fulfilling the performance of the SR.

(continued)

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

SR Applicability
B 3.0

BASES

SR 3.0.2
(continued)

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those Surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. The requirements of regulations take precedence over the TS. Therefore, when a test interval is specified in the regulations, the test interval cannot be extended by the TS, and the SR includes a Note in the Frequency stating "SR 3.0.2 is not applicable."

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met in accordance with SR 3.0.3 when the testing has not been completed within the testing interval (including the allowance of SR 3.0.2 if invoked by the Section 5.5 specification).

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per..." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

The provisions of SR 3.0.2 are not intended to be used repeatedly merely as an operational convenience to extend Surveillance intervals (other than those consistent with refueling intervals) or periodic Completion Time intervals beyond those specified.

SR 3.0.3

SR 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified Frequency, whichever is greater, applies from the point in time it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time that the specified Frequency was not met. This delay period provides adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

The basis for this delay period includes consideration of unit

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.1.7.7 (continued)

combined with the sodium pentaborate solution concentration requirements, the rate of negative reactivity insertion from the SLC System will adequately compensate for the positive reactivity effects encountered during power reduction, cooldown of the moderator, and xenon decay. This test confirms one point on the pump design curve, and is indicative of overall performance. Such inservice tests confirm component OPERABILITY and detect incipient failures by indicating abnormal performance. The Frequency of this Surveillance is in accordance with the ~~Inservice Testing Program.~~

↑
**INSERVICE
TESTING PROGRAM**

SR 3.1.7.8 and SR 3.1.7.9

These Surveillances ensure that there is a functioning flow path from the boron solution storage tank to the RPV, including the firing of an explosive valve. The replacement charge for the explosive valve shall be from the same manufactured batch as the one fired or from another batch that has been certified by having one of that batch successfully fired. The Surveillance may be performed in separate steps to prevent injecting boron into the RPV. An acceptable method for verifying flow from the pump to the RPV is to pump demineralized water from a test tank through one SLC subsystem and into the RPV. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

Demonstrating that all heat traced piping between the boron solution storage tank and the suction valve to the injection pumps is unblocked ensures that there is a functioning flow path for injecting the sodium pentaborate solution. An acceptable method for verifying that the suction piping up to the suction valve is unblocked is to pump from the storage tank to the test tank. Upon completion of this verification, the pump suction piping between the pump

(continued)

BASES (continued)

APPLICABILITY

In MODES 1, 2, and 3, the specified number of S/RVs must be OPERABLE since there may be considerable energy in the reactor core and the limiting design basis transients are assumed to occur. The S/RVs may be required to provide pressure relief to limit peak reactor pressure.

In MODE 4, decay heat is low enough for the RHR System to provide adequate cooling, and reactor pressure is low enough that the overpressure limit is unlikely to be approached by assumed operational transients or accidents. In MODE 5, the reactor vessel head is unbolted or removed and the reactor is at atmospheric pressure. The S/RV function is not needed during these conditions.

ACTIONS

A.1 and A.2

With less than the minimum number of required S/RVs OPERABLE, a transient may result in the violation of the ASME Code limit on reactor pressure. If one or more required S/RVs are inoperable, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

SURVEILLANCE
REQUIREMENTS

SR 3.4.4.1

INSERVICE
TESTING
PROGRAM

This Surveillance demonstrates that the required S/RVs will open at the pressures assumed in the safety analysis of References 2 and 3. The demonstration of the S/RV safety function lift settings must be performed during shutdown, since this is a bench test, and in accordance with the ~~Inservice Testing Program~~. The lift setting pressure shall correspond to ambient conditions of the valves at nominal operating temperatures and pressures. The S/RV setpoint is approximately $\pm 3\%$ for OPERABILITY; however, the valves are reset to $\pm 1\%$ during the Surveillance to allow for drift.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.4.6.1 (continued)

INSERVICE
TESTING
PROGRAM

pressure condition. As stated in the LCO Section of the Bases, the test pressure may be at a lower pressure than the maximum pressure differential (at the RCS maximum pressure of 1040 psig) provided the observed leakage rate is adjusted in accordance with Reference 4. For the two PIVs in series, the leakage requirement applies to each valve individually and not to the combined leakage across both valves. If the PIVs are not individually leakage tested, one valve may have failed completely and not be detected if the other valve in series meets the leakage requirement. In this situation, the protection provided by redundant valves would be lost.

The Frequency required by the ~~Inservice Testing Program~~ is within the ASME OM Code Frequency requirement and is based on the need to perform this Surveillance under the conditions that apply during an outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power.

Therefore, this SR is modified by a Note that states the leakage Surveillance is only required to be performed in MODES 1 and 2. Entry into MODE 3 is permitted for leakage testing at high differential pressures with stable conditions not possible in the lower MODES.

REFERENCES

1. 10 CFR 50.2.
2. 10 CFR 50.55a(c).
3. 10 CFR 50, Appendix A, GDC 55.
4. ASME Code for Operation and Maintenance of Nuclear Power Plants.
5. NUREG-0677, "The Probability of Intersystem LOCA: Impact due to Leak Testing and Operational Changes," May 1980.
6. Technical Requirements Manual.
7. 10 CFR 50.36(c)(2)(ii).
8. NEDC-31339, "BWR Owners Group Assessment of Emergency Core Cooling System Pressurization in Boiling Water Reactors," November 1986.

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.5.1.4

The performance requirements of the ECCS pumps are determined through application of the 10 CFR 50, Appendix K, criteria (Ref. 8). This periodic Surveillance is performed (in accordance with the ASME OM Code requirements for the ECCS pumps) to verify that the ECCS pumps will develop the flow rates required by the respective analyses. The ECCS pump flow rates ensure that adequate core cooling is provided to satisfy the acceptance criteria of 10 CFR 50.46 (Ref. 10).

The pump flow rates are verified against a system head that is equivalent to the RPV pressure expected during a LOCA. The total developed head is adequate to overcome the elevation head pressure between the pump suction and the vessel discharge, the piping friction losses, and RPV pressure present during LOCAs. These values may be established during pre-operational testing. A 92 day Frequency for this Surveillance is in accordance with the ~~Testing Program~~ ^{Inservice} requirements.

INSERVICE TESTING
PROGRAM

SR 3.5.1.5

The ECCS subsystems are required to actuate automatically to perform their design functions. This Surveillance verifies that, with a required system initiation signal (actual or simulated), the automatic initiation logic of HPCS, LPCS, and LPCI will cause the systems or subsystems to operate as designed, i.e., actuation of the system throughout its emergency operating sequence, which includes automatic pump startup and actuation of all automatic valves (including the LPCI flow diversion valves closed on a Reactor Vessel Water Level – Low, Level 3 or a Drywell Pressure – High (Boundary Isolation) signal) to their required positions. This Surveillance also ensures that the HPCS System will automatically restart (i.e., injection valve re-open) on an RPV low water level (Level 2) signal received subsequent to an RPV high water level (Level 8) signal and that the suction is automatically transferred from the CST to the suppression pool. The LOGIC SYSTEM FUNCTIONAL TEST performed in LCO 3.3.5.1 overlaps this Surveillance to provide complete testing of the assumed safety function.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.1.3.3 (continued)

Two Notes are added to this SR. The first Note allows valves and blind flanges located in high radiation areas to be verified by use of administrative controls. Allowing verification by administrative controls is considered acceptable since the primary containment is inerted and access to these areas is typically restricted during MODES 1, 2, and 3 for ALARA and personnel safety. Therefore, the probability of misalignment of these PCIVs, once they have been verified to be in their proper position, is low. A second Note is included to clarify that PCIVs that are open under administrative controls are not required to meet the SR during the time that the PCIVs are open. These controls consist of stationing a dedicated operator at the controls of the valve, who is in continuous communication with the control room. In this way, the penetration can be rapidly isolated when a need for primary containment isolation is indicated.

SR 3.6.1.3.4

The traversing incore probe (TIP) shear isolation valves are actuated by explosive charges. Surveillance of explosive charge continuity provides assurance that TIP valves will actuate when required. Other administrative controls, such as those that limit the shelf life and operating life, as applicable, of the explosive charges, must be followed. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.1.3.5

INSERVICE
TESTING
PROGRAM

Verifying the isolation time of each power operated, automatic PCIV is within limits is required to demonstrate OPERABILITY. MSIVs may be excluded from this SR since MSIV full closure isolation time is demonstrated by SR 3.6.1.3.7. The isolation time test ensures that each valve will isolate in a time period less than or equal to that assumed in the safety analysis. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.2.3.1 (continued)

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.2.3.2

Verifying each required RHR pump develops a flow rate ≥ 7450 gpm, while operating in the suppression pool cooling mode with flow through the associated heat exchanger, ensures that the primary containment peak pressure and temperature can be maintained below the design limits during a DBA (Ref. 1). The flow is also a normal test of centrifugal pump performance required by the ASME OM Code (Ref. 3). This test confirms one point on the pump design curve, and the results are indicative of overall performance. Such inservice tests confirm component OPERABILITY and detect incipient failures by indicating abnormal performance. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

INSERVICE
TESTING
PROGRAM



SR 3.6.2.3.3

RHR Suppression Pool Cooling System piping and components have the potential to develop voids and pockets of entrained gases. Preventing and managing gas intrusion and accumulation is necessary for proper operation of the RHR Suppression Pool Cooling subsystems and may also prevent water hammer and pump cavitation.

Selection of RHR Suppression Pool Cooling System locations susceptible to gas accumulation is based on a review of system design information, including piping and instrumentation drawings, isometric drawings, plant and elevation drawings, and calculations. The design review is supplemented by system walk downs to validate the system high points and to confirm the location and orientation of important components that can become sources of gas or could otherwise cause gas to be trapped or difficult to remove during system maintenance or restoration. Susceptible locations depend on plant and system configuration, such as stand-by versus operating conditions.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.2.4.1 (continued)

acceptable since the RHR suppression pool cooling mode is manually initiated. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.2.4.2

Verifying each required RHR pump develops a flow rate ≥ 450 gpm while operating in the suppression pool spray mode helps ensure that the primary containment pressure can be maintained below the design limits during a DBA (Ref. 1). The normal test of centrifugal pump performance required by the ASME OM Code (Ref. 3) is covered by the requirements of LCO 3.6.2.3, "RHR Suppression Pool Cooling." The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

INSERVICE
TESTING
PROGRAM



SR 3.6.2.4.3

RHR Suppression Pool Spray System piping and components have the potential to develop voids and pockets of entrained gases. Preventing and managing gas intrusion and accumulation is necessary for proper operation of the RHR Suppression Pool Spray subsystems and may also prevent water hammer and pump cavitation.

