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## RESPONSE TO REQUEST FOR ADDITIONAL INFORMATION

### APR1400 Design Certification

Korea Electric Power Corporation / Korea Hydro & Nuclear Power Co., LTD

Docket No. 52-046

RAI No.: 363-8446  
SRP Section: 06.05.02 - Containment Spray as a Fission Product Cleanup System  
Application Section: 6.5.2  
Date of RAI Issue: 1/11/2016

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### **Question No. 06.05.02-2**

The staff reviewed FSAR Section 6.5.2, Table 6.5-4 and compared these parameters to the ones used in the pH calculation report (Calc. No. 1-035-N387-008). There are discrepancies in the parameters provided in the FSAR and the pH calculation report, i.e., max volume, TSP mass, etc.

Explain which parameters are correct and revise Table 6.5-4 with the accurate numbers and correct labeling.

### **Response**

Parameters listed in Table 6.5-4 in DCD Section 6.5.2 are correct. The pH calculation has been revised, as indicated in the attachment associated with this response. It is noted that the final result, time to reach pH = 7, is not changed. The revised calculation is available for review if requested.

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### **Impact on DCD**

There is no impact on the DCD.

### **Impact on PRA**

There is no impact on the PRA.

### **Impact on Technical Specifications**

There is no impact on the Technical Specifications.

**Impact on Technical/Topical/Environmental Reports**

There is no impact on any Technical, Topical, or Environment Report.

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$$- M_{Pipe} = 5,000 \text{ ft}^3 / 0.016032 \text{ ft}^3/\text{lbm} = 311,876 \text{ lbm}$$

- Max. boron concentration : 4,400 ppm [DID 3]

**1-6) Total Water Mass and Volume**

The total water mass is

$$\begin{aligned} M_{Total} &= M_{IRWSI} + M_{RCS} + M_{PZR} + M_{SIT} + M_{Pipe} \\ &= 5,596,366 + 731,494 + 61,704 + 505,453 + 311,876 = 7,206,893 \text{ lbm} \end{aligned}$$

The total water volume (liquid) at 120 °F is

$$V_{Total} = 7,206,893 \text{ lbm} \times 0.016204 \text{ ft}^3/\text{lbm} = 116,780 \text{ ft}^3$$

Therefore, the total water volume available in containment water source is

$$V_{Total} = 116,780 \text{ ft}^3 \times 28.3168 \text{ liter/ft}^3 = 3,306,850 \text{ liter (at 120 °F)}$$

**2) Maximum Allowable Boron Concentration**

The average boron concentration can be calculated using the following equation.

$$C_{B,AVG} = \frac{(M \cdot C_B)_{RCS} + (M \cdot C_B)_{SIT} + (M \cdot C_B)_{PZR} + (M \cdot C_B)_{IRWST} + (M \cdot C_B)_{PIPING}}{M_{RCS} + M_{SIT} + M_{PZR} + M_{IRWST} + M_{PIPING}}$$

where,

$C_{B,AVG}$  = average boron concentration in mixed water source (ppm)

$M$  = water mass (lbm)

$C_B$  = initial boron concentration in water source (ppm)

$$C_{B,AVG} = (5,596,366 \times 4,400 + 731,494 \times 2,500 + 61,704 \times 2,500 + 505,453 \times 4,400 + 311,876 \times 4,400) / (5,596,366 + 731,494 + 61,704 + 505,453 + 311,876) = 4,191 \text{ ppm}$$

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$$\begin{aligned}
 [PO_4] &= \frac{\left(\frac{MW_{PO_4}}{MW_{TSP}}\right)(\text{required weight of TSP})}{\text{water volume}} \\
 &= \frac{\left(\frac{94.9714}{380.12}\right)(21,645,723 \text{ g})\left(\frac{1000 \text{ mg}}{1 \text{ g}}\right)}{3,306,850 \text{ liter}} \\
 &\cong 1,635 \text{ ppm}
 \end{aligned}$$

where,  $MW_{PO_4}$  = molecular weight of  $PO_4$  (= 94.9714 grams/mole)

$MW_{TSP}$  = molecular weight of TSP (= 380.12 grams/mole)

### 3-2). TSP amount to increase 2000 ppm $PO_4$

For conservatism, the  $PO_4$  concentration will be increased to 2000 ppm. The amount of TSP required to produce a 2000 ppm  $PO_4$  is calculated as follows from above equation;

Required weight of TSP

$$\begin{aligned}
 &= 2000 \text{ ppm (mg/liter)} \times 3,306,850 \text{ liter} \times (380.12/94.9714) \times (1 \text{ g}/1000 \text{ mg}) \\
 &= 26,471,123 \text{ gram}
 \end{aligned}$$

Required mass of TSP = 26,471,123 gram  $\times$  0.0022046 lbm/gram = 58,358 lbm

From assumption, the bulk density of TSP is 56 lbm/ft<sup>3</sup>.

