

REGULATORY INFORMATION DISTRIBUTION SYSTEM (RIDS)  
DISTRIBUTION FOR INCOMING MATERIAL

50-269-270/287

REC: CASE E G  
NRC

ORG: PARKER W O  
NRC

DOC DATE: 02/01/78  
DATE RCVD: 02/06/78

DOCTYPE: LETTER NOTARIZED: YES

COPIES RECEIVED  
LTR 3 ENCL 40

SUBJECT: <sup>47</sup>  
LICENSEE NO ~~DWR-33~~ <sup>DPR-38</sup> & DPR-52 APPL FOR AMEND: TECH SPECS  
PROPOSED CHANGE CONCERNING REVISIONS TO SECTIONS OF THE AUXILIARY  
ELECT SYSTEMS AND EMERGENCY PWR PERIODIC TESTING TECH  
SPECS... NOTORIZED 02/01/78.

PLANT NAME: OCONEE - UNIT 1  
OCONEE - UNIT 2  
OCONEE - UNIT 3

REVIEWER INITIAL: XJM  
DISTRIBUTER INITIAL:

\*\*\*\*\* DISTRIBUTION OF THIS MATERIAL IS AS FOLLOWS \*\*\*\*\*

NOTES:

1. M. CUNNINGHAM - ALL AMENDMENTS TO FSAR AND CHANGES TO TECH SPECS

GENERAL DISTRIBUTION FOR AFTER ISSUANCE OF OPERATING LICENSE.  
(DISTRIBUTION CODE A001)

FOR ACTION: BRANCH CHIEF SCHWENCER\*\*W/7 ENC

INTERNAL:

~~REG FILE\*\*W/ENCL~~  
I & E\*\*W/2 ENCL  
HANAUER\*\*W/ENCL  
EISENHUT\*\*W/ENCL  
BAER\*\*W/ENCL  
GRIMES\*\*W/ENCL  
J. MCGOUGH\*\*W/ENCL

NRC PDR\*\*W/ENCL  
DELD\*\*LTR ONLY  
CHECK\*\*W/ENCL  
SHAD\*\*W/ENCL  
BUTLER\*\*W/ENCL  
J. COLLINS\*\*W/ENCL

EXTERNAL:

LPDR'S  
WALHALLA, SC\*\*W/ENCL  
TIC\*\*W/ENCL  
NSIC\*\*W/ENCL  
ACRS CAT B\*\*W/16 ENCL

DISTRIBUTION: LTR 40 ENCL 39  
SIZE: 2P+12P

CONTROL NBR: 780380138

\*\*\*\*\* THE END \*\*\*\*\*

4  
ORV

05  
B03813

DUKE POWER COMPANY

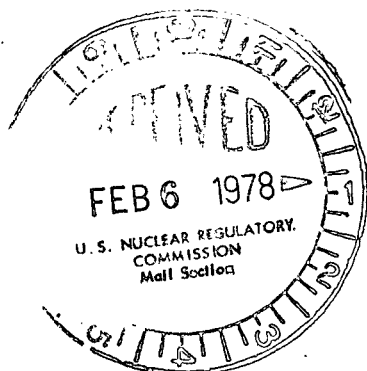
POWER ENGINEERING  
422 SOUTH CHURCH STREET, CHARLOTTE, N. C. 28242

REGULATORY DOCKET FILE COPY

WILLIAM O. PARKER, JR.  
VICE PRESIDENT  
STEAM PRODUCTION

TELEPHONE: AREA 704  
373-4083

February 1, 1978



Mr. Edson G. Case, Acting Director  
Office of Nuclear Reactor Regulation  
U. S. Nuclear Regulatory Commission  
Washington, D. C. 20555

Re: Oconee Nuclear Station  
Docket Nos. 50-269,-270,-287

Dear Mr. Case:

Pursuant to 10CFR40, §50.90, please find attached a proposed change to the Oconee Nuclear Station Technical Specifications. This change revises sections of the Auxiliary Electrical Systems and Emergency Power Periodic Testing Technical Specifications. The limiting conditions for operation and the surveillance requirements for the 125 VDC distribution systems have been revised to closely conform to Standard Technical Specification, NUREG-0103 Revision 1. Additionally, Specification 3.7.2 has been revised to provide flexibility in the operation of the DC power distribution systems and to improve the AC power distribution specifications. Specification 4.6.9 contains a conservative value for specific gravity (1.200) which may be reduced, depending on the results of future testing to be made with degraded battery cells.

