



**UNITED STATES
NUCLEAR REGULATORY COMMISSION
ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
WASHINGTON, DC 20555 - 0001**

April 18, 2016

The Honorable Stephen G. Burns
Chairman
U.S. Nuclear Regulatory Commission
Washington, DC 20555-0001

**SUBJECT: EXEMPTIONS TO THE AP1000 CERTIFIED DESIGN INCLUDED IN THE LEVY
NUCLEAR PLANT UNITS 1 AND 2 COMBINED LICENSE APPLICATION**

Dear Chairman Burns,

During the 633rd meeting of the Advisory Committee on Reactor Safeguards (ACRS), April 7-9, 2016, we reviewed five exemption requests for the Westinghouse Electric Company (WEC) AP1000 certified design which Duke Energy Florida, LLC (Duke Energy) has included in the combined license application (COLA) for the Levy Nuclear Plant (Levy) Units 1 and 2. We also reviewed the NRC staff's related Advanced Safety Evaluation Report (ASER), Chapter 21. The exemptions include changes that are grouped into six departures from the AP1000 Design Control Document (DCD), Revision 19. Our AP1000 Subcommittee held a meeting on April 5, 2016, to review the departures and the staff's ASER. The Subcommittee also met with Duke Energy, WEC, and the staff on April 9 and September 17, 2014, to review the development of the changes that are needed to achieve the intended design functions for passive residual heat removal (PRHR). These changes are included in the exemption concerning condensate return and PRHR.

During the meeting, we had the benefit of discussions with representatives of the staff, Duke Energy, and WEC, and we had input from members of the public. We also had the benefit of the referenced documents. This report fulfills the requirement of 10 CFR 52.87 that the ACRS report on those portions of the application which concern safety.

CONCLUSIONS AND RECOMMENDATION

1. Five exemptions to the AP1000 certified design have been included in the Levy combined license application. The five exemptions are needed to enable the certified design to perform intended functions and should be approved.
2. The causes for the exemptions have been identified and addressed for the AP1000 certification.
3. Generic lessons learned, relative to the reactor design process leading to certification, should be identified and further evaluated.

BACKGROUND

By letter dated July 28, 2008, Progress Energy Florida, Inc., now Duke Energy, submitted a COLA for Levy Units 1 and 2 to the NRC. On December 7, 2011, we issued a letter report to the Commission recommending approval following implementation of the stated recommendations. Subsequently, changes needed to achieve the intended design functions for PRHR were identified. Development of these changes was undertaken by WEC, with oversight from Duke Energy, and these changes are now required to be included in the COLA, pursuant to Interim Staff Guidance DC/COL-ISG-011. These departures are common to all COLAs referencing the AP1000 design, and similar changes will be necessary for AP1000 combined license holders.

Ongoing detailed design of the AP1000 units, and investigation into the extent of the condition that created the need for the PRHR-related changes, identified other needed changes requiring approval of exemptions in four additional areas. Duke Energy noted the areas requiring departures from the certified AP1000 design during our review of its William States Lee III Nuclear Station (Lee) Units 1 and 2 COLA in 2015. These were listed as follows in our letter, dated December 14, 2015, concerning the Lee COLA:

- Condensate return and PRHR
- Main control room operator dose
- Main control room heat load
- Plant monitoring system flux doubling to comply with IEEE 603
- Hydrogen vent in containment

DISCUSSION

The five exemptions and associated departures from the AP1000 certified design are needed to implement intended functions of the certified design. Each is distinct and separate from the others. The changes will be made for the common purpose of correcting errors and omissions in the certified design, which have been identified during licensing and detailed design development subsequent to certification. Therefore, we also reviewed elements that are common to the departures; in particular, the implementation of the quality assurance program requirements in 10 CFR Part 50, Appendix B during design. Finally, we also reviewed the staff's assessment of the effect of the departures on the previously completed probabilistic risk assessment.

Condensate Return and Passive Residual Heat Removal

The AP1000 design provides for closed-loop cooldown and passive heat removal under accident conditions not involving loss of coolant. Reactor coolant circulates naturally through a PRHR heat exchanger located within the in-containment refueling water storage tank (IRWST). The PRHR heat exchanger converts IRWST water to steam, and the subsequent condensation of this steam on the containment vessel interior surface passively transfers residual heat by conduction through the containment wall to the outside air. This closed-loop cooling requires that sufficient condensed water be returned to the IRWST to ensure the inventory needed to maintain the cooldown status and to continue the PRHR process for as long as necessary.

Features in the containment that are required to direct condensate back to the IRWST are described in AP1000 DCD, Revision 19. The rate of condensation varies with time, and the return of condensate to the IRWST is subject to some loss. A constant loss rate of 10 percent was assumed in the DCD analysis. Based on this assumption, DCD, Revision 19 states that (a) acceptance criteria associated with the Chapter 15 design basis safety analyses remain satisfied indefinitely, and (b) cooldown to 420°F can be achieved in 36 hours and maintained indefinitely, based on Chapter 19 assumptions and acceptance criteria.