The required volume of TSP is : TSP volume = 58,358 lbm / 56 lbm/ft<sup>3</sup> = 1,042 ft<sup>3</sup>

## 4) Minimum pH Calculation

### 4-1) Molarity of TSP in Recirculating Water

At initial boron concentration, TSP [ $Na_3PO_4 \cdot 12H_2O$ ] volume is assumed to be dissolved into the recirculated spray solution uniformly and constantly during the time required to pump the water volume using one containment spray system (CS) pump.

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1-5) SI and CS Pipings

The min. water mass within these pipings are assumed to be 3,000  $ft^3$  at 120 °F,

14.6 *psia*. [See Assumptions 7]

$$- M_{Pipe} = 3,000 \text{ ft}^3 / 0.016204 \text{ ft}^3/\text{lbm} = 185,139 \text{ lbm}$$

- Min. boron concentration : 4,000 *ppm* ([DID 3])

1-6) Non-Recirculated Water

It is conservatively assumed that the water at reactor cavity is not recirculated after

LOCA. The volume of water within reactor cavity is 114,732 *gallons* at 120 °F.

[DID 8]

For conservatism, the volume of the non-recirculated water is assumed as follows;

- Reactor cavity water volume @120 °F = 180,000 *gallons*

$$= 180,000 \text{ gallons} \times 0.13368 \text{ ft}^3/\text{gallons} = 24,062 \text{ ft}^3$$

From the data above, reactor cavity water mass is

- Specific volume of IRWST water @120 °F, 14.6 *psia*

$$= 0.016204 \text{ ft}^3/\text{lbm} \text{ [Ref. 6]}$$

$$- M_{cavity} = 24,062 \text{ ft}^3 / 0.016204 \text{ ft}^3/\text{lbm} = 1,484,967 \text{ lbm}$$

1-7) Total Minimum Water Mass and Volume

The total minimum water mass is

$$M_{Total} = M_{IRWS1} + M_{RCS} + M_{PZR} + M_{SIT} + M_{Pipe} - M_{cavity}$$

$$= 5,171,634 + 598,495 + 50,485 + 413,553 + 185,139 - 1,484,967 = 4,935,340 \text{ lbm}$$

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The total minimum water volume (liquid) at 300 °F is

$$V_{Total} = 4,935,340 \text{ lbm} \times 0.017453 \text{ ft}^3/\text{lbm} = 86,136 \text{ ft}^3$$

Therefore, the total minimum water volume available in containment water source 300 °F is

$$V_{Total} = 86,136 \text{ ft}^3 \times 28.3168 \text{ liter/ft}^3 = 2,439,110 \text{ liter}$$

### 2) Minimum Allowable Boron Concentration

The average boron concentration can be calculated using the following equation.

$$C_{B,AVG} = \frac{(M \cdot C_B)_{RCS} + (M \cdot C_B)_{SIT} + (M \cdot C_B)_{PZR} + (M \cdot C_B)_{IRWST} + (M \cdot C_B)_{PIPING}}{M_{RCS} + M_{SIT} + M_{PZR} + M_{IRWST} + M_{PIPING}}$$

where,

$C_{B,AVG}$  = average boron concentration in mixed water source (ppm)

$M$  = water mass (lbm)

$C_B$  = initial boron concentration in water source (ppm)

$$C_{B,AVG} = (5,171,634 \times 4,000 + 598,495 \times 0 + 50,485 \times 0 + 413,553 \times 4,000 + 185,139 \times 4,000) / (5,171,634 + 598,495 + 50,485 + 413,553 + 185,139) = 3,596 \text{ ppm}$$

Therefore,

Boron molarity

$$= 3,596 \text{ ppm (mg/liter)} \times (1 \text{ g} / 1000 \text{ mg}) / (10.81 \text{ g/mole})$$

$$= 0.3326 \text{ mole/liter}$$