Very truly yours,

*William O. Parker, Jr.*  
William O. Parker, Jr.

RLG/rpc

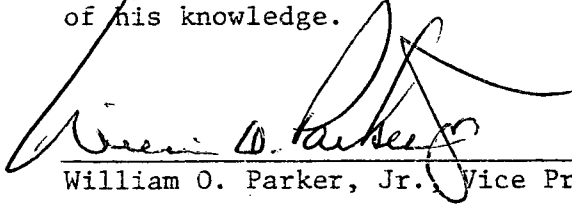
780380138

Attachment

A001/S  
3/40

Mr. Benard C. Rusche  
Page 2  
February 1, 1978

WILLIAM O. PARKER, JR., being duly sworn, states that he is Vice President of Duke Power Company; that he is authorized on the part of said Company to sign and file with the Nuclear Regulatory Commission this request for amendment of the Oconee Nuclear Station Technical Specifications, Appendix A to Facility Operating Licenses DPR-38, DPR-47, and DPR-55; and that all statements and matters set forth therein are true and correct to the best of his knowledge.



William O. Parker, Jr., Vice President

Subscribed and sworn to before me this 1st day of February, 1978.



Notary Public

My Commission Expires:

February 15, 1982

### 3.7 AUXILIARY ELECTRICAL SYSTEMS

#### Applicability

Applies to the availability of off-site and on-site electrical power for station operation and for operation of station auxiliaries.

#### Objective

To define those conditions of electrical power availability necessary to provide for safe reactor operation and to provide for continuing availability of engineered safety features systems in an unrestricted manner and to prescribe safety evaluation and reporting requirements to be followed in the event that the auxiliary electric power systems become degraded.

#### Specification

- 3.7.1 Except as permitted by 3.7.2, 3.7.3, 3.7.4, 3.7.5, 3.7.6 and 3.7.7, the reactor shall not be heated above 200<sup>o</sup>F unless the following conditions are met.
- (a) At least two 230 kV transmission lines, on separate towers, shall be in service.
  - (b) Two startup transformers shall be operable and available to the unit's 4160 volt Main Feeder Buses No. 1 and No. 2.
  - (c) One operable Keowee hydro unit shall be available to supply power through the Underground Feeder Bus, Transformer CT4 and the 4160 volt Standby Buses No. 1 and No. 2 to the units 4160 volt Main Feeder Buses No. 1 and 2. The second Keowee hydro unit shall be available to supply power automatically through a startup transformer to the units 4160 volt Main Feeder Buses No. 1 and 2.
  - (d) The two 4160 volt main feeder buses shall be energized.
  - (e) The three 4160 volt Engineered Safety Features switchgear buses shall be energized.
  - (f) Three 600 volt load centers plus the three 600 volt-208V Engineered Safety Features MCC Buses shall be energized.
  - (g) For each unit, all 125 VDC distribution centers, diode monitors, diodes required to supply the unit's four 125 VDC instrumentation and control panel boards and the 120 VAC auxiliary control power panelboards shall be operable. The 125 VDC instrumentation and control batteries with their respective chargers shall be operable as follows:
    - 1. For operation of Unit 1 only, 1CA or 1CB, and 2CA or 2CB  
Unit 2 only 2CA or 2CB, and 3CA or 3CB  
Unit 3 only 3CA or 3CB, and 1CA or 1CB

2. For operation of any two units, 1CA or 1CB, 2CA or 2CB, and 3CA or 3CB.
  3. For operation of all three units, five of the six batteries with their associated chargers.
- (h) Both of the 125 VDC 230 kV switching station batteries with their respective chargers, distribution centers, and panel boards shall be operable.
- (i) Both of the 125 VDC Keowee batteries with their respective chargers and distribution centers shall be operable.
- (j) The level of the Keowee Reservoir shall be at least 775 feet above sea level.