Duke Energy has proposed for its Levy COLA an exemption seeking approval of two departures that concern cases (a) and (b) above. These departures involve physical changes in containment to increase condensate return. Downspouts, collection points, and connecting piping have been added to the polar crane girder and the internal stiffener, and many attachment plates on the containment inner surface have been eliminated. Additional testing was performed to estimate better the condensate collection on surfaces and losses at discontinuities such as attachment plates and to provide an improved basis for the estimation of condensate losses.

Based on testing and the additional features provided to return sufficient condensate back to the IRWST, a loss rate of 18 percent of the water that condenses on the containment vessel inner surface has now been assumed for cases (a) and (b) above. Water that condenses on other surfaces within containment is assumed to be entirely lost to the IRWST.

Analyses by WEC and the staff of PRHR performance were extensive. WEC used WGOTHIC and LOFTRAN with some confirmatory analyses using RELAP. Adiabatic and heat-loss models of the reactor coolant system, and the potential loss of subcooling in the reactor coolant system on heat transfer in the PRHR heat exchanger, were examined. The staff's confirmatory calculations used MELCOR and RELAP, and their results agreed well with the WEC calculations. The analyses included both the most limiting Chapter 15 non-loss-of-coolant-accident transient that credits the PRHR heat exchanger, which is the loss of normal feedwater coincident with the loss of AC power to the plant auxiliaries, and the safe shutdown analysis in Chapter 19. Based on these analyses, the duration for case (a) was extended to 72 hours, and the duration for case (b) was revised from an indefinite period to at least 14 days. Also, criteria for activation of the backup automatic depressurization system in order to establish open loop PRHR were updated.

Main Control Room Operator Dose

WEC identified several discrepancies in the certified design analyses supporting the determination of main control room (MCR) operator dose following a design basis accident (DBA). Specifically, (1) the analyses did not account for the direct dose from the MCR emergency ventilation system filter, (2) the normal ventilation system radiation monitor setpoints were not based upon all DBA release scenarios, and (3) the methodology used to estimate MCR dose contribution from direct radiation and skyshine was not up-to-date.

This exemption includes changes which add shielding for the ventilation filter, reduce the allowable secondary coolant iodine activity, update the radiation dose analyses, and revise the normal ventilation system radiation monitor logic and setpoints. The result of the changes provides a revised MCR dose for the DBA, which slightly increases the margin to the 5 rem limit.

Main Control Room Heat Load

Duke Energy identified that heat sources in the MCR had increased with detailed design development and now exceed those assumed in the certified design. Also, the design had not considered an event in which the MCR could be isolated and dependent on the emergency ventilation system, while offsite power remained available and powering certain MCR equipment. This event results in significantly higher heat loads than are considered in the certified design.

The exemption includes changes that add automatic, two-stage de-energization of select non-safety MCR heat loads. This load shed retains power for plant controls and parameter indications at the operators' normal work stations. Also, changes were made to establish limits, with surveillance requirements, for the initial MCR conditions and to ensure operation of the electrical load shedding functions.

With these changes, analysis projects that operators may remain in the MCR indefinitely, consistent with NUREG-0700 limits, following its isolation and resulting dependence on the emergency ventilation system.

Plant Monitoring System Compliance with IEEE 603

The source range neutron flux logic is a control system feature of the plant monitoring system that isolates dilute water sources to the reactor coolant system, in order to protect against inadvertent criticality due to boron dilution during shutdown conditions. Under some plant conditions, it is necessary to manually block or bypass the operation of this feature.

Operating bypasses are addressed in IEEE Standard 603-1991, and this standard is applicable to COLAs referencing the AP1000 certified design. WEC identified that, due to an omission, the certified design did not meet the requirements of the standard because this protection function could be blocked and would not be reset automatically when plant conditions require it. The exemption includes a change that will revise the plant monitoring system logic to comply with the standard and with regulatory requirements.

Hydrogen Vent Inspection, Tests, Analyses, and Acceptance Criteria (ITAAC)

WEC identified that changes in structural details internal to the containment have occurred which are inconsistent with the certified design ITAAC for one of the compartments, relative to the venting of any hydrogen accumulation in the compartment following a severe accident. The

departure change to the ITAAC recognizes the possibility of a standing hydrogen flame that is closer to the containment boundary than allowed by the current ITAAC. Although the possible standing flame is closer to the containment boundary, results from analyses indicate that the higher temperatures would not compromise the structural integrity of the containment wall or of the equipment hatch cover and seals, and therefore, is acceptable.

NRC Staff Review

On March 7, 2016, the ASER for the five exemptions included in the Levy COLA was transmitted to the ACRS for review. It documents the staff's very thorough and technically complete review of the changes as they were developed over the past three years. The staff has identified that each of the exemptions is necessary in order to perform the intended functions, and therefore, meet the underlying purposes of the AP1000 certification rule.

The concluding statement in ASER Section 21.0 is "The staff finds that the cumulative risk impact of these design changes and departures is negligible." The changes are necessary to perform the intended functions that were the basis for the DCD risk calculation. However, the risk has not been calculated for the condition without the changes. While it is clear that there has been no increase in risk, it should not be concluded that the actual reduction in risk achieved by these changes is negligible.

