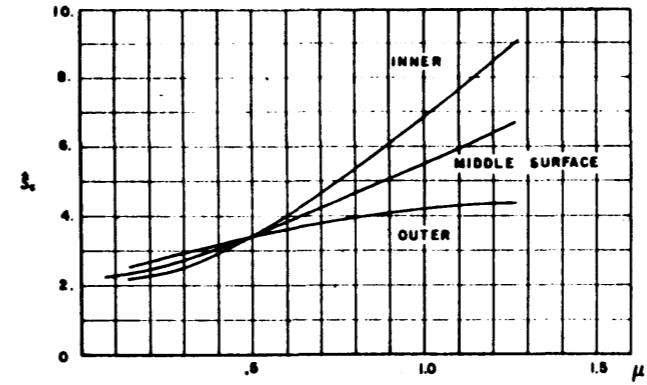
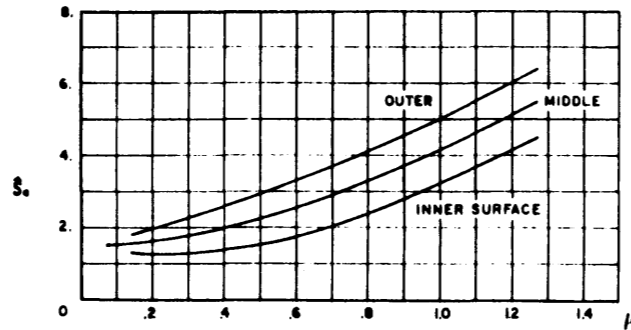


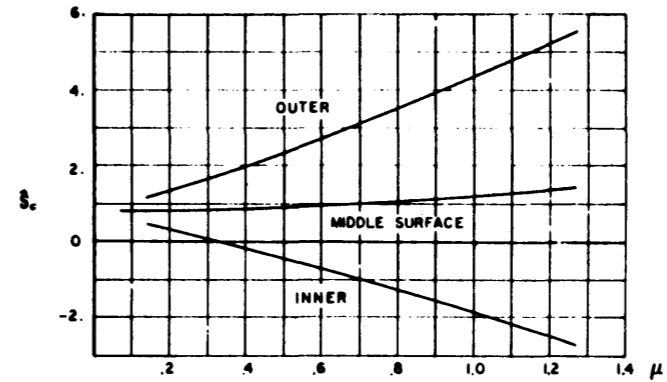
A— \hat{S}_c for $\phi = 0$ vs. $\beta\rho_0$ (capped cylinder), $\nu = 0.3$



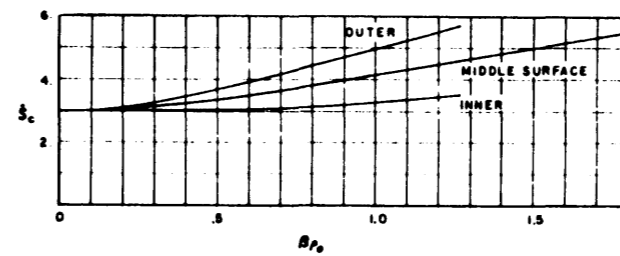
B— \hat{S}_c for $\phi = \pi/8$ vs. $\beta\rho_0$ (capped cylinder), $\nu = 0.3$



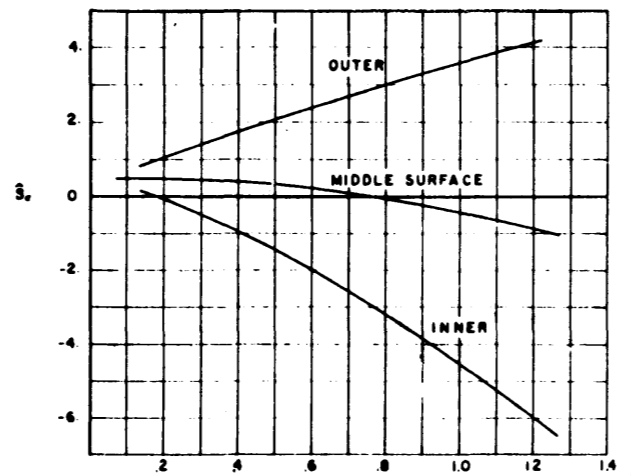
C— \hat{S}_c for $\phi = \pi/4$ vs. $\beta\rho_0$ (capped cylinder), $\nu = 0.3$



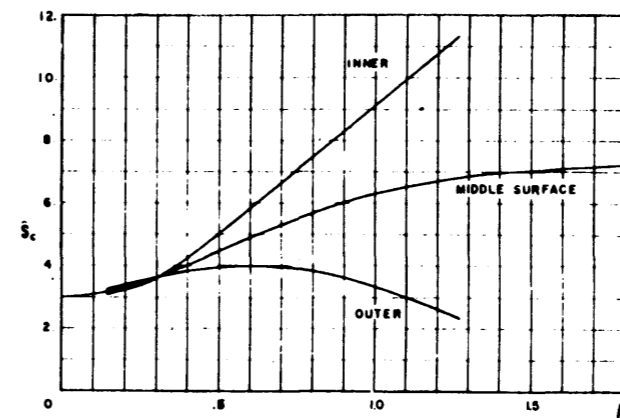
D— \hat{S}_c for $\phi = 3\pi/8$ vs. $\beta\rho_0$ (capped cylinder), $\nu = 0.3$



E— \hat{S}_c at $\phi = \pi/2$ for Case II (extension case) vs. $\beta\rho_0$, $\nu = 0.3$



F— \hat{S}_c for $\phi = \pi/2$ vs. $\beta\rho_0$ (capped cylinder), $\nu = 0.3$



G— \hat{S}_c at $\phi = 0$ for Case III (internal pressure), $\nu = 0.3$

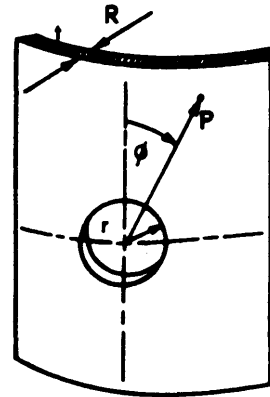
NOTE
REFERENCE: "STATE OF STRESS IN A CIRCULAR CYLINDRICAL SHELL WITH A CIRCULAR HOLE," WELDING RESEARCH COUNCIL BULLETIN 102, 1968.

Table 3—Stress Concentration Factor Variations for Different β_{90} at Various Angles—Capped Cylinder

β_{90}	$\phi = 0.38$		
	$(\hat{S}_c)_{upper}$	S_c	$(\hat{S}_c)_{lower}$
$\phi = 0$			
0.14142	2.75054	2.64709	2.54365
0.21213	2.94174	2.81900	2.69625
0.28284	3.13290	3.03670	2.94050
0.35355	3.30842	3.28570	3.26297
0.42426	3.45933	3.55467	3.65001
0.49497	3.58032	3.83486	4.08940
0.56568	3.66796	4.11911	4.57027
0.63639	3.72044	4.40201	5.08357
0.70710	3.73656	4.67874	5.62091
0.84852	3.66013	5.20121	6.74228
0.98994	3.44158	5.66463	7.88769
1.13137	3.09080	6.05690	9.02300
1.27279	2.61996	6.37120	10.12243
$\phi = \pi/8$			
0.14142	2.46986	2.33179	2.19372
0.21213	2.66925	2.47978	2.29030
0.28284	2.87285	2.67011	2.48758
0.35355	3.06813	2.89212	2.71611
0.42426	3.25013	3.13783	3.02553
0.49497	3.41623	3.40126	3.39629
0.56568	3.56589	3.67806	3.79024
0.63639	3.69959	3.96509	4.23059
0.70710	3.81810	4.25958	4.70107
0.84852	4.01561	4.86482	5.71403
0.98994	4.16952	5.48212	6.79472
1.13137	4.29120	6.10374	7.91627
1.27279	4.39120	6.72431	9.05741
$\phi = \pi/4$			
0.14142	1.79394	1.56884	1.34374
0.21213	2.01190	1.65385	1.29580
0.28284	2.23906	1.76710	1.29514
0.35355	2.46609	1.90438	1.33966
0.42426	2.70142	2.06304	1.42466
0.49497	2.93776	2.24160	1.54544
0.56568	3.18071	2.43944	1.69816
0.63639	3.43312	2.65648	1.87983
0.70710	3.69754	2.89277	2.08900
0.84852	4.27107	3.42439	2.57771
0.98994	4.91382	4.03512	3.15642
1.13137	5.63074	4.72359	3.81643
1.27279	6.42080	5.48575	4.55090
$\phi = 3\pi/8$			
0.14142	1.12040	0.80340	0.48640
0.21213	1.35527	0.81807	0.28087
0.28284	1.59750	0.83819	0.07888
0.35355	1.84227	0.86252	-0.11723
0.42426	2.08946	0.88996	-0.30954
0.49497	2.34032	0.91983	-0.50065
0.56568	2.59629	0.95182	-0.69263
0.63639	2.85862	0.98593	-0.88675
0.70710	3.12823	1.02243	-1.08337
0.84852	3.60078	1.10414	-1.48249
0.98994	4.28578	1.20142	-1.88293
1.13137	4.91210	1.31969	-2.27291
1.27279	5.56731	1.46418	-2.63894
$\phi = \pi/2$			
0.21213	1.06342	0.46892	-0.14557
0.28284	1.32929	0.44570	-0.43787
0.35355	1.57420	0.41483	-0.74454
0.42426	1.81691	0.37473	-1.05744
0.49497	2.05720	0.32403	-1.40912
0.56568	2.29480	0.26158	-1.77164
0.63639	2.52926	0.18654	-2.15617
0.70710	2.75997	0.09861	-2.56273
0.84852	3.20628	-0.11635	-3.43897
0.98994	3.62829	-0.38079	-4.38988
1.13137	4.02201	-0.68968	-5.40137
1.27279	4.38777	-1.03624	-6.45827

Table 3-Continued

β_{90}	\hat{S}_c (Middle Surface only)					
	$\phi = 0$	$\pi/10$	$\pi/5$	$3\pi/10$	$2\pi/5$	$\pi/2$
1.4142	6.6163	7.1556	7.2307	4.7289	0.6424	-1.4030
1.5009	6.7936	7.7349	8.3542	5.6384	0.6623	-1.8994
1.7677	6.9059	8.4207	9.5285	6.6467	0.7164	-2.4293



$$\mu = \frac{1}{2} \sqrt[4]{3(1-\nu^2)} \frac{r}{\sqrt{Rt}}$$

The membrane stress concentration factor S_c and the total stress concentration factor \hat{S}_c are, respectively, defined by

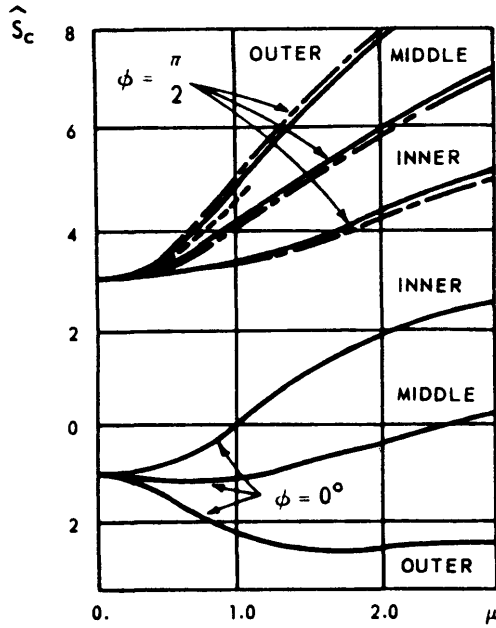
$$S_c = \frac{\text{largest of } (N_1, N_2)}{\text{largest of } (N_1^0, N_2^0)} = \hat{S}_c \quad (\text{middle surface})$$

$$\hat{S}_c = \frac{\text{largest of } (\sigma_1, \sigma_2)}{\text{largest of } (\sigma_1^0, \sigma_2^0)} \quad (\text{for fixed } r, \phi)$$

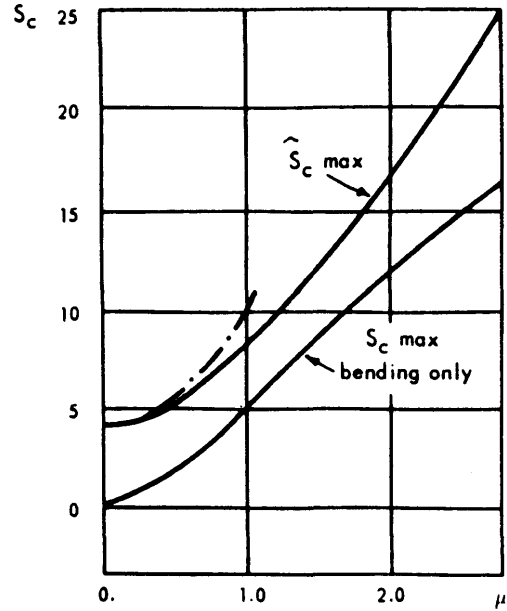
where N_1^0, N_2^0 are the nominal principal stress resultants and σ_1^0, σ_2^0 are the nominal flexural stresses for the shell under the same loading but without the hole. N_1 and N_2 denote the principal stress resultants, σ_1 and σ_2 the principal stresses respectively. The stress concentration factor is calculated as a function of ϕ .

NOTE
REFERENCE: "STATE OF STRESS IN A CIRCULAR CYLINDRICAL SHELL WITH A CIRCULAR HOLE," WELDING RESEARCH COUNCIL BULLETIN 102, 1958.

