

3.3 SFSC CRITICALITY CONTROL**3.3.1 Boron Concentration**

LCO 3.3.1 The concentration of boron in the water in the MPC shall meet the following limits for the applicable MPC model and the most limiting fuel assembly array/class to be stored in the MPC:

MPC-37 or MPC-32ML: Minimum soluble boron concentration as required by the table below[†].

<u>MPC</u>	Array/Class	All Undamaged Fuel Assemblies		One or more Damaged Fuel Assemblies or Fuel Debris	
		Maximum Initial Enrichment ≤ 4.0 wt% ^{235}U (ppmb)	Maximum Initial Enrichment 5.0 wt% ^{235}U (ppmb)	Maximum Initial Enrichment ≤ 4.0 wt% ^{235}U (ppmb)	Maximum Initial Enrichment 5.0 wt% ^{235}U (ppmb)
<u>MPC-37</u>	All 14x14 and 16x16 <u>A, B, C</u>	1000	1600	1300	1800
	All 15x15 and 17x17	1500	2000	1800	2300
<u>MPC-32ML</u>	<u>16x16D</u>	<u>1500</u>	<u>2000</u>	<u>1600</u>	<u>2100</u>

[†] For maximum initial enrichments between 4.0 wt% and 5.0 wt% ^{235}U , the minimum soluble boron concentration may be determined by linear interpolation between the minimum soluble boron concentrations at 4.0 wt% and 5.0 wt%.

-----NOTE-----

This LCO does not apply if burnup credit as described in Section 2.4 of Appendix B is utilized in selecting assemblies prior to loading.

14x14 classes must use soluble boron as described in this LCO.

APPLICABILITY: During PWR fuel LOADING OPERATIONS with fuel and water in the MPC

AND

During PWR fuel UNLOADING OPERATIONS with fuel and water in the MPC.

ACTIONS

-----NOTE-----

Separate Condition entry is allowed for each MPC.

Table 3-1
MPC Cavity Drying Limits

Fuel Burnup (MWD/MTU)	MPC Type	MPC Heat Load (kW)	Method of Moisture Removal (Notes 1 and 2)
All Assemblies ≤ 45,000	MPC-37	≤ 44.09 (Pattern A in Table 2.3-1A of Appendix B) ≤ 45.00 (Pattern B in Table 2.3-1A of Appendix B)	VDS (Notes 3 and 4) or FHD (Note 4)
	<u>MPC-32ML</u>	<u>≤ 44.16 (Pattern A in Table 2.3-5 of Appendix B)</u>	
	<u>MPC-31C</u>	<u>≤ 32.98 (Pattern A in Table 2.3-6 of Appendix B)</u> <u>≤ 43.4 (Note 5) (Pattern C in Table 2.3-6 of Appendix B)</u>	
	MPC-89	≤ 46.36 (Table 2.3-2A of Appendix B)	
One or more assemblies > 45,000	MPC-37	≤ 29.6 (Table 2.3-3 of Appendix B)	VDS (Notes 3 and 4) or FHD (Note 4)
	<u>MPC-32ML</u>	<u>≤ 28.70 (Pattern B in Table 2.3-5 of Appendix B)</u>	
	<u>MPC-31C</u>	<u>≤ 17.36 (Pattern B in Table 2.3-6 of Appendix B)</u> <u>≤ 43.4 (Note 5) (Pattern C in Table 2.3-6 of Appendix B)</u>	
	MPC-89	≤ 30.0 (Table 2.3-4 of Appendix B)	
One or more assemblies > 45,000	MPC-37	≤ 44.09 (Table 2.3-1A of Appendix B) ≤ 45.00 (Table 2.3-1B of Appendix B)	FHD (Note 4)
	<u>MPC-32ML</u>	<u>≤ 44.16 (Pattern A in Table 2.3-5 of Appendix B)</u>	

	<u>MPC-31C</u>	<u>≤ 43.4 (Pattern C in Table 2.3-6 of Appendix B)</u>	
	MPC-89	≤ 46.36 (Table 2.3-2A of Appendix B)	

Notes:

1. VDS means a vacuum drying system. The acceptance criterion when using a VDS is the MPC cavity pressure shall be ≤ 3 torr for ≥ 30 minutes while the MPC is isolated from the vacuum pump.
2. FHD means a forced helium dehydration system. The acceptance criterion when using an FHD system is the gas temperature exiting the demohstrizer shall be $\leq 21^{\circ}\text{F}$ for ≥ 30 minutes or the gas dew point exiting the MPC shall be $\leq 22.9^{\circ}\text{F}$ for ≥ 30 minutes.
3. Vacuum drying of the MPC must be performed with the annular gap between the MPC and the TRANSFER CASK filled with water.
4. Heat load limits are set for each cell; see Appendix B Section 2.3.
5. Vacuum drying of the MPC must be performed using cycles of the drying system, according to the guidance contained in ISG-11 Revision 3. The time limit for these cycles shall be determined based on site specific conditions.

Table 3-2
MPC Helium Backfill Limits¹

MPC Model	Decay Heat Limits Applied (per Appendix B Section 2.3)	Pressure range (psig)
MPC-37	Table 2.3-1C	≥ 42.0 and ≤ 50.0
MPC-37	Table 2.3-1B	≥ 42.0 and ≤ 47.8
MPC-37	Table 2.3-1A, Pattern A	≥ 42.0 and ≤ 45.5
MPC-37	Table 2.3-1A, Pattern B	≥ 41.0 and ≤ 46.0
MPC-37	Table 2.3-3	≥ 42.0 and ≤ 50.0
MPC-89	Table 2.3-2B	≥ 42.0 and ≤ 50.0
MPC-89	Table 2.3-2A	≥ 42.5 and ≤ 47.5
MPC-89	Table 2.3-4	≥ 42.0 and ≤ 50.0
<u>MPC-32ML</u>	<u>Table 2.3-5, All Patterns</u>	<u>≥ 41.5 and ≤ 45.5</u>
<u>MPC-31C</u>	<u>Table 2.3-6, All Patterns</u>	<u>≥ 41.5 and ≤ 45.5</u>

1 Helium used for backfill of MPC shall have a purity of ≥ 99.995%. Pressure range is at a reference temperature of 70°F