Selection of RHR Suppression Pool Spray System locations susceptible to gas accumulation is based on a review of system design information, including piping and instrumentation drawings, isometric drawings, plant and elevation drawings, and calculations. The design review is supplemented by system walk downs to validate the system high points and to confirm the location and orientation of important components that can become sources of gas or could otherwise cause gas to be trapped or difficult to remove during system maintenance or restoration. Susceptible locations depend on plant and system configuration, such as stand-by versus operating conditions.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.4.2.1 (continued)

Two Notes have been added to this SR. The first Note applies to valves and blind flanges located in high radiation areas and allows them to be verified by use of administrative controls. Allowing verification by administrative controls is considered acceptable, since access to these areas is typically restricted during MODES 1, 2, and 3 for ALARA reasons. Therefore, the probability of misalignment of these SCIVs, once they have been verified to be in the proper position, is low.

A second Note has been included to clarify that SCIVs that are open under administrative controls are not required to meet the SR during the time the SCIVs are open. These controls consist of stationing a dedicated operator at the controls of the valve, who is in continuous communication with the control room. In this way, the penetration can be rapidly isolated when a need for secondary containment isolation is indicated.

SR 3.6.4.2.2

INSERVICE
TESTING
PROGRAM

Verifying the isolation time of each power operated, automatic SCIV is within limits is required to demonstrate OPERABILITY. The isolation time is in accordance with the ~~Inservice Testing Program~~ and ensures that the SCIV will isolate in a time period less than or equal to that assumed in the safety analyses. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.4.2.3

Verifying that each automatic SCIV closes on a secondary containment isolation signal is required to prevent leakage of radioactive material from secondary containment following a DBA or other accidents. This SR ensures that each automatic SCIV will actuate to the isolation position on a secondary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in LCO 3.3.6.2, "Secondary Containment

(continued)

Attachment 3h
Revised Technical Specification Bases Changes (Information Only)

Peach Bottom Atomic Power Station, Units 2 and 3
Renewed Facility Operating License Nos. DPR 44 and DPR 56

REVISED TECHNICAL SPECIFICATION BASES PAGES

B 3.0-10
B 3.0-12
B 3.0-13
B 3.1-46
B 3.4-17
B 3.6-27
B 3.6-59
B 3.6-83

B 3.0 SURVEILLANCE REQUIREMENT (SR) APPLICABILITY

BASES

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 Specification.

SRs SR 3.0.1 through SR 3.0.4 establish the general requirements applicable to all Specifications in Sections 3.1 through 3.10 and apply at all times, unless otherwise stated.

SR 3.0.1 SR 3.0.1 establishes the requirement that SRs must be met during the MODES or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a Surveillance within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO.

Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known to be not met between required Surveillance performances.

Surveillances do not have to be performed when the unit is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with a Special Operations LCO are only applicable when the Special Operations LCO is used as an allowable exception to the requirements of a Specification.

Surveillances, including Surveillances invoked by Required Actions, do not have to be performed on inoperable equipment because the ACTIONS define the remedial measures that apply. Surveillances have to be met and performed in accordance with SR 3.0.2, prior to returning equipment to OPERABLE status.

(continued)

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

BASES

SR 3.0.2
(continued)

Examples of where 3.0.2 does not apply are the Primary Containment Leakage Rate Testing Program required by 10 CFR 50, Appendix J, and the inservice testing of pumps and valves in accordance with applicable American Society of Mechanical Engineers Operation and Maintenance Code, as required by 10 CFR 50.55a. These programs establish testing requirements and Frequencies in accordance with the requirements of regulations. The TS cannot, in and of themselves, extend a test interval specified in the regulations directly or by reference.

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those Surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. The requirements of regulations take precedence over the TS. ~~Therefore, when a test interval is specified in the regulations, the test interval cannot be extended by the TS, and the SR include a Note in the Frequency stating, "SR 3.0.2 is not applicable." An example of an exception when the test interval is not specified in the regulations is the Note in the Primary Containment Leakage Rate Testing Program, "SR 3.0.2 is not applicable." This exception is provided because the program already includes extension of test intervals.~~

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per..." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

The provisions of SR 3.0.2 are not intended to be used repeatedly merely as an operational convenience to extend Surveillance intervals (other than those consistent with refueling intervals) or periodic Completion Time intervals beyond those specified.

SR 3.0.3

SR 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified

(continued)

BASES

SR 3.0.3
(continued)

Frequency, whichever is greater, applies from the point in time that it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time that the specified Frequency was not met.

This delay period provides adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met in accordance with SR 3.0.3 when the testing has not been completed within the testing interval (including the allowance of SR 3.0.2 if invoked by the Section 5.5 Specification).

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the Surveillance, the safety significance of the delay in completing the required Surveillance, and the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the requirements.

When a Surveillance with a Frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, SR 3.0.3 allows for the full delay period of up to the specified Frequency to perform the Surveillance. However, since there is not a time interval specified, the missed Surveillance should be performed at the first reasonable opportunity.

SR 3.0.3 provides a time limit for, and allowances for the performance of, Surveillances that become applicable as a consequence of MODE changes imposed by Required Actions.

Failure to comply with specified Frequencies for SRs is expected to be an infrequent occurrence. Use of the delay period established by SR 3.0.3 is a flexibility which is not intended to be used as an operational convenience to extend Surveillance intervals. While up to 24 hours or the limit of the specified Frequency is provided to perform the missed Surveillance, it is expected that the missed Surveillance will be performed at the first reasonable opportunity. The determination of the first reasonable opportunity should include consideration of the impact on plant risk (from delaying the Surveillance as well as any plant configuration changes required or shutting the plant down to perform the Surveillance) and impact on any analysis assumptions, in addition to unit conditions, planning, availability of personnel, and the time required to perform the Surveillance. This risk impact should be managed through

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.1.7.8 (continued)

solution concentration requirements, the rate of negative reactivity insertion from the SLC System will adequately compensate for the positive reactivity effects encountered during power reduction, cooldown of the moderator, and xenon decay. The rate of negative reactivity insertion is increased by using highly enriched boron in the SLC System solution that increases the rate of Boron-10 injection and functions to shutdown the reactor core faster. This limits the heat generated that is transferred to the suppression pool during an ATWS event. Limiting the heat transferred to the suppression pool maintains the pool below design limits, which ensures adequate NPSH is available for the ECCS pumps without credit for containment accident pressure. This test confirms one point on the pump design curve and is indicative of overall performance. Such inservice inspections confirm component OPERABILITY, trend performance, and detect incipient failures by indicating abnormal performance. The Frequency of this Surveillance is in accordance with the ~~Inservice Testing Program~~.

 **INSERVICE TESTING PROGRAM**

SR 3.1.7.9

This Surveillance ensures that there is a functioning flow path from the boron solution storage tank to the RPV, including the firing of an explosive valve. The replacement charge for the explosive valve shall be from the same manufactured batch as the one fired or from another batch that has been certified by having one of that batch successfully fired. The Surveillance may be performed in separate steps to prevent injecting boron into the RPV. An acceptable method for verifying flow from the pump to the RPV is to pump demineralized water from a test tank through one SLC subsystem and into the RPV. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

(continued)

BASES (continued)

APPLICABILITY In MODES 1, 2, and 3, all required SRVs and SVs must be OPERABLE, since considerable energy may be in the reactor core and the limiting design basis transients are assumed to occur in these MODES. The SRVs and SVs may be required to provide pressure relief to discharge energy from the core until such time that the Residual Heat Removal (RHR) System is capable of dissipating the core heat.

In MODE 4, decay heat is low enough for the RHR System to provide adequate cooling, and reactor pressure is low enough that the overpressure limit is unlikely to be approached by assumed operational transients or accidents. In MODE 5, the reactor vessel head is unbolted or removed and the reactor is at atmospheric pressure. The SRV and SV function is not needed during these conditions.

ACTIONS A.1 and A.2

With less than the minimum number of required SRVs or SVs OPERABLE, a transient may result in the violation of the ASME Code limit on reactor pressure. If the safety function of one or more required SRVs or SVs is inoperable, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

SURVEILLANCE REQUIREMENTS SR 3.4.3.1

INSERVICE TESTING PROGRAM

This Surveillance requires that the required SRVs and SVs will open at the pressures assumed in the safety analyses of References 1 and 2. The demonstration of the SRV and SV safety lift settings must be performed during shutdown, since this is a bench test, to be done in accordance with the ~~Inservice Testing Program~~. The lift setting pressure shall correspond to ambient conditions of the valves at nominal operating temperatures and pressures and be verified with insulation installed simulating the in-plant condition. The SRV and SV setpoint is $\pm 3\%$ for OPERABILITY. Prior to placing new or refurbished valves into service, the valve openings setpoints must be adjusted to be within $\pm 1\%$ of their nominal setting.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.1.3.7 (continued)

position, since these valves were verified to be in the correct position prior to locking or securing. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.1.3.8

INSERVICE TESTING PROGRAM

Verifying the isolation time of each power operated automatic PCIV is within limits is required to demonstrate OPERABILITY. MSIVs may be excluded from this SR since MSIV full closure isolation time is demonstrated by SR 3.6.1.3.9. The isolation time test ensures that the valve will isolate in a time period less than or equal to that assumed in the safety analyses. The isolation time is in accordance with Reference 2 or the requirements of the ~~Inservice Testing Program~~ which ever is more conservative. The Frequency of this SR is in accordance with the requirements of the Inservice Testing Program.

SR 3.6.1.3.9

INSERVICE TESTING PROGRAM

Verifying that the isolation time of each MSIV is within the specified limits is required to demonstrate OPERABILITY. The isolation time test ensures that the MSIV will isolate in a time period that does not exceed the times assumed in the DBA analyses. This ensures that the calculated radiological consequences of these events remain within 10 CFR 50.67 limits as modified in Regulatory Guide 1.183, Table 6. The Frequency of this SR is in accordance with the requirements of the ~~Inservice Testing Program~~.

SR 3.6.1.3.10

Automatic PCIVs close on a primary containment isolation signal to prevent leakage of radioactive material from primary containment following a DBA. This SR ensures that each automatic PCIV will actuate to its isolation position on a primary containment isolation signal. The LOGIC SYSTEM

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.6.2.3.1

Verifying the correct alignment for manual, power operated, and automatic valves in the RHR suppression pool cooling mode flow path provides assurance that the proper flow path exists for system operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position since these valves were verified to be in the correct position prior to locking, sealing, or securing. A valve is also allowed to be in the nonaccident position provided it can be aligned to the accident position within the time assumed in the accident analysis. This is acceptable since the RHR suppression pool cooling mode is manually initiated. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.2.3.2

Verifying that each required RHR pump develops a flow rate $\geq 8,600$ gpm while operating in the suppression pool cooling mode with flow through the associated heat exchanger ensures that pump performance has not degraded during the cycle. Flow is a normal test of centrifugal pump performance required by ASME Code (Ref. 3). This test confirms one point on the pump design curve, and the results are indicative of overall performance. Such inservice inspections confirm component OPERABILITY, trend performance, and detect incipient failures by indicating abnormal performance. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

**INSERVICE
TESTING PROGRAM**

SR 3.6.2.3.3

Verification of manual transfer between the normal and alternate power source (4kV emergency bus) for each RHR motor-operated flow control valve and each RHR cross-tie motor-operated valve demonstrates that AC power will be available to operate the required valves following loss of power to any single 4kV emergency bus. The ability to

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.4.2.1 (continued)

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. This SR does not apply to valves that are locked, sealed, or otherwise secured in the closed position, since these were verified to be in the correct position upon locking, sealing, or securing.