STRESS DISTRIBUTION AROUND OPENINGS IN CYLINDRICAL SHELLS

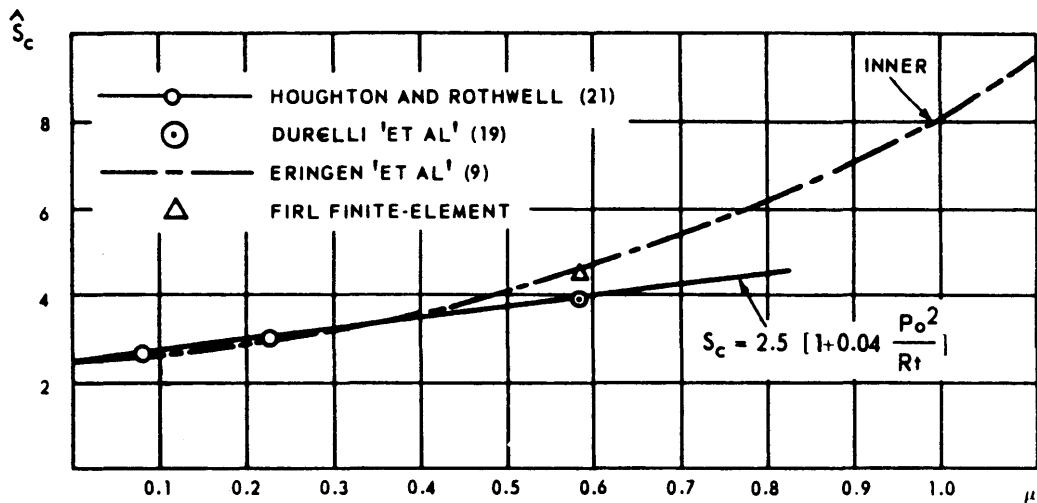


(A) EXTENSION CASE



(B) PURE TORSION CASE

- LIKERRKKEKER (11)
- ERINGEN, NAGHDI AND THIEL (9)
- LUR'E (1)
- · · · · SHEVLIAKOV AND ZIEGEL' (11)



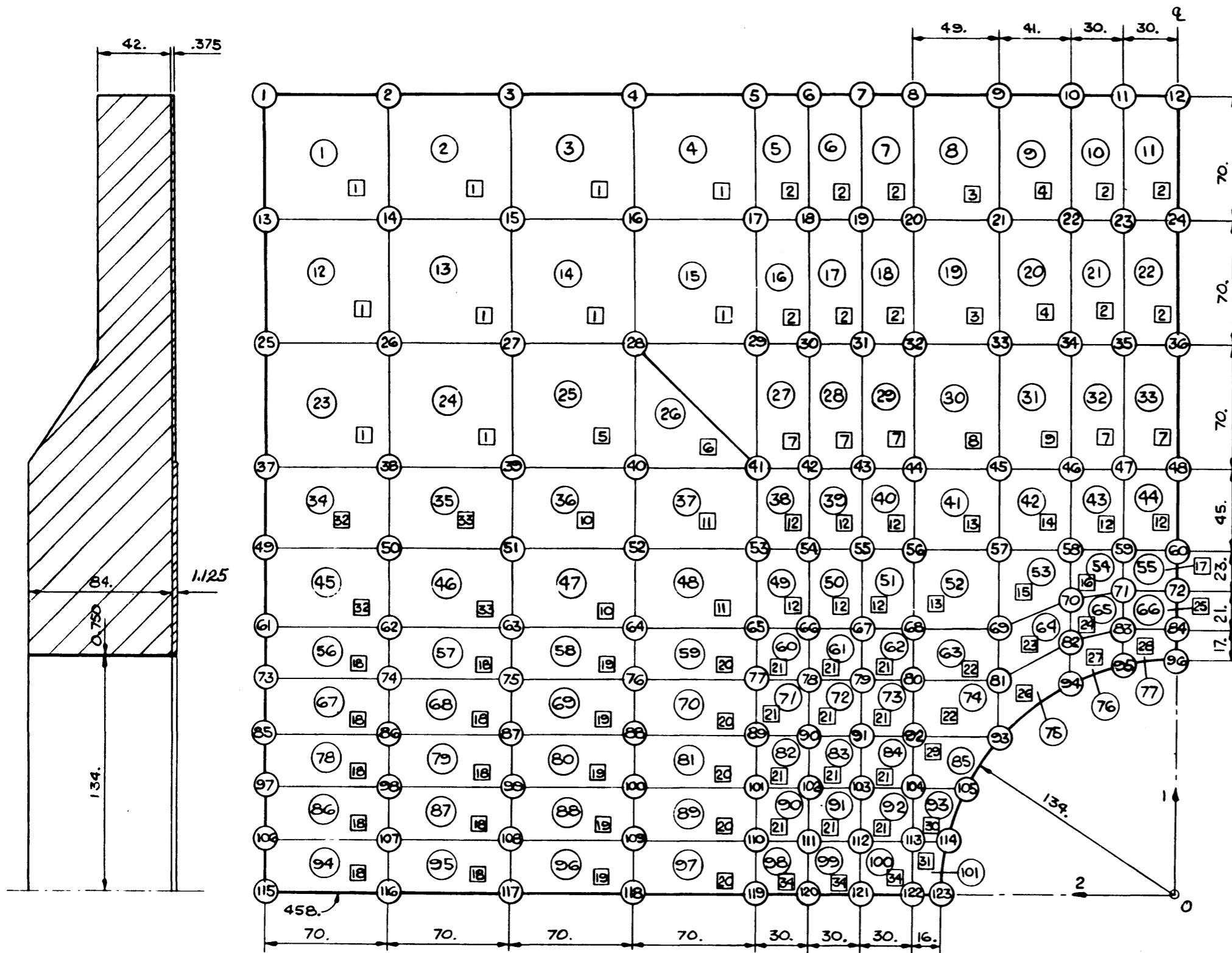
(C) CAPPED CYLINDER UNDER INTERNAL PRESSURE

GPU Nuclear Update - 1

TMI Unit-1 7/82

Stress Distribution around Openings in Cylindrical Shells

Fig. 5C-3



REFERENCES:

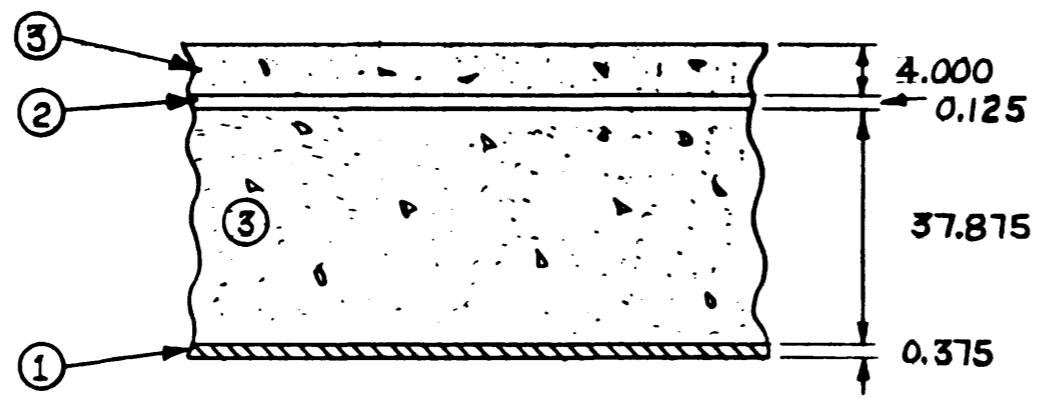
- ⑤ NODAL POINT NUMBER
- ⑬ PANEL NUMBER
- ⑰ PANEL TYPE NUMBER

NOTE:

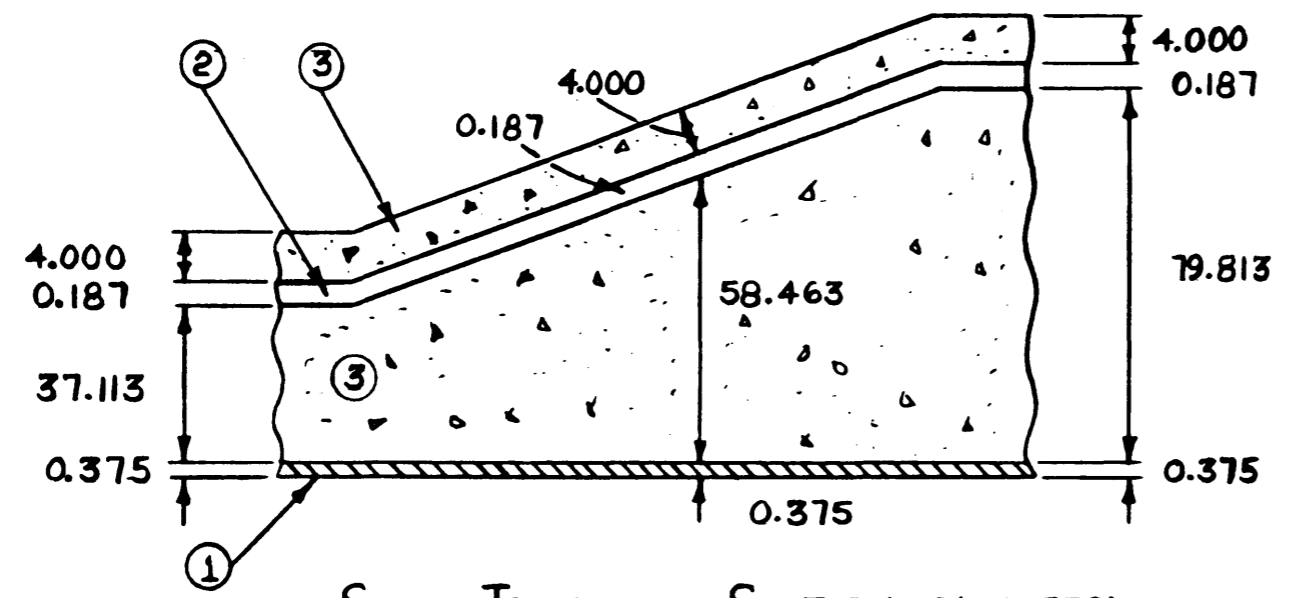
ALL DIMENSIONS ARE GIVEN IN INCHES

p. 5C.FIG-4

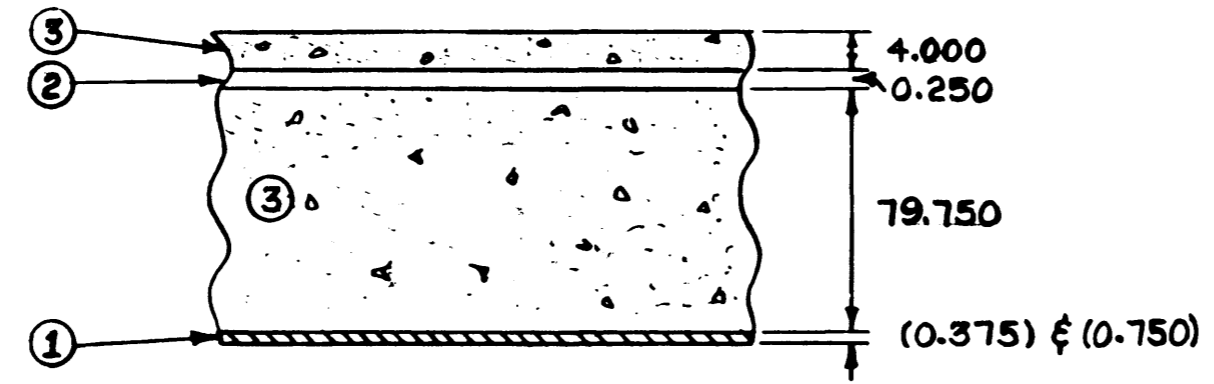
GP Nuclear TMI Unit-1	Update - 1
	7/82
Grid for Finite Element Analysis of Stresses Around Equipment Hatch in RCB	
Fig. 5C-4	



TYPICAL SHELL (4 LAYERS)



SHELL TRANSITION SECTION (4 LAYERS)



SHELL NEAR OPENING (4 LAYERS)

CODE DESIGNATION

- ① STEEL LINER
- ② REINFORCING STEEL
- ③ CONCRETE

① STEEL LINER

$E_1 = 30,000$ KSI
 $E_2 = 30,000$ KSI
 $\nu_{12} = 0.3$
 $G_{12} = 11,307$ KSI

② REINFORCING STEEL

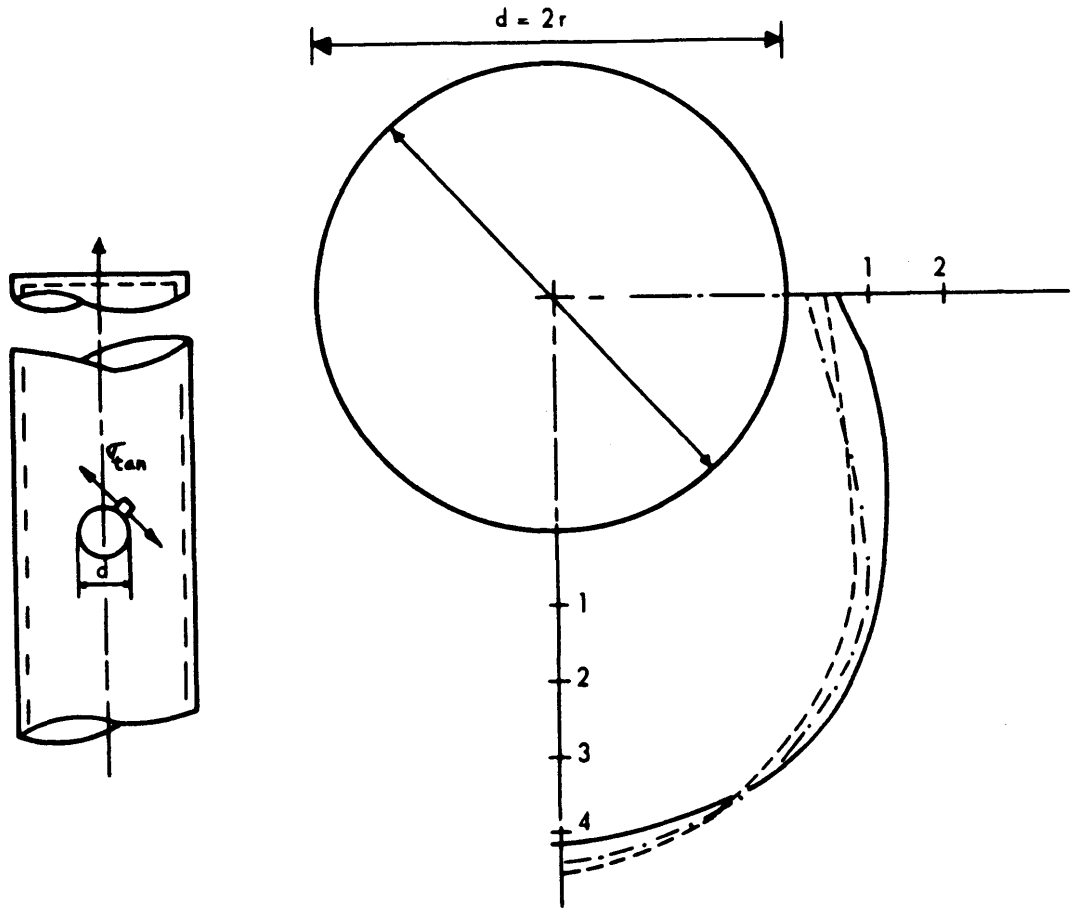
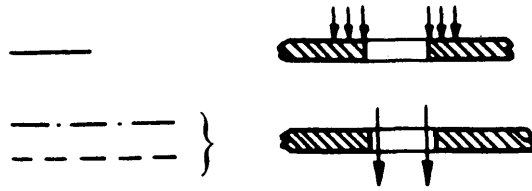
$E_1 = 30,000$ KSI
 $E_2 = 30,000$ KSI
 $\nu_{12} = 0$
 $G_{12} = 0$