3.7.2 During hot standby or power operation, provisions of 3.7.1 may be modified to allow the following conditions to exist:

- (a) Any one of the following electrical distribution components may be inoperable for test or maintenance for the time period specified:
1. One of the two required startup transformers may be removed from service for 48 hours provided it is expected to be restored to service within 48 hours and the other required startup transformer is available and is aligned for automatic connection to the unit's main feeder bus.
  2. One Keowee hydro unit may be inoperable for periods not exceeding 72 hours for test or maintenance provided the operable Keowee hydro unit is connected to the underground feeder circuit and is verified operable within one hour of the loss and every eight hours thereafter.
  3. The underground feeder circuit may be inoperable for periods not exceeding 72 hours for test and maintenance.
  4. Both of the following items may be inoperable for periods not exceeding 24 hours:
    - a. One complete single string (i.e., 4160V switchgear, 600V load center, 600-208 MCC, and their loads) of each unit's 4160V Engineered Safety Features Power System.
    - b. One 4160 volt standby bus or one 4160 volt main feeder bus in each unit.
  5. One 125 VDC instrumentation and control panel board and its associated loads may be inoperable for periods not exceeding 24 hours.
- (b) The following DC distribution components may be inoperable for test or maintenance for periods not exceeding 72 hours:

1. One complete single string (i.e., 125VDC battery, charger, distribution center, and panel boards) of the 125 VDC 230 kV Switching Station
2. One complete single string (i.e., 125VDC battery, charger, and distribution center) of the Keowee 125VDC Power System may be inoperable provided the remaining string of Keowee is operable and electrically connected to an operable Keowee hydro unit.
3. One complete single string (i.e., 125VDC battery, charger, distribution center, and associated isolating and transfer diodes excluding the panel boards) of any units 125VDC Instrumentation and Control Power System.

3.7.3 In the event that the conditions of Specification 3.7.1 are not met within the time specified in Specification 3.7.2, except as noted below in Specification 3.7.4, 3.7.5, 3.7.6, and 3.7.7 the reactor shall be placed in a hot shutdown condition within 12 hours. If these requirements are not met within an additional 48 hours, the reactor shall be placed in the cold shutdown condition within 24 hours.

3.7.4 In the event that all conditions in Specification 3.7.1 are met except that one of the two Keowee hydro units is expected to be unavailable for longer than the test or maintenance period of 72 hours, the reactor may be heated about 200°F if previously shutdown or be permitted to remain critical or be restarted provided the following restrictions are observed.

- (a) Prior to heating the reactor above 200°F or prior to the re-start of a shutdown reactor or within 72 hours of the loss of one Keowee hydro unit, the 4160 volt standby buses shall be energized by a Lee gas turbine through the 100 kV circuit. The Lee gas turbine and 100 kV transmission circuit shall be electrically separate from the system grid and non-safety-related loads.
- (b) The remaining Keowee hydro unit shall be connected to the underground feeder circuit and this path shall be verified operable within 1 hour and weekly thereafter.
- (c) The remaining Keowee hydro unit shall be available to the overhead transmission circuit but generation to the system grid shall be prohibited except for periods of test.
- (d) Operation in this mode is restricted to periods not to exceed 45 days and the provisions of this specification may be utilized without prior NRC approval only once in three years for each Keowee hydro unit. Office of Inspection and Enforcement, Region II, will be notified within 24 hours.

3.7.5 In the event that all conditions of Specification 3.7.1 are met except that all 230 kV transmission lines are lost, the reactor shall be permitted to remain critical or be restarted provided the following restrictions are observed:

- (a) Prior to the restart of a shutdown reactor or within 1 hour of losing all 230 kV transmission lines for an operating reactor, the 4160 volt standby buses shall be energized by one of the Lee gas turbines through the 100 kV transmission circuit. The Lee gas turbine and the 100 kV transmission circuit shall be completely separate from the system grid and non-safety-related loads.
- (b) The reactor coolant  $T_{avg}$  shall be above 525°F. Reactor coolant pump power may be used to elevate the temperature from 500°F to 525°F in the case of restart. If  $T_{avg}$  decreases below 500°F, restart is not permitted by this specification.
- (c) If all 230 kV transmission lines are lost, restore at least one of the inoperable 230 kV offsite sources to operable status within 24 hours or be in at least hot standby within the next 6 hours. With only one offsite source restored, restore at least two 230 kV offsite circuits to operable status within 72 hours from time of initial loss or be in at least hot standby within the next 6 hours and in cold shutdown within the following 30 hours.
- (d) After loss of all 230 kV transmission lines, this information shall be reported within 24 hours to the Office of Inspection and Enforcement, Region II. If the outage is expected to exceed 24 hours, a written report shall be submitted detailing the circumstances of the outage and the estimated time to return the 230 kV transmission lines to operating condition.