Two Notes have been added to this SR. The first Note applies to valves and blind flanges located in high radiation areas and allows them to be verified by use of administrative controls. Allowing verification by administrative controls is considered acceptable, since access to these areas is typically restricted during MODES 1, 2, and 3 for ALARA reasons. Therefore, the probability of misalignment of these SCIVs, once they have been verified to be in the proper position, is low.

A second Note has been included to clarify that SCIVs that are open under administrative controls are not required to meet the SR during the time the SCIVs are open.

SR 3.6.4.2.2

Verifying that the isolation time of each power operated automatic SCIV is within limits is required to demonstrate OPERABILITY. The isolation time test ensures that the SCIV will isolate in a time period less than or equal to that assumed in the safety analyses. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

**INSERVICE TESTING
PROGRAM**

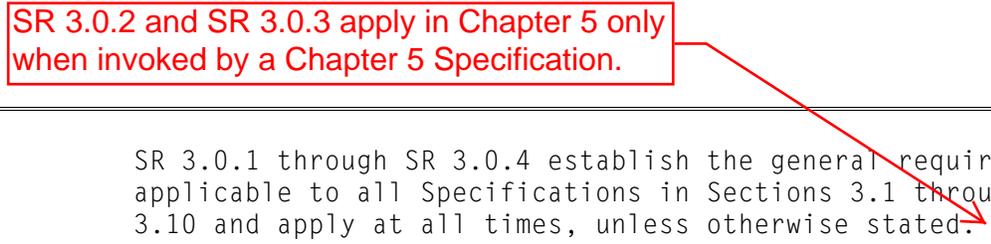
SR 3.6.4.2.3

Verifying that each automatic SCIV closes on a secondary containment isolation signal is required to prevent leakage of radioactive material from secondary containment following a DBA or other accidents. This SR ensures that each automatic SCIV will actuate to the isolation position on a secondary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in LCO 3.3.6.2, "Secondary Containment Isolation Instrumentation," overlaps this SR to provide complete testing of the safety function. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

B 3.0 SURVEILLANCE REQUIREMENT (SR) APPLICABILITY

BASES

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 Specification.



SRs	SR 3.0.1 through SR 3.0.4 establish the general requirements applicable to all Specifications in Sections 3.1 through 3.10 and apply at all times, unless otherwise stated.
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SR 3.0.1	<p>SR 3.0.1 establishes the requirement that SRs must be met during the MODES or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a Surveillance within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO.</p>
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Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known to be not met between required Surveillance performances.

Surveillances do not have to be performed when the unit is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with a Special Operations LCO are only applicable when the Special Operations LCO is used as an allowable exception to the requirements of a Specification.

Surveillances, including Surveillances invoked by Required Actions, do not have to be performed on inoperable equipment because the ACTIONS define the remedial measures that apply. Surveillances have to be met and performed in accordance with SR 3.0.2, prior to returning equipment to OPERABLE status.

(continued)

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

BASES

SR 3.0.2
(continued)

Examples of where 3.0.2 does not apply are the Primary Containment Leakage Rate Testing Program required by 10 CFR 50, Appendix J, and the inservice testing of pumps and valves in accordance with applicable American Society of Mechanical Engineers Operation and Maintenance Code, as required by 10 CFR 50.55a. These programs establish testing requirements and Frequencies in accordance with the requirements of regulations. The TS cannot, in and of themselves, extend a test interval specified in the regulations directly or by reference.

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those Surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. The requirements of regulations take precedence over the TS. Therefore, when a test interval is specified in the regulations, the test interval cannot be extended by the TS, and the SR include a Note in the Frequency stating, "SR 3.0.2 is not applicable." An example of an exception when the test interval is not specified in the regulations is the Note in the Primary Containment Leakage Rate Testing Program, "SR 3.0.2 is not applicable." This exception is provided because the program already includes extension of test intervals.

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per..." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

The provisions of SR 3.0.2 are not intended to be used repeatedly merely as an operational convenience to extend Surveillance intervals (other than those consistent with refueling intervals) or periodic Completion Time intervals beyond those specified.

SR 3.0.3

SR 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified

(continued)

BASES

SR 3.0.3
(continued)

Frequency, whichever is greater, applies from the point in time that it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time that the specified Frequency was not met.

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met in accordance with SR 3.0.3 when the testing has not been completed within the testing interval (including the allowance of SR 3.0.2 if invoked by the Section 5.5 Specification).

This delay period provides adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the Surveillance, the safety significance of the delay in completing the required Surveillance, and the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the requirements.

When a Surveillance with a Frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, SR 3.0.3 allows for the full delay period of up to the specified Frequency to perform the Surveillance. However, since there is not a time interval specified, the missed Surveillance should be performed at the first reasonable opportunity.

SR 3.0.3 provides a time limit for, and allowances for the performance of, Surveillances that become applicable as a consequence of MODE changes imposed by Required Actions

Failure to comply with specified Frequencies for SRs is expected to be an infrequent occurrence. Use of the delay period established by SR 3.0.3 is a flexibility which is not intended to be used as an operational convenience to extend Surveillance intervals. While up to 24 hours or the limit of the specified Frequency is provided to perform the missed Surveillance, it is expected that the missed Surveillance will be performed at the first reasonable opportunity. The determination of the first reasonable opportunity should include consideration of the impact on plant risk (from delaying the Surveillance as well as any plant configuration changes required or shutting the plant down to perform the Surveillance) and impact on any analysis assumptions, in addition to unit conditions, planning, availability of personnel, and the time required to perform the Surveillance. This risk impact should be managed through the program in

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.1.7.8 (continued)

solution concentration requirements, the rate of negative reactivity insertion from the SLC System will adequately compensate for the positive reactivity effects encountered during power reduction, cooldown of the moderator, and xenon decay. The rate of negative reactivity insertion is increased by using highly enriched boron in the SLC System solution that increases the rate of Boron-10 injection and functions to shutdown the reactor core faster. This limits the heat generated that is transferred to the suppression pool during an ATWS event. Limiting the heat transferred to the suppression pool maintains the pool below design limits, which ensures adequate NPSH is available for the ECCS pumps without credit for containment accident pressure. This test confirms one point on the pump design curve and is indicative of overall performance. Such inservice inspections confirm component OPERABILITY, trend performance, and detect incipient failures by indicating abnormal performance. The Frequency of this Surveillance is in accordance with the Inservice Testing Program.

**INSERVICE TESTING
PROGRAM**

SR 3.1.7.9

This Surveillance ensures that there is a functioning flow path from the boron solution storage tank to the RPV, including the firing of an explosive valve. The replacement charge for the explosive valve shall be from the same manufactured batch as the one fired or from another batch that has been certified by having one of that batch successfully fired. The Surveillance may be performed in separate steps to prevent injecting boron into the RPV. An acceptable method for verifying flow from the pump to the RPV is to pump demineralized water from a test tank through one SLC subsystem and into the RPV. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

(continued)

BASES (continued)

APPLICABILITY In MODES 1, 2, and 3, all required SRVs and SVs must be OPERABLE, since considerable energy may be in the reactor core and the limiting design basis transients are assumed to occur in these MODES. The SRVs and SVs may be required to provide pressure relief to discharge energy from the core until such time that the Residual Heat Removal (RHR) System is capable of dissipating the core heat.

In MODE 4, decay heat is low enough for the RHR System to provide adequate cooling, and reactor pressure is low enough that the overpressure limit is unlikely to be approached by assumed operational transients or accidents. In MODE 5, the reactor vessel head is unbolted or removed and the reactor is at atmospheric pressure. The SRV and SV function is not needed during these conditions.

ACTIONS A.1 and A.2

With less than the minimum number of required SRVs or SVs OPERABLE, a transient may result in the violation of the ASME Code limit on reactor pressure. If the safety function of one or more required SRVs or SVs is inoperable, the plant must be brought to a MODE in which the LCO does not apply. To achieve this status, the plant must be brought to MODE 3 within 12 hours and to MODE 4 within 36 hours. The allowed Completion Times are reasonable, based on operating experience, to reach required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

SURVEILLANCE REQUIREMENTS

SR 3.4.3.1

INSERVICE TESTING PROGRAM

This Surveillance requires that the required SRVs and SVs will open at the pressures assumed in the safety analyses of References 1 and 2. The demonstration of the SRV and SV safety lift settings must be performed during shutdown, since this is a bench test, to be done in accordance with the ~~Inservice Testing Program~~. The lift setting pressure shall correspond to ambient conditions of the valves at nominal operating temperatures and pressures and be verified with insulation installed simulating the in-plant condition. The SRV and SV setpoint is $\pm 3\%$ for OPERABILITY. Prior to placing new or refurbished valves into service, the valve openings setpoints must be adjusted to be within $\pm 1\%$ of their nominal setting.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.1.3.7 (continued)

position, since these valves were verified to be in the correct position prior to locking or securing. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.1.3.8

Verifying the isolation time of each power operated automatic PCIV is within limits is required to demonstrate OPERABILITY. MSIVs may be excluded from this SR since MSIV full closure isolation time is demonstrated by SR 3.6.1.3.9. The isolation time test ensures that the valve will isolate in a time period less than or equal to that assumed in the safety analyses. The isolation time is in accordance with Reference 2 or the requirements of the Inservice Testing Program which ever is more conservative. The Frequency of this SR is in accordance with the requirements of the ~~Inservice Testing Program~~.

SR 3.6.1.3.9

INSERVICE TESTING PROGRAM

Verifying that the isolation time of each MSIV is within the specified limits is required to demonstrate OPERABILITY. The isolation time test ensures that the MSIV will isolate in a time period that does not exceed the times assumed in the DBA analyses. This ensures that the calculated radiological consequences of these events remain within 10 CFR 50.67 limits as modified in Regulatory Guide 1.183, Table 6. The Frequency of this SR is in accordance with the requirements of the ~~Inservice Testing Program~~.

INSERVICE TESTING PROGRAM

SR 3.6.1.3.10

Automatic PCIVs close on a primary containment isolation signal to prevent leakage of radioactive material from primary containment following a DBA. This SR ensures that each automatic PCIV will actuate to its isolation position on a primary containment isolation signal. The LOGIC SYSTEM

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.6.2.3.1

Verifying the correct alignment for manual, power operated, and automatic valves in the RHR suppression pool cooling mode flow path provides assurance that the proper flow path exists for system operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position since these valves were verified to be in the correct position prior to locking, sealing, or securing. A valve is also allowed to be in the nonaccident position provided it can be aligned to the accident position within the time assumed in the accident analysis. This is acceptable since the RHR suppression pool cooling mode is manually initiated. This SR does not require any testing or valve manipulation; rather, it involves verification that those valves capable of being mispositioned are in the correct position. This SR does not apply to valves that cannot be inadvertently misaligned, such as check valves.