③ CONCRETE

$E_1 = 4000$ KSI
 $E_2 = 4000$ KSI
 $\nu_{12} = 0.15$ KSI
 $G_{12} = 1740$ KSI

GPU Nuclear	Update -1
TMI Unit-1	7/82
Layer Thickness and Designation	
Fig. 5C-5	

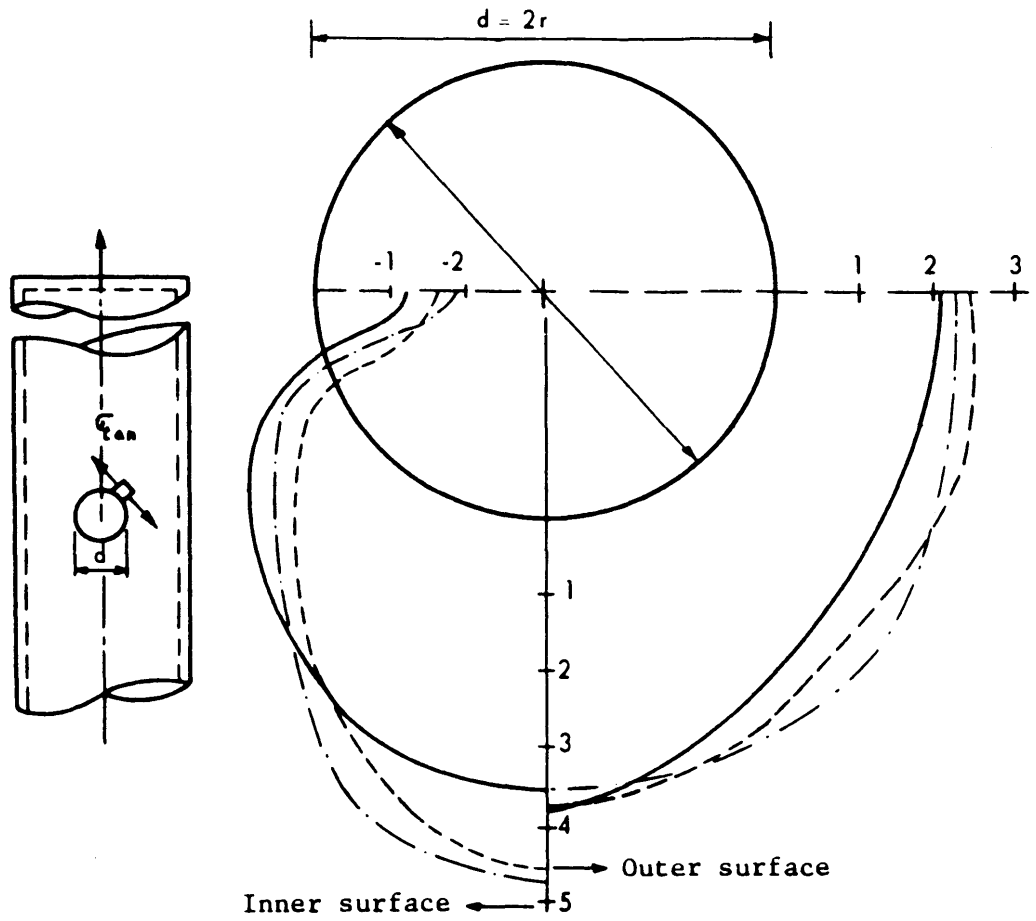
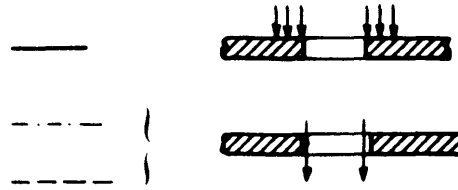
EXPERIMENTAL
 THEORETICAL
 VAN DICKE, ERINGEN 'ET AL'
 FINITE ELEMENT SOLUTION




p. 5C.FIG-6

GPU Nuclear	Update - 1
	7/82
TMI Unit-1	
Member Stresses around Opening Edge (Vessel Subject to Internal Pressure)	
Fig. 5C-6	

EXPERIMENTAL
 THEORETICAL:
 VAN DICKE, ERINGEN, 'ET AL'
 FINITE ELEMENT SOLUTION



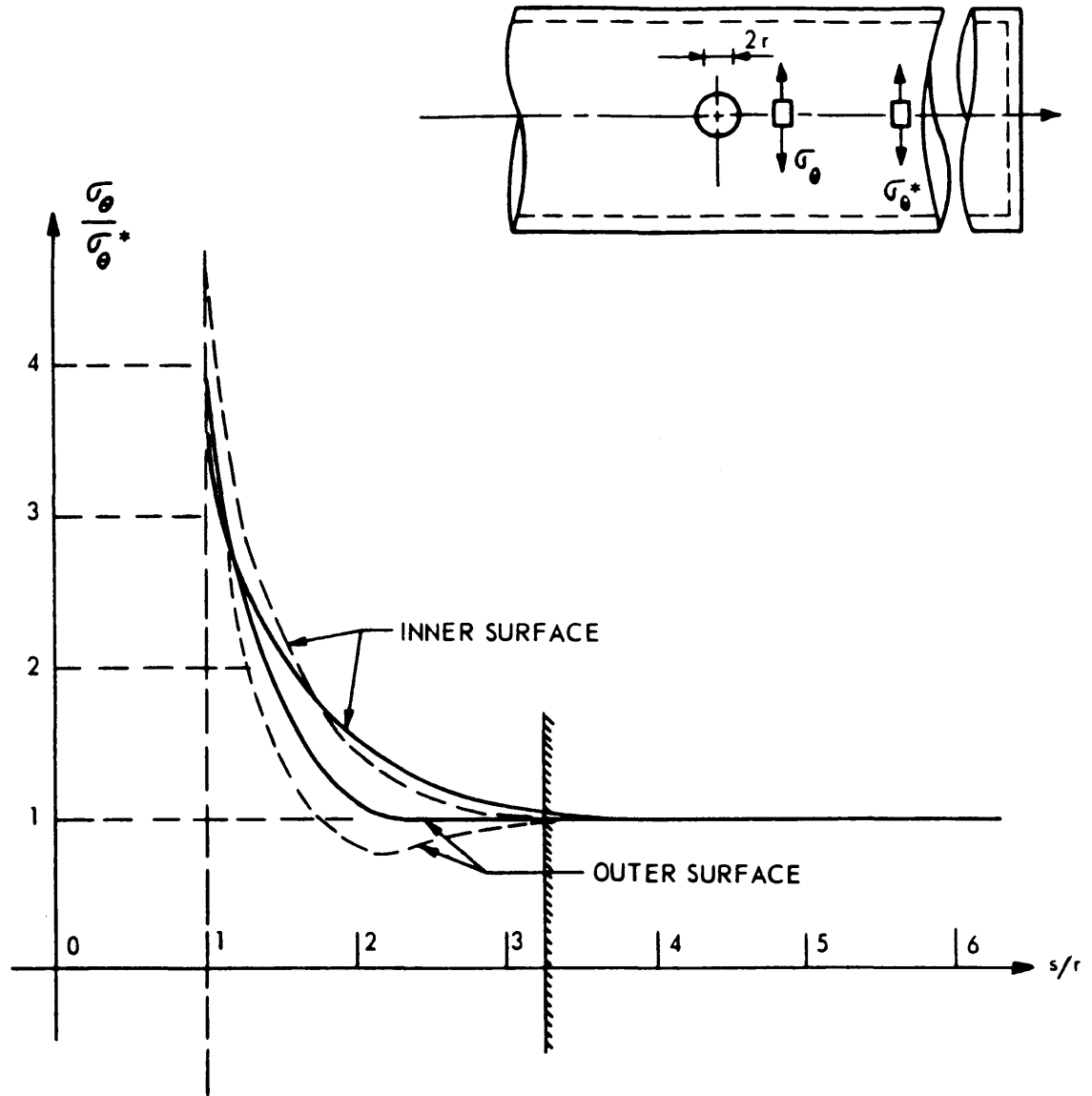
p. 5C.FIG-7

	Update - 1
	7/82
TMI Unit-1	
Surface Stresses around Opening Edge (Vessel Subject to Internal Pressure)	
Fig. 5C-7	

EXPERIMENTAL

PHOTOELASTICITY
HUGGENBERGER TENSOMETER

FINITE ELEMENT SOLUTION



p. 5C.FIG-8

GPU Nuclear

TMI Unit-1

**Hoop Stresses along Longitudinal Axis (Vessel
Subject to Internal Pressure)**

Update - 1

7/82

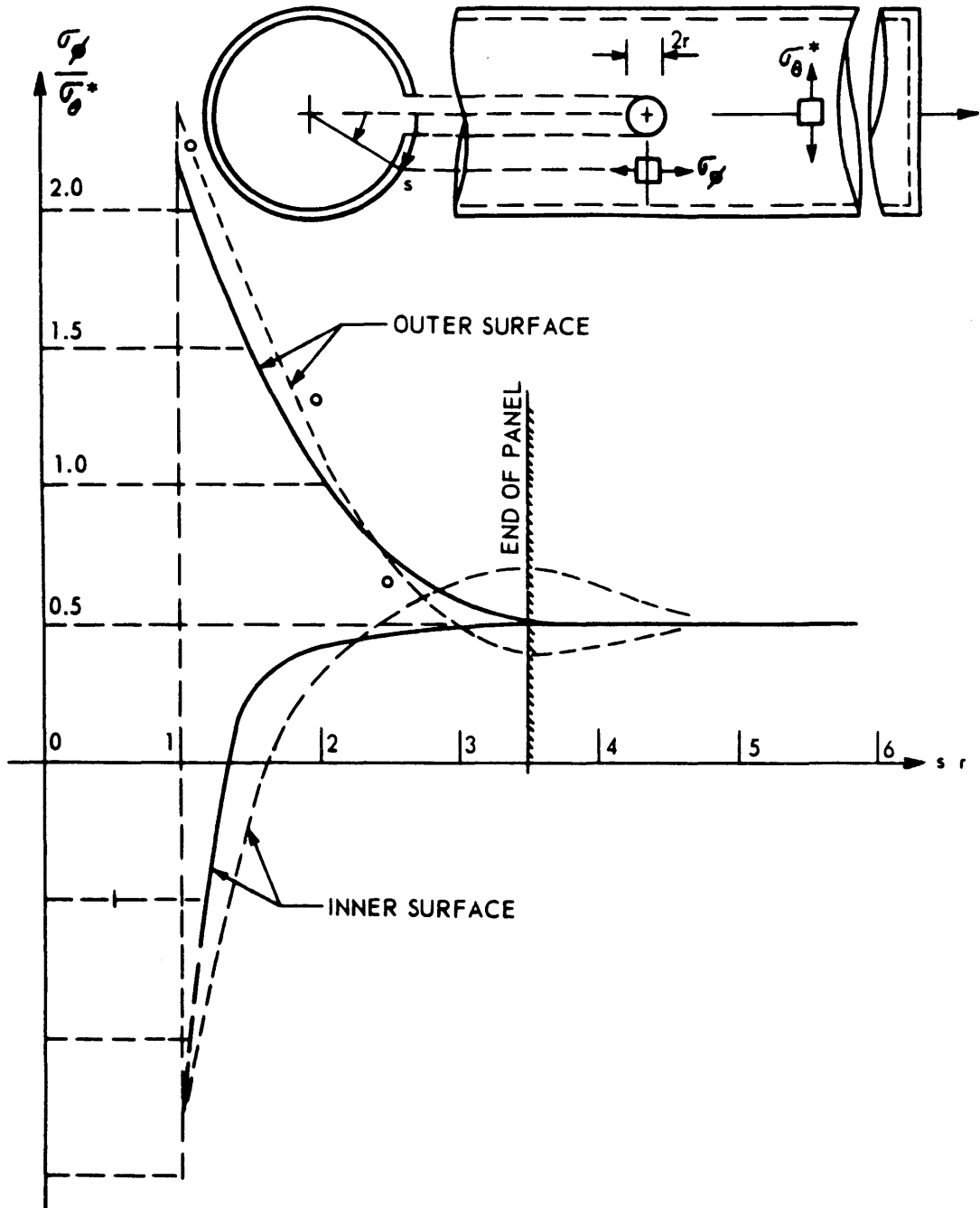
Fig. 5C-8

EXPERIMENTAL

PHOTOELASTICITY

HUGGENBERGER TENSOMETER \odot

FINITE ELEMENT SOLUTION - - - - -



p. 5C.FIG-9

GPJ Nuclear

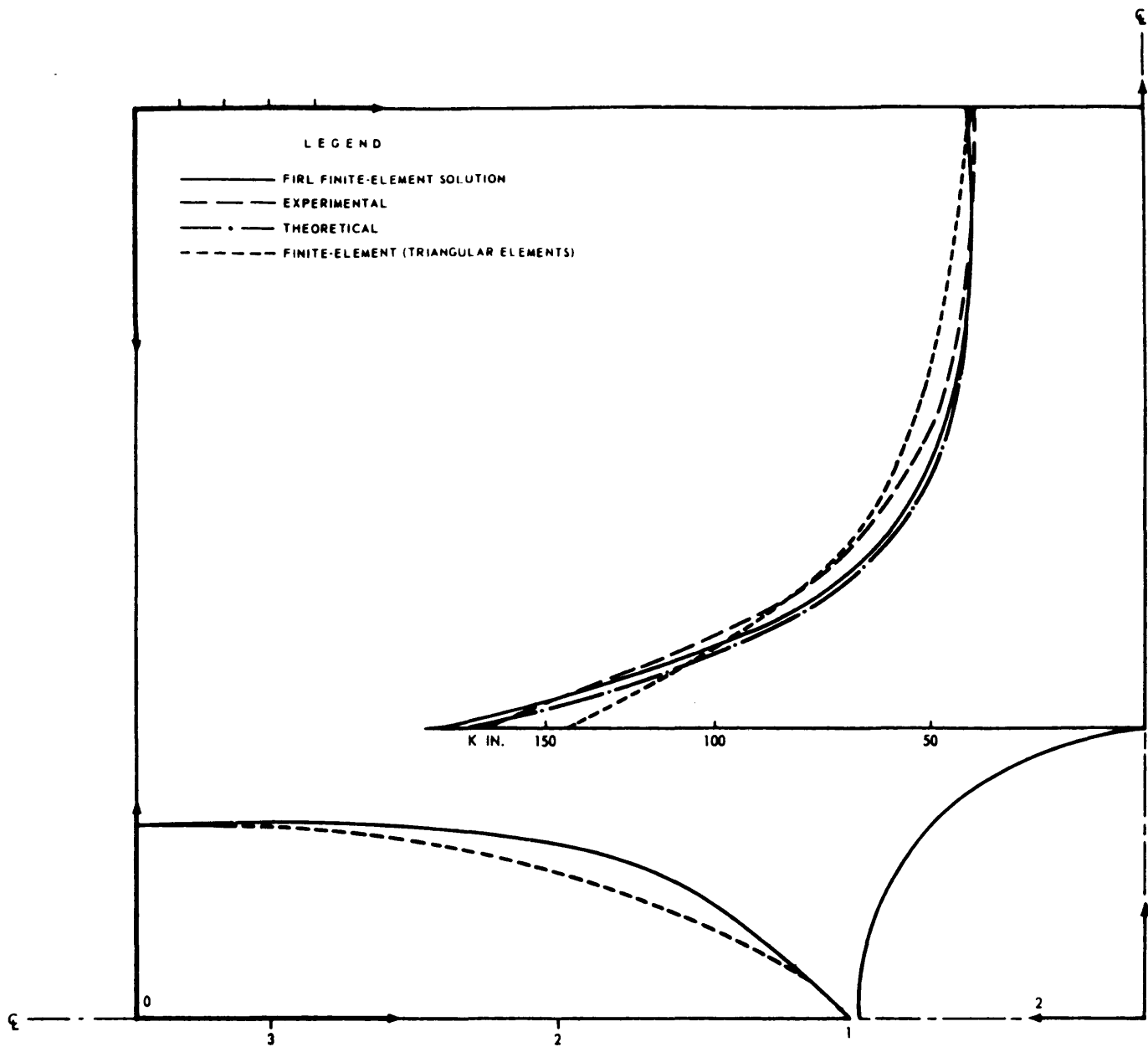
Update - 1

TMI Unit-1

7/82

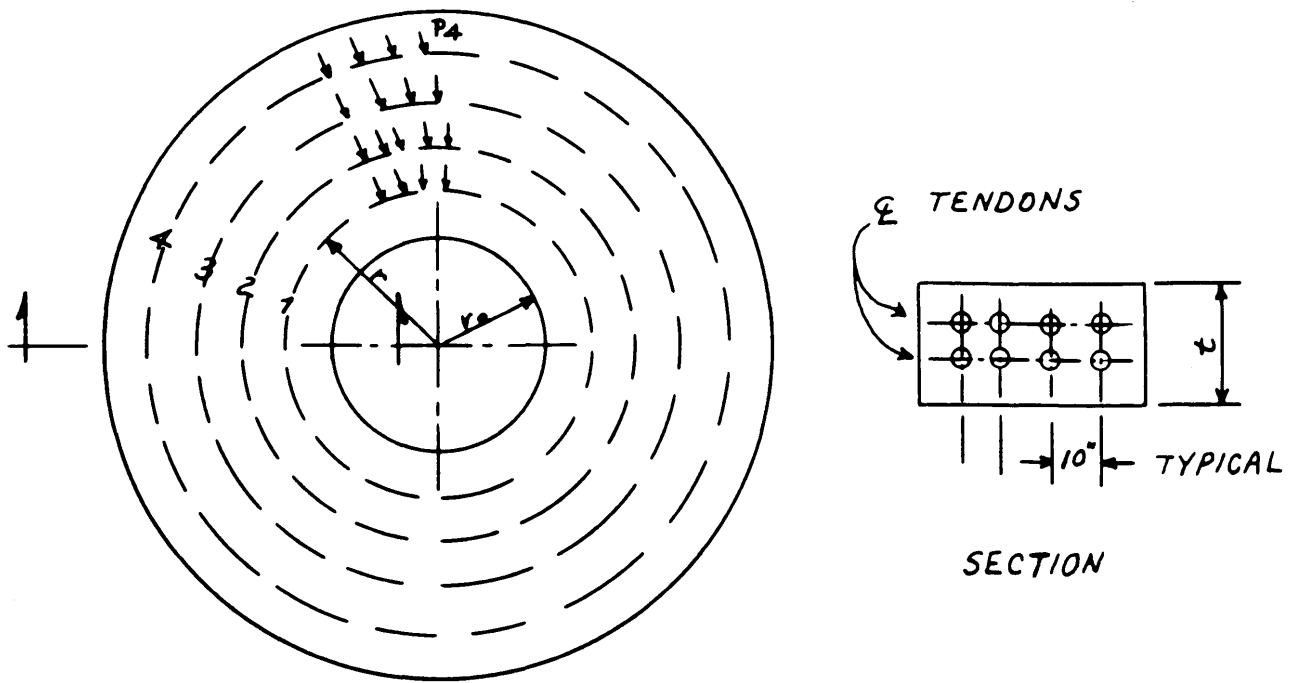
Axial Stresses along Transverse Axis (Vessel Subject to Internal Pressure)

