

Precision Polymer Engineering Ltd				
Material Data Sheet	Code	V75T		Issue 2, Revision 1
	Designation	FKM / FPM		August 2001

MATERIAL TYPE: Peroxide cured, Fluoroelastomer Rubber, 70-80 IRHD.
 Tetrapolymer of vinylidene fluoride, perfluoromethyl vinyl ether, tetrafluoroethylene plus cure site monomer (CSM). Formulated using Viton® GLT. Viton® is a registered trademark of Dupont®.
 ASTM designation = FKM. ISO designation = FPM.

APPLICATION: Recommended for use in static or dynamic applications where low temperature performance is required. Chemical resistance is similar to that of standard fluoroelastomer. Low temperature performance superior to other grades of fluoroelastomer.

TEMPERATURE RANGE: **Maximum operating temperature +200°C (392°F).**
Minimum operating temperature -40°C (-40°F).

SHELF LIFE CLASSIFICATIONS: Initial storage = 10 years, extended storage = 5 years.

TYPICAL PHYSICAL PROPERTIES:			
Property	Unit	Test method	Value
Hardness (points)	°IRHD	ASTM D1415 (=ISO 48)	75
Tensile strength	Mpa	ASTM D412 (=ISO 37)	17.9
Elongation at break	%	ASTM D412 (=ISO 37)	150
Compression Set, Method B; 24 hours at 200°C (392°F)	%	ASTM D395 (=ISO 815)	20
Heat Resistance; 72 hours at 250°C (482°F)		ASTM 573 (=ISO 188)	
Hardness change (points)	°IRHD	ASTM D1415 (=ISO 48)	-4
Tensile strength change	%	ASTM D412 (=ISO 37)	-20
Elongation at break change	%	ASTM D412 (=ISO 37)	+15

COSHH HEALTH AND SAFETY DATA: No known hazard exists if used in accordance with the temperature range as quoted.

FIRE HAZARD: Ignition temperature >315°C (599°F). Thermal decomposition will generate; hydrogen fluoride, fluorinated hydrocarbons, carbon monoxide and carbonyl fluoride. In the event of fire, fire fighters must wear self-contained breathing apparatus and a protective suit. Extinguish with water, foam, carbon dioxide or dry chemical. Neutralise any refuse from a fire involving fluoroelastomer with calcium hydroxide solution and wear Neoprene® gloves before handling.

DISPOSAL: Must conform to national, state and/or local regulations. Landfill is recommended. Burning is not recommended, unless conducted by an approved/licensed incineration agency.

SPECIAL NOTE: This information is to the best of our knowledge accurate to the date indicated. However, PPE make no warranty, expressed or implied, that parts manufactured from this material will perform satisfactorily in the customer's application. It is the customer's responsibility to evaluate parts prior to use, especially in applications where their failure may result in injury and/or damage. It should also be noted that all elastomeric parts have a finite life, therefore a regular program of inspection and replacement is strongly recommended.

Precision Polymer Engineering Limited, Greenbank Road, Blackburn, Lancs, UK, BB1 3EA
 Telephone:+44 (0)1254 295400 • Fax:+44 (0)1254 680182 • www.prepol.com • E-mail sales@prepol.com