3.7.6 In the event that all conditions of Specification 3.7.1 are met, and planned tests or maintenance is required which will make both Keowee units unavailable, the 4160 volt standby buses shall first be energized by a Lee gas turbine through the 100 kV transmission circuit and shall be separate from the system grid and non-safety-related loads. The reactor shall then be permitted to remain critical for periods not to exceed 72 hours with both Keowee units unavailable.

Prior to hot restart of a reactor from a tripped condition, the causes and the effects of the shutdown shall be established and analyzed. A restart will be permitted if the cause of such trips are the result of error or of minor equipment malfunctions. A restart will not be permitted if the trip is a result of system transients or valid protection system action.

3.7.7 In the event that all conditions of Specification 3.7.1 are met except that both Keowee hydro units become unavailable for unplanned reasons, the reactor shall be permitted to remain critical for periods not to exceed 24 hours provided the 4160 volt standby buses are energized within 1 hour by the Lee gas turbine through the 100 kV transmission circuit and it shall be separate from the system grid and all offsite non-safety-related loads.

Prior to hot restart of a reactor from a tripped condition, the causes and the effects of the shutdown shall be established and analyzed. A restart will be permitted if the cause of such trips are the result of error or of minor equipment malfunctions. A restart will not be permitted if the trip is a result of system transients or valid protection system action.

- 3.7.8 Any degradation beyond Specification 3.7.2, 3.7.4, 3.7.5, 3.7.6, or 3.7.7 above shall be reported to the Office of Inspection and Enforcement, Region II, within 24 hours. A safety evaluation shall be performed by Duke Power Company for the specific situation involved which justifies the safest course of action to be taken. The results of this evaluation together with plans for expediting the return to the unrestricted operating conditions of Specification 3.7.1 above shall be submitted in a written report to the Office of Nuclear Reactor Regulation with a copy to the Office of Inspection and Enforcement, Region II, within five days.

#### Bases

The auxiliary electrical power systems are designed to supply the required Engineered Safeguards loads in one unit and safe shutdown loads of the other two units and are so arranged that no single contingency can inactivate enough engineered safety features to jeopardize plant safety. These systems were designed to meet the following criteria:

"Alternate power systems shall be provided and designed with adequate independency, redundancy, capacity and testability to permit the functions required of the engineered safety features of each unit."

The auxiliary power system meets the above criteria and the intent of AEC Criterion 17. The adequacies of the AC and DC systems are discussed below as are the bases for permitting degraded conditions for AC power.

#### Capacity of AC Systems

The auxiliaries of two units in hot shutdown (6.0MVA each) plus the auxiliaries activated by ESG signal in the other unit (4.8 MVA) require a total AC power capacity of 16.8 MVA. The continuous AC power capacity available from the on-site power systems (Keowee Hydro Units) is 20 MVA (limited by transformer CT4) if furnished by the underground circuit or 30 MVA (limited by CT1 or CT2) if furnished through the 230 kV off-site transmission lines. Capacity available from the backup 100 kV off-site transmission line (Lee Station Gas Turbine Generator) is 20 MVA (limited by CT5).

Thus, the minimum available capacity from any one of the multiple sources of AC power, 20 MVA, is adequate.