Fig. 5C-9



p. 5C.FIG-10

GPU Nuclear TMI Unit-1 Hoop Stress - Resultant N_0 along Symmetry Axes (Test problem)	Update - 1
	7/82
Fig. 5C-10	



WHERE THE TERMS ARE IDENTIFIED AS FOLLOWS :

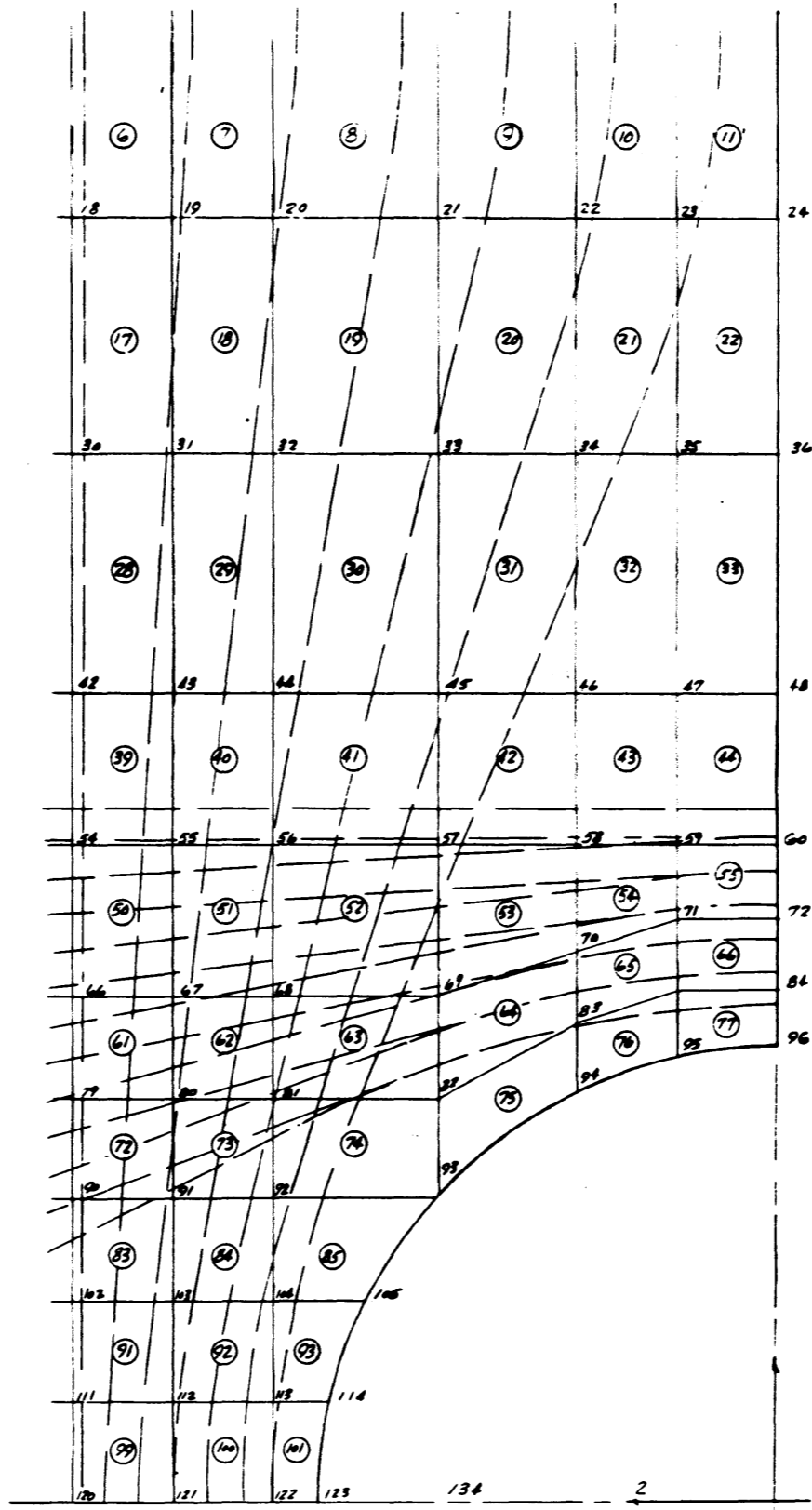
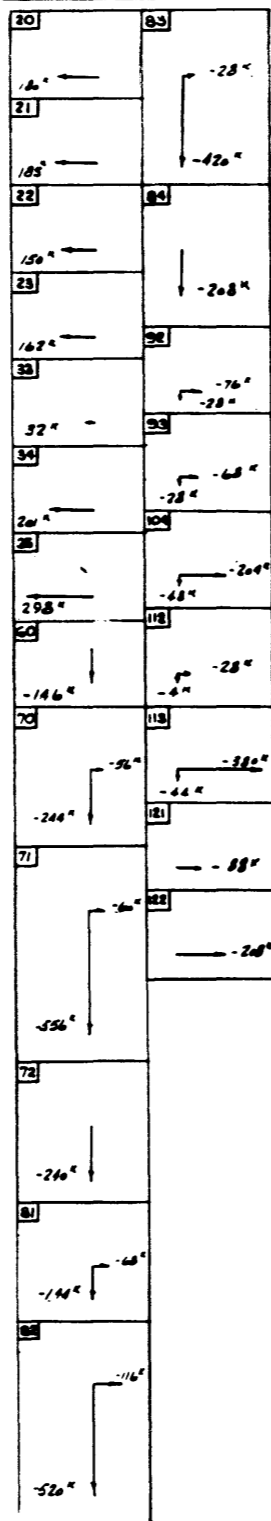
$$r_o = 11' - 2''$$

r = VARIABLE LEAST RADIUS OF DRAPED TENDONS

$$t = 84''$$

P = RADIAL TENDON FORCE

NODAL POINT
TENDON FORCES

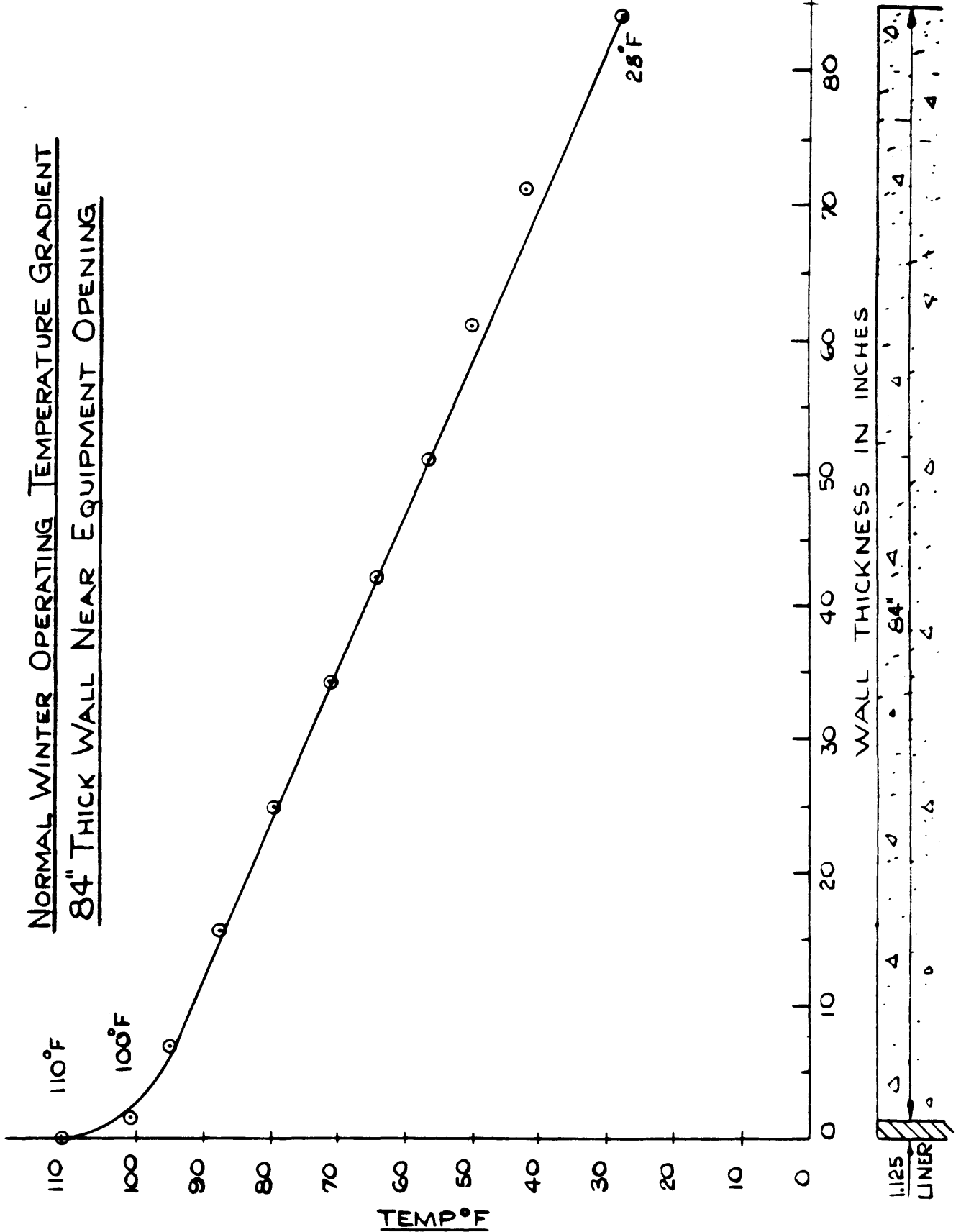


LEGEND

- TENDON
- NODAL FORCE (LBS.)
- 80 NODAL POINT
- ⊙ PANEL NUMBER

GP Nuclear Update - 1
TMI Unit-1 7/82
 Nodal Forces Due to Curvature of Tendons in
 Neighborhood of Opening
 Fig. 5C-12

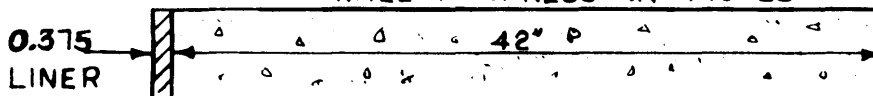
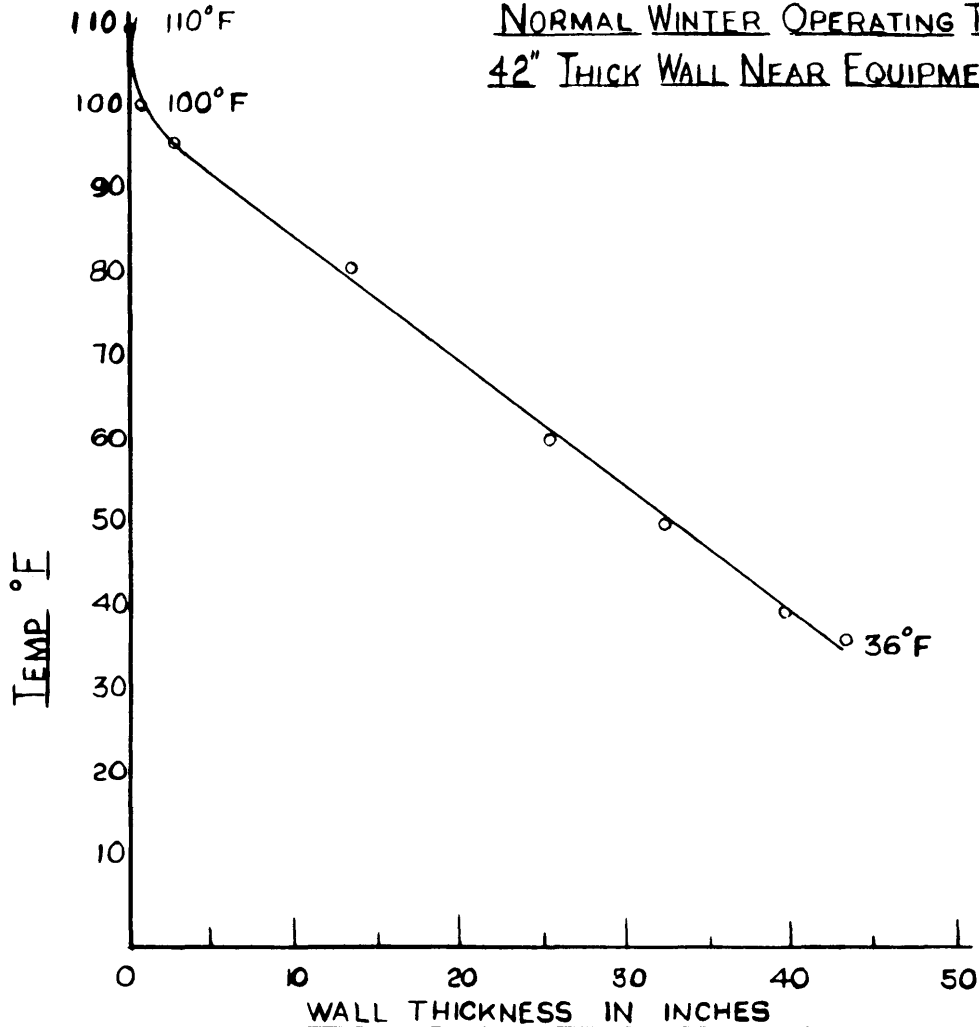
NORMAL WINTER OPERATING TEMPERATURE GRADIENT
84" THICK WALL NEAR EQUIPMENT OPENING



p. 5C.FIG-13

GPU Nuclear TMI Unit-1	Update -1
	7/82
Normal Winter Operating Temperature Gradient - 84" Thick Wall Near Equipment Opening	
Fig. 5C-13	