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.6.2.3.2

Verifying that each required RHR pump develops a flow rate $\geq 8,600$ gpm while operating in the suppression pool cooling mode with flow through the associated heat exchanger ensures that pump performance has not degraded during the cycle. Flow is a normal test of centrifugal pump performance required by ASME Code (Ref. 3). This test confirms one point on the pump design curve, and the results are indicative of overall performance. Such inservice inspections confirm component OPERABILITY, trend performance, and detect incipient failures by indicating abnormal performance. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

SR 3.6.2.3.3

INSERVICE TESTING PROGRAM

Verification of manual transfer between the normal and alternate power source (4kV emergency bus) for each RHR motor-operated flow control valve and each RHR cross-tie motor-operated valve demonstrates that AC power will be available to operate the required valves following loss of power to any single 4kV emergency bus. The ability to

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.6.4.2.1 (continued)

The Surveillance Frequency is controlled under the Surveillance Frequency Control Program. This SR does not apply to valves that are locked, sealed, or otherwise secured in the closed position, since these were verified to be in the correct position upon locking, sealing, or securing.

Two Notes have been added to this SR. The first Note applies to valves and blind flanges located in high radiation areas and allows them to be verified by use of administrative controls. Allowing verification by administrative controls is considered acceptable, since access to these areas is typically restricted during MODES 1, 2, and 3 for ALARA reasons. Therefore, the probability of misalignment of these SCIVs, once they have been verified to be in the proper position, is low.

A second Note has been included to clarify that SCIVs that are open under administrative controls are not required to meet the SR during the time the SCIVs are open.

SR 3.6.4.2.2

Verifying that the isolation time of each power operated automatic SCIV is within limits is required to demonstrate OPERABILITY. The isolation time test ensures that the SCIV will isolate in a time period less than or equal to that assumed in the safety analyses. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

SR 3.6.4.2.3

INSERVICE TESTING PROGRAM



Verifying that each automatic SCIV closes on a secondary containment isolation signal is required to prevent leakage of radioactive material from secondary containment following a DBA or other accidents. This SR ensures that each automatic SCIV will actuate to the isolation position on a secondary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in LCO 3.3.6.2, "Secondary Containment Isolation Instrumentation," overlaps this SR to provide complete testing of the safety function. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

(continued)

Attachment 3i
Revised Technical Specification Bases Changes (Information Only)

Quad Cities Nuclear Power Station, Units 1 and 2
Renewed Facility Operating License Nos. DPR 29 and DPR 30

REVISED TECHNICAL SPECIFICATION BASES PAGES

B 3.0-13
B 3.0-15
B 3.0-16
B 3.1.7-6
B 3.4.3-6
B 3.5.1-15
B 3.5.1-16
B 3.6.1.3-13
B 3.6.2.3-5

B 3.0 SURVEILLANCE REQUIREMENT (SR) APPLICABILITY

BASES

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 Specification.

SRs	SR 3.0.1 through SR 3.0.4 establish the general requirements applicable to all Specifications in Sections 3.1 through 3.10 and apply at all times, unless otherwise stated.
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SR 3.0.1	SR 3.0.1 establishes the requirement that SRs must be met during the MODES or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a Surveillance within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO.
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Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known to be not met between required Surveillance performances.

Surveillances do not have to be performed when the unit is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with a Special Operations LCO are only applicable when the Special Operations LCO is used as an allowable exception to the requirements of a Specification.

Unplanned events may satisfy the requirements (including applicable acceptance criteria) for a given SR. In this case, the unplanned event may be credited as fulfilling the performance of the SR.

(continued)

BASES (continued)

SR 3.0.2

SR 3.0.2 establishes the requirements for meeting the specified Frequency for Surveillances and any Required Action with a Completion Time that requires the periodic performance of the Required Action on a "once per..." interval.

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

SR 3.0.2 permits a 25% extension of the interval specified in the Frequency. This extension facilitates Surveillance scheduling and considers plant operating conditions that may not be suitable for conducting the Surveillance (e.g., transient conditions or other ongoing Surveillance or maintenance activities).

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those Surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. The requirements of regulations take precedence over the TS. Therefore, when a test interval is specified in the regulations, the test interval cannot be extended by the TS, and the SR includes a Note in the Frequency stating "SR 3.0.2 is not applicable."

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per..." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

The provisions of SR 3.0.2 are not intended to be used repeatedly merely as an operational convenience to extend Surveillance intervals (other than those consistent with

(continued)

BASES

SR 3.0.2 (continued) refueling intervals) or periodic Completion Time intervals beyond those specified.

SR 3.0.3 SR 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified Frequency, whichever is greater, applies from the point in time that it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time that the specified Frequency was not met. This delay period provides adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met in accordance with SR 3.0.3 when the testing has not been completed within the testing interval (including the allowance of SR 3.0.2 if invoked by the Section 5.5 specification).

The basis for this delay period includes consideration of unit conditions, adequate planning, availability of personnel, the time required to perform the Surveillance, the safety significance of the delay in completing the required Surveillance, and the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the requirements.

When a Surveillance with a Frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, SR 3.03 allows for the full delay period of up to the specified Frequency to perform the Surveillance. However, since there is not a time interval specified, the missed Surveillance should be performed at the first reasonable opportunity.

SR 3.0.3 provides a time limit for, and allowances for the performance of, Surveillances that become applicable as a consequence of MODE changes imposed by Required Actions.

Failure to comply with specified Frequencies for SRs is expected to be an infrequent occurrence. Use of the delay

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.1.7.7

Demonstrating that each SLC System pump develops a flow rate ≥ 40 gpm at a discharge pressure ≥ 1275 psig ensures that pump performance has not degraded during the fuel cycle. This minimum pump flow rate requirement ensures that, when combined with the sodium pentaborate solution concentration requirements, the rate of negative reactivity insertion from the SLC System will adequately compensate for the positive reactivity effects encountered during power reduction, cooldown of the moderator, and xenon decay. This test confirms one point on the pump design curve and is indicative of overall performance. Such inservice tests confirm component OPERABILITY, and detect incipient failures by indicating abnormal performance. The Frequency of this Surveillance is in accordance with the ~~Inservice Testing Program.~~

INSERVICE TESTING PROGRAM

SR 3.1.7.8 and SR 3.1.7.9

These Surveillances ensure that there is a functioning flow path from the boron solution storage tank to the RPV, including the firing of an explosive valve. The replacement charge for the explosive valve shall be from the same manufactured batch as the one fired or from another batch that has been certified by having one of that batch successfully fired. The Surveillance may be performed in separate steps to prevent injecting boron into the RPV. An acceptable method for verifying flow from the pump to the RPV is to pump demineralized water from a test tank through one SLC subsystem and into the RPV. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

(continued)

BASES (continued)

SURVEILLANCE
REQUIREMENTS

SR 3.4.3.1

This Surveillance requires that the safety valves, including the S/RV, will open at the pressures assumed in the safety analysis of Reference 1. The demonstration of the safety valve and S/RV safety lift settings must be performed during shutdown, since this is a bench test, to be done in accordance with the ~~Inservice Testing Program~~. The lift setting pressure shall correspond to ambient conditions of the valves at nominal operating temperatures and pressures. The safety valve and S/RV setpoints are $\pm 3\%$ for OPERABILITY; however, the valves are reset to $\pm 1\%$ during the Surveillance to allow for drift.

INSERVICE TESTING PROGRAM

SR 3.4.3.2

The actuator of each of the Electromatic relief valves (ERVs) and the dual function safety/relief valves (S/RVs) is stroked to verify that the pilot valve strokes when manually actuated. For the S/RVs, the actuator test is performed by energizing a solenoid that pneumatically actuates a plunger located within the main valve body. The plunger is connected to the second stage disc. When steam pressure actuates the plunger during plant operation, this allows pressure to be vented from the top of the main valve piston, allowing reactor pressure to lift the main valve piston, which opens the main valve disc. The test will verify movement of the plunger in accordance with vendor recommendations. However, since this test is performed prior to establishing the reactor pressure needed to overcome main valve closure forces, the main valve disc will not stroke during the test.

For the ERVs, the actuator test is performed with the pilot valve actuator mounted in its normal position. This will allow testing of the manual actuation electrical circuitry, solenoid actuator, pilot operating lever, and pilot plunger. This test will verify pilot valve movement. However, since this test is performed prior to establishing the reactor pressure needed to overcome main valve closure spring force, the main valve will not stroke during the test.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.5.1.4 (continued)

closed position will also ensure the proper flow path for the LPCI subsystem. Acceptable methods of de-energizing the valve include de-energizing breaker control power, racking out the breaker or removing the breaker.

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The Frequency of this SR is in accordance with the ~~Testing Program~~ **Inservice Testing Program**. If any recirculation pump discharge valve is inoperable and in the open position, both LPCI subsystems must be declared inoperable.

SR 3.5.1.5, SR 3.5.1.6, and SR 3.5.1.7

The performance requirements of the low pressure ECCS pumps are determined through application of the 10 CFR 50, Appendix K criteria (Ref. 7). This periodic Surveillance is performed (in accordance with the ASME Code (Ref. 12) requirements for the ECCS pumps) to verify that the ECCS pumps will develop the flow rates required by the respective analyses. The low pressure ECCS pump flow rates ensure that adequate core cooling is provided to satisfy the acceptance criteria of Reference 9. The pump flow rates are verified against a test line pressure or system head equivalent to the RPV pressure expected during a LOCA. The total system pump outlet pressure is adequate to overcome the elevation head pressure between the pump suction and the vessel discharge, the piping friction losses, and RPV pressure present during a LOCA. These values have been established analytically.

The flow tests for the HPCI System are performed at two different pressure ranges such that system capability to provide rated flow against a system head corresponding to reactor pressure is tested at both the higher and lower operating ranges of the system. The required system head

(continued)

BASES

SURVEILLANCE
REQUIREMENTS

SR 3.5.1.5, SR 3.5.1.6, and SR 3.5.1.7 (continued)

should overcome the RPV pressure and associated discharge line losses. Adequate reactor steam pressure must be available to perform these tests. Additionally, adequate steam flow must be passing through the main turbine or turbine bypass valves to continue to control reactor pressure when the HPCI System diverts steam flow. Therefore, sufficient time is allowed after adequate pressure and flow are achieved to perform these tests. Reactor steam pressure must be ≥ 920 psig to perform SR 3.5.1.6 and ≥ 150 psig to perform SR 3.5.1.7. Adequate steam flow is represented by at least 2 turbine bypass valves open, or total steam flow $\geq 10^6$ lb/hr. Reactor startup is allowed prior to performing the low pressure Surveillance test because the reactor pressure is low and the time allowed to satisfactorily perform the Surveillance test is short. The reactor pressure is allowed to be increased to normal operating pressure since it is assumed that the low pressure test has been satisfactorily completed and there is no indication or reason to believe that HPCI is inoperable.

