AEC DISTRIBUTION FOR PART 50 DOCKET MATERIAL

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(TEMPORARY FORM)

CONTROL NO: 8140

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FROM:	DATE OF DOC	DATE REC'D	LTR TWX RPT OTHER	
Duke Power Company				
Mr. A.C. Thies	7-30-74	8-5-74	x	
TO:	ORIG	CC OTHER	SENT AEC PDR XXX	
A. Giambusso	1 signed		SENT LOCAL PDR XXX	
CLASS UNCLASS   PROP INFO	INPUT	NO CYS REC'D	DOCKET NO.	
VVV -		40	50-260 270/287	
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DESCRIPTION:		ENCLOSURES:		
Ltr requesting an amdt to the tech	specs to	Proposed of	changes to tech specs	
delete the restriction limiting Oc	onee Unit			
#1 to #500 effective full Power ho	urs	Α (	CKNOWLEDGED	
NOTE: Input on 269 only .	· .	▲ ▲ × ×		
<u></u>		(40 cy	vs encl rec'd)	
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PLANT NAME: Oconee			) NOT REMOVE	
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	FUX AUTIUN/1	TURMATION		
BUTLER (L) SCHWENCER (L)	ZTEMANN (	I.) REGAN	(F)	
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CLARK (L) STOLZ (L)	DICKER (E	)		
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TARR (L) VASSALLO (L)	KNIGHTON	(2)		
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W/CYS $W/9CYS$	W/ CYS	U(E) W/ CVS		
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	INTERNAL DISTR	IBUTION		
TECH REVIEW	DENTON	LIC ASST	A/T IND	
HENDRIE OGC	GRIMES	DIGGS (L)	BRAITMAN	
MUNTZING/STAFF MACCARY	GAMMILL	GEARIN (L)	SALTZMAN	
CASE KNIGHT	BALLARD	KREUTZER (	E = HURT	
GIAMBUSSO PAWLICKI	SPANGLER	LEE (L)	PLANS	
BOYD SHAO		MAIGRET (L	) MCDONALD	
MOURE (L)(LWR-2) STELLO	ENVIRO	REED (E)	CHAPMAN	
SKOVHOLT (I.) NOVAK	MULLER	SERVICE (L	DUBE w/input	
GOLLER (L) ROSS	KNICHTON	SIATED (E)	L) E. COUPE	
P. COLLINS IPPOLITO	YOUNGBLOOD	SHATER (E) SMITH (L)	D. THOMPSON (2)	
DENISE TEDESCO	REGAN	TEETS (L)	KLECKER	
REG OPR LONG	PROJECT MG	R WILLIAMS (	E) EISENHUT	
FILE & REGION (2) LAINAS	<u>Scaletti</u>	WILSON (L)		
STEELE VOLIMED	HARLESS			
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1 - LOCAL PDR /Walhalla, S.C.	DATERIANG DISINE			
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I - ASLB	1-W. PE	1-W. PENNINGTON, Rm E-201 GT 1-G. ULRIKSON, ORNL		
- r. K. UAVIS 16 - ACRS HOLDING Sent to Shennard	1-B&M S	1-B&M SWINEBROAD, Rm E-201 GT 1-AGMED (RUTH GUSSMAN)		
8-6-74	· L-CONSU	LIANTS	Rm B-127 GT	
i Malano Malano	NEWPLA	AR/DLUPE/AGBABL	AN 1-RD. MUELLER, Rm F-309	
		e de la companya de la		





DUKE POWER COMPANY

Power Building 422 South Church Street, Charlotte, N. C. 28201

A. C. THIES SENIOR VICE PRESIDENT PRODUCTION AND TRANSMISSION

July 30, 1974

P. O. Box 2178

Mr. Angelo Giambusso Deputy Director for Reactor Projects Directorate of Licensing Office of Regulation U. S. Atomic Energy Commission Washington, D. C. 20545

Re: Oconee Nuclear Station Docket Nos 50-269 -270, -287

Dear Mr. Giambusso:

Oconee Nuclear Station Technical Specification 3.11, "Maximum Power Restriction," limits first fuel cycle operation until supporting analyses and data pertinent to fuel clad collapse under fuel densification conditions have been approved by the Directorate of Licensing. On May 31, 1974, Babcock & Wilcox submitted their proprietary report BAW-10084, "Program to Determine In-Reactor Performance of B&W Fuels-Cladding Creep Collapse." The techniques defined in this report were utilized to perform cladding collapse analyses for Oconee Unit 1. Attachment 1, "Oconee 1 Clad Collapse Analysis," presents the results of this analysis and supports three-cycle operation of Oconee Unit 1.

Pursuant to 10CFR50.59, it is requested that the restriction limiting Oconee Unit 1 to 7500 effective full power hours be deleted from Technical Specification 3.11. Attachment 2 is the proposed replacement page 3.11-1 for the Oconee Nuclear Station Technical Specifications.

Very truly yours,

A. C. Thies

ACT:vr



8140

Mr. Angelo Giambusso Page 2 July 30, 1974

A. C. THIES, being duly sworn, states that he is Senior Vice President of Duke Power Company; that he is authorized on the part of said Company to sign and file with the Atomic Energy Commission this request for amendment of the Oconee Nuclear Station Technical Specifications, Appendix A to Facility Operating Licenses DPR-38, DPR-47, and DPR-55; and that all statements and matters set forth therein are true and correct to the best of his knowledge.