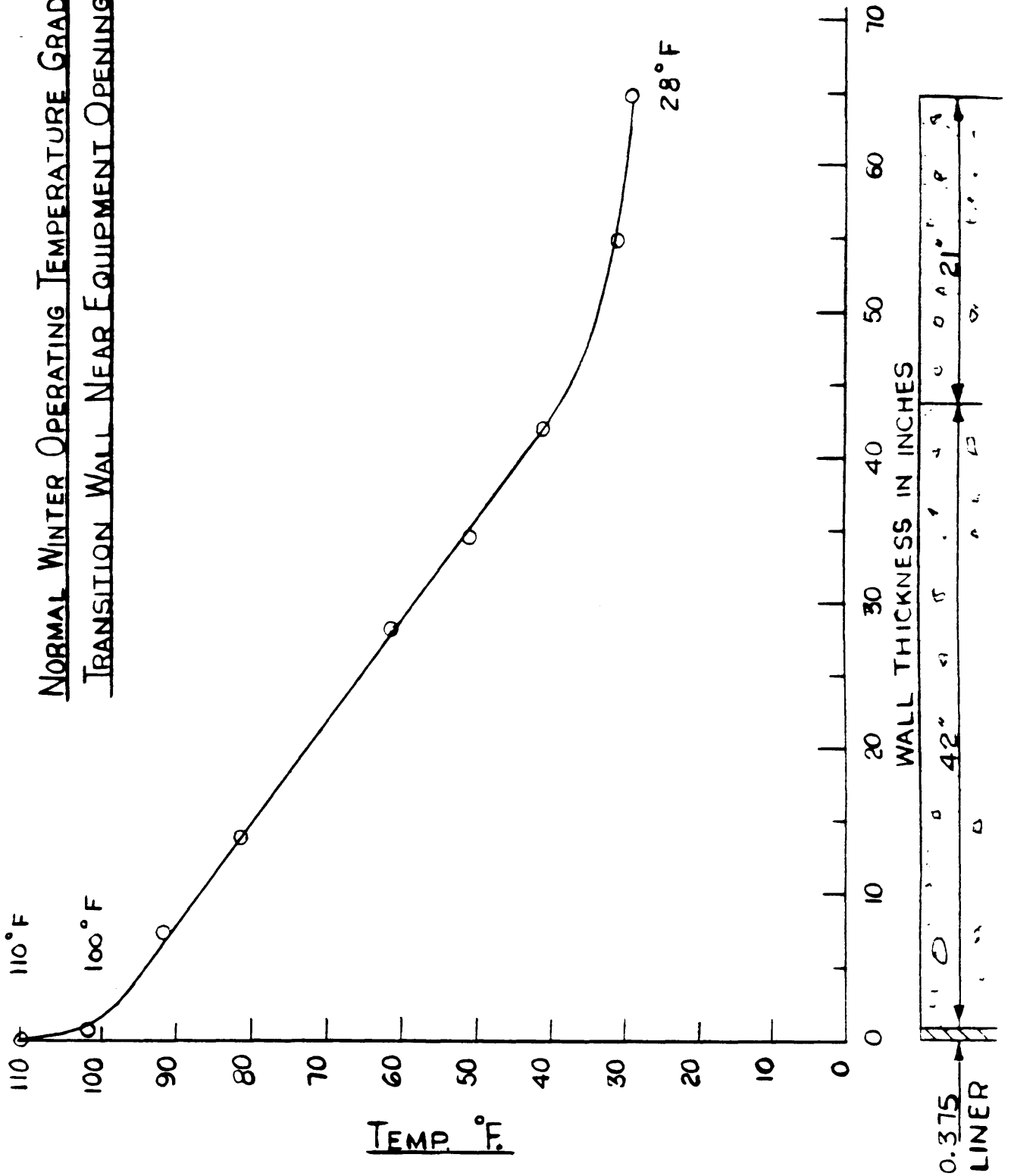
NORMAL WINTER OPERATING TEMPERATURE GRADIENT
42" THICK WALL NEAR EQUIPMENT OPENING



p. 5C.FIG-14

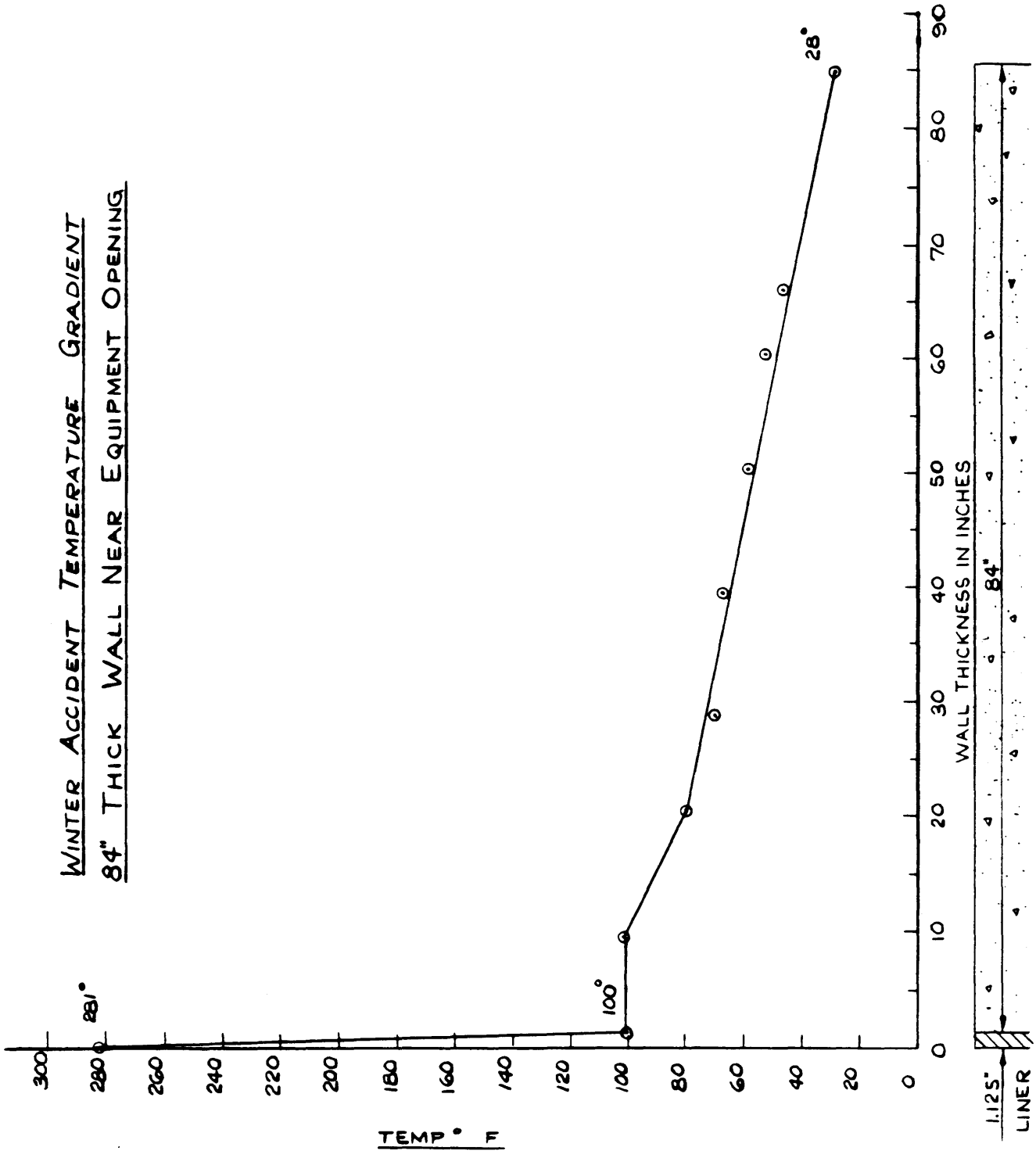
GPU Nuclear	Update - 1
TMI Unit-1	7/82
Normal Winter Operating Temperature Gradient - 42" Thick Wall Near Equipment Opening	
Fig. 5C-14	

NORMAL WINTER OPERATING TEMPERATURE GRADIENT
TRANSITION WALL NEAR EQUIPMENT OPENING



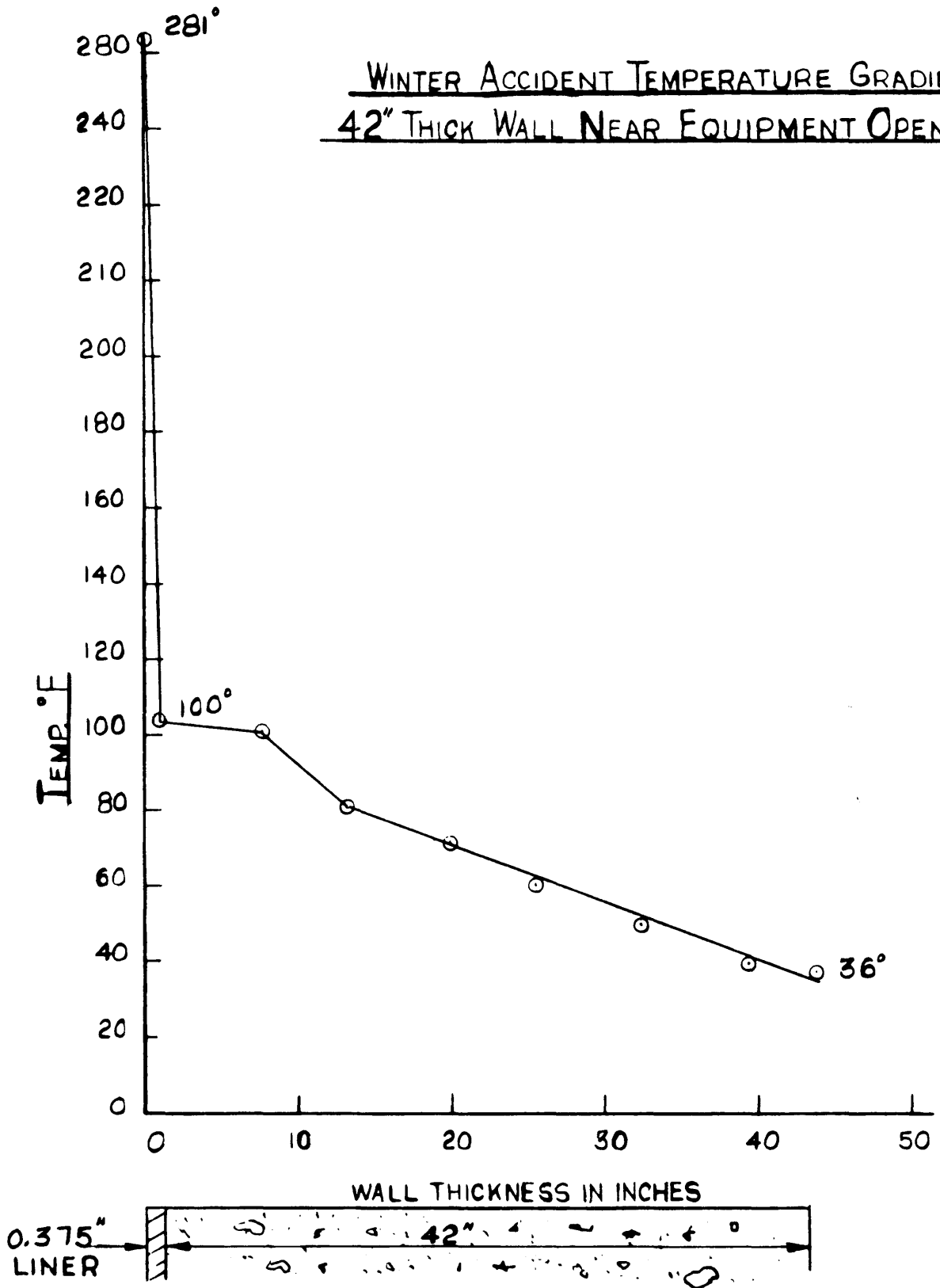
GPU Nuclear TMI Unit-1	Update - 1
	7/82
Normal Winter Operating Temperature Gradient - Transition Wall Near Equipment Opening	
Fig. 5C-15	

WINTER ACCIDENT TEMPERATURE GRADIENT
84" THICK WALL NEAR EQUIPMENT OPENING



p. 5C.FIG-16

GPU Nuclear TMI Unit-1 Winter Accident Temperature Gradient - 84" Thick Wall Near Equipment Opening	Update - 1 7/82
	Fig. 5C-16