Therefore, SR 3.5.1.6 and SR 3.5.1.7 are modified by Notes that state the Surveillances are not required to be performed until 12 hours after the reactor steam pressure and flow are adequate to perform the test. The 12 hours allowed for performing the flow test after the required pressure and flow are reached is sufficient to achieve stable conditions for testing and provides reasonable time to complete the SRs.

**INSERVICE
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The Frequency for SR 3.5.1.5 and SR 3.5.1.6 is in accordance with the ~~Inservice Testing Program~~ requirements. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

SR 3.5.1.8

The ECCS subsystems are required to actuate automatically to perform their design functions. This Surveillance verifies that, with a required system initiation signal (actual or simulated), the automatic initiation logic of HPCI, CS, and

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.6.1.3.5

Verifying the isolation time of each power operated, automatic PCIV is within limits is required to demonstrate OPERABILITY. MSIVs may be excluded from this SR since MSIV full closure isolation time is demonstrated by SR 3.6.1.3.6. The isolation time test ensures that each valve will isolate in a time period less than or equal to that assumed in the safety analyses. The Frequency of this SR is in accordance with the requirements of the ~~Inservice Testing Program~~.

**INSERVICE TESTING
PROGRAM**

SR 3.6.1.3.6

Verifying that the isolation time of each MSIV is within the specified limits is required to demonstrate OPERABILITY. The isolation time test ensures that the MSIV will isolate in a time period that does not exceed the times assumed in the DBA and transient analyses. This ensures that the calculated radiological consequences of these events remain within 10 CFR 50.67 limits. The Frequency of this SR is in accordance with the requirements of the ~~Inservice Testing Program~~.

**INSERVICE TESTING
PROGRAM**

SR 3.6.1.3.7

Automatic PCIVs close on a primary containment isolation signal to prevent leakage of radioactive material from primary containment following a DBA. This SR ensures that each automatic PCIV will actuate to its isolation position on a primary containment isolation signal. The LOGIC SYSTEM FUNCTIONAL TEST in LCO 3.3.6.1, "Primary Containment Isolation Instrumentation," overlaps this SR to provide complete testing of the safety function. The Surveillance Frequency is controlled under the Surveillance Frequency Control Program.

(continued)

BASES

SURVEILLANCE
REQUIREMENTS
(continued)

SR 3.6.2.3.2

Verifying that each required RHR pump develops a flow rate ≥ 5000 gpm while operating in the suppression pool cooling mode with flow through the associated heat exchanger ensures that the primary containment peak pressure and temperature can be maintained below the design limits during a DBA (Ref. 1). The flow is a normal test of centrifugal pump performance required by ASME Code (Ref. 3). This test confirms one point on the pump design curve, and the results are indicative of overall performance. Such inservice tests confirm component OPERABILITY, and detect incipient failures by indicating abnormal performance. The Frequency of this SR is in accordance with the ~~Inservice Testing Program~~.

**INSERVICE
TESTING
PROGRAM**

SR 3.6.2.3.3

RHR Suppression Pool Cooling System piping and components have the potential to develop voids and pockets of entrained gases. Preventing and managing gas intrusion and accumulation is necessary for proper operation of the RHR suppression pool cooling subsystems and may also prevent water hammer and pump cavitation.

Selection of RHR Suppression Pool Cooling System locations susceptible to gas accumulation is based on a review of system design information, including piping and instrumentation drawings, isometric drawings, plan and elevation drawings, and calculations. The design review is supplemented by system walk downs to validate the system high points and to confirm the location and orientation of important components that can become sources of gas or could otherwise cause gas to be trapped or difficult to remove during system maintenance or restoration. Susceptible locations depend on plant and system configuration, such as stand-by versus operating conditions.

The RHR Suppression Pool Cooling System is OPERABLE when it is sufficiently filled with water. Acceptance criteria are established for the volume of accumulated gas at susceptible locations. If accumulated gas is discovered that exceeds the acceptance criteria for the susceptible location (or the volume of accumulated gas at one or more susceptible locations exceeds an acceptance criteria for gas volume at the suction or discharge of a pump), the Surveillance is not

(continued)

Attachment 3j
Revised Technical Specification Bases Changes (Information Only)

R.E. Ginna Nuclear Power Plant
Renewed Facility Operating License No. DPR-18

REVISED TECHNICAL SPECIFICATION BASES PAGES

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B 3.0 LIMITING CONDITION FOR OPERATION (LCO) AND SURVEILLANCE
REQUIREMENT (SR) APPLICABILITY

B 3.0 Surveillance Requirement (SR) Applicability

BASES

SR 3.0.2 and SR 3.0.3 apply in Chapter 5 only when invoked by a Chapter 5 Specification.

SRs SR 3.0.1 through SR 3.0.4 establish the general requirements applicable to all Specifications and apply at all times, unless otherwise stated.

SR 3.0.1 SR 3.0.1 establishes the requirement that SRs must be met during the MODES or other specified conditions in the Applicability for which the requirements of the LCO apply, unless otherwise specified in the individual SRs. This Specification is to ensure that Surveillances are performed to verify the OPERABILITY of systems and components, and that variables are within specified limits. Failure to meet a Surveillance within the specified Frequency, in accordance with SR 3.0.2, constitutes a failure to meet an LCO.

Systems and components are assumed to be OPERABLE when the associated SRs have been met. Nothing in this Specification, however, is to be construed as implying that systems or components are OPERABLE when:

- a. The systems or components are known to be inoperable, although still meeting the SRs; or
- b. The requirements of the Surveillance(s) are known not to be met between required Surveillance performances.

Surveillances do not have to be performed when the plant is in a MODE or other specified condition for which the requirements of the associated LCO are not applicable, unless otherwise specified. The SRs associated with a test exception are only applicable when the Test Exception LCO is used as an allowable exception to the requirements of a Specification.

Surveillances, including Surveillances invoked by Required Actions, do not have to be performed on inoperable equipment because the ACTIONS define the remedial measures that apply. Surveillances have to be met and performed in accordance with SR 3.0.2, prior to returning equipment to OPERABLE status.

Upon completion of maintenance, appropriate post maintenance testing is required to declare equipment OPERABLE. This includes ensuring applicable Surveillances are not failed and their most recent performance is in accordance with SR 3.0.2. Post maintenance testing may not be possible in the current MODE or other specified conditions in the Applicability due to the necessary plant parameters not having been established. In these situations, the equipment may be considered OPERABLE provided testing has been satisfactorily completed to the extent possible and the equipment is not otherwise believed to be incapable of performing its function. This will allow operation to proceed to a MODE or other specified condition where other necessary post maintenance tests can be completed.

SR 3.0.2

SR 3.0.2 establishes the requirements for meeting the specified Frequency for Surveillances and any Required Action with a Completion Time that requires the periodic performance of the Required Action on a "once per . . ." interval.

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.2 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

SR 3.0.2 permits a 25% extension of the interval specified in the Frequency. This extension facilitates Surveillance scheduling and considers plant operating conditions that may not be suitable for conducting the Surveillance (e.g., transient conditions or other ongoing Surveillance or maintenance activities).

The 25% extension does not significantly degrade the reliability that results from performing the Surveillance at its specified Frequency. This is based on the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the SRs. The exceptions to SR 3.0.2 are those Surveillances for which the 25% extension of the interval specified in the Frequency does not apply. These exceptions are stated in the individual Specifications. The requirements of regulations take precedence over the TS. Therefore, when a test interval is specified in the regulations, the test interval cannot be exceeded by TS, and the SR includes a Note in the Frequency stating, "SR 3.0.2 is not applicable." ~~An example of an exception when the test interval is not specified in the regulations is the Note in the Containment Leakage Rate Testing Program, "SR 3.0.2 is not applicable." This exception is provided because the program already includes extension of test intervals.~~

these programs

Examples of where SR 3.0.2 does not apply are in the Containment Leakage Rate Testing Program required by 10 CFR 50, Appendix J, and the inservice testing of pumps and valves in accordance with applicable American Society of Mechanical Engineers Operation and Maintenance Code, as required by 10 CFR 50.55a.

As stated in SR 3.0.2, the 25% extension also does not apply to the initial portion of a periodic Completion Time that requires performance on a "once per ..." basis. The 25% extension applies to each performance after the initial performance. The initial performance of the Required Action, whether it is a particular Surveillance or some other remedial action, is considered a single action with a single Completion Time. One reason for not allowing the 25% extension to this Completion Time is that such an action usually verifies that no loss of function has occurred by checking the status of redundant or diverse components or accomplishes the function of the inoperable equipment in an alternative manner.

The provisions of SR 3.0.2 are not intended to be used repeatedly merely as an operational convenience to extend Surveillance intervals (other than those consistent with Refueling intervals) or periodic Completion Time intervals beyond those specified.

SR 3.0.3

When a Section 5.5, "Programs and Manuals," specification states that the provisions of SR 3.0.3 are applicable, it permits the flexibility to defer declaring the testing requirement not met in accordance with SR 3.0.3 when the testing has not been completed within the testing interval (including the allowance of SR 3.0.2 if invoked by the Section 5.5 specification).

SR 3.0.3 establishes the flexibility to defer declaring affected equipment inoperable or an affected variable outside the specified limits when a Surveillance has not been completed within the specified Frequency. A delay period of up to 24 hours or up to the limit of the specified Frequency, whichever is greater, applies from the point in time that it is discovered that the Surveillance has not been performed in accordance with SR 3.0.2, and not at the time that the specified Frequency was not met.

↑ This delay period provides adequate time to complete Surveillances that have been missed. This delay period permits the completion of a Surveillance before complying with Required Actions or other remedial measures that might preclude completion of the Surveillance.

The basis for this delay period includes consideration of plant conditions, adequate planning, availability of personnel, the time required to perform the Surveillance, the safety significance of the delay in completing the required Surveillance, and the recognition that the most probable result of any particular Surveillance being performed is the verification of conformance with the requirements.

When a Surveillance with a Frequency based not on time intervals, but upon specified plant conditions, operating situations, or requirements of regulations (e.g., prior to entering MODE 1 after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, SR 3.0.3 allows for the full delay period of up to the specified Frequency to perform the Surveillance. However, since there is not a time interval specified, the missed Surveillance should be performed at the first reasonable opportunity.

B.1 and B.2

If the Required Action of A.1 cannot be met within the required Completion Time or if both pressurizer safety valves are inoperable, the plant must be brought to a MODE in which the requirement does not apply. To achieve this status, the plant must be brought to at least MODE 3 within 6 hours and to MODE 4 with either RCS cold leg temperature less than or equal to the LTOP enable temperature specified in the PTLR within 12 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems. With any RCS cold leg temperature at or below the LTOP enable temperature specified in the PTLR, overpressure protection is provided by the LTOP System. The change from MODE 1, 2, or 3 to MODE 4 reduces the RCS energy (core power and pressure), lowers the potential for large pressurizer insurges, and thereby removes the need for overpressure protection by both pressurizer safety valves.