## Capacity of DC Systems

Normally, for each unit AC power is rectified and supplies the DC system buses as well as keeping the storage batteries on these buses in a charged state. Upon loss of this normal AC source of power, each unit's DC auxiliary systems important to reactor safety have adequate stored capacity (ampere-hours) to independently supply their required emergency loads for at least one hour. One hour is considered to be conservative since there are redundant sources of AC power providing energy to these DC auxiliary systems. The loss of all AC power to any DC system is expected to occur very infrequently, and for very short periods of time. The following tabulation demonstrates the margin of installed battery charger rating and battery capacity when compared to one hour of operation (a) with AC power (in amps) and (b) without AC power (in ampere hours) for each of the three safety-related DC systems installed at Ocone:

### A. 125 VDC Instrumentation and Control Power System

Charger XCA, XCB, or XCS	a. 600 amps each
Battery XCA or XCB Capacity (X = 1, 2, or 3)	b. 600 ampere-hours each
Combined total connected loads on both 125 VDC	a. Inrush (2 sec) - 1160 amps
I & C buses XDCA and XDCB during 1st hour of LOCA (x = 1, 2, or 3)	next 59 min. - 506 amps b. 516.9 ampere-hours

### B. 125 VDC Switching Station Power System

Charger SY-1, SY-2, or SY-s Rating	a. 50 amps each
Battery SY-1 or SY-2, Capacity	b. 14.4 ampere-hours
Active load per battery during 1st hour of LOCA	a. Inrush (2 seconds) - 130 amps next 59 min. - 10 amps
	b. 12 ampere-hours

### C. 125 VDC Keowee Station Power System

Charger No. 1, No. 2 or Standby Rating	a. 200 amps each
Battery No. 1 or No. 2 Capacity	b. 200 ampere-hours
Active load per battery during 1st hour of LOCA	a. Inrush (14 seconds) - 1031 amps next 59 min. - 179.4 amps
	b. 193.6 ampere-hours

## Redundancy of AC Systems

There are three 4160 engineered safety feature switchgear buses per unit. Each bus can receive power from either of the two 4160 main feeder buses per unit. Each feeder bus in turn can receive power from the 230 kV switchyard through the startup transformers, through the unit auxiliary transformer by backfeeding through the main step-up transformer, or from the 4160V standby bus. Another unit's startup transformer serving as an alternate supply can be placed in service in one hour.

The standby bus can receive power from the Hydro Station through the underground feeder circuit or from a combustion turbine generator at the Lee Steam Station over an isolated 100 kV transmission line. The 230 kV switchyard can receive power from the on-site Keowee Hydro station or from several off-site sources via transmission lines which connect the Oconee Station with the Duke Power system power distribution network.

### Redundancy of DC Systems

#### A. 125 VDC Instrumentation and Control Power System

The 125 VDC Instrumentation and Control (I&C) Power System consists of two batteries, three battery chargers, and two I&C distribution centers per unit. All reactor protection and engineered safety features loads on this system can be powered from either the Unit 1 and Unit 2 or the Unit 2 and Unit 3 or the Unit 3 and Unit 1 125 VDC I&C distribution centers. The 125 VDC I&C distribution centers are normally supplied from their associated battery and charger. For one unit, in the event that only one of its batteries and associated chargers are operable, both I&C distribution centers will be tied together allowing operation of the DC loads from the unit's operable battery and charger. As shown above, one I&C battery (e.g., ICA) can supply both I&C distribution centers (e.g., IDCA and IDCB) and their associated panelboard loads. Also, one of the three battery chargers for each unit can supply all connected ESF and reactor protection loads.

#### B. 125 VDC Switching Station Power System

There are two essentially independent subsystems each complete with an AC/DC power supply (battery charger), a battery bank, a battery charger bus, motor control center (distribution panel). All safety-related equipment and the relay house in which it is located are Class 1 (seismic) design. Each subsystem provides the necessary DC power to:

- a. Continuously monitor operations of the protective relaying.
- b. Isolate Oconee (including Keowee) from all external 230 kV grid faults,
- c. Connect on-site power to Oconee from a Keowee hydro unit or,
- d. Restore off-site power to Oconee from non-faulted portions of the external 230 kV grid.

Provisions are included to manually connect a standby battery charger to either battery/charger bus.

#### C. 125 VDC Keowee Station Power System

There are essentially two independent physically separated Class I (seismic) subsystems, each complete with an AC/DC power supply (charger) a battery bank, a batter/charger bus and a DC distribution center. Each subsystem provides the necessary power to automatically or manually start, control and protect one of the hydro units.

An open or short in any one battery, charger of DC distribution center, cannot cause loss of both hydro units.