Design Certification Quality Assurance Program

Detailed development of a certified design, involving the increasing engagement of combined license holders and applicants, should be expected to identify needed design and analysis changes. However, there are lessons to be learned from the Levy COLA experience.

Following initial discussions with our Subcommittee in 2014, WEC, Duke Energy, and the staff performed thorough evaluations, including the quality assurance program implementation. The results were reflected in the April 2016 Committee presentations. We conclude that the causes of the errors and omissions that made these exemptions necessary were addressed and programmatic changes applicable to the AP1000 certification were made where necessary.

We recommend that staff evaluate on a generic basis whether there are any lessons learned, relative to ongoing and future oversight of the quality assurance program implementation during development of designs seeking certification under 10 CFR Part 52. Prospective combined license applicants may not be in a position to provide such oversight during this phase, and they may find it difficult to do so following certification when customer oversight can be more effective. We would appreciate the opportunity to meet with the staff on this generic matter at an appropriate time.

Conclusion

The five exemptions, which include six departures from the AP1000 certified design that will be included in the Levy Units 1 and 2 COLA, effectively address errors and omissions in the current certification and should be approved. As indicated in our letter on the Lee Units 1 and 2 COLA, dated December 14, 2015, other combined license applicants referencing the AP1000 certified design will also include the exemptions in accordance with the design centered review approach described in that letter. Current combined license holders will submit license amendments to incorporate these, or similar, changes.

Sincerely,

/RA/

Dennis C. Bley
Chairman

REFERENCES

1. Duke Energy Florida, Levy Nuclear Plant, Units 1 and 2, "Supplemental Response to NRC RAI Letter 124 - SRP Section 6.3 to Address Containment Condensate Return Cooling Design," January 14, 2016 (ML16020A105).
2. Duke Energy Florida, Levy Nuclear Plant, Units 1 and 2, "Revised Partial Response to Request for Additional Information Letter No. 121 Related to SRP Section 6.2.5, Combustible Gas Control in Containment," January 6, 2016 (ML16008A082).
3. Duke Energy Florida, Levy Nuclear Plant, Units 1 and 2, "Departure from AP1000 DCD Revision 19 to Address Compliance with IEEE 603-1991," September 1, 2015 (ML15247A153).
4. Duke Energy Florida, Levy Nuclear Plant, Units 1 and 2, "Revised Response to Request for Additional Information Letter No. 121 Related to SRP Section 6.2.5 and 6.4 for the Levy Nuclear Plant, Units 1 and 2 Combined License Application," July 1, 2015 (ML15189A255).
5. Duke Energy Florida, Levy Nuclear Plant, Units 1 and 2, "Response to Request for Additional Information Letter No. 122 Related to SRP Section 6.4, Control Room Habitability," March 26, 2015 (ML15089A193).
6. U.S. Nuclear Regulatory Commission, "Levy, Units 1 and 2 – Chapter 21, 'Design Changes Proposed in Accordance with ISG-11'," March 7, 2016 (ML16026A016).
7. Progress Energy, "Application for Combined License for Levy Nuclear Power Plant Units 1 and 2," July 28, 2008 (ML082260277).

8. Advisory Committee on Reactor Safeguards, "Report on the Safety Aspects of the Progress Energy Florida, INC. Combined License Application for Levy Nuclear Plant, Units 1 and 2," December 7, 2011 (ML11339A126).
9. U.S. Nuclear Regulatory Commission, Interim Staff Guidance DC/COL-ISG-011, "Finalizing Licensing Basis Information," November 2, 2009 (ML092890623).
10. Advisory Committee on Reactor Safeguards, "Report on the Safety Aspects of the Duke Energy Carolinas, LLC, Combined License Application for William States Lee III Nuclear Station, Units 1 and 2," December 14, 2015 (ML15348A196).
11. Westinghouse Electric Company, "Westinghouse AP1000 Design Control Document Revision 19," June 13, 2011 (ML11171A500).
12. IEEE Standard 603-1991, "IEEE Standard Criteria for Safety Systems for Nuclear Power Stations," June 27, 1991.

8. Advisory Committee on Reactor Safeguards, "Report on the Safety Aspects of the Progress Energy Florida, INC. Combined License Application for Levy Nuclear Plant, Units 1 and 2," December 7, 2011 (ML11339A126).
9. U.S. Nuclear Regulatory Commission, Interim Staff Guidance DC/COL-ISG-011, "Finalizing Licensing Basis Information," November 2, 2009 (ML092890623).
10. Advisory Committee on Reactor Safeguards, "Report on the Safety Aspects of the Duke Energy Carolinas, LLC, Combined License Application for William States Lee III Nuclear Station, Units 1 and 2," December 14, 2015 (ML15348A196).
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12. IEEE Standard 603-1991, "IEEE Standard Criteria for Safety Systems for Nuclear Power Stations," June 27, 1991.

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