SURVEILLANCE
REQUIREMENTS

SR 3.4.10.1

SRs are specified in the ~~Inservice Testing Program~~. Pressurizer safety valves are to be tested in accordance with the requirements of the ASME Code (Ref. 7), which provides the activities and Frequencies necessary to satisfy the SRs. No additional requirements are specified.

INSERVICE
TESTING
PROGRAM

The pressurizer safety valve setpoint is + 2.3%, - 3% for OPERABILITY; however, the valves are reset to $\pm 1\%$ during the surveillance to allow for drift.

This SR is modified by a Note that allows entry into MODES 3 and 4 without having performed the SR for the purpose of setting the pressurizer safety valves under ambient (hot) conditions. This permits testing and examination of the safety valves at high pressure and temperature near their normal operating range, but only after the valves have had a preliminary cold setting. The cold setting gives assurance that the valves are OPERABLE near their design condition until completion of the surveillance.

The SI hot leg injection lines are each configured with two check valves and a motor operated valve in series. Each of these components independently is considered a qualified pressure boundary. The two check valves function as a single pressure isolation barrier and the motor operated valve serves as the second pressure isolation barrier to prevent an intersystem LOCA. Both barriers need to be tested. Testing of the check valves (877A, 877B, 878F, and 878H) and the motor operated valves (878A and 878C) identified as PIVs in the SI hot leg injection lines is to be performed at least once every 40 months. This surveillance interval is allowed since the two SI hot leg injection lines are maintained closed to address pressurized thermal shock (PTS) concerns (Ref. 7 and Ref. 11).

INSERVICE
TESTING
PROGRAM



Testing of the RCS PIVs in the SI cold leg injection lines and RHR system is to be performed every 24 months, a typical refueling cycle. The 24 month Frequency is consistent with 10 CFR 50.55a(f) (Ref. 10) as contained in the ~~Inservice Testing Program~~, is within the frequency allowed by the American Society of Mechanical Engineers (ASME) Code, (Ref. 9), and is based on the need to perform such surveillances under the conditions that apply during an outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power.

In addition to the periodic testing requirements, testing must be performed once after the valve has been opened by flow, exercised, or had maintenance performed on it to ensure tight reseating. This maintenance does not include minor activities such as packing adjustments which do not affect the leak tightness of the valve. PIVs disturbed in the performance of this Surveillance should also be tested unless documentation shows that an infinite testing loop cannot practically be avoided. Testing must be performed within 24 hours after the valve has been resealed. A limit of 24 hours is a reasonable and practical time limit for performing this test after opening or reseating a valve.

The leakage limit is to be met at the RCS pressure associated with MODES 1 and 2. This permits leakage testing at high differential pressures with stable conditions not possible in the MODES with lower pressures.

Entry into MODES 3 and 4 is allowed to establish the necessary differential pressures and stable conditions to allow for performance of this Surveillance.

SR 3.4.14.2

See SR 3.4.14.1

would only affect a single train. This Frequency has been shown to be acceptable through operating experience.

The Surveillance is modified by a Note which exempts system vent flow paths opened under administrative control. The administrative control should be proceduralized and include stationing a dedicated individual at the system vent flow path who is in continuous communication with the operators in the control room. This individual will have a method to rapidly close the system vent flow path if directed.

SR 3.5.2.3

Verification every 31 days that AC or DC power is removed, as appropriate, for each valve specified in SR 3.5.2.1 ensures that an active failure could not result in an undetected misposition of a valve which affects both trains of ECCS. If this were to occur, no ECCS injection or recirculation would be available. Since power is removed under administrative control and valve position is verified every 12 hours, the 31 day Frequency will provide adequate assurance that power is removed.

SR 3.5.2.4

Periodic surveillance testing of ECCS pumps to detect gross degradation caused by impeller structural damage or other hydraulic component problems is required by the ASME Code. This type of testing may be accomplished by measuring the pump developed head at a single point of the pump characteristic curve. This verifies both that the measured performance is within an acceptable tolerance of the original pump baseline performance and that the performance at the test flow is greater than or equal to the performance assumed in the plant safety analysis. SRs are specified in the ~~Inservice Testing Program~~, which encompasses the ASME Code. The ASME Code provides the activities and Frequencies necessary to satisfy the requirements.

INSERVICE
TESTING
PROGRAM

SR 3.5.2.5

These Surveillances demonstrate that each automatic ECCS valve actuates to the required position on an actual or simulated SI signal and that each ECCS pump starts on receipt of an actual or simulated SI signal. This surveillance is not required for valves that are locked, sealed, or otherwise secured in the required position under administrative controls. The 24 month Frequency is based on the need to perform these Surveillances under the conditions that apply during a plant outage and the potential for unplanned plant transients if the Surveillances were performed with the reactor at power. The 24 month Frequency is also acceptable based on consideration of the design reliability (and confirming operating experience) of the equipment. The actuation logic is tested as part of ESF Actuation System testing, and equipment performance is monitored as part of the ~~Inservice Testing Program~~.

INSERVICE
TESTING
PROGRAM

probability of their misalignment is low and Frequency of "prior to entering MODE 4 from MODE 5 if not performed within the previous 92 days" is appropriate. The SR specifies that isolation boundaries that are open under administrative controls are not required to meet the SR during the time they are open.

The SR is modified by two notes. The first Note applies to containment isolation boundaries located in high radiation areas and allows these boundaries to be verified closed by use of administrative means. Allowing verification by administrative means (e.g., procedure control) is considered acceptable, since access to these areas is typically restricted during MODES 1, 2, 3, and 4 for ALARA reasons. Therefore, the probability of misalignment of these isolation boundaries, once they have been verified to be in the proper position, is small. The Second Note states that this SR is not applicable to containment isolation boundaries which receive an automatic signal since the signal provides assurance the valve will be closed following an accident.

SR 3.6.3.4

Verifying that the isolation time of each automatic containment isolation valve is within limits is required to demonstrate OPERABILITY. The isolation time test ensures the valve will isolate in a time period less than or equal to that assumed in the safety analyses. The isolation time and Frequency of this SR are in accordance with the ~~Inservice Testing Program~~.

SR 3.6.3.5

INSERVICE TESTING
PROGRAM



For containment mini-purge valves with resilient seals, additional leakage rate testing beyond the test requirements of 10 CFR 50, Appendix J, Option B, is required to ensure OPERABILITY. Operating experience has demonstrated that this type of seal has the potential to degrade in a shorter time period than do other seal types. Based on this observation and the importance of maintaining this penetration leak tight (due to the direct path between containment and the outside environment), a leakage acceptance criteria of $\leq 0.05 L_a$ when tested at $\geq P_a$ is specified for each mini-purge isolation valve with resilient seals in the Containment Leakage Rate Testing Program. The Frequency of testing is also specified in the Containment Leakage Rate Program.

INSERVICE
TESTING
PROGRAM

OPERABILITY, trends performance, and detects incipient failures by abnormal performance. The Frequency of the SR is in accordance with the ~~Inservice Testing Program~~.

SR 3.6.6.7

To provide effective iodine removal, the containment spray must be an alkaline solution. Since the RWST contents are normally acidic, the spray additive tank must provide a sufficient volume of spray additive to adjust pH for all water that is injected. This SR is performed to verify the availability of sufficient NaOH solution in the spray additive tank. The 184 day Frequency was developed based on the low probability of an undetected change in tank volume occurring during the SR interval since the tank is normally isolated. Tank level is also indicated and alarmed in the control room, so that there is high confidence that a substantial change in level would be detected.

SR 3.6.6.8

This SR provides verification of the NaOH concentration in the spray additive tank and is sufficient to ensure that the spray solution being injected into containment is at the correct pH level. The 184 day Frequency is sufficient to ensure that the concentration level of NaOH in the spray additive tank remains within the established limits. This is based on the low likelihood of an uncontrolled change in concentration since the tank is normally isolated and the probability that any substantial variance in tank volume will be detected.

SR 3.6.6.9

This SR verifies that the required CRFC unit testing is performed in accordance with the VFTP. The VFTP includes testing HEPA filter performance. The minimum required flow rate through each of the four CRFC units is 33,000 cubic feet per minute at accident conditions (or 38,500 cubic feet per minute at normal operating conditions). Specific test frequencies and additional information are discussed in detail in the VFTP. However, the maximum surveillance interval for refueling outage tests is based on 24 month refueling cycles and not 18 month cycles as defined by Regulatory Guide 1.52 (Ref. 13).

SR 3.6.6.10

These SRs require verification that each automatic CS valve in the flowpath (860A and 860D) actuates to its correct position and that each CS pump starts upon receipt of an actual or simulated actuation of a containment High pressure signal. This surveillance is not required for valves that are locked, sealed, or otherwise secured in the required position under administrative controls. The 24 month Frequency is based on the need to perform these Surveillances under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillances were performed with the reactor at power. Operating

The MSSVs are assumed to have two active and one passive failure modes. The active failure modes are spurious opening (as an initiating event only), and failure to reclose once opened. The passive failure mode is failure to open upon demand which is not considered in the accident analyses.

The MSSVs satisfy Criterion 3 of the NRC Policy Statement.

LCO

INSERVICE
TESTING
PROGRAM

The accident analysis requires four MSSVs per steam generator to provide overpressure protection for design basis transients occurring at 1817 MWt. The OPERABILITY of the MSSVs is defined as the ability to open within the setpoint tolerances, relieve SG overpressure, and reseal when pressure has been reduced. The OPERABILITY of the MSSVs is determined by periodic surveillance testing in accordance with the ~~Inservice Testing Program~~.

The lift settings, according to SR 3.7.1.1 in the accompanying LCO, correspond to ambient conditions of the valve at nominal operating temperature and pressure.

This LCO provides assurance that the MSSVs will perform their designed safety functions to mitigate the consequences of accidents that could result in a challenge to the RCPB or secondary system.

APPLICABILITY

In MODES 1, 2, and 3, four MSSVs per SG are required to be OPERABLE to ensure that the RCS remains within its pressure safety limit and that the secondary system, from the SGs to the main steam isolation valves, is limited to $\leq 110\%$ of design pressure for all DBAs.

In MODES 4 and 5, there are no credible transients requiring the MSSVs. The SGs are not normally used for heat removal in MODES 5 and 6, and thus cannot be overpressurized; there is no requirement for the MSSVs to be OPERABLE in these MODES.