The 230 kV sources, while expected to have excellent availability, are not under the direct control of the Oconee station and, based on past experience, cannot be assumed to be available at all times. However, the operation of the on-site hydro-station is under the direct control of the Oconee Station and requires no off-site power to startup. Therefore, an on-site backup source of auxiliary powered through a common penstock by water taken from Lake Keowee. The use of a common penstock is justified on the basis of past hydro plant experience of the Duke Power Company (since 1919) which indicates that the cumulative need to dewater the penstock can be expected to be limited to about one day a year, principally for inspection, plus perhaps four days every tenth year.

Operation with one Keowee Hydro unit out of service for periods less than 72 hours is permitted. The operability of the remaining Keowee hydro unit is verified within one hour by starting the unit and energizing the standby buses through the underground feeder circuit. This action is repeated once every eight hours thereafter until the Keowee hydro unit is restored to service and will provide additional assurance of the operability of the remaining unit.

Provisions have been established for those conditions in which long term preventative maintenance of a Keowee hydro unit are necessary. The primary long term maintenance items are expected to be hydro turbine runner and discharge ring welding repairs which are estimated to be necessary every six to eight years. Also, generator thrust and guide bearing replacements will be necessary. Other items which manifest as failures are expected to be extremely rare and could possibly be performed during the permitted maintenance periods. Time periods of up to 45 days for each Keowee hydro unit are permitted every three years. During these outages the remaining Keowee hydro unit will be verified to be operable within one hour and weekly thereafter by starting the unit and energizing the underground feeder circuit. The remaining Keowee hydro unit will also be available through the overhead transmission path and will not be used for system peaking. Additionally, the standby buses will be energized continuously by one of the Lee gas turbines through the 100 kV transmission circuits.

This transmission circuit would be electrically separated from the system grid and all off-site non-safety-related loads. This arrangement provides a high degree of reliability for the emergency power systems.

Operation which both Keowee hydro units out of service is permitted for planned or unplanned outages for periods of 72 or 24 hours respectively. Planned outages are necessary for the inspection of common underwater areas such as the penstock and to enable the removal of one Keowee unit from service. This would be a controlled evolution in which the availability and condition of the off-site grid, startup transformers and weather would be evaluated and a Lee gas turbine would be placed in operation on the isolated 100 kV transmission line prior to commencement of the outage.

A time period of 24 hours for unplanned outages of both Keowee units is acceptable since a Lee gas turbine will be started within one hour and will energize the standby buses through the dedicated 100 kV transmission line. This period of time is reasonable to determine and rectify the situation which caused the loss of both Keowee units.

In the event that none of the sources of off-site power are available and it is considered important to continue to maintain an Oconee reactor critical or return it to criticality from a hot shutdown condition, one of the Lee gas turbines can be made available as an additional backup source of power, thus assuring continued availability as an auxiliary power to perform an orderly shutdown of a unit should a problem develop requiring shutdown of both hydro units.

4.6 EMERGENCY POWER PERIODIC TESTING

Applicability

Applies to the periodic testing surveillance of the emergency power sources.

Objective

To verify that the emergency power sources and equipment will respond promptly and properly when required.

Specification

- 4.6.1 Monthly, a test of the Keowee Hydro units shall be performed to verify proper operation of these emergency power sources and associated equipment. This test shall assure that:
- a. Each hydro unit can be automatically started from the Unit 1 and 2 control room.
  - b. Each hydro unit can be synchronized through the 230 kV overhead circuit to the startup transformers.
  - c. Each hydro unit can energize the 13.8 kV underground feeder.
  - d. The 4160 volt startup transformer main feeder bus breakers and standby bus breaker shall be exercised.
- 4.6.2 Annually, the Keowee Hydro units shall be started using the emergency start circuits in each control room to verify that each hydro unit and associated equipment will carry the equivalent of the maximum safeguards load of one Oconee unit within 25 seconds of a simulated requirement for engineered safety features.
- 4.6.3 Monthly, the Keowee Underground Feeder Breaker Interlock shall be verified to be operable.
- 4.6.4 Annually, a simulated emergency transfer of the 4160 volt main feeder buses to the startup transformer (i.e., CT1, CT2 or CT3) and to the 4160 volt standby buses shall be made to verify proper operation.
- 4.6.5 Quarterly, the External Grid Trouble Protection System logic shall be tested to demonstrate its ability to provide an isolated power path between Keowee and Oconee.
- 4.6.6 Annually and prior to planned extended Keowee outages, it shall be demonstrated that a Lee Station combustion turbine can be started and connected to the 100 kV line. It shall be demonstrated that the 100 kV line can be separated from the rest of the system and supply power to the 4160 volt main feeder buses.