p. 5C.FIG-17

GP Nuclear

Update - 1

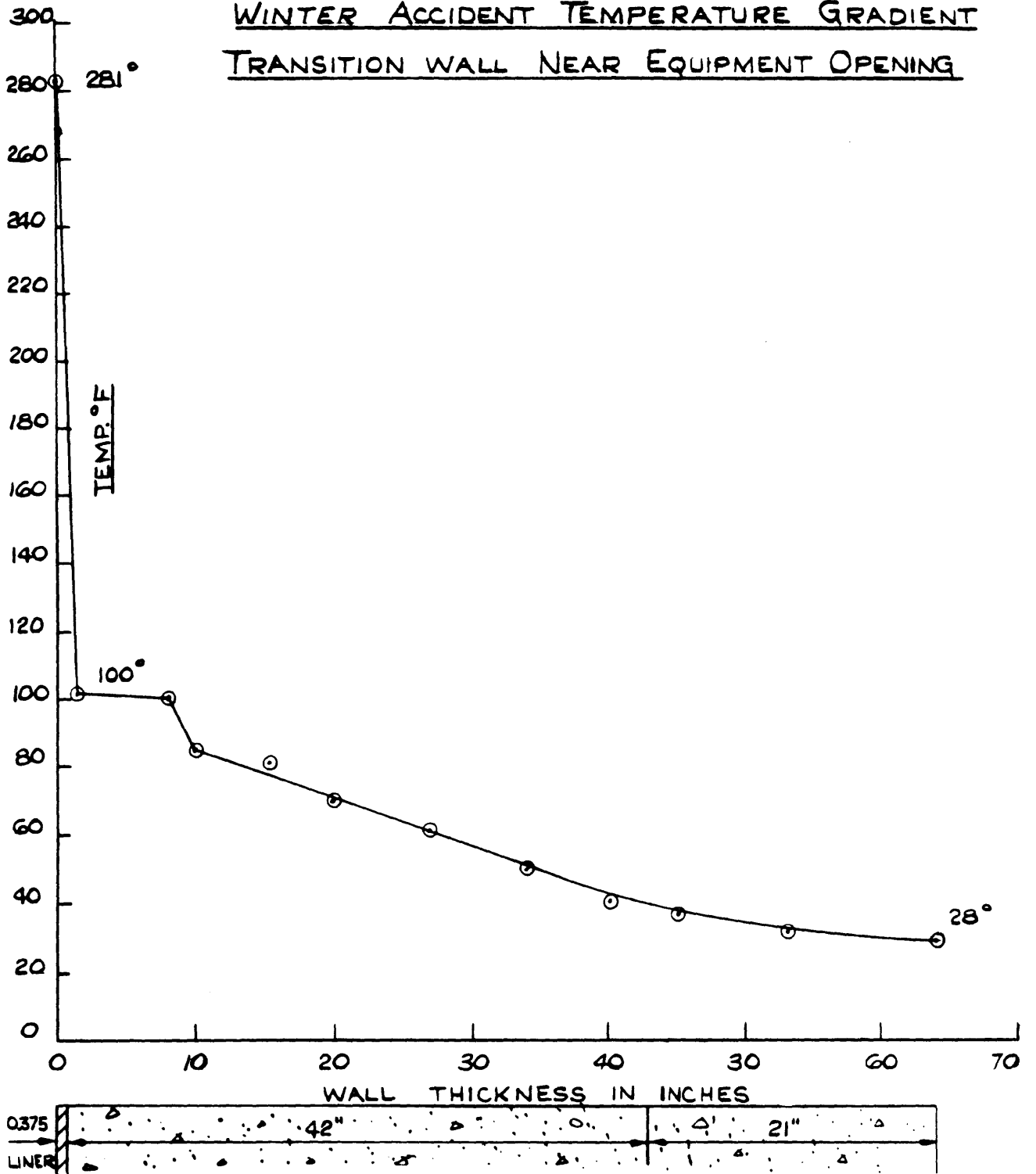
TMI Unit-1

7/82

Winter Accident Temperature Gradient - 42" Thick
Wall Near Equipment Opening

Fig. 5C-17

WINTER ACCIDENT TEMPERATURE GRADIENT
TRANSITION WALL NEAR EQUIPMENT OPENING



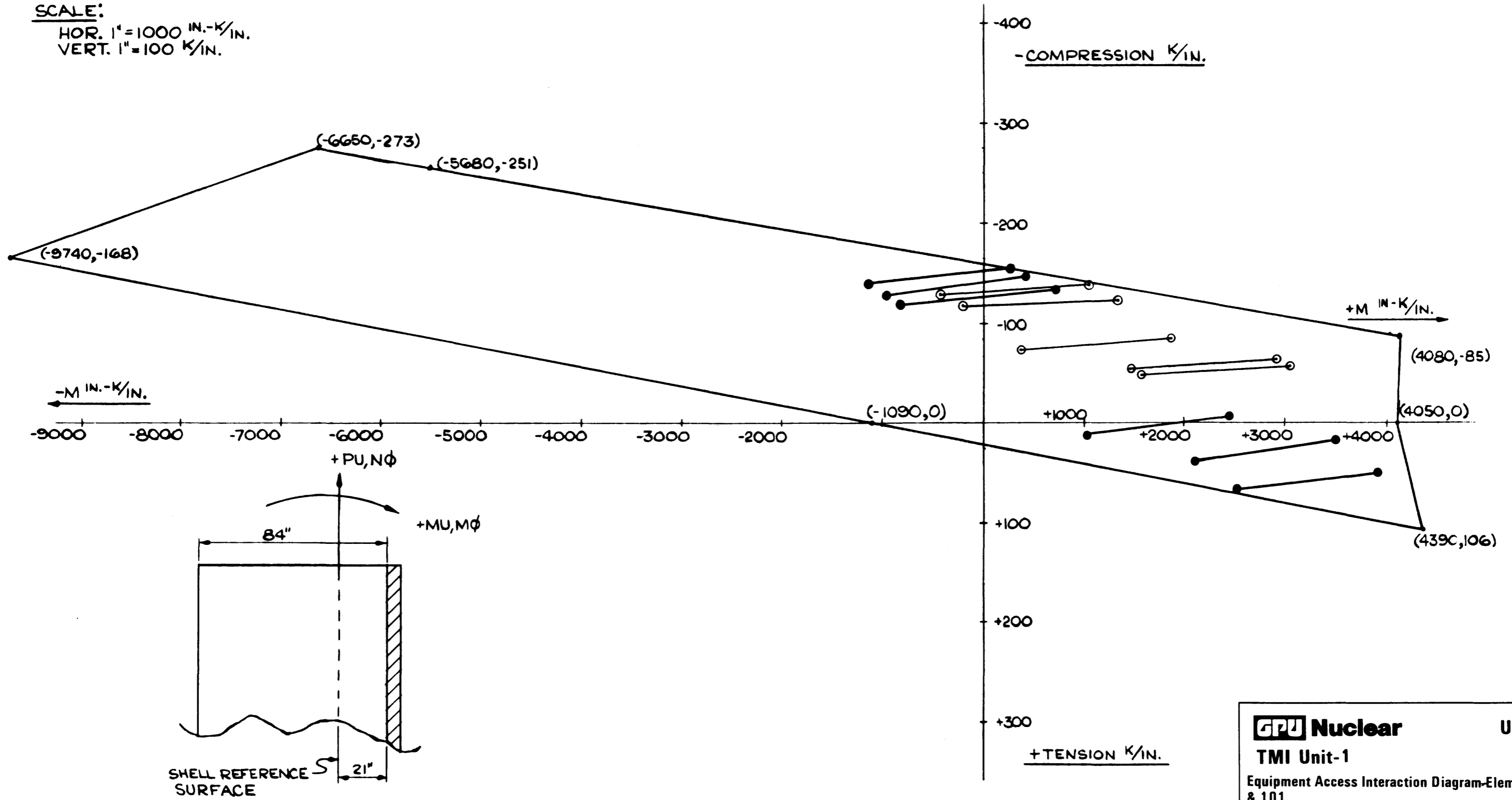
GPU Nuclear	Update -1
TMI Unit-1	7/82
Winter Accident Temperature Gradient - Transition Wall Near Equipment Opening	
Fig. 5C-18	

EQUIPMENT ACCESS

<u>SYMBOLS</u>	<u>ELEMENT</u>	<u>DIRECTION</u>
●	77	HOOP
○	101	MERIDIONAL

SCALE:

HOR. 1" = 1000 IN.-K/IN.
 VERT. 1" = 100 K/IN.



p. 5C.FIG-20

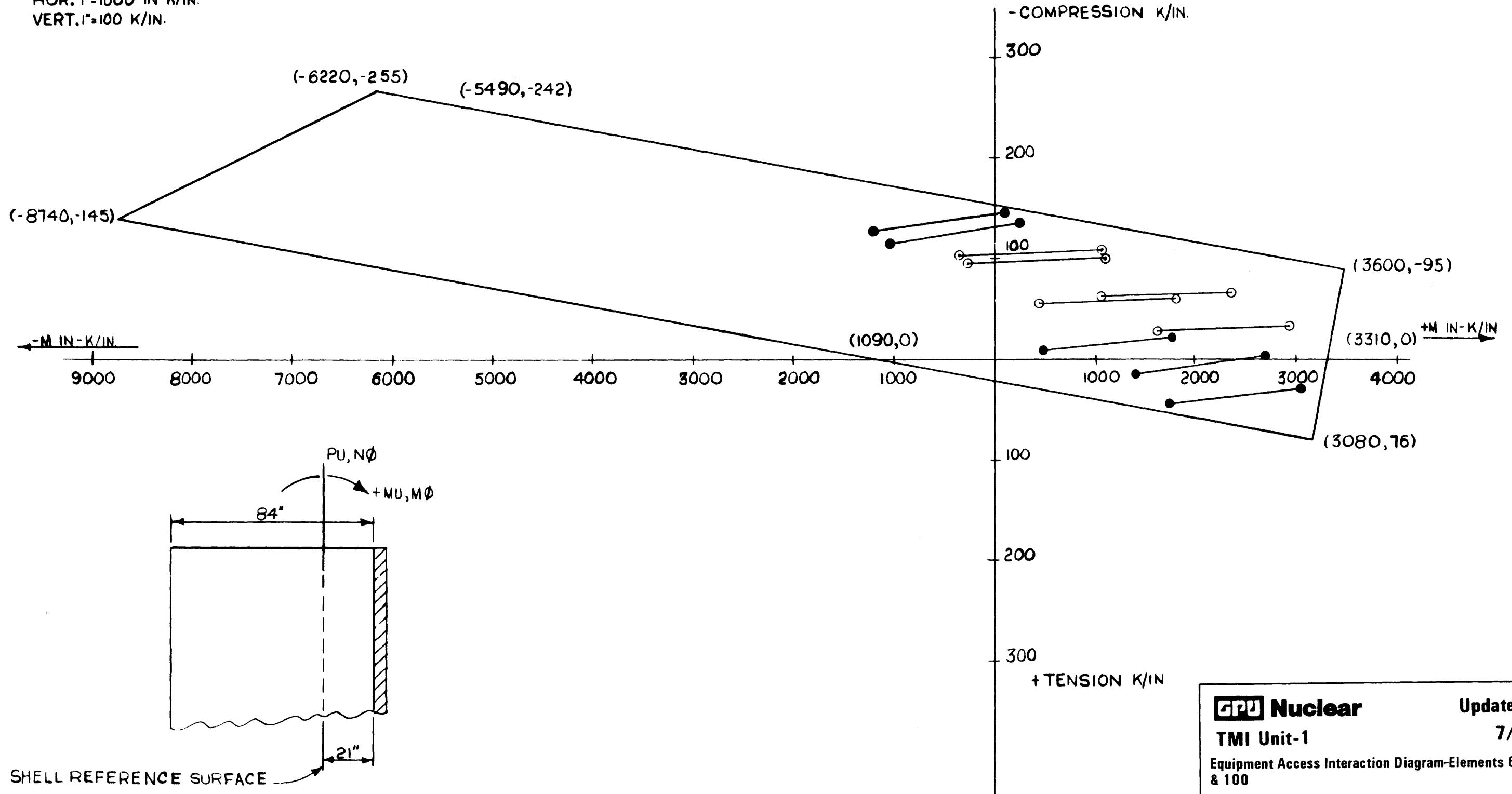
GPU Nuclear TMI Unit-1 Equipment Access Interaction Diagram-Elements 77 & 101	Update -1
	7/82
	Fig. 5C-20

EQUIPMENT ACCESS

<u>SYMBOLS</u>	<u>ELEMENTS</u>	<u>DIRECTION</u>
●	66	HOOP
○	100	MERIDIONAL

SCALE:

HOR. 1" = 1000 IN-K/IN.
 VERT. 1" = 100 K/IN.



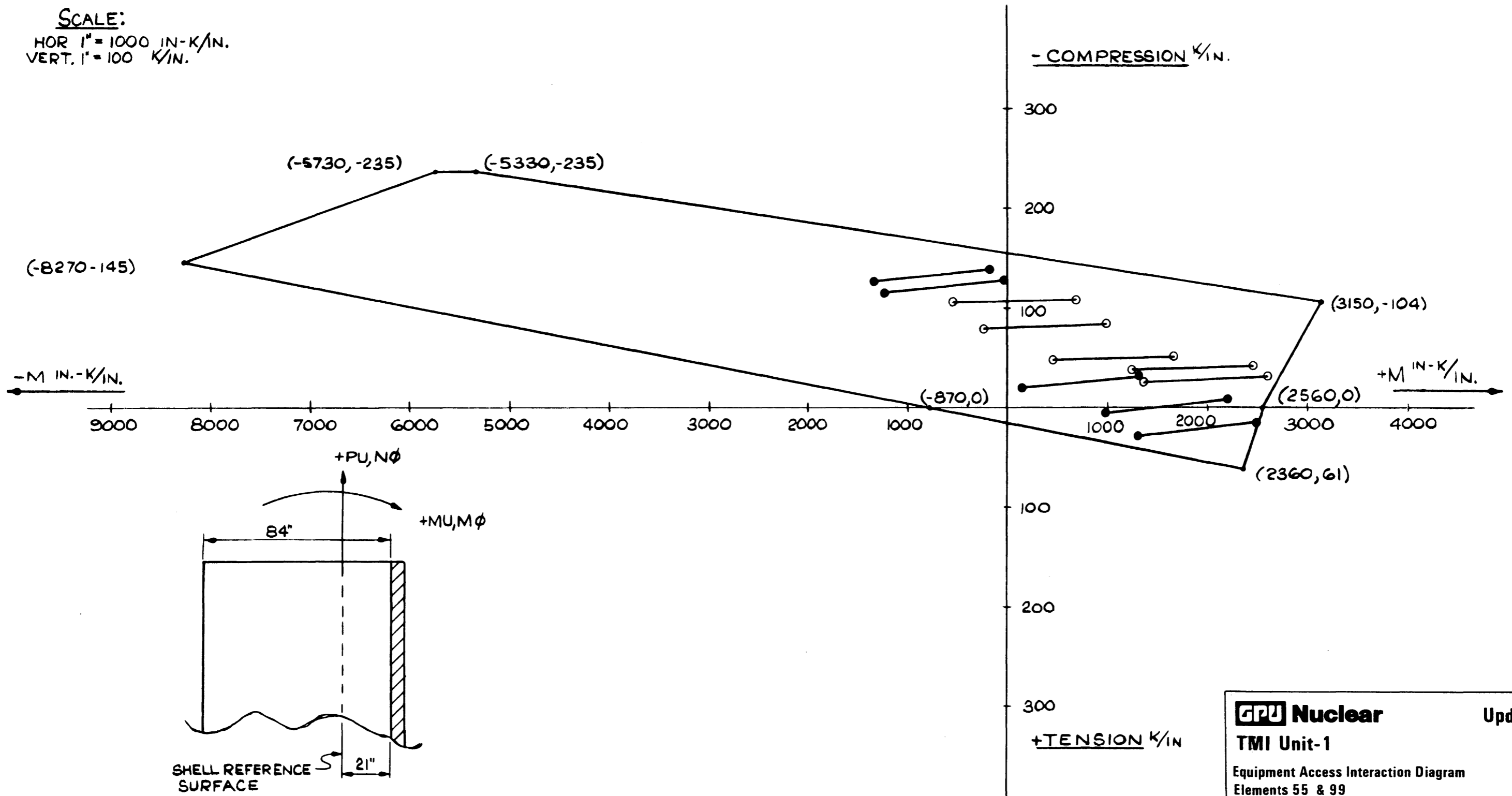
p. 5C.FIG-21

GPU Nuclear TMI Unit-1 Equipment Access Interaction Diagram-Elements 66 & 100	Update - 1
	7/82
	Fig. 5C-21

EQUIPMENT ACCESS

SYMBOL	ELEMENT	DIRECTION
•	55	HOOP
○	99	MERIDIONAL

SCALE:
 HOR 1" = 1000 IN-K/IN.
 VERT. 1" = 100 K/IN.