SURVEILLANCE
REQUIREMENTSSR 3.7.1.1**INSERVICE
TESTING
PROGRAM**

This SR verifies the OPERABILITY of the MSSVs by the verification of each MSSV lift setpoint in accordance with the ~~Inservice Testing Program~~. The ASME Code (Ref. 3), requires that safety and relief valve tests be performed in accordance with Appendix I of ASME OM Code-1998 (Ref. 4). According to Reference 4, the following tests are required:

- a. Visual examination;
- b. Seat tightness determination;
- c. Setpoint pressure determination (lift setting);
- d. Compliance with owner's seat tightness criteria; and
- e. Verification of the balancing device integrity on balanced valves.

The ASME Standard requires that all valves be tested every 5 years, and a minimum of 20% of the valves be tested every 24 months. The ASME Code specifies the activities and frequencies necessary to satisfy the requirements. This SR allows a +1% and -3% setpoint tolerance for OPERABILITY; however, the valves are reset to $\pm 1\%$ during the Surveillance to allow for drift.

This SR is modified by a Note that allows entry into and operation in MODE 3 prior to performing the SR. The MSSVs may be either bench tested or tested in situ at hot conditions using an assist device to simulate lift pressure. If the MSSVs are not tested at hot conditions, the lift setting pressure shall be corrected to ambient conditions of the valve at operating temperature and pressure.

REFERENCES

1. UFSAR, Section 10.3.2.4.
2. UFSAR, Section 15.2.
3. ASME Code for Operation and Maintenance of Nuclear Power Plants.
4. Appendix I of ASME OM Code-1998.

D.1 and D.2

If the MSIVs and/or non-return check valve cannot be restored to OPERABLE status or the associated MSIV is not closed within the associated Completion Time, the plant must be placed in a MODE in which the LCO does not apply. To achieve this status, the plant must be placed at least in MODE 3 within 6 hours, and in MODE 4 within 12 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from MODE 2 conditions in an orderly manner without challenging plant systems.

E.1

If one or more valves in the flow path from each SG are inoperable, the plant is in a condition outside of the accident analyses; therefore, LCO 3.0.3 must be entered immediately. This Condition must be entered when any combination of MSIVs and non-return check valves are inoperable such that at least one valve is inoperable in each of the two main steam flow paths.

SURVEILLANCE
REQUIREMENTS

SR 3.7.2.1

This SR verifies that MSIV closure time is ≤ 5 seconds under no flow and no load conditions. The MSIVs are swing-disk check valves that are held open by their air operators against spring pressure. Once the MSIVs begin to close during hot conditions, the steam flow will assist the valve closure such that testing under no flow and no load conditions is conservative. The 5 second closure time is consistent with the expected response time for instrumentation associated with the MSIV and the accident analysis assumptions.

As the MSIVs are not tested at power, they are exempt from the ASME Code (Ref. 5), requirements during operation in MODE 1, 2, or 3. The Frequency is in accordance with the ~~Inservice Testing Program.~~

INSERVICE
TESTING
PROGRAM

SR 3.7.2.2

This SR verifies that each main steam non-return check valve can close. As the non-return check valves are not tested at power, they are exempt from the ASME Code (Ref. 5), requirements during operation in MODE 1, 2, or 3. The Frequency is in accordance with the ~~Inservice Testing Program.~~

INSERVICE TESTING
PROGRAM

D.1

With two inoperable valves in the same flow path, there may be no redundant system to operate automatically and perform the required safety function. Although the containment can be isolated with the failure of two valves in parallel in the same flow path, the double failure can be an indication of a common mode failure in the valves of this flow path, and as such, is treated the same as a loss of the isolation capability of this flow path. Under these conditions, affected valves in each flow path must be restored to OPERABLE status, or the affected flow path isolated within 8 hours. This action returns the system to the condition where at least one valve in each flow path is performing the required safety function. The 8 hour Completion Time is reasonable, based on operating experience, to complete the actions required to close the MFIV or MFRV, or otherwise isolate the affected flow path.

E.1 and E.2

If a Required Action and associated completion time is not met, the plant must be placed in a MODE in which the LCO does not apply. To achieve this status, the plant must be placed in at least MODE 3 within 6 hours, and in MODE 4 within 12 hours. The allowed Completion Times are reasonable, based on operating experience, to reach the required plant conditions from full power conditions in an orderly manner and without challenging plant systems.

SURVEILLANCE
REQUIREMENTS

SR 3.7.3.1

This SR verifies that the closure time of each MFIV is ≤ 30 seconds from the full open position on an actual or simulated actuation signal. The valve closure times are assumed in the accident and containment analyses. This Surveillance is normally performed upon returning the plant to operation following a refueling outage. These valves should not be tested at power since even a partial stroke exercise increases the risk of a valve closure with the plant generating power. As these valves are not tested at power, they are exempt from the ASME Code (Ref. 4) requirements during operation in MODES 1, 2, and 3.

The Frequency for this SR is in accordance with the ~~Inservice Testing Program~~.

INSERVICE TESTING
PROGRAM

SR 3.7.3.2

This SR verifies that the closure time of each MFRV and associated bypass valve is ≤ 10 seconds from the full open position on an actual or simulated actuation signal. The valve closure times are assumed in the

accident and containment analyses. This Surveillance is normally performed upon returning the plant to operation following a refueling outage. These valves should not be tested at power since even a partial stroke exercise increases the risk of a valve closure with the plant generating power. As these valves are not tested at power, they are exempt from the ASME Code (Ref. 4), requirements during operation in MODES 1, 2, and 3.

INSERVICE
TESTING
PROGRAM

The Frequency for this SR is in accordance with the ~~Inservice Testing Program~~

REFERENCES

1. UFSAR, Section 10.4.5.3.
 2. UFSAR, Section 15.1.5.
 3. UFSAR, Section 15.1.6.
 4. ASME Code for Operation and Maintenance of Nuclear Power Plants.
-

plant should not be perturbed by any action, including a power change, that might result in a trip. The seriousness of this condition requires that action be started immediately to restore one MDAFW, TDAFW, or SAFW train to OPERABLE status. For the purposes of this Required Action, only one TDAFW train flow path and the pump must be restored to exit this Condition.

Required Action H.1 is modified by a Note indicating that all required MODE changes or power reductions are suspended until one MDAFW, TDAFW, or SAFW train is restored to OPERABLE status. In this case, LCO 3.0.3 is not applicable because it could force the plant into a less safe condition.

SURVEILLANCE
REQUIREMENTS

SR 3.7.5.1

Verifying the correct alignment for manual, power operated, and automatic valves in the AFW and SAFW System water and steam supply flow paths provides assurance that the proper flow paths will exist for AFW operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position, since they are verified to be in the correct position prior to locking, sealing, or securing. This SR also does not apply to valves that cannot be inadvertently misaligned, such as check valves. This Surveillance does not require any testing or valve manipulation; rather, it involves verification, through a system walkdown, that those valves capable of being mispositioned are in the correct position.

The 31 day Frequency is based on engineering judgment, is consistent with the procedural controls governing valve operation, and ensures correct valve positions.

SR 3.7.5.2

INSERVICE
TESTING
PROGRAM

Periodically comparing the reference differential pressure and flow of each AFW pump in accordance with the inservice testing requirements of the ASME Code (Ref. 4) detects trends that might be indicative of an incipient failure. The Frequency of this surveillance is specified in the ~~Inservice Testing Program~~, which encompasses the ASME Code. The ASME Code provides the activities and Frequencies necessary to satisfy this requirement.

This SR is modified by a Note indicating that the SR is only required to be met prior to entering MODE 1 for the TDAFW pump since suitable test conditions have not been established. This deferral is required because there is insufficient steam pressure to perform the test.

SR 3.7.5.3

Periodically comparing the reference differential pressure and flow of each SAFW pump in accordance with the inservice testing requirements of the ASME Code (Ref. 4) detects trends that might be indicative of an incipient failure. Because it is undesirable to introduce SW into the SGs while they are operating, this testing is performed using the test condensate tank. The Frequency of this surveillance is specified in the ~~Inservice Testing Program~~, which encompasses the ASME Code. The ASME Code provides the activities and Frequencies necessary to satisfy this requirement.

INSERVICE
TESTING
PROGRAM

SR 3.7.5.4

This SR verifies that each AFW and SAFW motor operated suction valve from the SW System (4013, 4027, 4028, 9629A, and 9629B), each AFW and SAFW discharge motor operated valve (4007, 4008, 9701A, 9701B, 9704A, 9704B, and 9746), and each SAFW cross-tie motor operated valve (9703A and 9703B) can be operated when required. The ~~Frequency of this Surveillance is specified in the Inservice Test Program~~ and is consistent with the ASME Code (Ref. 4). The TDAFW discharge motor operated valve (3996) is maintained open and not required to be closed for the DBA's and transients described within the Applicable Safety Analyses section. Therefore, testing of the TDAFW discharge motor operating valve is not required.

INSERVICE
TESTING
PROGRAM

SR 3.7.5.5

This SR verifies that AFW can be delivered to the appropriate SG in the event of any accident or transient that generates an actuation signal, by demonstrating that each automatic valve in the flow path actuates to its correct position on an actual or simulated actuation signal. This Surveillance is not required for valves that are locked, sealed, or otherwise secured in the required position under administrative controls. The 24 month Frequency is based on the need to perform this Surveillance under the conditions that apply during a plant outage and the potential for an unplanned transient if the Surveillance were performed with the reactor at power. The 24 month Frequency is acceptable based on operating experience and the design reliability of the equipment.

SR 3.7.5.6

This SR verifies that the AFW pumps will start in the event of any accident or transient that generates an actuation signal by demonstrating that each AFW pump starts automatically on an actual or simulated actuation signal. The 24 month Frequency is based on the potential need to perform this Surveillance under the conditions that apply during a plant outage.

LCO

In the event of a DBA, one CCW train, one heat exchanger, and the loop header is required to provide the minimum heat removal capability assumed in the safety analysis for the systems to which it supplies cooling water (see Figure B 3.7.7-1). To ensure this requirement is met, two trains of CCW, two heat exchangers, and the loop header must be OPERABLE. At least one CCW train will operate assuming the worst case single active failure occurs coincident with a loss of offsite power.

INSERVICE
TESTING
PROGRAM

A CCW train is considered OPERABLE when the pump is OPERABLE and capable of providing cooling water to the loop header. The automatic start logic associated with low CCW system pressure is not required for this LCO. In addition, if a CCW pump fails an Inservice Testing Program surveillance (e.g., pump developed head) the pump is only declared inoperable when the flowrate to required components is below that required to provide the heat removal capability assumed in the accident analyses.

The CCW loop header is considered OPERABLE when the associated piping, valves, surge tank, and the instrumentation and controls required to provide cooling water to the following safety related components are available and capable of performing their safety related function:

- a. Two RHR heat exchangers;
- b. Two RHR pump mechanical seal coolers and bearing water jackets;
- c. Three safety injection pump mechanical seal coolers; and
- d. Two containment spray pump mechanical seal coolers.

The CCW loop header temperature must also be $\leq 120^{\circ}\text{F}$ prior to the CCW cooling water reaching the first isolation valve supplying these components.