- 4.6.7 Annually, it shall be demonstrated that a Lee station combustion turbine can be started and connected to the isolated 100 kV line and carry the equivalent of the maximum safeguards load of one Oconee unit (4.8 MVA) within one hour.
- 4.6.8 Annually, it shall be demonstrated that a Lee station combustion turbine can be started and carry the equivalent of the maximum safeguards load on one Oconee unit plus the safe shutdown loads of two Oconee units on the system grid.
- 4.6.9 Batteries in the Instrumentation and Control, Keowee, and Switching Station shall have the following periodic inspections performed to assure maximum battery life. Any battery or cell not in compliance with these periodic inspection requirements shall be corrected to meet the requirements within 90 days or the battery shall be declared inoperable.
- (a) Weekly verify that:
- (1) The electrolyte level of each pilot cell is in between the minimum and maximum level indication marks.
  - (2) The pilot cell specific gravity, corrected to 77°F and full electrolyte level, is  $\geq 1.200$ .
  - (3) The pilot cell float voltage is  $\geq 2.12$  VDC.
  - (4) The overall battery float voltage is  $\geq 125$  VDC.
- (b) Quarterly verify that:
- (1) The specific gravity of each cell corrected to 77°F and full electrolyte level, is  $\geq 1.200$  and is not less than 0.010 below the average of all cells measured.
  - (2) The voltage of each cell under float charge is  $\geq 2.12$  VDC.
  - (3) The electrolyte level of each connected cell is between the minimum and maximum level indication marks.
- (c) Annually verify that:
- (1) The cells, end-cell plates and battery racks show no visual indication of structural damage or degradation.
  - (2) The cell to cell and terminal connections are clean, tight and coated with anti-corrosion grease.
- 4.6.10 Annually, a one hour discharge service test at the required maximum load shall be made on the instrument and control batteries, the Keowee batteries, and the switching station batteries.
- 4.6.11 Monthly, the operability of the individual diode monitors in the Instrument and Control Power System shall be verified by imposing a simulated diode failure signal on the monitor.

4.6.12 Semiannually, the peak inverse voltage capability of each auctioneering diode in the 125 VDC Instrument and Control Power System shall be measured and recorded.

#### Bases

The Keowee Hydro units, in addition to serving as the emergency power sources for the Oconee Nuclear Station, are power generating sources for the Duke system requirements. As power generating units, they are operated frequently, normally on a daily basis at loads equal to or greater than required by Table 8.5 of the FSAR for ESF bus loads. Normal as well as emergency startup and operation of these units will be from the Oconee Unit 1 and 2 Control Room. The frequent starting and loading of these units to meet Duke system power requirements assures the continuous availability for emergency power for the Oconee auxiliaries and engineered safety features equipment. It will be verified that these units will carry the equipment of the maximum safeguards load within 25 seconds, including instrumentation lag, after a simulated requirement for engineered safety features. To further assure the reliability of these units as emergency power sources, they will be, as specified, tested for automatic start on a monthly basis from the Oconee control room. These tests will include verification that each unit can be synchronized to the 230 kV bus and that each unit can energize the 13.8 kV underground feeder.

The interval specified for testing of transfer to emergency power sources is based on maintaining maximum availability of redundant power sources.

Starting a Lee Station gas turbine, separation of the 100 kV line from the remainder of the system, and charging of the 4160 volt main feeder buses are specified to assure the continuity and operability of this equipment. The one hour time limit is considered the absolute maximum time limit that would be required to accomplish this.

#### REFERENCE

FSAR Section 8

RECEIVED DOCUMENT  
CONTROL DESK

1978 FEB 6 PM 12 05

U.S. NRC  
DISTRIBUTION SERVICES  
BRANCH