p. 5C.FIG-22

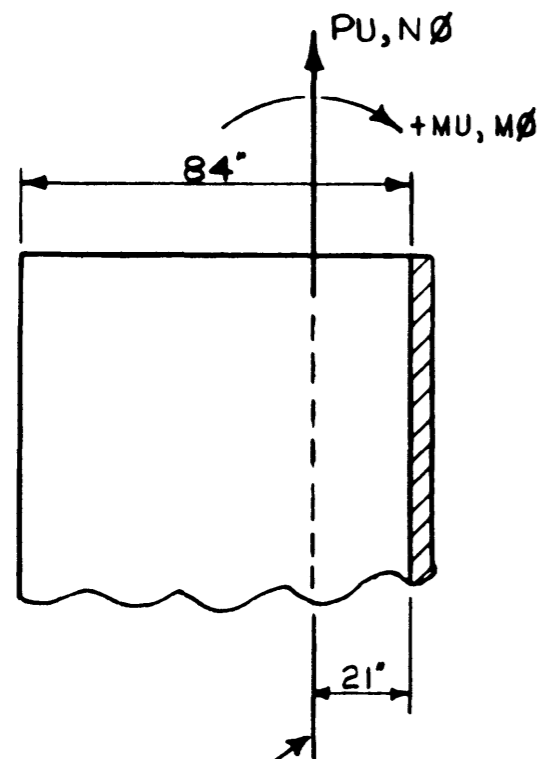
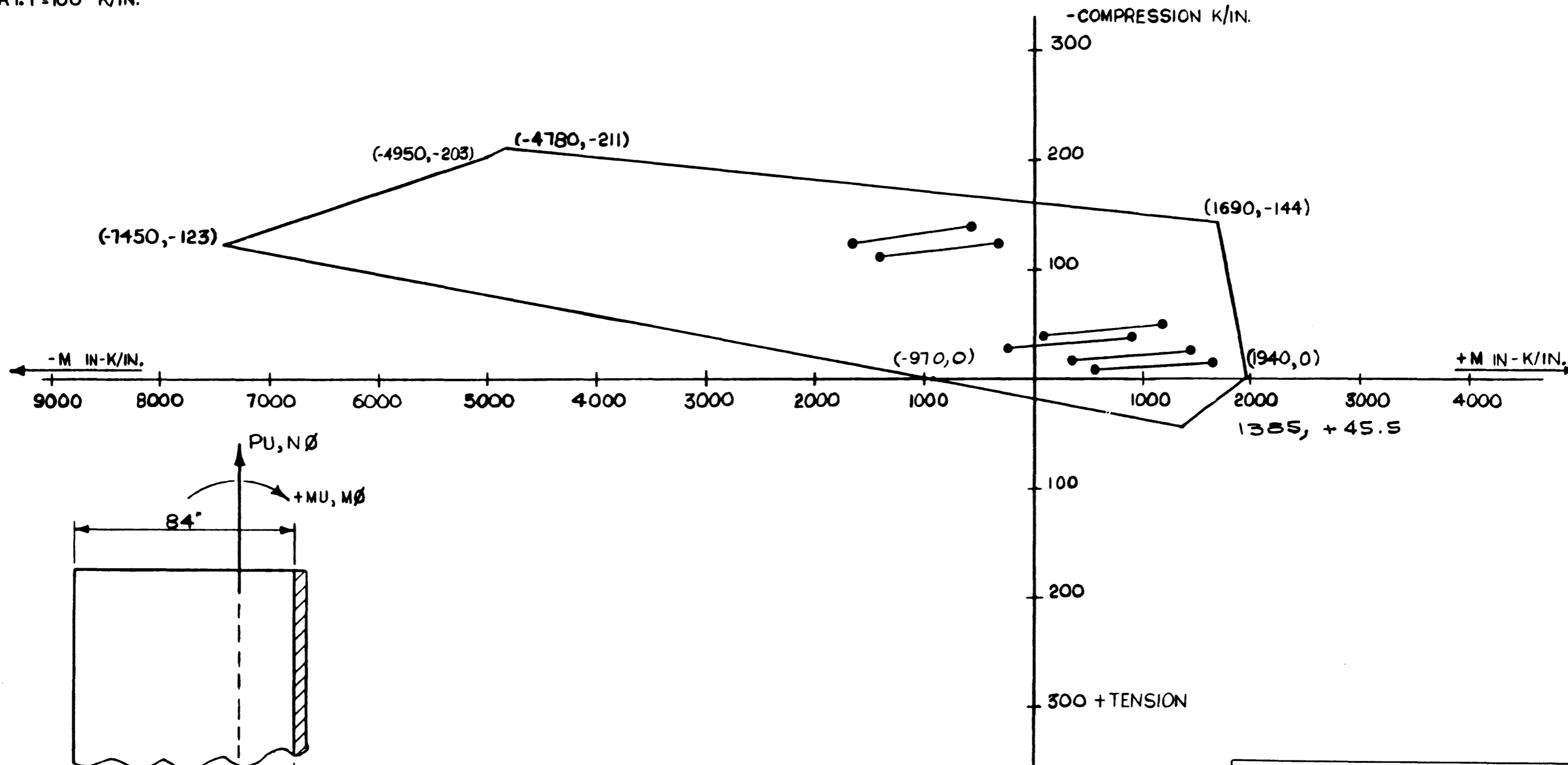
GPU Nuclear TMI Unit-1 Equipment Access Interaction Diagram Elements 55 & 99	Update -1
	7/82
	Fig. 5C-22

EQUIPMENT ACCESS

SYMBOL	ELEMENT	DIRECTION
•	44	HOOP

SCALE:

HOR. 1" = 1000 IN-K/IN.
 VERT. 1" = 100 K/IN.



SHELL REFERENCE SURFACE

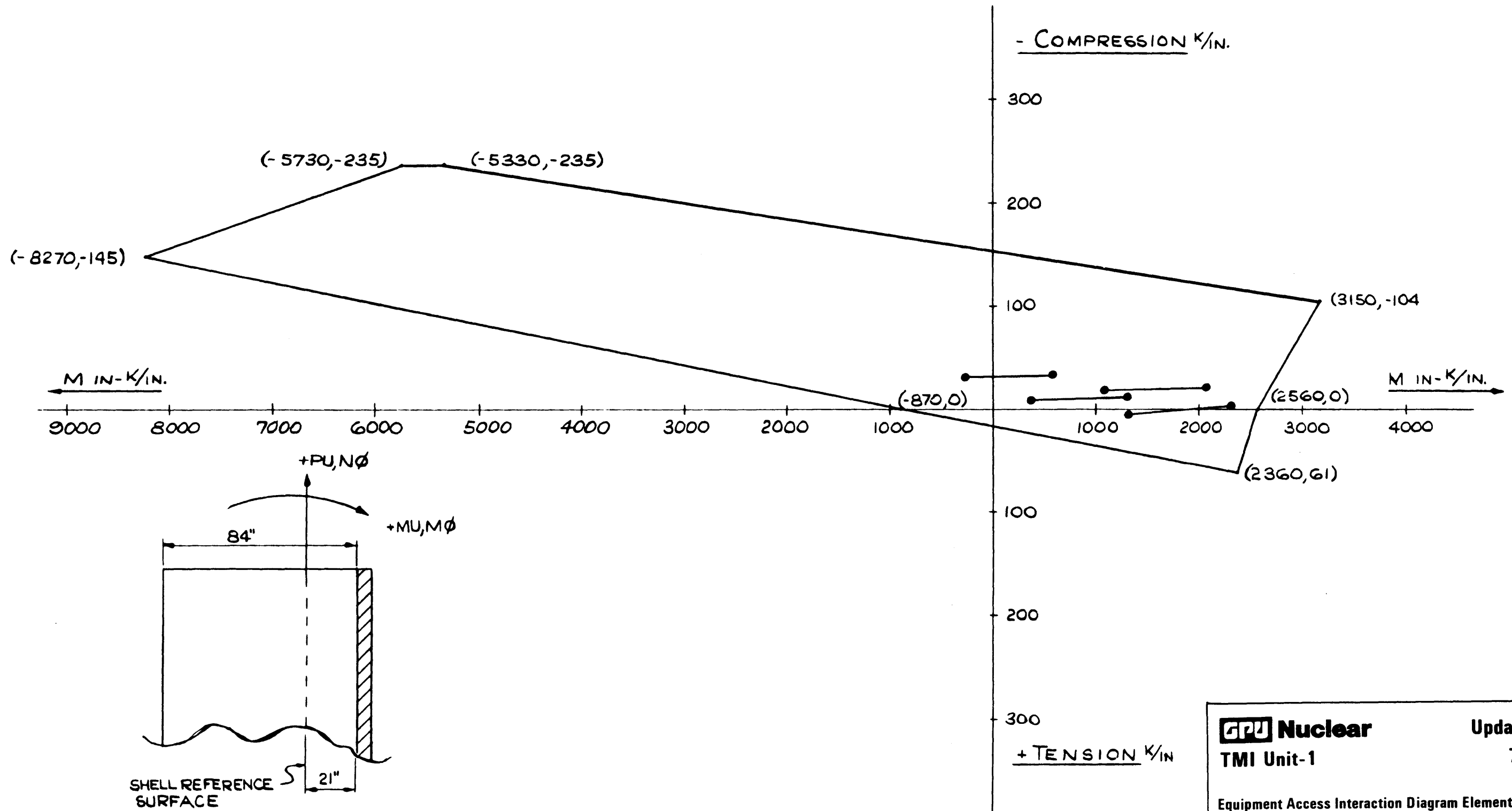
p. 5C.FIG-23

GPU Nuclear	Update -1
TMI Unit-1	7/82
Equipment Access Interaction Diagram Element 44	
Fig. 5C-23	

EQUIPMENT ACCESS

SYMBOL	ELEMENT	DIRECTION
•	73	HOOP

SCALE:
 HOR. 1" = 1000 IN. K/IN.
 VERT. 1" = 100 K/IN.



p. 5C.FIG-24

	Update -1
	7/82
TMI Unit-1	
Equipment Access Interaction Diagram Element 73	
Fig. 5C-24	

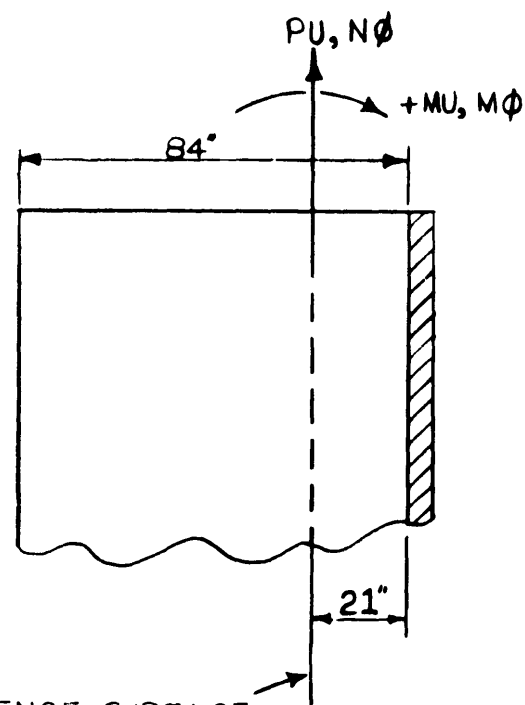
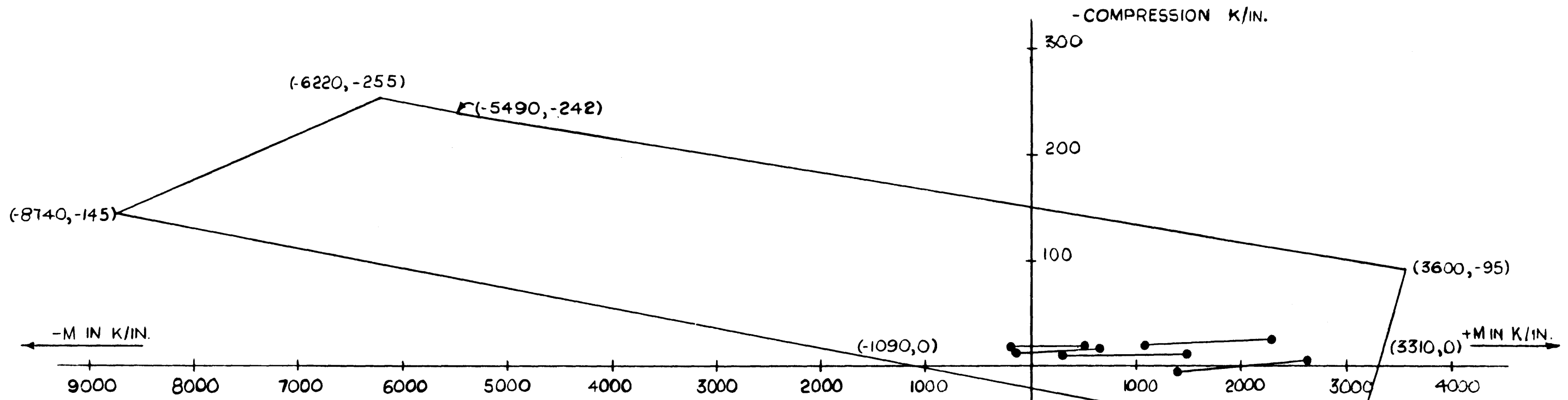
EQUIPMENT ACCESS

SYMBOLS ELEMENT DIRECTION
 • 74 HOOP

SCALE:

HOR. 1"=1000 IN-K/IN.

VERT. 1"=1000 K/IN.



SHELL REFERENCE SURFACE

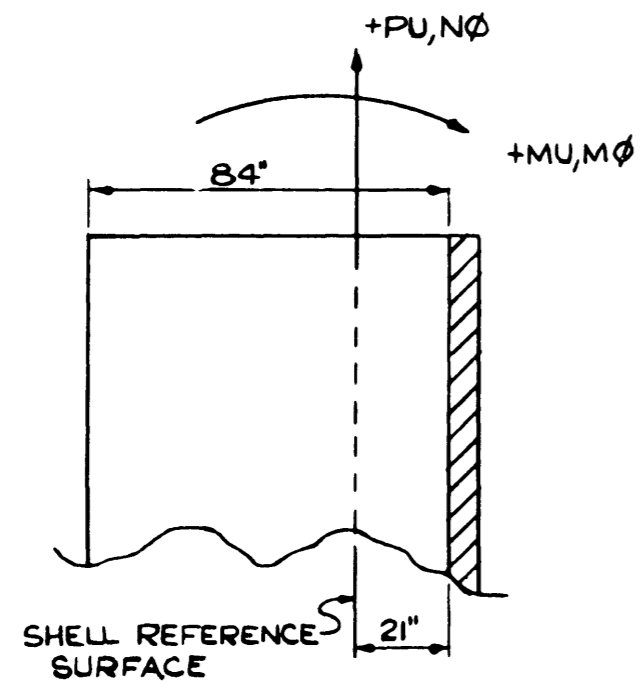
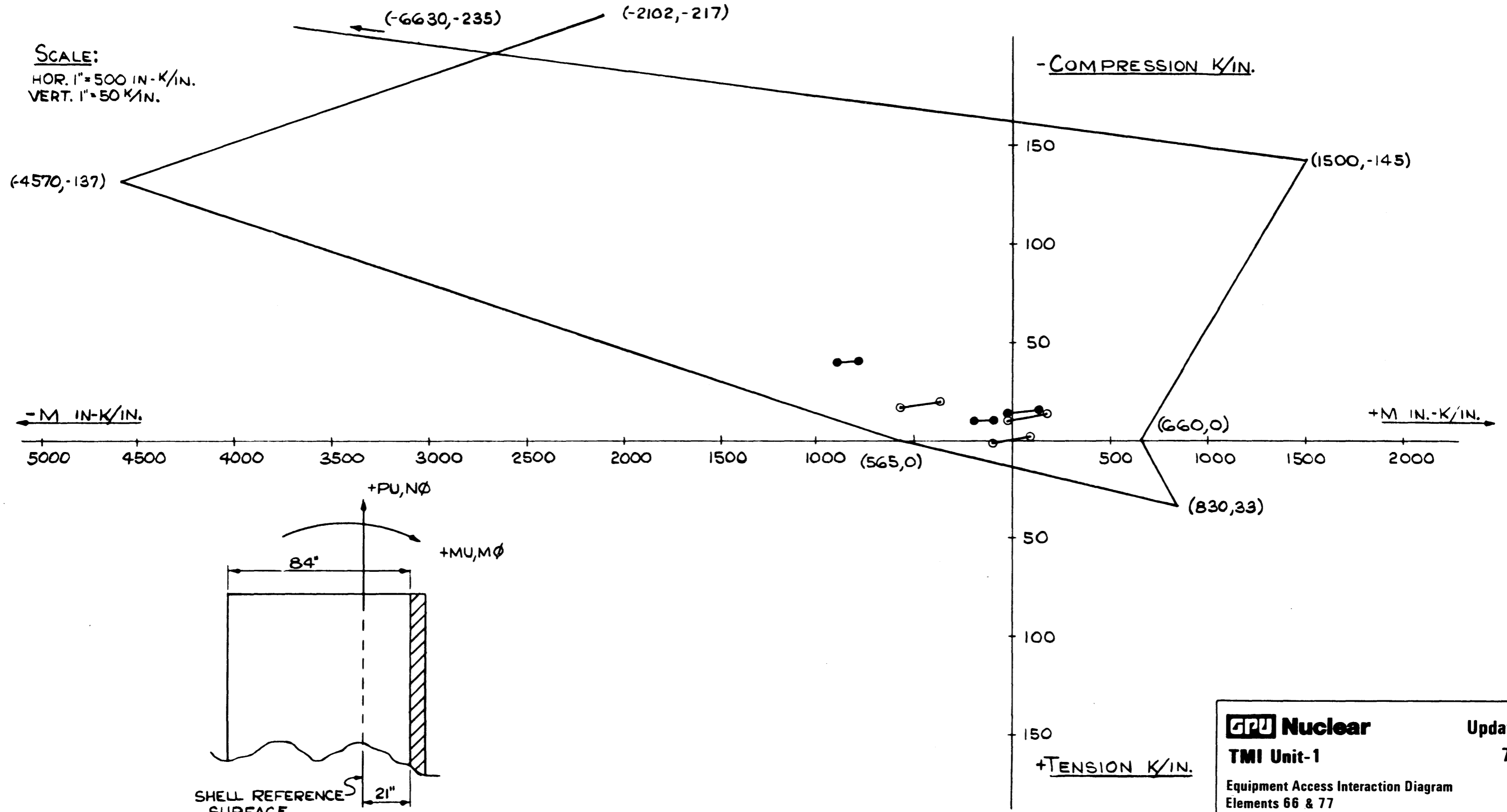
p. 5C.FIG-25