The CCW loop header begins at the common piping at the discharge of the CCW heat exchangers and continues up to the first isolation valve for each of the above components. The CCW loop header then continues from the last isolation valve on the discharge of each of the above components to the common piping at the suction of the CCW pumps.

The portion of CCW piping, valves, instrumentation and controls between the isolation valves to components a through d above is addressed by the following LCOs:

- a. LCO 3.4.6, "RCS Loops - MODE 4,"
- b. LCO 3.4.7, "RCS Loops - MODE 5, Loops Filled,"

SURVEILLANCE
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SR 3.7.7.1

Verifying the correct alignment for manual and power operated valves in the CCW flow path provides assurance that the proper flow paths exist for CCW operation. This SR does not apply to valves that are locked, sealed, or otherwise secured in position, since these valves are verified to be in the correct position prior to locking, sealing, or securing. This SR also does not apply to valves that cannot be inadvertently misaligned, such as check valves. This Surveillance does not require any testing or valve manipulation; rather, it involves verification, through a system walkdown, that those valves capable of being mispositioned are in the correct position.

The 31 day Frequency is based on engineering judgment, is consistent with the procedural controls governing valve operation, and ensures correct valve positions.

This SR is modified by a Note indicating that the isolation of the CCW flow to individual components may render those components inoperable but does not affect the OPERABILITY of the CCW loop header.

SR 3.7.7.2

INSERVICE
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This SR verifies that the two motor operated isolation valves to the RHR heat exchangers (738A and 738B) can be operated when required since the valves are normally maintained closed. The Frequency of this Surveillance is specified in the ~~Inservice Test Program~~ and is consistent with the ASME Code (Ref. 2).

REFERENCES

1. UFSAR, Section 9.2.2.
2. ASME Code for Operation and Maintenance of Nuclear Power Plants.

Attachment 3k
Revised Technical Specification Bases Changes (Information Only)

Three Mile Island Nuclear Station, Unit 1
Renewed Facility Operating License No. DPR-50

REVISED TECHNICAL SPECIFICATION BASES PAGES

3-2
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Bases

The limitation on power operation with one idle RC pump in each loop has been imposed since the ECCS cooling performance has not been calculated in accordance with the Final Acceptance Criteria requirements specifically for this mode of reactor operation. A time period of 24 hours is allowed for operation with one idle RC pump in each loop to effect repairs of the idle pump(s) and to return the reactor to an acceptable combination of operating RC pumps. The 24 hours for this mode of operation is acceptable since this mode is expected to have considerable margin for the peak cladding temperature limit and since the likelihood of a LOCA within the 24-hour period is considered very remote.

A reactor coolant pump or decay heat removal pump is required to be in operation before the boron concentration is reduced by dilution with makeup water. Either pump will provide mixing which will prevent sudden positive reactivity changes caused by dilute coolant reaching the reactor. One decay heat removal pump will circulate the equivalent of the reactor coolant system volume in one-half hour or less.

The decay heat removal system suction piping is designed for 300°F and 370 psig; thus, the system can remove decay heat when the reactor coolant system is below this temperature (References 1, 2, and 3).

Management of gas voids is important to DHR System OPERABILITY. |

Both steam generators must have tube integrity before heatup of the Reactor Coolant System to insure system integrity against leakage under normal and transient conditions. Only one steam generator is required for decay heat removal purposes. Refer to Section 3.1.6.3 for allowable primary-to-secondary leakage. Refer to Section 4.19 for Bases for Steam Generator tube integrity.

One pressurizer code safety valve is capable of preventing overpressurization when the reactor is not critical since its relieving capacity is greater than that required by the sum of the available heat sources which are pump energy, pressurizer heaters, and reactor decay heat. Both pressurizer code safety valves are required to be in service prior to criticality to conform to the system design relief capabilities. The code safety valves prevent overpressure for a rod withdrawal or feedwater line break accidents (Reference 4). The pressurizer code safety valve lift set point shall be set at 2500 psig \pm 1% allowance for error. Surveillance requirements are specified in the ~~Inservice Testing Program~~. Pressurizer code safety valve setpoint drift of up to 3% is acceptable in accordance with the assumptions of the TMI-1 safety analysis (Reference 5).

INSERVICE TESTING
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References

- (1) UFSAR, Tables 9.5-1 and 9.5-2
- (2) UFSAR, Sections 4.2.5.1 and 9.5 - "Decay Heat Removal"
- (3) UFSAR, Section 4.2.5.4 - "Secondary System"
- (4) UFSAR, Section 4.3.10.4 - "System Minimum Operational Components"
- (5) UFSAR, Section 4.3.7 - "Overpressure Protection"

3.3 EMERGENCY CORE COOLING, REACTOR BUILDING EMERGENCY COOLING AND REACTOR BUILDING SPRAY SYSTEMS (Contd.)

Bases (Cont'd.)

formation of precipitates that may migrate to the emergency sump and minimizes post-LOCA hydrogen generation. Trisodium phosphate dodecahydrate is used because of the high humidity that may be present in the Reactor Building during normal operation. This form is less likely to absorb large amounts of water from the atmosphere.

All TSP baskets are located outside of the secondary shield wall in the Reactor Building basement (E1. 281'-0"). Therefore, the baskets are protected from the effects of credible internal missiles inside the shield wall. The designated TSP basket locations ensure that the baskets are not impacted by the effect of potential LOCA jet impingement forces and pipe whip.

Maintaining MUT pressure and level within the limits of Fig. 3.3-1 ensures that MUT gas will not be drawn into the pumps for any design basis accident. Preventing gas entrainment of the pumps is not dependent upon operator actions after the event occurs. The plant operating limits (alarms and procedures) will include margins to account for instrument error.

The post-accident reactor building emergency cooling may be accomplished by three emergency cooling units, by two spray systems, or by a combination of one emergency cooling unit and one spray system. The specified requirements assure that the required post-accident components are available.

The iodine removal function of the reactor building spray system requires one spray pump and TSP in baskets located in the Reactor Building Basement.

The spray system utilities common suction lines with the decay heat removal system. If a single train of equipment is removed from either system, the other train must be assured to be operable in each system.

When the reactor is critical, maintenance is allowed per Specification 3.3.2 and 3.3.3 provided requirements in Specification 3.3.4 are met which assure operability of the duplicate components. Maintenance as described here includes preventative and corrective type activities. The specified maintenance times are a maximum. Operability of the specified components shall be based on the satisfactory completion of surveillance and inservice testing and inspection required by Technical Specification 4.2 and 4.5.

The allowable maintenance period of up to 72 hours may be utilized if the operability of equipment redundant to that removed from service is verified based on the results of surveillance and inservice testing and inspection required by Technical Specification 4.2 and 4.5.

In the event that the need for emergency core cooling should occur, operation of one makeup pump, one decay heat removal pump, and both core flood tanks will protect the core. In the event of a reactor coolant system rupture their operation will limit the peak clad temperature to less than 2,200°F and the metal-water reaction to that representing less than 1 percent of the clad.

Two nuclear service river water pumps and two nuclear service closed cycle cooling pumps are required for normal operation. The normal operating requirements are greater than the emergency requirements following a loss-of-coolant.

REFERENCES

- (1) UFSAR, Section 6.1- "Emergency Core Cooling System"
- (2) UFSAR, Section 14.2.2.3 - "Large Break LOCA"

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When a Section 6.8, "Procedures and Programs," specification states that the provisions of TS 4.02 are applicable, a 25% extension of the testing interval, whether stated in the specification or incorporated by reference, is permitted.

Bases (Contd.)

When a surveillance with a frequency based not on time intervals, but upon specified unit conditions, operating situations, or requirements of regulations (e.g., prior to entering power operation after each fuel loading, or in accordance with 10 CFR 50, Appendix J, as modified by approved exemptions, etc.) is discovered to not have been performed when specified, Surveillance Standard 4.0.2 allows for the full delay period of up to the specified frequency to perform the surveillance. However, since there is not a time interval specified, the missed surveillance should be performed at the first reasonable opportunity.

Surveillance Standard 4.0.2 provides a time limit for, and allowances for the performance of, surveillances that become applicable as a consequence of operating condition changes imposed by required LCO actions.

Failure to comply with specified surveillance frequencies is expected to be an infrequent occurrence. Use of the delay period established by Surveillance Standard 4.0.2 is a flexibility which is not intended to be used as an operational convenience to extend surveillance intervals. While up to 24 hours or the limit of the specified frequency is provided to perform the missed surveillance, it is expected that the missed surveillance will be performed at the first reasonable opportunity. The determination of the first reasonable opportunity should include consideration of the impact on plant risk (from delaying the surveillance as well as any plant configuration changes required or shutting the plant down to perform the surveillance) and impact on any analysis assumptions, in addition to unit conditions, planning, availability of personnel, and the time required to perform the surveillance. This risk impact should be managed through the program in place to implement 10 CFR 50.65 (a)(4) and its implementation guidance, NRC Regulatory Guide 1.182, 'Assessing and Managing Risk Before Maintenance Activities at Nuclear Power Plants'. This Regulatory Guide addresses consideration of temporary and aggregate risk impacts, determination of risk management action thresholds, and risk management action up to and including plant shutdown. The missed surveillance should be treated as an emergent condition as discussed in the Regulatory Guide. The risk evaluation may use quantitative, qualitative, or blended methods. The degree of depth and rigor of the evaluation should be commensurate with the importance of the component. Missed surveillances for important components should be analyzed quantitatively. If the results of the risk evaluation determine the risk increase is significant, this evaluation should be used to determine the safest course of action. All missed surveillances will be placed in the licensee's Corrective Action Program.

If a surveillance is not completed within the allowed delay period, then the equipment is considered inoperable or the variable is considered outside the specified limits and the completion times of the required actions for the applicable LCO conditions begin immediately upon expiration of the delay period. If a surveillance is failed within the delay period, then the equipment is inoperable, or the variable is outside the specified limits and the completion times of the required actions for the applicable LCO conditions begin immediately upon failure of the surveillance.

Completion of the surveillance within the delay period allowed by this specification, or within the completion time of the actions, restores compliance.

Bases

Specifications 4.2.1 and 2 ensure that inservice inspection of ASME Code Class 1, 2 and 3 components and inservice testing of ASME Code Class 1, 2 and 3 pumps and valves will be performed in accordance with a periodically updated version of the ASME Code and Addenda as required by 10 CFR 50.55a. Relief from any of the above requirements has been provided in writing by the NRC and is not a part of these technical specifications.

4.3 DELETED

The provisions of SR 4.0.2 are only applicable to those SRs that reference usage of the INSERVICE TESTING PROGRAM.

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(Pages 4-14 through 4-28 deleted)

Amendment No. ~~29, 54, 60, Order dtd. 4/20/81, 71, Corr. Ltr. dtd. 11/2/81,~~
Reissued 3/20/85, 118, 157, 172, 198, 266