A. C. Thies, Senior Vice President

ATTEST:

John C. Goodman Jr. Assistant Secretary

Subscribed and sworn to before me this 30th day of July, 1974.

Farmer

My Commission Expires:

## ATTACHMENT 1 OCONEE 1 CLAD COLLAPSE ANALYSIS

The analysis of Oconee 1 3-cycle fuel assemblies for cladding creep collapse is complete and indicates no collapse of fuel rod cladding into axial gapped regions of the fuel. The analysis was performed according to Section 4, design analysis procedures, of Topical Report BAM-10084 "Program to Determine In-Reactor Performance of B&W Fuel - Cladding Creep Collapse", May, 1974.

Densification was assumed to occur in two ways. The first method was to assume densification occured immediately at beginning of life while the second assumed the fuel densified slowly and was complete at 2400 hours. Section 4 of BAN-10084 specifies that densification be assumed complete in 2000 hours, however in this analysis 2400 hours was used for calculational convience and introduces only a slight conservative effect.

Power histories of the 3-cycle assemblies in the core were used as input for cladding temperature determination and in calculating the flux and internal pressure histories. Because of symmetry, one eighth of the core is representative of all 3-cycle assemblies. The appropriate nuclear uncertainty factors were applied to the power histories.

The fuel rod geometry, initial prepressure level, and the prepressure level after densification were determined from Oconee 1 as-built data.

Attached are the predicted times to collapse (Table 1) and the flux, pin pressure, and cladding temperature histories for the worst case assembly (Table 2).

ASSEMBLY *	TIMES TO COLLAPSE, EFPH				
	DENSIFICATION ASS	UMED COMPLETE AT:			
	TIME = 0	$\underline{\text{TIME}} = 2400$			
A	>30,000	>30,000			
B	>30,000	>30,000			
C	>30,000	>30,000			
D	> <b>30,0</b> 00 ·	28,640			
E	28,490	25,650			
G	>30,000	.28,790			
H	>30,000	>30,000			
I	>30,000	28,480			

**3-Cycle** Time = 21,500 Hours

\*The eight different cases calculated represent all core locations for Batch 3 when symmetry is considered.

# **ASSEMBLY** E INPUT TIME HISTORY **DENSIFICATION** AT TIME = 0 HOURS

TIME, EFPH	CLAD TI	MP., F	PIN PRESSURE, PSI	FLUX; $n/cm^2/sec \times 10^{13}$
	TD	0 D		
Ô	605.8	604.4	675	9.04
96	606.9	605.4	676	9,40
1200	608.0	606.5	681	9.58
2400	615.5	613.9	699	11.10
3600	616.6	614.9	706	10.40
4800	615.5	613 9	706	10.30
6000	615.6	613.9	711	10.40
6840	617 7	616 0	716	
7/20	617.7	616 0	719	0 / 3
1437	01/0/	010.0	/18	
7441	612.8	610.3	704	8.27
7536	610.3	608.1	699	7.83
8040	610.3	608.1	698	7.76
8640	616.0	613.6	712	8.63
9840	613.8	611.3	710	8.27
11040	612.8	610.3	712	8.27
12240	616.0	613.6	714	8.12
13800	616.0	613.6	725	8.63
14399	598.4	596.8	; 727	8.63
			•	
14401	598.4	596.8	718	6.66
14496	598.4	596.8	655	6.66
15000	598.3	596.8	655	6.66
15600	598.4	596.8	655	6.66
16800	599.4	597.8	655	6.74
18000	600.6	598 <b>.9</b>	655	• 6.90
<b>19200</b>	600.8	599.0	660	6.98
<b>20803</b>	643.2	638.6	750	13.48
21403	638.9	635.0	740	12.91

CLADDING GEOMETRY: Wall Thickness, h = 0.0262 inches Initial Ovality,  $W_0 = 0.62$  mils Outside Diameter, 0.D. = 0.43 inches

\*Flux greater than 1 MEV at indicated EFPH considering boron dilution, rod position, and refueling.

#### 3.11 MAXIMUM POWER RESTRICTION

#### Applicability

Applies to the nuclear steam supply system of Units 2 and 3 reactors.

### **Objective**

To maintain core life margin in reserve until the system has performed under operating conditions and design objectives for a significant period of time.

#### Specification

- 3.11.1 The first reactor core in Unit 2 may not be operated beyond 11,040 effective full power hours until supporting analysis and data pertinent to fuel clad collapse under fuel densification conditions have been approved by the Directorate of Licensing.
- 3.11.2 The first reactor core in Unit 3 may not be operated beyond 10,944 effective full power hours until supporting analysis and data pertinent to fuel clad collapse under fuel densification conditions have been approved by the Directorate of Licensing.

#### Bases

The licensing staff has reviewed the effects of fuel densification for the first core in Oconee Units 2 and 3 and concluded that clad collapse will not take place within the first fuel cycle (11,040 effective full power hours for Unit 3 and 10,944 effective full power hours for Unit 3). However, the clad collapse model used is questionable for extrapolation of clad collapse time out beyond the first fuel cycle because of limited experimental verification.