	Update -1
	7/82
Equipment Access Interaction Diagram Element 74	
Fig. 5C-25	

EQUIPMENT ACCESS

SYMBOL	ELEMENT	DIRECTION
○	66	MERIDIONAL
●	77	MERIDIONAL

SCALE:
 HOR. 1" = 500 IN.-K/IN.
 VERT. 1" = 50 K/IN.



p. 5C.FIG-26

	Update -1
	7/82
	Equipment Access Interaction Diagram Elements 66 & 77

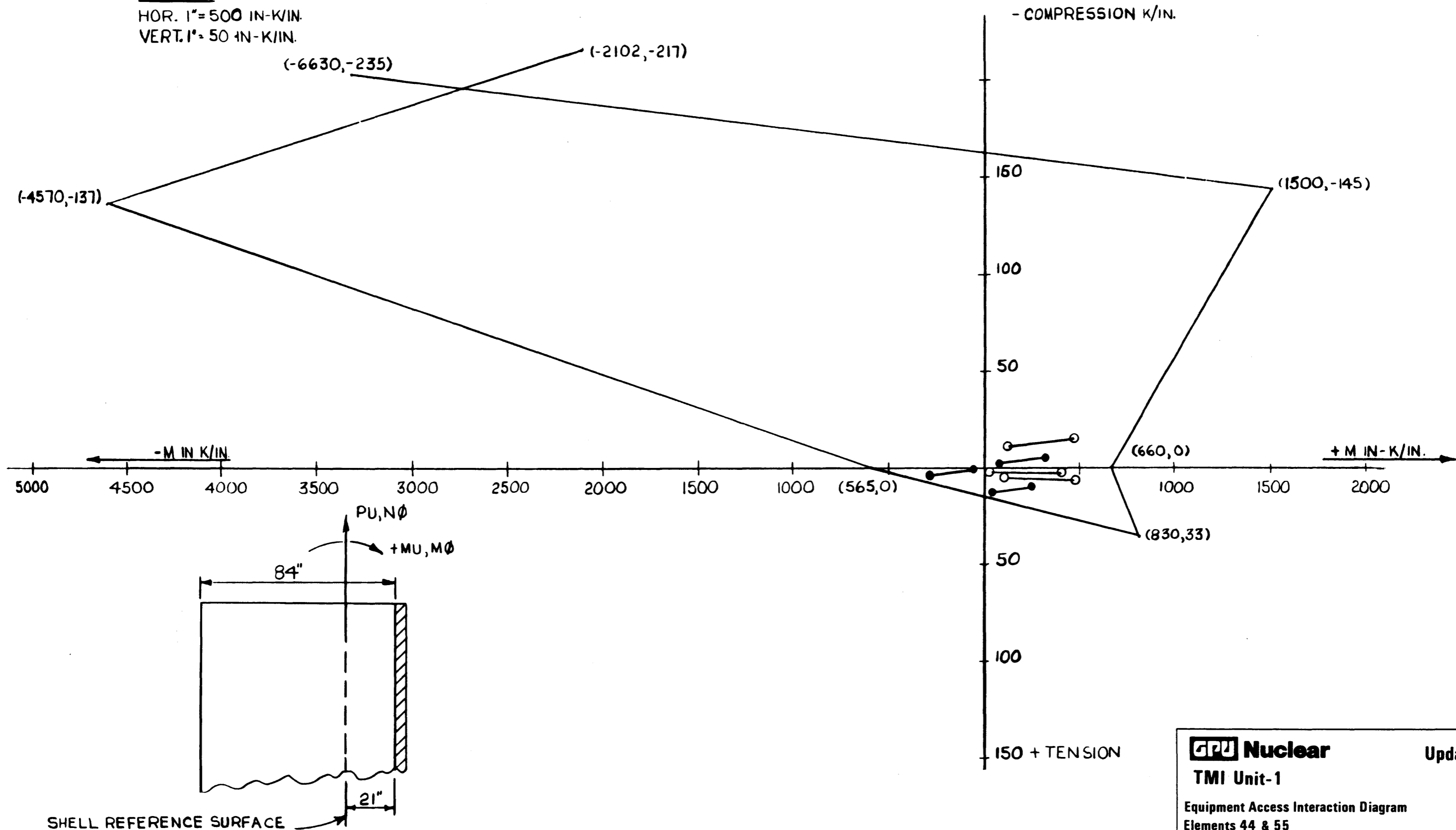
Fig. 5C-26

EQUIPMENT ACCESS

SYMBOL	ELEMENT	DIRECTION
○	44	MERIDIONAL
●	55	MERIDIONAL

SCALE:

HOR. 1" = 500 IN-K/IN.
 VERT. 1" = 50 IN-K/IN.



p. 5C.FIG-27

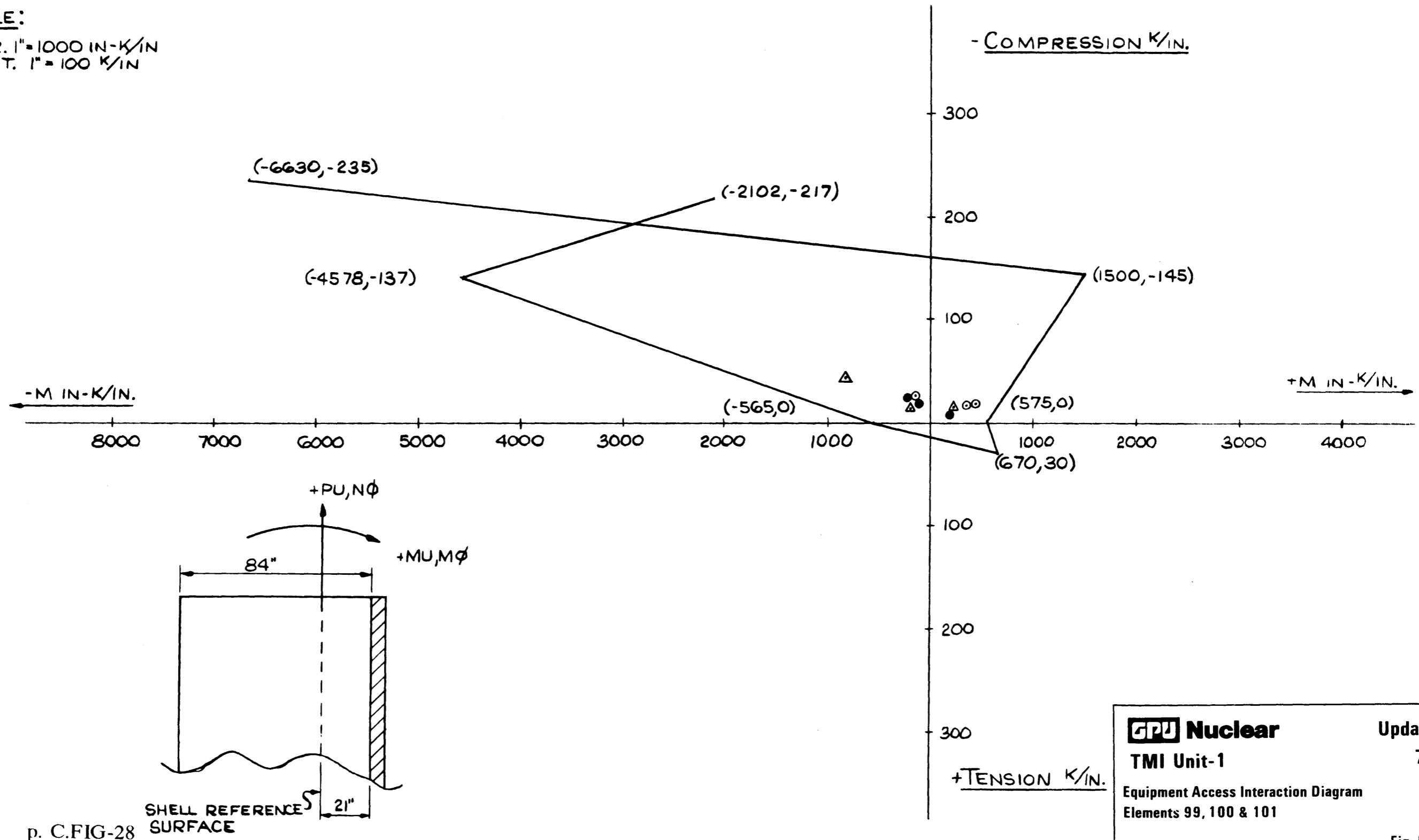
GPU Nuclear	Update - 1
TMI Unit-1	7/82
Equipment Access Interaction Diagram	
Elements 44 & 55	
Fig. 5C-27	

EQUIPMENT ACCESS

<u>SYMBOL</u>	<u>ELEMENT</u>	<u>DIRECTION</u>
○	99	HOOP
●	100	HOOP
△	101	HOOP

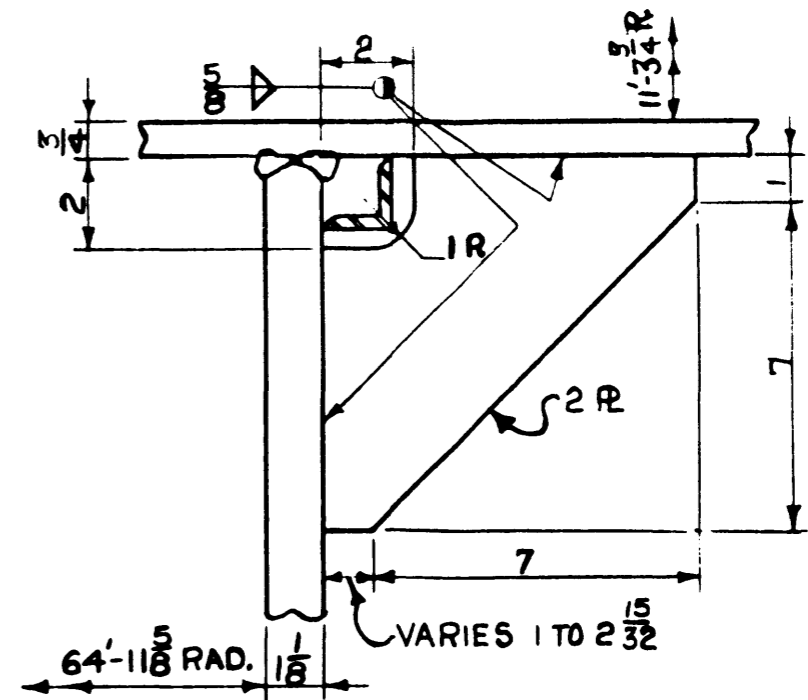
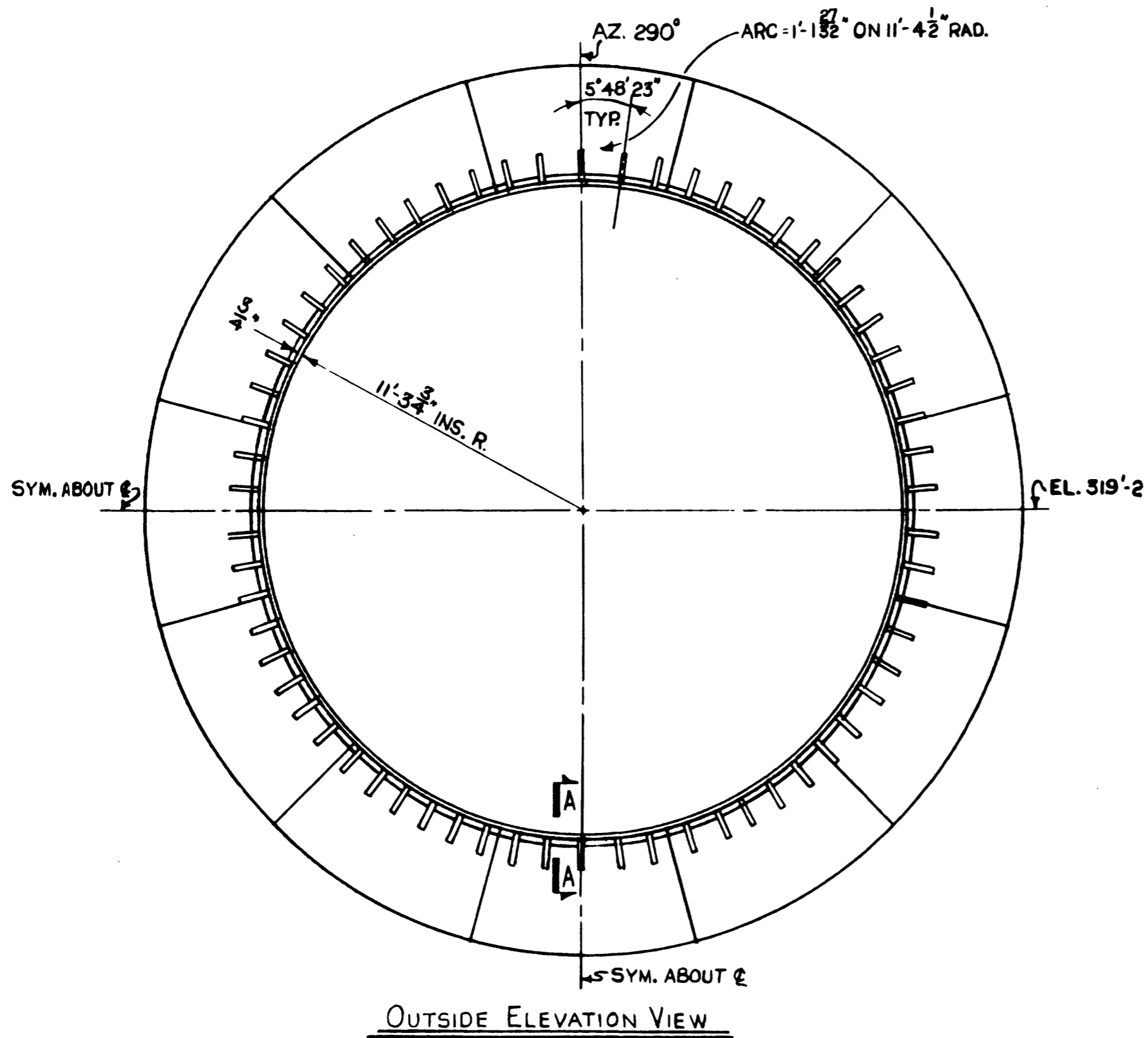
SCALE:

HOR. 1" = 1000 IN-K/IN
 VERT. 1" = 100 K/IN



p. C.FIG-28

	Update -1
	7/82
TMI Unit-1 Equipment Access Interaction Diagram Elements 99, 100 & 101	
Fig. 5C-28	



SECTION A-A

MATERIAL SPECIFICATION
 A516 GR. 70

GPU Nuclear	Update - 1
	TMI Unit-1
Sheer Transfer Plates	7/82
Fig. 5C-29	